



A Textron Company

# **Gasoline Powered Vehicle Service Parts Manual**



# **625483**

**ISSUED SEPTEMBER 2011**

**REVISED JUNE 2014**



# **SERVICE PARTS MANUAL**

## **GASOLINE POWERED UTILITY VEHICLE**

**EXPRESS L6**

**STARTING MODEL YEAR 2012**

DISCLAIMER: The E-Z-GO Division of Textron Inc. (E-Z-GO) reserves the right to incorporate engineering and design changes to products in this Manual, without obligation to include these changes on units leased/sold previously.

The information contained in this Manual may be revised periodically E-Z-GO, and therefore is subject to change without notice.

E-Z-GO DISCLAIMS LIABILITY FOR ERRORS IN THIS MANUAL, and E-Z-GO SPECIFICALLY DISCLAIMS LIABILITY FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES RESULTING FROM THE USE OF THE INFORMATION AND MATERIALS IN THIS MANUAL.

### **TO CONTACT US**

#### **NORTH AMERICA:**

**TECHNICAL ASSISTANCE & WARRANTY PHONE: 1-800-774-3946, FAX: 1-800-448-8124**

**SERVICE PARTS PHONE: 1-888-GET-EZGO (1-888-438-3946), FAX: 1-800-752-6175**

**INTERNATIONAL: PHONE: 001-706-798-4311, FAX: 001-706-771-4609**

**E-Z-GO DIVISION OF TEXTRON INC., 1451 MARVIN GRIFFIN RD., AUGUSTA, GEORGIA USA 30906-3852**

## GENERAL INFORMATION

To obtain a copy of the limited warranty applicable to the vehicle, call or write a local Distributor, authorized Branch or the Warranty Department with vehicle serial number and manufacturer code.

The use of non Original Equipment Manufacturer (OEM) parts may void the warranty.

Overfilling of batteries may void the warranty.

### BATTERY PROLONGED STORAGE

All batteries will self discharge over time. The rate of self discharge varies depending on the ambient temperature and the age and condition of the batteries.

A fully charged battery will not freeze in winter temperatures unless the temperature falls below -75° F (-60° C).

As with all electric vehicles, the batteries must be checked and recharged as required or at a minimum of 30 day intervals.



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# HOW TO USE THE SERVICE PARTS MANUAL

This manual is divided into several sections:

- GENERAL INFORMATION
- ILLUSTRATED PARTS BREAKDOWN
- APPENDIX

The first section, GENERAL INFORMATION, contains the following information:

- WARRANTY INFORMATION
- GENERAL INDEX
- HOW TO USE THE SERVICE PARTS MANUAL

The second section, ILLUSTRATED PARTS BREAKDOWN, contains illustrations and parts lists for all systems of your vehicle.

The third section, APPENDIX, contains a listing of specialty products and accessories.

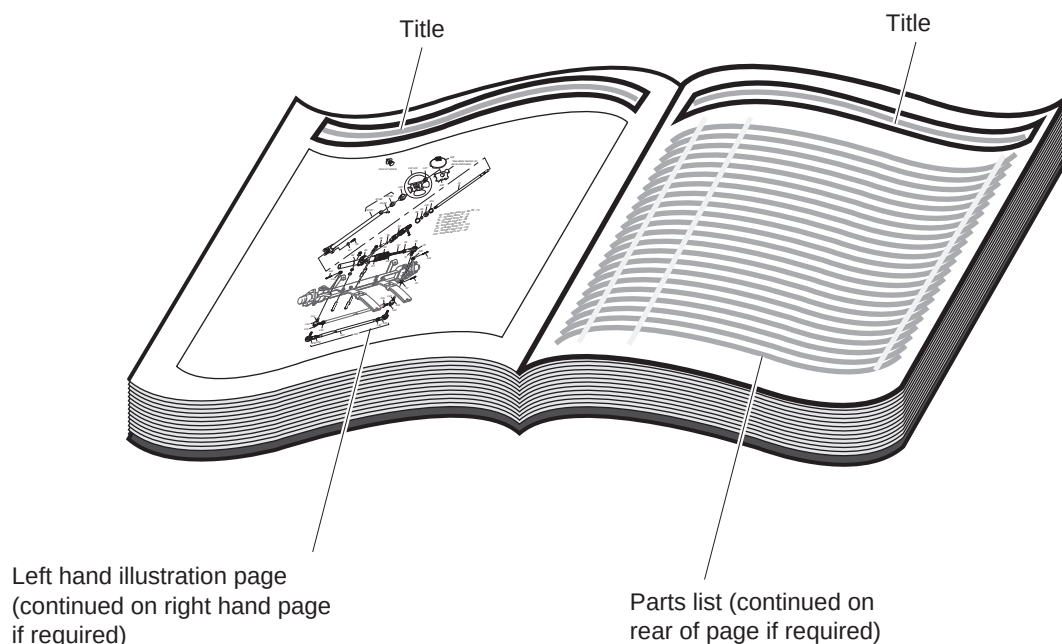
## USE OF THE MANUAL

To use this manual, consult the GENERAL INDEX to locate the information or illustration required.

