



CUSHMAN™

Gasoline Service Parts Manual



624957

ISSUED: SEPTEMBER 2011

REVISED: DECEMBER 2012

SERVICE PARTS MANUAL

GASOLINE POWERED UTILITY VEHICLE

SHUTTLE 2

SHUTTLE 4

SHUTTLE 6

STARTING MODEL YEAR 2012

DISCLAIMER: The E-Z-GO Division of Textron Inc. (E-Z-GO) reserves the right to incorporate engineering and design changes to products in this Manual, without obligation to include these changes on units leased/sold previously.

The information contained in this Manual may be revised periodically E-Z-GO, and therefore is subject to change without notice.

E-Z-GO DISCLAIMS LIABILITY FOR ERRORS IN THIS MANUAL, and E-Z-GO SPECIFICALLY DISCLAIMS LIABILITY FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES RESULTING FROM THE USE OF THE INFORMATION AND MATERIALS IN THIS MANUAL.

TO CONTACT US

NORTH AMERICA:

TECHNICAL ASSISTANCE & WARRANTY PHONE: 1-800-774-3946, FAX: 1-800-448-8124

SERVICE PARTS PHONE: 1-888-GET-EZGO (1-888-438-3946), FAX: 1-800-752-6175

INTERNATIONAL: PHONE: 001-706-798-4311, FAX: 001-706-771-4609

E-Z-GO DIVISION OF TEXTRON INC., 1451 MARVIN GRIFFIN RD., AUGUSTA, GEORGIA USA 30906-3852

GENERAL INFORMATION

To obtain a copy of the limited warranty applicable to the vehicle, call or write a local Distributor, authorized Branch or the Warranty Department with vehicle serial number and manufacturer code.

The use of non Original Equipment Manufacturer (OEM) parts may void the warranty.

Overfilling of batteries may void the warranty.

BATTERY PROLONGED STORAGE

All batteries will self discharge over time. The rate of self discharge varies depending on the ambient temperature and the age and condition of the batteries.

A fully charged battery will not freeze in winter temperatures unless the temperature falls below -75° F (-60° C).

As with all electric vehicles, the batteries must be checked and recharged as required or at a minimum of 30 day intervals.

TABLE OF CONTENTS

SECTION	Page No.
HOW TO USE THE SERVICE PARTS MANUAL	Vii
ACCELERATOR	A - 1
AIR FILTER	B - 1
BODY	C - 1
BRAKES - FRONT DISC	D - 1
BRAKES - MECHANICAL	E - 1
CARBURETOR	F - 1
CLUTCH	G - 1
DIRECTION SELECTOR	H - 1
ELECTRICAL SYSTEM	J - 1
ENGINE AND MUFLER	K - 1
ENGINE MOUNTING	L - 1
FRONT SUSPENSION AND STEERING	M - 1
FUEL SYSTEM	N - 1
REAR AXLE	P - 1
REAR SUSPENSION	Q - 1
SEATING	R - 1
STARTER / GENERATOR	S - 1
WEATHER PROTECTION	T - 1
WHEELS AND TIRES	U - 1

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HOW TO USE THE SERVICE PARTS MANUAL

This manual is divided into several sections:

- GENERAL INFORMATION
- ILLUSTRATED PARTS BREAKDOWN
- APPENDIX

The first section, GENERAL INFORMATION, contains the following information:

- WARRANTY INFORMATION
- GENERAL INDEX
- HOW TO USE THE SERVICE PARTS MANUAL

The second section, ILLUSTRATED PARTS BREAKDOWN, contains illustrations and parts lists for all systems of your vehicle.

The third section, APPENDIX, contains a listing of specialty products and accessories.

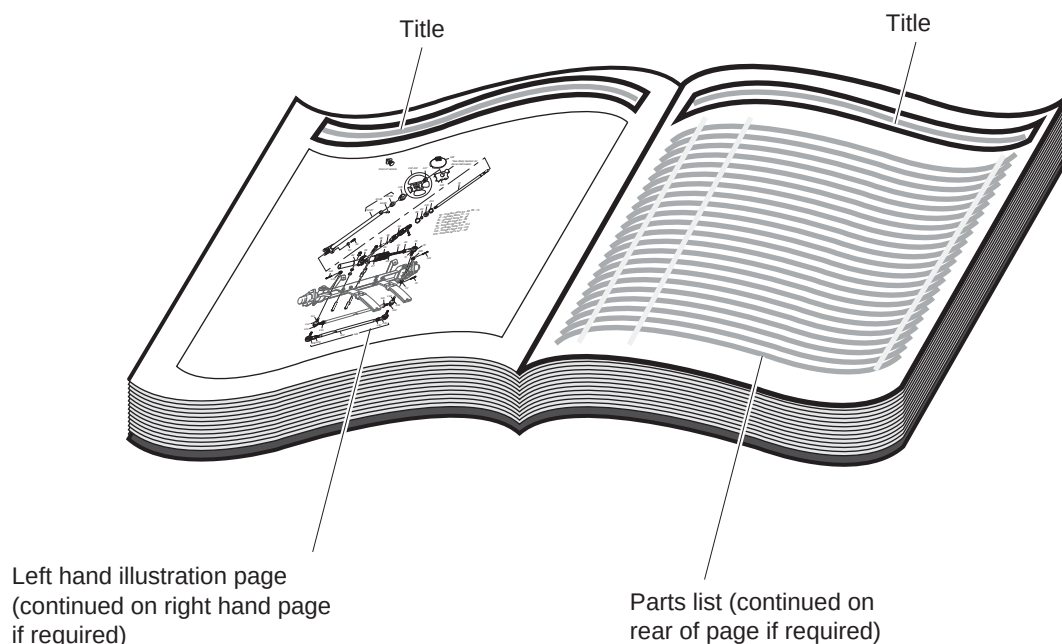
USE OF THE MANUAL

To use this manual, consult the GENERAL INDEX to locate the information or illustration required.

Introduction of some revisions varies due to supply of components; therefore, it is possible that various combinations of components may be found that are not directly reflected by each illustration. Consult the illustration that best suits your situation and then contact the Service Parts Department. It is important that the serial number of your vehicle and its model number be supplied to Service Parts when ordering any replacement components.

Locate the serial number plate (see BODY located in the Illustrated Parts Breakdown section of this manual for its location) and note the complete number shown on the plate.

HOW TO USE THE SERVICE PARTS MANUAL



1. WHEN THE PART NUMBER IS NOT KNOWN

- Determine the function and application of the part required. Turn to the General Index and select the most appropriate title.
- Turn to the page number indicated and locate the desired part on the illustration.
- From the illustration, obtain the item number assigned to the desired part. Refer to the accompanying description for specific information regarding the part.

2. IF YOU KNOW THE PART NUMBER

- Locate the part number or description in the appropriate column on the parts list page.

NOTE: It is suggested that you confirm that the part selected is correct by verifying it with the pictorial representation on the illustrated page.

Should an asterisk (*) appear in the part number column on the parts list page, read upwards until a part number is found. The part number is the lowest assembly sold by Service Parts and the asterisk (*) indicates that the part depicted is not available for purchase.

NOTE: Descriptions are indented under the assembly that they are used on. That assembly is, in turn listed under the assembly that it is used on. This process is repeated until the highest final assembly is reached.

To facilitate the maintenance and repair of the vehicle, a Technician's Repair and Service Manual is available from the Service Parts Department.

HOW TO USE THE SERVICE PARTS MANUAL

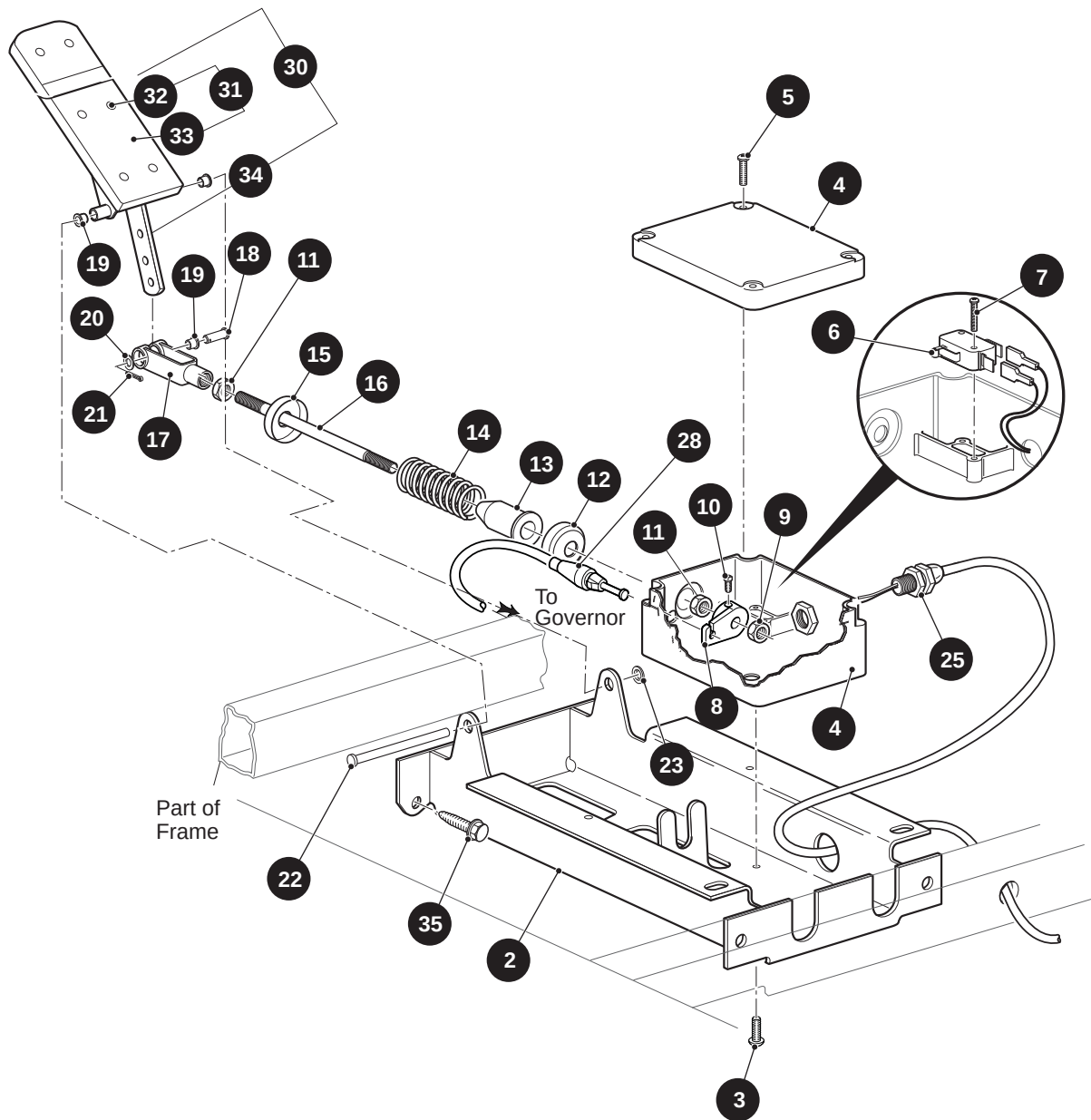
3. COLOR CODE FOR BODY COMPONENTS

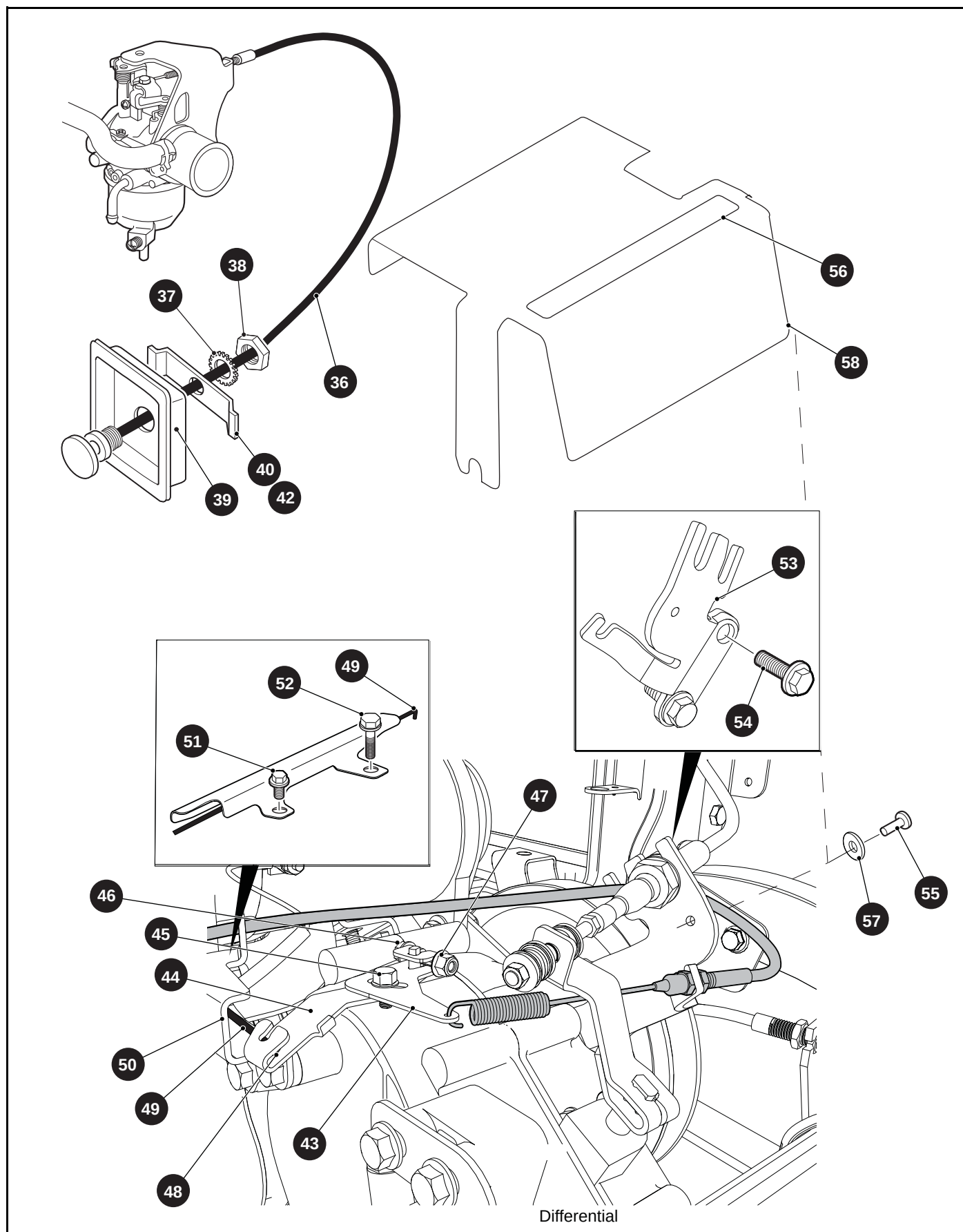
The last two digits of the part number for the body part will denote the color code, locate the part number for the cowl, rear body, seat pod, side panel or seat wrap then locate your color in the list below, replace the last ** or XX with the two digit color code.

<u>CODE #</u>	<u>DESCRIPTION</u>	<u>CODE #</u>	<u>DESCRIPTION</u>
01	NO PAINT	53	MOSSY OAK NEW BREAK UP - DIPPED
02	SPECIAL COLOR	54	MOSSY OAK OBSESSION - DIPPED
05	JACOBSEN ORANGE	55	REALTREE ADVANTAGE MAX 4 - DIPPED
06	LIGHT GOLD PEARL	56	REALTREE HARDWOOD BROWN - DIPPED
07	SILVER PEARL METALIC	57	REALTREE AP HOT PINK - DIPPED
11	BLACK	58	BLACK / SILVER MARBLE - DIPPED
12	EMERALD GREEN PEARL	59	RED / SILVER MARBLE - DIPPED
13	CLOUD GREY	60	HOT PINK / SILVER MARBLE - DIPPED
14	VIPER BLUE METALLIC	61	REALTREE AP
19	PATRIOT BLUE PEARL	62	REALTREE MAX 4
20	INFERNO RED METALLIC	63	MOSSY OAK BREAKUP
23	ADVANTAGE CLASSIC CAMO	64	MOSSY OAK TREESTAND
24	NATURAL	65	REALTREE APG
25	VIVID NEW HOLLAND BLUE	66	REALTREE MAX 1
26	STEEL BLUE PEARL	67	REALTREE AP PINK
27	BRIGHT SILVER METALLIC	68	REALTREE AP - DIPPED
29	PRIMER ONLY		
30	HD ADVANTAGE CAMO		
31	METALLIC CHARCOAL		
32	LIGHT ALMOND PEARL		
33	TIMBERLINE GREEN		
34	DEEP MOLTEN RED		
35	SAFETY YELLOW		
36	CHAMPAGNE BEIGE		
37	HUNTER GREEN		
38	BRIGHT WHITE		
39	FLAME RED		
40	BLACK		
41	ELECTRIC BLUE		
42	PLATINUM		
43	BURGUNDY		
44	ALMOND		
45	BLACK		
46	FLAME RED		
47	BURLINGTON GREEN		
48	BLACK		
49	FLAME RED		
50	RECON GREEN		
51	SUNBURST ORANGE		
52	BRITISH RACING GREEN		

ACCELERATOR

1 PEDAL BOX ASSEMBLY Includes Items 3 - 39





ACCELERATOR

When ordering parts, please specify the model and serial number of the product.

* Indicates a component that is not available as an individual part.

*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	606992		PEDAL BOX ASSEMBLY (INCLUDES ITEMS 2 - 39,	1
2	70116G02		ACCELERATOR PEDAL BRACKET	1
3	01051G01		SCREW, #8 - 16 X 1/2" LG	4
4	25853G03		PEDAL BOX AND COVER	1
5	00684G6		SCREW, #8 - 32 X 3/4" LG (STAINLESS STEEL)	2
6	25861G01		MICRO SWITCH	1
7	01050G01		SCREW, #4 - 20 X 5/8" LG	2
8	72716G01		MICRO SWITCH CAM	1
9	15126G1		LOCK NUT, 5/16 - 24	1
10	00487G3		SETSCREW, 1/4 - 20 X 3/8" LG	1
11	00532G4		NUT, 5/16 - 24	2
12	17677G1		SPRING RETAINER	1
13	17979G1		ACCELERATOR ROD BUSHING	1
14	73046G01		COMPRESSION SPRING	1
15	17677G2		SPRING RETAINER	1
16	72072G01		ACCELERATOR ROD	1
17	10385G4		CLEVIS YOKE (ADJUSTABLE)	1
18	10386G3		CLEVIS PIN, 5/16" X 13/16" LG	1
19	17838G1		NYLON BUSHING	3
20	17255G1		TEFLON WASHER, 5/16"	1
21	10387G3		COTTER PIN, 3/32" X 3/4" LG	1
22	74432G01		PEDAL PIVOT PIN	1
23	12064G6		PUSH NUT, 9/32"	1
24	12730G1		WHEEL BEARING GREASE (NOT ILLUSTRATED)	A/R
25	72201G04		WIRE HARNESS (PEDAL BOX)	1
26				
27				
28	608618		ACCELERATOR CABLE	1
29				
30	25799G03		ACCELERATOR PEDAL ASSEMBLY (INCLUDES ITEMS 31- 33)	1
31	27844G01		ACCELERATOR PEDAL PAD KIT (INCLUDES ITEMS 32- 33)	1

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32	16409G1		OVAL RIVET, 3/16" X 7/16" LG	6
33	27512G01		ACCELERATOR PEDAL PAD	1
34	*		ACCELERATOR PEDAL	
35	00715G2		BOLT, 5/16 -18 X 4/5" LG.....	4
36	605795		CHOKE CABLE ASSY	1
37	00568G4		LOCK WASHER, 9/16"	1
38	00545G4		JAM NUT, 9/16 - 18.....	1
39	72154G01		CHOKE CABLE ADAPTER.....	1
40	72155G02		RETAINER (SHUTTLE -2)	1
41				
42	72155G01		RETAINER (SHUTTLE 4 -6)	1
43	606083		UPPER GOVERNOR BRACKET	1
44	606005		LOWER GOVERNOR BRACKET	1
45	606265		BOLT, M6 - 1 X 12.....	1
46	606421		BOLT, M6 - 1 X 30.....	1
47	450452		NUT, M6 - 1.0.....	1
48	606283		GOVERNOR LEVER BUSHING	1
49	606284		GOVERNOR ROD	1
50	603890		GOVERNOR ROD GUARD	1
51	606264		BOLT, M6 - 1 X 20.....	1
52	606262		BOLT, M8 - 1.25 X 16.....	1
53	606074		GOVERNOR CABLE / DIRECTION SELECTOR BRACKET	1
54	606256		BOLT, M10 - 1.25 X 16.....	2
55	14601G11		RIVET 3/16 X 9/16	1
56	608527		GOVERNOR WARNING DECAL	1
57	00915G1		FLAT WASHER 1/4	1
58	606199		GOVERNOR COVER	1
59	17618G1		NYLON CLAMP	2

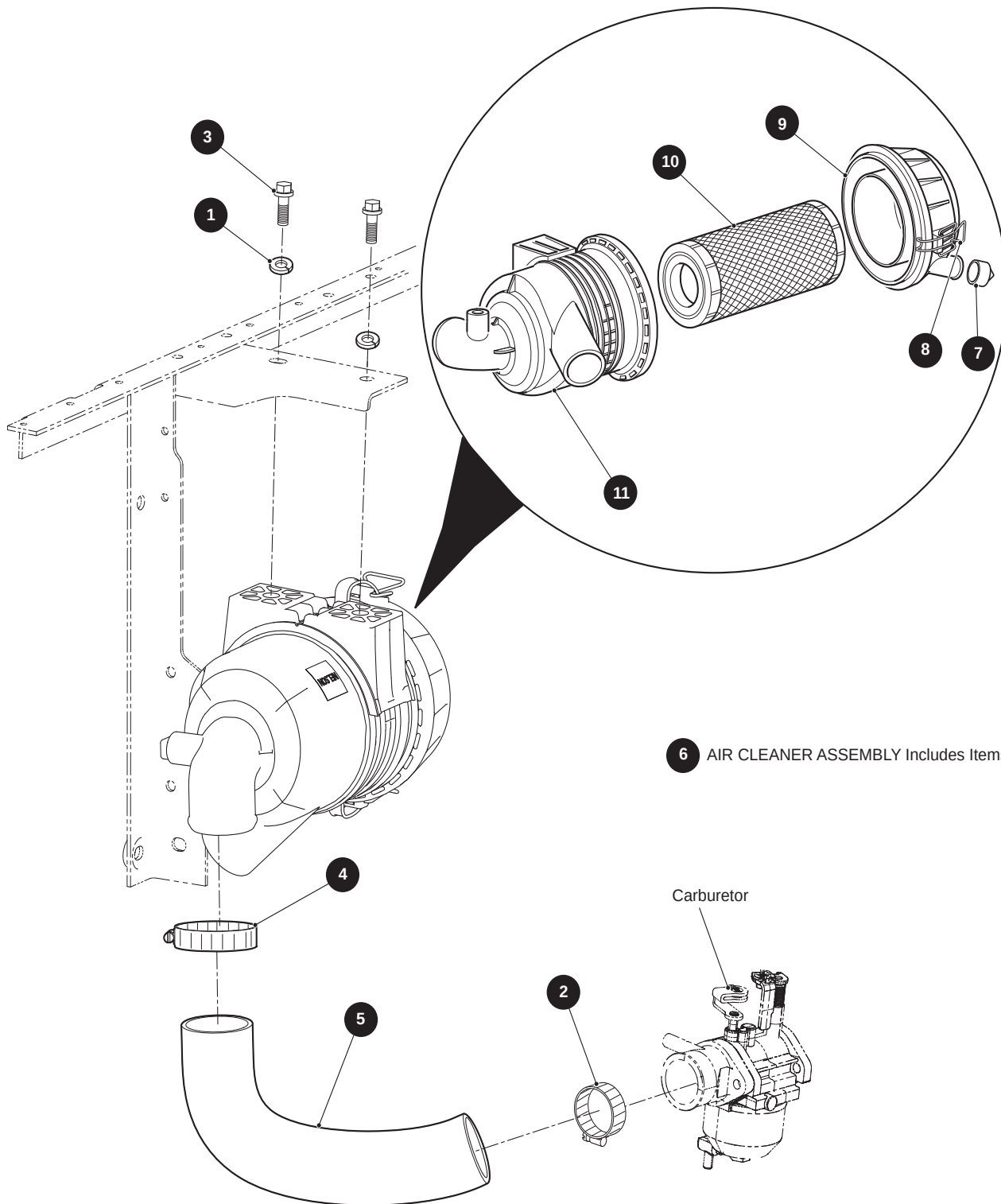
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AIR FILTER



6 AIR CLEANER ASSEMBLY Includes Items 7 - 11

Carburetor

When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	606272		LOCK WASHER, 8 MM.....	2
2	11391G1		HOSE CLAMP, 1.31.....	1
3	606261		HEXAGONAL HEAD BOLT M8, 25 X 20	2
4	11391G7		HOSE CLAMP, 1.56.....	1
5	607950		AIR FILTER HOSE.....	1
6	614852		AIR CLEANER ASSEMBLY (INCLUDES ITEMS 7 - 11)	1
7	28462G01		DUST EJECTOR VALVE	1
8	72604G01		AIR CLEANER CLIP.....	2
9	72599G01		AIR CLEANER COVER.....	1
10	28463G01		AIR FILTER	1
11	615390		AIR CLEANER.....	1

