

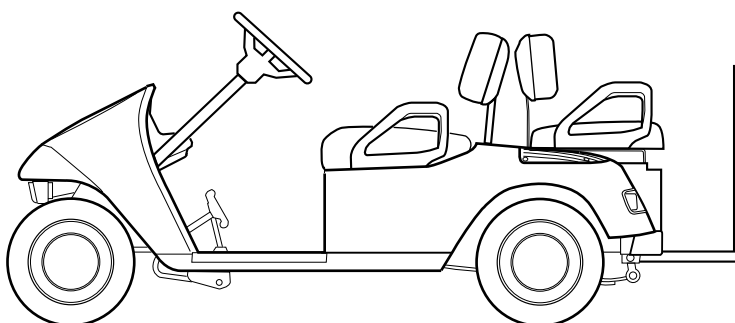
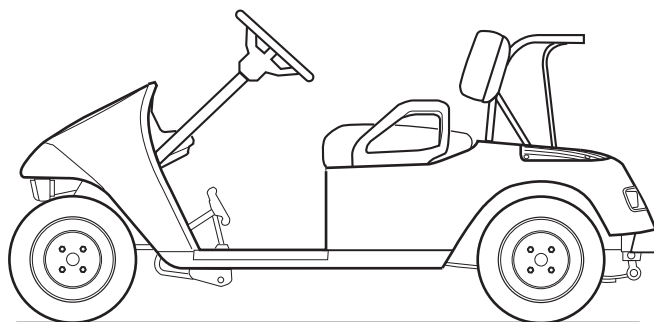
614275



A Textron Company



# SERVICE PARTS MANUAL



## GASOLINE POWERED VEHICLE

ISSUED FEBRUARY 2010

REVISED DECEMBER 2012



# **SERVICE PARTS MANUAL**

## **GASOLINE POWERED GOLF CAR**

**TXT Fleet**

**TXT Freedom**

**TXT Valor**

**TXT 2+2**

**STARTING MODEL YEAR 2010**

DISCLAIMER: The E-Z-GO Division of Textron Inc. reserves the right to incorporate engineering and design changes to products in this Manual, without obligation to include these changes on units leased/sold previously.

The information contained in this Manual may be revised periodically by the E-Z-GO Division, and therefore is subject to change without notice.

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**CUSTOMER SERVICE DEPARTMENT IN USA PHONE: 1-800-241-5855 FAX: 1-800-448-8124**

**OUTSIDE USA PHONE: 001-706-798-4311, FAX: 001-706-771-4609**

**E-Z-GO DIVISION OF TEXTRON INC., MARVIN GRIFFIN RD., AUGUSTA, GEORGIA USA 30906**

## **GENERAL INFORMATION**

To obtain a copy of the limited warranty applicable to the vehicle, call or write a local Distributor, authorized Branch or the Warranty Department with vehicle serial number and manufacturer code.

The use of non Original Equipment Manufacturer (OEM) parts may void the warranty.

Tampering with or adjusting the governor to permit vehicle to operate at above factory specifications will void the vehicle warranty.

When servicing engines, all adjustments and replacement components must be per original vehicle specifications in order to maintain the United States of America Federal and State emission certification applicable at the time of manufacture.

### **BATTERY PROLONGED STORAGE**

All batteries will self discharge over time. The rate of self discharge varies depending on the ambient temperature and the age and condition of the batteries.

A fully charged battery will not freeze in winter temperatures unless the temperature falls below -75° F (-60° C).

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# HOW TO USE THE SERVICE PARTS MANUAL

This manual is divided into several sections:

## **GENERAL INFORMATION**

- TABLE OF CONTENTS
- HOW TO USE THE SERVICE PARTS MANUAL

## **ILLUSTRATED PARTS BREAKDOWN**

- Contains illustrations and parts lists for all systems of the vehicle.

## **USE OF THE MANUAL**

To use this manual, consult the TABLE OF CONTENTS (page iii) to locate the information or illustration required.

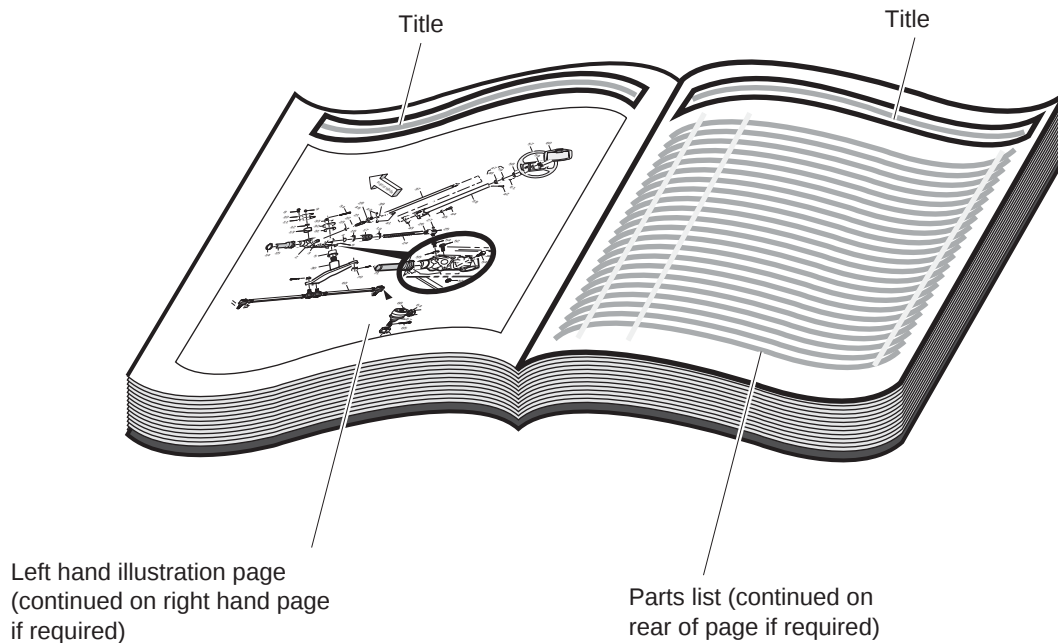
Introduction of some revisions varies due to supply of components; therefore, it is possible that various combinations of components may be found that are not directly reflected by each illustration. Consult the illustration that best suits your situation. Locate the serial number. It is important that the serial number of your vehicle and its model number be supplied to Service Parts when ordering any replacement components.

## **SERIAL NUMBER LOCATION**

Three serial number and manufacture date code labels are on the vehicle. One is placed on the steering column, the second is located on the frame member under the front splash shield on the driver side and the third is located on the passenger side frame rail at the rear of the vehicle.

In order to obtain correct components for the vehicle, the manufacture date code, serial number and vehicle model must be provided when ordering service parts.

# HOW TO USE THE SERVICE PARTS MANUAL



## 1. WHEN THE PART NUMBER IS NOT KNOWN

- Determine the function and application of the part required. Turn to the TABLE OF CONTENTS and select the most appropriate component description.
- Turn to the page number indicated and locate the part description in the parts list. Read the full accompanying description for specific information regarding the part that was not shown in the index.
- From the parts list, obtain the item number assigned to it and confirm that the part selected is correct by verifying it with the pictorial representation on the illustrated page.

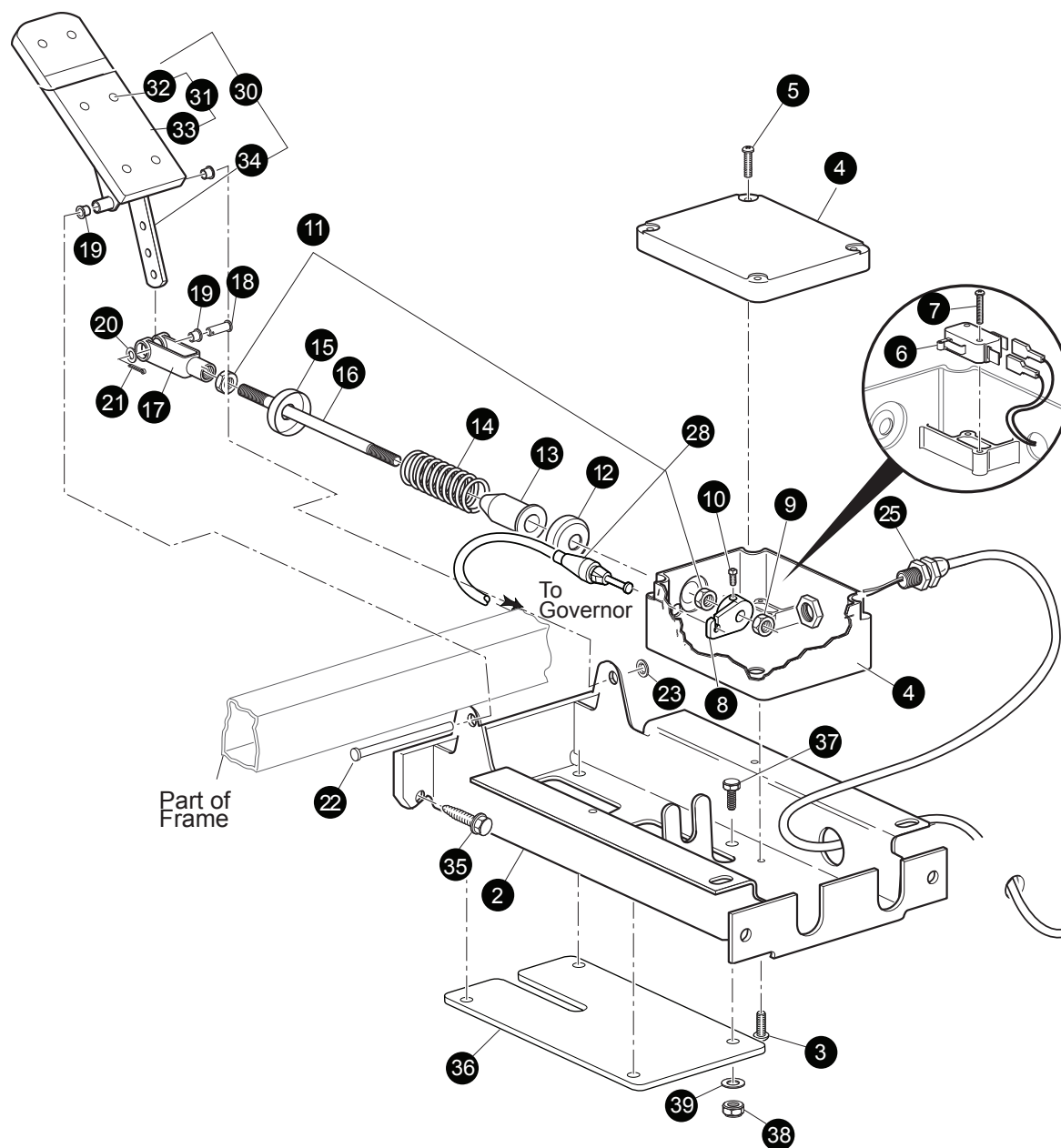
Should an asterisk (\*) appear in the part number column on the parts list page, read upwards until a part number is found. The part number is the lowest assembly sold by Service Parts. The asterisk (\*) indicates that the part depicted is not available for purchase.

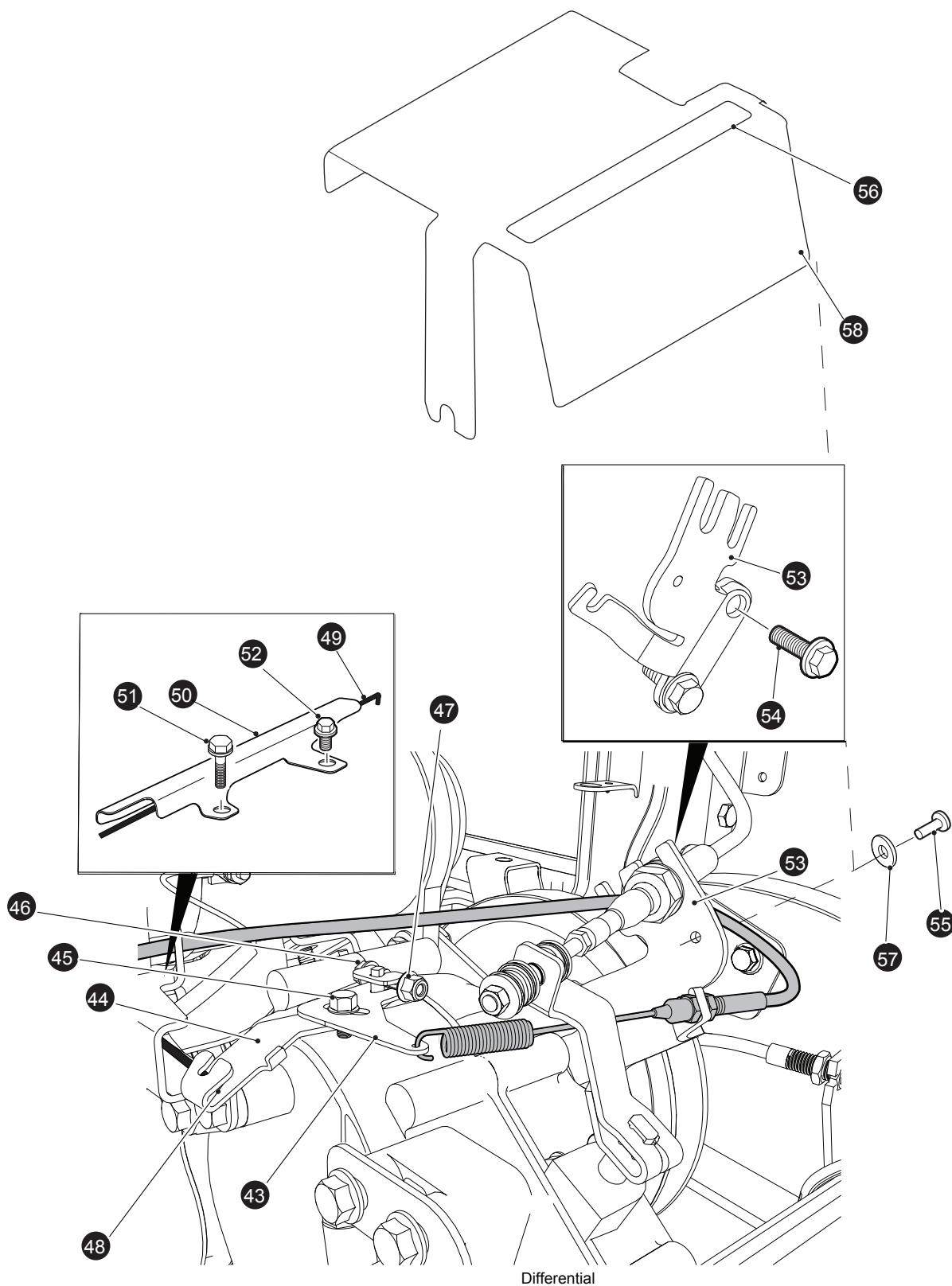
NOTE: Descriptions are indented under the assembly that they are used on. That assembly is, in turn listed under the assembly that it is used on. This process is repeated until the highest final assembly is reached.

**To facilitate the maintenance and repair of the vehicle, a Technician's Repair and Service Manual is available from the Service Parts Department.**

## ILLUSTRATED PARTS BREAKDOWN

1 - Includes Items 3 - 34





# ACCELERATOR

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

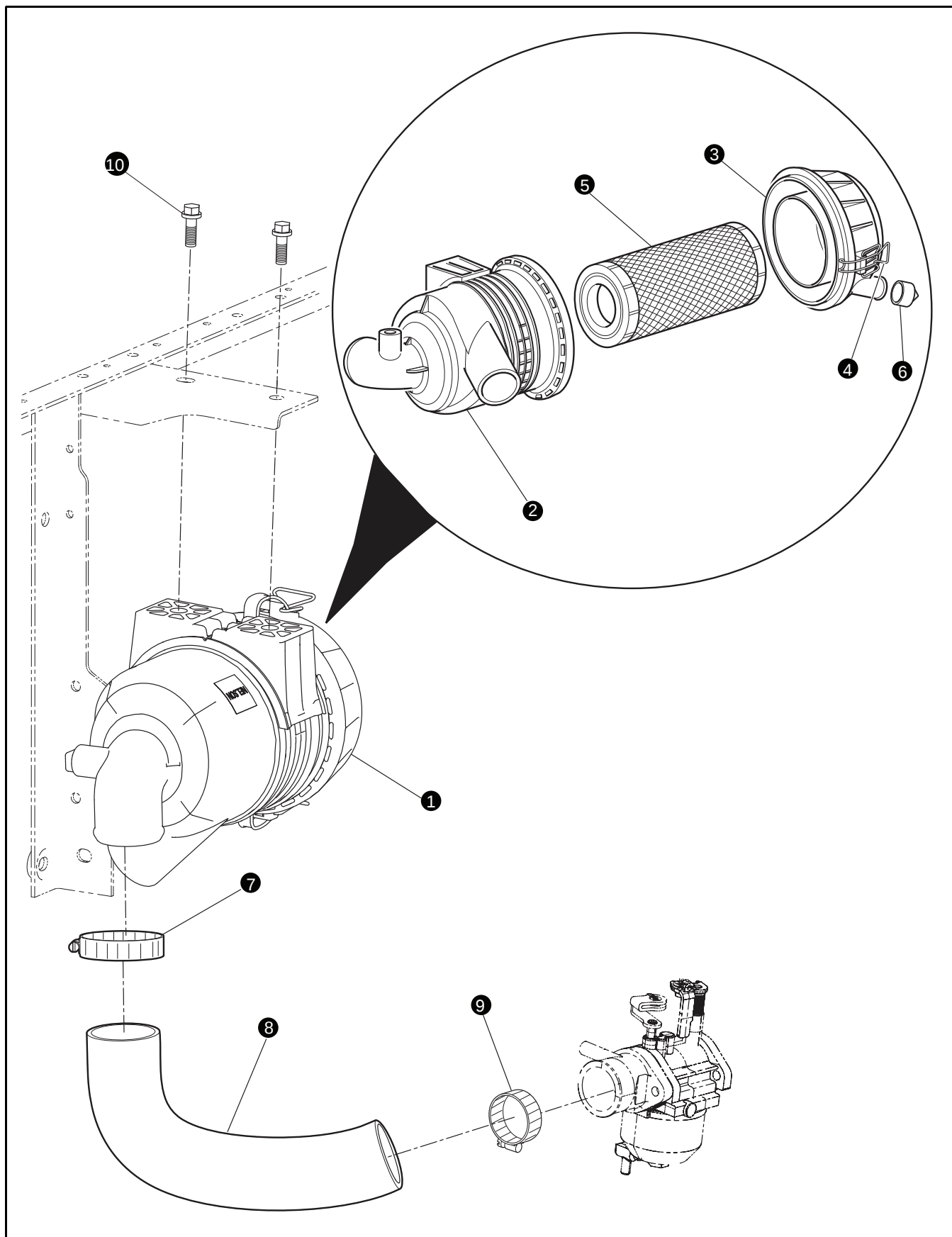
| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                              | QTY. |
|------|----------|-----------|----------------------------------------------------------|------|
| 1    | 606990   |           | PEDAL BOX ASSEMBLY (INCLUDES ITEMS 2 - 34) .....         | 1    |
| 2    | 70116G02 |           | ACCELERATOR PEDAL BRACKET .....                          | 1    |
| 3    | 01051G01 |           | SCREW, #8 - 16 X 1/2" LG .....                           | 4    |
| 4    | 25853G03 |           | PEDAL BOX AND COVER .....                                | 1    |
| 5    | 00684G6  |           | SCREW, #8 - 32 X 3/4" LG (STAINLESS STEEL) .....         | 2    |
| 6    | 25861G01 |           | MICRO SWITCH .....                                       | 1    |
| 7    | 01050G01 |           | SCREW, #4 - 20 X 5/8" LG .....                           | 2    |
| 8    | 72716G01 |           | MICRO SWITCH CAM .....                                   | 1    |
| 9    | 15126G1  |           | LOCK NUT, 5/16 - 24 .....                                | 1    |
| 10   | 00487G3  |           | SETSCREW, 1/4 - 20 X 3/8" LG .....                       | 1    |
| 11   | 00532G4  |           | NUT, 5/16 - 24 .....                                     | 2    |
| 12   | 17677G1  |           | SPRING RETAINER .....                                    | 1    |
| 13   | 17979G1  |           | ACCELERATOR ROD BUSHING .....                            | 1    |
| 14   | 73046G01 |           | COMPRESSION SPRING .....                                 | 1    |
| 15   | 17677G2  |           | SPRING RETAINER .....                                    | 1    |
| 16   | 72072G01 |           | ACCELERATOR ROD .....                                    | 1    |
| 17   | 10385G4  |           | CLEVIS YOKE (ADJUSTABLE) .....                           | 1    |
| 18   | 10386G3  |           | CLEVIS PIN, 5/16" X 13/16" LG .....                      | 1    |
| 19   | 17838G1  |           | NYLON BUSHING .....                                      | 3    |
| 20   | 17255G1  |           | TEFLON WASHER, 5/16" .....                               | 1    |
| 21   | 10387G3  |           | COTTER PIN, 3/32" X 3/4" LG .....                        | 1    |
| 22   | 74432G01 |           | PEDAL PIVOT PIN .....                                    | 1    |
| 23   | 12064G6  |           | PUSH NUT, 9/32" .....                                    | 1    |
| 24   | 12730G1  |           | WHEEL BEARING GREASE (NOT ILLUSTRATED) .....             | A/R  |
| 25   | 72201G04 |           | WIRE HARNESS (PEDAL BOX) .....                           | 1    |
| 26   |          |           |                                                          |      |
| 27   |          |           |                                                          |      |
| 28   | 608608   |           | ACCELERATOR CABLE .....                                  | 1    |
| 29   |          |           |                                                          |      |
| 30   | 25799G03 |           | ACCELERATOR PEDAL ASSEMBLY (INCLUDES ITEMS 31- 33) ..... | 1    |
| 31   | 27844G01 |           | ACCELERATOR PEDAL PAD KIT (INCLUDES ITEMS 32- 33) .....  | 1    |

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                       | QTY. |
|------|-----------|-----------|---------------------------------------------------|------|
| 32   | 16409G1   |           | OVAL RIVET, 3/16" X 7/16" LG .....                | 6    |
| 33   | 27512-G01 |           | ACCELERATOR PEDAL PAD .....                       | 1    |
| 34   | *         |           | ACCELERATOR PEDAL                                 |      |
| 35   | 00715G2   |           | BOLT, 5/16 -18 X 4/5" LG.....                     | 4    |
| 36   | 612487    |           | PLATE, BRACKET .....                              | 1    |
| 37   | 00414G6   |           | SCREW, HEX HEAD.....                              | 4    |
| 38   | 00654G2   |           | NUT ( STAINLESS ).....                            | 4    |
| 39   | 01110G01  |           | FLAT WASHER .....                                 | 4    |
| 40   |           |           |                                                   |      |
| 41   |           |           |                                                   |      |
| 42   |           |           |                                                   |      |
| 43   | 606083    |           | UPPER GOVERNOR BRACKET .....                      | 1    |
| 44   | 606005    |           | LOWER GOVERNOR BRACKET .....                      | 1    |
| 45   | 606265    |           | BOLT, M6 - 1 X 12.....                            | 1    |
| 46   | 606421    |           | BOLT, M6 - 1 X 30.....                            | 1    |
| 47   | 450452    |           | NUT, M6 - 1.0.....                                | 1    |
| 48   | 606283    |           | GOVERNOR LEVER BUSHING .....                      | 1    |
| 49   | 606284    |           | GOVERNOR ROD .....                                | 1    |
| 50   | 603890    |           | GOVERNOR ROD GUARD .....                          | 1    |
| 51   | 606264    |           | BOLT, M6 - 1 X 20.....                            | 1    |
| 52   | 606262    |           | BOLT, M8 - 1.25 X 16.....                         | 1    |
| 53   | 606074    |           | GOVERNOR CABLE / DIRECTION SELECTOR BRACKET ..... | 1    |
| 54   | 606256    |           | BOLT, M10 - 1.25 X 16.....                        | 2    |
| 55   | 14601G11  |           | RIVET.....                                        | 1    |
| 56   | 608527    |           | GOVERNOR WARNING DECAL .....                      | 1    |
| 57   | 00915G1   |           | WASHER .....                                      | 1    |
| 58   | 606199    |           | GOVERNOR COVER .....                              | 1    |
| 59   | 17618G1   |           | NYLON CLAMP .....                                 | 2    |

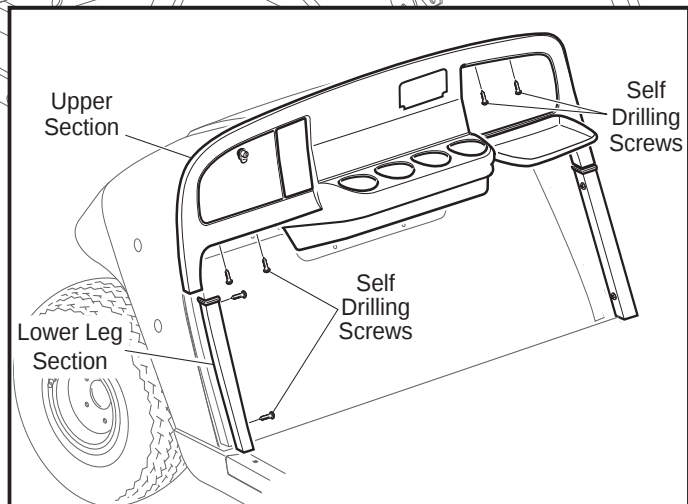
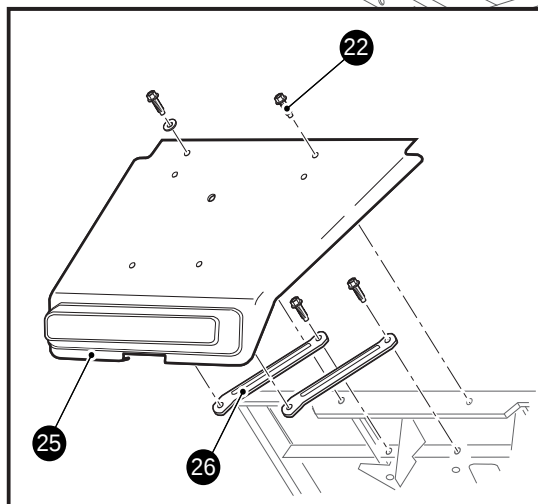
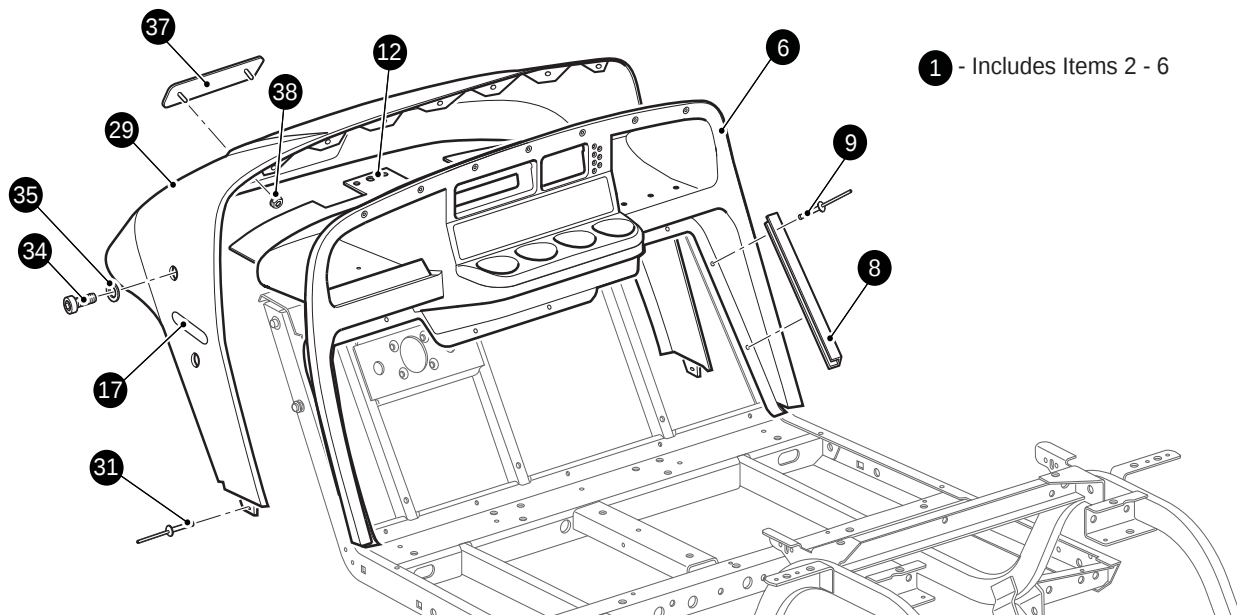
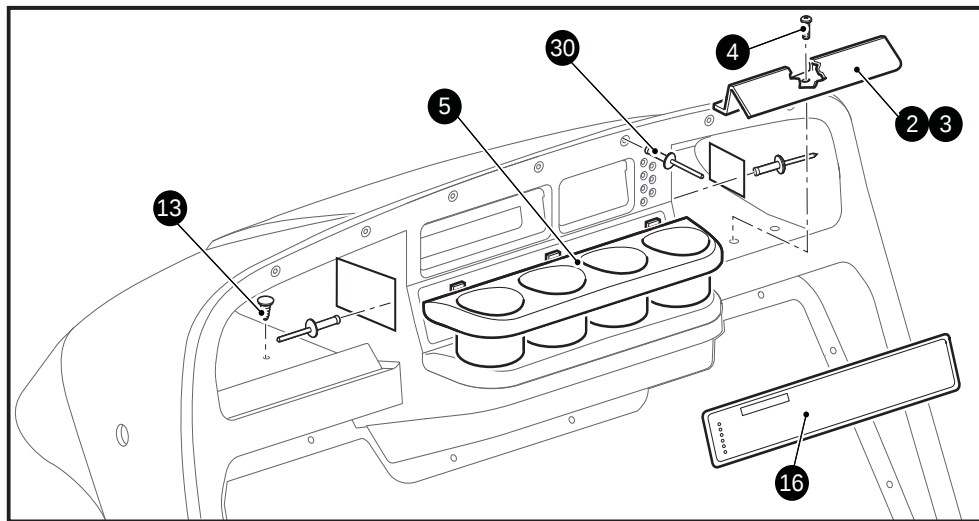


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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                              | QTY. |
|------|----------|-----------|------------------------------------------|------|
| 1    | 606952   |           | AIR CLEANER (INCLUDES ITEMS 2 - 6) ..... | 1    |
| 2    | 607269   |           | BODY & BRACKET ASSEMBLY .....            | 1    |
| 3    | 72599G01 |           | AIR CLEANER COVER .....                  | 1    |
| 4    | 72604G01 |           | AIR CLEANER CLIP .....                   | 2    |
| 5    | 28463G01 |           | AIR FILTER .....                         | 1    |
| 6    | 28462G01 |           | VALVE DUST EJECTOR .....                 | 1    |
| 7    | 11391G7  |           | HOSE CLAMP .....                         | 1    |
| 8    | 607950   |           | HOSE .....                               | 1    |
| 9    | 11391G1  |           | HOSE CLAMP .....                         | 1    |
| 10   | 25532G1  |           | BOLT AND WASHER, M8 X 1.25 X 18 MM ..... | 2    |



When ordering parts, please specify the model and serial number of the product.

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                            | QTY. |
|------|----------|-----------|--------------------------------------------------------|------|
| 1    | 71151G01 |           | INSTRUMENT PANEL ASSEMBLY (INCLUDES ITEMS 2 - 6) ..... | 1    |
| 2    | 71153G01 |           | DEFLECTOR (PASSENGER SIDE) .....                       | 1    |
| 3    | 71154G01 |           | DEFLECTOR (DRIVER SIDE).....                           | 1    |
| 4    | 00614G5  |           | SCREW, #8 - 18 X 5/8" LG .....                         | 4    |
| 5    | 71158G01 |           | INSTRUMENT PANEL INSERT (4 CUP HOLDER) .....           | 1    |
| 6    | 71152G01 |           | INSTRUMENT PANEL.....                                  | 1    |
| 7    |          |           |                                                        |      |
| 8    | 71115G01 |           | VINYL TRIM .....                                       | 2    |
| 9    | 71055G01 |           | RIVET, 3/16" X 1" LG (ALUMINUM).....                   | 10   |
| 10   |          |           |                                                        |      |
| 11   |          |           |                                                        |      |
| 12   | 71413G01 |           | SPLASH PANEL .....                                     | 1    |
| 13   | 16816G2  |           | RATCHET FASTENER, 1/4" X 3/4" LG.....                  | 5    |
| 14   |          |           |                                                        |      |
| 15   |          |           |                                                        |      |
| 16   | 608465   |           | LABEL (SAFETY).....                                    | 1    |
| 17   | 607545   |           | FRONT AMBER REFLECTOR .....                            | 2    |
| 18   |          |           |                                                        |      |
| 19   |          |           |                                                        |      |
| 20   |          |           |                                                        |      |
| 21   |          |           |                                                        |      |
| 22   | 01038G01 |           | BOLT, 1/4 - 20 X 11/16" LG .....                       | 4    |
| 23   |          |           |                                                        |      |
| 24   |          |           |                                                        |      |
| 25   | 27166G04 |           | FRONT SHIELD.....                                      | 1    |
| 26   | 70725G01 |           | FRONT SHIELD BRACE .....                               | 2    |
| 27   |          |           |                                                        |      |
| 28   |          |           |                                                        |      |
| 29   | 71051G** |           | COWL .....                                             | 1    |
| 30   | 71055G01 |           | RIVET, 3/16" X 1" LG (ALUMINUM).....                   | 9    |
| 31   | 10570G11 |           | RIVET, 3/16" X 3/4" LG (STAINLESS STEEL).....          | 2    |

## BODY

When ordering parts, please specify the model and serial number of the product.