Introduction of some revisions varies due to supply of components; therefore, it is possible that various combinations of components may be found that are not directly reflected by each illustration. Consult the illustration that best suits your situation and then contact the Service Parts Department. It is important that the serial number of your vehicle and its model number be supplied to Service Parts when ordering any replacement components.

Locate the serial number plate (see BODY located in the Illustrated Parts Breakdown section of this manual for its location) and note the complete number shown on the plate.

# HOW TO USE THE SERVICE PARTS MANUAL



## 1. WHEN THE PART NUMBER IS NOT KNOWN

- Determine the function and application of the part required. Turn to the General Index and select the most appropriate title.
- Turn to the page number indicated and locate the desired part on the illustration.
- From the illustration, obtain the item number assigned to the desired part. Refer to the accompanying description for specific information regarding the part.

## 2. IF YOU KNOW THE PART NUMBER

- Locate the part number or description in the appropriate column on the parts list page.

NOTE: It is suggested that you confirm that the part selected is correct by verifying it with the pictorial representation on the illustrated page.

Should an asterisk (\*) appear in the part number column on the parts list page, read upwards until a part number is found. The part number is the lowest assembly sold by Service Parts and the asterisk (\*) indicates that the part depicted is not available for purchase.

NOTE: Descriptions are indented under the assembly that they are used on. That assembly is, in turn listed under the assembly that it is used on. This process is repeated until the highest final assembly is reached.

**To facilitate the maintenance and repair of the vehicle, a Technician's Repair and Service Manual is available from the Service Parts Department.**