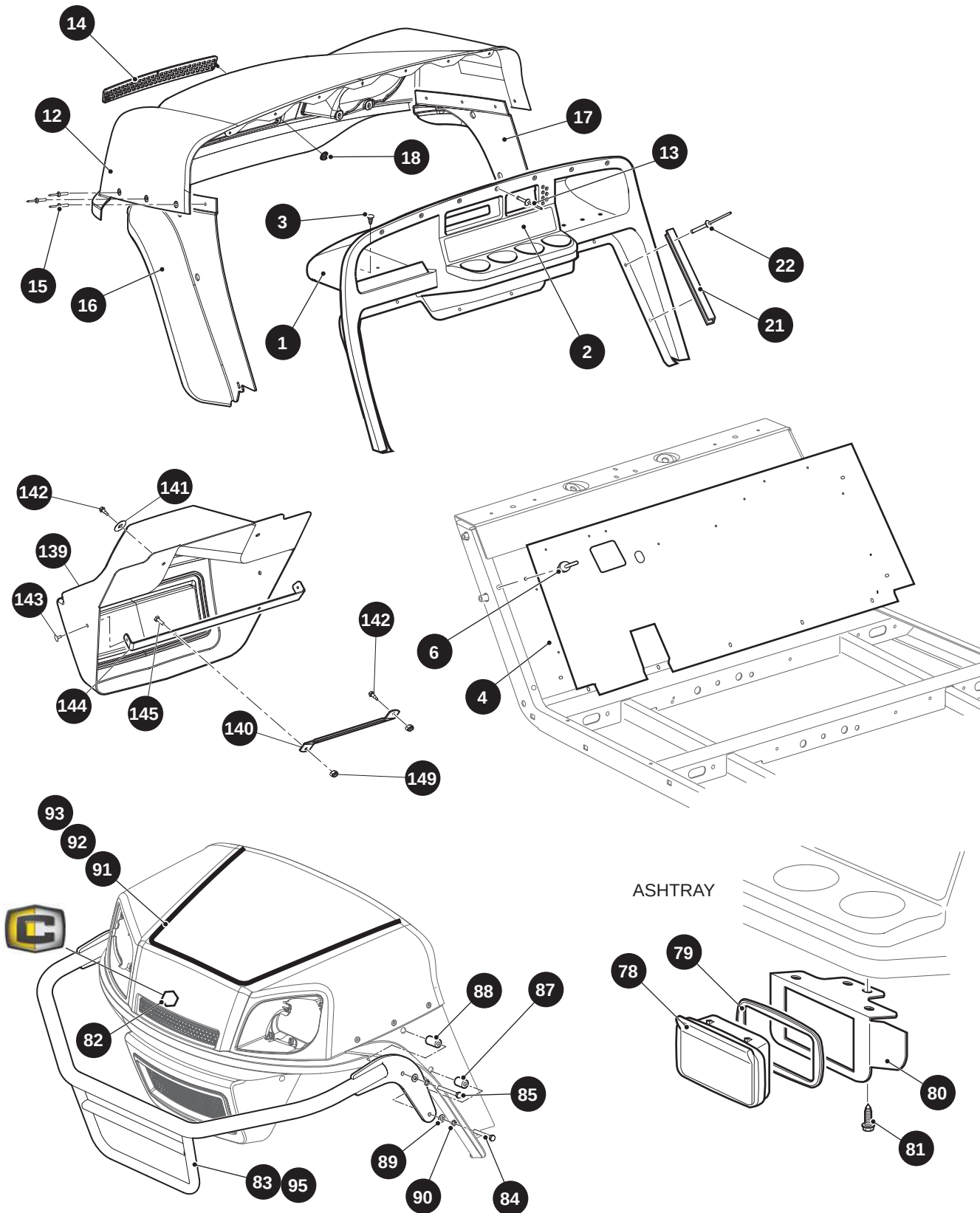
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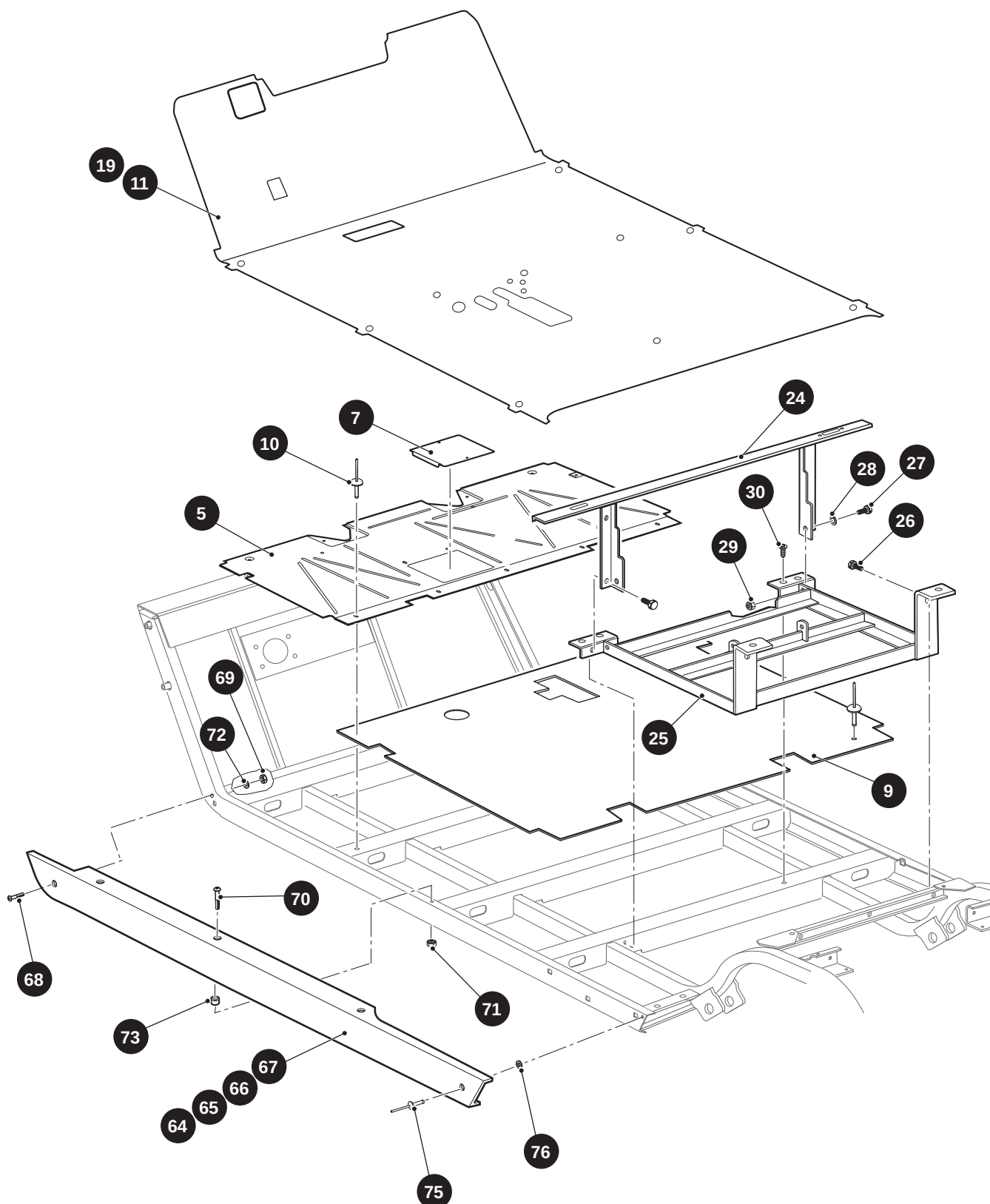
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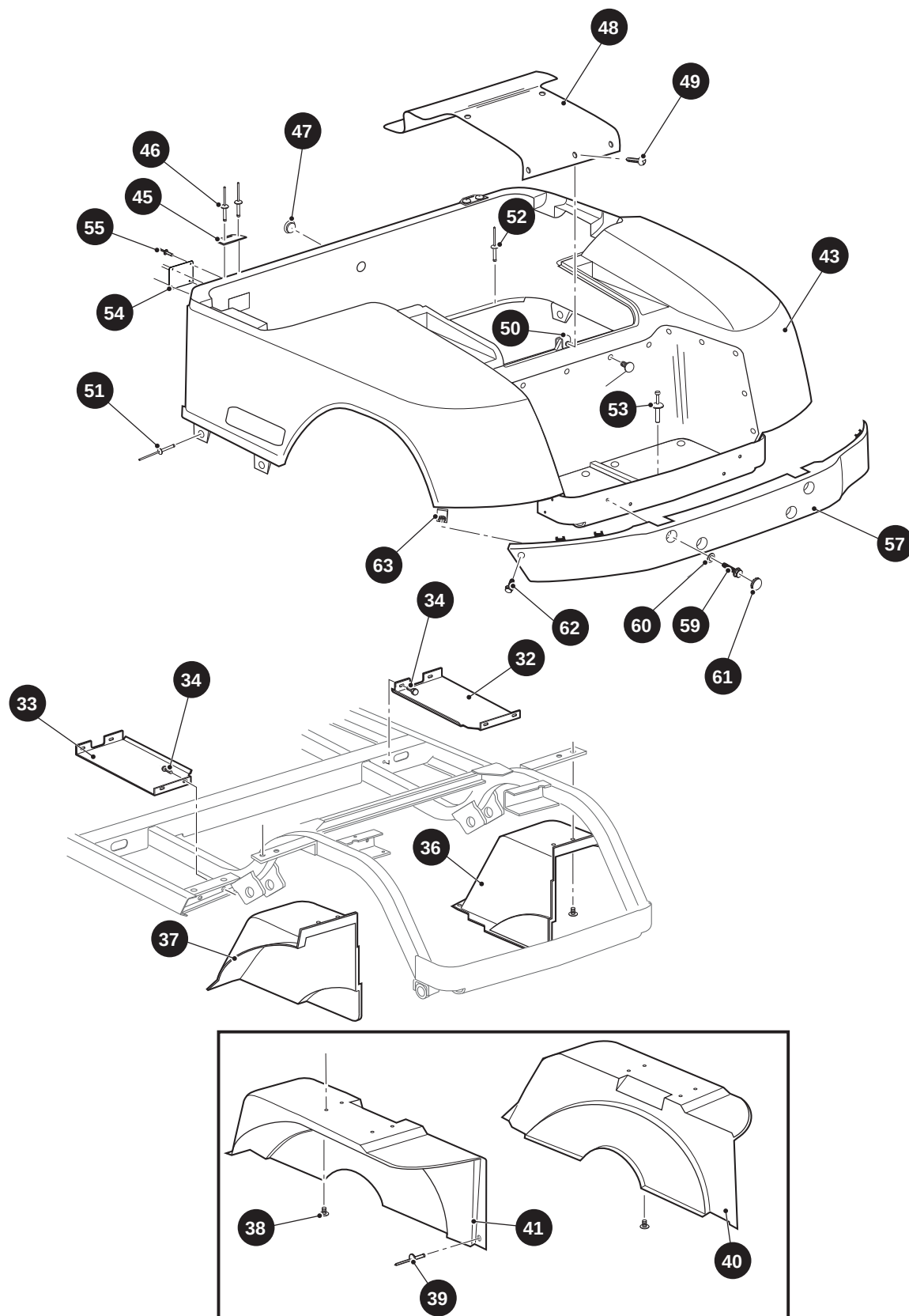
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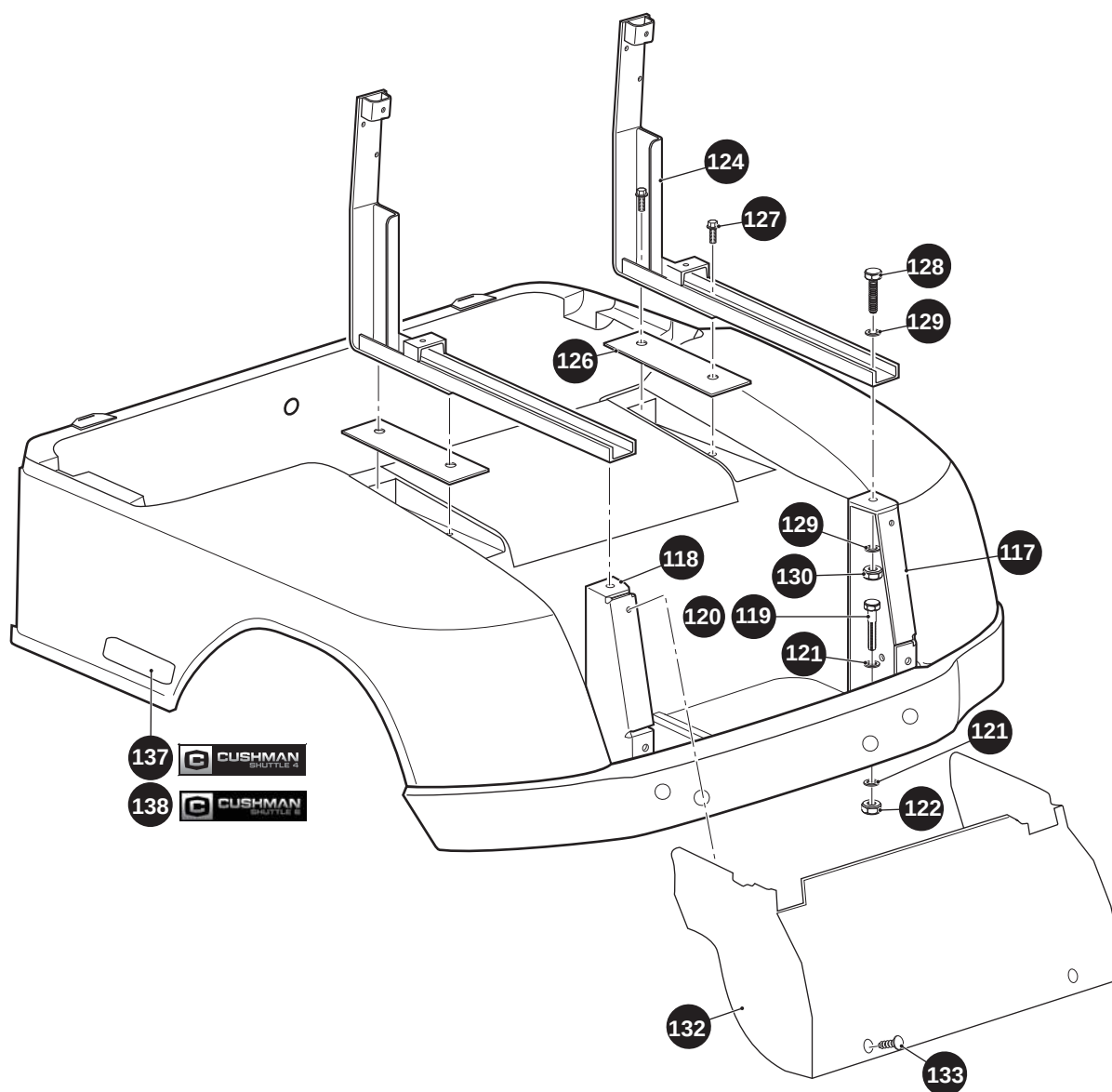
BODY

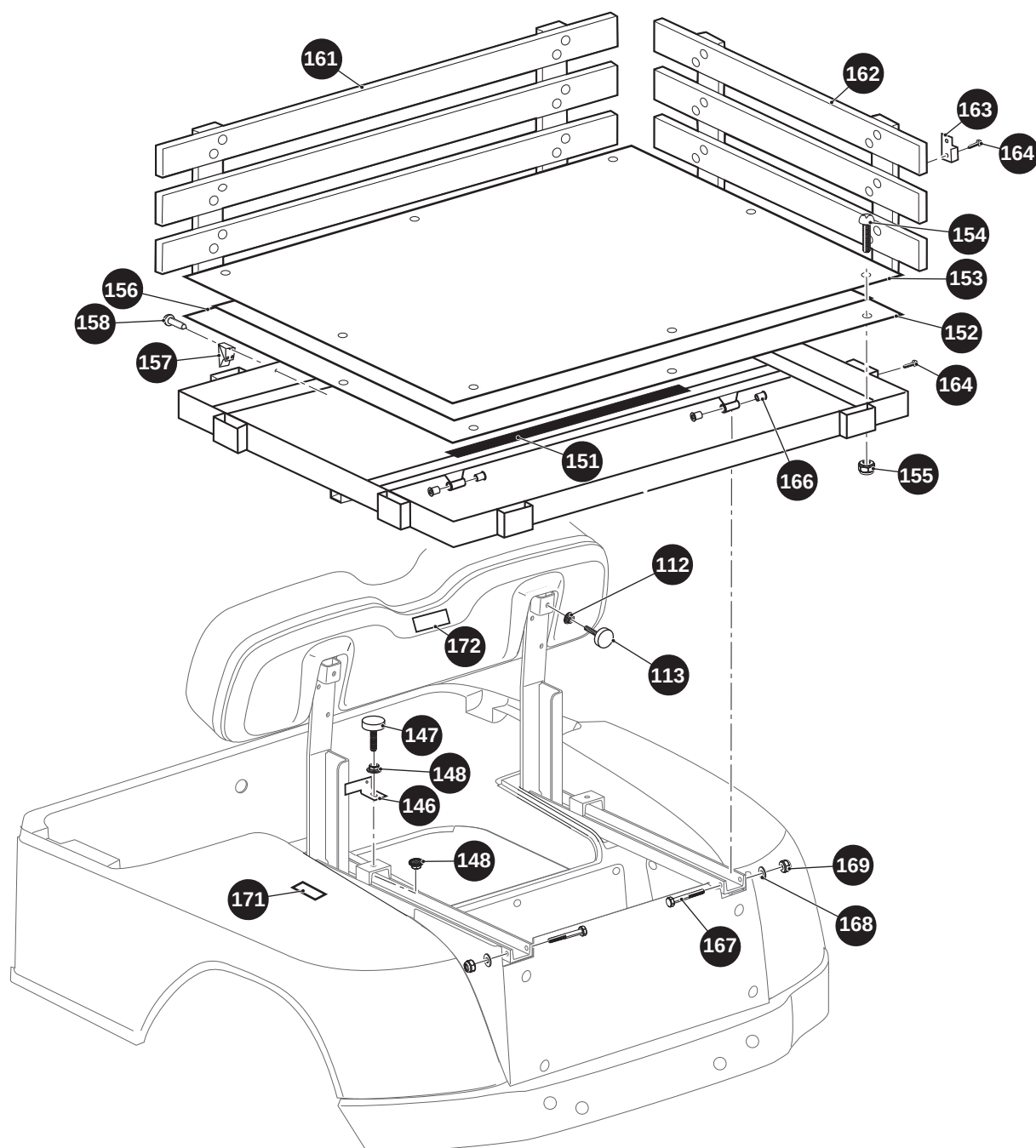


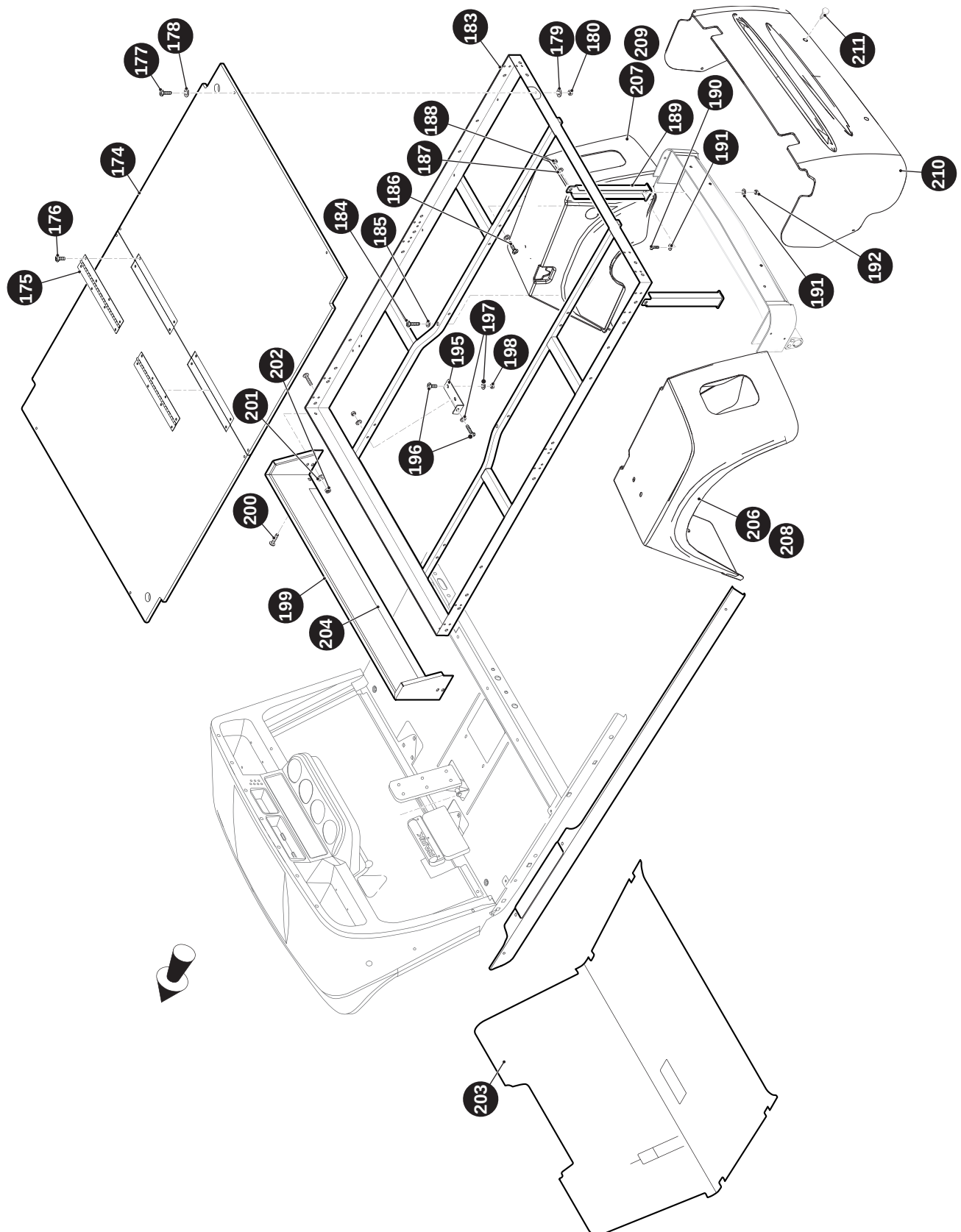


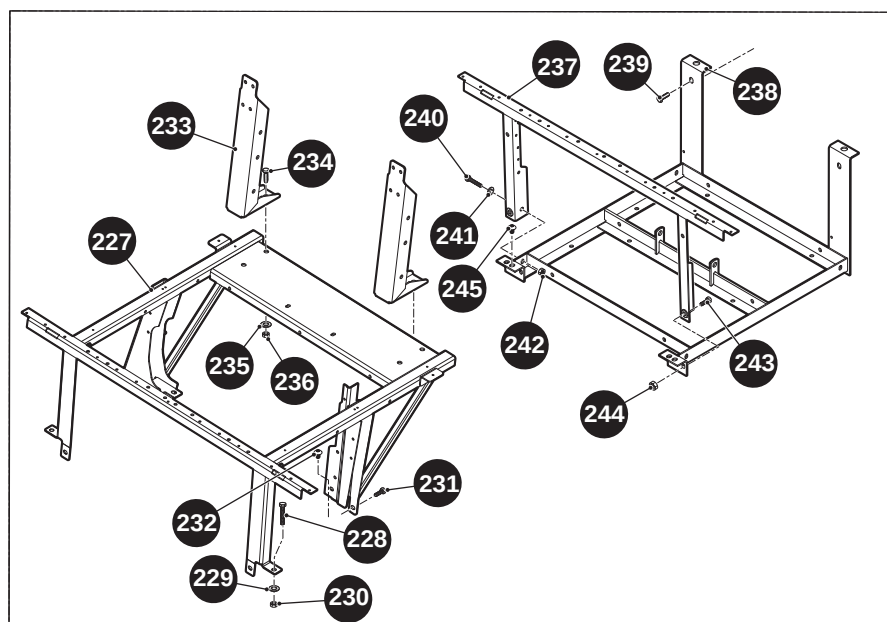
56 REAR BUMPER ASSEMBLY includes items 57 - 63



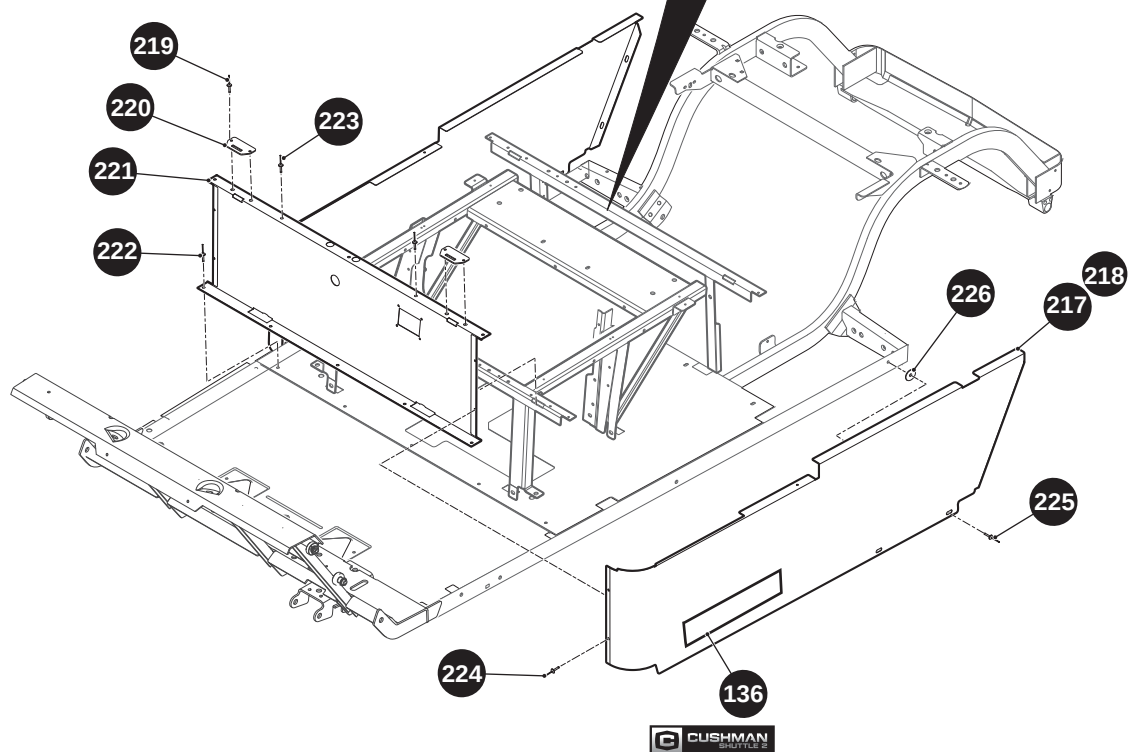








SHUTTLE 2



When ordering parts, please specify the model and serial number of the product.

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*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	71151G03		INSTRUMENT PANEL ASSEMBLY	1
2	601781		OPERATOR INSTRUCTION DECAL.....	1
3	16816G2		RATCHET FASTENER, 1/4" X 3/4" LG.....	4
4	70662G01		UPPER FLOORPAN	1
5	70451G01		LOWER FLOORPAN	1
6	14601G11		RIVET, 3/16" X 9/16" LG (ALUMINUM).....	16
7	70452G01		ACCESS COVER.....	1
8				
9	70823G01		REAR FLOORPAN.....	1
10	10570G10		RIVET, 5/32" X 9/16" LG (STAINLESS STEEL)	5
11	70668G0*		FLOORMAT	1
12	613036GXXX		COWL	1
13	71055G01		RIVET, 3/16" X 1" LG	7
14	617643		GRILL COVER	1
15	71055G01		RIVET, 3/16" X 1" LG	6
16	614378		FENDER FLARE (DRIVER SIDE)	1
17	613274		FENDER FLARE (PASSENGER SIDE).....	1
18	71597G01		SELF-THREADING NUT, 3/16" X 19/32	2
19	70663G04		FLOOR MAT WITH HORN HOLE.....	1
20				
21	71115G01		VINYL TRIM	2
22	71055G01		RIVET, 3/16" X 1" LG	10
23				
24	70441G01		SEAT FRAME	1
25	70046G02		BATTERY RACK	1
26	00715G2		HEX HEAD BOLT, 5/16" - 18 X 13/16" LG	4
27	00438G6		HEX HEAD BOLT, 5/16" - 18 X 3/4" LG	2
28	00559G8		FLAT WASHER, 5/16"	2
29	11098G6		LOCK NUT, 5/16" - 18.....	2
30	70200G01		SCREW, 3/8" - 16 X 3/4" LG	2
31				

BODY

When ordering parts, please specify the model and serial number of the product.

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*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32	70385G01		SPLASH PAN (PASSENGER SIDE)	1
33	70385G02		SPLASH PAN (DRIVER SIDE)	1
34	00715G2		HEX HEAD BOLT, 5/16" - 18 X 13/16" LG.....	8
35				
36	71812G01		FENDER, PASSENGER SIDE	1
37	71812G02		FENDER, DRIVER SIDE	1
38	16816G2		RATCHET FASTENER	8
39	14601G17		RIVET, 3/16" X 5/8" LG	2
40	74892G01		FENDER, PASSENGER SIDE (SHUTTLE 2)	1
41	74892G02		FENDER, PASSENGER SIDE (SHUTTLE 2)	1
42				
43	71331G0XX		REAR BODY WITH LNR and WITH LIGHT (SEE COLOUR CODE IN HOW TO USE SECTION)	1
44				
45	71609G01		HINGE PLATE	2
46	10570G11		RIVET, 3/16" X 3/4" LG (STAINLESS STEEL)	4
47	71316G01		PLUG	1
48	71320G01		ACCESS PANEL	1
49	01107G01		SCREW, #8 X 5/8" LG	5
50	71364G02		'J' CLIP	1
51	10570G12		RIVET, 1/4" X 9/16" LG (ALUMINUM)	4
52	10570G10		RIVET, 5/32" X 9/16" LG (STAINLESS STEEL)	6
53	18436G1		PLASTIC DRIVE RIVET, 1/4" X 9/16" LG	2
54	73173G02		COVER PLATE.....	1
55	71055G01		RIVET, 3/16" X 1" LG (ALUMINUM)	4
56	74087G01		REAR BUMPER ASSEMBLY (INCLUDES ITEMS 57 - 63)	1
57	*		REAR BUMPER.....	1
58				
59	71102G01		HEX HEAD BOLT, 1/4" - 20 X 1 1/4" LG	4
60	00571G2		FLAT WASHER, 5/16"	4
61	71455G01		BUMPER PLUG	4
62	71102G03		HEX HEAD BOLT, 1/4" - 20 x 11/16" LG	2

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
63	71554G01		J-TYPE NUT RETAINER, 1/4" - 20	2
64	619094		ROKER PANEL, DRIVER SIDE	1
65	619095		ROKER PANEL, PASSENDER SIDE	1
66	618889		ROCKER PANEL, DRIVER SIDE (SHUTTLE 2)	1
67	618888		ROCKER PANEL, PASSENGER SIDE (SHUTTLE 2)	1
68	00789G2		SCREW #10 - 24 X 1 1/4"	2
69	14390G10		LOCK NUT, #10 - 24	2
70	16705G1		SCREW 1/4" - 20 X 1" LG	6
71	14390G4		LOCK NUT, 1/4" - 20	6
72	00660G5		FLAT WASHER #10	2
73	23726G4		SPACER, 5/16"	6
74				
75	15058G6		RIVET, 3/16" X 15/16" LG (ALUMINUM)	4
76	19247G3		SPACER, REAR STRUT, 1/4"	2
77				
78	27731G01		ASHTRAY	1
79	27736G01		GASKET	1
80	75108G02		BRACKET	1
81	00100G4		SELF-TAPPING SCREW, #10 - 16 X 1/2" LG	4
82	619135		DECAL , CUSHMAN COWL	1
83	617620		BRUSHGUARD	1
84	00440G2		HEX HEAD BOLT, 5/16" - 18 X 2 1/4" LG	2
85	00440G6		HEX HEAD BOLT, 5/16" - 18 X 2 3/4" LG	2
86				
87	75048G04		SPACER, 1"	2
88	75048G01		SPACER, 1/2"	2
89	00559G8		FLAT WASHER 5/16"	4
90	00905G8		LOCK WASHER 5/16"	4
91	603728		PINSTRIPING TAPE (PEWTER)	1
92	75372G04		PINSTRIPING TAPE (BLACK)	1
93	75372G08		PINSTRIPING TAPE (SILVER)	1

BODY

When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
94	629423		CHROME BRUSHGUARD	1
95				
96				
97				
98				
99				
100				
101				
102				
103				
104	610631		LABEL (WARNING) (EC)	1
105				
106				
107				
108				
109				
110				
111				
112				
113				
114	11027G1		LOCK NUT, 5/16" - 18	6
115				
116				
117				
118				
119	70113G01		ADJUSTABLE BUMPER	4
120				
121				
122				
123				
124	4126G01		VERTICAL FRAME SUPPORT (PASSENGER SIDE)	1
	74126G02		VERTICAL FRAME SUPPORT (DRIVER SIDE).....	1
	00427G4		HEX HEAD BOLT, 3/8" - 16 X 1 1/2" LG (SHUTTLE 4).....	2
	00560G1		LOCK WASHER, 3/8"	4
	11098G5		LOCK NUT, 3/8" - 16	2
	74111G01		SEAT BACK SUPPORT (SHUTTLE).....	2

When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
125				
126	70364G01		SPACER, 8.45" X 2" (SHUTTLE 6).....	2
127	00427G02		HEX HEAD BOLT, 3/8" - 16 X 1 1/4" LG	4
128	00426G8		HEX HEAD BOLT, 3/8" - 16 X 1" LG	2
129	00560G1		LOCK WASHER, 3/8"	4
130	11098G5		LOCK NUT, 3/8" - 16	2
131				
132	74890G01		VALANCE PANEL	1
133	16816G2		RATCHET FASTENER, 1/4" X 3/4" LG.....	2
134				
135				
136	619144		LABEL -CUSHMAN (SHUTTLE 2).....	1
137	619146		LABEL - CUSHMAN (SHUTTLE 4).....	1
138	619148		LABEL - CUSHMAN (SHUTTLE 6).....	1
139	613273		FRONT FASCIA	1
140	70725G02		FRONT SHIELD BRACE	2
141	16469G1		FENDER WASHER 1 1/4"	2
142	01038G01		HEX HEAD BOLT, 1/4" - 20 X 3/4" LG	4
143	15058G1		ALUMINUM RIVET, 3/16" X 4/9" LG	2
144	618653		FASCIA BRACKET	1
145	00414G6		HEX HEAD BOLT, 1/4" - 20 X 3/4" LG	2
146	72914G01		HOLD DOWN BRACKET	1
147	70113G01		ADJUSTABLE BUMPER.....	2
148	11027G1		LOCK NUT, 5/16" - 18	4
149	14390G4		NUT 1/4" - 20	2
150	74080G01		CARGO DECK (SHUTTLE 4)	1
151	23052G1		NOISE SUPPRESSOR	1
152	74082G01		STEEL DECK.....	1
153	74097G01		CARGO BED MAT	1
154	16705G3		SCREW, 1/4" - 20 X 3/4" LG (STAINLESS STEEL).....	8
155	14390G4		LOCK NUT, 1/4" - 20	8