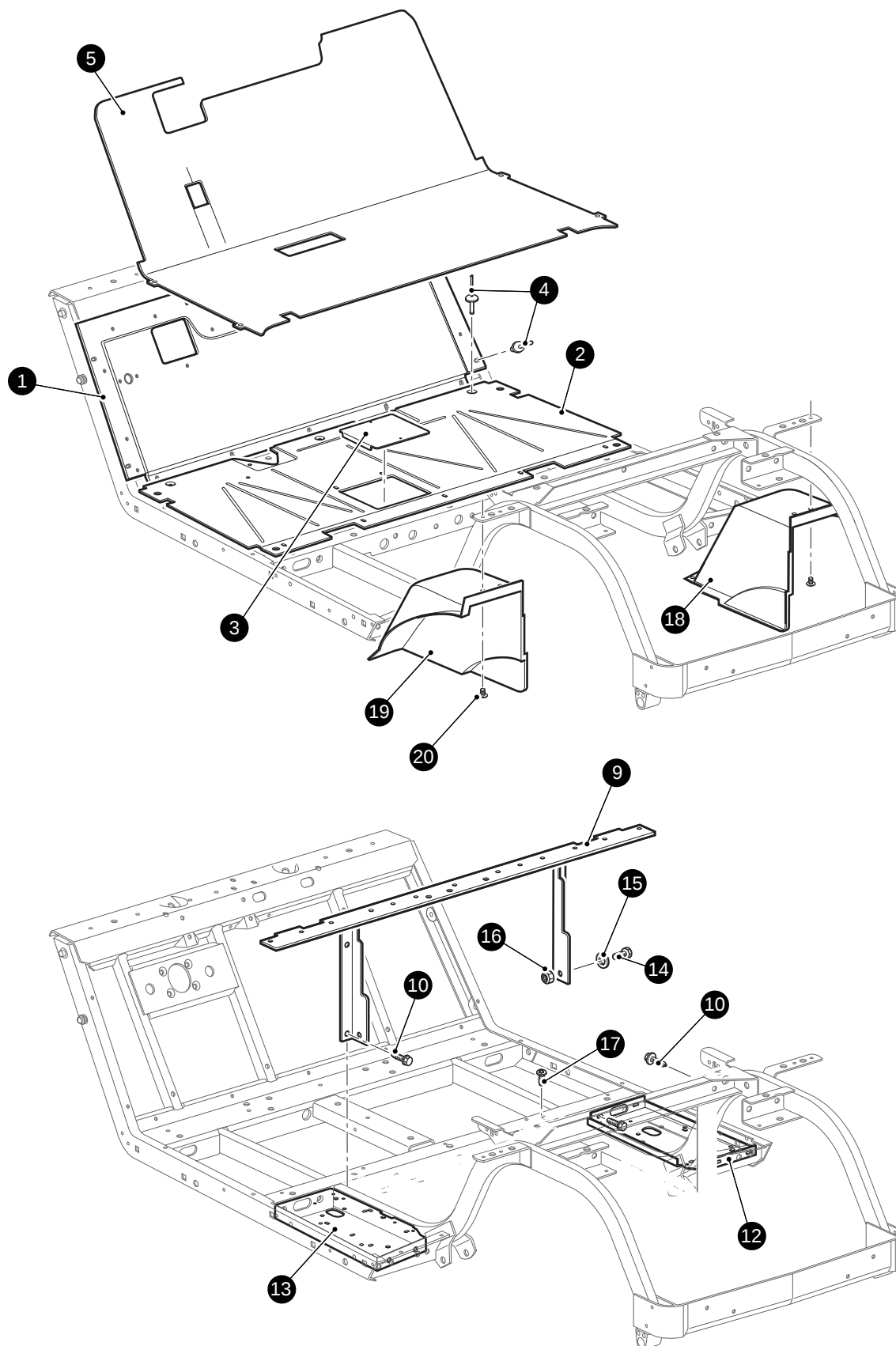
\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 | 2 | 3 | 4 | 5 | DESCRIPTION                                   | QTY. |
|------|----------|---|---|---|---|---|-----------------------------------------------|------|
| 32   |          |   |   |   |   |   |                                               |      |
| 33   |          |   |   |   |   |   |                                               |      |
| 34   | 00438G6  |   |   |   |   |   | BOLT, 5/16 - 18 X 3/4" LG (WITH TOP) .....    | 2    |
| 35   | 00571G2  |   |   |   |   |   | WASHER, 5/16" .....                           | 2    |
| 36   |          |   |   |   |   |   |                                               |      |
| 37   | 71037G03 |   |   |   |   |   | E-Z-GO NAMEPLATE (GOLD) .....                 | 1    |
| 38   | 71597G01 |   |   |   |   |   | NUT, SELF-THREADING, 5MM STUD x 10MM HEX..... | 2    |
| 39   |          |   |   |   |   |   |                                               |      |

## Notes:

A full-page sheet of white graph paper featuring a uniform grid of thin, light gray horizontal and vertical lines. The grid consists of small squares covering the entire area of the page.



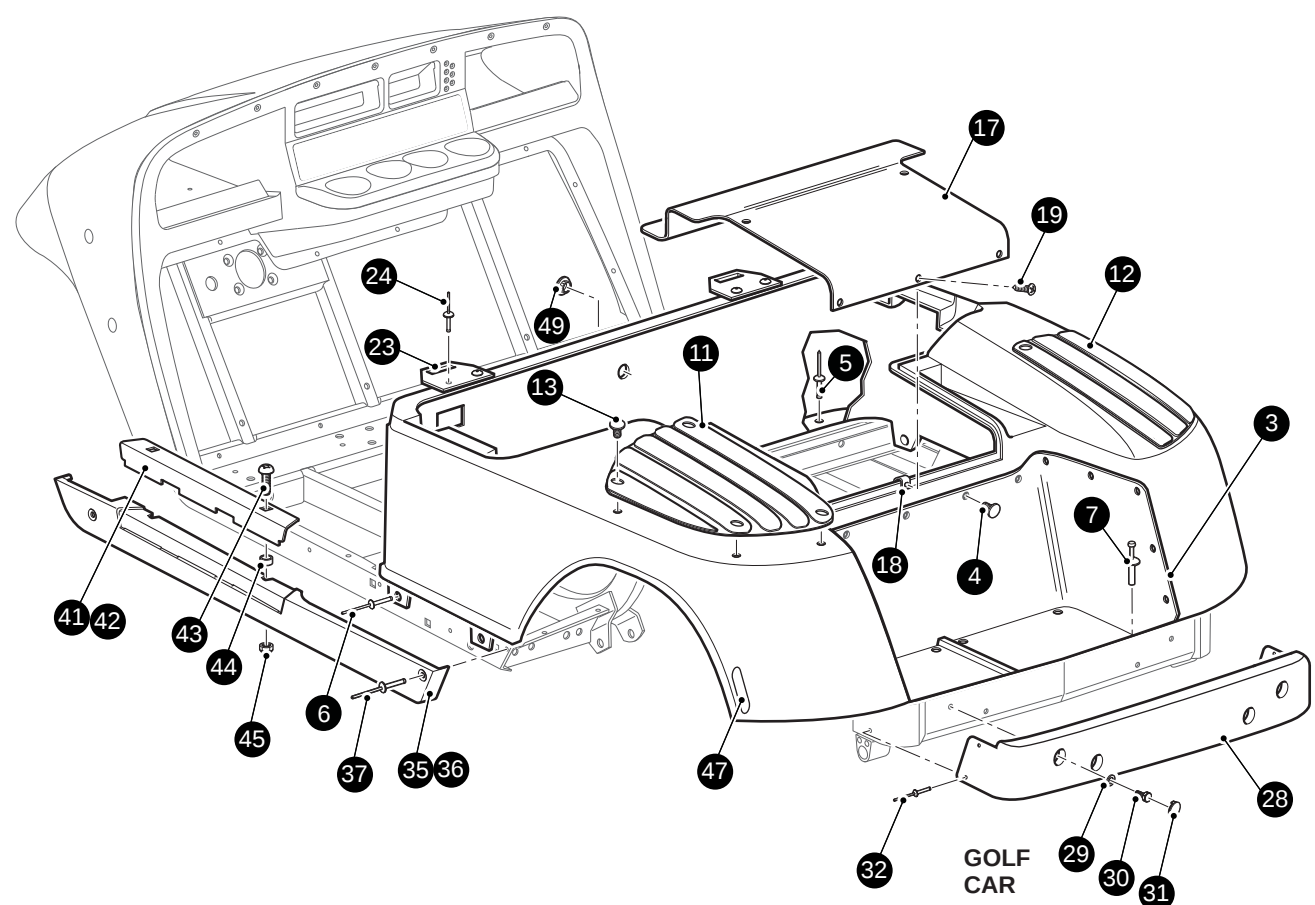
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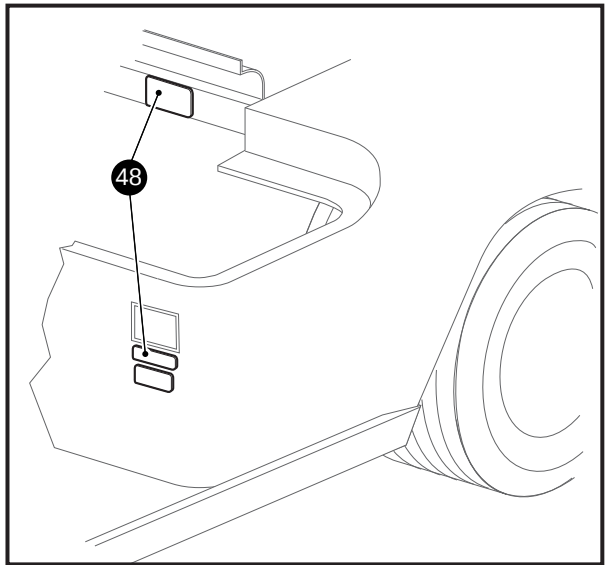
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                             | QTY. |
|------|----------|-----------|-----------------------------------------|------|
| 1    | 70662G01 |           | UPPER FLOORPAN .....                    | 1    |
| 2    | 70451G01 |           | LOWER FLOORPAN .....                    | 1    |
| 3    | 70452G01 |           | ACCESS COVER.....                       | 1    |
| 4    | 14601G11 |           | RIVET, 3/16" X 9/16" LG (ALUMINUM)..... | 16   |
| 5    | 70995G02 |           | FLOORMAT WITH HORN HOLES .....          | 1    |
| 6    |          |           |                                         |      |
| 7    |          |           |                                         |      |
| 8    |          |           |                                         |      |
| 9    | 70441G01 |           | SEAT FRAME .....                        | 1    |
| 10   | 00715G2  |           | BOLT, 5/16 - 18 X 4/5" LG.....          | 4    |
| 11   |          |           |                                         |      |
| 12   | 70244G03 |           | SPLASH PANEL .....                      | 1    |
| 13   | 600496   |           | BATTERY TRAY.....                       | 1    |
| 14   | 00438G6  |           | HEX SCREW 5/16 - 18 X 3/4.....          | 2    |
| 15   | 00559G8  |           | FLAT WASHER.....                        | 2    |
| 16   | 11098G6  |           | PLASTIC NUT.....                        | 2    |
| 17   | 70200G01 |           | HEX SCREW 3/8 - 16 .....                | 2    |
| 18   | 71812G01 |           | FENDER LINER (PASSENGER SIDE).....      | 1    |
| 19   | 71812G02 |           | FENDER LINER (DRIVER SIDE) .....        | 1    |
| 20   | 16816G2  |           | RATCHET FASTENER, 1/4" X 3/4" LG.....   | 8    |

2 - Includes Items 3, 4



LABELS



When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                             | QTY. |
|------|-----------|-----------|---------------------------------------------------------|------|
| 1    |           |           |                                                         |      |
| 2    | 71331G0** |           | REAR BODY (WITH TAILLIGHTS) (INCLUDES ITEMS 3, 4) ..... | 1    |
| 3    | 71318G01  |           | BAGWELL LINER.....                                      | 1    |
| 4    | 16816G1   |           | RATCHET FASTENER, 1/4" X 9/16" LG .....                 | 26   |
| 5    | 10570G10  |           | RIVET, 5/32" X 9/16" LG (STAINLESS STEEL).....          | 6    |
| 6    | 10570G12  |           | RIVET, 1/4" X 9/16" LG (ALUMINUM).....                  | 4    |
| 7    | 18436G1   |           | RIVET, 1/4" X 3/4" LG .....                             | 2    |
| 8    |           |           |                                                         |      |
| 9    |           |           |                                                         |      |
| 10   |           |           |                                                         |      |
| 11   | 75126G01  |           | FENDER SCUFFGUARD (DRIVER SIDE) .....                   | 1    |
| 12   | 75126G02  |           | FENDER SCUFFGUARD (PASSENGER SIDE) .....                | 1    |
| 13   | 16816G2   |           | RATCHET FASTENER, 1/4" X 3/4" LG.....                   | 8    |
| 14   |           |           |                                                         |      |
| 15   |           |           |                                                         |      |
| 16   |           |           |                                                         |      |
| 17   | 71320G01  |           | ACCESS PANEL .....                                      | 1    |
| 18   | 71364G02  |           | 'J' CLIP .....                                          | 1    |
| 19   | 01107G01  |           | SCREW, #8 X 5/8" LG (STAINLESS STEEL) .....             | 5    |
| 20   |           |           |                                                         |      |
| 21   |           |           |                                                         |      |
| 22   |           |           |                                                         |      |
| 23   | 71609G01  |           | SEAT HINGE PLATE .....                                  | 2    |
| 24   | 10570G11  |           | RIVET, 3/16" X 3/4" LG (STAINLESS STEEL).....           | 4    |
| 25   |           |           |                                                         |      |
| 26   |           |           |                                                         |      |
| 27   |           |           |                                                         |      |
| 28   | 71578G01  |           | REAR BUMPER.....                                        | 1    |
| 29   | 00571G2   |           | WASHER, 5/16" .....                                     | 4    |
| 30   | 71102G03  |           | BOLT, 1/4 - 20 X 3/4" LG.....                           | 4    |
| 31   | 71514G01  |           | BUMPER PLUG .....                                       | 4    |

# BODY

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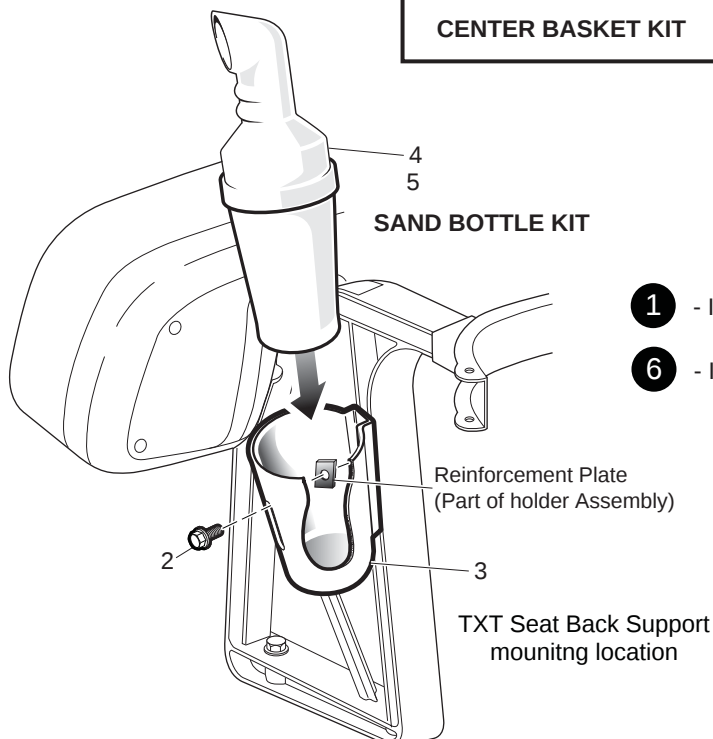
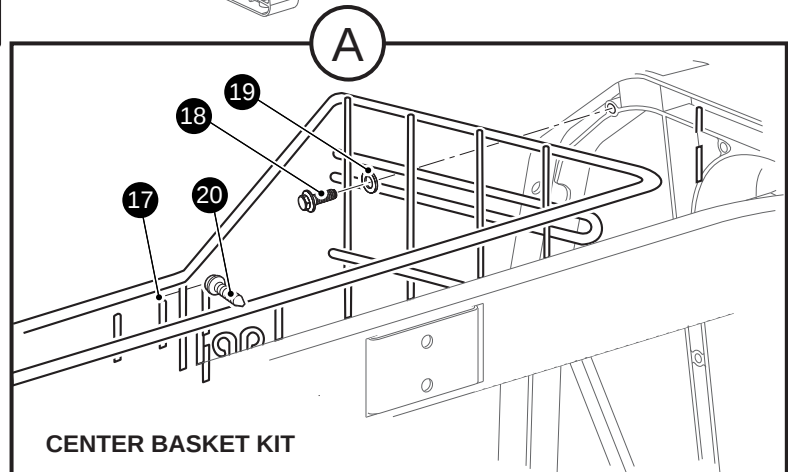
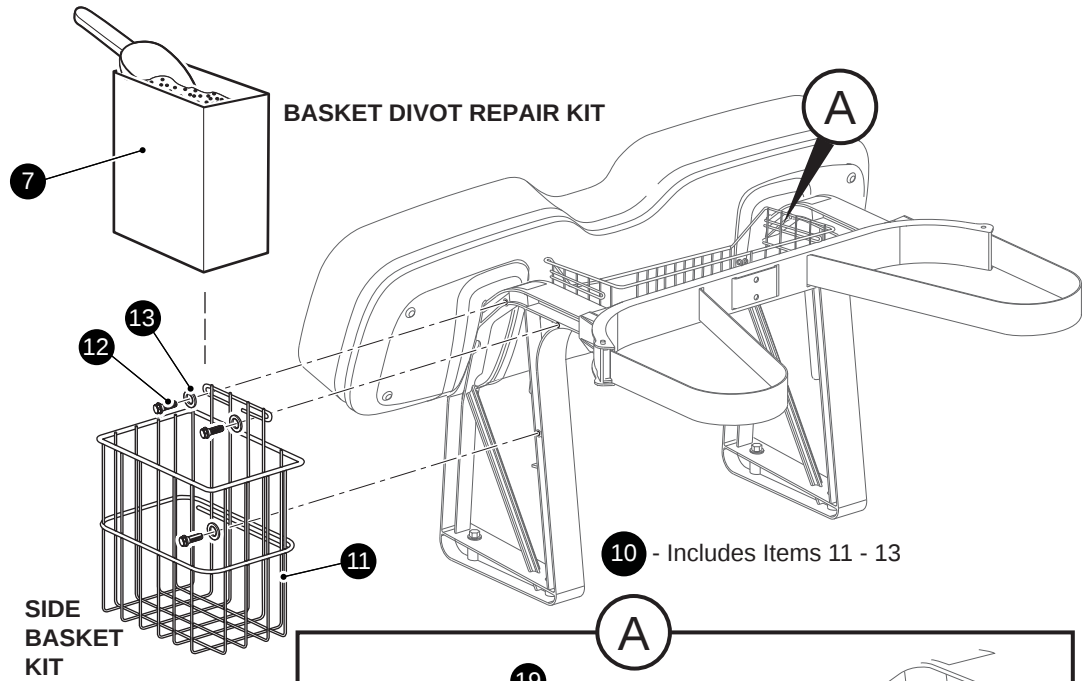
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                     | QTY. |
|------|----------|-----------|-------------------------------------------------|------|
| 32   | 14601G17 |           | RIVET, 3/16" X 9/16" LG (ALUMINUM) .....        | 4    |
| 33   |          |           |                                                 |      |
| 34   |          |           |                                                 |      |
| 35   | 71501G01 |           | ROCKER PANEL (PASSENGER SIDE) .....             | 1    |
| 36   | 71502G01 |           | ROCKER PANEL (DRIVER SIDE) .....                | 1    |
| 37   | 15058G6  |           | RIVET, 3/16" X 15/16" LG (ALUMINUM) .....       | 4    |
| 38   |          |           |                                                 |      |
| 39   |          |           |                                                 |      |
| 40   |          |           |                                                 |      |
| 41   | 71507G01 |           | SILL PLATE (PASSENGER SIDE) .....               | 1    |
| 42   | 71507G02 |           | SILL PLATE (DRIVER SIDE) .....                  | 1    |
| 43   | 16705G1  |           | SCREW, 1/4 - 20 X 1" LG (STAINLESS STEEL) ..... | 4    |
| 44   | 23726G4  |           | SPACER, 5/16" .....                             | 4    |
| 45   | 14390G4  |           | LOCK NUT, 1/4 - 20.....                         | 4    |
| 46   |          |           |                                                 |      |
| 47   | 607547   |           | REAR RED REFLECTOR .....                        | 2    |
| 48   | *        |           | LABEL (SERIAL NUMBER).....                      | 1    |
| 49   | 74024G01 |           | SEAT WRAP MOUNTED NOISE SUPPRESSOR .....        | 1    |

## Notes:

A full-page sheet of white graph paper featuring a uniform grid of thin, light gray horizontal and vertical lines. The grid consists of small squares covering the entire area of the page.

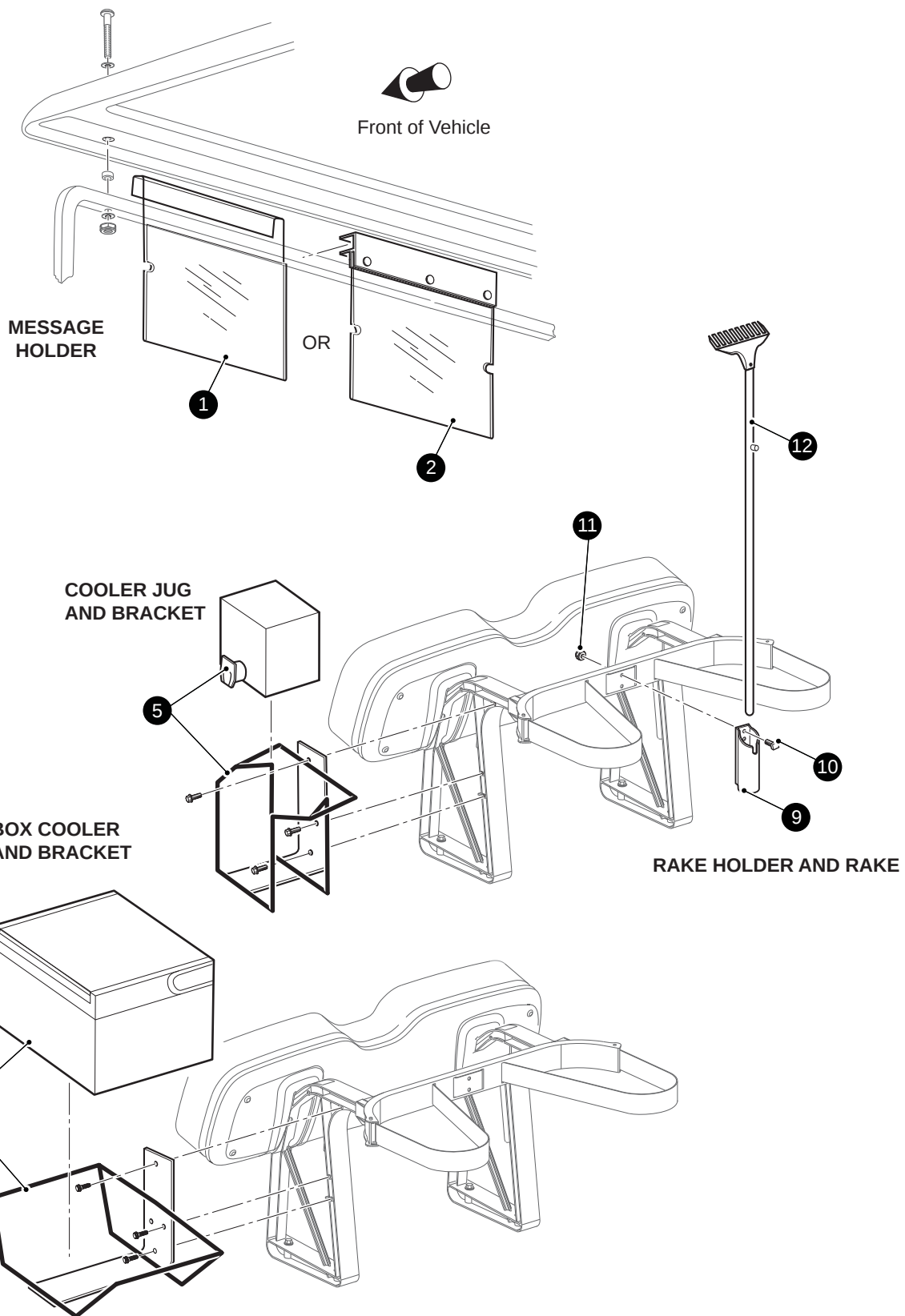


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| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                                  | QTY. |
|------|-----------|-----------|--------------------------------------------------------------|------|
| 1    | 614195    |           | TOP SCREW SAND BOTTLE KIT (INCLUDES ITEMS 2 - 4) .....       | 1    |
| 2    | 71102-G01 |           | BOLT, 1/4 - 20 X 3/4" LG .....                               | 1    |
| 3    | 28660-G01 |           | SAND BOTTLE HOLDER.....                                      | 1    |
| 4    | 28659-G01 |           | SAND BOTTLE.....                                             | 1    |
| 5    | 600612    |           | SAND BOTTLE.....                                             | 1    |
| 6    | 614179    |           | BOTTOM SCREW SAND BOTTLE KIT (INCLUDES ITEMS 2, 3 , 5) ..... | 1    |
| 7    | 23300G01  |           | BASKET DIVOT REPAIR KIT (INCLUDES SCOOP).....                | 1    |
| 8    |           |           |                                                              |      |
| 9    |           |           |                                                              |      |
| 10   | 75007G02  |           | SIDE BASKET KIT (INCLUDES ITEMS 11 - 13) .....               | 1    |
| 11   | 75460G01  |           | SIDE BASKET .....                                            | 1    |
| 12   | 71102G01  |           | BOLT, 1/4 - 20 X 3/4" LG .....                               | 3    |
| 13   | 00793G2   |           | FLAT WASHER, 1/4" (STAINLESS STEEL).....                     | 3    |
| 14   |           |           |                                                              |      |
| 15   |           |           |                                                              |      |
| 16   | 75003G02  |           | CENTER BASKET KIT (INCLUDES ITEMS 17 - 20).....              | 1    |
| 17   | 75461G01  |           | CENTER BASKET.....                                           | 1    |
| 18   | 71102G01  |           | BOLT, 1/4 - 20 X 3/4" LG .....                               | 2    |
| 19   | 00793G2   |           | FLAT WASHER, 1/4" (STAINLESS STEEL).....                     | 2    |
| 20   | 01105G01  |           | SCREW, #10 X 5/8" LG (STAINLESS STEEL).....                  | 2    |



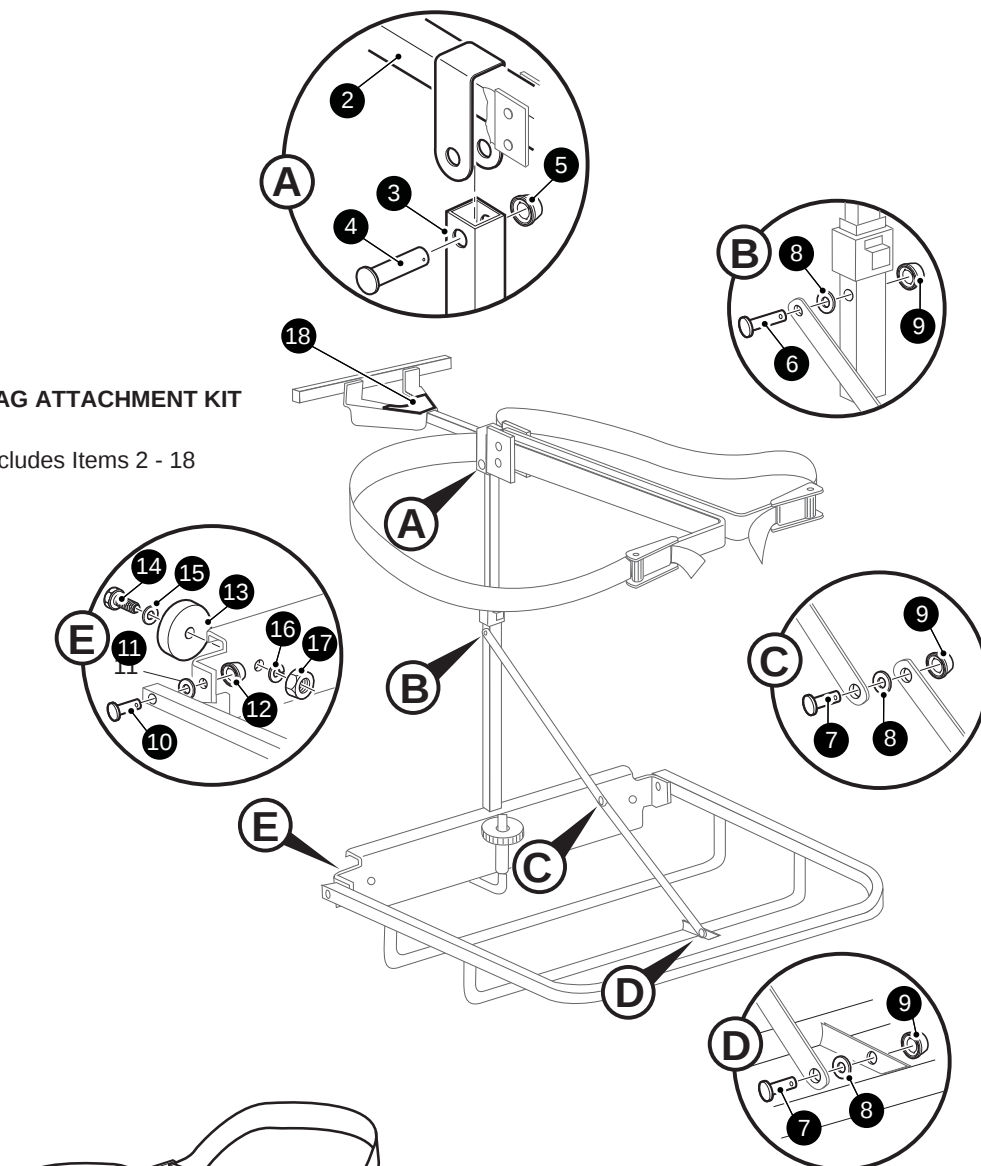
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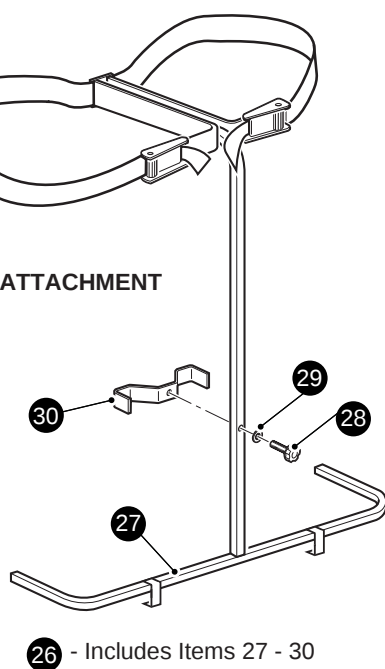
| ITEM | PART NO. | 1 | 2 | 3 | 4 | 5 | DESCRIPTION                               | QTY. |
|------|----------|---|---|---|---|---|-------------------------------------------|------|
| 1    | 75509G01 |   |   |   |   |   | MESSAGE HOLDER (ONE PIECE) .....          | 1    |
| 2    | 75496G01 |   |   |   |   |   | MESSAGE HOLDER .....                      | 1    |
| 3    |          |   |   |   |   |   |                                           |      |
| 4    |          |   |   |   |   |   |                                           |      |
| 5    | 75495G01 |   |   |   |   |   | COOLER JUG AND BRACKET KIT .....          | 1    |
| 6    | 71048G01 |   |   |   |   |   | BOX COOLER AND BRACKET KIT .....          | 1    |
| 7    |          |   |   |   |   |   |                                           |      |
| 8    |          |   |   |   |   |   |                                           |      |
| 9    | 25885G01 |   |   |   |   |   | RAKE HOLDER .....                         | 1    |
| 10   | 00989G06 |   |   |   |   |   | SQUARE HEAD BOLT, 1/4 - 20 X 3/4" LG..... | 2    |
| 11   | 11027G2  |   |   |   |   |   | LOCK NUT, 1/4 - 20 .....                  | 2    |
| 12   | 14735G1  |   |   |   |   |   | RAKE .....                                | 1    |

## FOUR BAG ATTACHMENT KIT

1 - Includes Items 2 - 18

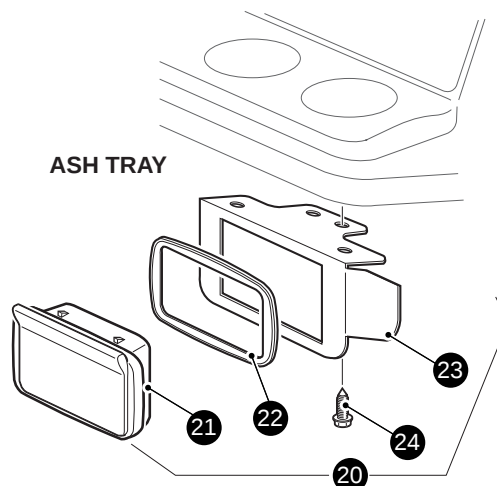


## TWO BAG ATTACHMENT



26 - Includes Items 27 - 30

## ASH TRAY



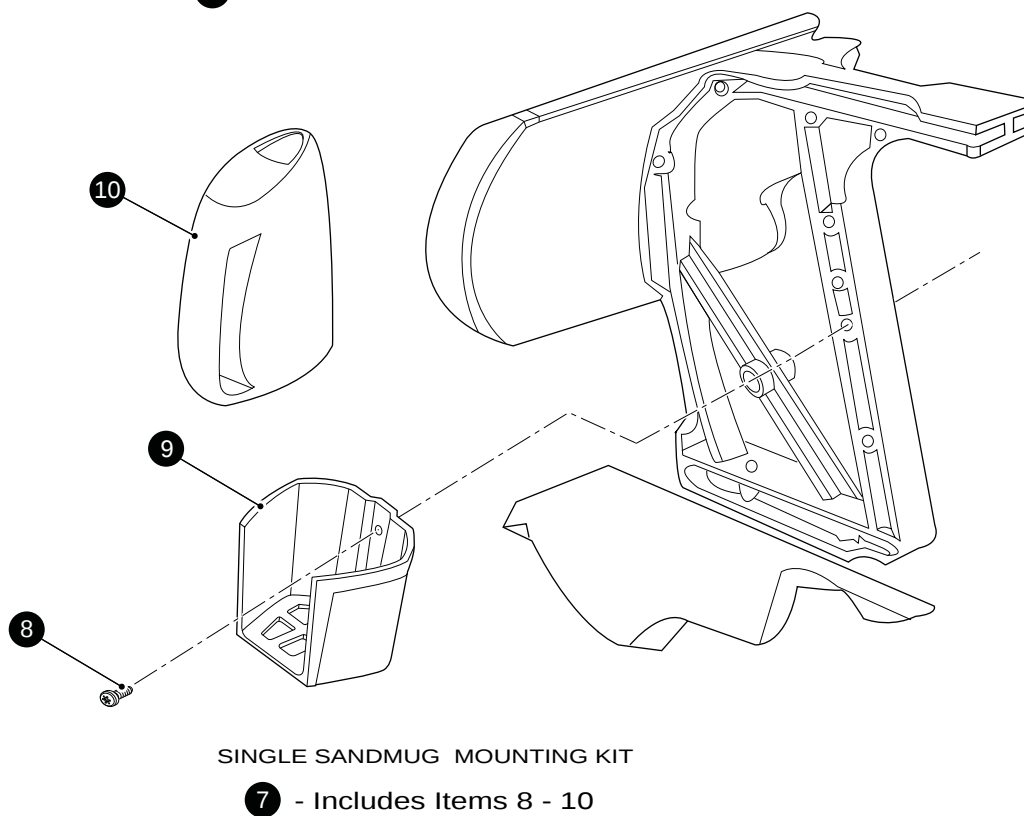
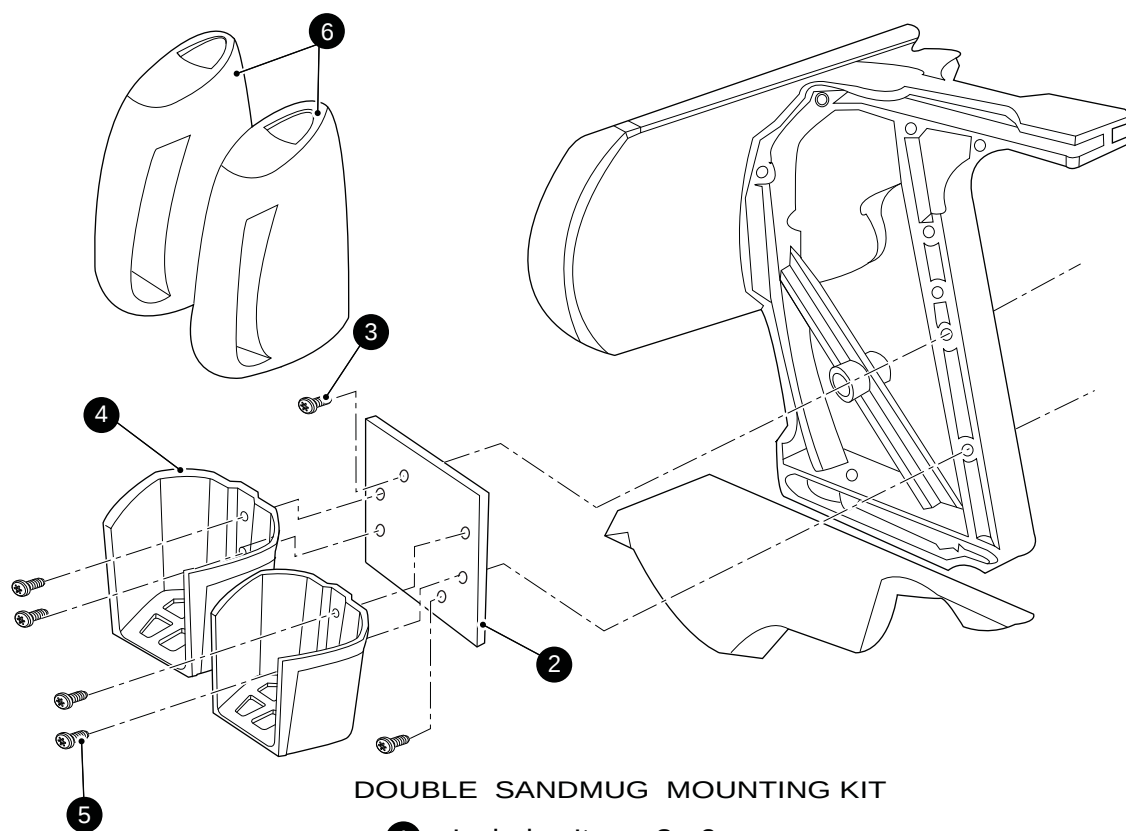
20 - Includes Items 21 - 24