# HOW TO USE THE SERVICE PARTS MANUAL

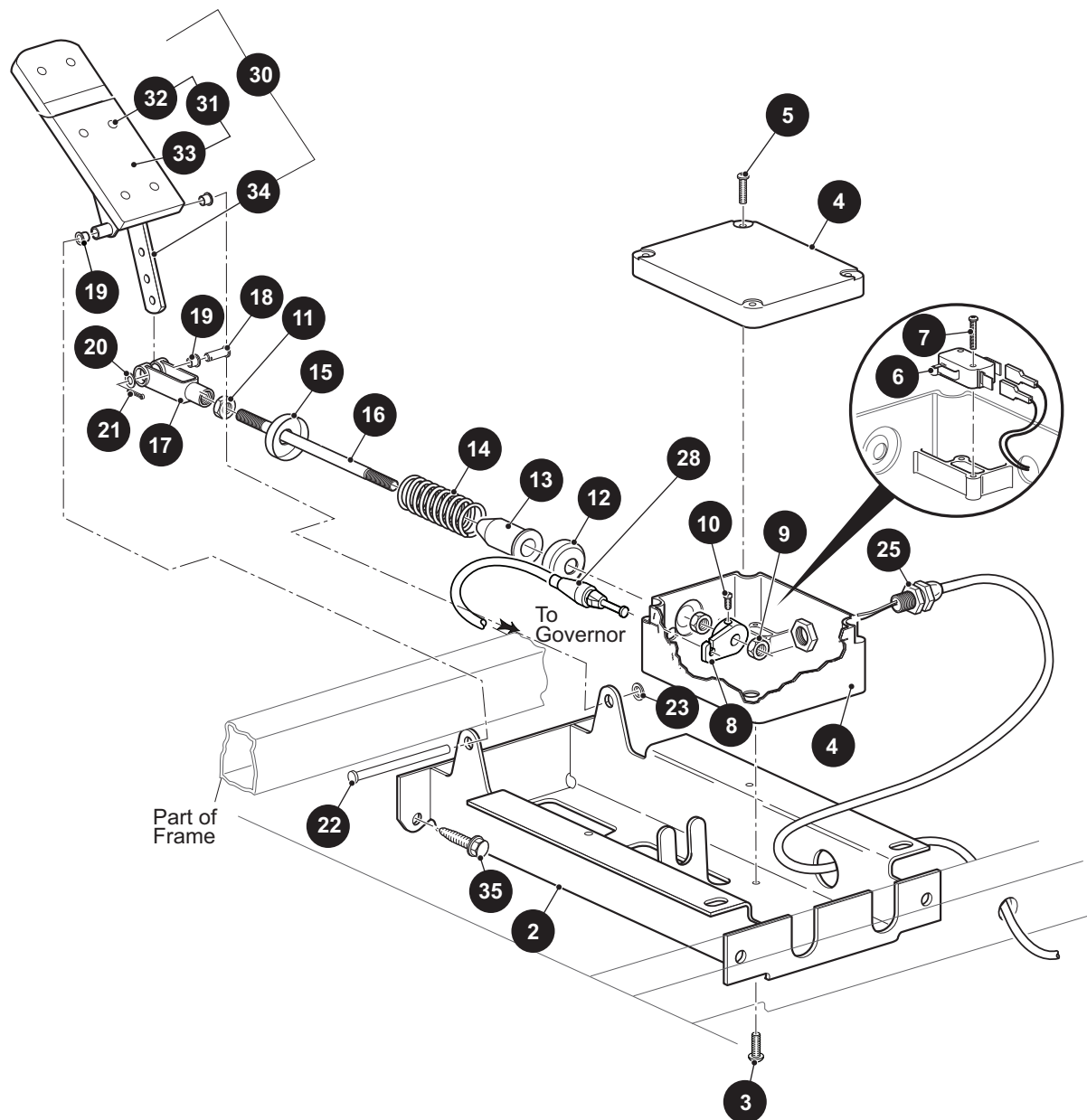
## 3. COLOR CODE FOR BODY COMPONENTS

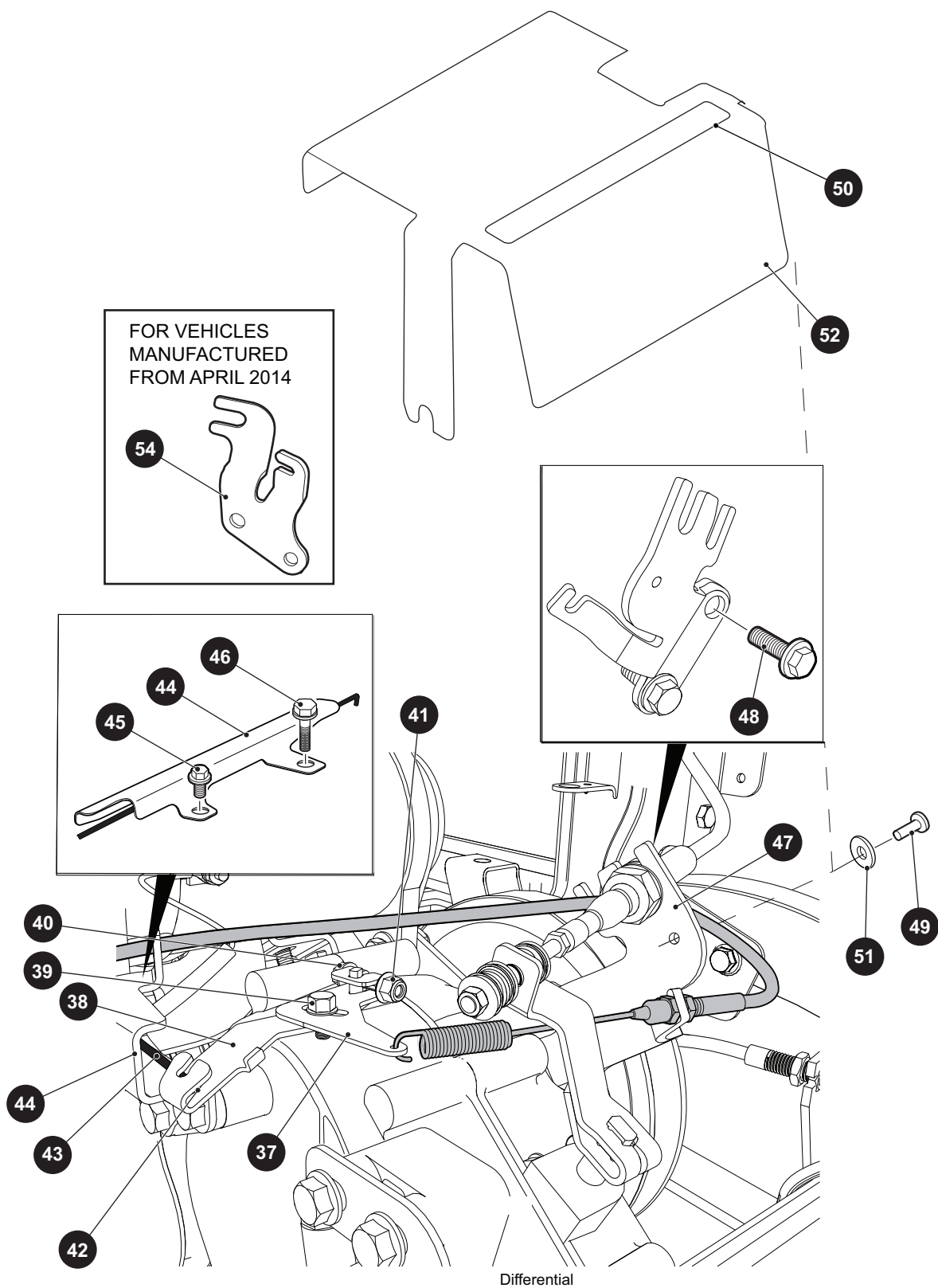
The last two digits of the part number for the body part will denote the color code, locate the part number for the cowl, rear body, seat pod, side panel or seat wrap then locate your color in the list below, replace the last \*\* or XX with the two digit color code.