BODY

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
156	608984		TAPE, DOUBLE SIDED	40"
157	72913G01		LATCH	1
158	00100G6		SCREW - #10 -16 X 3/4" LG	3
159				
160				
161	34280G02		FRONT/REAR CARGO RACK	2
162	34280G01		SIDE CARGO RACK	2
163	74079G01		TAILGATE RETAINER BRACKET	2
164	00666G6		SCREW, #10 - 12 X 3/4" LG.....	10
165				
166	17838G1		BUSHING	4
167	00440G4		HEX HEAD BOLT, 5/16" - 18 X 2 1/2" LG.....	2
168	00559G8		FLAT WASHER, 5/16"	2
169	11098G6		LOCK NUT, 5/16" - 18	2
170				
171	74099G01		LABEL (WARNING) (BED LATCH - SHUTTLE 4).....	1
172	74095G01		LABEL (WARNING) (LOAD BED - SHUTTLE 4).....	1
173				
174	72966G01		CARGO DECK (SHUTTLE 2).....	2
175	33121G01		HINGE	2
176	16705G3		SCREW, 1/4" - 20 X 3/4" LG (STAINLESS STEEL)	16
177	16705G9		SCREW, 1/4" - 20 X 1 1/4" LG (STAINLESS STEEL)	4
178	00559G7		FLAT WASHER, 1/4"	4
179	00559G7		FLAT WASHER, 1/4"	4
180	00654G2		LOCK NUT, 1/4" - 20	4
181				
182				
183	72956G01		BED FRAME.....	1
184	01075G01		SCREW, 3/8" - 16 X 2 3/4" LG	2
185	00571G3		FLAT WASHER, 3/8"	2
186	00439G6		SCREW, 5/16" - 18 X 1 3/4" LG	4

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
187	00559G8		FLAT WASHER, 5/16".....	8
188	11098G6		LOCK NUT, 5/16" - 18.....	4
189	72982G01		BRACKET	2
190	00438G6		SCREW, 5/16" - 18 X 3/4" LG.....	2
191	00559G8		FLAT WASHER, 5/16".....	4
192	11098G6		LOCK NUT, 5/16" - 18.....	2
193				
194				
195	72983G01		BED MOUNT BRACKET.....	2
196	16705G3		SCREW, 1/4" - 20 X 3/4" LG (STAINLESS STEEL).....	4
197	00559G7		FLAT WASHER, 1/4".....	4
198	00654G2		LOCK NUT, 1/4" - 20.....	4
199	72967G01		BULKHEAD.....	1
200	16705G3		SCREW, 1/4" - 20 X 3/4" LG (STAINLESS STEEL).....	4
201	00559G7		FLAT WASHER, 1/4".....	4
202	00654G2		LOCK NUT, 1/4" - 20.....	4
203	70663G03		FLOORMAT	1
204	22524G1		FOAM TAPE.....	40
205				
206	74892G01		FENDER (DRIVER SIDE).....	1
207	74892G02		FENDER (PASSENGER SIDE)	1
208	74892G03		FENDER WITH TAILLIGHT (DRIVER SIDE).....	1
209	74892G04		FENDER WITH TAILLIGHT (PASSENGER SIDE)	1
210	74890G01		REAR PANEL.....	1
211	16816G2		RATCHET TYPE FASTENER 1/4" X 57/64"	4
212				
213				
214				
215				
216				
217	602037G01		SIDE PANEL, DRIVER SIDE	1

BODY

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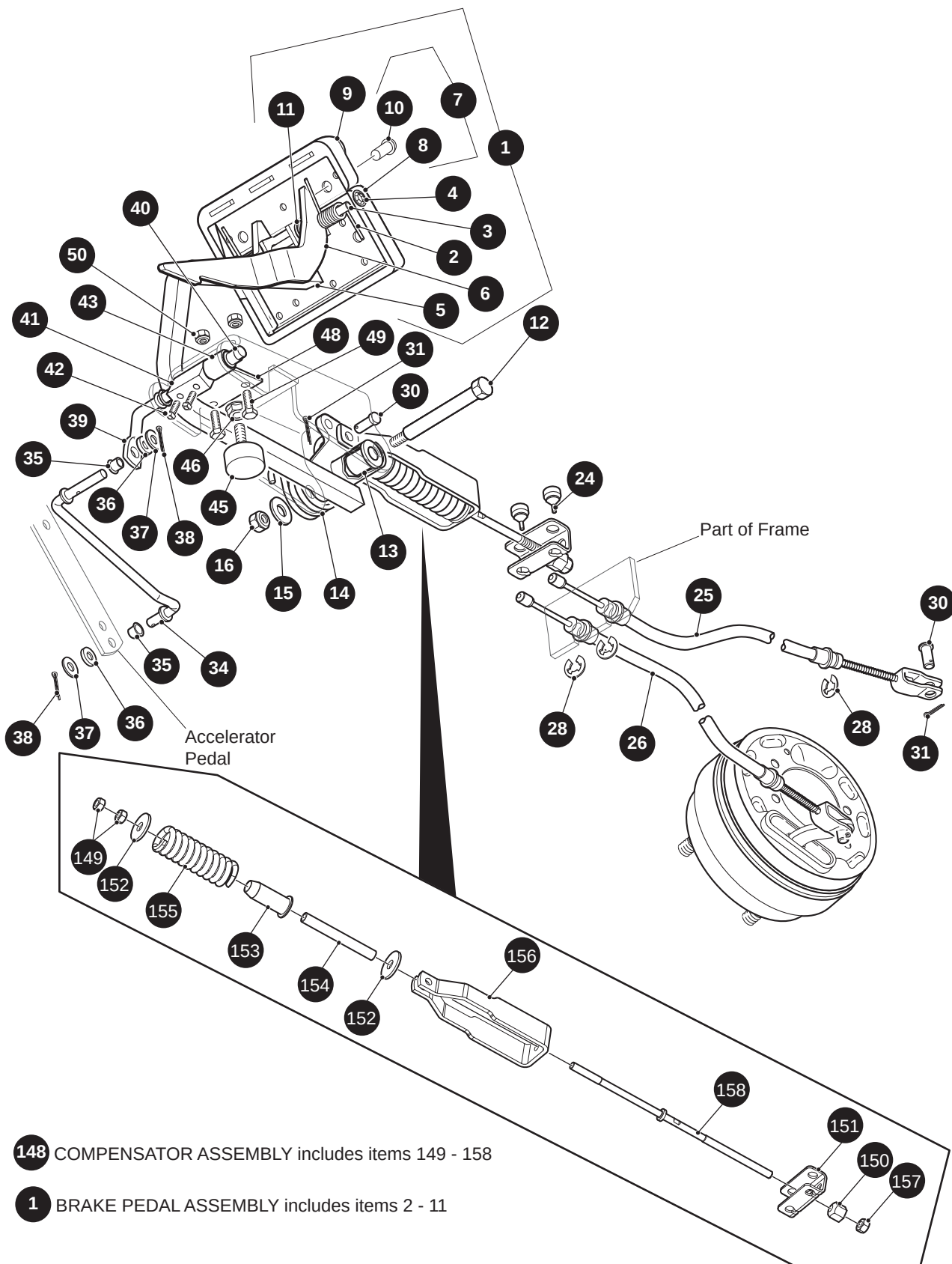
*** Indicates consult Customer Service Department for additional information.

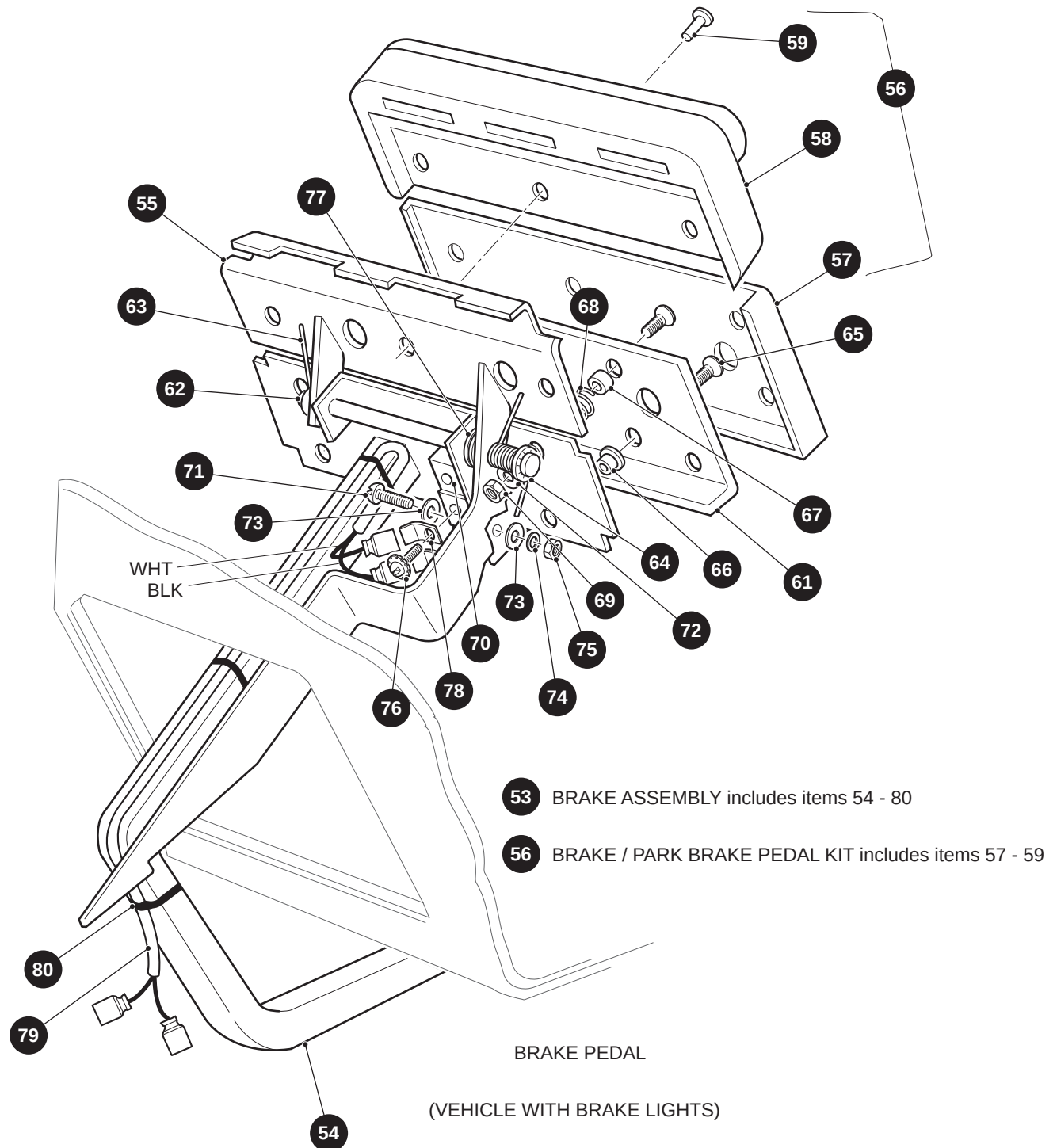
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
218	602029G02		SIDE PANEL, PASSENGER SIDE	1
219	10570G11		RIVET, 3/16" X 3/4" LG (STAINLESS STEEL)	4
220	71609G01		SEAT HINGE	2
221	600034G01		SEAT WRAP PANEL	1
222	10570G10		RIVET, 5/32" X 9/16" LG (STAINLESS STEEL)	5
223	10570G10		RIVET, 5/32" X 9/16" LG (STAINLESS STEEL)	2
224	10570G10		RIVET, 5/32" X 9/16" LG (STAINLESS STEEL)	4
225	10570G12		RIVET, 1/4" X 9/16" LG	2
226	16469G01		FLAT WASHER, 1/4"	4
227	609588		SEAT FRAME WELDMENT	1
228	00438G8		HEX HEAD BOLT, 5/16" - 18 x 1"LG	2
229	00559G8		FLAT WASHER, 5/16"	2
230	11098G6		LOCK NUT, 5/16" - 18	2
231	00715G2		HEX HEAD BOLT, 5/16" - 18 X 13/16" LG.....	4
232	70200G01		SCREW, 3/8" - 16 X 3/4" LG	2
233	624486		SEAT BACK BRACKET.....	2
234	00427G8		HEX HEAD BOLT, 3/8" - 16 X 1" LG.....	4
235	00560G1		LOCK WASHER, 3/8"	4
236	11098G5		LOCK NUT, 3/8" - 16	4
237	70441G01		SEAT FRAME	1
238	70046G02		BATTERY RACK WELDMENT	1
239	00715G2		HEX HEAD BOLT, 5/16" - 18 X 13/16" LG.....	4
240	00438G8		HEX HEAD BOLT, 5/16" - 18 x 1"LG	2
241	00559G8		FLAT WASHER, 5/16"	2
242	11098G6		LOCK NUT, 5/16" - 18	2
243	00715G2		HEX HEAD BOLT, 5/16" - 18 X 13/16" LG.....	2
244	11098G6		LOCK NUT, 5/16" - 18	2
245	70200G01		SCREW, 3/8" - 16 X 3/4" LG	2

Notes:

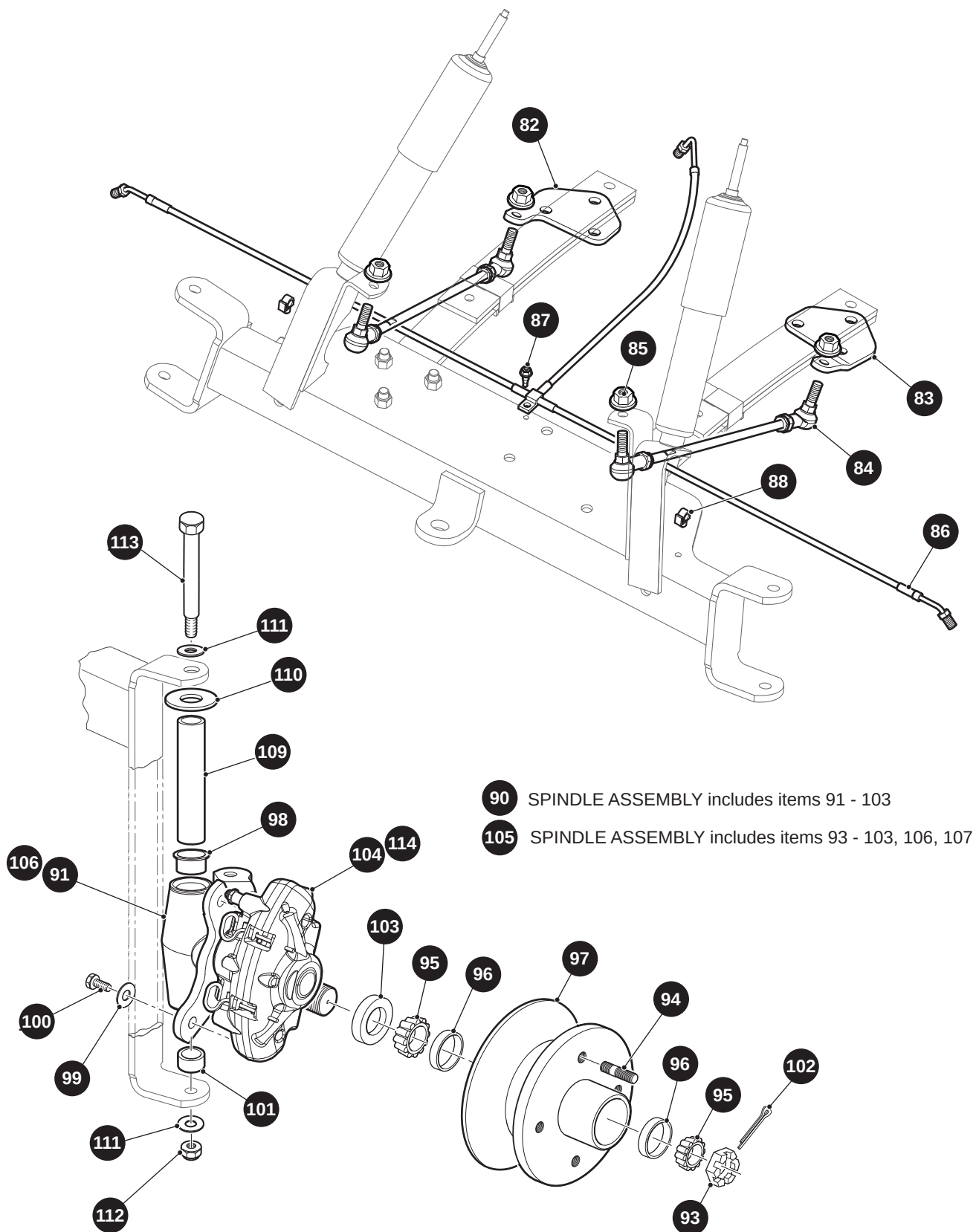
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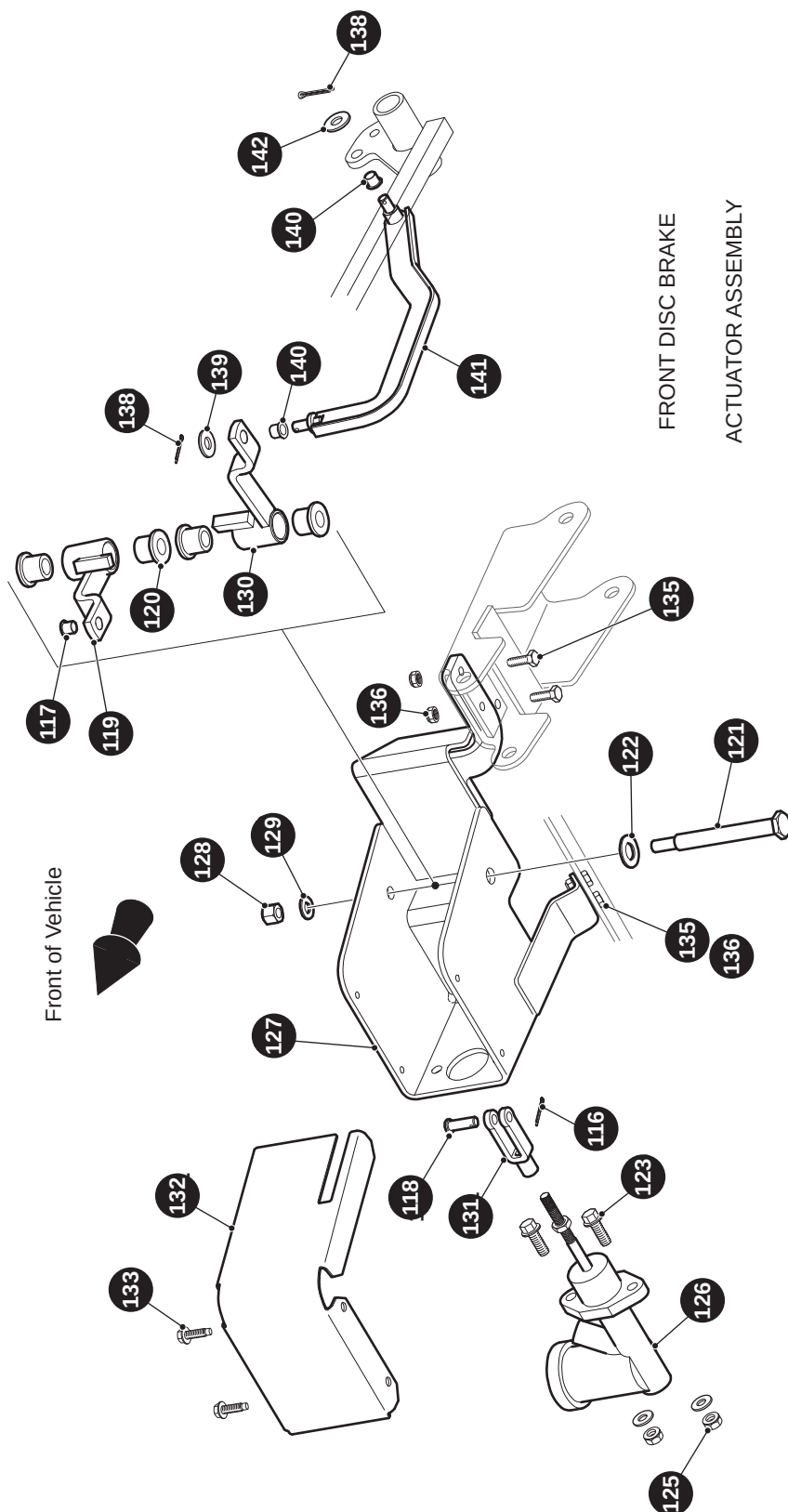
BRAKES - FRONT DISC





BRAKES - FRONT DISC





115 FRONT DISC BRAKE ACTUATOR ASSEMBLY includes items 116 -133

BRAKES - FRONT DISC

When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	70612G02		BRAKE PEDAL ASSEMBLY (WITHOUT BRAKE LIGHTS) (INCLUDES ITEMS 2 - 11)	1
2	70681G01		TORSION SPRING	2
3	70682G01		PIVOT PIN	1
4	01071G01		PUSHNUT, 5/16"	1
5	70259G02		BRAKE PEDAL	1
6	74724G01		PARK BRAKE PEDAL.....	1
7	70274G01		BRAKE/PARK BRAKE PEDAL PAD KIT (INCLUDES ITEMS 8 - 10)	1
8	70257G01		SERVICE BRAKE PAD.....	1
9	70256G01		PARK BRAKE PEDAL PAD	1
10	15766G1		OVAL RIVET, 3/16" X 15/32" LG	9
11	20835G1		WASHER, TEFLON, 3/8"	2
12	70582G01		SHOULDER BOLT, 3/8 - 16 X 4" LG	1
13	70581G01		FLANGED BUSHING	2
14	70676G01		TORSION SPRING	1
15	00643G1		LOCK WASHER, 3/8"	1
16	11098G5		LOCK NUT, 3/8 - 16.....	1
17				
18	12416G2		NYLON WEDGE LOCK CLAMP (NOT ILLUSTRATED)	6
19				
20				
21				
22				
23				
24	28083G01		BRAKE COMPENSATOR BUMPER	2
25	624695		BRAKE CABLE (DRIVER SIDE)	1
26	624696		BRAKE CABLE (PASSENGER SIDE).....	1
27				
28	01111G01		RETAINING RING, S.S.	4
29				

BRAKES - FRONT DISC

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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
30	10386G3	CLEVIS PIN, 5/16" X 1" LG.....	4
31	10387G3	COTTER PIN, 3/32" X 3/4" LG.....	2
32			
33			
34	70601G01	KICK-OFF LINK	1
35	17838G1	NYLON BUSHING	2
36	20835G1	TEFLON WASHER, 3/8"	2
37	00559G8	FLAT WASHER, 5/16"	2
38	10387G3	COTTER PIN, 3/32" X 3/4" LG.....	2
39	70098G01	KICK-OFF CAM PIVOT.....	1
40	10097G6	FLANGED BEARING	2
41	70587G01	KICK-OFF CAM	1
42	71215G01	SETSCREW, 1/4 - 20 X 1/2" LG	2
43	14134G4	SPACER.....	1
44			
45	70113G01	ADJUSTABLE BUMPER.....	1
46	11027G1	LOCK NUT, 5/16 - 18	1
47			
48	70080G02	CATCH BRACKET	1
49	00414G8	BOLT, 1/4 - 20 X 3/4" LG	2
50	00891G2	LOCK NUT, 1/4 20	2
51			
52			
53	70690G02	BRAKE PEDAL ASSEMBLY (WITH BRAKE LIGHTS) (INCLUDES ITEMS 54 - 80)	1
54	*	BRAKE PEDAL.....	1
55	74724G01	PARK BRAKE PEDAL	1
56	70274G01	BRAKE/PARK BRAKE PEDAL PAD KIT (INCLUDES ITEMS 57 - 59)	1
57	70257G01	SERVICE BRAKE PAD	1
58	70256G01	PARK BRAKE PAD	1

BRAKES - FRONT DISC

When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
59	15766G1		OVAL RIVET, 3/16" X 15/32" LG	9
60				
61	70258G03		BRAKE PEDAL PLATE	1
62	70682G01		PIVOT PIN	1
63	70681G01		TORSION SPRING	2
64	01071G01		PUSHNUT, 5/16"	1
65	00737G8		SCREW, #10 - 24 X 1" LG	4
66	00739G1		RUBBER NUT, #10 - 24.....	2
67	74535G01		BRAKE PEDAL STANDOFF	2
68	27137G01		CONICAL SPRING	2
69	14390G10		LOCK NUT, #10 - 24	2
70	10606G8		MICRO SWITCH	1
71	00957G1		SCREW, #6 - 32 X 1 1/4" LG	2
72	00559G5		FLAT WASHER, #10	2
73	00559G3		FLAT WASHER, #6.....	4
74	00565G3		LOCK WASHER, #6.....	2
75	00525G5		NUT, #6 - 32	2
76	13514G1		SCREW AND LOCK WASHER, #6.....	2
77	20835G1		WASHER, TEFLON, 3/8"	2
78	14628G1		FASTON TAB	2
79	24605G1		WIRE HARNESS (BRAKE LIGHT)	1
80	17618G1		WIRE TIE	3
81				
82	74731G02		SPRING PLATE (PASSENGER SIDE).....	1
83	74731G01		SPRING PLATE (DRIVER SIDE)	1
84	74730G01		FOUR LINK ROD	2
85	606279		FLANGED HEX NUT, M10-1.25	4
86	74736G01		BRAKE LINE	1
87	01038G01		SCREW, 1/4 - 20 X 1/2" LG.....	1
88	74875G01		WIRE RETAINER	2

BRAKES - FRONT DISC

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
89				
90	602281		SPINDLE, CALIPER AND DISC HUB ASSEMBLY (DRIVER SIDE) (INCLUDES ITEMS 91 - 103)	1
91	602176		DISC BRAKE SPINDLE (DRIVER SIDE)	1
92				
93	12093G1		SLOTTED NUT 1-14	1
94	74864G01		DRIVE FLANGE STUD	4
95	11750G2		ROLLER BEARING	2
96	51141G1		BEARING RACE	2
97	74673G01		DISC BRAKE HUB	1
98	70648G01		FLANGED BEARING	1
99	00566G1		WASHER, 3/8"	2
100	00426G8		BOLT, 3/8 - 16 X 1	2
101	70749G01		BEARING	1
102	00798G8		COTTER PIN 5/32 X 1-3/4	1
103	25146G1		GREASE SEAL	1
104	74733G02		CALIPER (DRIVER SIDE)	1
105	602288		SPINDLE, CALIPER AND DISC HUB ASSEMBLY (PASSENGER SIDE) (INCLUDES ITEMS 93 - 103, 106, 107)	1
106	602158		DISC BRAKE SPINDLE (PASSENGER SIDE).....	1
107				
108				
109	70745G01		KINGPIN TUBE.....	2
110	70754G01		THRUST WASHER SS	2
111	00560G3		FLAT WASHER, 1/2"	4
112	14390G6		LOCK NUT, 1/2 - 13	2
113	00407G6		HEX HEAD SHOULDER BOLT, 1/2 - 13 X 6" LG	2
114	74733G01		CALIPER (PASSENGER SIDE).....	1
115	608706		FRONT DISC BRAKE ACTUATOR ASSEMBLY (INCLUDES ITEMS 116 - 133).....	1
116	10387G3		COTTER PIN, 3/32 X 3/4" LG	1

BRAKES - FRONT DISC

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
117				
118	10386G3		CLEVIS PIN, 5/16 X 1" LG	1
119	608122		UPPER ACTUATOR PIVOT	1
120	70581G02		ACETAL BUSHING	4
121	74711G01		SHOULDER BOLT 3/4 - 16 X 4 3/4"	1
122				
123	00439G1		BOLT, 1/2 - 13 X 6" LG.....	2
124				
125	11098G06		LOCKNUT, 5/16 - 18	2
126	887364		MASTER CYLINDER	1
127	612706		MASTER CYLINDER BRACKET	1
128	11098G5		LOCKNUT, 3/8 - 16	1
129	00679G1		LOCK WASHER, 3/8" STAINLESS	2
130	608118		LOWER ACTUATOR PIVOT	1
131				
132	612704		ACTUATOR ASSEMBLY COVER.....	1
133	01038G01		SCREW, 1/4 - 20 SWAGEFORM	3
134				
135	00414G8		BOLT, 1/4 - 20 X 1 1/4" LG	4
136	00891G2		LOCKNUT, 1/4 - 20.....	4
137				
138	10387G3		COTTER PIN, 3/32 X 3/4	2
139	20835G1		TEFLON WASHER, 3/8"	1
140	17838G1		NYLON BUSHING	2
141	74865G01		ACTUATOR LINKAGE.....	1
142	00771G5		FLAT WASHER, 3/8"	1
143				
144				
145				
146				
147				

BRAKES - FRONT DISC

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
148	612558		COMPENSATOR ASSEMBLY (INCLUDES ITEMS 149 - 158)	1
149	00532G4		HEX NUT	2
150	629486		HEX NUT, 5/16 - 24	1
151	28082G01		EQUALIZER BRACKET	1
152	15121G1		FLAT WASHER - 5/16	2
153	17979G1		ACCELERATOR ROD BUSHING.....	1
154	23061G2		TUBE	1
155	23463G1		COMPRESSION SPRING	1
156	27330G01		BRAKE YOKE	1
157	11098G9		HEX LOCK NUT, 5/16 - 24	1
158	612557		COMPENSATOR LINK ROD.....	1