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                           | QTY. |
|------|----------|-----------|-------------------------------------------------------|------|
| 1    | 75335G01 |           | FOUR BAG ATTACHMENT KIT (INCLUDES ITEMS 2 - 18) ..... | 1    |
| 2    | *        |           | TOP ASSEMBLY .....                                    | 1    |
| 3    | *        |           | BOTTOM ASSEMBLY .....                                 | 1    |
| 4    | 17651G2  |           | CLEVIS PIN, 5/16 X 1 1/8" LG .....                    | 1    |
| 5    | 28129G01 |           | PUSH NUT, 5/16" .....                                 | 1    |
| 6    | 17651G2  |           | CLEVIS PIN, 5/16 X 1 1/8" LG .....                    | 1    |
| 7    | 17651G3  |           | CLEVIS PIN, 5/16 X 1/2" LG .....                      | 2    |
| 8    | 00559G8  |           | WASHER, 5/16" .....                                   | 3    |
| 9    | 28129G01 |           | PUSH NUT, 5/16" .....                                 | 3    |
| 10   | *        |           | CLEVIS PIN 3/8 X 1 1/4" LG .....                      | 2    |
| 11   | 00560G1  |           | WASHER, 3/8" .....                                    | 2    |
| 12   | *        |           | PUSH NUT, 3/8" .....                                  | 2    |
| 13   | 13728G1  |           | RUBBER BUMPER .....                                   | 2    |
| 14   | 00150G6  |           | SCREW, #10 - 24 X 3/4" LG .....                       | 2    |
| 15   | 00559G5  |           | WASHER, #10 .....                                     | 2    |
| 16   | 00565G5  |           | LOCK WASHER, #10 .....                                | 2    |
| 17   | 00526G3  |           | NUT, #10 - 24 .....                                   | 2    |
| 18   | *        |           | LABEL (WARNING) .....                                 | 1    |
| 19   |          |           |                                                       |      |
| 20   | 75109G02 |           | ASH TRAY KIT (INCLUDES ITEMS 24 - 27) .....           | 1    |
| 21   | 27731G01 |           | ASH TRAY .....                                        | 1    |
| 22   | 27736G01 |           | GASKET .....                                          | 1    |
| 23   | 75108G02 |           | BRACKET .....                                         | 1    |
| 24   | 00100G4  |           | SCREW, #10 - 16 X 1/2" LG .....                       | 4    |
| 25   |          |           |                                                       |      |
| 26   | 75183G01 |           | TWO BAG ATTACHMENT KIT (INCLUDES ITEMS 27 - 30) ..... | 1    |
| 27   | 75188G01 |           | TWO BAG ATTACHMENT .....                              | 1    |
| 28   | 22238G2  |           | KNOB, 3/8 - 16 X 1 1/2" LG .....                      | 1    |
| 29   | 17255G1  |           | TEFLON WASHER, 5/16" .....                            | 1    |
| 30   | 75187G01 |           | SUPPORT BRACKET .....                                 | 1    |



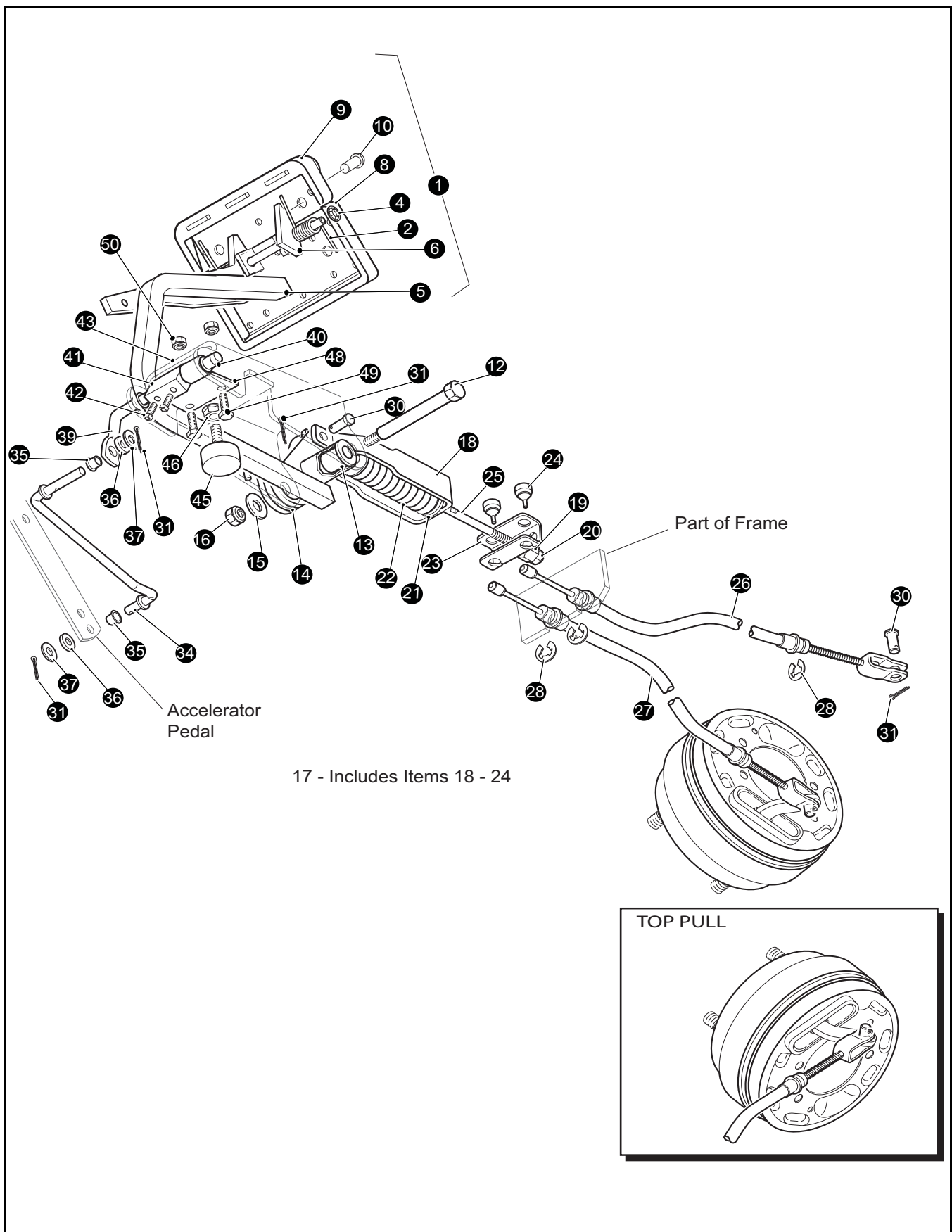
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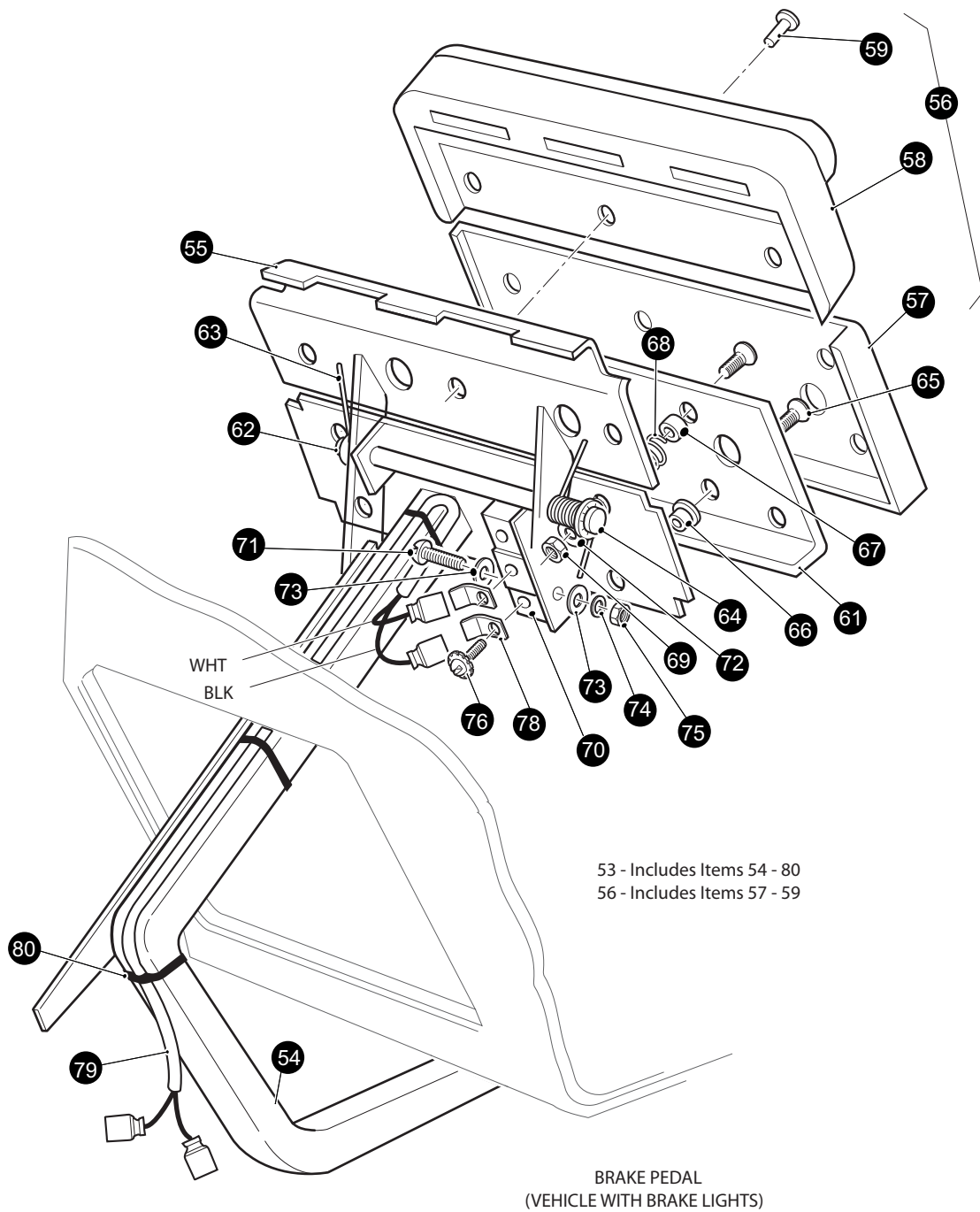
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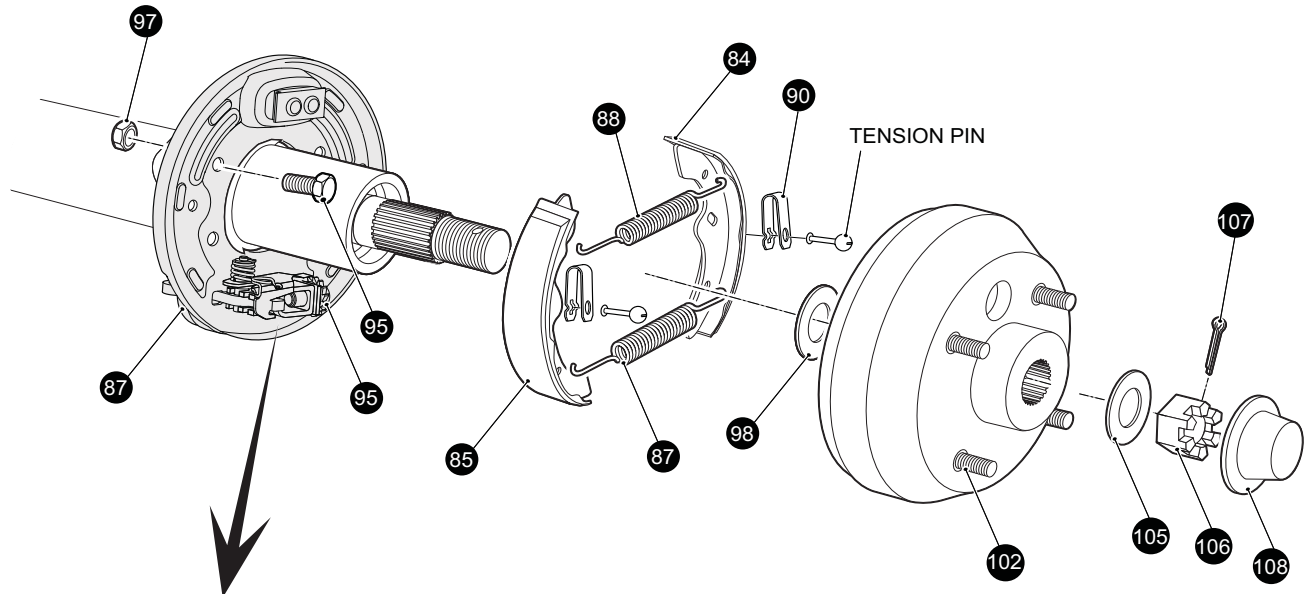
| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                        | QTY. |
|------|----------|-----------|----------------------------------------------------|------|
| 1    | 606986   |           | DOUBLE SANDMUG MOUNTING KIT ( INCLUDES 2-6 ) ..... | 1    |
| 2    | 606988   |           | MOUNTING PLATE, SAND MUG - HOLDER .....            | 1    |
| 3    | 71102G01 |           | BOLT 1/4 - 20 X 3/4 .....                          | 2    |
| 4    | 606950   |           | SAND MUG HOLDER .....                              | 2    |
| 5    | *        |           | BOLT 1/4 - 20 X 1/2 .....                          | 4    |
| 6    | 606949   |           | SAND MUG .....                                     | 2    |
| 7    | 606951   |           | SINGLE SANDMUG MOUNTING KIT (INCLUDES 8-10 ).....  | 1    |
| 8    | 71102G01 |           | BOLT 1/4 - 20 X 3/4 .....                          | 1    |
| 9    | 606950   |           | SAND MUG HOLDER .....                              | 1    |
| 10   | 606949   |           | SAND MUG .....                                     | 1    |

# BRAKES - MECHANICAL

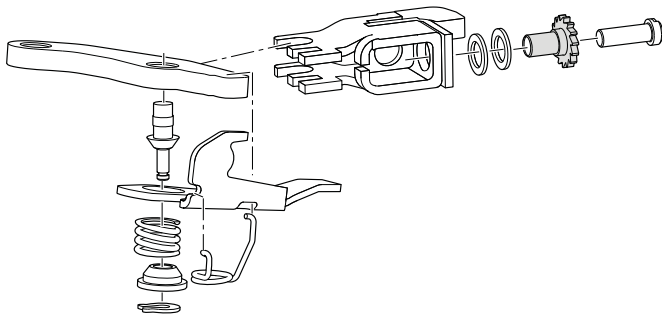




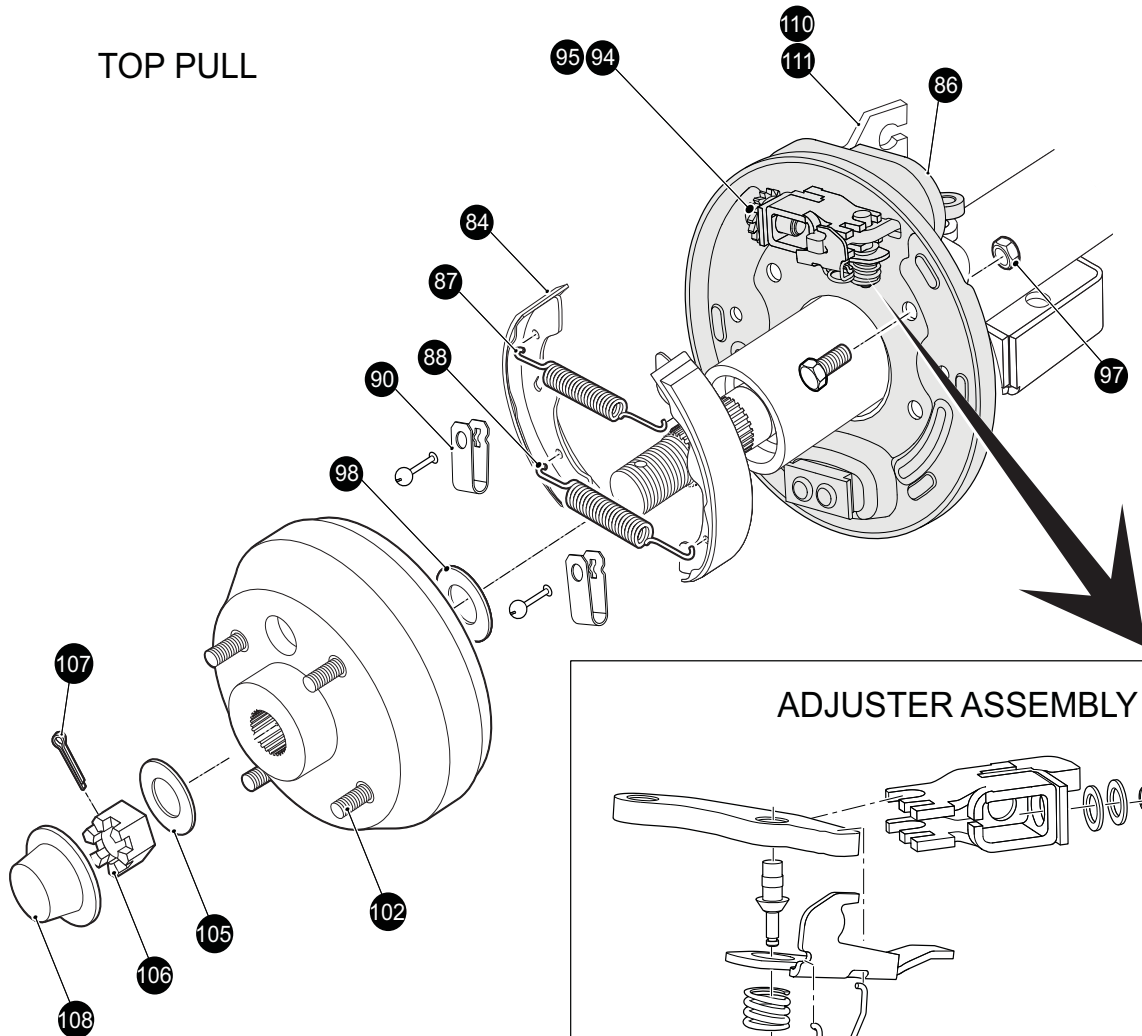
## BOTTOM PULL



## ADJUSTER ASSEMBLY



TOP PULL



ADJUSTER ASSEMBLY

# BRAKES - MECHANICAL

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                 | QTY. |
|------|----------|-----------|-----------------------------------------------------------------------------|------|
| 1    | 70612G02 |           | BRAKE PEDAL ASSEMBLY (WITHOUT BRAKE LIGHTS)<br>(INCLUDES ITEMS 2 - 10)..... | 1    |
| 2    | 70681G01 |           | TORSION SPRING .....                                                        | 2    |
| 3    | 70682G01 |           | PIVOT PIN .....                                                             | 1    |
| 4    | 01071G01 |           | PUSHNUT, 5/16" .....                                                        | 1    |
| 5    | 70259G02 |           | BRAKE PEDAL .....                                                           | 1    |
| 6    | 70611G02 |           | PARK BRAKE PEDAL .....                                                      | 1    |
| 7    |          |           |                                                                             |      |
| 8    | 70257G01 |           | SERVICE BRAKE PAD .....                                                     | 1    |
| 9    | 70256G01 |           | PARK BRAKE PEDAL PAD .....                                                  | 1    |
| 10   | 16409G01 |           | OVAL RIVET, 3/16" X 3/8" LG.....                                            | 9    |
| 11   |          |           |                                                                             |      |
| 12   | 70582G01 |           | SHOULDER BOLT, 3/8 - 16 X 4" LG .....                                       | 1    |
| 13   | 70581G01 |           | FLANGED BUSHING .....                                                       | 2    |
| 14   | 70676G01 |           | TORSION SPRING .....                                                        | 1    |
| 15   | 00643G1  |           | WASHER, 3/8" .....                                                          | 1    |
| 16   | 11098G5  |           | LOCK NUT, 3/8 - 16 .....                                                    | 1    |
| 17   | 612558   |           | COMPENSATOR ASSEMBLY (INCLUDES ITEMS 18 - 24).....                          | 1    |
| 18   | 27330G01 |           | BRAKE YOKE.....                                                             | 1    |
| 19   | 00963G01 |           | SPHERICAL NUT, 5/16 - 24 .....                                              | 1    |
| 20   | 11098G9  |           | LOCK NUT, 5/16 - 24 .....                                                   | 1    |
| 21   | 15121G1  |           | WASHER 5/16 .....                                                           | 1    |
| 22   | 23463G1  |           | COMPRESSION SPRING .....                                                    | 1    |
| 23   | 28082G01 |           | EQUALIZER BRACKET.....                                                      | 1    |
| 24   | 612557   |           | BRAKE COMPENSATOR LINK ROAD.....                                            | 1    |
| 25   | 28083G01 |           | BRAKE COMPENSATOR BUMPER .....                                              | 2    |
| 26   | 624690   |           | BRAKE CABLE (DRIVER SIDE) .....                                             | 1    |
| 27   | 624703   |           | BRAKE CABLE (PASSENGER SIDE).....                                           | 1    |
| 28   | 01111G01 |           | RETAINING RING, 13/32" (STAINLESS STEEL).....                               | 4    |
| 29   |          |           |                                                                             |      |

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                               | QTY. |
|------|----------|-----------|---------------------------------------------------------------------------|------|
| 30   | 10386G3  |           | CLEVIS PIN, 5/16" X 1" LG .....                                           | 3    |
| 31   | 10387G3  |           | COTTER PIN, 3/32" X 3/4" LG .....                                         | 5    |
| 32   | 12416G2  |           | NYLON WEDGE LOCK CLAMP (NOT ILLUSTRATED) .....                            | AR   |
| 33   | 17618G1  |           | NYLON CLAMP (NOT ILLUSTRATED).....                                        | AR   |
| 34   | 70601G01 |           | KICK-OFF LINK.....                                                        | 1    |
| 35   | 17838G1  |           | NYLON BUSHING.....                                                        | 2    |
| 36   | 20835G1  |           | TEFLON WASHER, 3/8" .....                                                 | 2    |
| 37   | 00559G8  |           | WASHER, 5/16" .....                                                       | 2    |
| 38   |          |           |                                                                           |      |
| 39   | 70098G01 |           | KICK-OFF CAM PIVOT .....                                                  | 1    |
| 40   | 10097G6  |           | FLANGED BEARING .....                                                     | 2    |
| 41   | 70587G01 |           | KICK-OFF CAM.....                                                         | 1    |
| 42   | 71215G01 |           | SETSCREW, 1/4 - 20 X 1/2" LG.....                                         | 2    |
| 43   | 14134G4  |           | SPACER .....                                                              | 1    |
| 44   |          |           |                                                                           |      |
| 45   | 70113G01 |           | ADJUSTABLE BUMPER .....                                                   | 1    |
| 46   | 11027G1  |           | LOCK NUT, 5/16 - 18 .....                                                 | 1    |
| 47   |          |           |                                                                           |      |
| 48   | 70080G02 |           | CATCH BRACKET .....                                                       | 1    |
| 49   | 00414G6  |           | BOLT, 1/4 - 20 X 3/4" LG .....                                            | 2    |
| 50   | 14390G4  |           | LOCK NUT, 1/4 - 20 .....                                                  | 2    |
| 51   |          |           |                                                                           |      |
| 52   |          |           |                                                                           |      |
| 53   | 70690G02 |           | BRAKE PEDAL ASSEMBLY (WITH BRAKE LIGHTS)<br>(INCLUDES ITEMS 54 - 80)..... | 1    |
| 54   | 70686G02 |           | BRAKE PEDAL .....                                                         | 1    |
| 55   | 70611G02 |           | PARK BRAKE PEDAL .....                                                    | 1    |
| 56   |          |           |                                                                           |      |
| 57   | 70257G01 |           | SERVICE BRAKE PAD .....                                                   | 1    |
| 58   | 70256G01 |           | PARK BRAKE PAD .....                                                      | 1    |

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                               | QTY. |
|------|----------|-----------|---------------------------------------------------------------------------|------|
| 59   | 16409G1  |           | OVAL RIVET, 3/16" x 3/8" LG .....                                         | 9    |
| 60   |          |           |                                                                           |      |
| 61   | 70258G03 |           | SERVICE BRAKE PEDAL PLATE .....                                           | 1    |
| 62   | 70682G01 |           | PIVOT PIN .....                                                           | 1    |
| 63   | 70681G01 |           | TORSION SPRING .....                                                      | 2    |
| 64   | 01071G01 |           | PUSHNUT, 5/16" .....                                                      | 2    |
| 65   | 00737G8  |           | SCREW, #10 - 24 X 1" LG .....                                             | 4    |
| 66   | 00739G1  |           | RUBBER NUT, #10 - 24.....                                                 | 2    |
| 67   | 74535G01 |           | BRAKE PEDAL STANDOFF.....                                                 | 2    |
| 68   | 27137G01 |           | CONICAL SPRING .....                                                      | 2    |
| 69   | 14390G10 |           | LOCK NUT, #10 - 24.....                                                   | 2    |
| 70   | 10606G8  |           | MICRO SWITCH.....                                                         | 1    |
| 71   | 00645G2  |           | SCREW, #6 - 32 X 1 1/4" LG .....                                          | 2    |
| 72   | 00559G5  |           | WASHER, #10 .....                                                         | 2    |
| 73   | 00559G3  |           | WASHER, #6 .....                                                          | 4    |
| 74   | 00565G3  |           | LOCK WASHER, #6 .....                                                     | 2    |
| 75   | 00525G5  |           | NUT, #6 - 32.....                                                         | 2    |
| 76   | 13514G1  |           | SCREW AND LOCK WASHER, #6.....                                            | 2    |
| 77   |          |           |                                                                           |      |
| 78   | 14628G1  |           | FASTON TAB.....                                                           | 2    |
| 79   | 24605G1  |           | WIRE HARNESS (BRAKE LIGHT) .....                                          | 1    |
| 80   | 17618G1  |           | WIRE TIE .....                                                            | 2    |
| 81   |          |           |                                                                           |      |
| 82   | 612189   |           | BRAKE ASSEMBLY (DRIVER SIDE) (INCLUDES ITEMS 84 - 88, 90, 95)....         | 1    |
| 83   | 612211   |           | BRAKE ASSEMBLY (PASSENGER SIDE)<br>(INCLUDES ITEMS 84 - 88 & 90,94) ..... | 1    |
| 84   | 612412   |           | BRAKE SHOE.....                                                           | 2    |
| 85   | 612411   |           | BRAKE SHOE.....                                                           | 2    |
| 86   | 612413   |           | DUST COVER .....                                                          | 1    |
| 87   | 612415   |           | UPPER SPRING.....                                                         | 1    |

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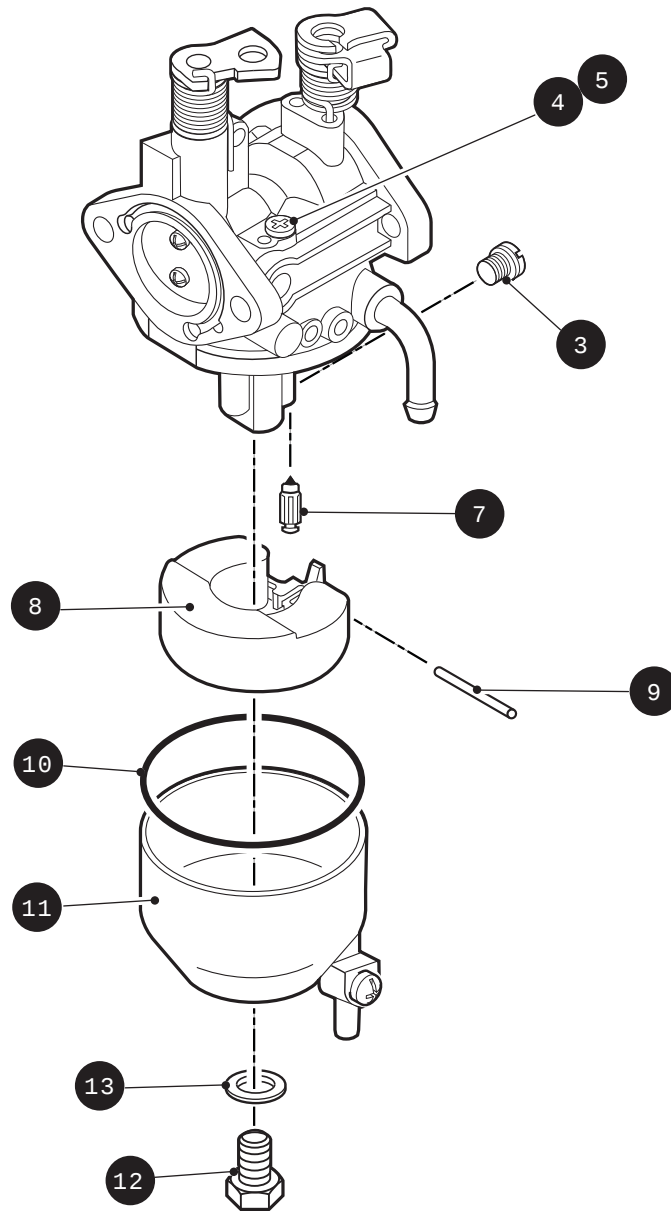
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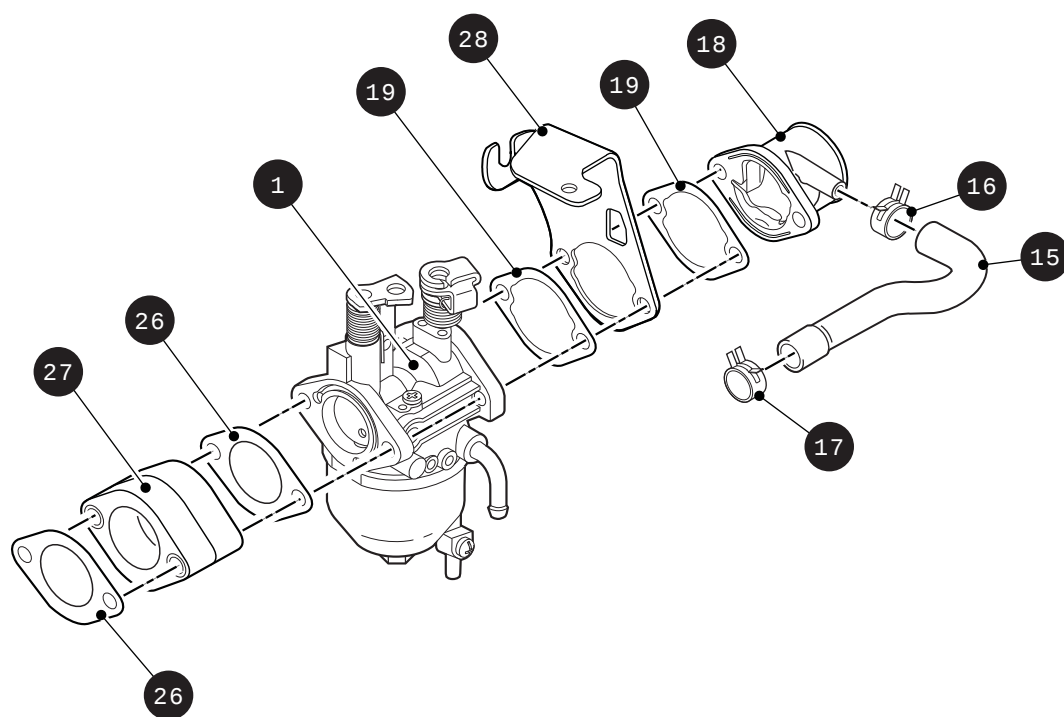
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G\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                               | QTY. |
|------|----------|-----------|-----------------------------------------------------------|------|
| 88   | 612414   |           | LOWER SPRING .....                                        | 1    |
| 89   |          |           |                                                           |      |
| 90   | 612416   |           | SHOE CLAMP .....                                          | 2    |
| 91   |          |           |                                                           |      |
| 92   |          |           |                                                           |      |
| 93   |          |           |                                                           |      |
| 94   | 612418   |           | ADJUSTER .....                                            | 1    |
| 95   | 612417   |           | ADJUSTER .....                                            | 1    |
| 96   | 17083G2  |           | BOLT, 5/16 - 24 X 1" LG .....                             | 8    |
| 97   | 15126G1  |           | LOCK NUT, 5/16 - 24 .....                                 | 8    |
| 98   | 21809G1  |           | INNER BRAKE DRUM WASHER, 1 5/16" OD X 1" ID X 1/32" ..... | 2    |
| 99   |          |           |                                                           |      |
| 100  | 21807G1  |           | BRAKE DRUM ASSEMBLY (INCLUDES ITEMS 101 - 102).....       | 2    |
| 101  | 20947G1  |           | BRAKE DRUM .....                                          | 1    |
| 102  | 19862G2  |           | LUG BOLT, 1/2 - 20 X 1 3/16" LG .....                     | 4    |
| 103  |          |           |                                                           |      |
| 104  |          |           |                                                           |      |
| 105  | 21830G1  |           | WASHER, 1 3/8" O.D. X 21/32" .....                        | 2    |
| 106  | 612928   |           | SLOTTED NUT, 5/8 -18.....                                 | 2    |
| 107  | 10387G1  |           | COTTER PIN, 1/8" X 1 1/2" LG .....                        | 2    |
| 108  | 74175G01 |           | SPINDLE CAP.....                                          | 2    |
| 109  |          |           |                                                           |      |
| 110  | 608200   |           | BRAKE CABLE BRACKET (PASSENGER SIDE).....                 | 1    |
| 111  | 608201   |           | BRAKE CABLE BRACKET (DRIVER SIDE) .....                   | 1    |