| <u>CODE #</u> | <u>DESCRIPTION</u>     | <u>CODE #</u> | <u>DESCRIPTION</u>                |
|---------------|------------------------|---------------|-----------------------------------|
| 01            | NO PAINT               | 53            | MOSSY OAK NEW BREAK UP - DIPPED   |
| 02            | SPECIAL COLOR          | 54            | MOSSY OAK OBSESSION - DIPPED      |
| 05            | JACOBSEN ORANGE        | 55            | REALTREE ADVANTAGE MAX 4 - DIPPED |
| 06            | LIGHT GOLD PEARL       | 56            | REALTREE HARDWOOD BROWN - DIPPED  |
| 07            | SILVER PEARL METALIC   | 57            | REALTREE AP HOT PINK - DIPPED     |
| 11            | BLACK                  | 58            | BLACK / SILVER MARBLE - DIPPED    |
| 12            | EMERALD GREEN PEARL    | 59            | RED / SILVER MARBLE - DIPPED      |
| 13            | CLOUD GRAY             | 60            | HOT PINK / SILVER MARBLE - DIPPED |
| 14            | VIPER BLUE METALLIC    | 61            | REALTREE AP                       |
| 19            | PATRIOT BLUE PEARL     | 62            | REALTREE MAX 4                    |
| 20            | INFERNO RED METALLIC   | 63            | MOSSY OAK BREAKUP                 |
| 23            | ADVANTAGE CLASSIC CAMO | 64            | MOSSY OAK TREESTAND               |
| 24            | NATURAL                | 65            | REALTREE APG                      |
| 25            | VIVID NEW HOLLAND BLUE | 66            | REALTREE MAX 1                    |
| 26            | STEEL BLUE PEARL       | 67            | REALTREE AP PINK                  |
| 27            | BRIGHT SILVER METALLIC | 68            | REALTREE AP - DIPPED              |
| 29            | PRIMER ONLY            | 69            | MONSTER GREEN                     |
| 30            | HD ADVANTAGE CAMO      | 74            | BARLEY GOLD                       |
| 31            | METALLIC CHARCOAL      | 75            | OASIS GREEN                       |
| 32            | LIGHT ALMOND PEARL     | 76            | JAVA BROWN                        |
| 33            | TIMBERLINE GREEN       |               |                                   |
| 34            | DEEP MOLTEN RED        |               |                                   |
| 35            | SAFETY YELLOW          |               |                                   |
| 36            | IVORY                  |               |                                   |
| 37            | FOREST GREEN           |               |                                   |
| 38            | BRIGHT WHITE           |               |                                   |
| 39            | FLAME RED              |               |                                   |
| 40            | BLACK                  |               |                                   |
| 41            | ELECTRIC BLUE          |               |                                   |
| 42            | PLATINUM               |               |                                   |
| 43            | BURGUNDY               |               |                                   |
| 44            | ALMOND                 |               |                                   |
| 45            | BLACK                  |               |                                   |
| 46            | BURGUNDY               |               |                                   |
| 47            | BURLINGTON GREEN       |               |                                   |
| 48            | BLACK                  |               |                                   |
| 49            | FLAME RED              |               |                                   |
| 50            | RECON GREEN            |               |                                   |
| 51            | SUNBURST ORANGE        |               |                                   |
| 52            | BRITISH RACING GREEN   |               |                                   |