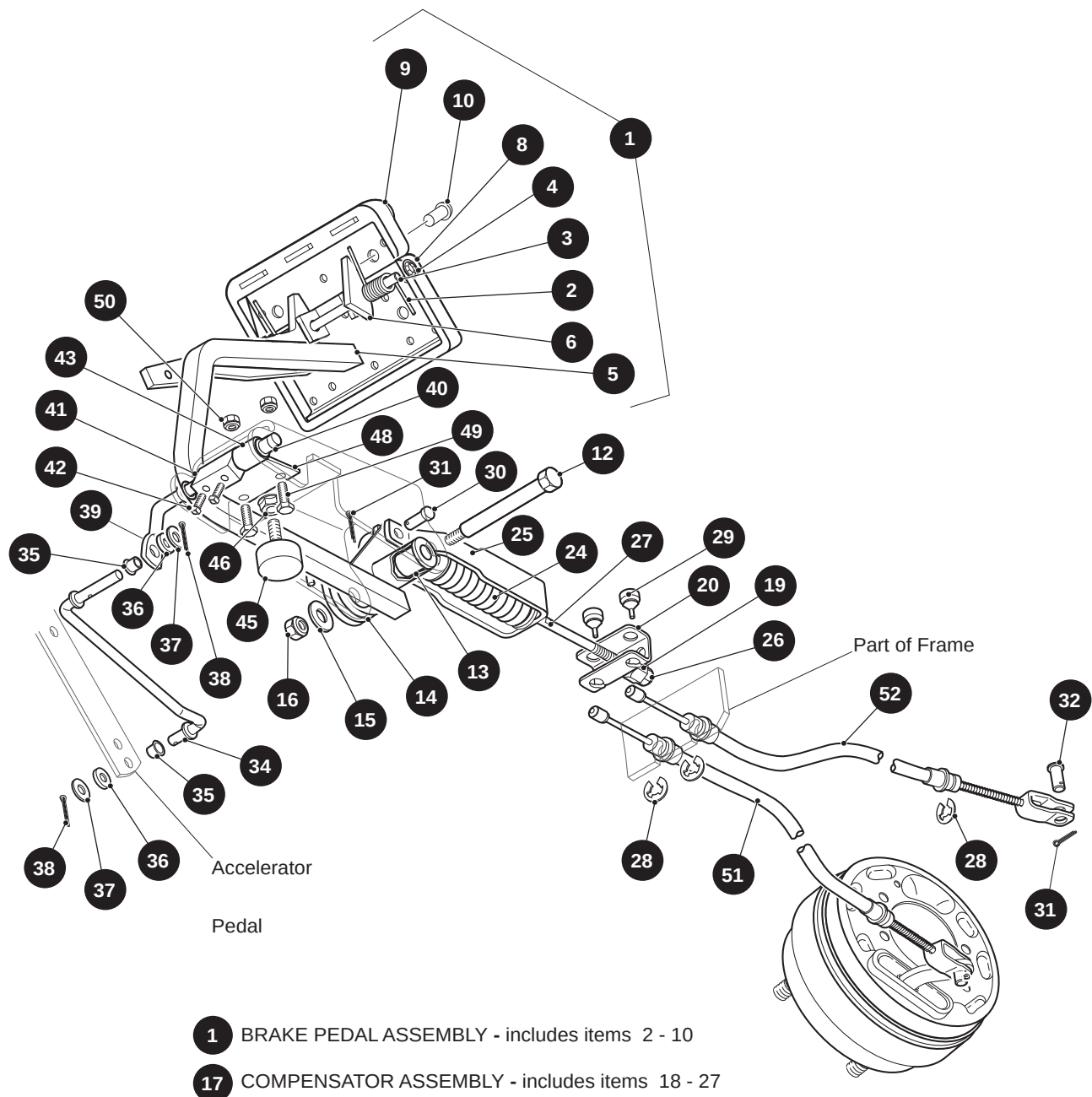
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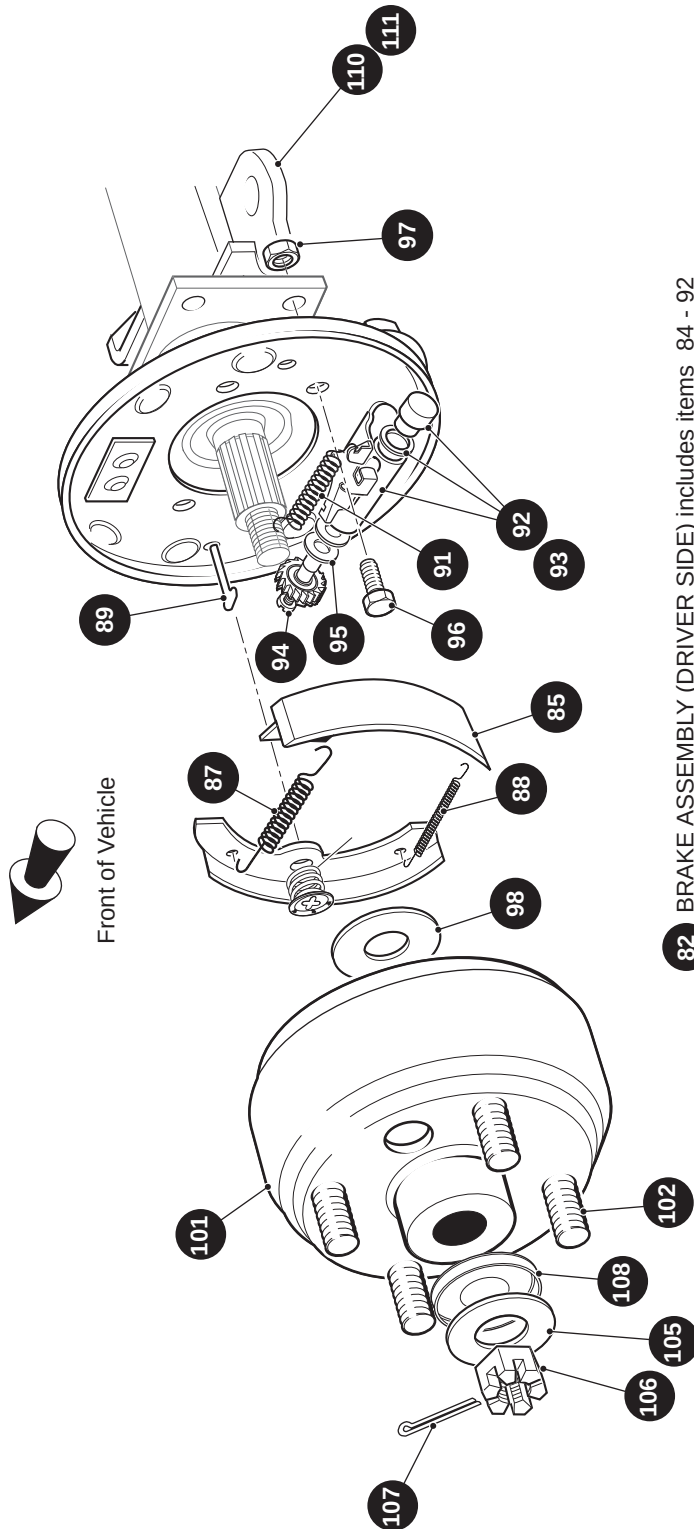
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Notes:

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BRAKES - MECHANICAL





82 BRAKE ASSEMBLY (DRIVER SIDE) includes items 84 - 92

83 BRAKE ASSEMBLY (PASSENGER SIDE) includes items 84 - 93

84 BRAKE SHOE KIT includes item 85

86 BRAKE SPRING KIT includes items 87 - 91

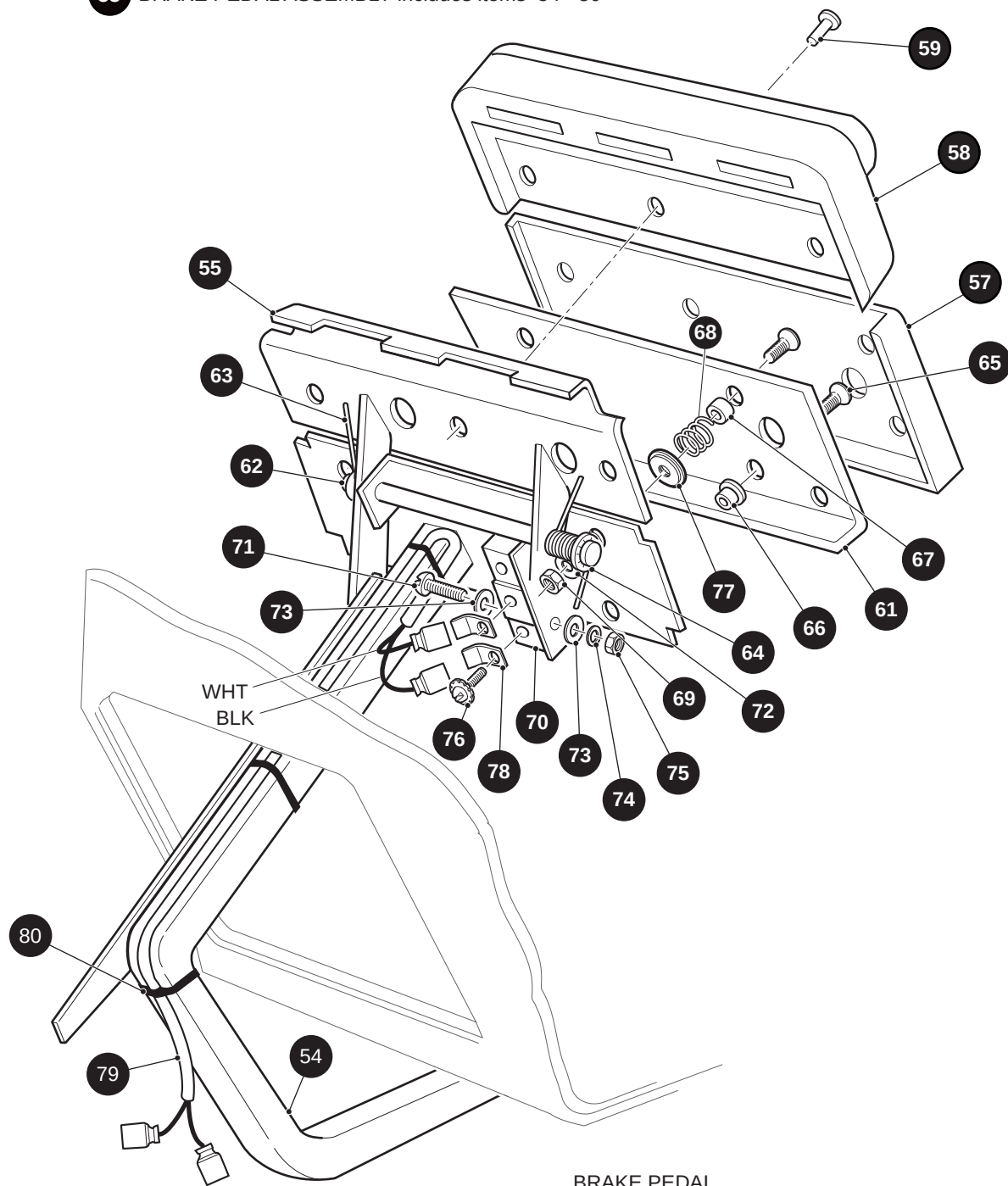
92 BRAKE ADJUSTER KIT (DRIVER SIDE) includes items 94 - 95

93 BRAKE ADJUSTER KIT (PASSENGER SIDE) includes items 94 - 95

100 BRAKE DRUM ASSEMBLY includes items 101 - 102

BRAKES - MECHANICAL

53 BRAKE PEDAL ASSEMBLY includes items 54 - 80



(VEHICLE WITH BRAKE LIGHTS)

BRAKES - MECHANICAL

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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
1	70612G02	BRAKE PEDAL ASSEMBLY (WITHOUT BRAKE LIGHTS) (INCLUDES ITEMS 2 - 10)	1
2	70681G01	TORSION SPRING.....	2
3	70682G01	PIVOT PIN.....	1
4	01071G01	PUSHNUT, 5/16"	1
5	70259G02	BRAKE PEDAL.....	1
6	70611G02	PARK BRAKE PEDAL	1
7			
8	70257G01	SERVICE BRAKE PAD.....	1
9	70256G01	PARK BRAKE PEDAL PAD	1
10	16409G1	OVAL RIVET, 3/16" X 3/8" LG	9
11	12416G2	NYLON WIRE TIE.....	6
12	70582G01	SHOULDER BOLT, 3/8 - 16 X 4" LG.....	1
13	70581G01	FLANGED BUSHING.....	2
14	70676G01	TORSION SPRING	1
15	00643G1	LOCK WASHER, 3/8"	1
16	11098G5	LOCK NUT, 3/8 - 16	1
17	612558	COMPENSATOR ASSEMBLY (INCLUDES ITEMS 18 - 27)	1
18	00532G4	HEX NUT 5/16 - 24.....	2
19	629486	HEX SPHERICAL NUT 5/16 - 24	1
20	28082G01	EQUALIZER BRACKET	1
21	15121G1	FLAT WASHER 3/8"	2
22	17979G1	ACCELERATOR ROD BUSHING.....	1
23	23061G2	TUBE	1
24	23463G1	COMPRESSION SPRING	1
25	27330G01	BRAKE YOKE	1
26	11098G9	HEX LOCK NUT 5/16 - 24.....	1
27	612557	COMPENSATOR LINK ROD.....	1
28	01111G01	RETAINING RING, S.S.	4
29	28083G01	BRAKE COMPENSATOR BUMPER.....	2
30	10386G3	CLEVIS PIN, 5/16" X 1" LG.....	3

BRAKES - MECHANICAL

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
31	10387G3		COTTER PIN, 3/32" X 3/4" LG	3
32	14443G2		CLEVIS PIN, 5/16" X 3/4" LG	2
33				
34	70601G01		KICK-OFF LINK.....	1
35	17838G1		NYLON BUSHING.....	2
36	20835G1		TEFLON WASHER, 3/8"	2
37	00559G8		FLAT WASHER, 5/16"	2
38	10387G3		COTTER PIN, 3/32" X 3/4" LG	7
39	70098G01		KICK-OFF CAM PIVOT	1
40	10097G6		FLANGED BEARING	2
41	70587G01		KICK-OFF CAM.....	1
42	71215G01		SETSCREW, 1/4 - 20 X 1/2" LG.....	2
43	14134G4		SPACER	1
44				
45	70113G01		ADJUSTABLE BUMPER	1
46	11027G1		LOCK NUT, 5/16 - 18.....	1
47				
48	70080G02		CATCH BRACKET	1
49	00414G6		BOLT, 1/4 - 20 X 3/4" LG	2
50	14390G4		LOCK NUT, 1/4 - 20.....	2
51	624696		BRAKE CABLE (PASSENGER SIDE).....	1
52	624695		BRAKE CABLE (DRIVER SIDE)	1
53	70690G02		BRAKE PEDAL ASSEMBLY (WITH BRAKE LIGHTS) (INCLUDES ITEMS 54 - 80).....	1
54	70686G02		BRAKE PEDAL	1
55	70611G02		PARK BRAKE PEDAL.....	1
56				
57	70257G01		SERVICE BRAKE PAD	1
58	70256G01		PARK BRAKE PAD	1
59	16409G1		OVAL RIVET, 3/16" x 3/8" LG	9
60				
61	70258G03		BRAKE PEDAL PLATE	1

BRAKES - MECHANICAL

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
62	70682G01		PIVOT PIN.....	1
63	70681G01		TORSION SPRING.....	2
64	01071G01		PUSHNUT, 5/16"	1
65	00737G8		SCREW, #10 - 24 X 1" LG	4
66	00739G1		RUBBER NUT, #10 - 24	2
67	74535G01		BRAKE PEDAL STANDOFF.....	2
68	27137G01		CONICAL SPRING	2
69	14390G10		LOCK NUT, #10 - 24.....	2
70	10606G8		MICRO SWITCH	1
71	00645-G2		SCREW, #6 - 32 X 1 1/4" LG	2
72	00559G5		FLAT WASHER, #10	2
73	00559G3		FLAT WASHER, #6	4
74	00565G3		LOCK WASHER, #6	2
75	00525G5		NUT, #6 - 32	2
76	13514G1		SCREW AND LOCK WASHER, #6 - 32 X 7/32.....	2
77	00642-G8		FLAT WASHER, 5/16"	2
78	14628G1		FASTON TAB.....	2
79	24605G1		WIRE HARNESS (BRAKE LIGHT).....	1
80				
81				
82	70998G01		BRAKE ASSEMBLY (DRIVER SIDE) (INCLUDES ITEMS 84 - 92).....	1
83	70998G02		BRAKE ASSEMBLY (PASSENGER SIDE) (INCLUDES ITEMS 84 - 91, 93) .	1
84	70794G01		BRAKE SHOE KIT (INCLUDES ITEM 85)	2
85	*		BRAKE SHOE.....	2
86	27944G01		BRAKE SPRING KIT (INCLUDES ITEMS 87 - 91)	2
87	*		UPPER SPRING	1
88	*		LOWER SPRING	1
89	*		PIN	2
90	*		CUP AND SPRING	2
91	*		ADJUSTER SPRING	1
92	72582G01		BRAKE ADJUSTER KIT (DRIVER SIDE) (INCLUDES ITEMS 94, 95)....	1

BRAKES - MECHANICAL

When ordering parts, please specify the model and serial number of the product.

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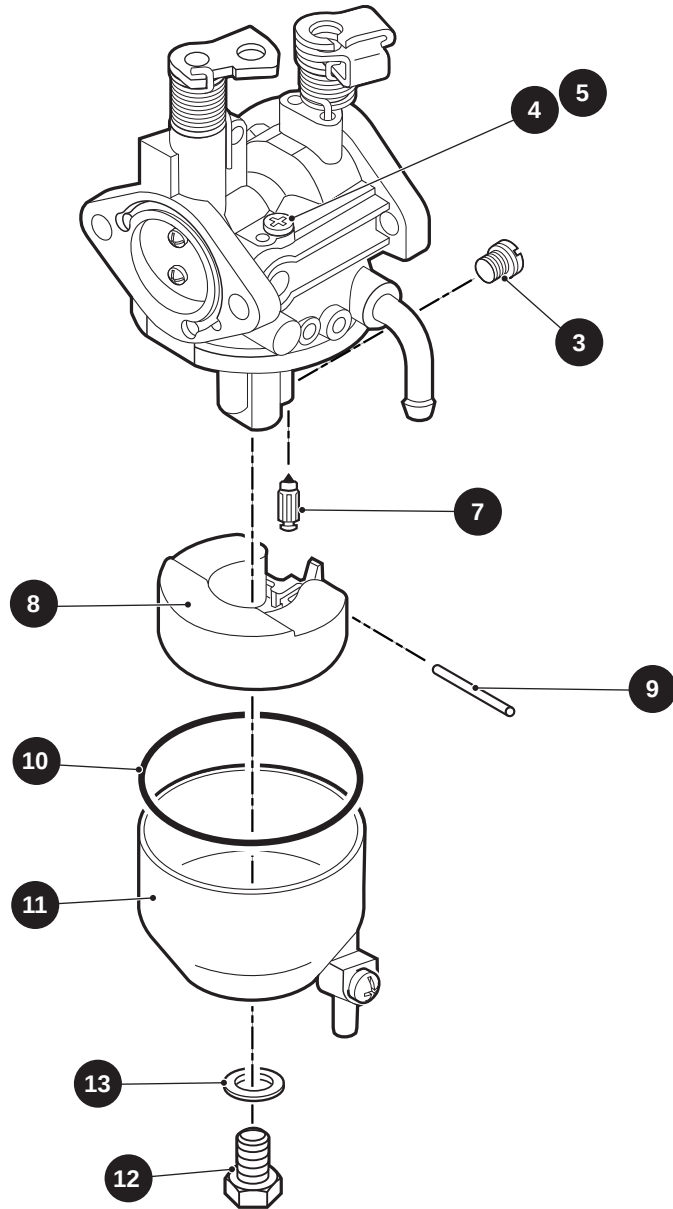
*** Indicates consult Customer Service Department for additional information.

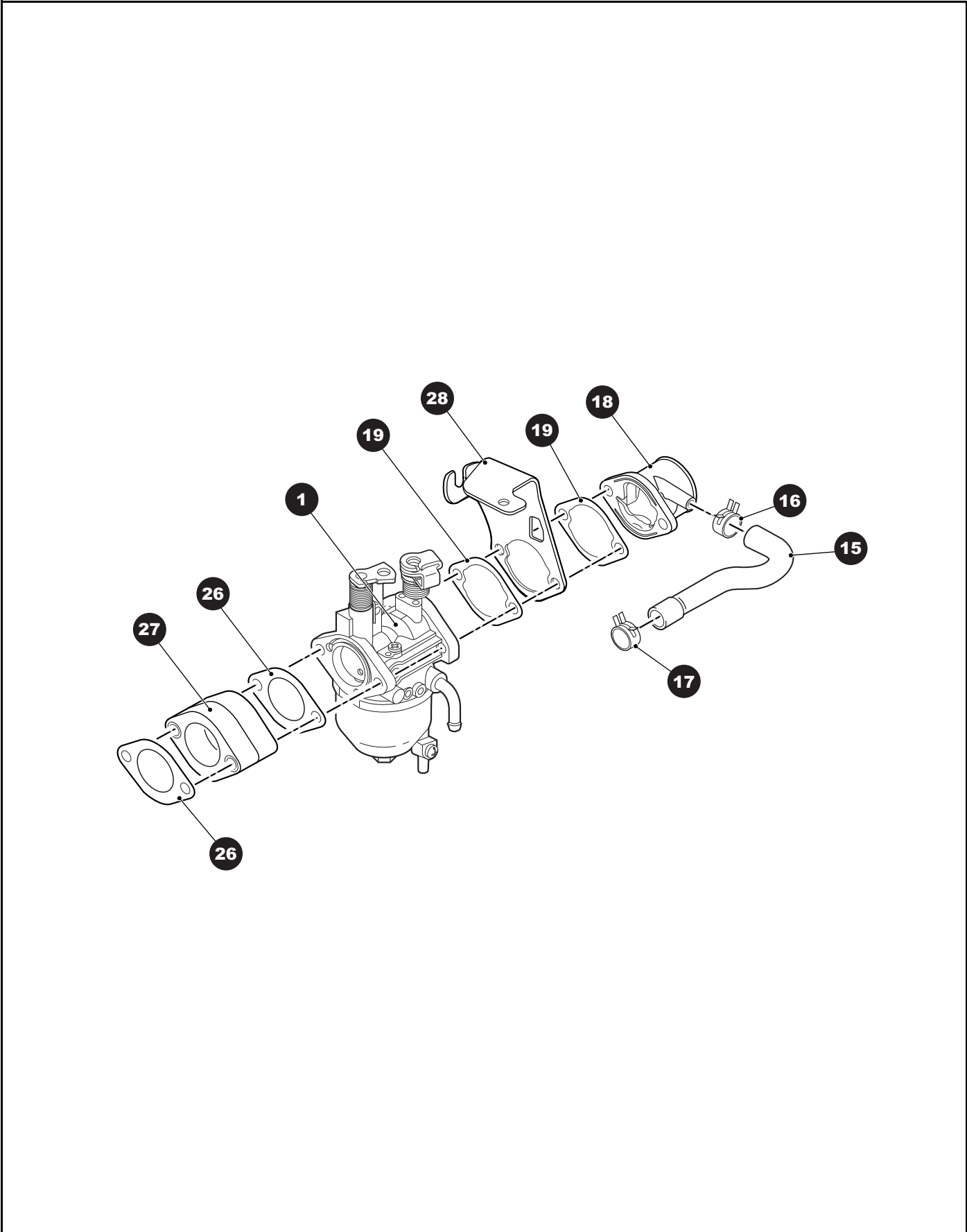
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
93	72582G02		BRAKE ADJUSTER KIT (PASSENGER SIDE) (INCLUDES ITEMS 94, 95).....	1
94	*		ADJUSTER.....	1
95	*		TEFLON WASHER.....	2
96	17083G2		BOLT, 5/16 - 24 X 1" LG	8
97	15126G1		LOCK NUT, 5/16 - 24.....	8
98	21809G1		INNER BRAKE DRUM WASHER, 1 5/16" OD X 1" ID X 1/32"	2
99				
100	21807G2		BRAKE DRUM ASSEMBLY (INCLUDES ITEMS 101 - 102).....	2
101	*		BRAKE DRUM	1
102	19862G1		LUG BOLT, 1/2 - 20.....	4
103				
104				
105	606945		OUTER BRAKE DRUM WASHER	2
106	606403		SLOTTED NUT, 3/4 - 16.....	2
107	10387G1		COTTER PIN, 1/8" X 1 1/2" LG	2
108	607033		SPINDLE CAP.....	2
109				
110	608200		BRAKE CABLE BRACKET (PASSENGER SIDE).....	1
111	608201		BRAKE CABLE BRACKET (DRIVER SIDE)	1

Notes:

This image shows a full page of blank graph paper. The background is a very light gray, and it is covered by a precise grid of thin, medium-gray lines. The grid consists of small, identical squares that extend across the entire visible area of the page, providing a standard template for technical drawing or mathematics.

CARBURETOR





CARBURETOR

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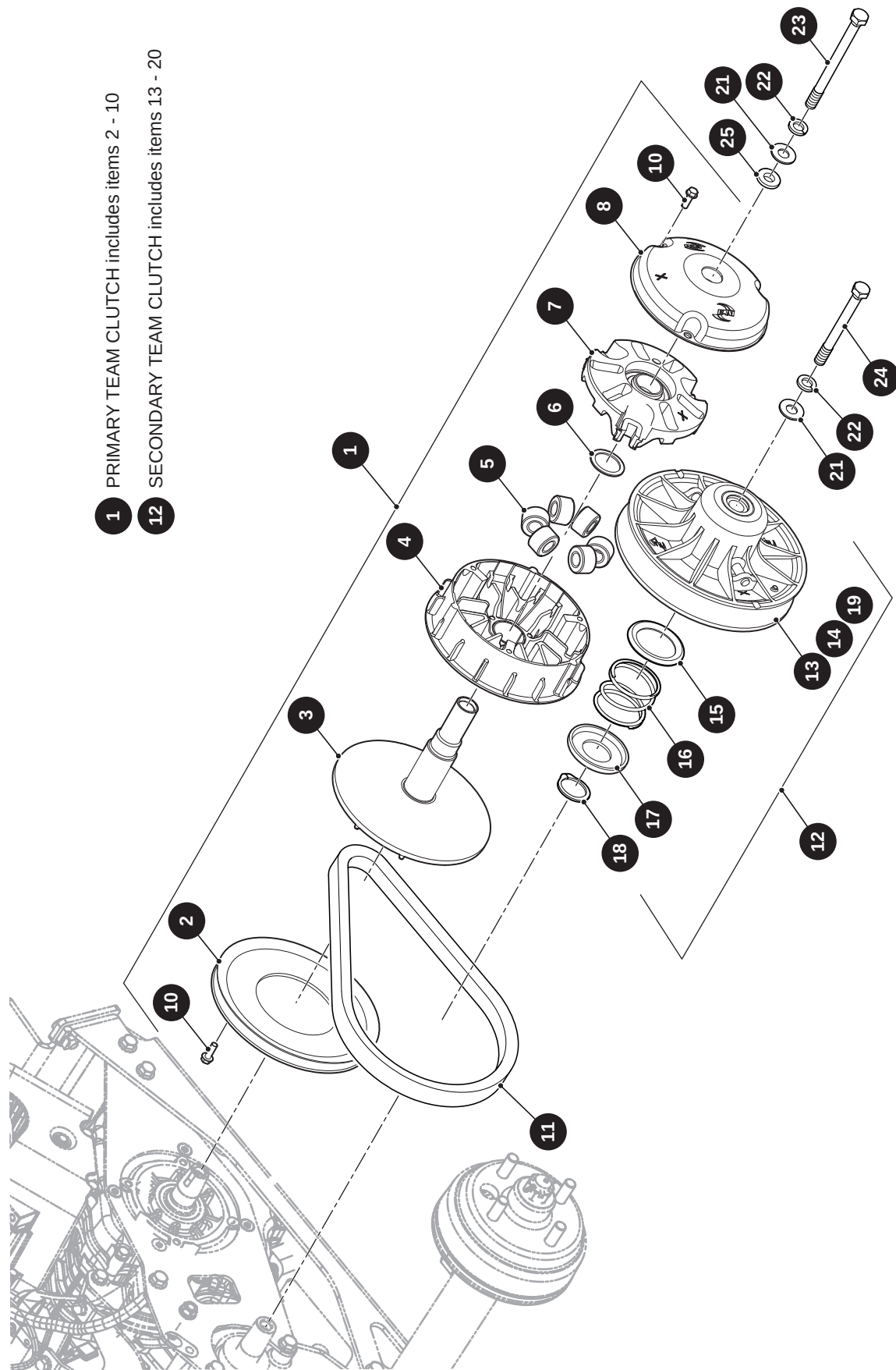
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	607954		CARBURETOR (INCLUDES ITEMS 3 - 21).....	1
2				
3	607683		MAIN JET (#104)	1
4	608021		PILOT JET (#44)	1
5	603585		PLUG	1
6				
7	603586		NEEDLE VALVE.....	1
8	603587		FLOAT	1
9	603588		FLOAT PIN.....	1
10	603589		FLOAT BOWL GASKET	1
11	603590		FLOAT CHAMBER	1
12	603592		BOWL SCREW	1
13	603591		BOWL GASKET	1
14				
15	603598		BREATHER TUBE	1
16	603596		CLAMP, INTAKE TUBE.....	1
17	603597		CLAMP CYLINDER HEAD TUBE	1
18	603594		INTAKE TUBE.....	1
19	603593		CHOKE GASKET	2
20	603595		NUT, M6 X 1.0.....	2
21	608023		THROTTLE ROD ATTACHMENT BUSHING.....	1
22				
23	607684		MAIN JET (#102) (FOR ELEVATIONS OF 6000 FT - 10000 FT).....	1
24	607683		MAIN JET (#104) (FOR ELEVATIONS OF 3000 FT - 6000 FT).....	1
25				
26	603580		CARBURETOR MOUNT GASKET	2
27	603581		CARBURETOR INSULATOR	1

Notes:

A full-page sheet of graph paper featuring a uniform grid of thin, light gray lines on a white background. The grid consists of small, equal-sized squares covering the entire area.