# CARBURETOR





# CARBURETOR

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

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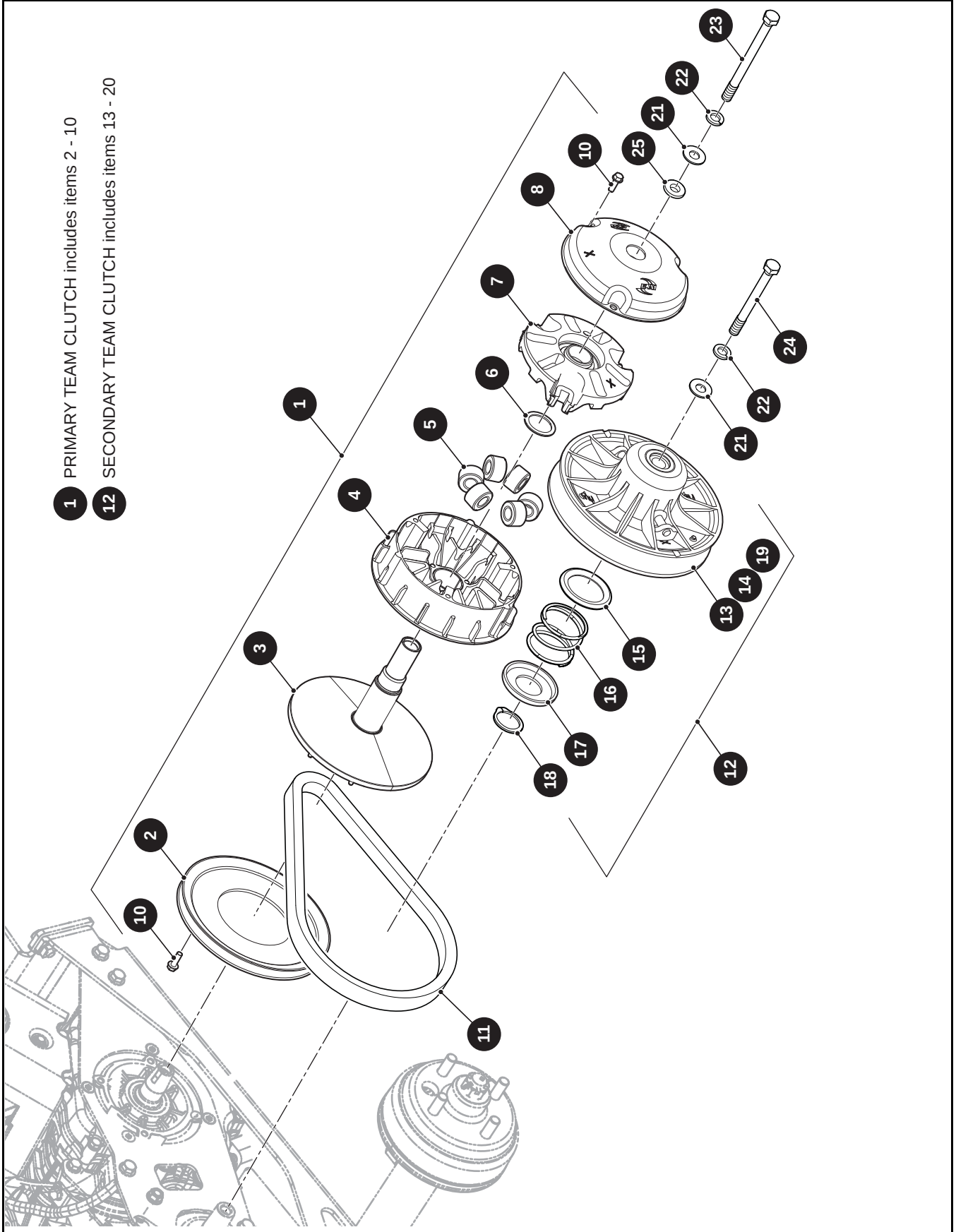
G\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                 | QTY. |
|------|----------|-----------|-------------------------------------------------------------|------|
| 1    | 607954   |           | CARBURETOR (INCLUDES ITEMS 3 - 21).....                     | 1    |
| 2    |          |           |                                                             |      |
| 3    | 607683   |           | MAIN JET (#104) .....                                       | 1    |
| 4    | 608021   |           | PILOT JET (#44).....                                        | 1    |
| 5    | 603585   |           | PLUG .....                                                  | 1    |
| 6    |          |           |                                                             |      |
| 7    | 603586   |           | NEEDLE VALVE .....                                          | 1    |
| 8    | 603587   |           | FLOAT .....                                                 | 1    |
| 9    | 603588   |           | FLOAT PIN.....                                              | 1    |
| 10   | 603589   |           | FLOAT BOWL GASKET .....                                     | 1    |
| 11   | 603590   |           | FLOAT CHAMBER.....                                          | 1    |
| 12   | 603592   |           | BOWL SCREW .....                                            | 1    |
| 13   | 603591   |           | BOWL GASKET .....                                           | 1    |
| 14   |          |           |                                                             |      |
| 15   | 603598   |           | BREATHER TUBE .....                                         | 1    |
| 16   | 603596   |           | CLAMP, INTAKE TUBE.....                                     | 1    |
| 17   | 603597   |           | CLAMP CYLINDER HEAD TUBE.....                               | 1    |
| 18   | 603594   |           | INTAKE TUBE.....                                            | 1    |
| 19   | 603593   |           | CHOKE GASKET.....                                           | 2    |
| 20   | 603595   |           | NUT, M6 X 1.0.....                                          | 2    |
| 21   | 608023   |           | THROTTLE ROD ATTACHMENT BUSHING.....                        | 1    |
| 22   |          |           |                                                             |      |
| 23   | 607684   |           | MAIN JET (#102) (FOR ELEVATIONS OF 3000 FT - 6000 FT).....  | 1    |
| 24   | 607685   |           | MAIN JET (#100) (FOR ELEVATIONS OF 6000 FT - 10000 FT)..... | 1    |
| 25   |          |           |                                                             |      |
| 26   | 603580   |           | CARBURETOR MOUNT GASKET.....                                | 2    |
| 27   | 603581   |           | CARBURETOR INSULATOR .....                                  | 1    |

## Notes:

This image shows a full page of blank graph paper. The background is a very light gray color. Overlaid on this background is a precise grid of thin, medium-gray lines. These lines intersect at right angles to form a continuous pattern of small, identical squares across the entire surface of the page. There are no margins, text, or other markings present.

# CLUTCH



Where applicable, THE USE OF NON UL PARTS WILL VOID ANY UL LISTING.

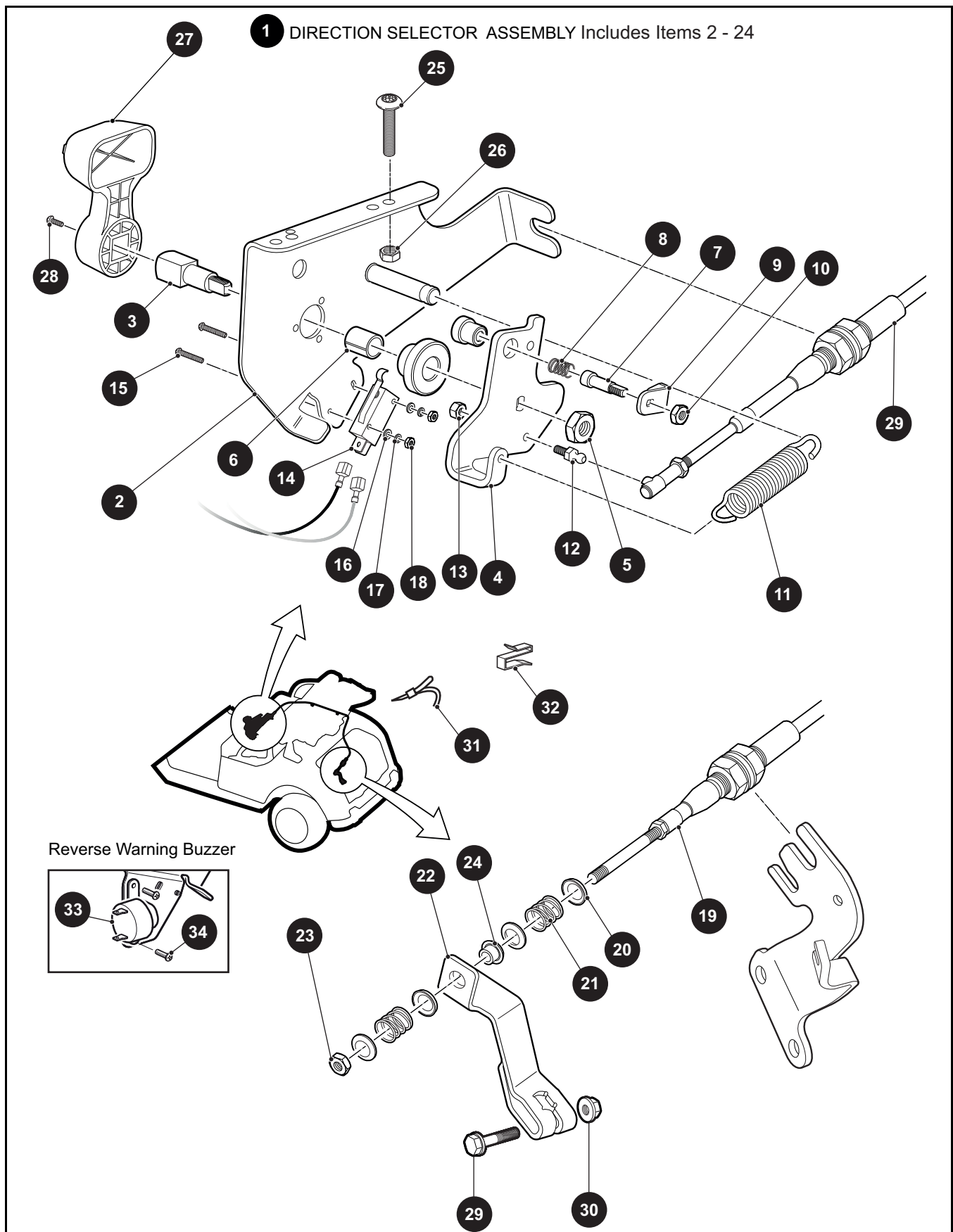
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                         | QTY. |
|------|----------|-----------|-----------------------------------------------------|------|
| 1    | 618684   |           | PRIMARY TEAM CLUTCH (Includes items 2 - 10) .....   | 1    |
| 2    | 619333   |           | PRIMARY STARTER PULLY, 195 - SVC .....              | 1    |
| 3    | 619334   |           | STATIONARY ASSEMBLY .....                           | 1    |
| 4    | 619335   |           | MOVEABLE PRIMARY ASSEMBLY .....                     | 1    |
| 5    | 619336   |           | SHIFT ROLLER ASSEMBLY .....                         | 6    |
| 6    | 619337   |           | SHIM, 39.5 X 31.75.....                             | 1    |
| 7    | 619338   |           | PRIMARY SPIDER ASSEMBLY .....                       | 1    |
| 8    | 619339   |           | PRIMARY DUST COVER ASSEMBLY .....                   | 1    |
| 9    |          |           |                                                     |      |
| 10   | 619332   |           | HEX TAP SCREW, 1/4 - 20 X.75 .....                  | 7    |
| 11   | 618630   |           | BELT DRIVE.....                                     | 1    |
| 12   | 618685   |           | SECONDARY TEAM CLUTCH (Includes items 13 - 20)..... | 1    |
| 13   | *        |           | SECONDARY STATIONARY, 9.5 .....                     | 1    |
| 14   | *        |           | MOVEABLE SECONDARY, 9.5 .....                       | 1    |
| 15   | 619327   |           | INNER RETAINER SPRING .....                         | 1    |
| 16   | 619328   |           | COMPRESSION SPRING, 2.70 OD .....                   | 1    |
| 17   | 619329   |           | OUTER SPRING RETAINER.....                          | 1    |
| 18   | 619330   |           | RETAINER RING .....                                 | 1    |
| 19   | 619331   |           | THRUST WASHER, 1.530 x 1.830 x 1 .....              | 1    |
| 20   |          |           |                                                     |      |
| 21   | 606239   |           | CONICAL WASHER, M12.....                            | 2    |
| 22   | 00566G3  |           | SPRING TYPE LOCK WASHER .....                       | 2    |
| 23   | 606245   |           | HEX BOLT, M12 - 1.25 X 160.....                     | 1    |
| 24   | 606243   |           | HEX BOLT, M12 - 1.25 X 120.....                     | 1    |
| 25   | 606230   |           | CLUTCH WASHER .....                                 | 1    |

# DIRECTION SELECTOR



# DIRECTION SELECTOR

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                               | QTY. |
|------|----------|-----------|-----------------------------------------------------------|------|
| 1    | 603416   |           | DIRECTION SELECTOR ASSEMBLY (INCLUDES ITEMS 2 - 24) ..... | 1    |
| 2    | 606077   |           | DIRECTION SELECTOR BRACKET .....                          | 1    |
| 3    | 70233G01 |           | DIRECTION SELECTOR SHAFT .....                            | 1    |
| 4    | 603700   |           | DIRECTION SELECTOR CAM .....                              | 1    |
| 5    | 14390G01 |           | LOCK NUT, 3/8 - 24 .....                                  | 1    |
| 6    | 25664G2  |           | BUSHING.....                                              | 1    |
| 7    | 72724G01 |           | NEUTRAL LOCK PIN .....                                    | 1    |
| 8    | 72733G01 |           | COMPRESSION SPRING, 3/8" X 5/8" LG .....                  | 1    |
| 9    | 72729G01 |           | NEUTRAL LOCK LATCH .....                                  | 1    |
| 10   | 00734G2  |           | LOCK NUT, 1/4 - 28 .....                                  | 1    |
| 11   | 28574G01 |           | EXTENSION SPRING .....                                    | 1    |
| 12   | 72732G01 |           | BALL STUD, 1/4" .....                                     | 1    |
| 13   | 00734G2  |           | LOCK NUT, 1/4 - 28 .....                                  | 1    |
| 14   | 72736G01 |           | MICRO SWITCH .....                                        | 1    |
| 15   | 01062G01 |           | SCREW, #4 - 40 X 1" LG .....                              | 2    |
| 16   | 00559G1  |           | FLAT WASHER, #4 .....                                     | 2    |
| 17   | 00565G1  |           | LOCK WASHER, #4 - 5/16 .....                              | 2    |
| 18   | 00526G2  |           | HEX NUT, #4 - 40 .....                                    | 2    |
| 19   | 603615   |           | PUSH/PULL CABLE .....                                     | 1    |
| 20   | 25727G01 |           | CUP WASHER, 1/4" .....                                    | 4    |
| 21   | 72735G01 |           | COMPRESSION SPRING, 19/32" X 1" LG .....                  | 2    |
| 22   | 606014   |           | PIVOT BRACKET WITH BUSHING.....                           | 1    |
| 23   | 00734G5  |           | LOCK NUT, #10 - 32 .....                                  | 1    |
| 24   | 22754G4  |           | BUSHING, FLIP LOK, .250 .....                             | 1    |
| 25   | 70227G01 |           | SCREW, 1/4 - 20 X 7/8" LG.....                            | 2    |
| 26   | 11027G2  |           | LOCK NUT, 1/4 - 20 .....                                  | 2    |
| 27   | 71205G01 |           | DIRECTION SELECTOR HANDLE.....                            | 1    |
| 28   | 00740G4  |           | SCREW, #10 - 32 X 1/2" LG (STAINLESS STEEL) .....         | 1    |
| 29   | 606421   |           | BOLT, M6 - 1 X 30 .....                                   | 1    |
| 30   | 450452   |           | NUT, M6 -1.00 HSF .....                                   | 1    |

# DIRECTION SELECTOR

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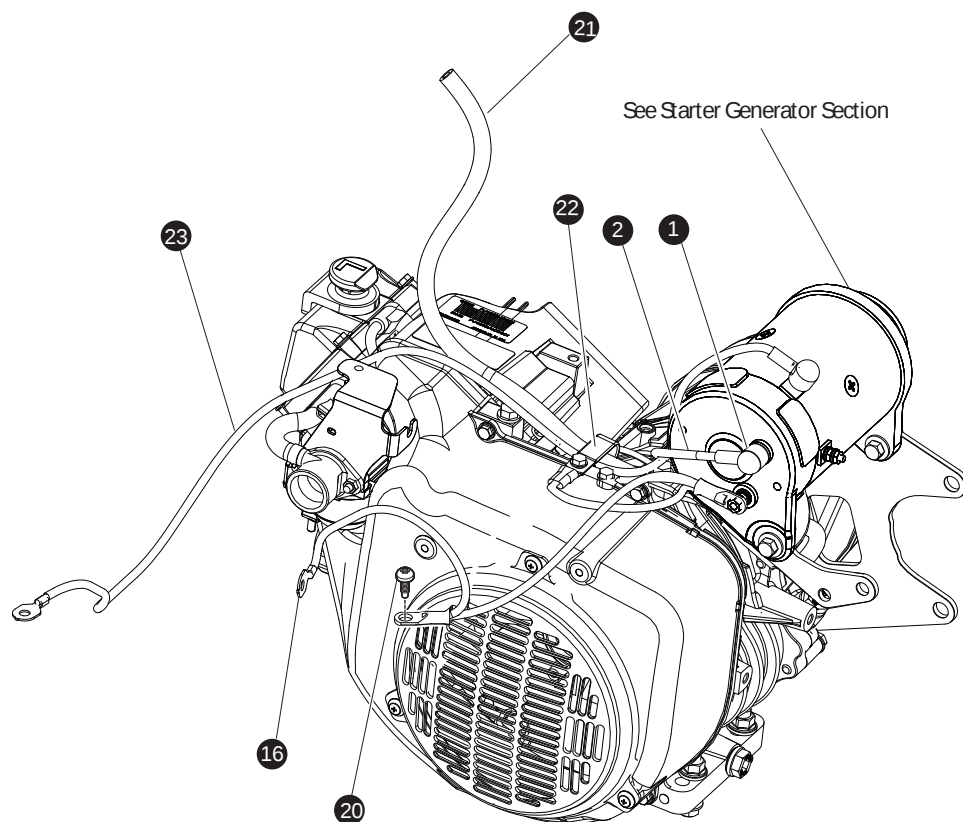
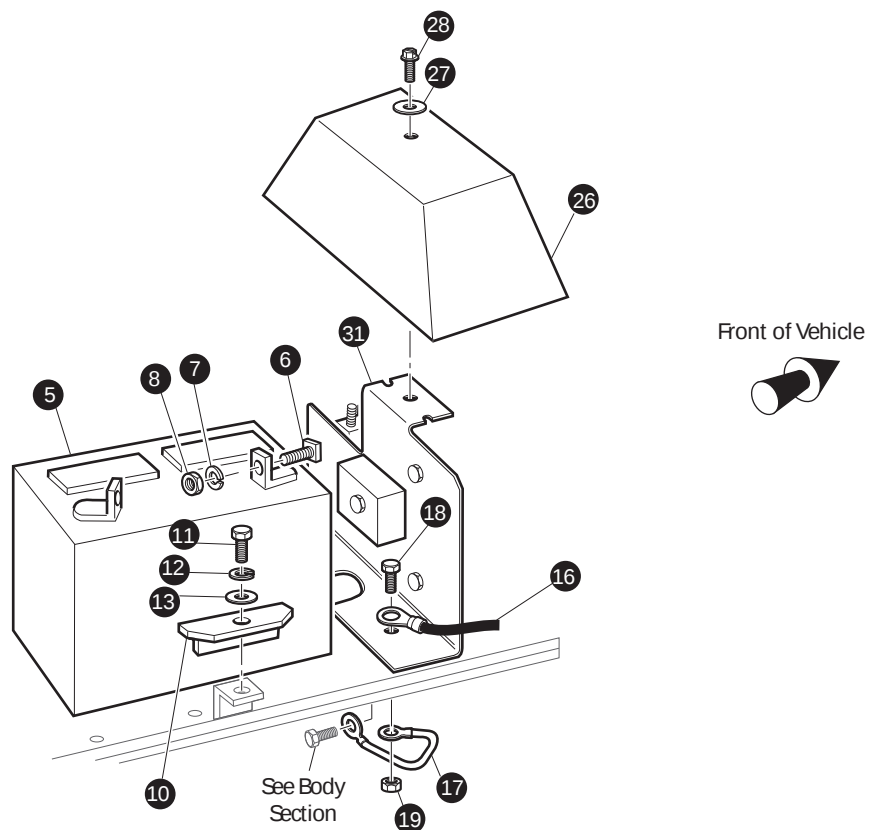
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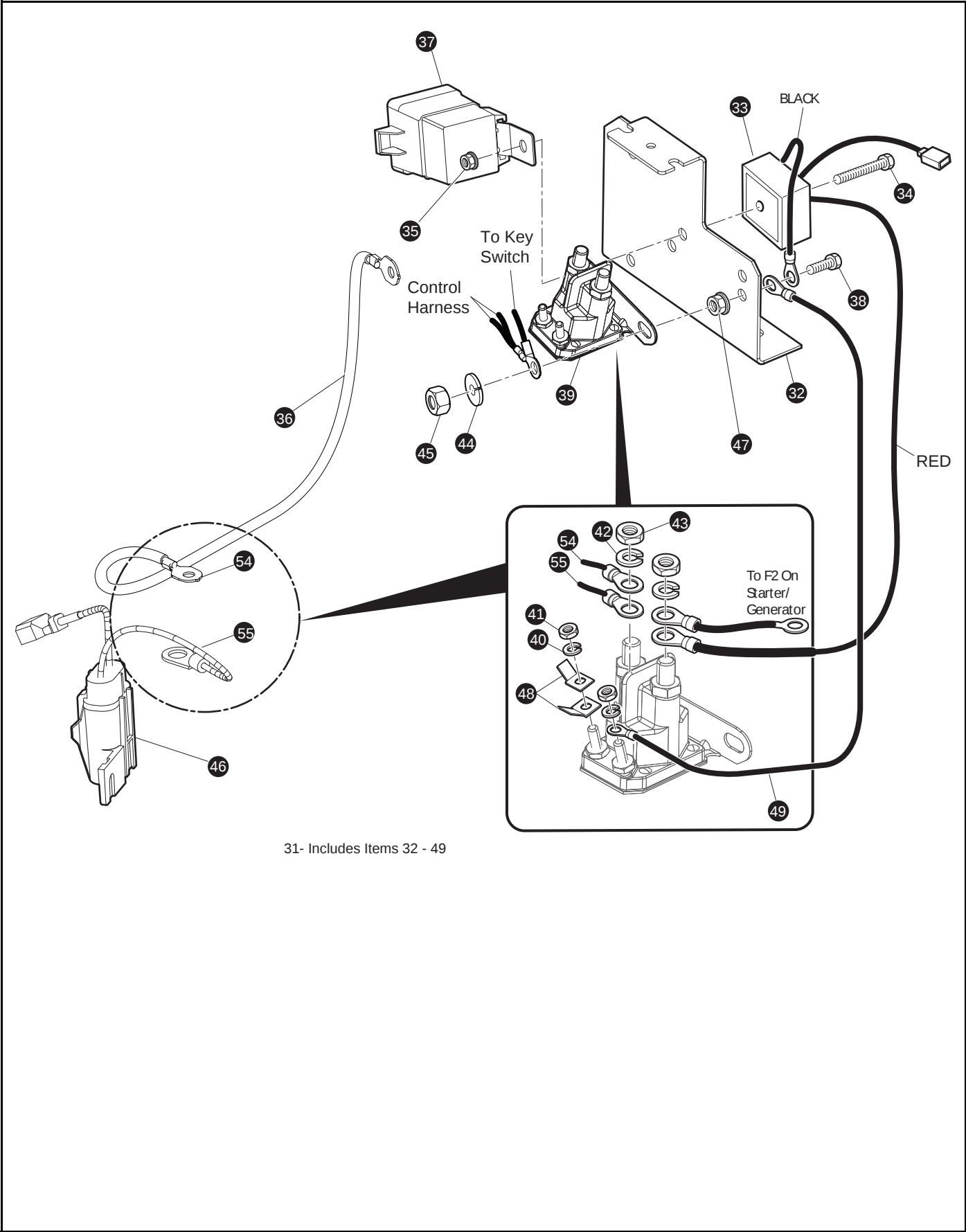
G\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                           | QTY. |
|------|-----------|-----------|---------------------------------------|------|
| 31   | 31539G1   |           | WIRE TIE .....                        | 1    |
| 32   | 01072G01  |           | CABLE CLIP.....                       | 1    |
| 33   | 73290G03  |           | REVERSE WARNING BUZZER.....           | 1    |
| 34   | 01063G01  |           | SCREW, #6 - 32 X 3/8" LG.....         | 2    |
| 35   | 25978G345 |           | 18 GA WIRE (RED 7") (NOT SHOWN) ..... | 1    |

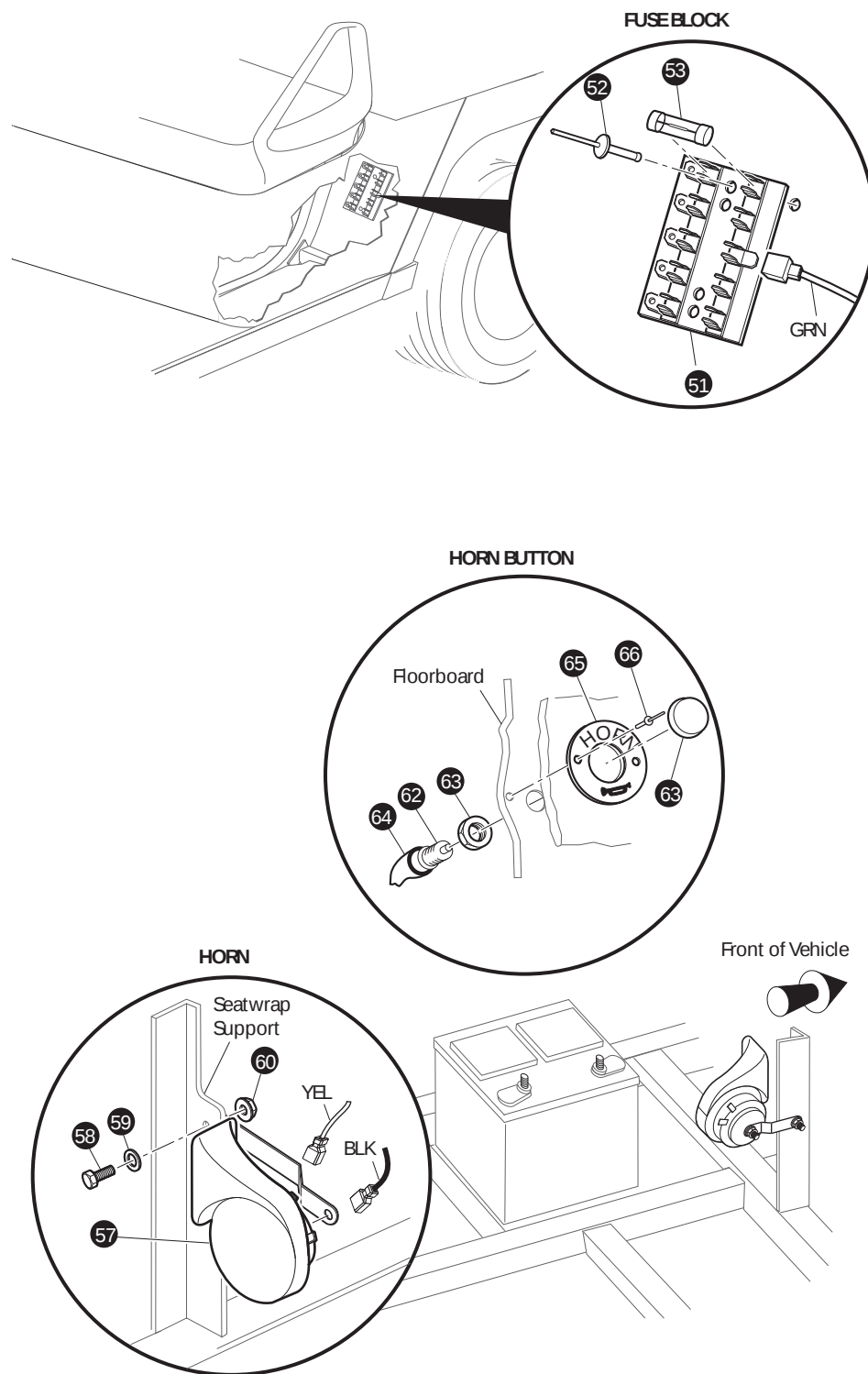
## Notes:

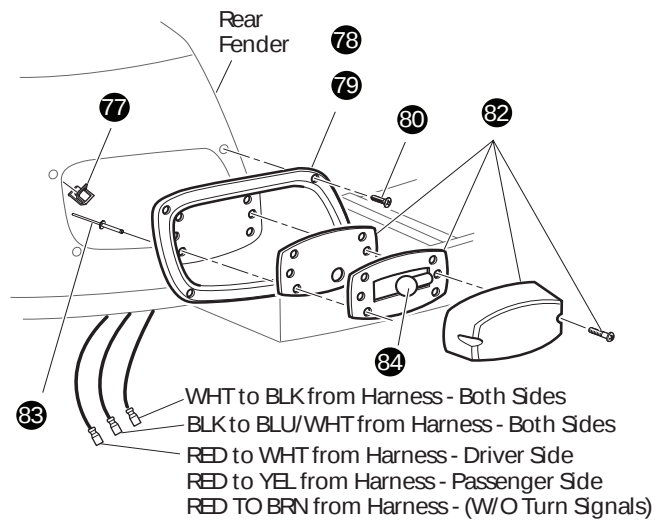
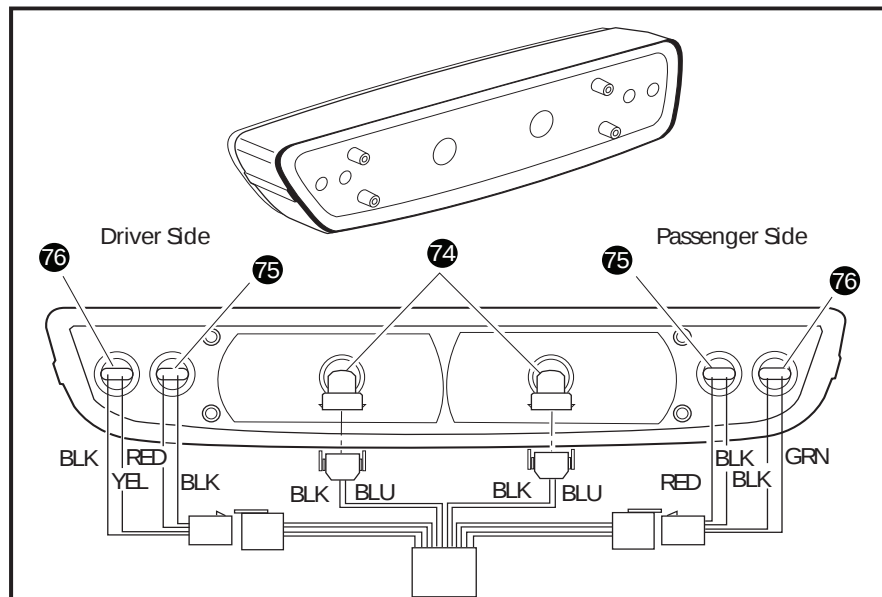
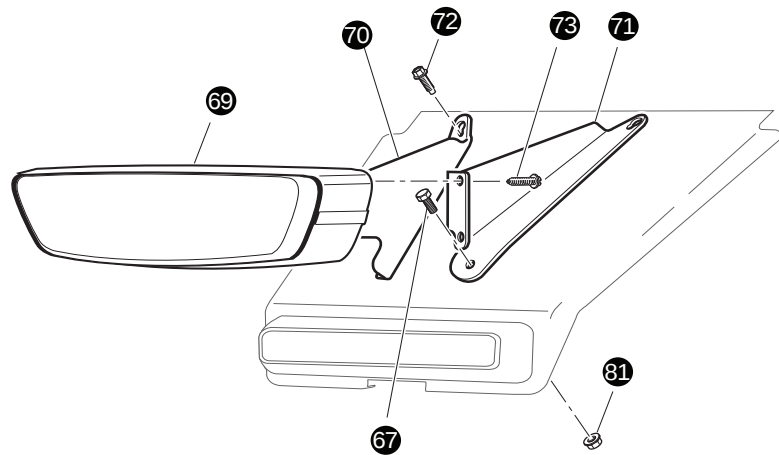
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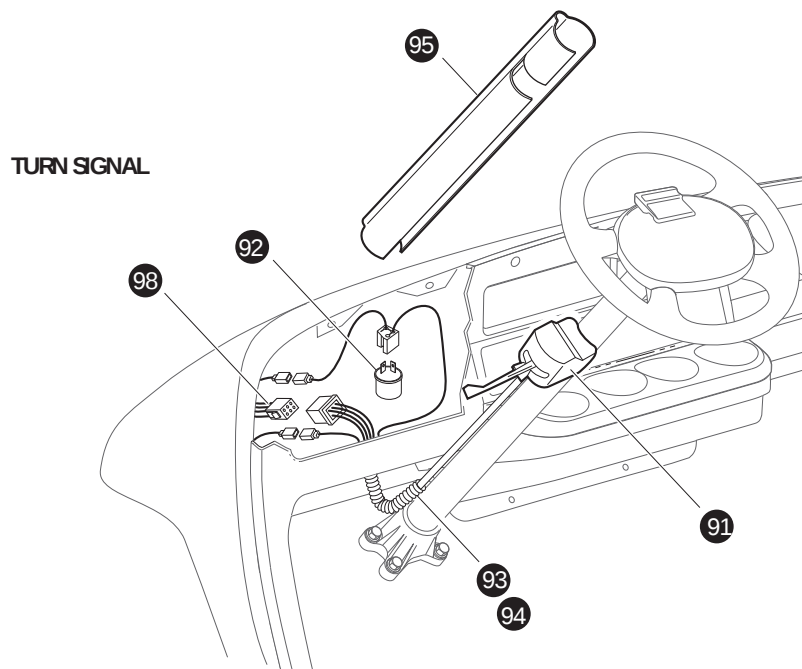
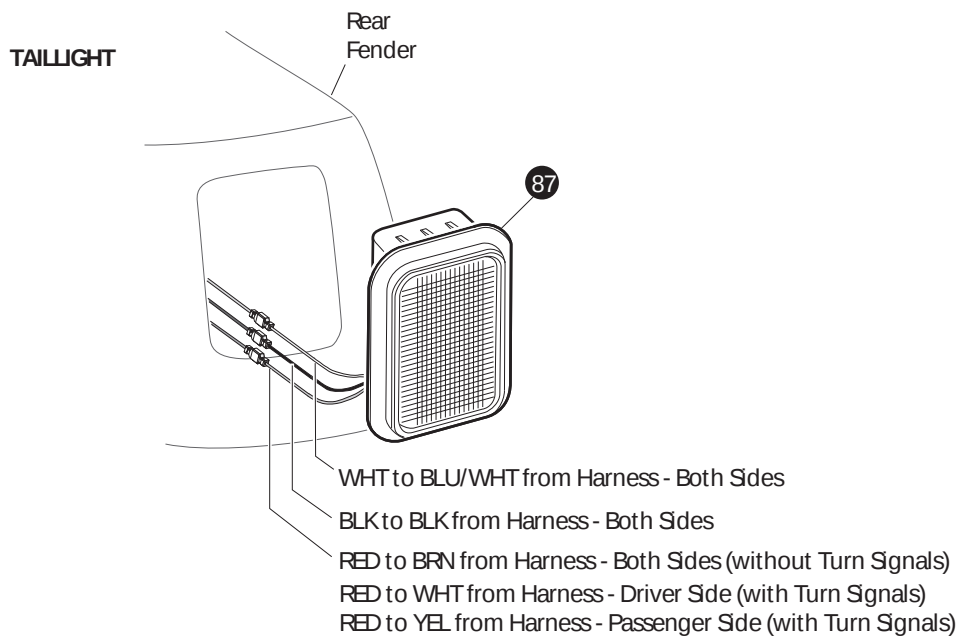