# ACCELERATOR

## 1 PEDAL BOX ASSEMBLY Includes Items 3 - 34





# ACCELERATOR

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                              | QTY. |
|------|----------|-----------|----------------------------------------------------------|------|
| 1    | 606992   |           | PEDAL BOX ASSEMBLY (INCLUDES ITEMS 2 - 34) .....         | 1    |
| 2    | 70116G02 |           | ACCELERATOR PEDAL BRACKET .....                          | 1    |
| 3    | 01051G01 |           | SCREW, #8 - 16 X 1/2" LG .....                           | 4    |
| 4    | 25853G03 |           | PEDAL BOX AND COVER .....                                | 1    |
| 5    | 00684G6  |           | SCREW, #8 - 32 X 3/4" LG (STAINLESS STEEL) .....         | 2    |
| 6    | 25861G01 |           | MICRO SWITCH .....                                       | 1    |
| 7    | 01050G01 |           | SCREW, #4 - 20 X 5/8" LG .....                           | 2    |
| 8    | 72716G01 |           | MICRO SWITCH CAM .....                                   | 1    |
| 9    | 15126G1  |           | LOCK NUT, 5/16 - 24 .....                                | 1    |
| 10   | 00487G3  |           | SET SCREW, 1/4 - 20 X 3/8" LG .....                      | 1    |
| 11   | 00532G4  |           | NUT, 5/16 - 24 .....                                     | 2    |
| 12   | 17677G1  |           | SPRING RETAINER .....                                    | 1    |
| 13   | 17979G1  |           | ACCELERATOR ROD BUSHING .....                            | 1    |
| 14   | 73046G01 |           | COMPRESSION SPRING .....                                 | 1    |
| 15   | 17677G2  |           | SPRING RETAINER .....                                    | 1    |
| 16   | 72072G01 |           | ACCELERATOR ROD .....                                    | 1    |
| 17   | 10385G4  |           | CLEVIS YOKE (ADJUSTABLE) .....                           | 1    |
| 18   | 10386G3  |           | CLEVIS PIN, 5/16" X 13/16" LG .....                      | 1    |
| 19   | 17838G1  |           | NYLON BUSHING .....                                      | 3    |
| 20   | 17255G1  |           | TEFLON WASHER, 5/16" .....                               | 1    |
| 21   | 10387G3  |           | COTTER PIN, 3/32" X 3/4" LG .....                        | 1    |
| 22   | 74432G01 |           | PEDAL PIVOT PIN .....                                    | 1    |
| 23   | 12064G6  |           | PUSH NUT, 9/32" .....                                    | 1    |
| 24   | 12730G1  |           | WHEEL BEARING GREASE (NOT ILLUSTRATED) .....             | A/R  |
| 25   | 72201G04 |           | WIRE HARNESS (PEDAL BOX) .....                           | 1    |
| 26   |          |           |                                                          |      |
| 27   |          |           |                                                          |      |
| 28   | 608618   |           | ACCELERATOR CABLE .....                                  | 1    |
| 29   |          |           |                                                          |      |
| 30   | 25799G03 |           | ACCELERATOR PEDAL ASSEMBLY (INCLUDES ITEMS 31- 33) ..... | 1    |
| 31   | 27844G01 |           | ACCELERATOR PEDAL PAD KIT (INCLUDES ITEMS 32- 33) .....  | 1    |