CLUTCH

- 1 PRIMARY TEAM CLUTCH includes items 2 - 10
- 12 SECONDARY TEAM CLUTCH includes items 13 - 20



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	623948		PRIMARY TEAM CLUTCH (INCLUDES ITEMS 2 - 10)	1
2	619333		PRIMARY STARTER PULLY, 195 - SVC.....	1
3	619334		STATIONARY ASSEMBLY	1
4	619335		MOVEABLE PRIMARY ASSEMBLY	1
5	624112		SHIFT ROLLER ASSEMBLY	6
6	619337		SHIM, 39.5 X 31.75	1
7	619338		PRIMARY SPIDER ASSEMBLY	1
8	619339		PRIMARY DUST COVER ASSEMBLY.....	1
9				
10	619332		BOLT, 1/4 - 20 X.75	7
11	618630		DRIVE BELT	1
12	623949		SECONDARY TEAM CLUTCH (INCLUDES ITEMS 13 - 20)	1
13	*		SECONDARY STATIONARY, 9.5	1
14	*		MOVEABLE SECONDARY, 9.5.....	1
15	619327		INNER RETAINER SPRING.....	1
16	624111		COMPRESSION SPRING, 2.70 OD	1
17	619329		OUTER SPRING RETAINER	1
18	619330		RETAINER RING.....	1
19	619331		THRUST WASHER, 1.530 x 1.830 x 1.....	1
20				
21	606239		CONICAL WASHER, M12	2
22	00566G3		SPRING TYPE LOCK WASHER	2
23	606245		HEX BOLT, M12 - 1.25 X 160	1
24	606243		HEX BOLT, M12 - 1.25 X 120	1
25	606230		CLUTCH WASHER.....	1
26				

Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

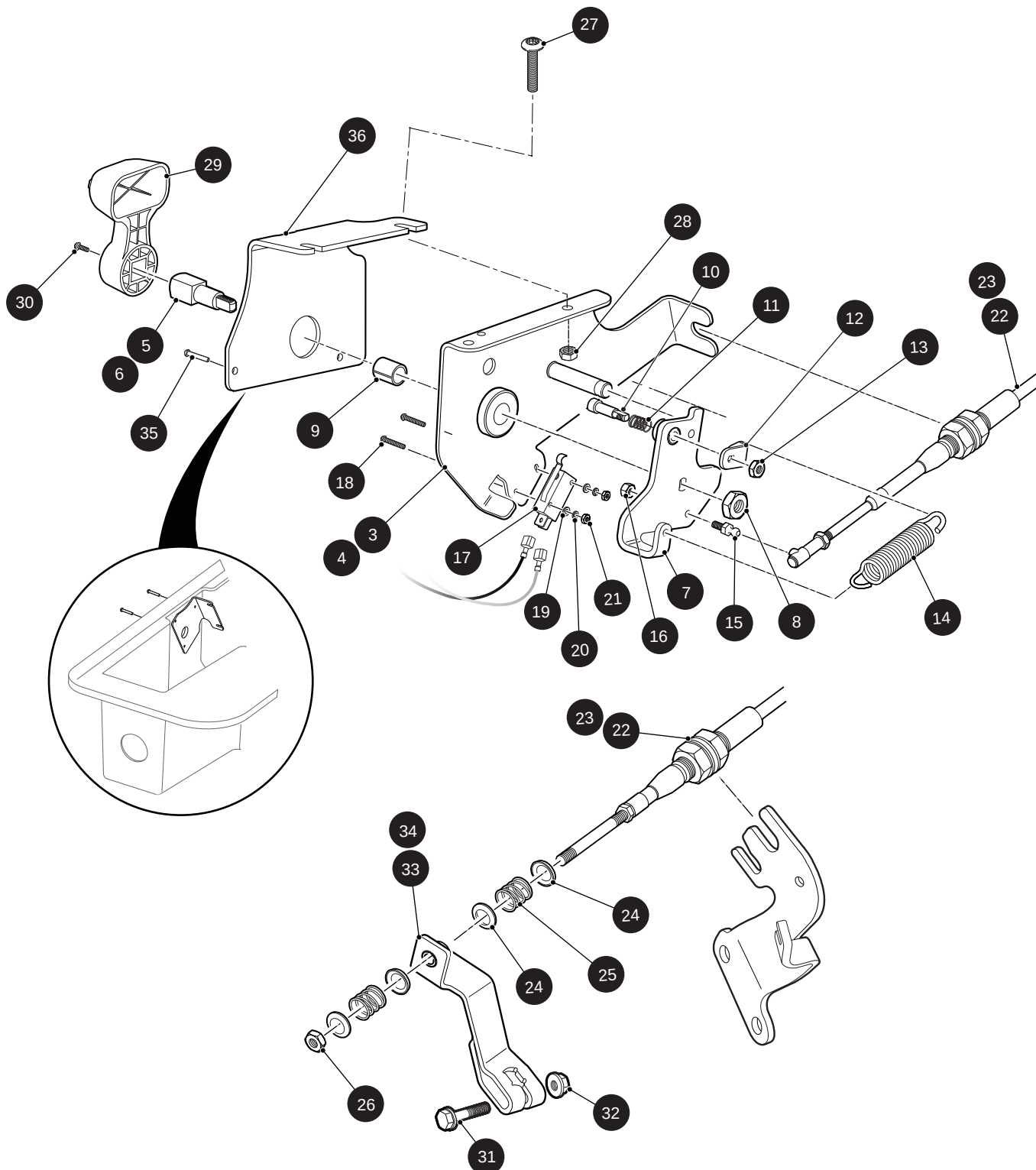
Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

DIRECTION SELECTOR

1 DIRECTION SELECTOR ASSEMBLY includes Items 3, 5, 7 - 22, 24 - 33

2 DIRECTION SELECTOR ASSEMBLY includes Items 4, 6, 7 - 21, 23 - 33



DIRECTION SELECTOR

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	606170		DIRECTION SELECTOR ASSEMBLY (INCLUDES ITEMS 3, 5, 7-22, 24-33)...	1
2	606077		DIRECTION SELECTOR ASSEMBLY (INCLUDES ITEMS 4, 6, 7-21, 23-33)...	1
3	603627		DIRECTION SELECTOR BRACKET WITH BUSHING (INCLUDES ITEM 9)	1
4	608830		DIRECTION SELECTOR BRACKET WITH BUSHING (INCLUDES ITEM 9)	1
5	70233G01		DIRECTION SELECTOR SHAFT	1
6	606266		DIRECTION SELECTOR SHAFT	1
7	603700		DIRECTION SELECTOR CAM.....	1
8	14390G1		LOCK NUT, 3/8 - 24.....	1
9	*		BUSHING	1
10	72724G01		NEUTRAL LOCK PIN	1
11	72733G01		COMPRESSION SPRING, 3/8" X 5/8" LG	1
12	72729G01		NEUTRAL LOCK BRACKET	1
13	00734G2		LOCK NUT, 1/4 - 28.....	1
14	28574G01		EXTENSION SPRING	1
15	72732G01		BALL STUD, 1/4"	1
16	00734G5		LOCK NUT, #10 - 32.....	1
17	72736G01		MICRO SWITCH	1
18	01062G01		SCREW, #4 - 40 X 1" LG	2
19	00559G1		LOCK WASHER, 5/8"	2
20	00565G1		LOCK WASHER, 3/4"	2
21	00526G2		NUT, #4 - 40	2
22	605808		PUSH / PULL SHIFTER CABLE	1
23	605809		PUSH / PULL SHIFTER CABLE	1
24	25727G01		CUP WASHER, 1/4"	4
25	72735G01		COMPRESSION SPRING, 19/32" X 1" LG	2
26	00734G5		LOCK NUT, #10 - 32.....	1
27	70227G01		SCREW, 1/4 - 20 X 7/8" LG	2
28	11027G2		LOCK NUT, 1/4 - 20	2
29	71205G01		DIRECTION SELECTOR HANDLE	1
30	00740G4		SCREW, #10 - 32 X 1/2" LG (STAINLESS STEEL)	1

DIRECTION SELECTOR

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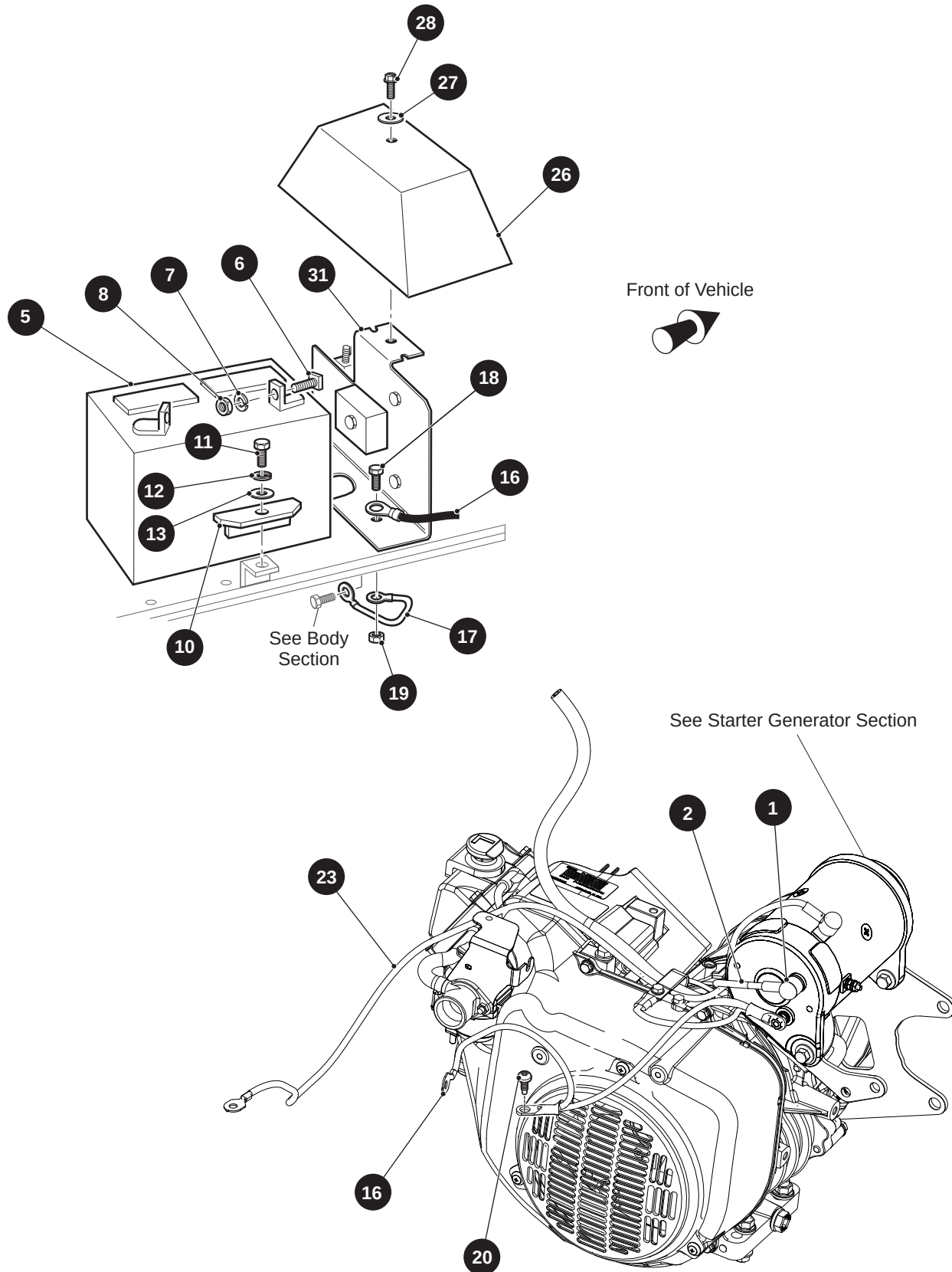
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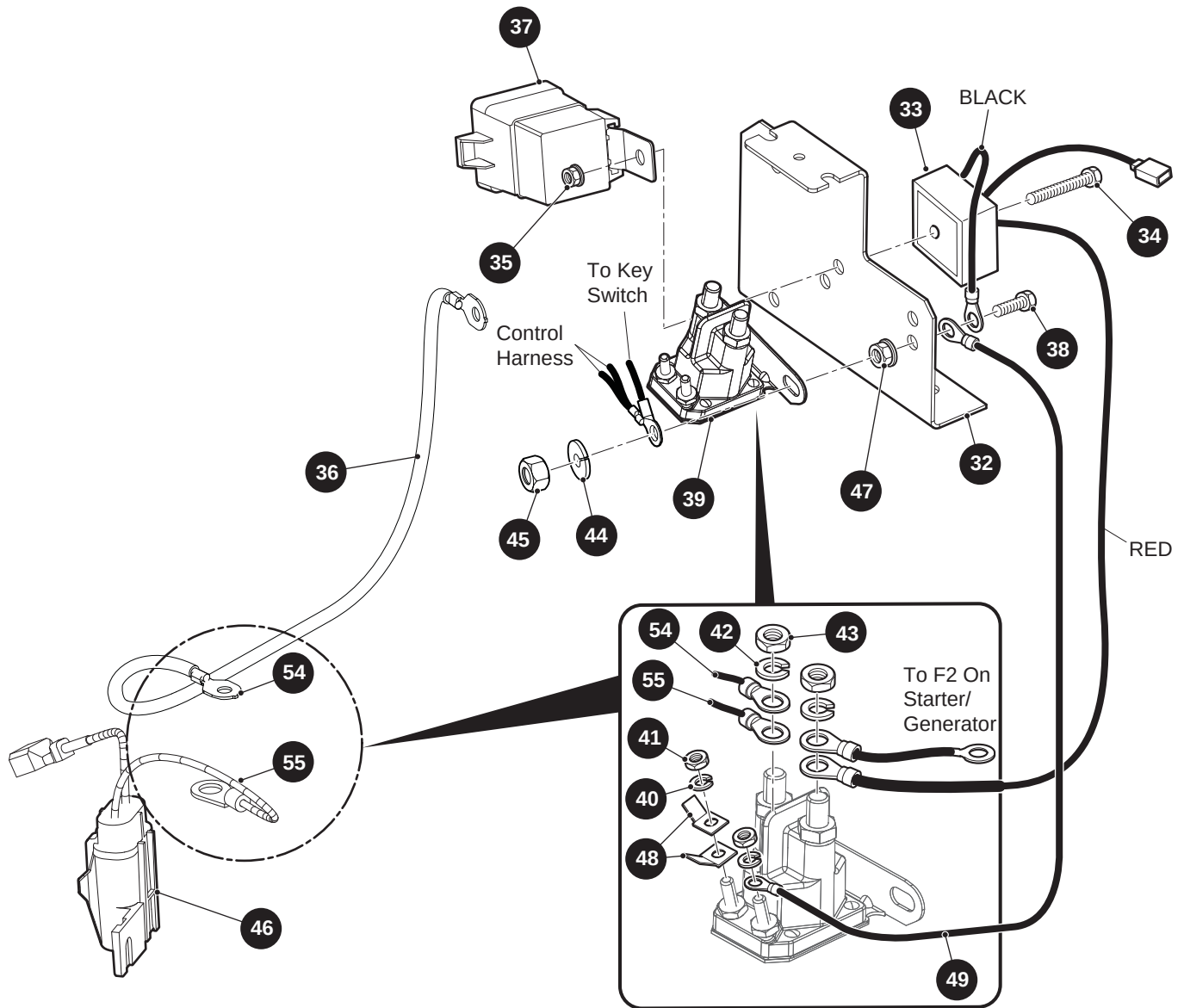
ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
31	606421						BOLT, M6 - 1.00 X 30	1
32	450452						NUT, M6 - 1.00	1
33	608832						SHIFTER ARM (INCLUDES ITEM 34)	1
34	*						BUSHING, FLIP LOK, 0.25	1
35	71055G01						RIVET 3/16 X .38 GRIP	3
36	605869						MOUNTING BRACKET	1

Notes:

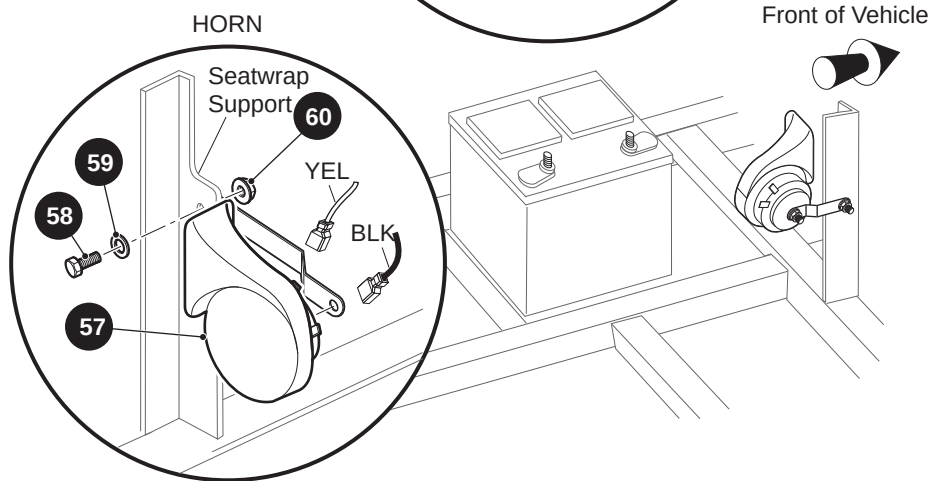
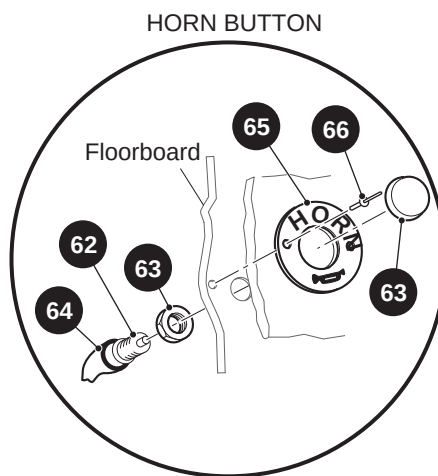
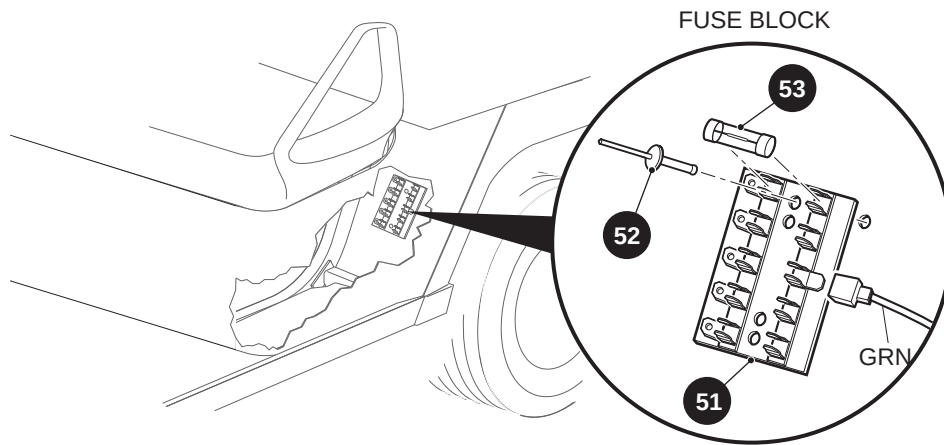
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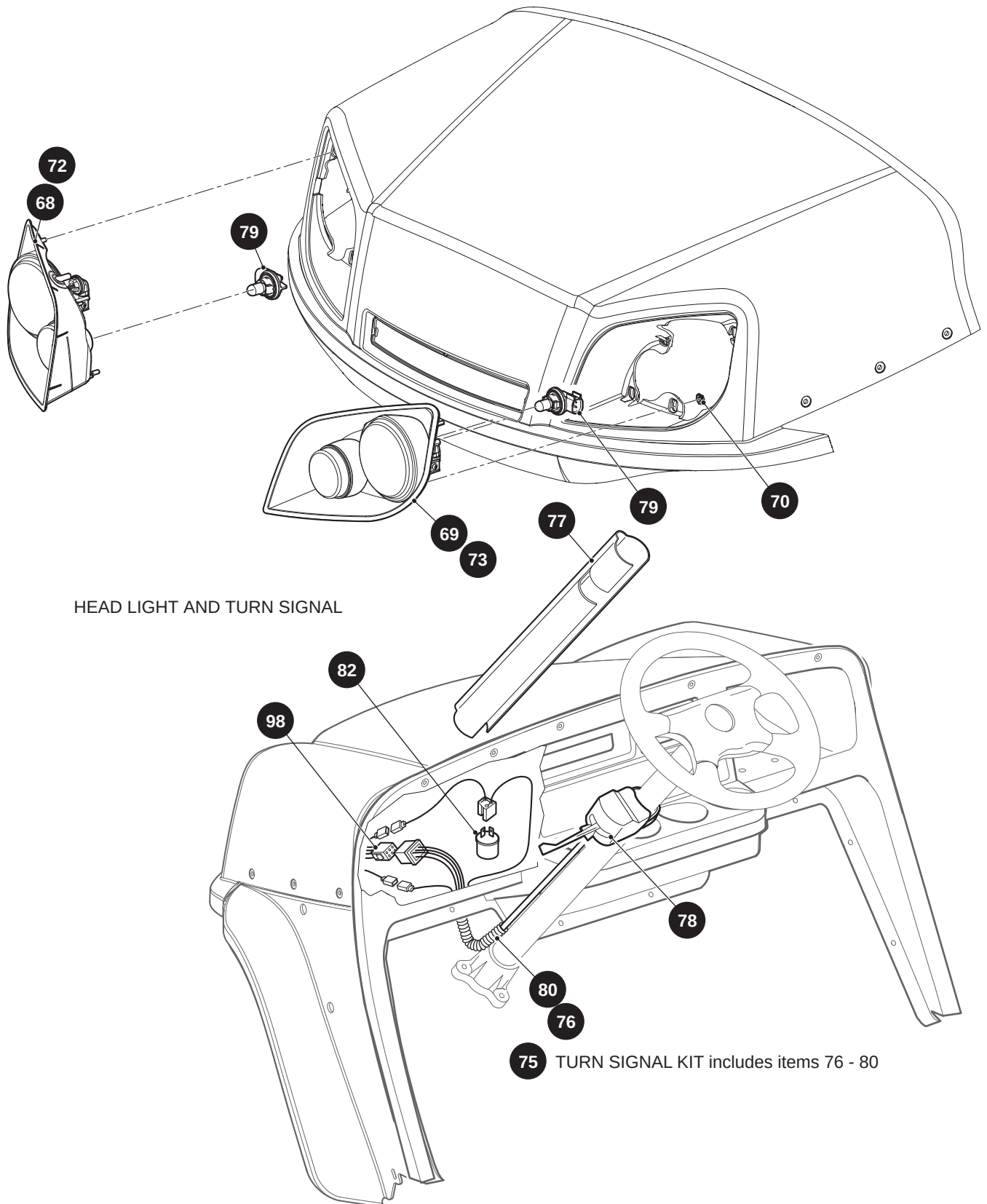
ELECTRICAL SYSTEM



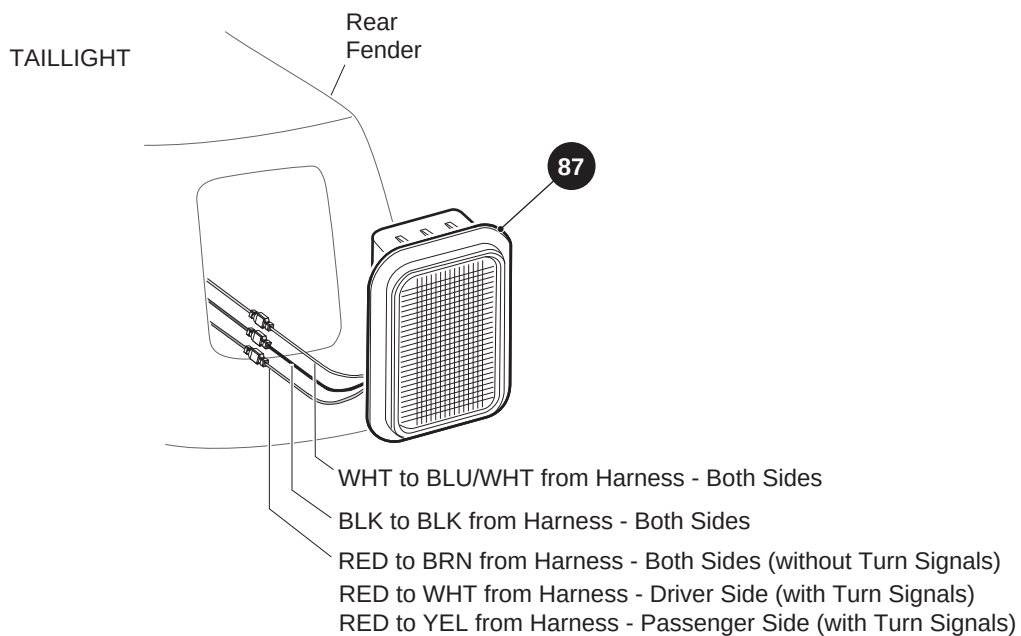


31 ELECTRICAL PLATE ASSEMBLY includes items 32 - 49

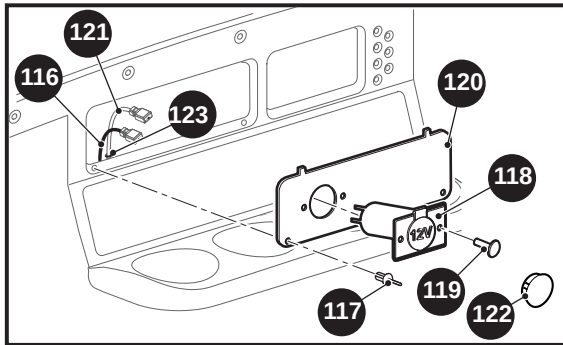




ELECTRICAL SYSTEM



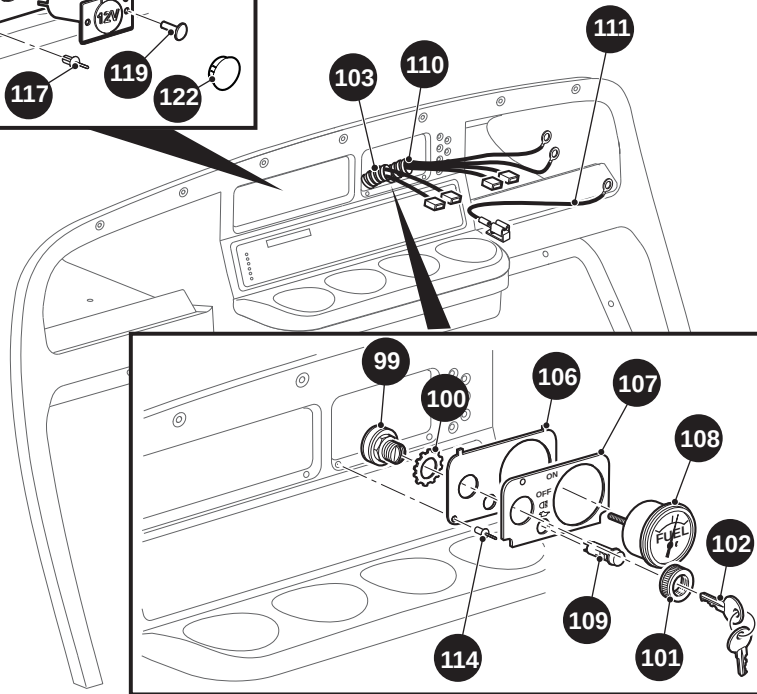
CONSOLE INSERT PLATE (WITH POWER OUTLET SHOWN)



113 ASSEMBLY CONSOLE INSERT includes items 120, 122

115 POWER OUTLET 12V includes items 116 - 121

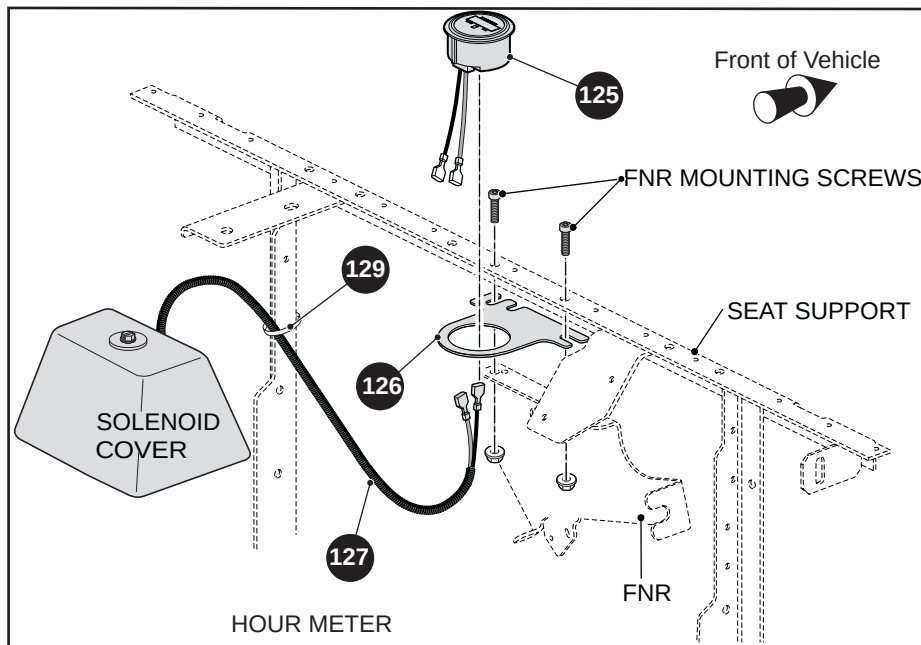
Front of Vehicle



KEY SWITCH, INDICATOR LIGHT(S), AND FUEL GAUGE

124 HOUR METER KIT includes items 125 - 127

128 HOUR METER KIT includes items 125 - 127



Front of Vehicle



FNR MOUNTING SCREWS

SEAT SUPPORT

SOLENOID COVER

HOUR METER

FNR

ELECTRICAL SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	607053		6 GA WIRE (BLACK 6", F1 - A2).....	1
2	25682G01		TERMINAL COVER.....	3
3				
4				
5	24775G*		BATTERY, 12V	1
6	*		BOLT, 5/16 - 18 X 1 1/4" LG	2
7	*		LOCK WASHER, 5/16" (SILICON BRONZE).....	2
8	*		NUT, 5/16 - 18 (SILICON BRONZE)	2
9				
10	72101G02		BATTERY HOLD DOWN	1
11	00438G6		BOLT, 5/16 - 18 X 3/4" LG	3
12	00565G8		LOCK WASHER, 5/16"	1
13	00571G2		FLAT WASHER, 5/16" (STAINLESS STEEL).....	1
14				
15				
16	27044G03		GROUND CABLE.....	1
17	25976G19		14 GA WIRE (BLACK 6").....	1
18	00438G6		BOLT, 5/16 - 18 X 3/4" LG	2
19	11027G1		LOCK NUT, 5/16 - 18.....	2
20	26676G01		FLANGED BOLT M6 X 1.0 X 23MM.....	1
21				
22				
23	607103		6 GA WIRE (42" LONG)	1
24	605777		WIRE HARNESS (CONTROL).....	1
25	17618G1		WIRE TIE (NOT ILLUSTRATED)	AR
26	73049G01		COVER FNR	1
27	16469G1		FLAT WASHER, 1/4"	1
28	00114G6		SCREW, 1/4 - 14 X 3/4" LG.....	1
29				
30				
31	605563		ELECTRICAL PLATE ASSEMBLY (INCLUDES ITEMS 32 - 49)	1

ELECTRICAL SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32	73057G01		BRACKET.....	1
33	27739G01		VOLTAGE REGULATOR	1
34	00415G4		BOLT, 1/4 - 20 X 1 1/4" LG	1
35	11027G2		LOCK NUT, 1/4 - 20.....	1
36	25972G33		WIRE ASSEMBLY 6 GA.....	1
37	603282		RELAY	1
38	00661G8		BOLT, 1/4 - 20 X 1" LG	1
39	612813		SOLENOID	1
40	*		LOCK WASHER, #10.....	2
41	*		NUT, #10 - 32	2
42	*		LOCK WASHER, 5/16"	2
43	*		NUT, 5/16 - 24	2
44	00664G7		LOCK WASHER - SS - .255/.263	1
45	00532G1		NUT, 1/4 - 20.....	1
46	600418G01		FUSE HOLDER ASSEMBLY	1
47	11027G2		LOCK NUT, 1/4 - 20.....	1
48	73446G01		FASTON TAB, 90°	2
49	25978G56		18 GA WIRE (BLACK 5 3/4").....	1
50				
51	22674G1		FUSE BLOCK	1
52	01041G01		RIVET, 1/8" X 13/16" LG	2
53	18392G1		15 AMP FUSE.....	3
54	25972G33		#6 GA WIRE ASSEMBLY	1
55	20216G1		16 GA WIRE (RED).....	1
56				
57	32860G1		HORN.....	1
58	00414G5		BOLT, 1/4 - 20 x 5/8" LG	1
59	00559G7		LOCK WASHER, 1/4" (STAINLESS STEEL)	1
60	14390G4		LOCK NUT, 1/4 - 20	1
61				
62	17318G1		HORN SWITCH	1