31- Includes Items 32 - 49



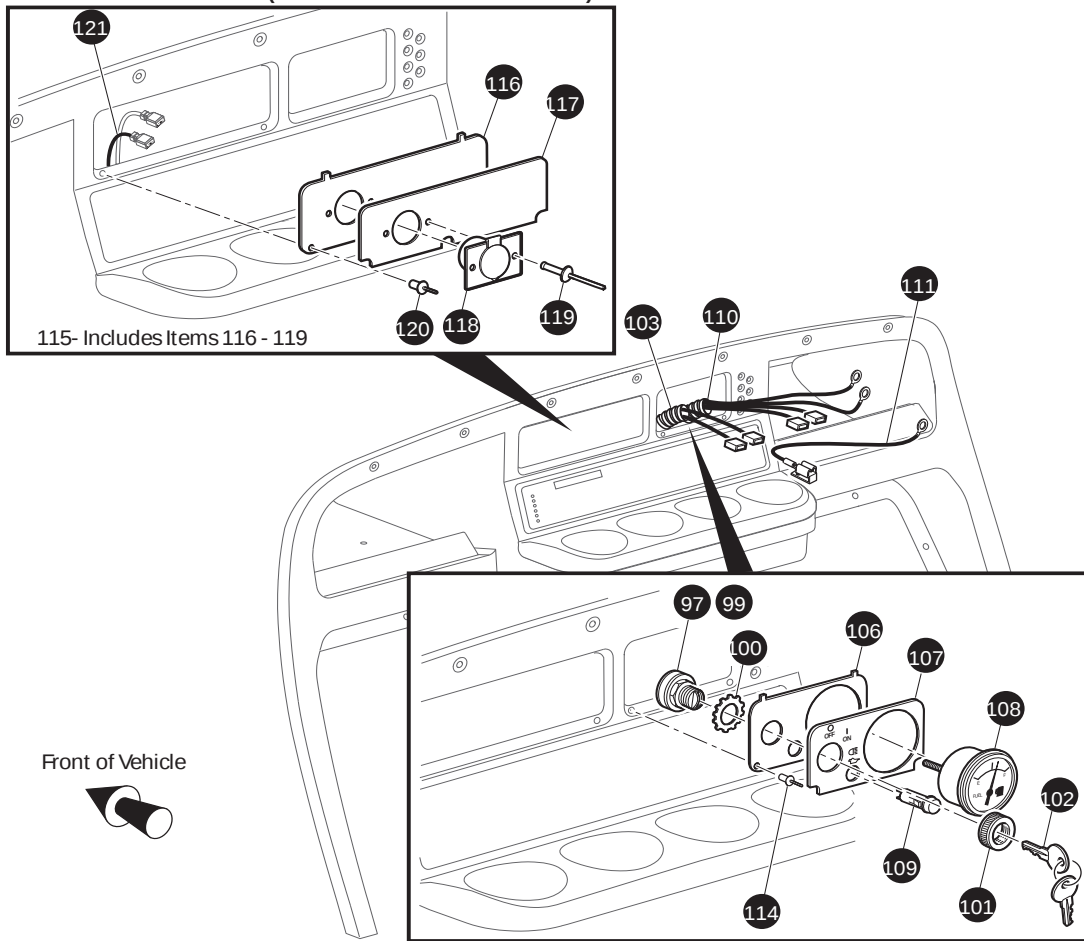


Ref Ele 8-4

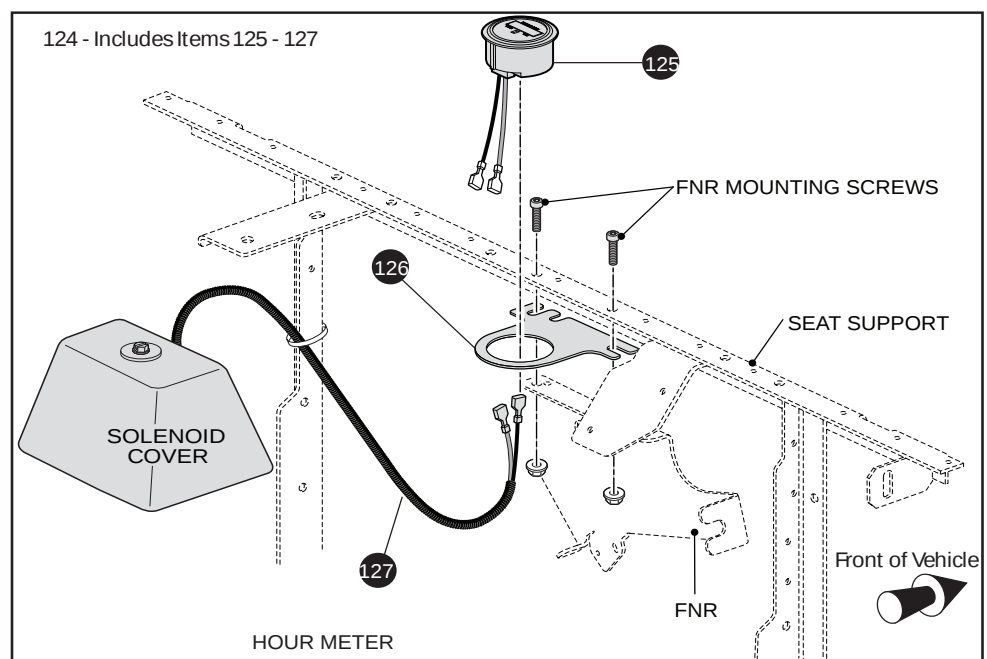


90 - Includes Items 91 - 95

### CONSOLE INSERT PLATE (WITH POWER OUTLET SHOWN)



### KEY SWITCH, INDICATOR LIGHT(S), AND FUEL GAUGE



# ELECTRICAL SYSTEM

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                              | QTY. |
|------|----------|-----------|----------------------------------------------------------|------|
| 1    | 607053   |           | 6 GA WIRE (BLACK 6", F1 - A2).....                       | 1    |
| 2    | 25682G01 |           | TERMINAL COVER.....                                      | 3    |
| 3    |          |           |                                                          |      |
| 4    |          |           |                                                          |      |
| 5    | 24775G*  |           | BATTERY, 12V .....                                       | 1    |
| 6    | *        |           | BOLT, 5/16 - 18 X 1 1/4" LG.....                         | 2    |
| 7    | *        |           | LOCK WASHER, 5/16" (SILICON BRONZE).....                 | 2    |
| 8    | *        |           | NUT, 5/16 - 18 (SILICON BRONZE) .....                    | 2    |
| 9    |          |           |                                                          |      |
| 10   | 72101G02 |           | BATTERY HOLD DOWN .....                                  | 1    |
| 11   | 00438G6  |           | BOLT, 5/16 - 18 X 3/4" LG .....                          | 3    |
| 12   | 00565G8  |           | LOCK WASHER, 5/16" .....                                 | 1    |
| 13   | 00571G2  |           | WASHER, 5/16" (STAINLESS STEEL) .....                    | 1    |
| 14   |          |           |                                                          |      |
| 15   |          |           |                                                          |      |
| 16   | 27044G03 |           | GROUND CABLE.....                                        | 1    |
| 17   | 25976G19 |           | 14 GA WIRE (BLACK 6").....                               | 1    |
| 18   | 00438G6  |           | BOLT, 5/16 - 18 X 3/4" LG .....                          | 2    |
| 19   | 11027G1  |           | LOCK NUT, 5/16 - 18.....                                 | 2    |
| 20   | 26676G01 |           | FLANGED BOLT .....                                       | 1    |
| 21   | 27184G12 |           | FUEL TUBE.....                                           | 1    |
| 22   |          |           |                                                          |      |
| 23   | 607103   |           | 6 GA WIRE (42" LONG) .....                               | 1    |
| 24   | 605560   |           | WIRE HARNESS (CONTROL).....                              | 1    |
| 25   | 17618G1  |           | WIRE TIE (NOT ILLUSTRATED ) .....                        | AR   |
| 26   | 73049G01 |           | COVER FNR .....                                          | 1    |
| 27   | 16469G1  |           | WASHER, 1/4" .....                                       | 1    |
| 28   | 00114G6  |           | SCREW, 1/4 - 14 X 3/4" LG.....                           | 1    |
| 29   |          |           |                                                          |      |
| 30   |          |           |                                                          |      |
| 31   | 605563   |           | ELECTRICAL PLATE ASSEMBLY (INCLUDES ITEMS 32 - 49) ..... | 1    |

# ELECTRICAL SYSTEM

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|------|-----------|-----------|-------------------------------------|------|
| 32   | 73057G01  |           | BRACKET.....                        | 1    |
| 33   | 27739G01  |           | VOLTAGE REGULATOR .....             | 1    |
| 34   | 00415G4   |           | BOLT, 1/4 - 20 X 1 1/4" LG .....    | 1    |
| 35   | 11027G2   |           | LOCK NUT, 1/4 - 20.....             | 1    |
| 36   | 25972G33  |           | WIRE ASSEMBLY 6 GA.....             | 1    |
| 37   | 603282    |           | RELAY .....                         | 1    |
| 38   | 00661G8   |           | BOLT, 1/4 - 20 X 1" LG .....        | 1    |
| 39   | 612813    |           | SOLENOID .....                      | 1    |
| 40   | *         |           | LOCK WASHER, #10.....               | 2    |
| 41   | *         |           | NUT, #10 - 32 .....                 | 2    |
| 42   | *         |           | LOCK WASHER, 5/16" .....            | 2    |
| 43   | *         |           | NUT, 5/16 - 24 .....                | 2    |
| 44   | 00664G7   |           | LOCK WASHER - SS - .255/.263 .....  | 1    |
| 45   | 00532G1   |           | NUT, 1/4 - 20.....                  | 1    |
| 46   | 600418G01 |           | FUSE HOLDER ASSEMBLY .....          | 1    |
| 47   | 11027G2   |           | LOCK NUT, 1/4 - 20.....             | 1    |
| 48   | 73446G01  |           | FASTON TAB, 90° .....               | 2    |
| 49   | 25978G56  |           | 18 GA WIRE (BLACK 5 3/4").....      | 1    |
| 50   |           |           |                                     |      |
| 51   | 22674G1   |           | FUSE BLOCK .....                    | 1    |
| 52   | 01041G01  |           | RIVET, 1/8" X 13/16" LG .....       | 2    |
| 53   | 18392G1   |           | 15 AMP FUSE.....                    | 3    |
| 54   | 25972G33  |           | #6 GA WIRE ASSEMBLY .....           | 1    |
| 55   | 20216G1   |           | 16 GA WIRE (RED).....               | 1    |
| 56   |           |           |                                     |      |
| 57   | 32860G1   |           | HORN.....                           | 1    |
| 58   | 00414G5   |           | BOLT, 1/4 - 20 x 5/8" LG .....      | 1    |
| 59   | 00559G7   |           | WASHER, 1/4" (STAINLESS STEEL)..... | 1    |
| 60   | 14390G4   |           | LOCK NUT, 1/4 - 20 .....            | 1    |
| 61   |           |           |                                     |      |
| 62   | 17318G1   |           | HORN SWITCH .....                   | 1    |

# ELECTRICAL SYSTEM

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                              | QTY. |
|------|----------|-----------|----------------------------------------------------------|------|
| 63   | 17318G2  |           | HORN SWITCH CAP AND NUT .....                            | 1    |
| 64   | 27068G01 |           | HORN SWITCH BOOT .....                                   | 1    |
| 65   | 19233G1  |           | HORN SWITCH LABEL .....                                  | 1    |
| 66   | 71055G01 |           | RIVET, 3/16" X 1" LG (ALUMINUM) .....                    | 2    |
| 67   | 00414G6  |           | BOLT, 1/4 - 20 x 3/4 " LG .....                          | 2    |
| 68   |          |           |                                                          |      |
| 69   | 74001G01 |           | HEADLIGHT AND TURN SIGNAL LIGHT .....                    | 1    |
| 70   | 74236G03 |           | HEADLIGHT MOUNT BRACKET (PASSENGER SIDE) .....           | 1    |
| 71   | 74236G04 |           | HEADLIGHT MOUNT BRACKET (DRIVER SIDE) .....              | 1    |
| 72   | 01038G01 |           | BOLT, 1/4 20 X 11/16" LG .....                           | 2    |
| 73   | 00114G6  |           | SCREW, 1/4 - 14 X 3/4" LG .....                          | 4    |
| 74   | 74004G01 |           | HEADLIHT BULB .....                                      | AR   |
| 75   | 74005G01 |           | MARKER LIGHT BULB .....                                  | AR   |
| 76   | 74006G01 |           | TURN SIGNAL BULB .....                                   | AR   |
| 77   | 71364G02 |           | 'J' CLIP (SHUTTLE 4/6) (SHUTTLE 4/6) .....               | 8    |
| 78   | 74371G01 |           | BEZEL (DRIVER SIDE) (SHUTTLE 4/6) .....                  | 1    |
| 79   | 74371G02 |           | BEZEL (PASSENGER SIDE) (SHUTTLE 4/6) .....               | 1    |
| 80   | 71425G01 |           | COUNTERSUNK SCREW, #8 (SHUTTLE 4/6) .....                | 8    |
| 81   | 11027G2  |           | LOCT NUT, 1/4 - 20 .....                                 | 2    |
| 82   | 22288G1  |           | BRAKE / TAILLIGHT LAMP (SHUTTLE 4/6) .....               | 1    |
| 83   | 14601G11 |           | RIVET, 3/16" X 9/16" LG (ALUMINUM) .....                 | 4    |
| 84   | 21759G1  |           | TAILLIGHT BULB .....                                     | AR   |
| 85   |          |           |                                                          |      |
| 86   |          |           |                                                          |      |
| 87   | 32739G2  |           | TAILLIGHT ASSEMBLY (SHUTTLE 2) (COMPLETE) .....          | 2    |
| 88   |          |           |                                                          |      |
| 89   |          |           |                                                          |      |
| 90   | 75107G02 |           | TURN SIGNAL KIT (INCLUDES ITEMS 91 - 95) .....           | 1    |
| 91   | 17867G1  |           | TURN SIGNAL (WITH MOUNTING HARDWARE) (INCLUDES ITEM 106) | 1    |
| 92   | 21640G1  |           | TURN SIGNAL FLASHER .....                                | 1    |
| 93   | 32307G3  |           | FLEX LOOM, 3/8 X 8" LG .....                             | 1    |

# ELECTRICAL SYSTEM

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| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                              | QTY. |
|------|-----------|-----------|----------------------------------------------------------|------|
| 94   | 17618G1   |           | WIRE TIE.....                                            | 2    |
| 95   | 20965G3   |           | STEERING COLUMN COVER.....                               | 1    |
| 96   |           |           |                                                          |      |
| 97   | 33639G01  |           | IGNITION SWITCH (FLEET KEYED) .....                      | 1    |
| 98   | 606045    |           | WIRE HARNESS (ACCESSORY) .....                           | 1    |
| 99   | 33639G03  |           | IGNITION SWITCH (WITH LIGHTS, INDIVIDUALLY KEYED).....   | 1    |
| 100  | 00568G6   |           | LOCK WASHER, 3/4" .....                                  | 1    |
| 101  | 17137G1   |           | FACE NUT, 3/4 - 20.....                                  | 1    |
| 102  | 17063G1   |           | IGNITION KEY .....                                       | 1    |
| 103  | 605639    |           | WIRE HARNESS (KEY SWITCH).....                           | 1    |
| 104  |           |           |                                                          |      |
| 105  |           |           |                                                          |      |
| 106  | 73030G04  |           | PLATE (FUEL GAUGE AND OIL LIGHT) .....                   | 1    |
| 107  | 71131G01  |           | LABEL (OIL LIGHT AND FUEL GAUGE WITH HEADLIGHTS) .....   | 1    |
| 108  | 21553G1   |           | FUEL GAUGE .....                                         | 1    |
| 109  | 23474G1   |           | INDICATOR LIGHT .....                                    | 1    |
| 110  | 74311G01  |           | HARNESS (OIL LIGHT/FUEL GAUGE).....                      | 1    |
| 111  | 25978G122 |           | 18 GA WIRE (RED 6") .....                                | 1    |
| 112  |           |           |                                                          |      |
| 113  |           |           |                                                          |      |
| 114  | 33623G02  |           | DRIVE RIVET, 3/16" X 3/8" LG .....                       | 2    |
| 115  | 74693G01  |           | CONSOLE INSERT ASSEMBLY (INCLUDES ITEMS 116 - 119) ..... | 1    |
| 116  | 73522G03  |           | CONSOLE INSERT PLATE.....                                | 1    |
| 117  | 35962G01  |           | LABEL (CONSOLE INSERT PLATE) .....                       | 1    |
| 118  | 71078G01  |           | POWER OUTLET (12 VOLT) .....                             | 1    |
| 119  | 14601G10  |           | RIVET, 3/16" X 7/16" LG (ALUMINUM) .....                 | 2    |
| 120  | 33623G02  |           | DRIVE RIVET, 3/16" X 3/8" LG .....                       | 3    |
| 121  | 71081G01  |           | WIRE HARNESS (POWER OUTLET) .....                        | 1    |
| 122  |           |           |                                                          |      |
| 123  |           |           |                                                          |      |
| 124  | 607285    |           | HOUR METER KIT (INCLUDES ITEMS 125 - 127).....           | 1    |

# ELECTRICAL SYSTEM

When ordering parts, please specify the model and serial number of the product.

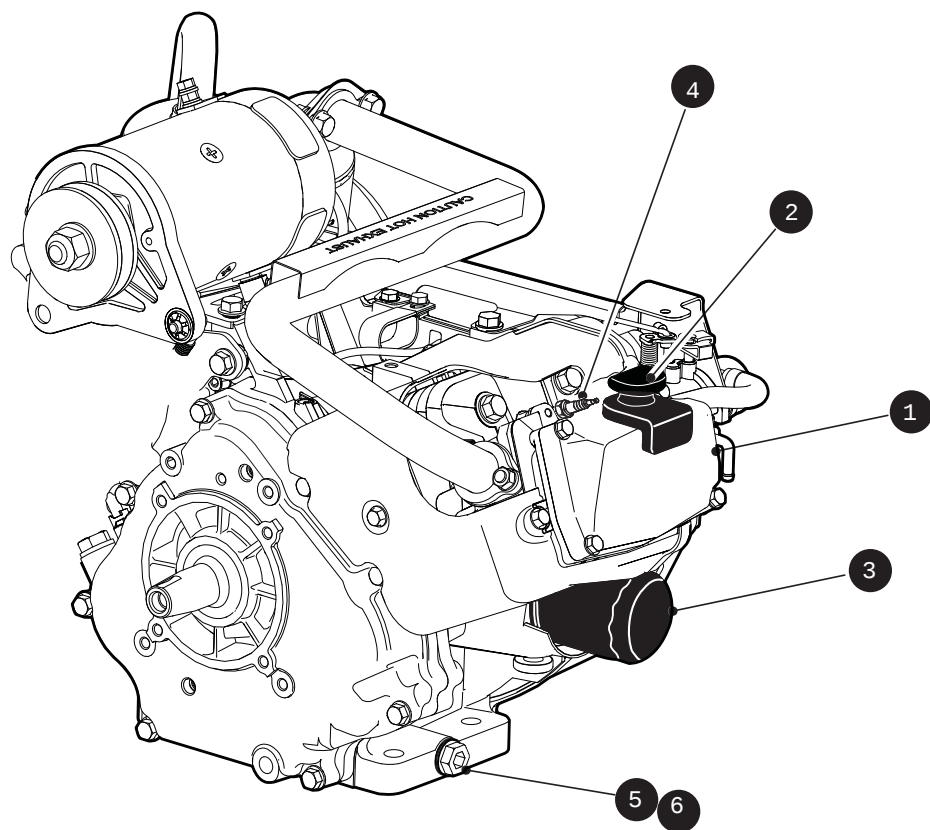
\* Indicates a component that is not available as an individual part.

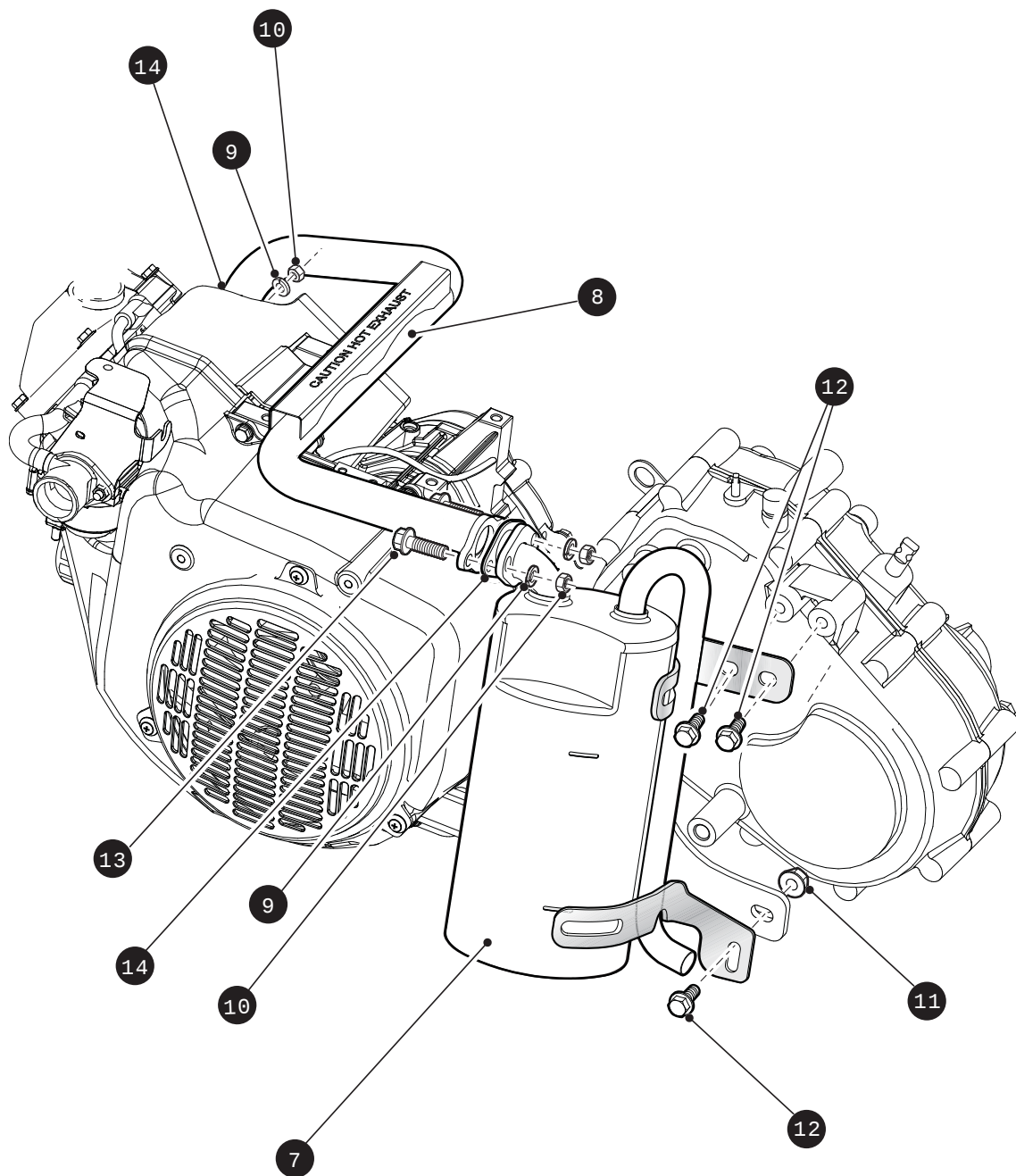
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                               | QTY. |
|------|----------|-----------|-------------------------------------------|------|
| 125  | 617074   |           | HOUR METER .....                          | 1    |
| 126  | 603721   |           | HOUR METER BRACKET .....                  | 1    |
| 127  | 606254   |           | WIRE HARNESS (HOUR METER).....            | 1    |
| 128  | 31539G1  |           | NYLON CLAMP 15.5" (NOT ILLUSTRATED) ..... | AR   |
| 129  | 73290G03 |           | CONT TONE POTTED BUZZER (NOT SHOWN).....  | 1    |

## Notes:

A full-page sheet of graph paper featuring a uniform grid of thin, light gray lines on a white background. The grid consists of small squares covering the entire area.





# ENGINE AND MUFFLER

When ordering parts, please specify the model and serial number of the product.

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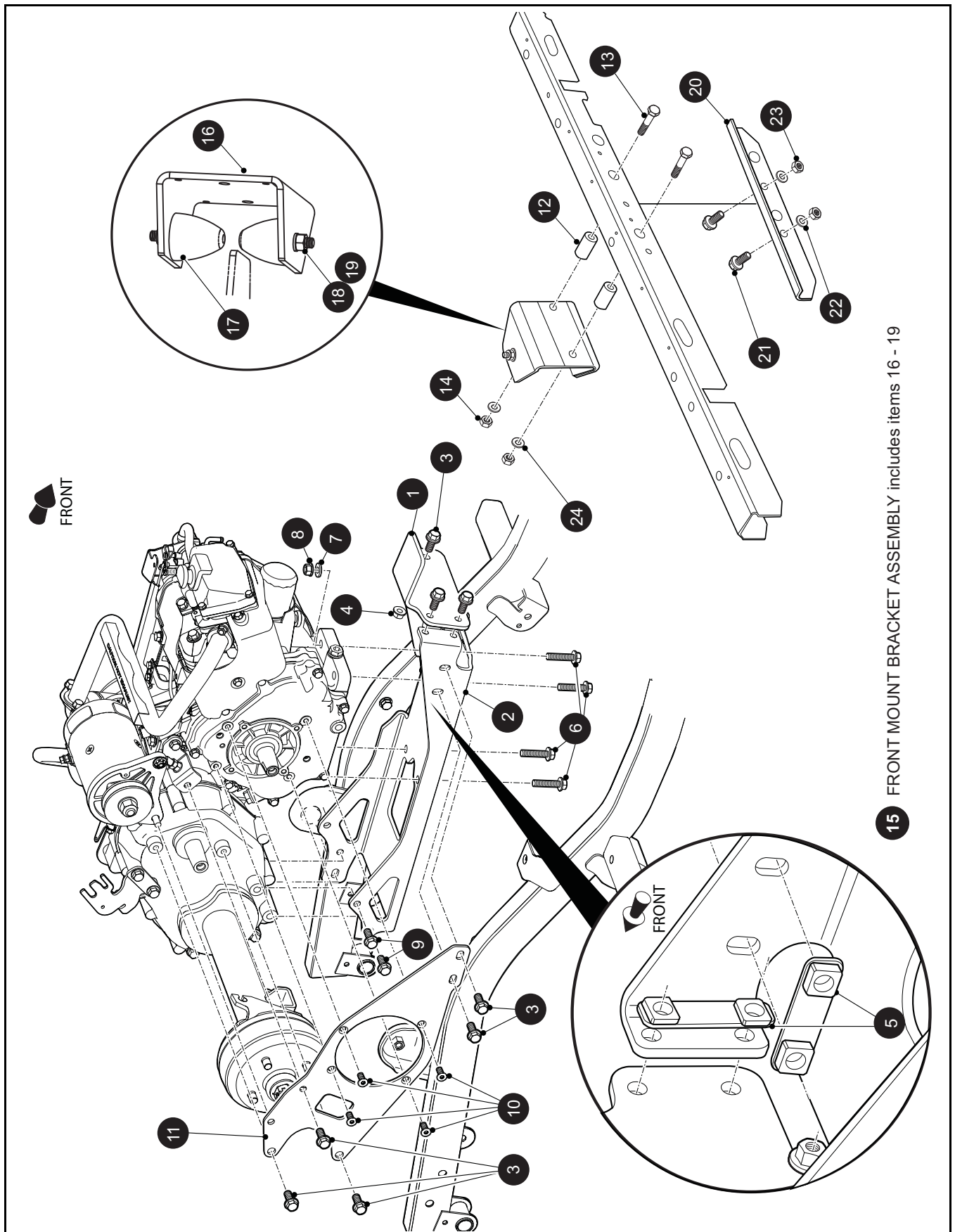
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                       | QTY. |
|------|----------|-----------|-----------------------------------|------|
| 1    | 607154   |           | ENGINE, GAS, 13HP, NON-GOLF ..... | 1    |
| 2    | 606390   |           | DIP STICK.....                    | 1    |
| 3    | 607454   |           | OIL FILTER .....                  | 1    |
| 4    | 607462   |           | SPARK PLUG (BPR2ES).....          | 1    |
| 5    | 603557   |           | OIL DRAIN PLUG .....              | 1    |
| 6    | 603562   |           | 'O' RING, 16MM .....              | 1    |
| 7    | 612266   |           | MUFFLER.....                      | 1    |
| 8    | 606982   |           | EXHAUST PIPE .....                | 1    |
| 9    | 606272   |           | WASHER, 8MM.....                  | 4    |
| 10   | 606267   |           | NUT, M8 X 1.25 .....              | 4    |
| 11   | 606279   |           | NUT, M10 - 1.25 .....             | 1    |
| 12   | 606256   |           | BOLT, M10 - 1.25 X 25 .....       | 3    |
| 13   | 602330   |           | BOLT, M8 - 1.25 X 30 .....        | 2    |
| 14   | 603599   |           | EXHAUST GASKET .....              | 2    |

## Notes:

A full-page sheet of graph paper featuring a uniform grid of thin, light gray lines on a white background. The grid consists of small squares covering the entire area.

# ENGINE MOUNTING



# ENGINE MOUNTING

Where applicable, THE USE OF NON UL PARTS WILL VOID ANY UL LISTING.

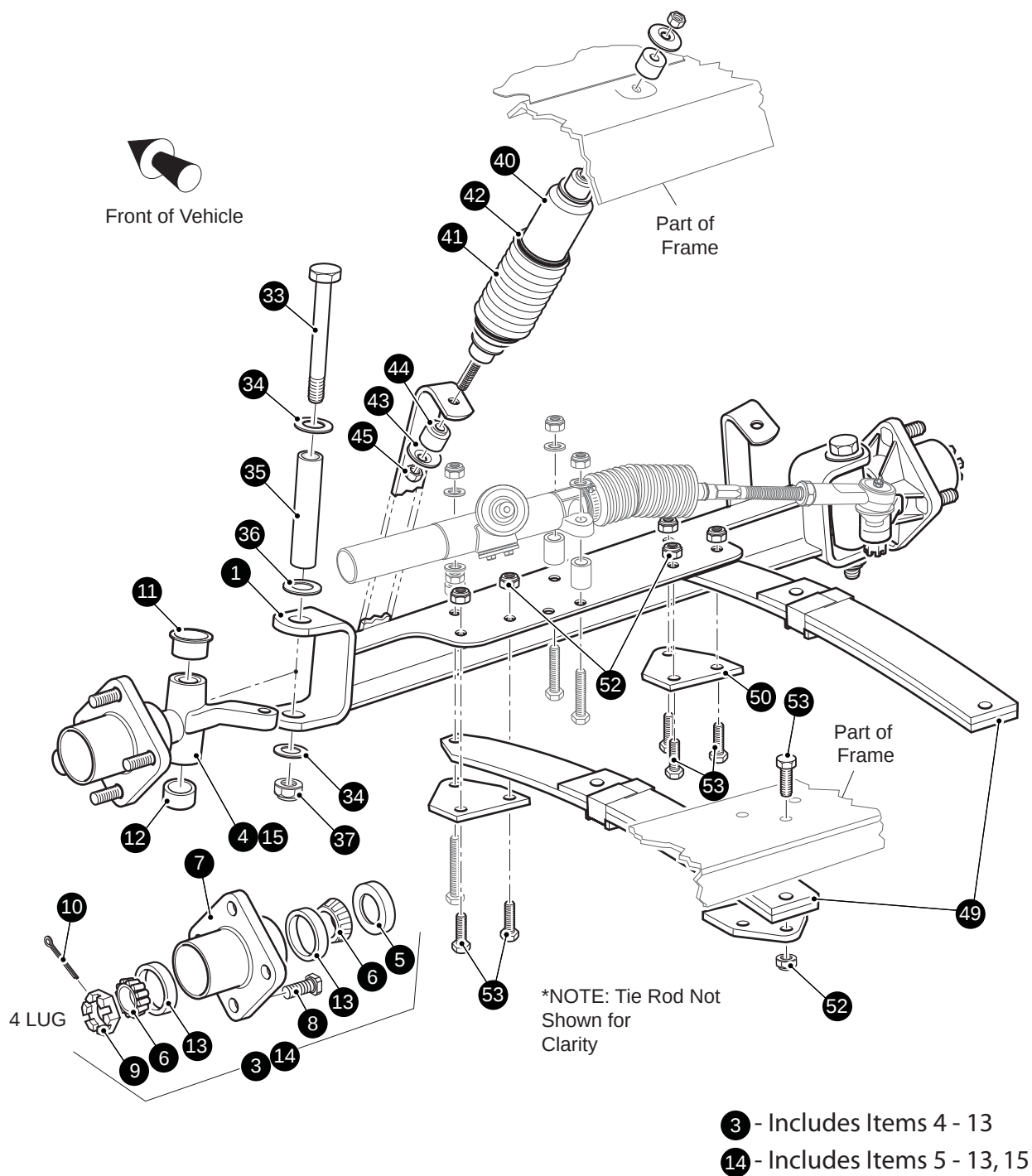
When ordering parts, please specify the model and serial number of the product.