When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                                                                      | QTY. |
|------|-----------|-----------|--------------------------------------------------------------------------------------------------|------|
| 32   | 16409G1   |           | OVAL RIVET, 3/16" X 7/16" LG .....                                                               | 6    |
| 33   | 27512-G01 |           | ACCELERATOR PEDAL PAD .....                                                                      | 1    |
| 34   | *         |           | ACCELERATOR PEDAL                                                                                |      |
| 35   | 00715G2   |           | BOLT, 5/16 -18 X 4/5" LG.....                                                                    | 4    |
| 36   |           |           |                                                                                                  |      |
| 37   | 606083    |           | UPPER GOVERNOR BRACKET .....                                                                     | 1    |
| 38   | 606005    |           | LOWER GOVERNOR BRACKET .....                                                                     | 1    |
| 39   | 606265    |           | BOLT, M6 - 1 X 12.....                                                                           | 1    |
| 40   | 606421    |           | BOLT, M6 - 1 X 30.....                                                                           | 1    |
| 41   | 450452    |           | NUT, M6 - 1.0.....                                                                               | 1    |
| 42   | 606283    |           | GOVERNOR LEVER BUSHING .....                                                                     | 1    |
| 43   | 606284    |           | GOVERNOR ROD .....                                                                               | 1    |
| 44   | 603890    |           | GOVERNOR ROD GUARD .....                                                                         | 1    |
| 45   | 606264    |           | BOLT, M6 - 1 X 20.....                                                                           | 1    |
| 46   | 606262    |           | BOLT, M8 - 1.25 X 16.....                                                                        | 1    |
| 47   | 606074    |           | GOVERNOR CABLE / DIRECTION SELECTOR BRACKET .....                                                | 1    |
| 48   | 606256    |           | BOLT, M10 - 1.25 X 16.....                                                                       | 2    |
| 49   | 14601G11  |           | RIVET, 3/16 X 9/16 LG.....                                                                       | 1    |
| 50   | 608527    |           | GOVERNOR WARNING DECAL .....                                                                     | 1    |
| 51   | 00915G1   |           | BONDED WASHER, 1/4" .....                                                                        | 1    |
| 52   | 606199    |           | GOVERNOR COVER .....                                                                             | 1    |
| 53   | 17618G1   |           | NYLON CLAMP .....                                                                                | 2    |
| 54   | 632936    |           | GOVERNOR CABLE / DIRECTION SELECTOR BRACKET<br>(FOR VEHICLES MANUFACTURED FROM APRIL 2014) ..... | 1    |

## Notes:

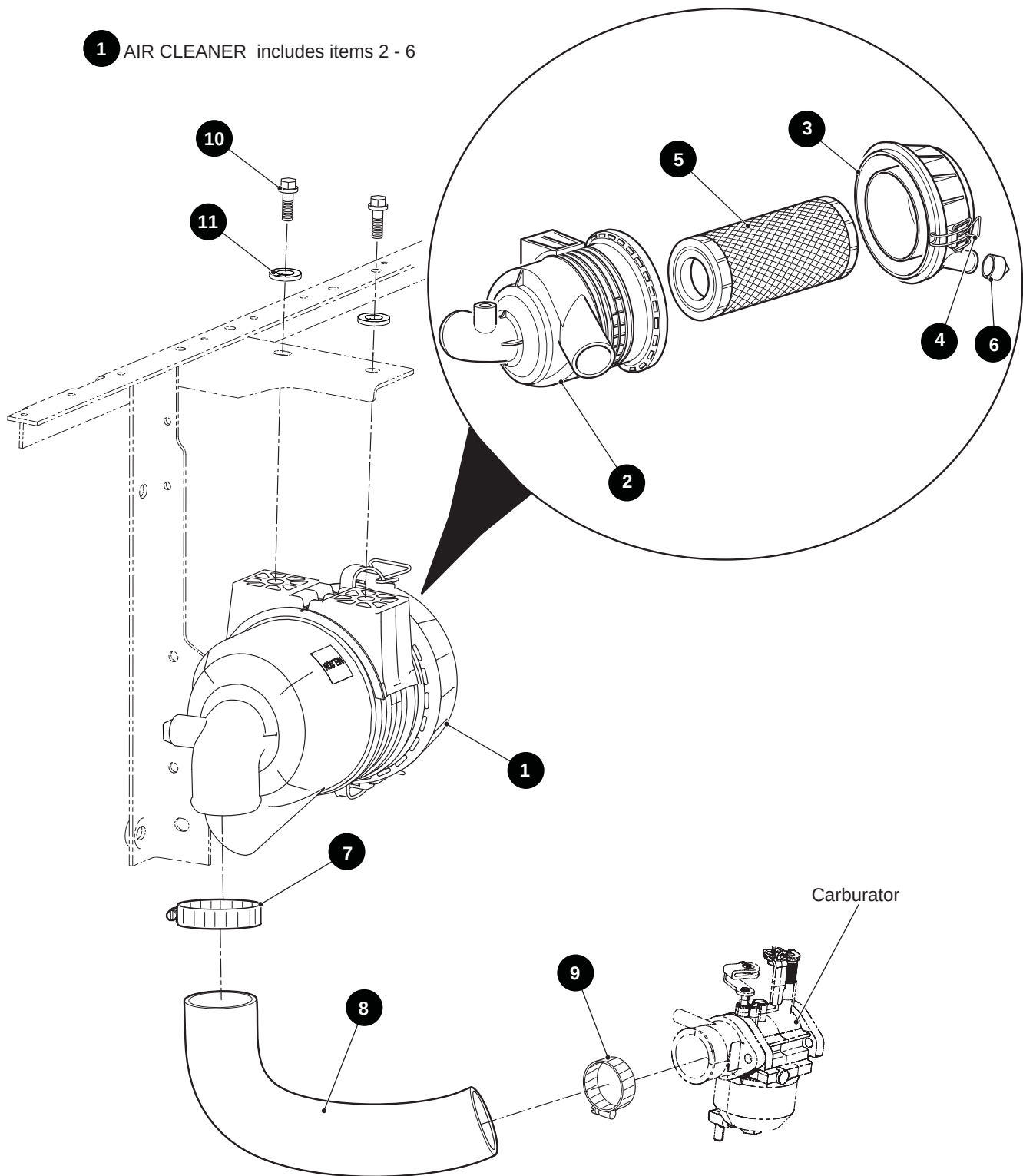
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## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# AIR FILTER