ELECTRICAL SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
63	17318G2		HORN SWITCH CAP AND NUT	1
64	27068G01		HORN SWITCH BOOT	1
65	19233G1		HORN SWITCH LABEL.....	1
66	71055G01		RIVET, 3/16" X 1" LG (ALUMINUM)	2
67				
68	614497		RIGHT HEAD LIGHT ASSEMBLY	1
69	614501		LEFT HEADLIGHT ASSEMBLY	1
70	71597G01		SELF THREADING NUT 5 X 10 X 15 MM	8
71				
72	618556		LED HEADLIGHT W/O TURN SIGNAL (RH ASSEMBLY)	1
73	618555		LED HEADLIGHT W/O TURN SIGNAL (LH ASSEMBLY)	1
74				
75	622712		TURN SIGNAL KIT (INCLUDES ITEMS 76 - 82)	1
76	17618G1		NYLON CLAMP	2
77	20965G3		STEERING COLUMN COVER	1
78	611810		TURN SIGNAL SWITCH ASSEMBLY	1
79	619102		TURN SIGNAL BULB.....	2
80	32307G3		FLEX ZIP LOOM	1
81				
82	21640G1		FLASHER UNIT.....	1
83				
84				
85				
86				
87	22288G1		TAIL LIGHT ASSEMBLY COMPLETE.....	2
88				
89				
90				
91				
92				
93				

ELECTRICAL SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
94				
95				
96				
97				
98	619092		WIRE HARNESS, LONG (ACCESSORY)	1
99	33639G01		IGNITION SWITCH (WITH LIGHTS)	1
100	00568G6		LOCK WASHER, 3/4"	1
101	17137G1		FACE NUT, 3/4 - 20.....	1
102	17063G1		IGNITION KEY	1
103	605866		WIRE HARNESS (KEY SWITCH).....	1
104				
105				
106	73030G04		PLATE (FUEL GAUGE AND OIL LIGHT)	1
107	71131G01		LABEL (OIL LIGHT AND FUEL GAUGE WITH HEADLIGHTS)	1
108	21553G1		FUEL GAUGE	1
109	23474G1		INDICATOR LIGHT	1
110	74311G01		HARNESS (OIL LIGHT/FUEL GAUGE).....	1
111	25978G122		18 GA WIRE (RED 6")	1
112				
113	74693G02		CONSOLE INSERT PLATE ASSY (INCLUDES ITEMS 120, 122)	1
114	33623G02		RIVET, BLACK PLATIC 3/16 X3/8	2
115	612143		POWER OUTLET 12V (INCLUDES ITEMS 116 - 121)	1
116	612107		WIRE HARNESS, POWER OUTLET 12V	1
117	33623G02		RIVET, BLACK PLATIC 3/16 X 3/8	3
118	71078G01		OUTLET, POWER 12V	1
119	14601G10		RIVET, ALUMINIUM 5/32	2
120	73522G03		CONSOLE PLATE (E-COAT)	1
121	35212G01		FUSE, AUTOMTIVE ATC TYPE, 15A	1
122	20271G01		HOLE PLUG	1
123	17618G1		NYLON CLAMP.....	1
124	607285		HOUR METER KIT (INCLUDES ITEMS 125 - 127).....	1

ELECTRICAL SYSTEM

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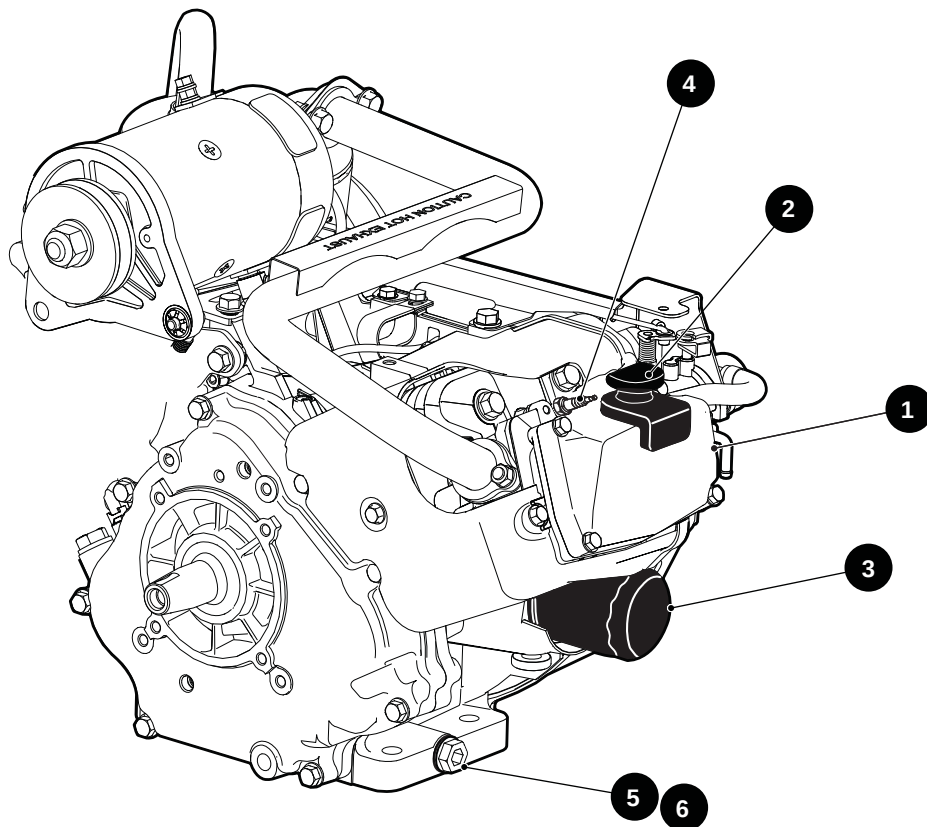
ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
125	617074						HOUR METER	1
126	603721						HOUR METER BRACKET	1
127	606254						WIRE HARNESS (HOUR METER).....	1
128	607284						HOUR METER KIT (INCLUDES ITEMS 125 - 127)	1
129	31539G1						NYLON CLAMP 15.5" (NOT ILLUSTRATED)	AR
130	73290G03						CONTINUOUS TONE POTTED BUZZER (NOT ILLUSTRATED)	1

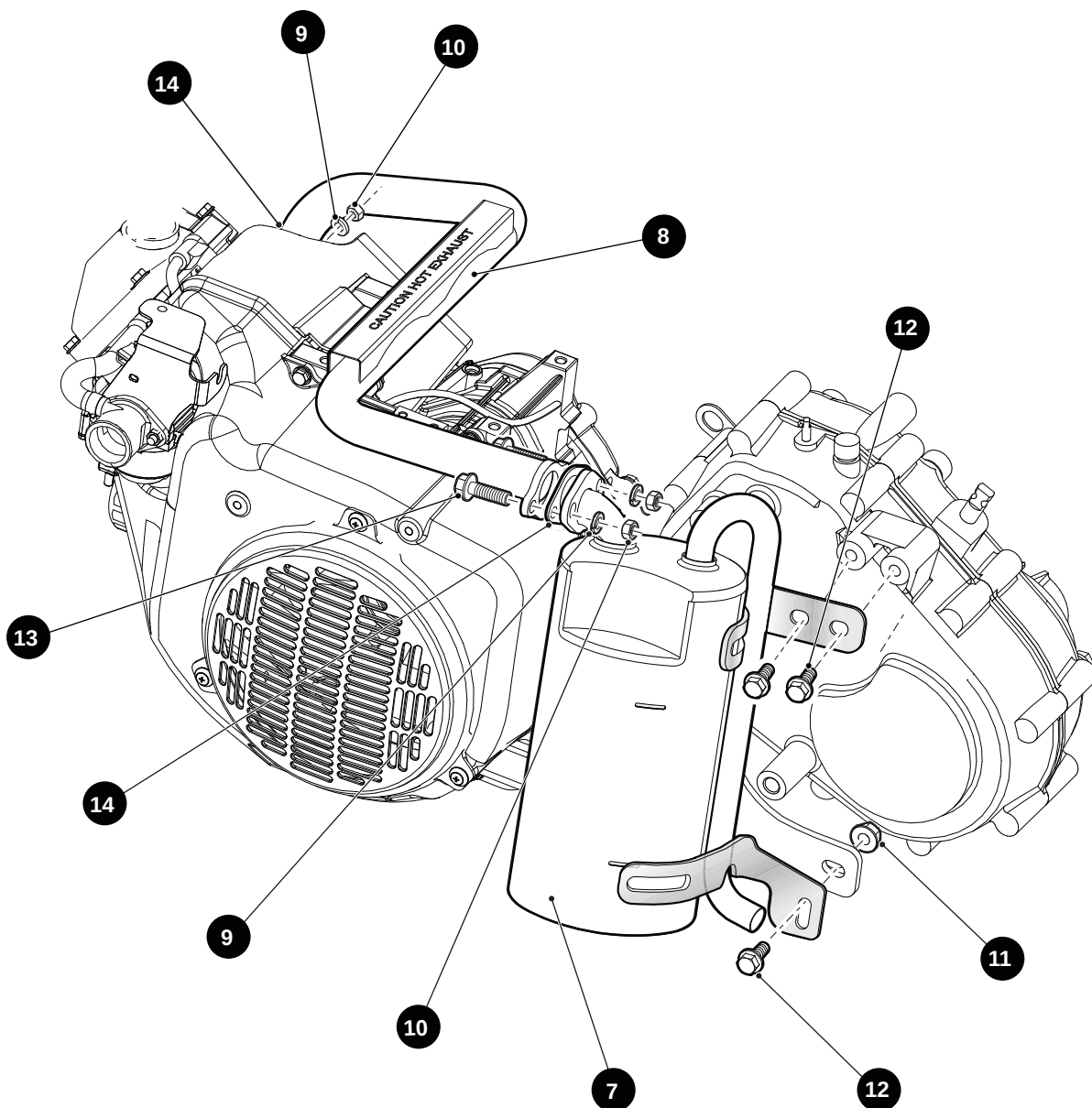
Notes:

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ENGINE AND MUFFLER

6 GAS ENGINE Includes items 2 - 6





ENGINE AND MUFFLER

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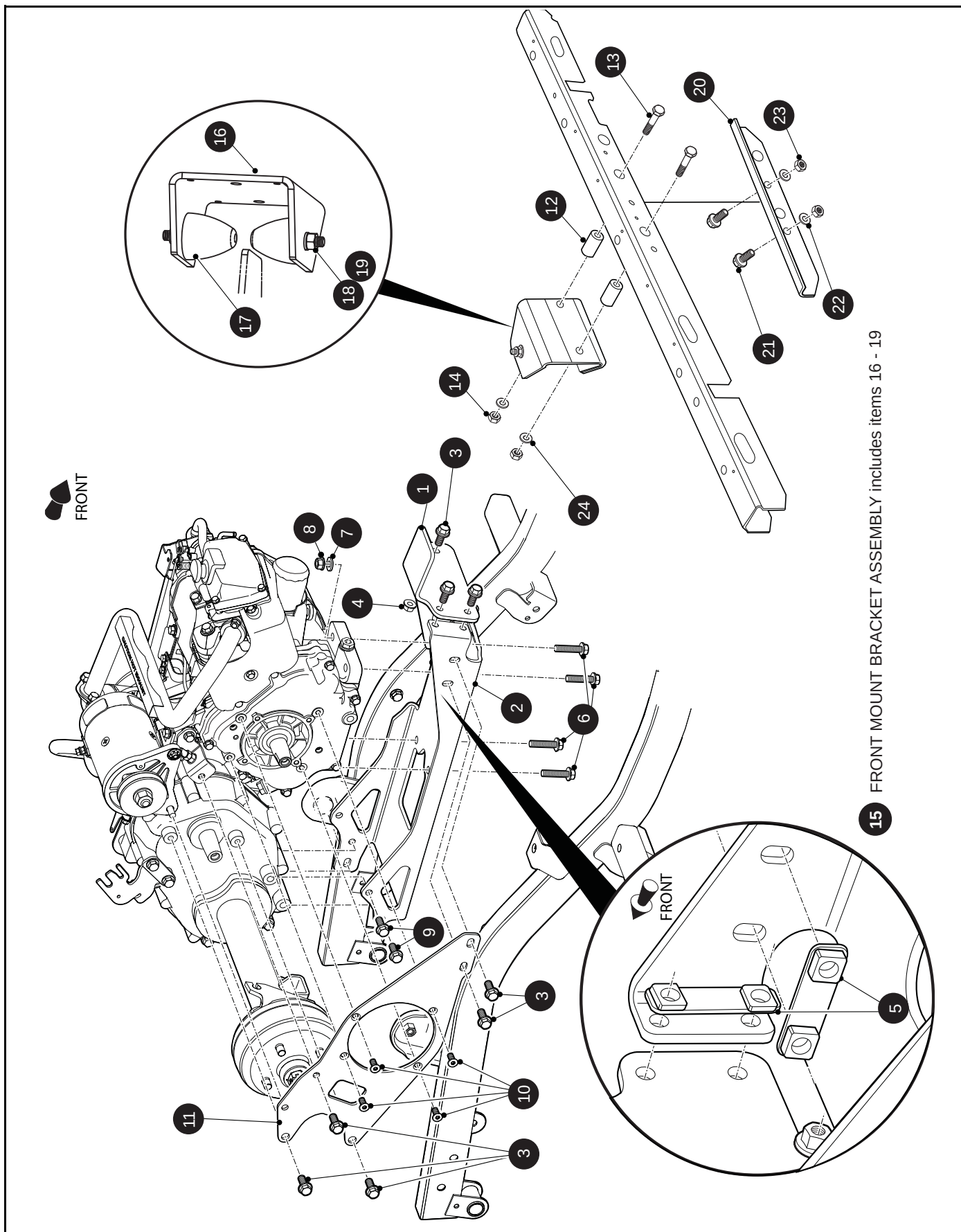
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	607154		ENGINE, GAS, 13HP, NON-GOLF (INCLUDES ITEMS 2- 6)	1
2	606390		DIP STICK.....	1
3	607454		OIL FILTER	1
4	607462		SPARK PLUG (BPR2ES).....	1
5	603557		OIL DRAIN PLUG	1
6	603562		'O' RING, 16MM	1
7	612266		MUFFLER.....	1
8	606982		EXHAUST PIPE	1
9	606272		LOCK WASHER, 8MM	4
10	606267		NUT, M8 X 1.25	4
11	606279		NUT, M10 - 1.25	1
12	606256		BOLT, M10 - 1.25 X 25	3
13	602330		BOLT, M8 - 1.25 X 30	2
14	603599		EXHAUST GASKET	2

Notes:

This image shows a full page of blank graph paper. The background is a very light gray, and it is covered by a precise grid of thin, medium-gray lines. The grid consists of small, identical squares that extend from the top edge to the bottom edge and from the left edge to the right edge of the page, leaving no margins. There are no markings, text, or other features on the paper.

ENGINE MOUNTING



ENGINE MOUNTING

When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	606007		FRONT ENGINE MOUNT	1
2	603101		ENGINE PAN MOUNT	1
3	606256		BOLT, M10 - 1.25 X 25.....	8
4	606279		NUT, M10 - 1.25	1
5	606096		NUT PLATE.....	2
6	606259		BOLT, M10 - 1.25 X 45.....	4
7	603823		FLAT WASHER, M10 X 22 - 2.5	4
8	606279		NUT, M10 - 1.25	4
9	608020		BOLT, M10 - 1.25 X 34.....	4
10	606246		FLAT HEAD SCREW, M6 - 1 X 12.....	4
11	602146		DIFFERENTIAL PLATE	1
12	72016G01		TUBE SPACER	2
13	00428G8		HEX HEAD 3/8 - 16 X 2.75	2
14	11098G5		PLASTIC INSERT LOCK NUT 3/8 - 16"	2
15	627627		FRONT MOUNT BRACKET ASSEMBLY (INCLUDES ITEMS 16 - 19).....	1
16	625345		FRONT MOUNT BRACKET	1
17	605757		RUBBER BUMPER	2
18	00974G01		HEX - NUT M10 X 1.5	2
19	608654		SPLIT LOCK WASHER, 10MM	2
20	70269G02		CROSSMEMBER BRACE	1
21	00438G7		SCREW, CAP HEX HEAD 5/16 - 18 X 7/8"	2
22	00559G8		FLAT WASHER 5/16	2
23	01109G01		LOCK NUT 5/16 - 18.....	2
24	00643G1		FLAT WASHER 3/8 X1.0 X 0.063	2

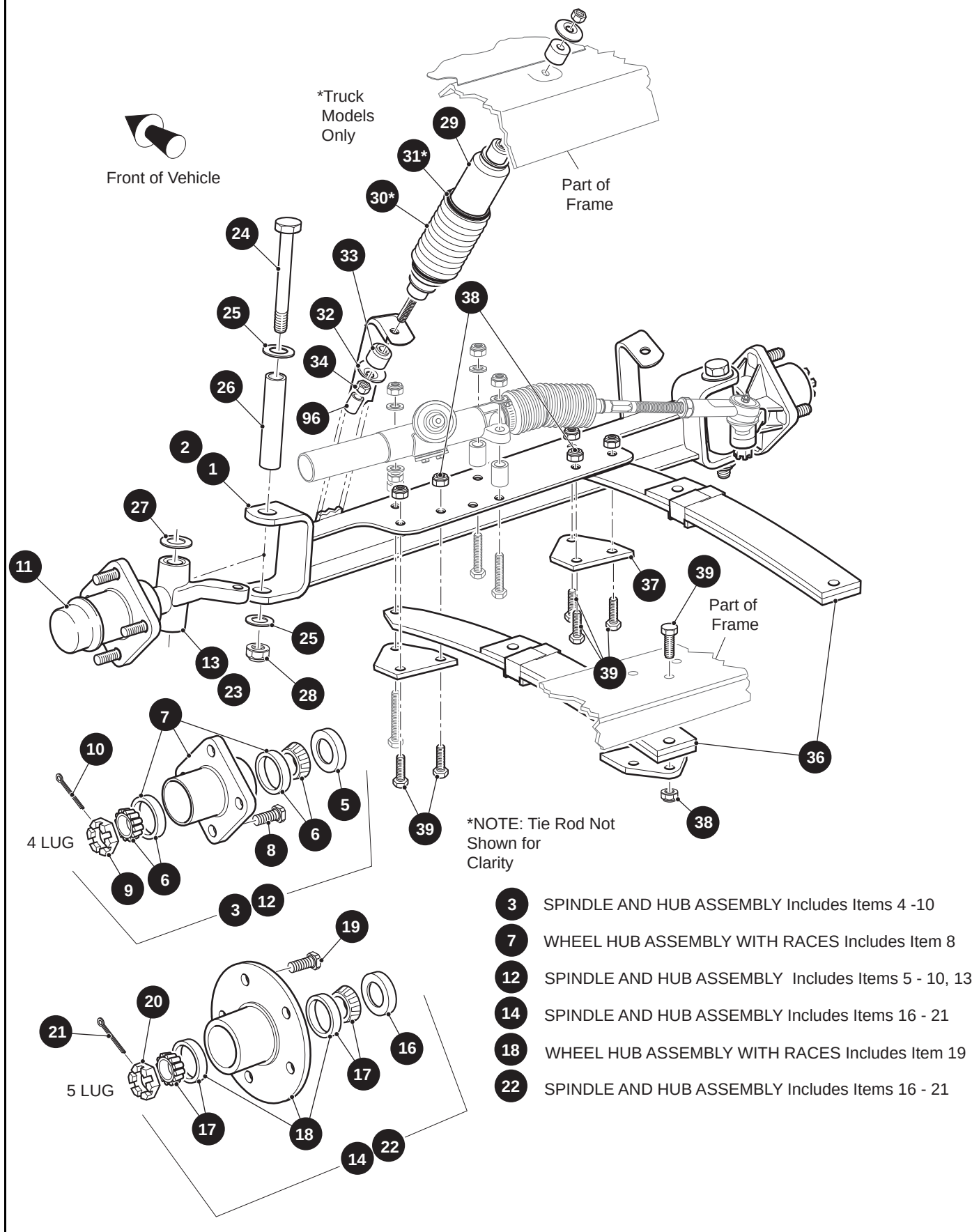
Notes:

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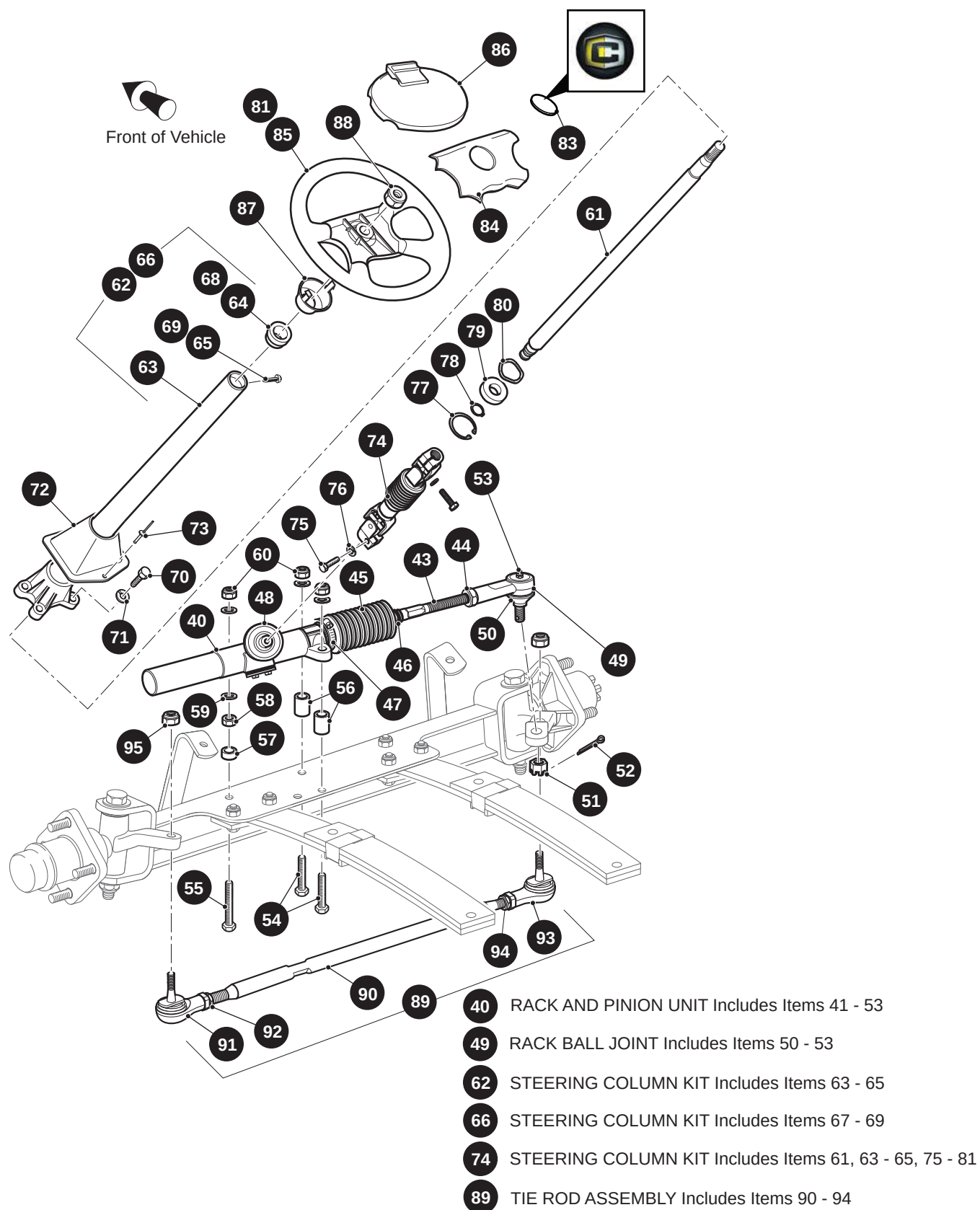
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FRONT SUSPENSION / STEERING



FRONT SUSPENSION / STEERING



FRONT SUSPENSION / STEERING

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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
1	602513	FRONT AXLE	1
2	602327	FRONT AXLE WITH FRONT DISC BRAKES	1
3	70942G03	SPINDLE AND HUB ASSEMBLY, 4 LUG (PASSENGER SIDE) (INCLUDES ITEMS 4 - 10).....	1
4	70942G04	SPINDLE ASSEMBLY (PASSENGER SIDE).....	1
5	25146G1	GREASE SEAL	1
6	50892G1	ROLLER BEARING AND RACE ASSEMBLY	2
7	70589G01	WHEEL HUB ASSEMBLY WITH RACES, 4 LUG (INCLUDES ITEM 8) ..	1
8	19862G1	LUG BOLT, 1/2 - 20 X 1 3/16" LG	4
9	12093G1	CASTELLATED NUT, 1 - 14.....	1
10	00798G8	COTTER PIN, 5/32" X 1 3/4" LG.....	1
11	12091G2	SPINDLE CAP	2
12	70673G03	SPINDLE AND HUB ASSEMBLY, 4 LUG (DRIVER SIDE) (INCLUDES ITEMS 5 - 10, 13)	1
13	70673G04	SPINDLE ASSEMBLY (DRIVER SIDE)	1
14	602288	SPINDLE AND HUB ASSEMBLY WITH FRONT DISC BRAKES (PASSENGER SIDE)(INCLUDES ITEMS 16 - 21)	1
15			
16	12092G1	GREASE SEAL	1
17	50892G1	ROLLER BEARING AND RACE ASSEMBLY	2
18	74673G01	WHEEL HUB ASSEMBLY WITH RACES, (INCLUDES ITEM 19)	1
19	30143G1	LUG BOLT, 1/2 - 20 X 1 7/32" LG	5
20	12093G1	CASTELLATED NUT, 1 - 14.....	1
21	00798G8	COTTER PIN, 5/32" X 1 3/4" LG.....	1
22	602281	SPINDLE AND HUB ASSEMBLY, WITH FRONT DISC BRAKES (DRIVER SIDE)(INCLUDES ITEMS 15 - 20)	1
23			
24	00407G6	BOLT, 1/2 - 13 X 6" LG	2
25	00560G3	FLAT WASHER, 1/2"	4
26	70745G01	KING PIN TUBE	2
27	70754G01	THRUST WASHER, 1" (STAINLESS STEEL).....	2
28	14390G6	LOCK NUT, 1/2 - 13.....	2
29	76419G01	SHOCK ABSORBER.....	2

FRONT SUSPENSION / STEERING

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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
30	70509G01	SHOCK ABSORBER BOOT	2
31	31539G1	WIRE TIE	4
32	10435G1	SHOCK ABSORBER WASHER.....	8
33	10194G1	RUBBER BUSHING	8
34	00532G6	NUT, 3/8 - 24.....	4
35			
36	70664G03	CANTILEVER LEAF SPRING (HEAVY DUTY).....	2
37	70163G03	SPRING PLATE	4
38	00734G1	LOCK NUT, 7/16 - 14	11
39	00463G11	BOLT, 7/16 - 14 X 1 3/4" LG.....	11
40	70964G01	RACK AND PINION UNIT (COMPLETE) (INCLUDES ITEMS 41 - 53).....	1
41	70965G01	STEERING RACK COVER & BEARING	1
42	*	STEERING BOX INSTALLATION TAG	1
43	70694G01	RACK EXTENSION.....	1
44	*	JAM NUT, 1/2 - 20	1
45	70961G01	RACK BOOT	1
46	12416G2	WIRE TIE.....	1
47	11391G8	CLAMP, 1 13/16 - 2 3/8"	1
48	70638G01	PINION SEAL	1
49	70695G01	RACK BALL JOINT (INCLUDES ITEMS 50 - 53).....	1
50	50641P1	RUBBER BOOT	1
51	50209P2	CASTELLATED NUT, 7/16 - 20.....	1
52	10387G2	COTTER PIN, 3/32" X 1" LG.....	1
53	10389G3	GREASE FITTING, STRAIGHT	1
54	00464G6	BOLT, 7/16 - 14 X 2 3/4" LG.....	2
55	01068G01	BOLT, 7/16 - 14 X 3 1/2" LG.....	1
56	70667G02	SPACER.....	2
57	70667G03	SPACER (SHORT).....	1
58	00532G7	NUT, 7/16 - 14.....	1
59	00560G2	FLAT WASHER, 7/16".....	7
60	00734G1	LOCK NUT, 7/16 - 14	3

FRONT SUSPENSION / STEERING

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
61	70607G01		STEERING SHAFT	1
62	70758G06		STEERING COLUMN KIT (INCLUDES ITEMS 63 - 65)	1
63	70610G03		STEERING COLUMN	1
64	28569G01		STEERING COLUMN BUSHING	1
65	01022G01		SCREW, #6 - 20 X 5/16" LG	1
66	70758G08		STEERING COLUMN KIT (HORN) (INCLUDES ITEMS 67 - 69)	1
67	70610G04		STEERING COLUMN	1
68	28569G01		STEERING COLUMN BUSHING	1
69	01022G01		SCREW, #6 - 20 X 5/16" LG	1
70	01006G01		BOLT, 3/8 - 16 X 1 1/4" LG	4
71	00879G1		LOCK WASHER, 3/8"	4
72	70997G01		COVER.....	1
73	71055G01		RIVET, 3/16" X 1" LG (ALUMINUM)	1
74	70758G05		STEERING COLUMN KIT (INCLUDES ITEMS 61, 63 - 65, 75 - 81)	1
75	70580G01		INTERMEDIATE SHAFT (INCLUDES ITEMS 75, 76)	1
76	01055G01		BOLT, M8 X 1.25 - 05.....	1
77	00565G8		LOCK WASHER, 5/16"	1
78	70751G01		RETAINING RING (INTERNAL).....	1
79	70888G01		RETAINING RING (EXTERNAL)	1
80	15112G1		BALL BEARING	1
81	70887G01		WAVE WASHER	1
82				
83	618086		CUSHMAN STEERING WHEEL DECAL	1
84	71147G01		STEERING WHEEL COVER.....	1
85	602979		STEERING WHEEL	1
86	607925		CLIPBOARD	1
87	71949G01		HUB COVER	1
88	14390G2		LOCK NUT, 5/8 - 18.....	1
89	70876G02		TIE ROD ASSEMBLY (INCLUDES ITEMS 90 - 94)	1
90	70897G02		THREADED ROD (24" LG).....	1
91	70902G01		TIE ROD END (LEFT HAND THREADS)	1

FRONT SUSPENSION / STEERING

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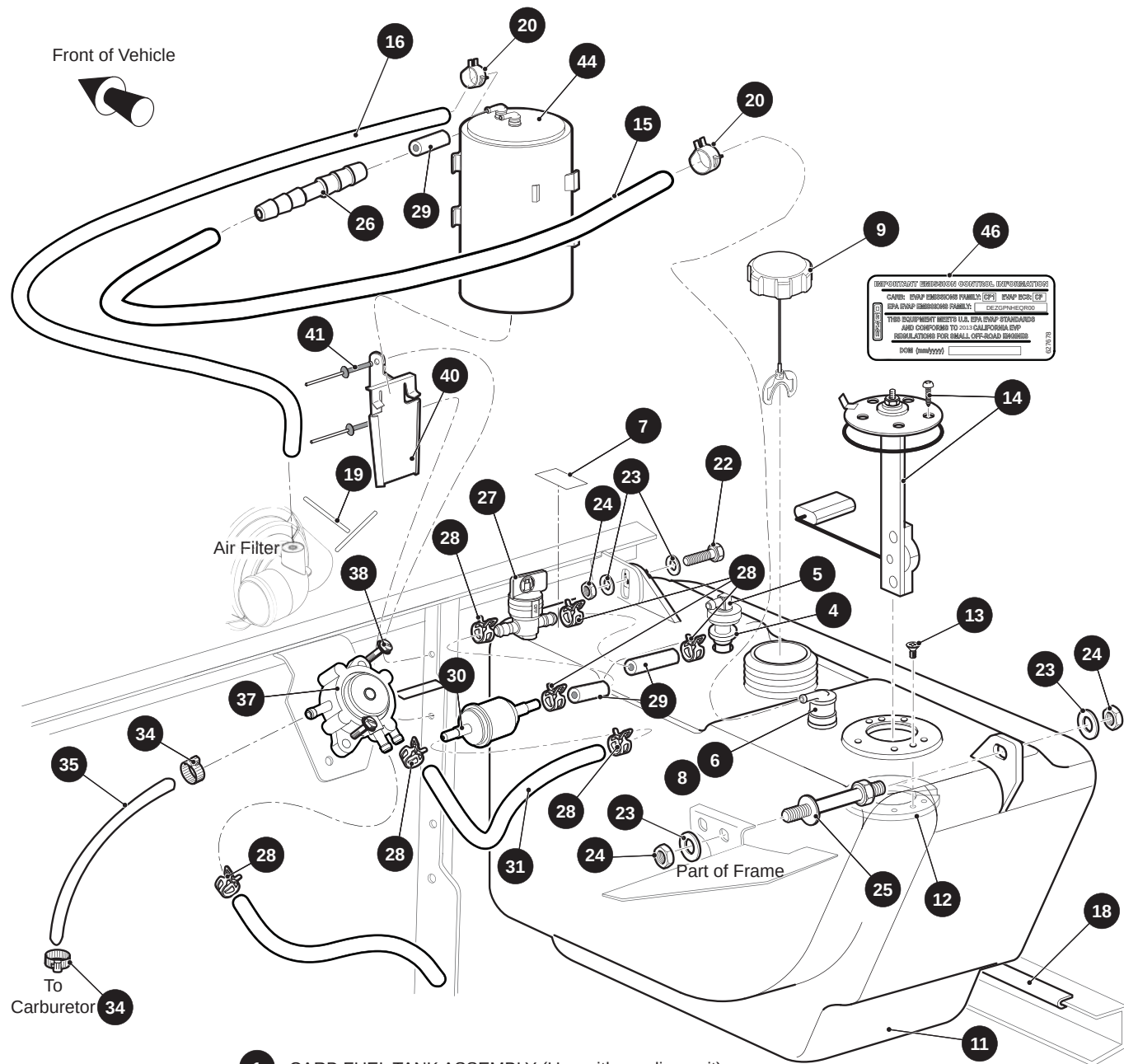
Notes:

A full-page view of a blank sheet of graph paper. The grid consists of thin, light gray horizontal and vertical lines forming small squares across the entire page. There are no margins, text, or other markings on the paper.