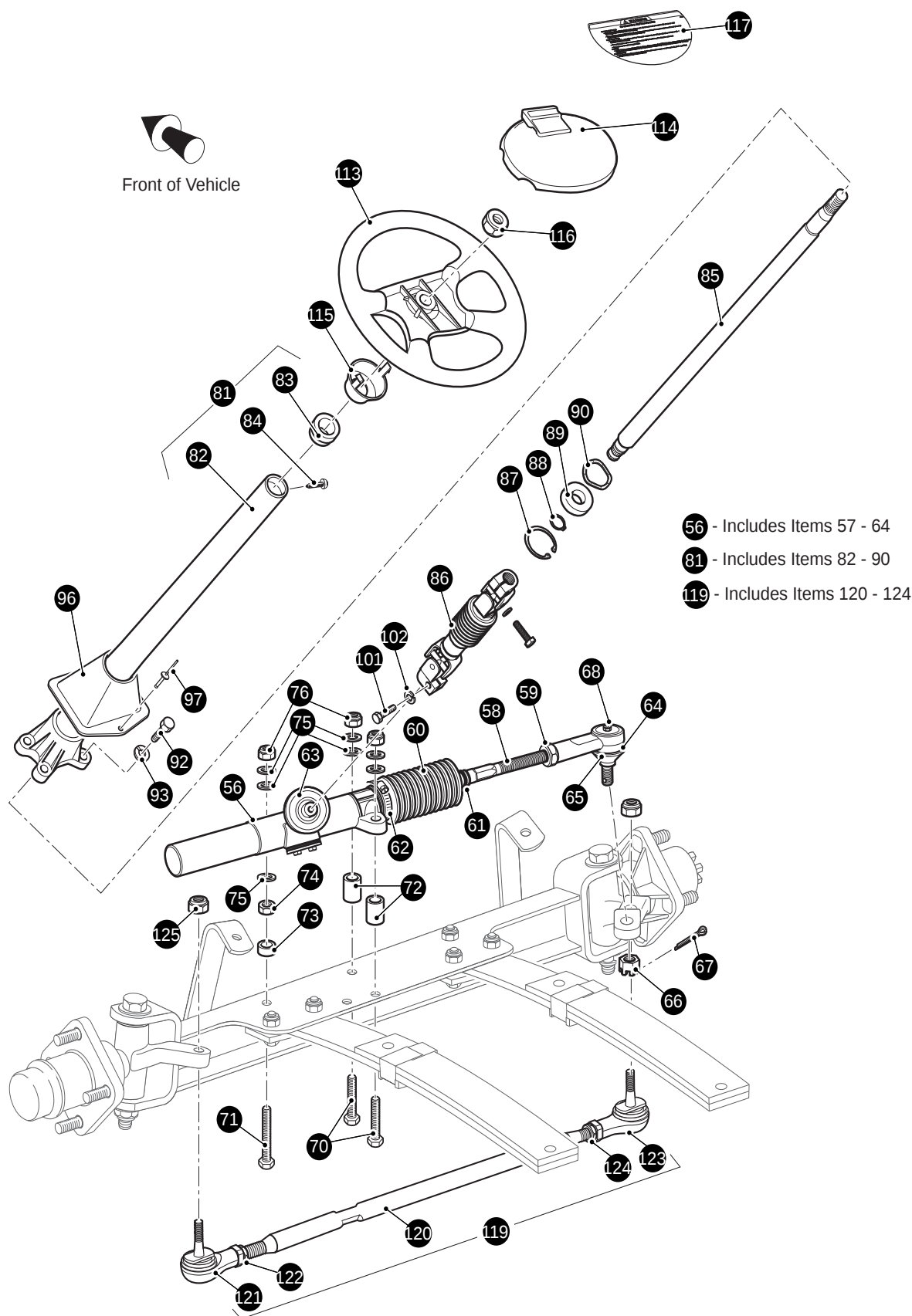
\* Indicates a component that is not available as an individual part.

G\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                 | QTY. |
|------|----------|-----------|-------------------------------------------------------------|------|
| 1    | 606007   |           | FRONT ENGINE MOUNT .....                                    | 1    |
| 2    | 603101   |           | ENGINE PAN MOUNT .....                                      | 1    |
| 3    | 606256   |           | BOLT, M10 - 1.25 X 25 .....                                 | 8    |
| 4    | 606279   |           | NUT, M10 - 1.25 .....                                       | 1    |
| 5    | 606096   |           | NUT PLATE .....                                             | 2    |
| 6    | 606259   |           | BOLT, M10 - 1.25 X 45 .....                                 | 4    |
| 7    | 603823   |           | FLAT WASHER, M10 X 22 - 2.5.....                            | 4    |
| 8    | 606279   |           | NUT, M10 - 1.25 .....                                       | 4    |
| 9    | 608020   |           | BOLT, M10 - 1.25 X 34 .....                                 | 4    |
| 10   | 606246   |           | FLAT HEAD SCREW, T40.....                                   | 4    |
| 11   | 602146   |           | DIFFERENTIAL PLATE.....                                     | 1    |
| 12   | 72016G01 |           | TUBE SPACER .....                                           | 2    |
| 13   | 00428G8  |           | HEX HEAD 3/8 - 16, UNC X 2.75.....                          | 2    |
| 14   | 11098G5  |           | PLASTIC INSERT LOCK NUT 3/8 - 16 .....                      | 2    |
| 15   | 627627   |           | FRONT MOUNT BRACKET ASSEMBLY (INCLUDES ITEMS 16 - 19) ..... | 1    |
| 16   | 625345   |           | FRONT MOUNT BRACKET .....                                   | 1    |
| 17   | 605757   |           | RUBBER BUMPER.....                                          | 2    |
| 18   | 00974G01 |           | HEX - NUT .....                                             | 2    |
| 19   | 608654   |           | SPLIT LOCK WASHER, 10MM.....                                | 2    |
| 20   | 70269G02 |           | CROSSMEMBER BRACE .....                                     | 1    |
| 21   | 00438G7  |           | SCREW, CAP HEX HEAD 5/16 - 18 UNC .....                     | 2    |
| 22   | 00559G8  |           | FLAT WASHER .....                                           | 2    |
| 23   | 01109G01 |           | PLASTIC INSERT LOCK NUT .....                               | 2    |
| 24   | 00643G1  |           | FLAT WASHER .....                                           | 2    |

# FRONT SUSPENSION





# FRONT SUSPENSION

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                       | QTY. |
|------|----------|-----------|-----------------------------------------------------------------------------------|------|
| 1    | 602513   |           | FRONT AXLE .....                                                                  | 1    |
| 2    |          |           |                                                                                   |      |
| 3    | 70942G03 |           | SPINDLE AND HUB ASSEMBLY, 4 LUG (PASSENGER SIDE)<br>(INCLUDES ITEMS 4 - 13).....  | 1    |
| 4    | 70940G02 |           | SPINDLE ASSEMBLY (PASSENGER SIDE).....                                            | 1    |
| 5    | 25146G1  |           | GREASE SEAL .....                                                                 | 1    |
| 6    | 11750G2  |           | ROLLER BEARING.....                                                               | 2    |
| 7    | 70589G01 |           | WHEEL HUB.....                                                                    | 1    |
| 8    | 19862G1  |           | LUG BOLT, 1/2 20 X 1 3/16" LG .....                                               | 4    |
| 9    | 12093G1  |           | HEXAGONAL SLOTTED NUT .....                                                       | 1    |
| 10   | 00798G8  |           | COTTER PIN, 5/32" X 1 3/4" LG.....                                                | 1    |
| 11   | 70648G01 |           | FLANGED BEARING .....                                                             | 2    |
| 12   | 70749G01 |           | BEARING .....                                                                     | 2    |
| 13   | 51141G1  |           | RACE BEARING .....                                                                | 2    |
| 14   | 70673G03 |           | SPINDLE AND HUB ASSEMBLY, 4 LUG (DRIVER SIDE)<br>(INCLUDES ITEMS 5 - 13, 15)..... | 1    |
| 15   | 70742G02 |           | SPINDLE ASSEMBLY (DRIVER SIDE) .....                                              | 1    |
| 16   |          |           |                                                                                   |      |
| 17   |          |           |                                                                                   |      |
| 18   |          |           |                                                                                   |      |
| 19   |          |           |                                                                                   |      |
| 20   |          |           |                                                                                   |      |
| 21   |          |           |                                                                                   |      |
| 22   |          |           |                                                                                   |      |
| 23   |          |           |                                                                                   |      |
| 24   |          |           |                                                                                   |      |
| 25   |          |           |                                                                                   |      |
| 26   |          |           |                                                                                   |      |
| 27   |          |           |                                                                                   |      |
| 28   |          |           |                                                                                   |      |
| 29   |          |           |                                                                                   |      |
| 30   |          |           |                                                                                   |      |

# FRONT SUSPENSION

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                   | QTY. |
|------|----------|-----------|---------------------------------------------------------------|------|
| 31   |          |           |                                                               |      |
| 32   |          |           |                                                               |      |
| 33   | 00407G6  |           | BOLT, 1/2 - 13 X 6" LG.....                                   | 2    |
| 34   | 00560G3  |           | WASHER, 1/2" .....                                            | 4    |
| 35   | 70745G01 |           | KING PIN TUBE.....                                            | 2    |
| 36   | 70754G01 |           | THRUST WASHER, 1" (STAINLESS STEEL) .....                     | 2    |
| 37   | 14390G6  |           | LOCK NUT, 1/2 - 13 .....                                      | 2    |
| 38   |          |           |                                                               |      |
| 39   |          |           |                                                               |      |
| 40   | 76419G01 |           | SHOCK ABSORBER .....                                          | 2    |
| 41   | 70509G01 |           | SHOCK ABSORBER BOOT .....                                     | 2    |
| 42   | 31539G1  |           | WIRE TIE .....                                                | 4    |
| 43   | 10435G1  |           | SHOCK ABSORBER WASHER.....                                    | 8    |
| 44   | 10194G1  |           | RUBBER BUSHING.....                                           | 8    |
| 45   | 00532G6  |           | NUT, 3/8 - 24 .....                                           | 4    |
| 46   |          |           |                                                               |      |
| 47   |          |           |                                                               |      |
| 48   |          |           |                                                               |      |
| 49   | 70989G03 |           | LEAF SPRING (HEAVY DUTY) (SEE PART NUMBER ON SPRING).....     | 2    |
| 50   | 70163G03 |           | SPRING PLATE .....                                            | 4    |
| 51   |          |           |                                                               |      |
| 52   | 00734G1  |           | LOCK NUT, 7/16 - 14 .....                                     | 11   |
| 53   | 00463G11 |           | BOLT, 7/16 - 14 X 1 3/4" LG.....                              | 11   |
| 54   |          |           |                                                               |      |
| 55   |          |           |                                                               |      |
| 56   | 70964G01 |           | RACK AND PINION UNIT (COMPLETE) (INCLUDES ITEMS 57 - 64)..... | 1    |
| 57   |          |           |                                                               |      |
| 58   | 74694G01 |           | RACK EXTENSION.....                                           | 1    |
| 59   | 01054G01 |           | JAM NUT, 1/2 - 20 .....                                       | 1    |
| 60   | 70961G01 |           | RACK BOOT .....                                               | 1    |
| 61   | 12416G2  |           | WIRE TIE.....                                                 | 1    |

# FRONT SUSPENSION

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                        | QTY. |
|------|----------|-----------|----------------------------------------------------|------|
| 62   | 11391G8  |           | CLAMP, 1 13/16 - 2 3/8" .....                      | 1    |
| 63   | 70638G01 |           | PINION SEAL .....                                  | 1    |
| 64   | 70695G01 |           | RACK BALL JOINT .....                              | 1    |
| 65   | 50641G1  |           | RUBBER BOOT .....                                  | 1    |
| 66   | 50209G2  |           | CASTELLATED NUT, 7/16 - 20 .....                   | 1    |
| 67   | 10387G2  |           | COTTER PIN, 3/32" X 1" LG .....                    | 1    |
| 68   | 10389G3  |           | GREASE FITTING, STRAIGHT .....                     | 1    |
| 69   |          |           |                                                    |      |
| 70   | 00464G6  |           | BOLT, 7/16 - 14 X 2 3/4" LG .....                  | 2    |
| 71   | 01068G01 |           | BOLT, 7/16 - 14 X 3 1/2" LG .....                  | 1    |
| 72   | 70667G02 |           | SPACER .....                                       | 2    |
| 73   | 70667G03 |           | SPACER (SHORT) .....                               | 1    |
| 74   | 00532G7  |           | NUT, 7/16 - 14 .....                               | 1    |
| 75   | 00560G2  |           | FLAT WASHER, 7/16" .....                           | 4    |
| 76   | 00734G1  |           | LOCK NUT, 7/16 - 14 .....                          | 3    |
| 77   |          |           |                                                    |      |
| 78   |          |           |                                                    |      |
| 79   |          |           |                                                    |      |
| 80   |          |           |                                                    |      |
| 81   | 70758G05 |           | STEERING COLUMN KIT (INCLUDES ITEMS 82 - 90) ..... | 1    |
| 82   | 70610G03 |           | STEERING COLUMN .....                              | 1    |
| 83   | 28569G01 |           | STEERING COLUMN BUSHING .....                      | 1    |
| 84   | 01022G01 |           | SCREW, #6 - 20 X 5/16" LG .....                    | 1    |
| 85   | 70607G01 |           | STEERING SHAFT .....                               | 1    |
| 86   | 70580G01 |           | INTERMEDIATE SHAFT .....                           | 1    |
| 87   | 70751G01 |           | RETAINING RING (INTERNAL) .....                    | 1    |
| 88   | 70888G01 |           | RETAINING RING (EXTERNAL) .....                    | 1    |
| 89   | 15112G1  |           | BALL BEARING .....                                 | 1    |
| 90   | 70887G01 |           | WAVE WASHER .....                                  | 1    |
| 91   |          |           |                                                    |      |
| 92   | 01006G01 |           | BOLT, 3/8 - 16 X 1 1/4" LG .....                   | 4    |

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                        | QTY. |
|------|----------|-----------|----------------------------------------------------|------|
| 93   | 00879G1  |           | LOCK WASHER, 3/8" .....                            | 4    |
| 94   |          |           |                                                    |      |
| 95   |          |           |                                                    |      |
| 96   | 70997G01 |           | COVER .....                                        | 1    |
| 97   | 71055G01 |           | RIVET, 3/16" X 1" LG (ALUMINUM).....               | 1    |
| 98   |          |           |                                                    |      |
| 99   |          |           |                                                    |      |
| 100  |          |           |                                                    |      |
| 101  | 01055G01 |           | BOLT, M8 X 1.25 - 05 LG .....                      | 1    |
| 102  | 00565G8  |           | LOCK WASHER, 5/16" .....                           | 1    |
| 103  |          |           |                                                    |      |
| 104  |          |           |                                                    |      |
| 105  |          |           |                                                    |      |
| 106  |          |           |                                                    |      |
| 107  |          |           |                                                    |      |
| 108  |          |           |                                                    |      |
| 109  |          |           |                                                    |      |
| 110  |          |           |                                                    |      |
| 111  |          |           |                                                    |      |
| 112  |          |           |                                                    |      |
| 113  | 602979   |           | STEERING WHEEL .....                               | 1    |
| 114  | 607925   |           | CLIPBOARD .....                                    | 1    |
| 115  | 71949G01 |           | HUB COVER.....                                     | 1    |
| 116  | 14390G2  |           | LOCK NUT, 5/8 - 18 .....                           | 1    |
| 117  | 608529   |           | WARNING LABEL.....                                 | 1    |
| 118  |          |           |                                                    |      |
| 119  | 70876G02 |           | TIE ROD ASSEMBLY (INCLUDES ITEMS 120 - 124).....   | 1    |
| 120  | 70897G02 |           | THREADED ROD (24" LG) .....                        | 1    |
| 121  | 70902G01 |           | TIE ROD END (LEFT HAND THREADS).....               | 1    |
| 122  | 01069G01 |           | JAM NUT, M12 X 1.25 - 05 (LEFT HAND THREADS) ..... | 1    |
| 123  | 70902G02 |           | TIE ROD END (RIGHT HAND THREADS) .....             | 1    |

## FRONT SUSPENSION

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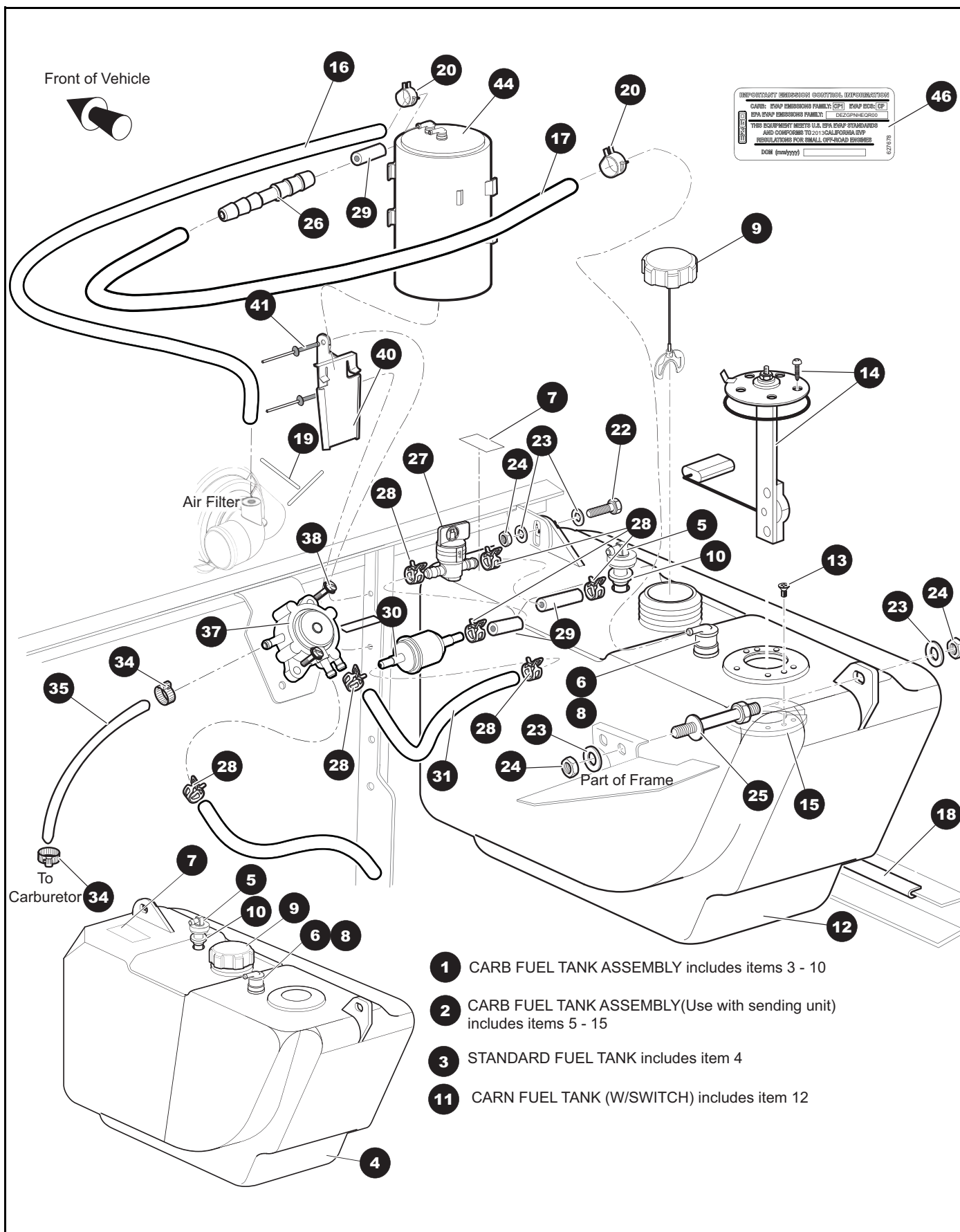
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## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# FUEL SYSTEM



# FUEL SYSTEM

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| ITEM | PART NO. | 1 2 3 4 5 DESCRIPTION                                                            | QTY. |
|------|----------|----------------------------------------------------------------------------------|------|
| 1    | 620180   | CARB FUEL TANK ASSEMBLY (INCLUDES ITEMS 3 - 10).....                             | 1    |
| 2    | 620181   | CARB FUEL TANK ASSEMBLY (Use with sending unit)<br>(INCLUDES ITEMS 5 - 15) ..... | 1    |
| 3    | 620179   | STANDARD FUEL TANK (CARB III) (INCLUDES ITEM 4) .....                            | 1    |
| 4    | 618668   | FUEL TANK, W/O SENDER UNIT .....                                                 | 1    |
| 5    | 18287G3  | SIPHON TUBE ASSEMBLY .....                                                       | 1    |
| 6    | 606068   | ROLLOVER VALVE GROMMET .....                                                     | 1    |
| 7    | 617886   | EPA FUEL TANK LABEL .....                                                        | 1    |
| 8    | 606067   | ROLLOVER VALVE .....                                                             | 1    |
| 9    | 617885   | FUEL TANK CAP (RATCHET).....                                                     | 1    |
| 10   | 70988G01 | SIPHON TUBE GROMMET .....                                                        | 1    |
| 11   | 607479   | CARB FUEL TANK, FLOUR (W/SWITCH) (INCLUDES ITEM 12).....                         | 1    |
| 12   | 618669   | FUEL TANK, W/ SENDER UNIT .....                                                  | 1    |
| 13   | 72230G01 | FLAT HEAD MACHINE SCREW .....                                                    | 2    |
| 14   | 20048G2  | FUEL LEVEL SENDER .....                                                          | 1    |
| 15   | 72229G01 | FUEL TANK ADAPTER .....                                                          | 1    |
| 16   | 606966   | LOW PRESSURE FUEL HOSE, 3/16" I.D. X 3/8 O.D. X 34.00 LONG (CARB)                | 1    |
| 17   | 607546   | LOW PRESSURE FUEL HOSE, 3/16" I.D. X 3/8 O.D. X 17.00 LONG (CARB)                | 1    |
| 18   | 32372G6  | BLACK TRIM, 6.25" LONG .....                                                     | 1    |
| 19   | 17618G1  | NYLON CLAMP .....                                                                | 2    |
| 20   | 606963   | TUBING CLAMP, 3/16" I.D.....                                                     | 2    |
| 21   |          |                                                                                  |      |
| 22   | 00438G8  | HEX HEAD BOLT, 5/16" - 18 X 1 LG .....                                           | 1    |
| 23   | 00559G8  | FLAT WASHER, 5/16" .....                                                         | 4    |
| 24   | 11098G6  | LOCK NUT, 5/16" - 18 .....                                                       | 3    |
| 25   | 70483G01 | SPACER, 5/16" - 18 .....                                                         | 1    |
| 26   | 615346   | HOSE REDUCER - ID 1/4" X 3/16" .....                                             | 1    |
| 27   | 611181   | FUEL SHUT-OFF VALVE .....                                                        | 1    |
| 28   | 18292G1  | HOSE CLAMP, 50 DIAMETER .....                                                    | 7    |
| 29   | 615350   | FUEL SYSTEM HOSE 2.00" .....                                                     | 3    |
| 30   | 72084G01 | FUEL LINE FILTER .....                                                           | 1    |

# FUEL SYSTEM

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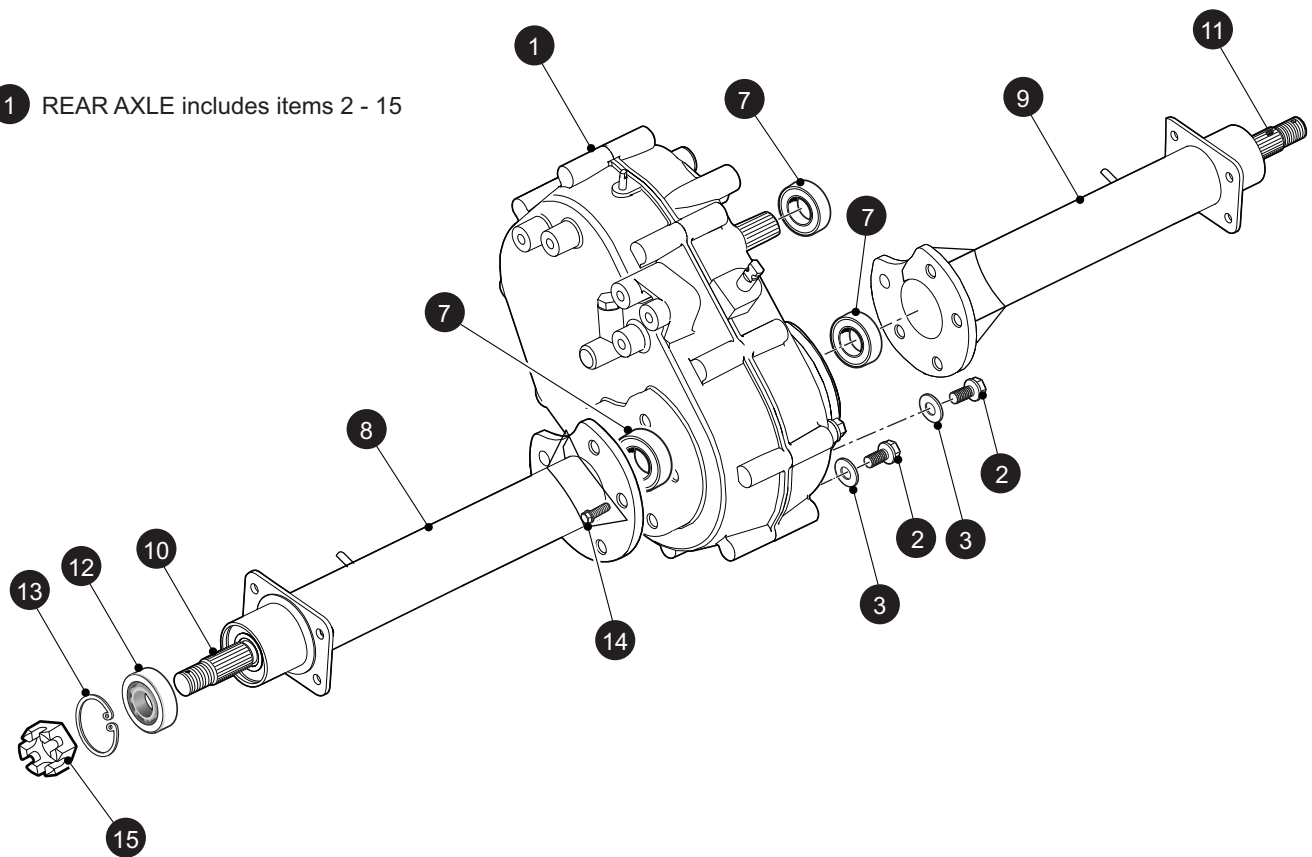
| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                    | QTY. |
|------|----------|-----------|----------------------------------------------------------------|------|
| 31   | 606969   |           | FUEL SYSTEM HOSE,.25 I.D. X.50 O.D. X 8.00 LONG .....          | 1    |
| 32   |          |           |                                                                |      |
| 33   |          |           |                                                                |      |
| 34   | 11391G4  |           | HOSE CLAMP, .25 - .63 DIA .....                                | 2    |
| 35   | 604597   |           | CARB FUEL SYSTEM HOSE,.25 I.D. X.50 O.D. X 26.00 LONG .....    | 1    |
| 36   |          |           |                                                                |      |
| 37   | 602061   |           | FUEL PUMP .....                                                | 1    |
| 38   | 00114G6  |           | HEX WASHER HEAD SLOTTED TAPPING SCREW, 1/4" - 14 X .75 LG..... | 2    |
| 39   |          |           |                                                                |      |
| 40   | 606310   |           | CARBON CANISTER MOUNTING BRACKET (CARB ONLY).....              | 1    |
| 41   | 10570G11 |           | RIVET, 3/16" DIA X .70 (CARB ONLY).....                        | 2    |
| 42   |          |           |                                                                |      |
| 43   |          |           |                                                                |      |
| 44   | 606071   |           | CARBON CANISTER (CARB ONLY) .....                              | 1    |
| 45   |          |           |                                                                |      |
| 46   | 627678   |           | EVAP LABEL .....                                               | 1    |

## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# REAR AXLE

1 REAR AXLE includes items 2 - 15



Where applicable, THE USE OF NON UL PARTS WILL VOID ANY UL LISTING.

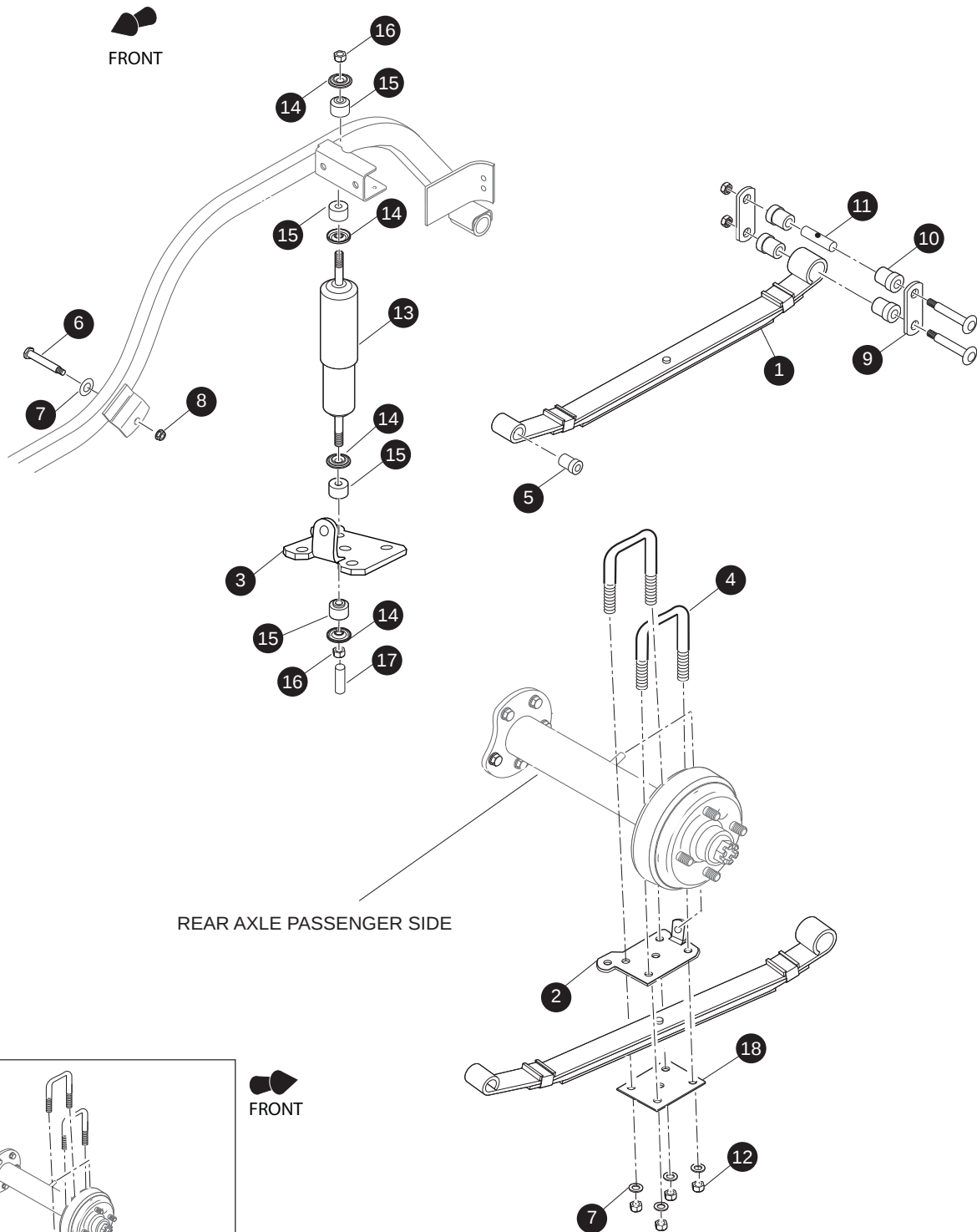
When ordering parts, please specify the model and serial number of the product.