**1** AIR CLEANER includes items 2 - 6



# AIR FILTER

When ordering parts, please specify the model and serial number of the product.

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\*\*\* Indicates consult Customer Service Department for additional information.

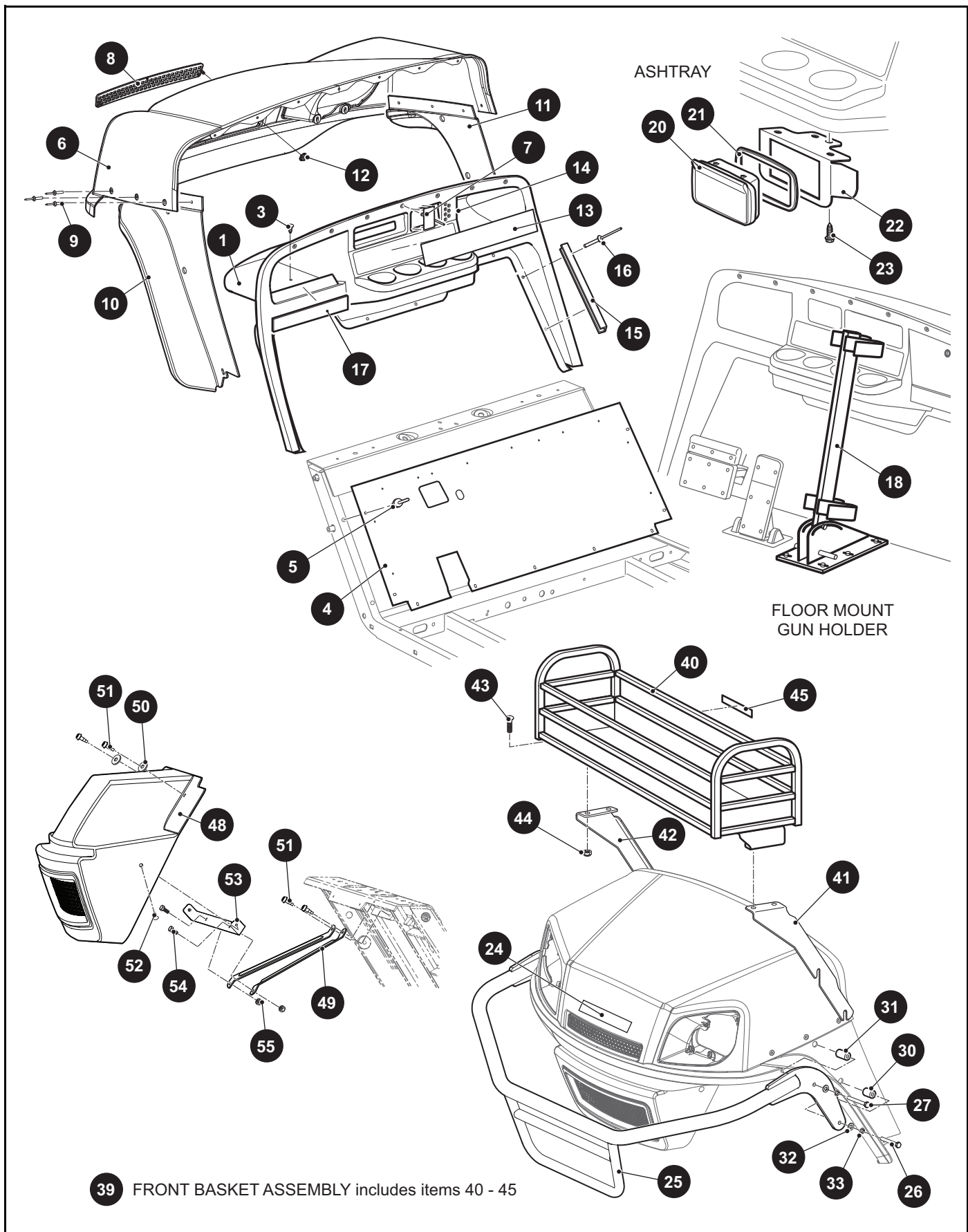
| ITEM | PART QTY | 1 2 3 4 5 | DESCRIPTION                              | TOTAL |
|------|----------|-----------|------------------------------------------|-------|
| 1    | 614852   |           | AIR CLEANER (INCLUDES ITEMS 2 - 6) ..... | 1     |
| 2    | 615390   |           | AIR CLEANER BODY .....                   | 1     |
| 3    | 72599G01 |           | AIR CLEANER COVER .....                  | 1     |
| 4    | 72604G01 |           | AIR CLEANER CLIP .....                   | 2     |
| 5    | 28463G01 |           | AIR FILTER .....                         | 1     |
| 6    | 28462G01 |           | DUST EJECTOR VALVE .....                 | 1     |
| 7    | 11391G7  |           | HOSE CLAMP .....                         | 1     |
| 8    | 607950   |           | HOSE .....                               | 1     |
| 9    | 11391G1  |           | HOSE CLAMP .....                         | 1     |
| 10   | 606271   |           | BOLT M8 - 1.25 X 20 .....                | 2     |
| 11   | 606272   |           | LOCK WASHER, 8 MM .....                  | 2     |