Notes:

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FUEL SYSTEM



FUEL SYSTEM

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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
1	620181	CARB FUEL TANK ASSEMBLY (Use with sending unit) (INCLUDES ITEMS 4 - 14)	1
2			
3			
4	70988G01	SIPHON TUBE GROMMET	1
5	18287G3	SIPHON TUBE ASSEMBLY	1
6	606068	ROLLOVER VALVE GROMMET	1
7	617886	EPA FUEL TANK LABEL	1
8	606067	ROLLOVER VALVE	1
9	617885	FUEL TANK CAP (RATCHET).....	1
10	607479	CARB FUEL TANK, (W/SWITCH) (INCLUDES ITEM 11)	1
11	618669	FUEL TANK, W/ SENDER UNIT	1
12	72229G01	FUEL TANK ADAPTER	1
13	72230G01	FLAT HEAD MACHINE SCREW 6 - 32 X 1/2"	2
14	20048G2	FUEL LEVEL SENDER	1
15	607546	LOW PRESSURE FUEL HOSE, 3/16" I.D. X 3/8 O.D. X 17.00 LONG (CARB)	1
16	606966	LOW PRESSURE FUEL HOSE, 3/16" I.D. X 3/8 O.D. X 34.00 LONG (CARB)	1
17			
18	32372G6	BLACK TRIM, 6.25" LONG	1
19	17618G1	NYLON CLAMP	2
20	606963	TUBING CLAMP, 3/16" I.D.....	2
21			
22	00438G8	HEX HEAD BOLT, 5/16" - 18 X 1" LG	1
23	00559G8	FLAT WASHER, 5/16"	4
24	11098G6	LOCK NUT, 5/16" - 18	3
25	70483G01	SPACER, 5/16" - 18	1
26	615346	HOSE REDUCER - ID 1/4" X 3/16"	1
27	611181	FUEL SHUT-OFF VALVE	1
28	18292G1	HOSE CLAMP, 50 DIAMETER	7
29	615350	FUEL SYSTEM HOSE, ID 6.35, 2.00"	3
30	72084G01	FUEL LINE FILTER	1

FUEL SYSTEM

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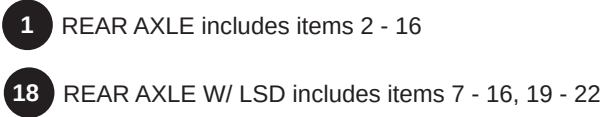
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
31	606969		FUEL SYSTEM HOSE,.25 I.D. X.50 O.D. X 8.00 LONG	1
32				
33				
34	11391G4		HOSE CLAMP, .25 - .63 DIA	2
35	604597		CARB FUEL SYSTEM HOSE,.25 I.D. X.50 O.D. X 26.00 LONG	1
36				
37	602061		FUEL PUMP	1
38	00114G6		HEX WASHER HEAD SLOTTED TAPPING SCREW, 1/4" - 14 X .75" LG	2
39				
40	606310		CARBON CANISTER MOUNTING BRACKET	1
41	10570G11		RIVET, 3/16" DIA X .70.....	2
42				
43				
44	606071		CARBON CANISTER	1
45				
46	627678		EVAP LABEL	1

Notes:

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REAR AXLE



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	627891		REAR AXLE (INCLUDES ITEMS 2 - 16)	1
2	26770G01		OIL DRAIN PLUG	2
3	26771G01		GASKET, 14 MM	2
4				
5				
6				
7	72259G01		OIL SEAL 28 X 47 X 9 MM	3
8	26823G01		FLANGED HEX HEAD BOLT M8 X 1.25 X 100 LG	10
9	72260G01		FLANGED HEX HEAD BOLT M10 X 1.5 X 23 LG	10
10	607940		AXLE TUBE (PASSENGER SIDE)	1
11	607939		AXLE TUBE (DRIVER SIDE)	1
12	607946		AXLE SHAFT (PASSENGER SIDE)	1
13	607945		AXLE SHAFT (DRIVER SIDE)	1
14	26811G01		BALL BEARING	2
15	26814G01		SNAP RING, 52 MM	2
16	606403		SLOTTED NUT M22 X 1.5	2
17				
18	617488		REAR AXLE W/LSD (INCLUDES ITEMS 7 - 16, 19 - 22)	1
19	630835		OIL DRAIN PLUG W/ MAGNET	1
20	630836		GASKET, 18 MM	1
21	26770G01		OIL DRAIN PLUG	1
22	26771G01		GASKET, 14 MM	1

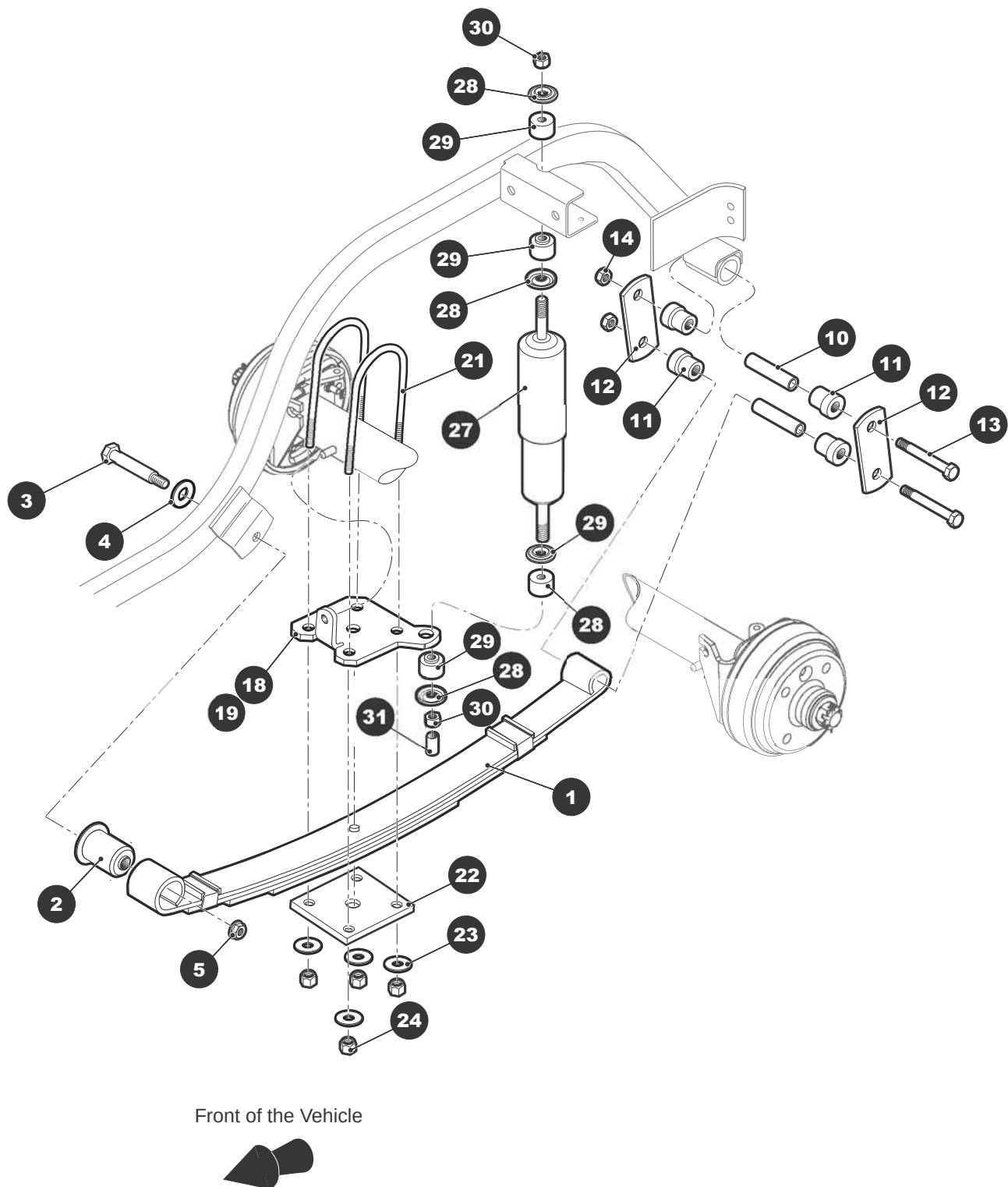
Notes:

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Notes:

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REAR SUSPENSION



REAR SUSPENSION

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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
1	605721	HEAVY DUTY LEAF SPRING.....	2
2	605445	LEAF SPRING BUSHING, FRONT	2
3	00665G9	HEX HEAD SHOULDER BOLT, SS 3/8 - 16 X 3.5 LG	2
4	00643G1	FLAT WASHER, .411 I.D. X 1.00 O.D. X .06	2
5	12262G1	FLANGED LOCK NUT, 3/8 - 16	2
6			
7			
8			
9			
10	70289G02	SPLIT STEEL SPACER	4
11	70291G01	FLANGED URETHANE BUSHING	8
12	70270G02	SHACKLE PLATE	4
13	00665G9	HEX HEAD BOLT, SS 3/8 - 16 X 3.5 LG	4
14	11098G5	LOCK NUT, 3/8 - 16	4
15			
16			
17			
18	605938	AXLE BRACKET, DRIVER SIDE	1
19	605958	AXLE BRACKET, PASSTENGER SIDE.....	1
20			
21	32195G3	U-BOLT 2 - 3/8	4
22	605956	REAR SUSPENSION PLATE	2
23	00643G1	FLAT WASHER, .411 I.D. X 1.00 O.D. X .06	8
24	11098G5	LOCK NUT, 3/8 - 16	8
25			
26			
27	70248G01	SHOCK ABSORBER	2
28	10435G1	SHOCK ABSORBER WASHER.....	8
29	10194G1	RUBBER SHOCK BUSHING	8
30	00532G6	HEX NUT, 3/8 - 24.....	4
31	10044G01	VINYL CAP	2

REAR SUSPENSION

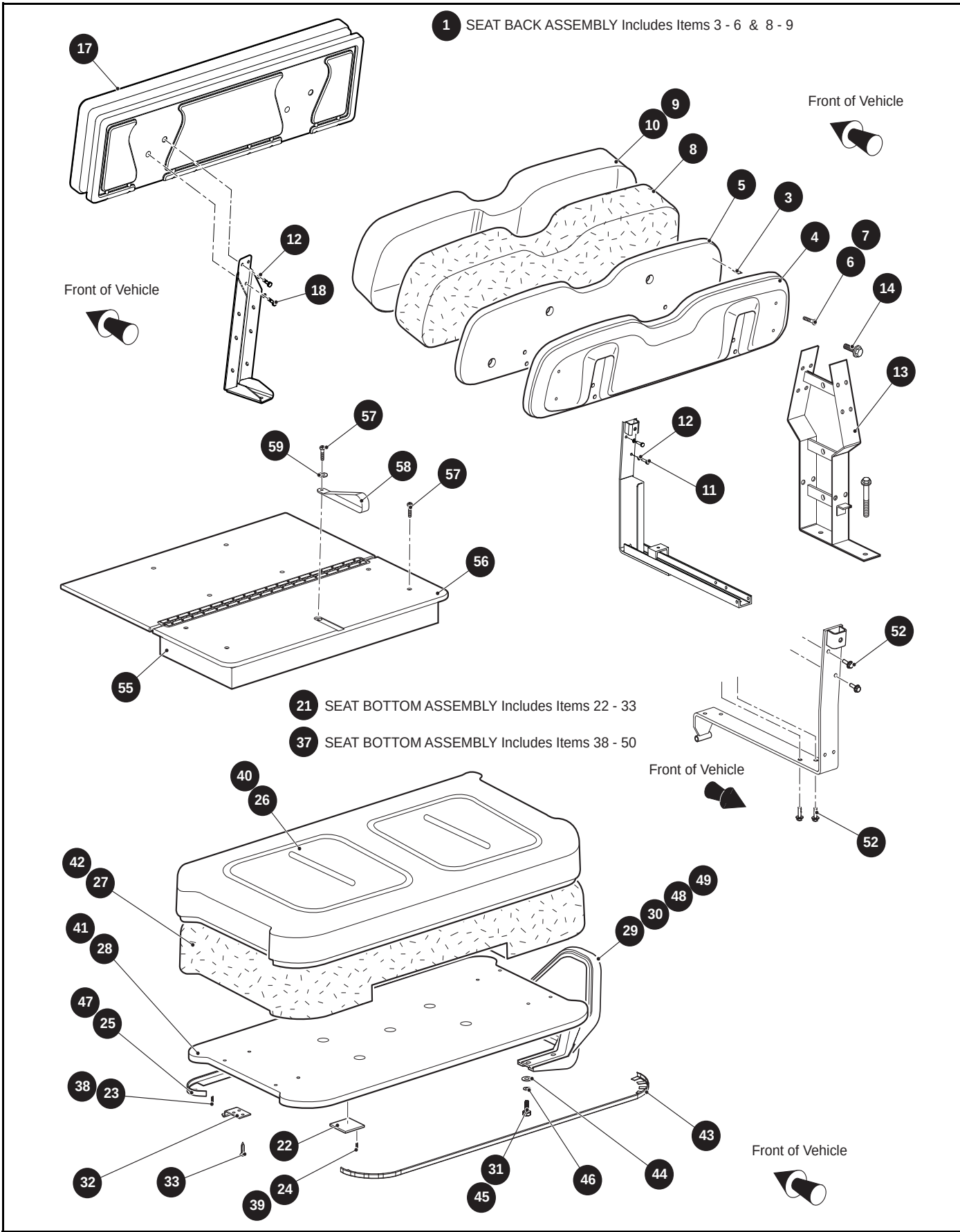
Notes:

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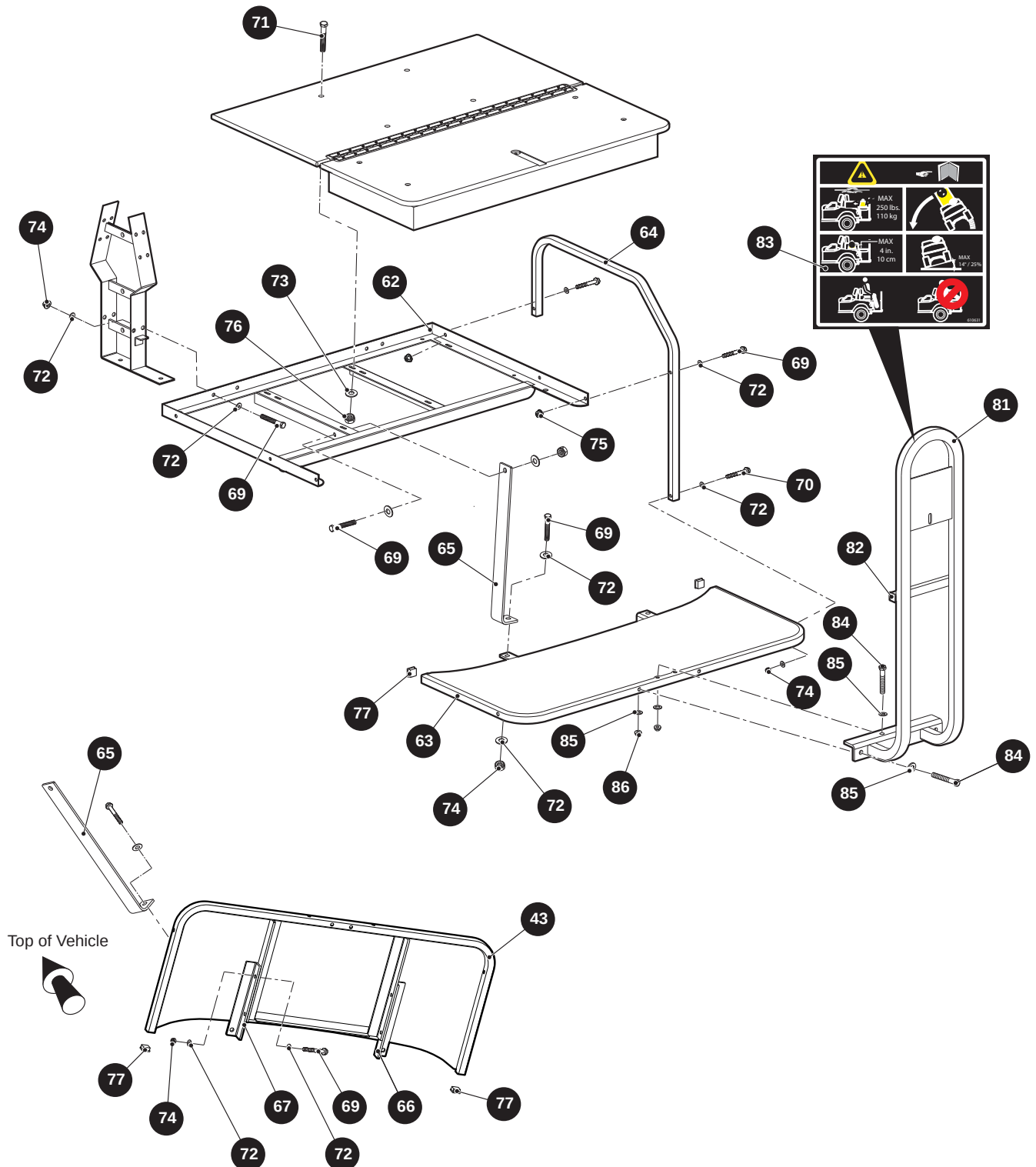
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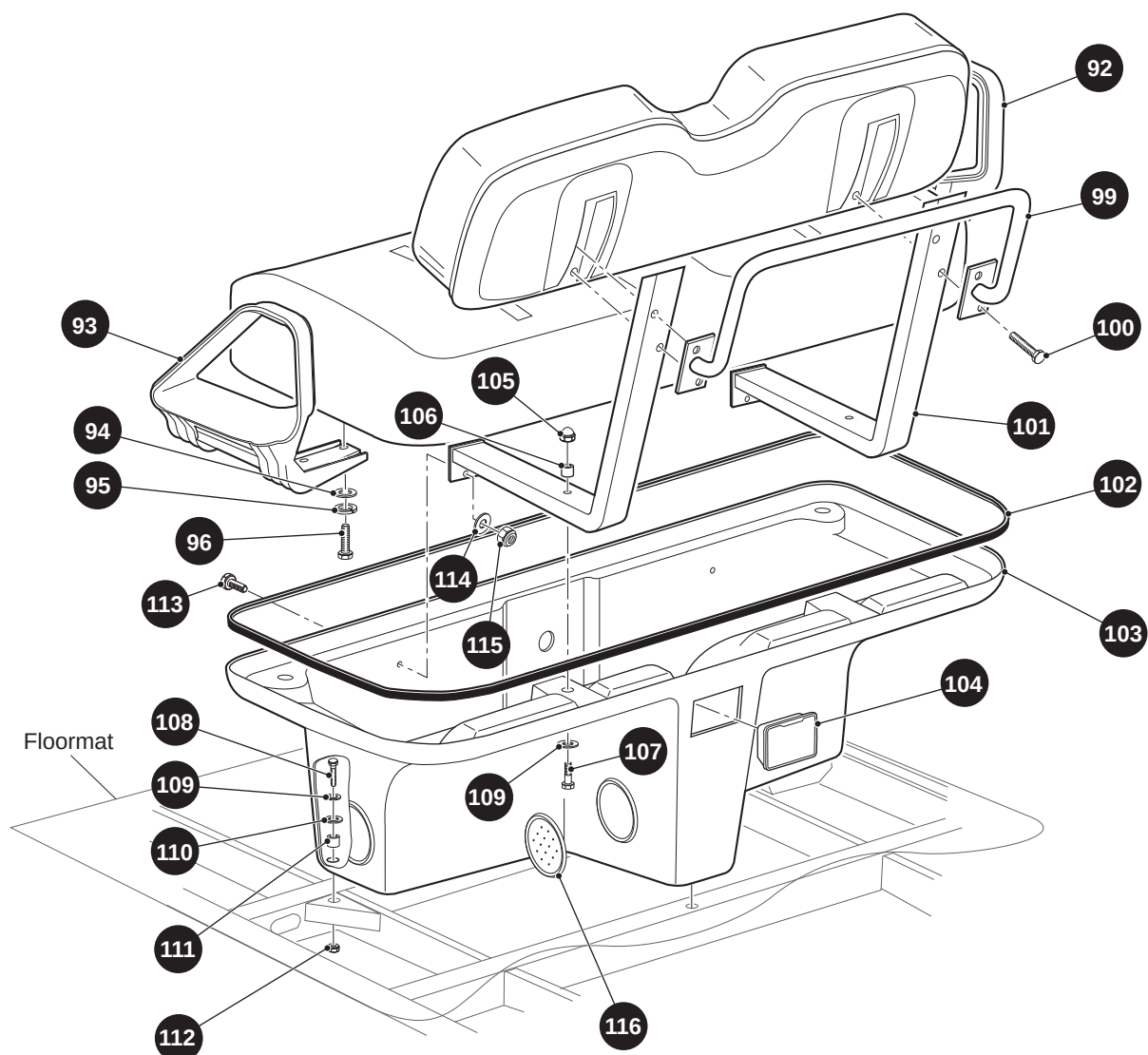
SEATING



80 HANDRAIL KIT, FLIP FLOP SEAT Includes Items 81 - 86



91 SEAT BOTTOM ASSEMBLY Includes Items 92 - 96



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	***		SEAT BACK ASSEMBLY (INCLUDES ITEMS 3 - 5 & 7 - 10)..... 71751G02 GRAY 71751G03 OYSTER 71751G04 TAN 71751G06 BROWN 71751G07 BLACK 604908 WHITE WITH BLUE 604907 WHITE WITH RED 606828 RED WITH BLACK	1
2				
3	*		FLAT STAPLE.....	95
4	71752G01		PLASTIC SEAT BACK COVER.....	1
5	76414G01		SEAT BACK (WOOD).....	1
6	01107G01		SCREW, #8 X 3/8" LG (STAINLESS STEEL).....	4
7	607535		PAN HEAD SCREW	4
8	71754G01		FOAM PADDING (SEAT BACK).....	1
9	***		VINYL SEAT BACK COVER..... 71753G02 GRAY 71753G03 OYSTER 71753G04 TAN 71753G06 BROWN 71753G07 BLACK 604916G0102 WHITE/BLUE 604916G0103 WHITE/RED 604916G0304 RED/BLACK	1
10				
11	00661G8		HEX SCREW 1/4 - 20	4
12	00664G7		LOCK WASHER .255/.263.....	4
13	615730		SEAT BACK SUPPORT	1
14	71204G01		SCREW 1/4 - 20 X 7/8"	8

SEATING

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
15				
16				
17	***		SEAT BACK ASSEMBLY	1
			71274G03 TAN	
			71274G04 GRAY	
			71274G05 OYSTER	
			71274G06 SPECIAL	
18	605056		SCREW 1/4 - 20 X 1.....	4
19				
20				
21	***		SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 22 - 33)	1
			71611G03 GRAY	
			71611G05 OYSTER	
			71611G07 TAN	
			71611G09 SPECIAL	
			71611G16 BROWN	
			71611G17 BLACK	
			71611G35 RED ON BLACK	
			604902 WHITE WITH RED	
			604906 WHITE WITH BLUE	
22	17074G1		RUBBER PAD	2
23	*		FLAT STAPLE	110
24	*		FLAT STAPLE	36
25	71012G01		VINYL TRIM (SEAT BOTTOM)	1
26	***		VINYL SEAT BOTTOM COVER	1
			71602G02 GREY	
			71602G03 OYSTER	
			71602G04 TAN	
			71602G05 SPECIAL	
			71602G06 BLACK	
			71602G07 BROWN	

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
			604912G0103 WHITE ON RED	
			604912G0102 WHITE/BLUE	
27	71603G02		FOAM PADDING (SEAT BOTTOM)	1
28	76411G01		SEAT BOTTOM (WOOD)	1
29	71702G01		HIP RESTRAINT (DRIVER SIDE)	1
30	710701G01		HIP RESTRAINT (PASSENGER SIDE).....	1
31	71204G01		SCREW 1/4 - 20 X 7/8	8
32	71610G01		SEAT HINGE.....	2
33	00720G08		SCREW #12 -14 X 1".....	6
34				
35				
36				
37	***		SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 38 - 50).....	1
			74139G02 GRAY	
			74139G03 OYSTER	
			74139G04 TAN	
			74139G06 BROWN	
			74139G07 BLACK	
38	*		FLAT STAPLE.....	110
39	*		FLAT STAPLE.....	48
40	***		VINYL SEAT BOTTOM COVER	1
			71602G02 GRAY	
			71602G03 OYSTER	
			71602G04 TAN	
			71602G07 BROWN	
			71602G06 BLACK	
41	76417G01		SEAT BOTTOM (WOOD)	1
42	71603G02		FOAM PADDING (SEAT BOTTOM)	1
43	74140G01		VINYL TRIM FRONT	1
44	01110G01		FLAT WASHER 1/4	8
45	00661G8		BOLT 1/4 - 20 X 1	8

SEATING

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
46	00664G7		LOCK WASHER 1/4.....	8
47	71012G01		VINYL TRIM (SEAT BOTTOM)	1
48	71702G01		HIP RESTRAINT (DRIVER SIDE).....	1
49	710701G01		HIP RESTRAINT (PASSENGER SIDE)	1
50				
51				
52	71204G01		SCREW 1/4 - 20 X 7/8.....	12
53				
54				
55	***		REAR FACING SEAT BOTTOM.....	
			621027 TAN	1
			621031 WHITE/BLUE	1
			621032 WHITE/RED	1
			621033 RED/BLACK	1
			621036 BLACK	1
			617895 GRAY	1
			617897 BROWN	1
56	617137		DECK BOARD ASSEMBLY	1
57	16705G1		STAINLESS STEEL SCREW 1/4 - 20 X 1"	5
58	617402		SEAT STRAP	1
59	00559G7		FLAT WASHER 1/4	1
60				
61				
62	615712		SEAT FRAME WELDMENT	1
63	615714		FOOTREST WELDMENT	1
64	615729		ARMREST, REAR SEAT	2
65	615713		SEAT FRAME SUPPORT.....	2
66	615728		FOOTREST BRACKET, PASSENGER SIDE.....	1
67	615727		FOOTREST BRACKET, DRIVER SIDE	1
68	01006G01		HEX HEAD SCREW, 3/8 X 1.25.....	4
69	00427G4		HEX HEAD SCREW, 3/8 - 16 X 1.5	16

When ordering parts, please specify the model and serial number of the product.

* Indicates a component that is not available as an individual part.