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G\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                    | QTY. |
|------|----------|-----------|------------------------------------------------|------|
| 1    | 627891   |           | REAR AXLE, (INCLUDES ITEMS 2 - 15) .....       | 1    |
| 2    | 26770G01 |           | OIL CHECK PLUG.....                            | 2    |
| 3    | 26771G01 |           | GASKET, 14 MM.....                             | 2    |
| 4    |          |           |                                                |      |
| 5    |          |           |                                                |      |
| 6    |          |           |                                                |      |
| 7    | 72259G01 |           | OIL SEAL 28 X 47 X 9 MM .....                  | 3    |
| 8    | 607939   |           | AXLE TUBE (DRIVER SIDE).....                   | 1    |
| 9    | 607940   |           | AXLE TUBE (PASSENGER SIDE) .....               | 1    |
| 10   | 607945   |           | AXLE SHAFT (DRIVER SIDE).....                  | 1    |
| 11   | 607946   |           | AXLE SHAFT (PASSENGER SIDE) .....              | 1    |
| 12   | 26811G01 |           | BALL BEARING .....                             | 2    |
| 13   | 26814G01 |           | RETAINING RING, 52 MM .....                    | 2    |
| 14   | 72260G01 |           | FLANGED HEX HEAD BOLT, M10 X 1.5 X 23 LG ..... | 10   |
| 15   | 606403   |           | SLOTTED NUT, M22 X 1.5.....                    | 2    |

# REAR SUSPENSION



# REAR SUSPENSION

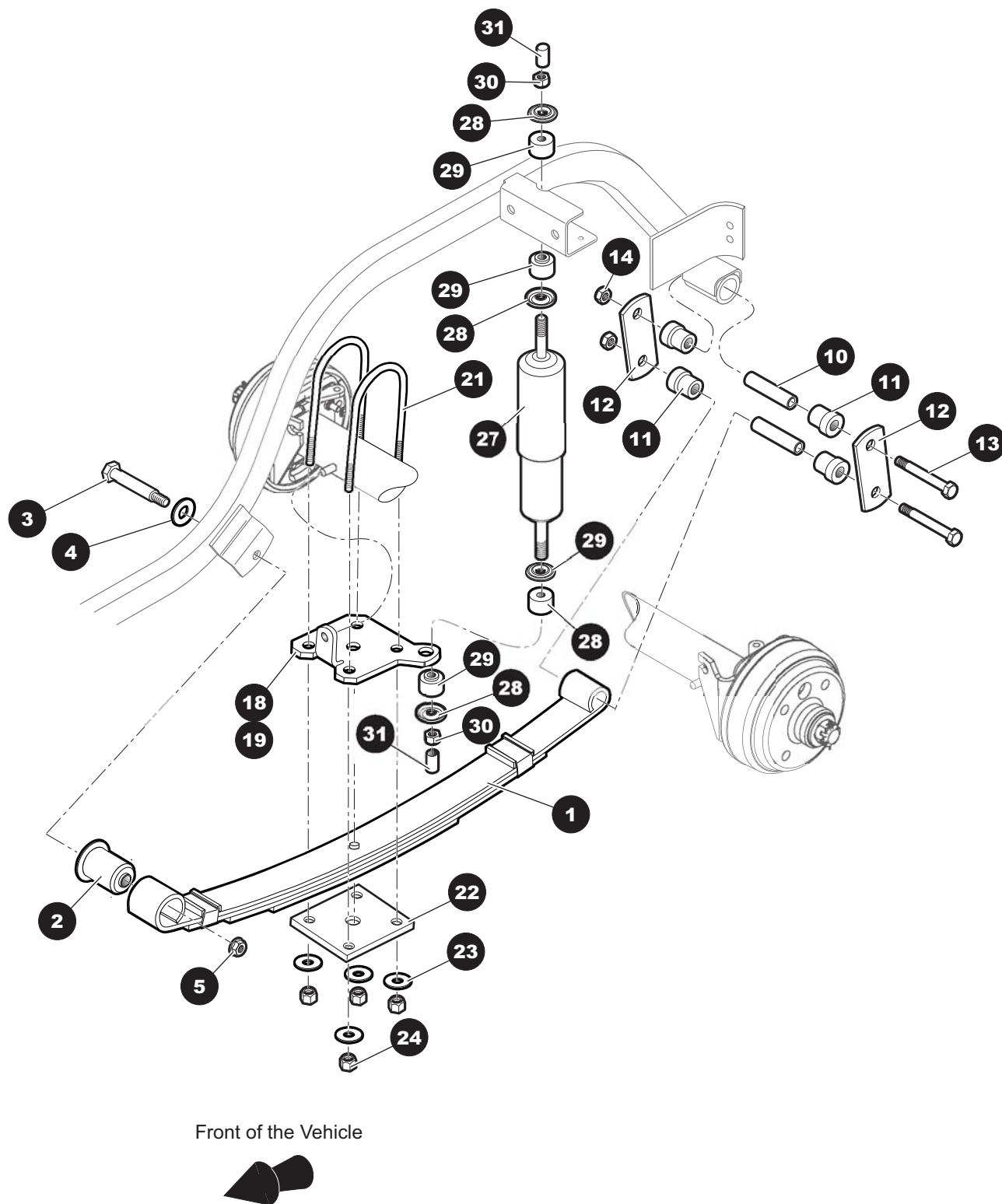
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\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 DESCRIPTION                   | QTY. |
|------|----------|-----------------------------------------|------|
| 1    | 627426   | LIGHT DUTY LEAF SPRING .....            | 2    |
| 2    | 605958   | AXLE BRACKET PASSENGER SIDE .....       | 1    |
| 3    | 605938   | AXLE BRACKET DRIVER SIDE .....          | 1    |
| 4    | 32195G3  | 'U' BOLT .....                          | 4    |
| 5    | 605445   | FRONT SPRING BUSH .....                 | 2    |
| 6    | 00665G9  | SHOULDER BOLT, 3/8 - 16 .....           | 6    |
| 7    | 00643G1  | FLAT WASHER B TYPE 3/8 .....            | 10   |
| 8    | 12262G1  | LOCK NUT, 3/8 - 16 .....                | 2    |
| 9    | 70290G02 | SHACKLE PLATE .....                     | 4    |
| 10   | 70291G01 | FLANGED BUSHING .....                   | 8    |
| 11   | 70289G02 | SPACER .....                            | 4    |
| 12   | 11098G5  | LOCK NUT, 3/8 - 16 .....                | 12   |
| 13   | 70248G01 | SHOCK ABSORBER .....                    | 2    |
| 14   | 10435G1  | SHOCK ABSORBER WASHER .....             | 8    |
| 15   | 10194G1  | RUBBER BUSHING .....                    | 8    |
| 16   | 00532G6  | NUT, 3/8 - 24 .....                     | 4    |
| 17   | 10044G01 | VINYL CAP .....                         | 2    |
| 18   | 605956   | REAR SUSPENSION PLATE .....             | 2    |
| 19   | 605721   | HEAVY DUTY LEAF SPRING (OPTIONAL) ..... | 2    |

## REAR SUSPENSION - VALOR



# REAR SUSPENSION - VALOR

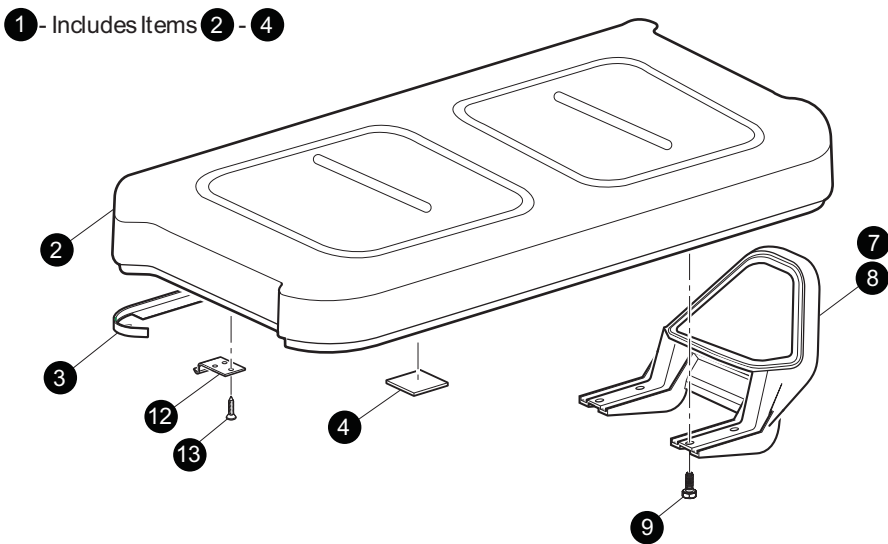
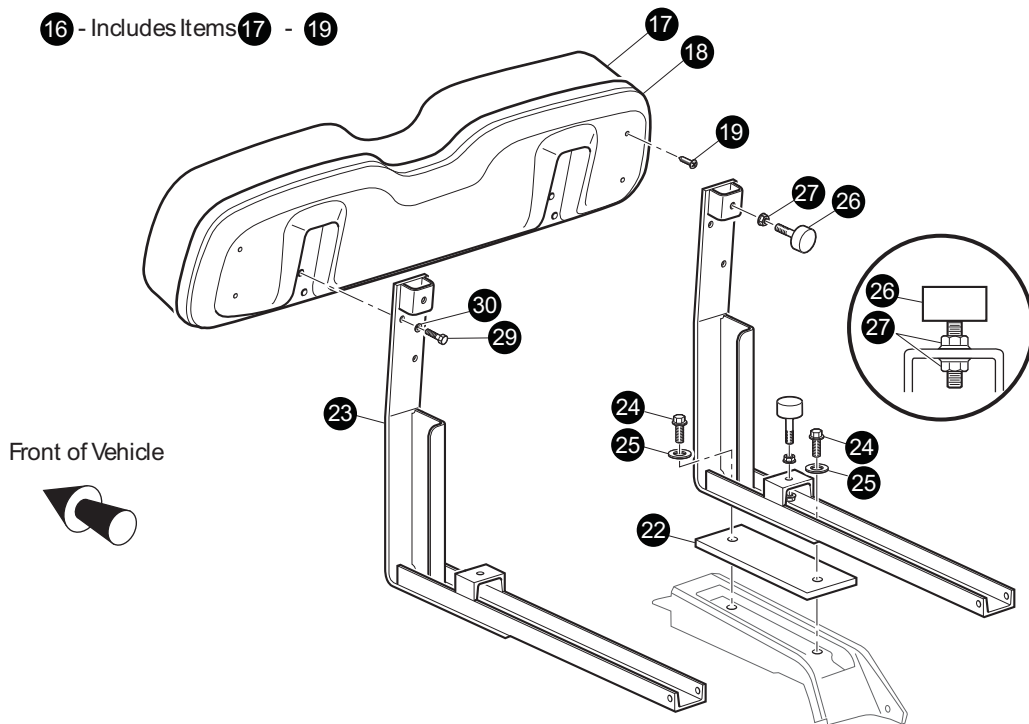
When ordering parts, please specify the model and serial number of the product.

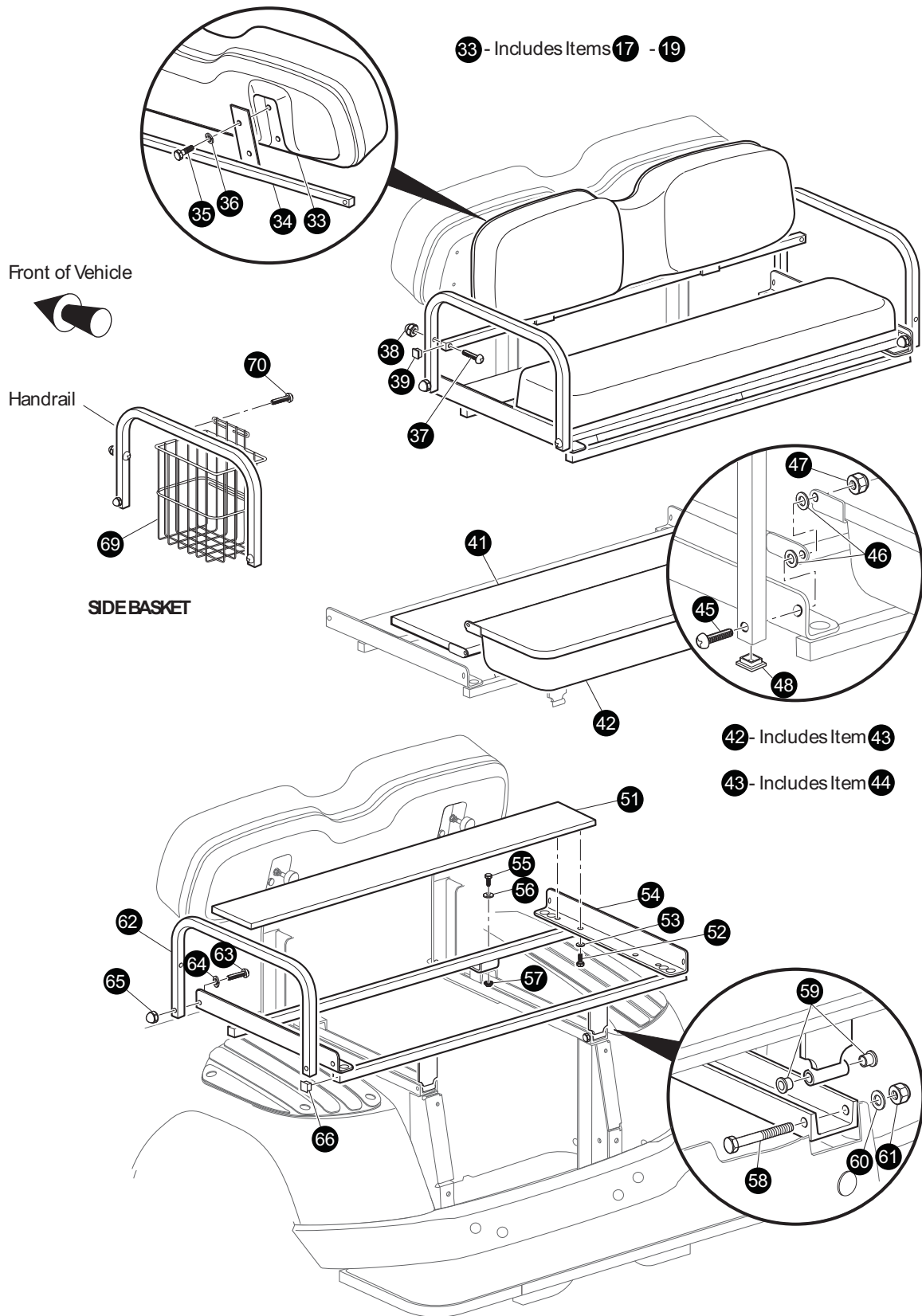
\* Indicates a component that is not available as an individual part.

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                    | QTY. |
|------|----------|-----------|------------------------------------------------|------|
| 1    | 605722   |           | HEAVY DUTY LEAF SPRING.....                    | 2    |
| 2    | 605445   |           | LEAF SPRING BUSHING, FRONT .....               | 2    |
| 3    | 00665G9  |           | HEX HEAD BOLT, SS 3/8 - 16 X 3.5 LG.....       | 2    |
| 4    | 00643G1  |           | FLAT WASHER, .411 I.D. X 1.00 O.D. X .06 ..... | 2    |
| 5    | 12262G1  |           | FLANGED LOCK NUT, 3/8 - 16 .....               | 2    |
| 6    |          |           |                                                |      |
| 7    |          |           |                                                |      |
| 8    |          |           |                                                |      |
| 9    |          |           |                                                |      |
| 10   | 70289G02 |           | SPLIT STEEL SPACER .....                       | 4    |
| 11   | 70291G01 |           | FLANGED URETHANE BUSHING .....                 | 8    |
| 12   | 604961   |           | SHACKLE PLATE .....                            | 4    |
| 13   | 00665G9  |           | HEX HEAD BOLT, SS 3/8 - 16 X 3.5 LG.....       | 4    |
| 14   | 11098G5  |           | LOCK NUT, 3/8 - 16 .....                       | 4    |
| 15   |          |           |                                                |      |
| 16   |          |           |                                                |      |
| 17   |          |           |                                                |      |
| 18   | 605938   |           | AXLE BRACKET, DRIVER SIDE .....                | 1    |
| 19   | 605958   |           | AXLE BRACKET, PASSTENGER SIDE.....             | 1    |
| 20   | 70492G01 |           | RUBBER BUMPER.....                             | 2    |
| 21   | 32195G3  |           | U-BOLT .....                                   | 4    |
| 22   | 605956   |           | REAR SUSPENSION PLATE .....                    | 2    |
| 23   | 00643G1  |           | FLAT WASHER, .411 I.D. X 1.00 O.D. X .06 ..... | 8    |
| 24   | 11098G5  |           | LOCK NUT, 3/8 - 16 .....                       | 8    |
| 25   |          |           |                                                |      |
| 26   |          |           |                                                |      |
| 27   | 70248G01 |           | SHOCK ABSORBER .....                           | 2    |
| 28   | 10435G1  |           | SHOCK ABSORBER WASHER.....                     | 8    |
| 29   | 10194G1  |           | RUBBER SHOCK BUSHING .....                     | 8    |
| 30   | 00532G6  |           | HEX NUT, 3/8 - 24.....                         | 4    |
| 31   | 10044G01 |           | VINYL CAP .....                                | 4    |

## SEATING - CONVERTIBLE CARRIER





# SEATING - CONVERTIBLE CARRIER

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                              | QTY. |
|------|----------|-----------|----------------------------------------------------------|------|
| 1    | 71611G** |           | SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 2 - 4) .....        | 1    |
| 2    | 71602G** |           | VINYL SEAT BOTTOM COVER.....                             | 1    |
| 3    | 71012G01 |           | VINYL TRIM (SEAT BOTTOM) .....                           | 1    |
| 4    | 17074G1  |           | RUBBER PAD .....                                         | 2    |
| 5    |          |           |                                                          |      |
| 6    |          |           |                                                          |      |
| 7    | 71701G01 |           | HIP RESTRAINT (PASSENGER SIDE).....                      | 1    |
| 8    | 71702G01 |           | HIP RESTRAINT (DRIVER SIDE) .....                        | 1    |
| 9    | 71204G01 |           | HEX HEAD BOLT, 1/4" - 20 X 7/8" LG.....                  | 8    |
| 10   |          |           |                                                          |      |
| 11   |          |           |                                                          |      |
| 12   | 71610G01 |           | SEAT HINGE .....                                         | 2    |
| 13   | 00720G08 |           | SCREW, #12 - 14 X 1" LG (STAINLESS STEEL).....           | 4    |
| 14   |          |           |                                                          |      |
| 15   |          |           |                                                          |      |
| 16   | 71751G** |           | SEAT BACK ASSEMBLY (INCLUDES ITEMS 17 - 19) .....        | 1    |
| 17   | 71753G** |           | VINYL SEAT BACK COVER .....                              | 1    |
| 18   | 71752G01 |           | PLASTIC SEAT BACK COVER.....                             | 1    |
| 19   | 01107G01 |           | SCREW, #8 X 5/8" LG (STAINLESS STEEL) .....              | 4    |
| 20   |          |           |                                                          |      |
| 21   |          |           |                                                          |      |
| 22   | 70364G01 |           | SPACER .....                                             | 2    |
| 23   | 74111G01 |           | SEAT BACK SUPPORT.....                                   | 2    |
| 24   | 01006G02 |           | HEX HEAD BOLT, 3/8" - 16 X 1 1/2" LG .....               | 4    |
| 25   | 00560G1  |           | WASHER, 3/8" .....                                       | 4    |
| 26   | 70113G01 |           | ADJUSTABLE BUMPER.....                                   | 2    |
| 27   | 11027G1  |           | LOCK NUT, 5/16" - 18.....                                | 2    |
| 28   |          |           |                                                          |      |
| 29   | 00661G8  |           | HEX HEAD BOLT, 1/4" - 20 X 1" LG (STAINLESS STEEL) ..... | 4    |
| 30   | 00664G7  |           | LOCK WASHER, 1/4" (STAINLESS STEEL).....                 | 4    |

# SEATING - CONVERTIBLE CARRIER

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                | QTY. |
|------|----------|-----------|------------------------------------------------------------|------|
| 31   |          |           |                                                            |      |
| 32   |          |           |                                                            |      |
| 33   | 71751G** |           | SEAT BACK ASSEMBLY (INCLUDES ITEMS 17 - 19) .....          | 1    |
| 34   | 75258G01 |           | SEAT BACK SUPPORT .....                                    | 1    |
| 35   | 00661G8  |           | HEX HEAD BOLT, 1/4" - 20 X 0.75" LG (STAINLESS STEEL)..... | 4    |
| 36   | 00664G7  |           | LOCK WASHER, 1/4" (STAINLESS STEEL) .....                  | 4    |
| 37   | 16705G6  |           | SCREW, 1/4" - 20 X 1 3/4" LG (STAINLESS STEEL).....        | 2    |
| 38   | 00520G1  |           | ACORN NUT, 1/4" - 20 (STAINLESS STEEL) .....               | 2    |
| 39   | 75261G01 |           | CAP-TUBE - 3/4" X 11 GA .....                              | 2    |
| 40   |          |           |                                                            |      |
| 41   | 71062G01 |           | BED .....                                                  | 1    |
| 42   | 71063G** |           | SEAT BOTTOM ASSEMBLY (INCLUDES ITEM 43) .....              | 1    |
| 43   | 75197G** |           | SEAT BOTTOM (INCLUDES ITEM 44) .....                       | 1    |
| 44   | 75252G** |           | VINYL SEAT BOTTOM COVER .....                              | 1    |
| 45   | 00762G6  |           | SCREW, 5/16" - 18 X 1 1/4" LG (STAINLESS STEEL).....       | 2    |
| 46   | 17255G1  |           | WASHER, LK - SS - 5/16".....                               | 4    |
| 47   | 00891G3  |           | LOCK NUT - ACORN - 5/16" - 18 .....                        | 2    |
| 48   | 19859G1  |           | CAP-TUBE - 3/4" X 11 GA .....                              | 4    |
| 49   |          |           |                                                            |      |
| 50   |          |           |                                                            |      |
| 51   | 71060G01 |           | BED FRONT (INCLUDES MAT) .....                             | 1    |
| 52   | 00661G6  |           | HEX HEAD BOLT, 1/4" - 20 X 3/4" LG (STAINLESS STEEL).....  | 4    |
| 53   | 00559G8  |           | WASHER - LK - SP - SS - 1/4" .....                         | 4    |
| 54   | 75193G01 |           | SUPPORT FRAME .....                                        | 1    |
| 55   | 00438G8  |           | HEX HEAD BOLT, 5/16" - 18 X 1" LG .....                    | 2    |
| 56   | 00559G8  |           | WASHER, 5/16" .....                                        | 2    |
| 57   | 11027G1  |           | LOCK NUT, 5/16" - 18 .....                                 | 2    |
| 58   | 00272G4  |           | HEX HEAD BOLT, 5/16" - 18 X 2 1/2" LG .....                | 2    |
| 59   | 17838G1  |           | NYLON BUSHING .....                                        | 4    |
| 60   | 00559G8  |           | WASHER, 5/16" .....                                        | 2    |
| 61   | 11098G6  |           | LOCK NUT, 5/16" - 18 (STAINLESS STEEL).....                | 2    |

## SEATING - CONVERTIBLE CARRIER

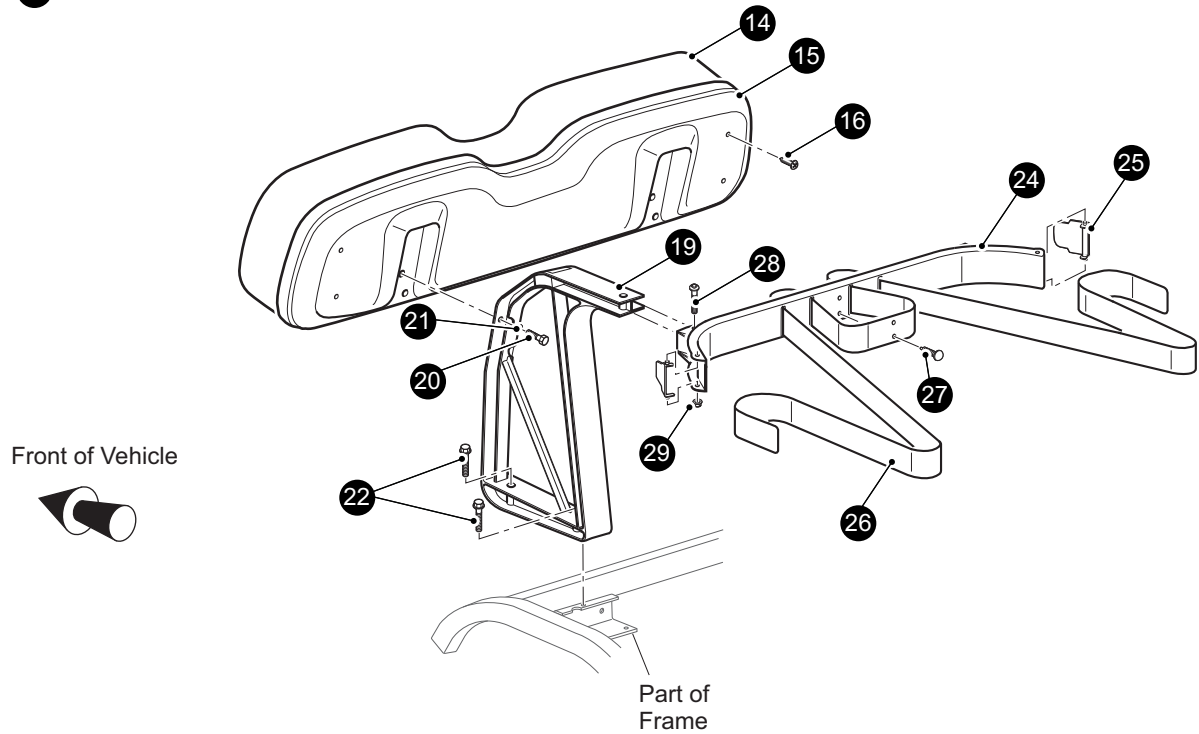
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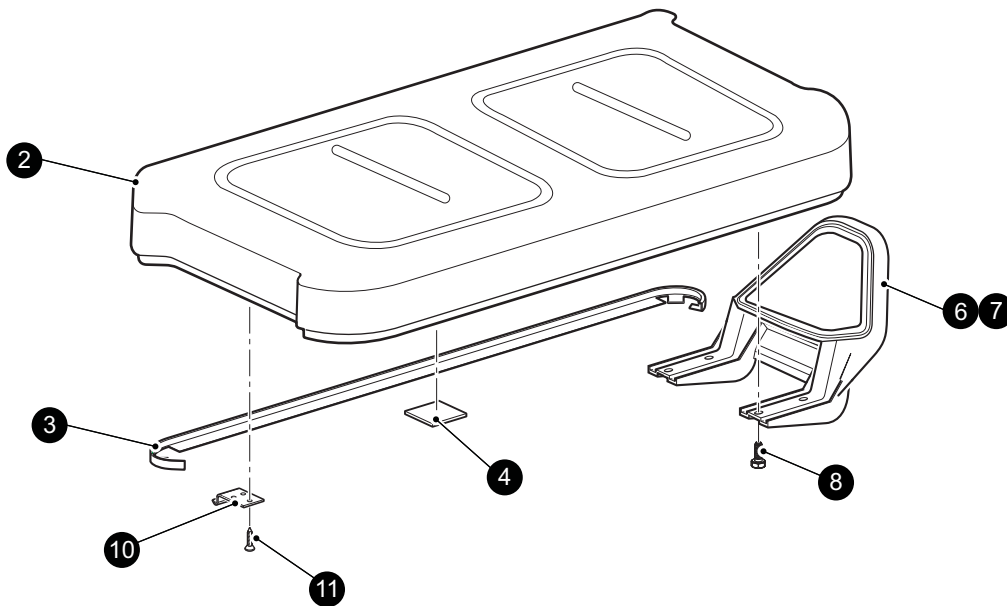
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                           | QTY. |
|------|----------|-----------|-------------------------------------------------------|------|
| 62   | 75196G01 |           | HANDRAIL.....                                         | 2    |
| 63   | 00762G2  |           | SCREW, 5/16" - 18 X 1 1/4" LG (STAINLESS STEEL) ..... | 2    |
| 64   | 00664G8  |           | LOCK WASHER, 5/16" (STAINLESS STEEL).....             | 2    |
| 65   | 00520G3  |           | ACORN NUT, 5/16" - 18 (STAINLESS STEEL) .....         | 2    |
| 66   | 75261G02 |           | END CAP, 1" .....                                     | 4    |
| 67   |          |           |                                                       |      |
| 68   |          |           |                                                       |      |
| 69   | 75007G02 |           | SIDE BASKET (BLACK) .....                             | 2    |
| 70   | 00106G6  |           | SELF THREADING SCREW, #12 - 24 X 3/4" LG .....        | 4    |

13 - Includes Items 14 -16



1 - Includes Items 2 - 11



# SEATING & BAG HOLDER

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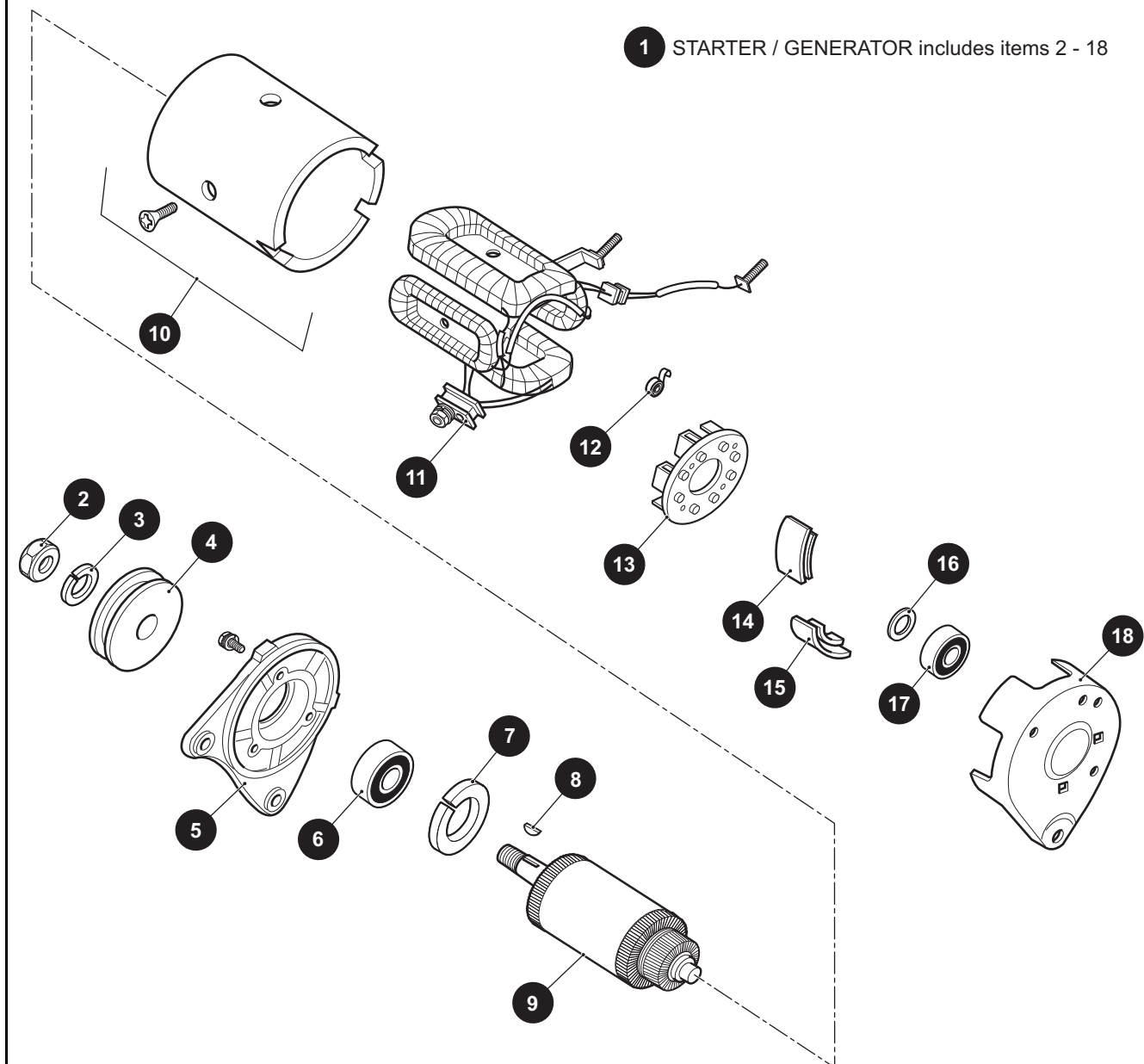
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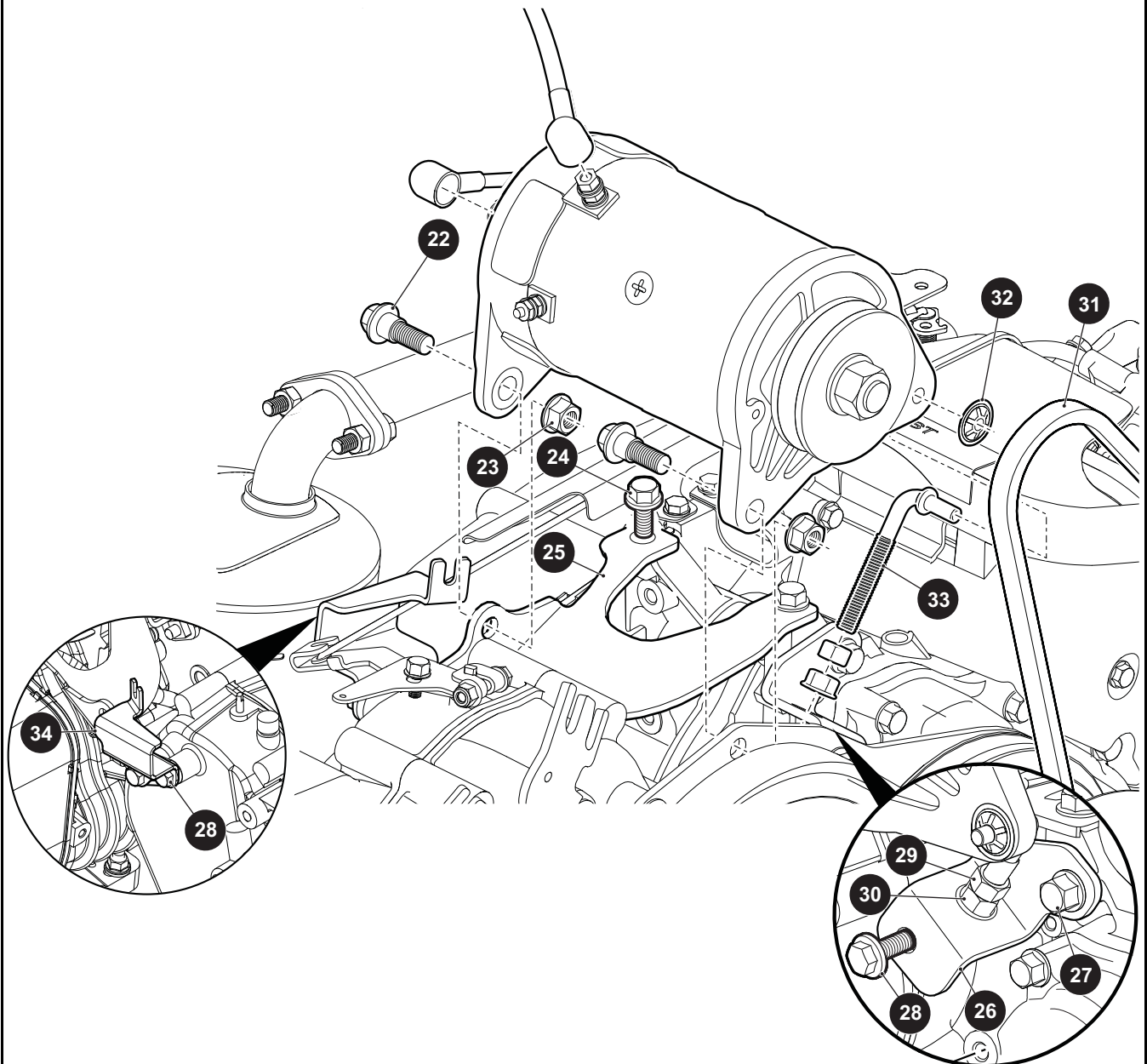
| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                                  | QTY. |
|------|-----------|-----------|--------------------------------------------------------------|------|
| 1    | 71611-G** |           | SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 2 - 11) .....           | 1    |
| 2    | 71602-G** |           | VINYL SEAT BOTTOM COVER .....                                | 1    |
| 3    | 71012-G01 |           | VINYL TRIM (SEAT BOTTOM) .....                               | 1    |
| 4    | 17074-G1  |           | RUBBER PAD .....                                             | 2    |
| 5    |           |           |                                                              |      |
| 6    | 71701-G01 |           | HIP RESTRAINT (PASSENGER SIDE) .....                         | 1    |
| 7    | 71702-G01 |           | HIP RESTRAINT (DRIVER SIDE) .....                            | 1    |
| 8    | 71204-G01 |           | HEX HEAD BOLT, 1/4" - 20 X 7/8" LG .....                     | 8    |
| 9    |           |           |                                                              |      |
| 10   | 71610-G01 |           | SEAT HINGE .....                                             | 2    |
| 11   | 00720-G08 |           | SCREW, #12 - 14 X 1" LG (STAINLESS STEEL) .....              | 6    |
| 12   |           |           |                                                              |      |
| 13   | 71751-G** |           | SEAT BACK ASSEMBLY (INCLUDES ITEMS 14 - 16) .....            | 1    |
| 14   | 71753-G** |           | VINYL SEAT BACK COVER .....                                  | 1    |
| 15   | 71752-G01 |           | PLASTIC SEAT BACK COVER .....                                | 1    |
| 16   | 01107-G01 |           | SCREW, #8 X 5/8" LG (STAINLESS STEEL) .....                  | 4    |
| 17   |           |           |                                                              |      |
| 18   |           |           |                                                              |      |
| 19   | 71811-G03 |           | SEAT SUPPORT BRACKET .....                                   | 2    |
| 20   | 605056    |           | HEX HEAD BOLT, 1/4" - 20 X 1" LG (STAINLESS STEEL) .....     | 4    |
| 21   | 00664-G7  |           | LOCK WASHER, 1/4" (STAINLESS STEEL) .....                    | 4    |
| 22   | 01075-G01 |           | SCREW, 3/8" - 16 X 2 1/2" LG .....                           | 4    |
| 23   |           |           |                                                              |      |
| 24   | 610642    |           | BAG HOLDER BRACKET .....                                     | 1    |
| 25   | 608051    |           | BAG RETAINER CLAMP .....                                     | 2    |
| 26   | 71853-G01 |           | BAG RETAINER STRAP .....                                     | 1    |
| 27   | 16816-G1  |           | RATCHET FASTENER, 1/4" X 9/16" LG .....                      | 2    |
| 28   | 01102-G01 |           | CARRIAGE BOLT, 1/4" - 20 X 1 1/2" LG (STAINLESS STEEL) ..... | 2    |
| 29   | 11027-G2  |           | LOCK NUT, 1/4" - 20 .....                                    | 2    |

## Notes:

[illegible]

# STARTER / GENERATOR





# STARTER / GENERATOR

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                      | QTY. |
|------|----------|-----------|--------------------------------------------------|------|
| 1    | 625715   |           | STARTER / GENERATOR (INCLUDES ITEMS 2 - 18)..... | 1    |
| 2    | 612029   |           | NUT.....                                         | 1    |
| 3    | 612030   |           | LOCKWASHER .....                                 | 1    |
| 4    | 625716   |           | PULLEY .....                                     | 1    |
| 5    | 612032   |           | FRONT COVER.....                                 | 1    |
| 6    | 612033   |           | BEARING.....                                     | 1    |
| 7    | 612034   |           | RETAINING RING.....                              | 1    |
| 8    | 612035   |           | KEY.....                                         | 1    |
| 9    | 612036   |           | ARMATURE ASSEMBLY .....                          | 1    |
| 10   | 612037   |           | FRAME & FIELD ASSEMBLY.....                      | 1    |
| 11   | 612038   |           | BRUSH LEAD & TERMINAL PKG.....                   | 1    |
| 12   | 612039   |           | BRUSH SPRING.....                                | 4    |
| 13   | 612040   |           | BRUSH BOX ASSEMBLY.....                          | 1    |
| 14   | 612041   |           | BRUSH 1 COVER.....                               | 3    |
| 15   | 612042   |           | BRUSH 2 COVER.....                               | 2    |
| 16   | 612043   |           | WAVY WASHER .....                                | 1    |
| 17   | 612044   |           | BEARING.....                                     | 1    |
| 18   | 612045   |           | REAR COVER .....                                 | 1    |
| 19   |          |           |                                                  |      |
| 20   |          |           |                                                  |      |
| 21   |          |           |                                                  |      |
| 22   | 606235   |           | BOLT, HXFL SHLDR - M10 - 1.25 X 20.....          | 2    |
| 23   | 606279   |           | NUT, M10 - 1.25 .....                            | 2    |
| 24   | 606261   |           | BOLT, M8 - 1.25 X 20 .....                       | 3    |
| 25   | 602141   |           | STARTER / GENERATOR BRACKET.....                 | 1    |
| 26   | 602145   |           | TENSIONER BRACKET .....                          | 1    |
| 27   | 606261   |           | BOLT, M8 - 1.25 X 20 .....                       | 1    |
| 28   | 606256   |           | BOLT, M10 - 1.25 X 25 .....                      | 9    |
| 29   | 606255   |           | NUT, M10 - 1.25 .....                            | 1    |
| 30   | 606274   |           | NUT, M10 - 1.25 .....                            | 1    |

## STARTER / GENERATOR

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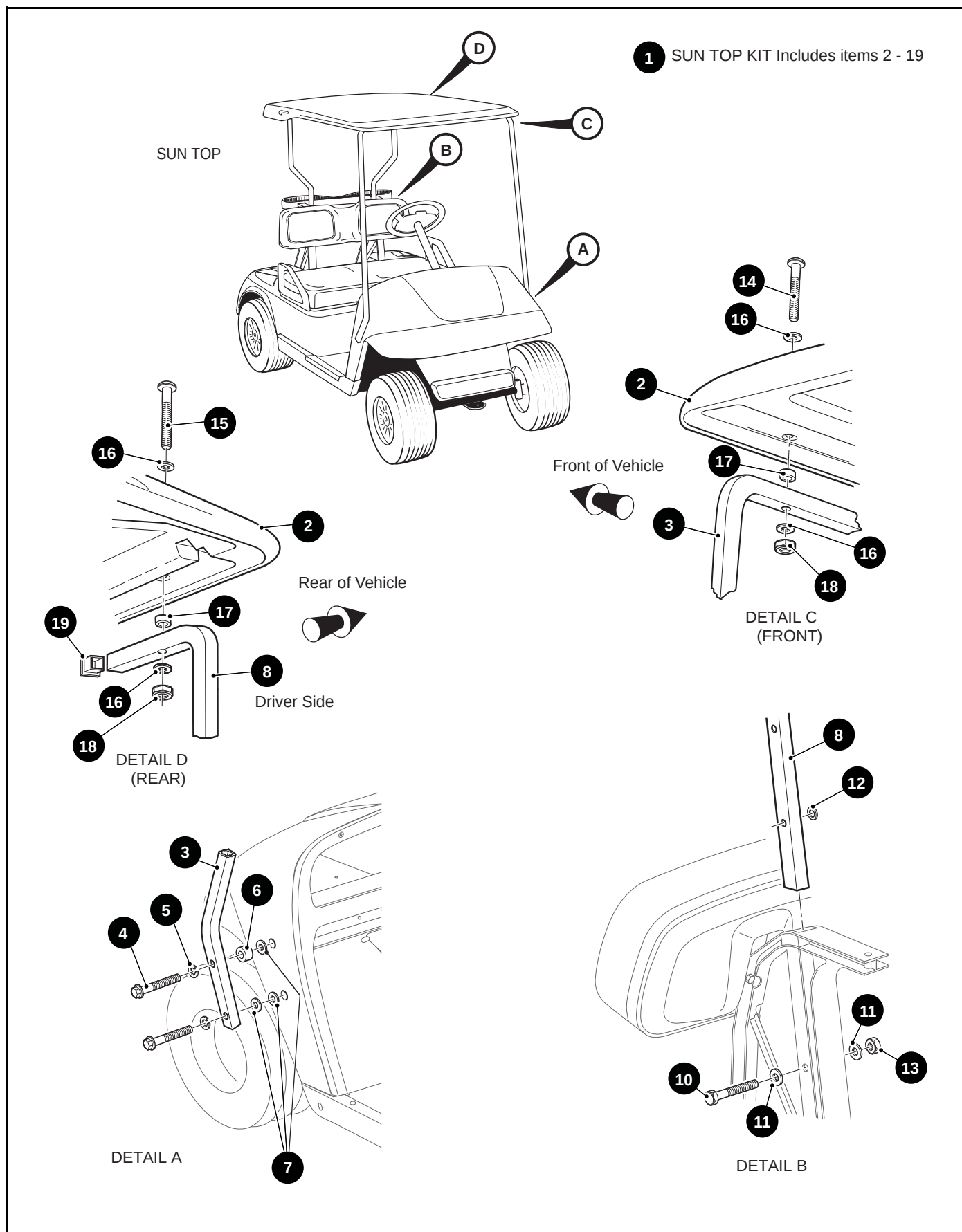
When ordering parts, please specify the model and serial number of the product.

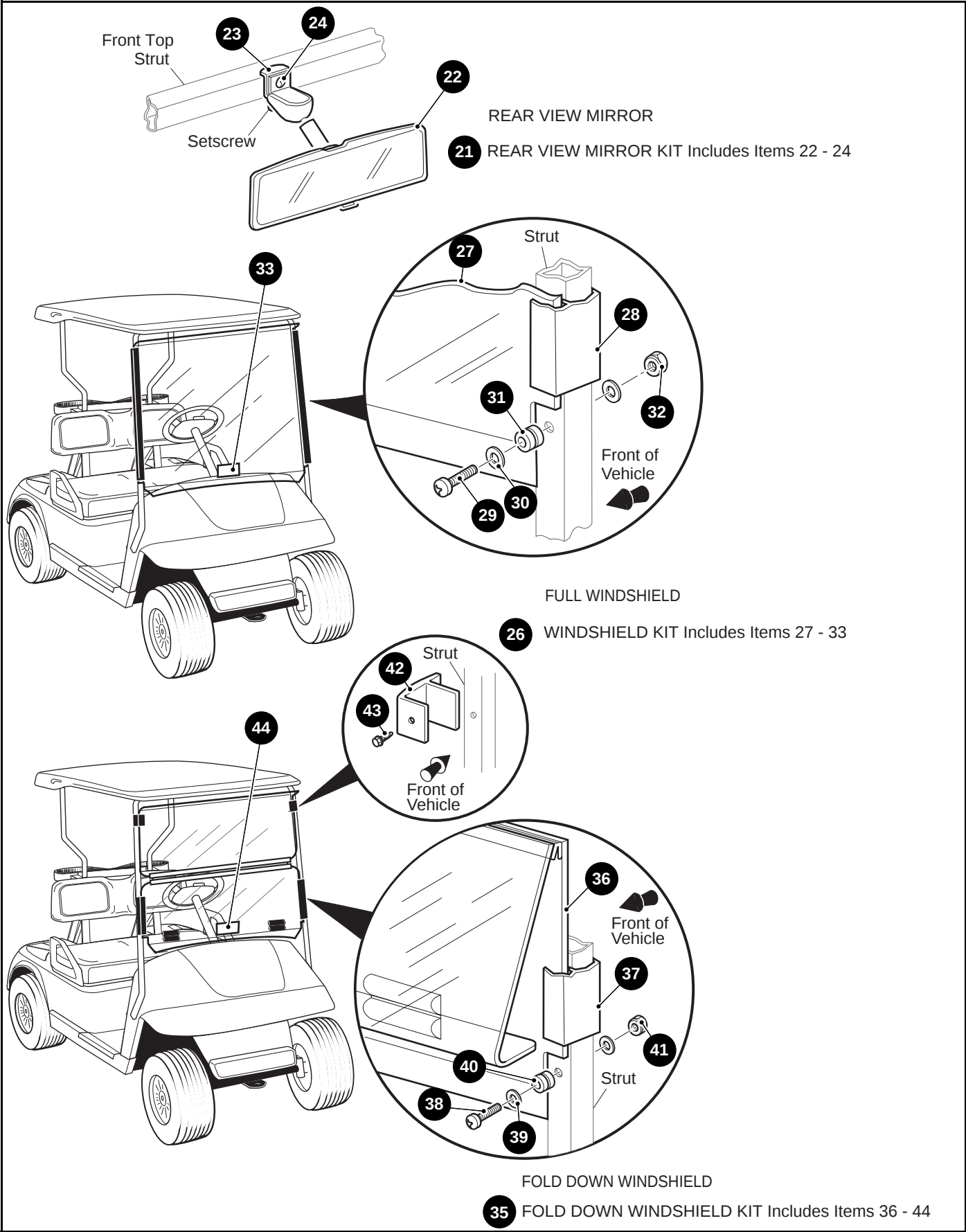
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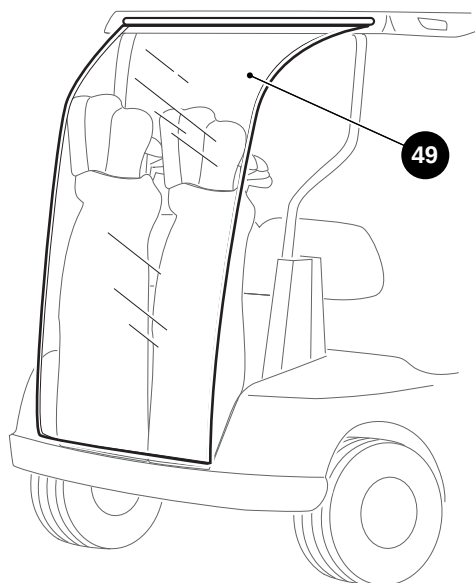
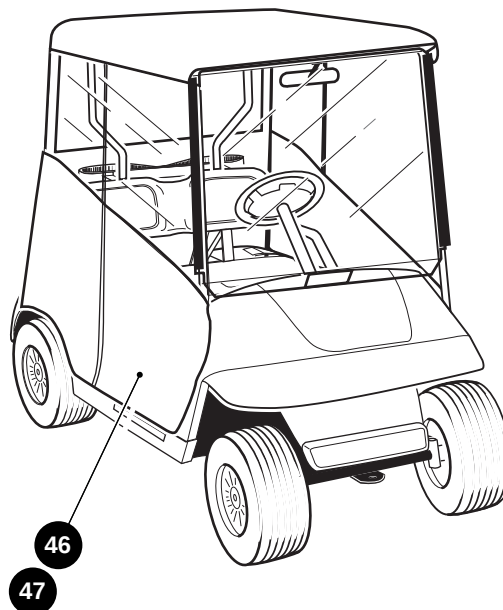
| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                    | QTY. |
|------|----------|-----------|--------------------------------|------|
| 31   | 630587   |           | STARTER / GENERATOR BELT ..... | 1    |
| 32   | 12064G6  |           | PUSH NUT, 5/16" .....          | 1    |
| 33   | 629763   |           | TENSIONER BOLT .....           | 1    |
| 34   | 603884   |           | CABLE GUIDE BRACKET .....      | 1    |

# WEATHER PROTECTION

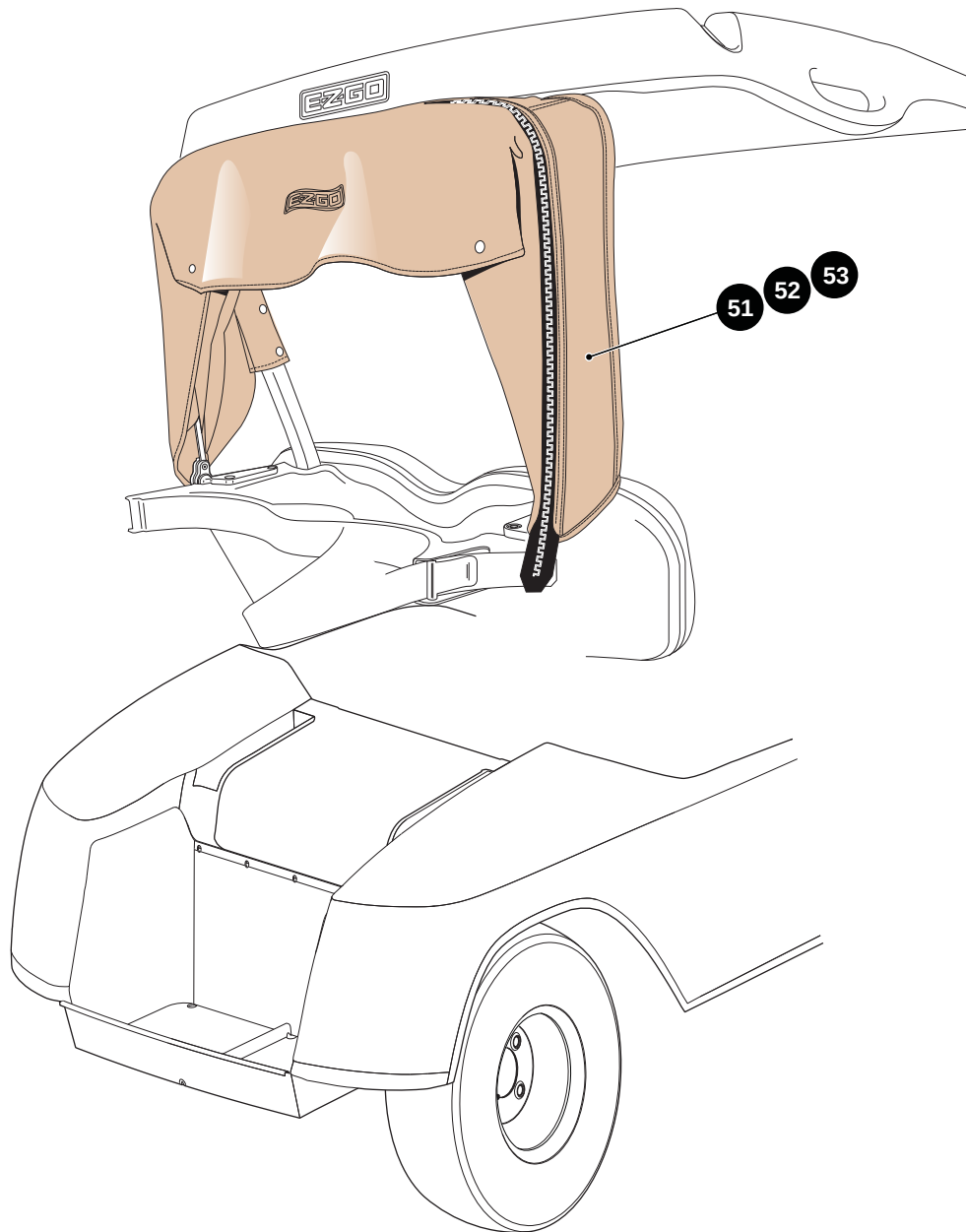




WEATHER ENCLOSURE



BAG AND RAIN CURTAIN



# WEATHER PROTECTION

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\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                              | QTY. |
|------|-----------|-----------|----------------------------------------------------------|------|
| 1    | 75040-G** |           | SUN TOP KIT (GOLF CAR) (INCLUDES ITEMS 2 - 19) .....     | 1    |
| 2    | 27069-G** |           | SUN TOP .....                                            | 1    |
| 3    | 75045-G05 |           | FRONT STRUT .....                                        | 1    |
| 4    | 000440-G2 |           | SCREW - CAP - 5/16 - 18 X 2 1/4" .....                   | 4    |
| 5    | 00559-G8  |           | FLAT WASHER - 5/16" FL - B - CP .....                    | 4    |
| 6    | 75048-G01 |           | SPACER, 1/2" .....                                       | 2    |
| 7    | 00570-G2  |           | FLAT WASHER, 5/16" .....                                 | 6    |
| 8    | 75046-G02 |           | REAR STRUT .....                                         | 2    |
| 9    |           |           |                                                          |      |
| 10   | 00685-G7  |           | STAINLESS STEEL BOLT, 5/16 - 18 X 1 3/4" LG .....        | 4    |
| 11   | 01110-G03 |           | STAINLESS STEEL FLAT WASHER, 5/16" .....                 | 8    |
| 12   | 17255-G1  |           | TEFLON WASHER, 5/16" .....                               | 4    |
| 13   | 01109-G01 |           | STAINLESS STEEL LOCK NUT, 5/16 - 18 .....                | 4    |
| 14   | 00753-G5  |           | STAINLESS STEEL SCREW, 1/4 - 20 X 2" LG .....            | 2    |
| 15   | 00753-G6  |           | STAINLESS STEEL SCREW, 1/4 - 20 X 2 1/4" LG .....        | 2    |
| 16   | 01110-G01 |           | STAINLESS STEEL FLAT WASHER, 1/4" .....                  | 8    |
| 17   | 75051-G01 |           | PLASTIC SPACER 1/2" .....                                | 4    |
| 18   | 00654-G2  |           | STAINLESS STEEL LOCK NUT, 1/4 - 20 .....                 | 4    |
| 19   | 19853-G1  |           | END CAP, 1" .....                                        | 2    |
| 20   |           |           |                                                          |      |
| 21   | 19528-G2  |           | REAR VIEW MIRROR KIT (INCLUDES ITEMS 22 - 24) .....      | 1    |
| 22   | 19496-G1  |           | REAR VIEW MIRROR .....                                   | 1    |
| 23   | 19502-G2  |           | SUPPORT BRACKET .....                                    | 1    |
| 24   | 19527-G1  |           | STAINLESS STEEL SCREW, #8 - 32 X 5/8" LG .....           | 1    |
| 25   |           |           |                                                          |      |
| 26   | 75524-G01 |           | WINDSHIELD KIT (GOLF CAR) (INCLUDES ITEMS 27 - 33) ..... | 1    |
| 27   | *         |           | WINDSHIELD .....                                         | 1    |
| 28   | EGWHC12   |           | SASH, 26" LG .....                                       | 2    |
| 29   | EGWHS12   |           | STAINLESS STEEL SCREW, 1/4 - 20 X 1 3/4" LG .....        | 2    |
| 30   | EGWHW12   |           | STAINLESS STEEL FLAT WASHER, 1/4" .....                  | 4    |
| 31   | EGWHG13   |           | RUBBER GROMMET .....                                     | 2    |

# WEATHER PROTECTION

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM                                                                                                                                                                                        | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                                                       | QTY. |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----------|-----------------------------------------------------------------------------------|------|
| 32                                                                                                                                                                                          | EGWHN12   |           | STAINLESS STEEL LOCK NUT, 1/4 - 20.....                                           | 2    |
| 33                                                                                                                                                                                          | EGWHL14   |           | SAFETY LABEL .....                                                                | 1    |
| 34                                                                                                                                                                                          |           |           |                                                                                   |      |
| 35                                                                                                                                                                                          | 74910G01  |           | FOLD DOWN WINDSHIELD KIT (GOLF CAR) (INCLUDES ITEMS 36 - 44)                      | 1    |
| 36                                                                                                                                                                                          | *         |           | WINDSHIELD .....                                                                  | 1    |
| 37                                                                                                                                                                                          | EGWHC10   |           | SASH, 12" LG.....                                                                 | 2    |
| 38                                                                                                                                                                                          | EGWHS12   |           | STAINLESS STEEL SCREW, 1/4 - 20 X 1 3/4" LG.....                                  | 2    |
| 39                                                                                                                                                                                          | EGWHW12   |           | STAINLESS STEEL FLAT WASHER, 1/4" .....                                           | 4    |
| 40                                                                                                                                                                                          | EGWHG13   |           | RUBBER GROMMET .....                                                              | 2    |
| 41                                                                                                                                                                                          | EGWHN12   |           | STAINLESS STEEL LOCK NUT, 1/4 - 20.....                                           | 2    |
| 42                                                                                                                                                                                          | 137-010   |           | TOP GRIP, 3/4" X 2" .....                                                         | 2    |
| 43                                                                                                                                                                                          | 136-008   |           | TOP GRIP FASTENER.....                                                            | 2    |
| 44                                                                                                                                                                                          | EGWHL14   |           | SAFETY LABEL .....                                                                | 1    |
| 45                                                                                                                                                                                          |           |           |                                                                                   |      |
| 46                                                                                                                                                                                          | 75078-G01 |           | WEATHER ENCLOSURE (3 SIDED)<br>RECOMMENDED FOR VEHICLES WITH WINDSHIELDS.....     | 1    |
| 47                                                                                                                                                                                          | 75079-G01 |           | WEATHER ENCLOSURE (4 SIDED)<br>RECOMMENDED FOR VEHICLES WITHOUT WINDSHIELDS ..... | 1    |
| 48                                                                                                                                                                                          |           |           |                                                                                   |      |
| 49                                                                                                                                                                                          | 75191-G01 |           | BAG COVER AND RAIN CURTAIN KIT .....                                              | 1    |
| 50                                                                                                                                                                                          |           |           |                                                                                   |      |
| 51                                                                                                                                                                                          | 625581    |           | BAG COVER KIT, OYSTER.....                                                        | 1    |
| 52                                                                                                                                                                                          | 625583    |           | BAG COVER KIT, TAN.....                                                           | 1    |
| 53                                                                                                                                                                                          | 625585    |           | BAG COVER KIT, GREEN.....                                                         | 1    |
| <p>For service or replacement windshield parts, contact:<br/> Eagle Parts, Inc.<br/> 1411 Marvin Griffin Rd.<br/> Augusta, GA 30906<br/> Telephone (706) 790-6687 or FAX (706) 790-6066</p> |           |           |                                                                                   |      |

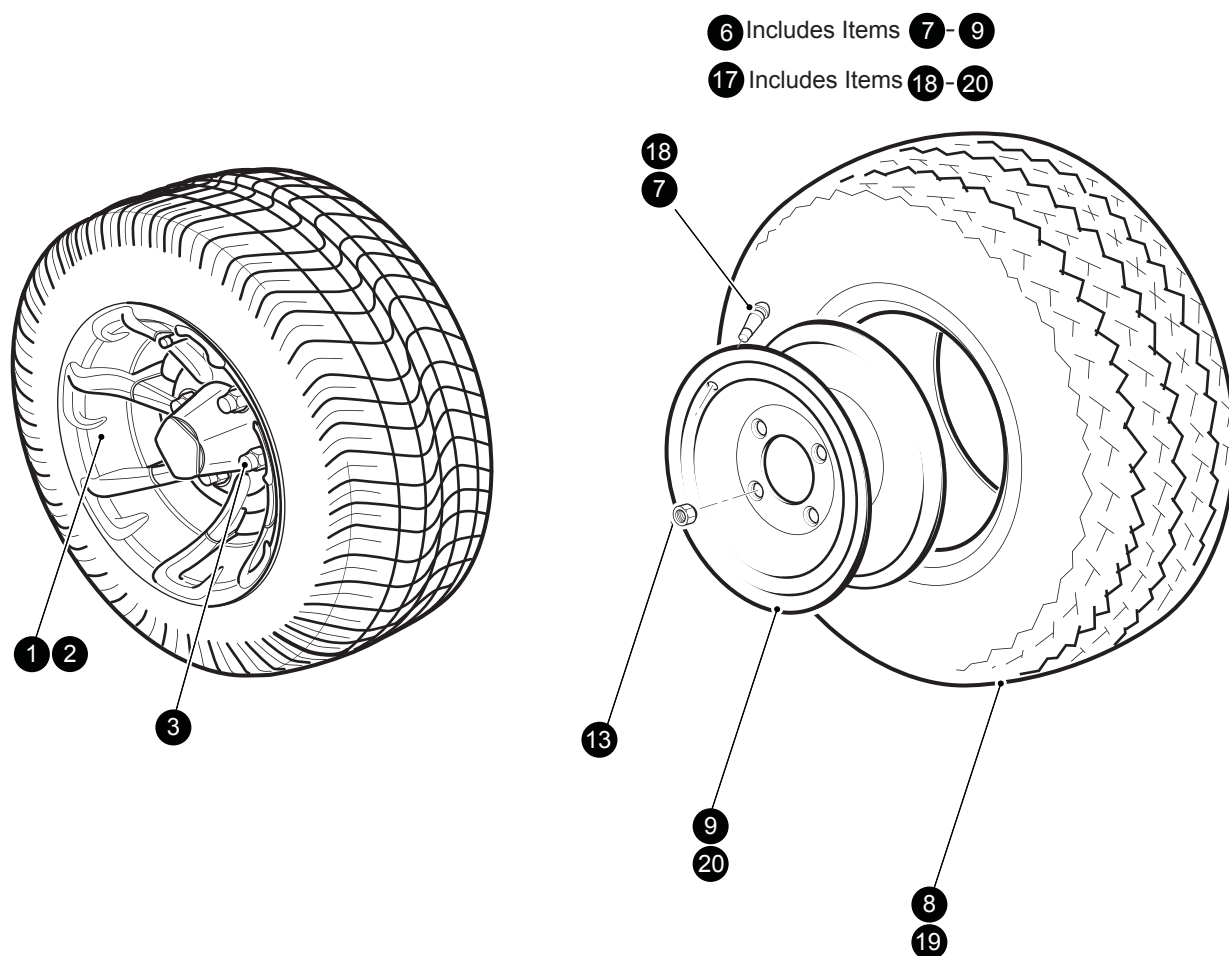
## Notes:

[illegible]

## Notes:

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# WHEELS AND TIRES



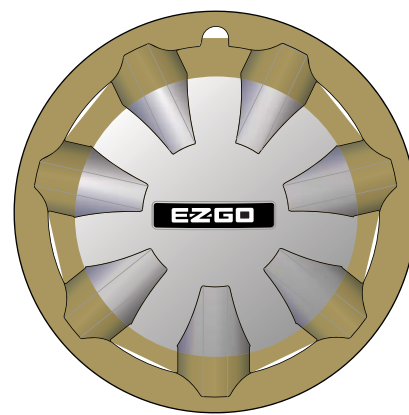
METALLIC SILVER HUBCAP

14



CHROME HUBCAP

4



METALLIC GOLD HUBCAP

15

# WHEELS AND TIRES

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                    | QTY. |
|------|----------|-----------|--------------------------------------------------------------------------------|------|
| 1    | 606179   |           | TIRE & WHEEL ASSEMBLY 18 X 10 - 10 SPEED RACER .....                           | 2    |
| 2    | 606240   |           | TIRE & WHEEL ASSEMBLY 18 X 10 - 10 SPEED RACER .....                           | 2    |
| 3    | 606925   |           | LUG NUTS .....                                                                 | 16   |
| 4    | 608910   |           | WHEEL CAP CHROME FINISH .....                                                  | 4    |
| 5    |          |           |                                                                                |      |
| 6    | 612772   |           | WHEEL AND TIRE ASSEMBLY .....                                                  | 4    |
| 7    | 11657G2  |           | VALVE STEM.....                                                                | 1    |
| 8    | 612771   |           | KENDA TIRE (HOLE-N-ONE) .....                                                  | 1    |
| 9    | 612770   |           | WHEEL .....                                                                    | 1    |
| 10   |          |           |                                                                                |      |
| 11   |          |           |                                                                                |      |
| 12   |          |           |                                                                                |      |
| 13   | 14723G1  |           | LUG NUTS .....                                                                 | 16   |
| 14   | 607097   |           | METALLIC SILVER HUBCAP .....                                                   | 1    |
| 15   | 601635   |           | METALLIC GOLD HUBCAP .....                                                     | 1    |
| 16   |          |           |                                                                                |      |
| 17   | 28757G01 |           | WHEEL AND TIRE ASSEMBLY (LINKS 18 X 8.5 - 8)<br>(INCLUDES ITEMS 18 - 20) ..... | 1    |
| 18   | 11657G2  |           | VALVE STEM.....                                                                | 1    |
| 19   | 28764G01 |           | TIRE (LINKS 18 X 8.5 - 8) .....                                                | 1    |
| 20   | 28759G01 |           | WHEEL RIM (4 LUG) .....                                                        | 1    |

## Notes:

[illegible]

## SPECIALTY PRODUCTS

## SPECIALTY PRODUCTS

### SPECIAL TOOLS

### PART NO.

|                                           |          |
|-------------------------------------------|----------|
| HIGH RESISTANCE SPARK PLUG WIRE SET ..... | 26733G02 |
| CLUTCH PULLER (DRIVE) .....               | 19779G2  |
| FLYWHEEL PULLER .....                     | 27111G01 |
| CURRENT INDICATOR .....                   | 16489G2  |
| DIGITAL MULTI-METER .....                 | 27481G01 |
| TUBELESS TIRE REPAIR KIT .....            | 606009   |
| TIRE PLUGGER REFILL PACK (50/BOX) .....   | 606831   |

### TOUCH UP PAINT

### PART NO.

|                                                           |          |
|-----------------------------------------------------------|----------|
| PEN 3 OUNCE (89 ML) - HUNTER GREEN .....                  | 28432G02 |
| PEN 3 OUNCE (89 ML) - CHAMPAGNE BEIGE .....               | 28432G01 |
| PEN 3 OUNCE (89 ML) - WHITE .....                         | 28432G05 |
| PEN 3 OUNCE (89 ML) - INDUSTRIAL YELLOW .....             | 28432G03 |
| PEN 3 OUNCE (89 ML) - ORANGE .....                        | 28432G04 |
| PEN 3 OUNCE (89 ML) - STEEL BLUE PEARL .....              | 28432G24 |
| PEN 3 OUNCE (89 ML) - CAMOUFLAGE PAINT (THREE PENS) ..... | 75831G01 |
| AEROSOL 12 OUNCE (360 ML) - HUNTER GREEN .....            | 28140G09 |
| AEROSOL 12 OUNCE (360 ML) - CHAMPAGNE BEIGE .....         | 28140G15 |
| AEROSOL 12 OUNCE (360 ML) - INDUSTRIAL YELLOW .....       | 28140G14 |

### MAINTENANCE PRODUCTS

### PART NO.

|                                                            |          |
|------------------------------------------------------------|----------|
| PLEXUS® CLEANER, 13 OUNCE (380 ML) (FOR WINDSHIELDS) ..... | 28433G02 |
| BATTERY PROTECTOR, 14 OUNCE (410 ML) SPRAY .....           | 27619G02 |
| E-Z-GO ALL SURFACE CLEANER .....                           | 606311   |
| E-Z-GO FIBREGLASS/PLASTIC RESTORER .....                   | 606313   |
| WINDSHIELD AND PLASTIC PROTECTOR .....                     | 606314   |
| 64 OZ HAND CLEANER .....                                   | 607636   |
| 4 OZ HAND CLEANER .....                                    | 607637   |

## **OPTIONS/ACCESSORIES**

## OPTIONS/ACCESSORIES

|                                                  |                    |                               |
|--------------------------------------------------|--------------------|-------------------------------|
| 2 BAG ATTACHMENT . . . . .                       | 75183G01 . . . . . | Body -Footrest                |
| 4 BAG ATTACHMENT . . . . .                       | 75335G01 . . . . . | Body - Accessories Continued  |
| ASHTRAY KIT . . . . .                            | 75109G03 . . . . . | Body - Accessories Continued  |
| CENTER BASKET . . . . .                          | 75003G01 . . . . . | Body - Accessories            |
| COOLER JUG AND BRACKET KIT . . . . .             | 75495G01 . . . . . | Body - Accessories Continued  |
| COOLER BOX AND BRACKET KIT . . . . .             | 71048G01 . . . . . | Body - Accessories Continued  |
| DIVOT REPAIR KIT . . . . .                       | 23300G1 . . . . .  | Body - Accessories            |
| MESSAGE HOLDER KIT (REQUIRES SUN TOP) . . . . .  | 75509G01 . . . . . | Body - Accessories Continued  |
| MESSAGE HOLDER KIT (REQUIRES SUN TOP) . . . . .  | 75496G01 . . . . . | Body - Accessories Continued  |
| REAR VIEW MIRROR (REQUIRES SUN TOP) . . . . .    | 19528G2 . . . . .  | Weather Protection - Golf Car |
| SAND BOTTLE KIT, BOTTOM SCREW . . . . .          | 614179 . . . . .   | Body - Accessories            |
| SAND BOTTLE KIT, TOP SCREW . . . . .             | 614195 . . . . .   | Body - Accessories            |
| SAND BOTTLE KIT, TOP SCREW, 30 PACK . . . . .    | 614181 . . . . .   | Body - Accessories            |
| SAND BOTTLE KIT, BOTTOM SCREW, 30 PACK . . . . . | 614182 . . . . .   | Body - Accessories            |
| SAND RAKE . . . . .                              | 14735G1 . . . . .  | Body - Accessories Continued  |
| SAND RAKE HOLDER . . . . .                       | 75006G01 . . . . . | Body - Accessories Continued  |
| SIDE BASKET . . . . .                            | 75007G** . . . . . | Body - Accessories            |
| SUN TOP KIT, GOLF CAR . . . . .                  | 75040G** . . . . . | Weather Protection - Golf Car |
| TOW BAR KIT (PERMANENT) . . . . .                | 75361G01 . . . . . | Tow Bar - Permanent           |
| WINDSHIELD KIT, GOLF CAR . . . . .               | 75524G01 . . . . . | Weather Protection, Golf Car  |
| WINDSHIELD KIT, FOLD DOWN, GOLF CAR . . . . .    | 74910G01 . . . . . | Weather Protection, Golf Car  |
| BFS - INSTALLATION . . . . .                     | 607108 . . . . .   | Electrical System             |
| NOZZLE GUN - BFS-08 . . . . .                    | 608813 . . . . .   | Electrical System             |
| HEAVY DUTY LEAF SPRING . . . . .                 | 605721 . . . . .   | Rear Suspension               |
| CLUB AND BALL WASHER KIT . . . . .               | 627900 . . . . .   | Body - Accessories            |





A Textron Company

E-Z-GO Division Of Textron, Inc.,  
1451 Marvin Griffin Road, Augusta, Georgia USA 30906-3852

**TO CONTACT US**

**North America:**

Technical Assistance & Warranty Phone: 1-800-774-3946, FAX: 1-800-448-8124  
Service Parts Phone: 1-888-GET-EZGO (1-888-438-3946), FAX: 1-800-752-6175

**International:**

Phone: 001-706-798-4311, FAX: 001-706-771-4609

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