*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
70	00429G2		HEX HEAD SCREW, 3/8 - 16 X 3.25	2
71	16705G9		SCREW SS, 1/4 - 20 X 1.25	4
72	614221		FLAT WASHER, 3/8	32
73	01110G01		FLAT WASHER, 1/4	4
74	11098G5		PLASTIC LOCK NUT, 3/8 - 16	14
75	11027G5		FLANGED LOCK NUT, 3/8 - 16	4
76	14390G4		PLASTIC LOCK NUT, 1/4 - 20	4
77	19853G1		SQUARE CAP TUBE, 1"	2
78				
79				
80	617901		HANDRAIL KIT, FLIP-FLOP SEAT (INCLUDES ITEMS 81 - 86)	1
81	615721		FOOTREST HANDLE WELDMENT	1
82	19859G1		SQUARE CAP TUBE, 3/4"	2
83	610631		DECAL	1
84	00427G8		HEX HEAD SCREW, 3/8 - 16 X 2.0	4
85	614221		FLAT WASHER, 3/8	8
86	11098G5		PLASTIC LOCK NUT, 3/8 - 16	4
87				
88				
89				
90				
91	71888-G**		SEAT BOTTOM (INCLUDES ITEMS 92 - 96) (SHUTTLE 4 & 6)	1
92	71701-G01		HIP RESTRAINT (PASSENGER SIDE)	1
93	71702-G01		HIP RESTRAINT (DRIVER SIDE)	1
94	01110-G01		WASHER, 1/4" (STAINLESS STEEL)	8
95	00664-G7		LOCK WASHER, 1/4" (STAINLESS STEEL)	8
96	00415-G2		BOLT, 1/4 - 20 X 1 1/4" LG	8
97				
98				
99	71632-G01		REAR HAND HOLD BAR	1
100	71204-G02		BOLT, 1/4 - 20 X 2" LG	4

SEATING

When ordering parts, please specify the model and serial number of the product.

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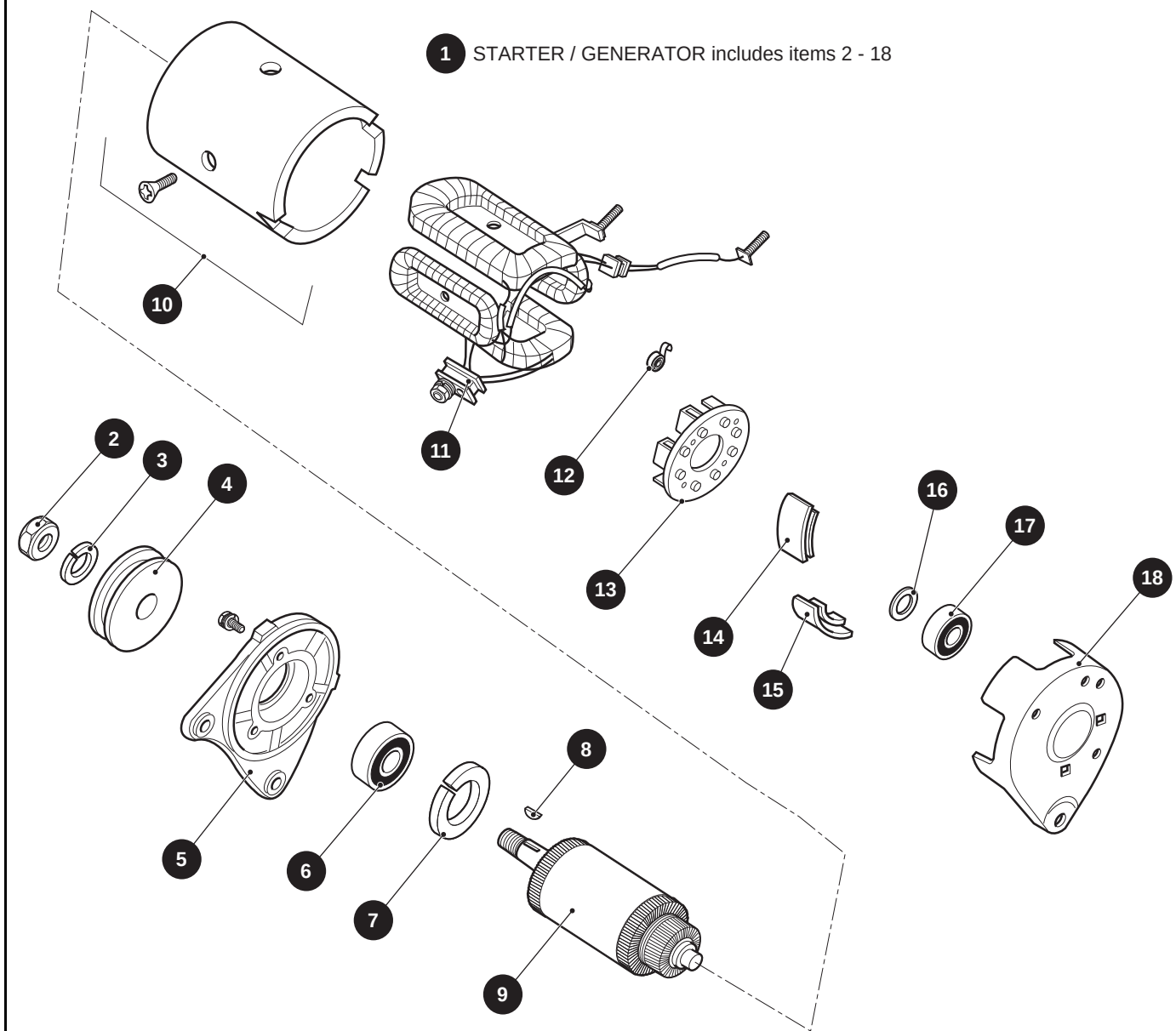
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
101	71868-G01		SEAT BACK BRACKET	2
102	32805-G6		TRIM, BLACK	1
103	70836-G0**		SEAT POD.....	1
104	27731-G01		ASHTRAY	1
105	15717-G5		ACORN NUT, 3/8 - 16	2
106	23726-G4		SPACER, 5/16"	2
107	00427-G8		BOLT, 3/8 - 16 X 2" LG	2
108	00439-G8		BOLT, 5/16 - 18 X 2" LG	3
109	00675-G1		WASHER, 3/8" (STAINLESS STEEL)	5
110	71883-G01		RUBBER WASHER, 5/8"	3
111	23726-G9		SPACER, 3/4"	3
112	11098-G6		LOCK NUT, 5/16 - 18 (STAINLESS STEEL)	3
113	00976-G06		SCREW, 5/16 - 18 X 3/4" LG (STAINLESS STEEL)	2
114	01110-G01		LOCK WASHER, 1/4" (STAINLESS STEEL).....	2
115	11098-G6		LOCK NUT, 1/4 - 20 (STAINLESS STEEL)	2
116	71599-G01		VENT PLUG	4

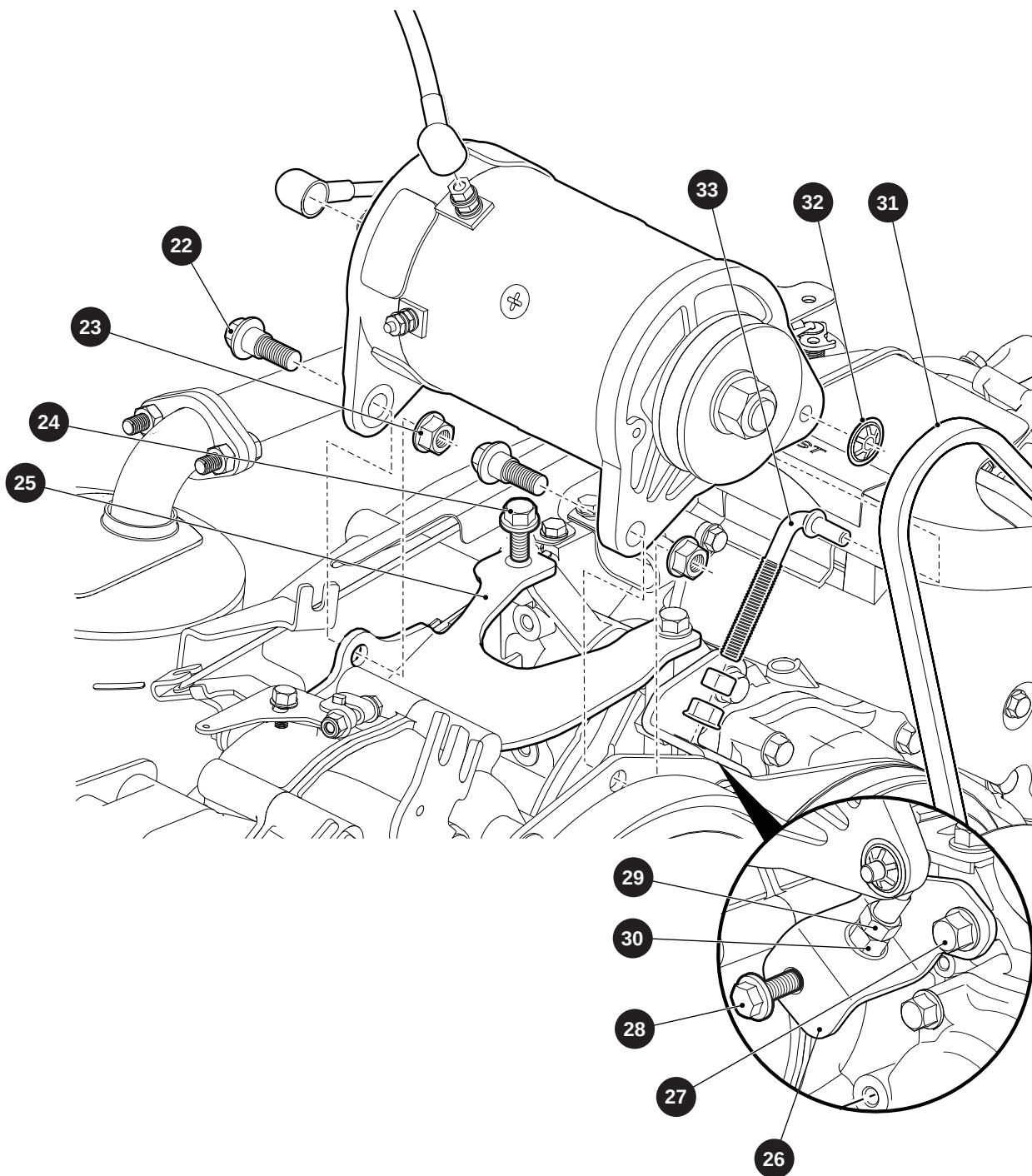
Notes:

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STARTER GENERATOR



STARTER GENERATOR



STARTER GENERATOR

When ordering parts, please specify the model and serial number of the product.

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*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	625715		STARTER / GENERATOR (INCLUDES ITEMS 2 - 18)	1
2	612029		NUT	1
3	612030		LOCKWASHER.....	1
4	625716		PULLEY	1
5	612032		FRONT COVER	1
6	612033		BEARING	1
7	612034		RETAINING RING.....	1
8	612035		KEY	1
9	612036		ARMATURE ASSEMBLY	1
10	612037		FRAME & FIELD ASSEMBLY	1
11	612038		BRUSH LEAD & TERMINAL SERVICE PKG	1
12	612039		BRUSH SPRING.....	4
13	612040		BRUSH BOX ASSEMBLY	1
14	612041		BRUSH 1 COVER.....	3
15	612042		BRUSH 2 COVER.....	2
16	612043		WAVY WASHER	1
17	612044		BEARING	1
18	612045		REAR COVER	1
19				
20				
21				
22	606235		HEX HEAD SHOULDER BOLT, M10 - 1.25 X 20	2
23	606279		NUT, M10 - 1.25	2
24	606261		BOLT, M8 - 1.25 X 20	3
25	602141		STARTER / GENERATOR BRACKET	1
26	602145		TENSIONER BRACKET.....	1
27	606261		BOLT, M8 - 1.25 X 20	1
28	606256		BOLT, M10 - 1.25 X 25	1
29	606255		NUT, M10 - 1.25	1
30	606274		NUT, M10 - 1.25	1

STARTER GENERATOR

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
31	630587		STARTER / GENERATOR BELT	1
32	12064G6		PUSH NUT, 5/16"	1
33	629763		TENSIONER BOLT	1

STARTER GENERATOR

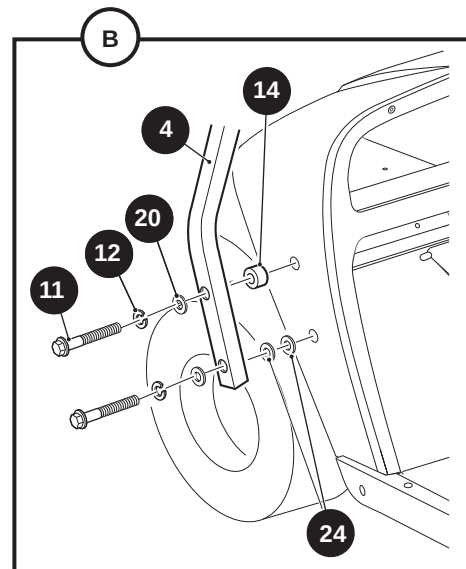
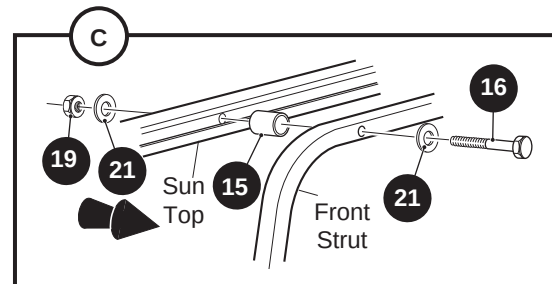
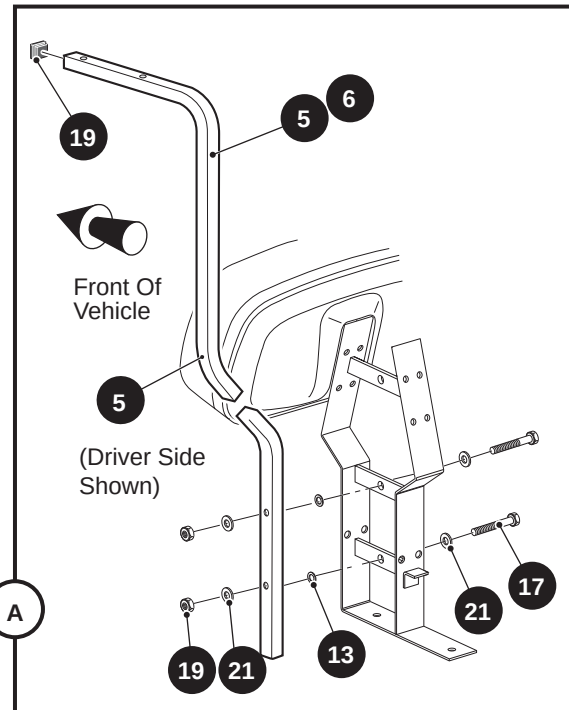
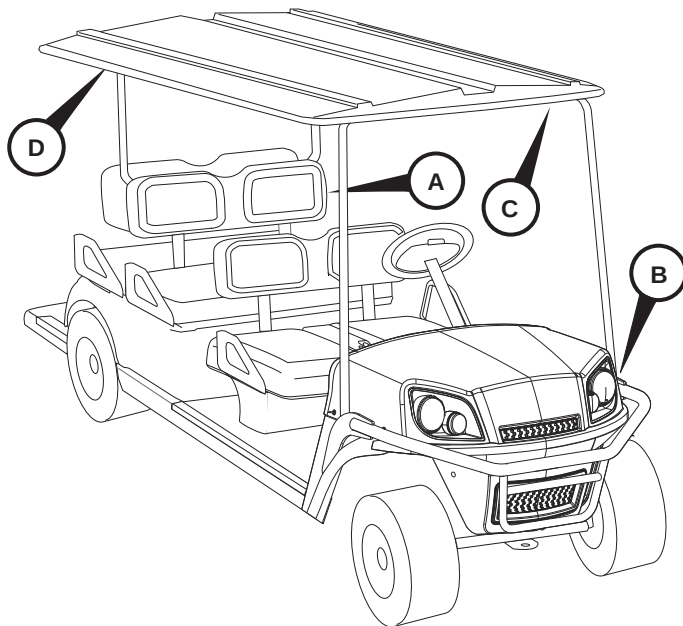
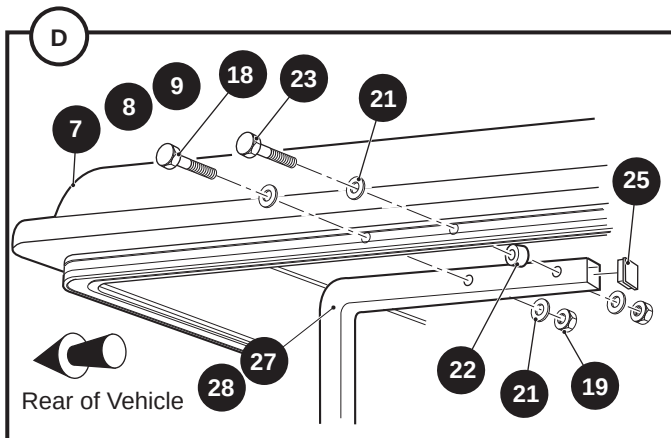
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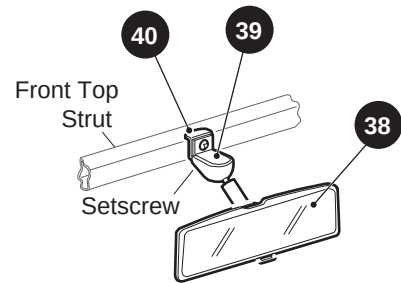
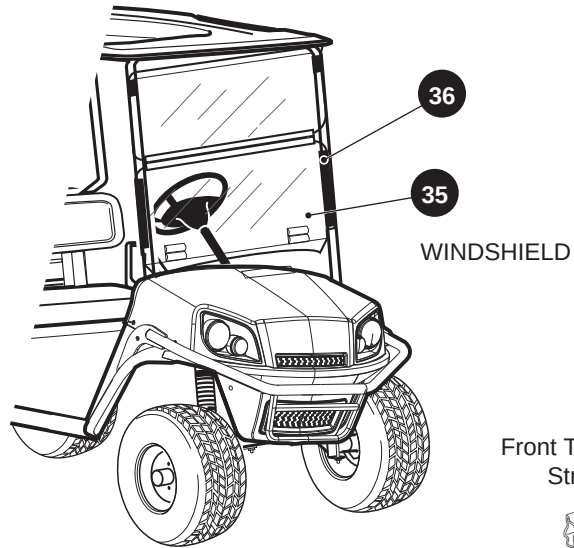
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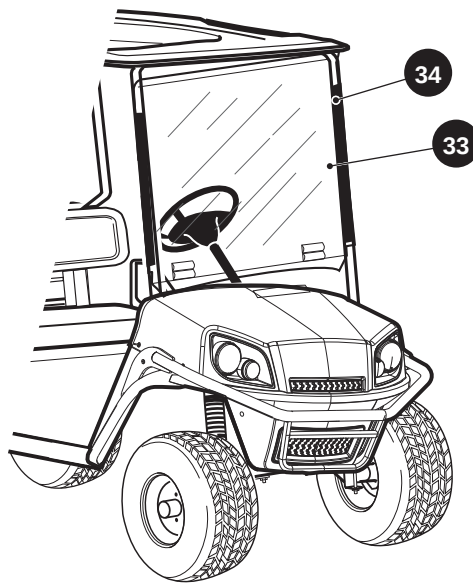
WEATHER PROTECTION



- 1 SUN TOP KIT BLACK includes items 4 - 6, 7, 10 - 25
- 2 SUN TOP KIT WHITE includes items 4 - 6, 8, 10 - 25
- 3 SUN TOP KIT BEIGE includes items 4 - 6, 9, 10 - 25
- 10 SUN TOP HARDWARE KIT includes items 11 - 25
- 29 SUN TOP KIT WHITE includes items 4, 8, 10 - 28
- 30 SUN TOP KIT BLACK includes items 4, 7, 10 - 28
- 31 SUN TOP KIT BEIGE includes items 4, 9, 10 - 28



37 REAR VIEW MIRROR KIT includes items 38 - 40



WINDSHIELD

WEATHER PROTECTION

When ordering parts, please specify the model and serial number of the product.

* Indicates a component that is not available as an individual part.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	610266		SUN TOP KIT, BLACK (INCLUDES ITEMS 4 - 6, 7, 10 - 25).....	1
2	610268		SUN TOP KIT, WHITE (INCLUDES ITEMS 4 - 6, 8, 10 - 25).....	1
3	610267		SUN TOP KIT, BEIGE (INCLUDES ITEMS 4 - 6, 9 - 25)	1
4	610260		FRONT SUPPORT	1
5	602743		REAR SUPPORT (DRIVER SIDE)	1
6	602741		REAR SUPPORT (PASSENGER SIDE).....	1
7	610263		SUN TOP, BLACK.....	1
8	610264		SUN TOP, WHITE	1
9	610264		SUN TOP, BEIGE	
10	610259		SUN TOP HARDWARE KIT (INCLUDES ITEMS 11 - 25)	1
11	00440G2		BOLT, 5/16 - 18 X 2 1/4" LG	2
12	00905G8		LOCK WASHER, 5/16"	4
13	00771G5		NYLON WASHER, 3/8"	4
14	75048G01		SPACER, 1/2"	2
15	18716G1		ALUMINIUM SPACER, 3" LG.....	2
16	00674G8		BOLT, 3/8 - 16 X 5" LG-SS	2
17	00665G5		BOLT, 3/8 - 16 X 1 3/4" LG (STAINLESS STEEL).....	4
18	00665G6		BOLT, 3/8 - 16 X 2" LG (STAINLESS STEEL).....	2
19	00891G5		LOCK NUT, 3/8 - 16.....	10
20	00559G8		FLAT WASHER 5/16", BLACK	4
21	00653G1		FLAT WASHER, 5/8 - SS	20
22	24647G1		SPACER, 1/4" THICK	2
23	00665G3		BOLT, 3/8 - 16 X 2 1/2" LG (STAINLESS STEEL).....	4
24	00879G1		LOCK WASHER, 3/8"	4
25	19853-G1		END CAP, 1"	2
26				
27	611701		REAR SUPPORT (SHUTTLE 2).....	2
28	611700		CROSS REAR SUPPORT (SHUTTLE 2)	1
29	611702		SUN TOP KIT, WHITE (INCLUDES ITEMS 4, 8, 10 - 28)	1
30	611707		SUN TOP KIT, BLACK (INCLUDES ITEMS 4, 7, 10 - 28).....	1
31	611706		SUN TOP KIT, BEIGE (INCLUDES ITEMS 4, 9, 10 - 28).....	1

WEATHER PROTECTION

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32				
33	611099		WINDSHIELD KIT	1
34	615662		SASH, 26"	2
35	611100		WINDSHIELD KIT	1
36	615661		SASH, 12"	2
37	19528G2		REAR VIEW MIRROR KIT (INCLUDES ITEMS 38 - 40)	1
38	19496G1		REAR VIEW MIRROR	1
39	19502G2		SUPPORT BRACKET	1
40	19527G1		SCREW, # 8 - 32 X 5/8" LG (STAINLESS STEEL)	1

Notes:

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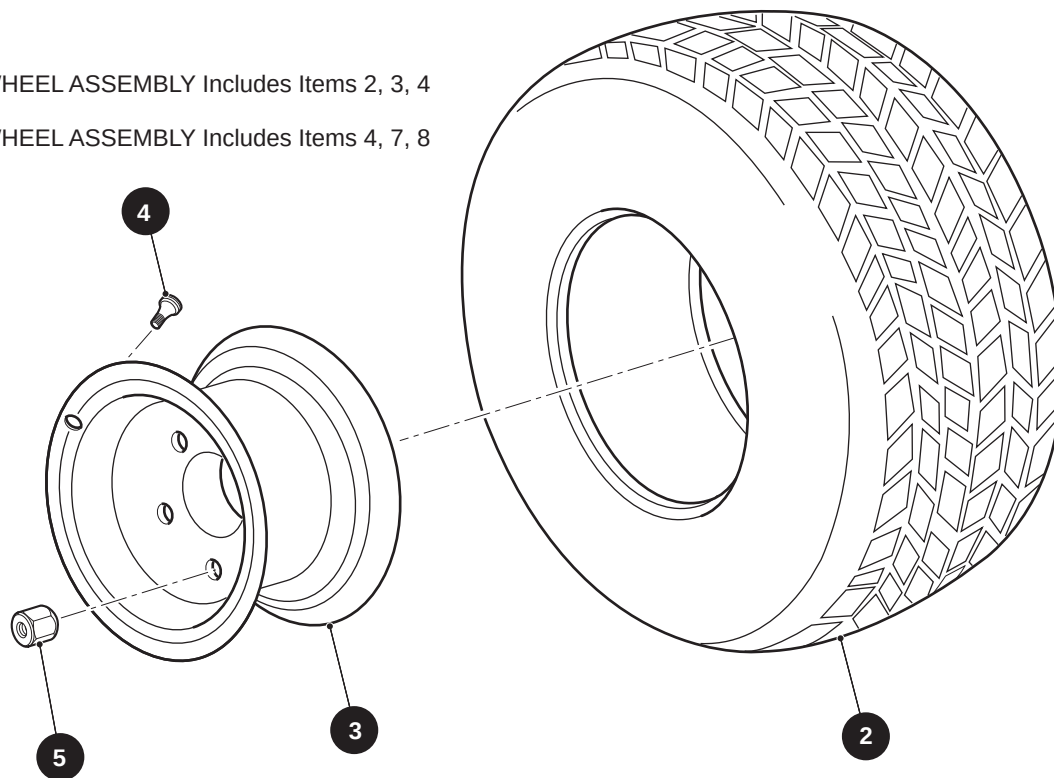
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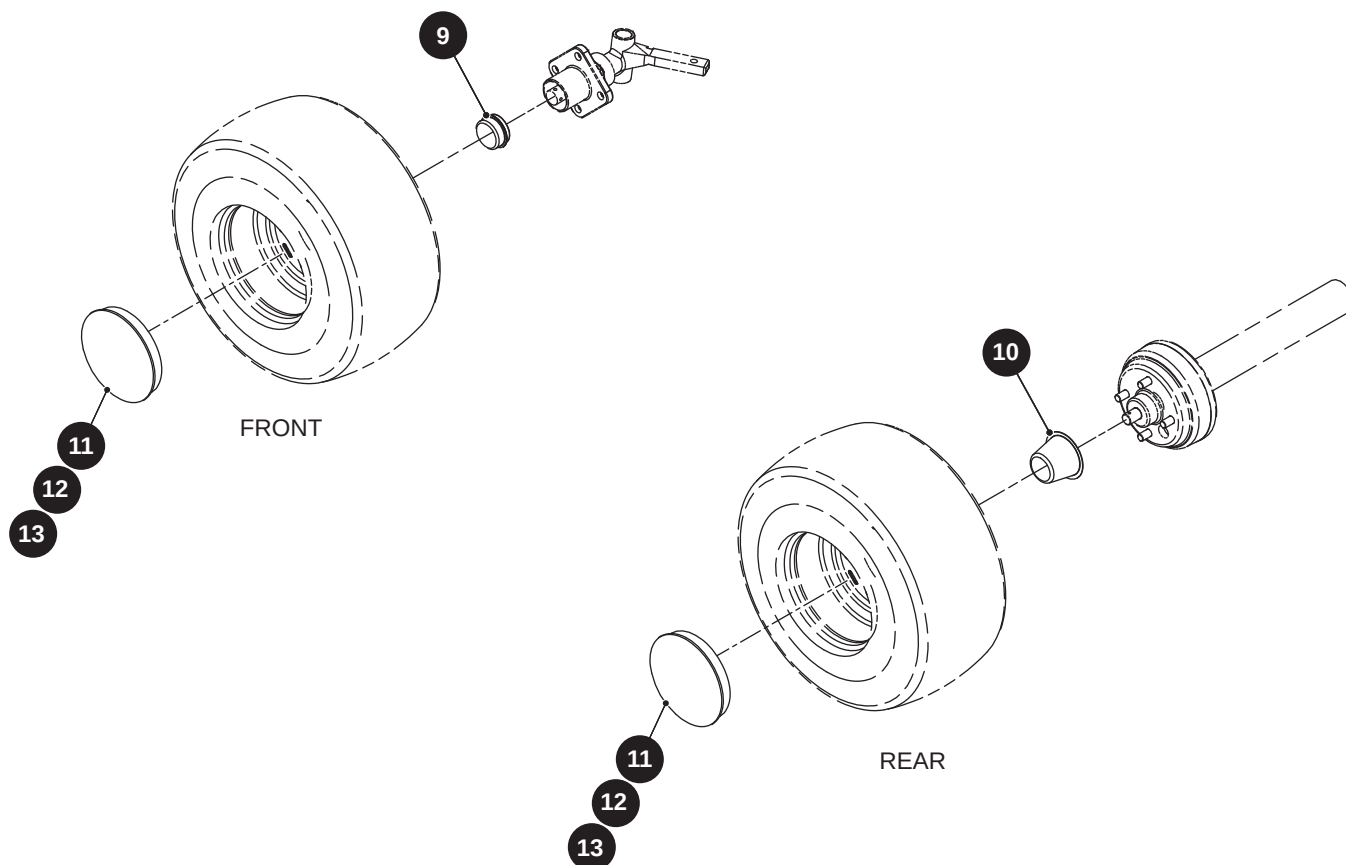
WHEELS AND TIRES

1 TIRE AND WHEEL ASSEMBLY Includes Items 2, 3, 4

6 TIRE AND WHEEL ASSEMBLY Includes Items 4, 7, 8



(Style of tire may differ from tire shown)



WHEELS AND TIRES

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	612772		TIRE AND WHEEL ASSEMBLY (INCLUDES ITEMS 2, 3, 4).....	AR
2	612771		KENDA TIRE	1
3	612770		WHEEL RIM	1
4	11657G2		VALVE STEM.....	1
5	14723G1		LUG NUT, 1/2 - 20.....	AR
6	28842-G01		TIRE AND WHEEL ASSEMBLY (INCLUDES ITEMS 4, 7 AND 8)	1
7	28764-G06		TRAIL TIRE	1
8	28759-G01		WHEEL RIM	1
9	12091-G2		SPINDLE CAP	2
10	74175-G01		MOLDED DUST CAP.....	2
11	16042-G1		6"CHROME E-Z-GO WHEEL COVER.....	4
12	615618		HUB CAP SILVER.....	4
13	615617		HUB CAP GOLD	4

WHEELS AND TIRES

Notes:

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CUSHMAN™

E-Z-GO Division of Textron Inc.,
1451 Marvin Griffin Road, Augusta, Georgia 30906 - 3852 USA

TO CONTACT US...

North America:

Technical Assistance & Warranty
Service Parts

Phone: 1-800-774-3946, FAX: 1-800-448-8124

Phone: 1-888-GET-E-Z-GO (1-888-438-3946), FAX: 1-800-752-6175

International:

Phone: 001-706-798-4311, FAX: 001-706-771-4609

Service Parts Manuals, as well as Repair and Service Manuals
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