## Notes:

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| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                       | QTY. |
|------|-----------|-----------|---------------------------------------------------|------|
| 1    | 71151G03  |           | INSTRUMENT PANEL ASSEMBLY .....                   | 1    |
| 2    |           |           |                                                   |      |
| 3    | 16816G2   |           | RATCHET FASTENER, 1/4" X 3/4" LG.....             | 4    |
| 4    | 637534    |           | UPPER FLOORPAN .....                              | 1    |
| 5    | 14601G11  |           | RIVET (ALUMINUM), 3/16" X 9/16" .....             | 16   |
| 6    | 613036G** |           | COWL (See COLOR CODE in HOW TO USE section) ..... | 1    |
| 7    | 71055G01  |           | RIVET, 3/16" X 1" .....                           | 7    |
| 8    | 617643    |           | GRILL COVER .....                                 | 1    |
| 9    | 71055G01  |           | RIVET, 3/16" X 1" .....                           | 6    |
| 10   | 614378    |           | FENDER FLARE (DRIVER SIDE) .....                  | 1    |
| 11   | 613274    |           | FENDER FLARE (PASSENGER SIDE).....                | 1    |
| 12   | 71597G01  |           | SELF THREADING NUT, 3/16" X 19/32" .....          | 2    |
| 13   | 608465    |           | LABEL (IP) .....                                  | 1    |
| 14   | 601781    |           | T-HOLDER COVER DECAL .....                        | 1    |
| 15   | 71115G01  |           | VINYL TRIM .....                                  | 2    |
| 16   | 71055G01  |           | RIVET, 3/16" X 1" .....                           | 10   |
| 17   | 74443G01  |           | ANTI-ROLLBACK LABEL .....                         | 1    |
| 18   | 74365G01  |           | GUN HOLDER REMOVABLE FLOOR MOUNT .....            | 1    |
| 19   |           |           |                                                   |      |
| 20   | 27731G01  |           | ASHTRAY .....                                     | 1    |
| 21   | 27736G01  |           | GASKET (ASHTRAY) .....                            | 1    |
| 22   | 75108G02  |           | BRACKET .....                                     | 1    |
| 23   | 00100G4   |           | SELF TAPPING SCREW, #10 - 16 X 1/2" LG.....       | 4    |
| 24   | 619206    |           | E-Z-GO COWL DECAL.....                            | 1    |
| 25   | 617620    |           | BRUSHGUARD.....                                   | 1    |
| 26   | 00440G2   |           | HEX HEAD BOLT, 5/16" - 18 X 2 1/4" LG .....       | 2    |
| 27   | 00440G6   |           | HEX HEAD BOLT, 5/16" - 18 X 2 3/4" LG .....       | 2    |
| 28   |           |           |                                                   |      |
| 29   |           |           |                                                   |      |
| 30   | 75048G04  |           | SPACER, 21/64" X 3/4" X 1" LG .....               | 2    |
| 31   | 75048G02  |           | SPACER, 21/64" X 3/4" X 1 5/16" LG .....          | 2    |

# BODY

When ordering parts, please specify the model and serial number of the product.

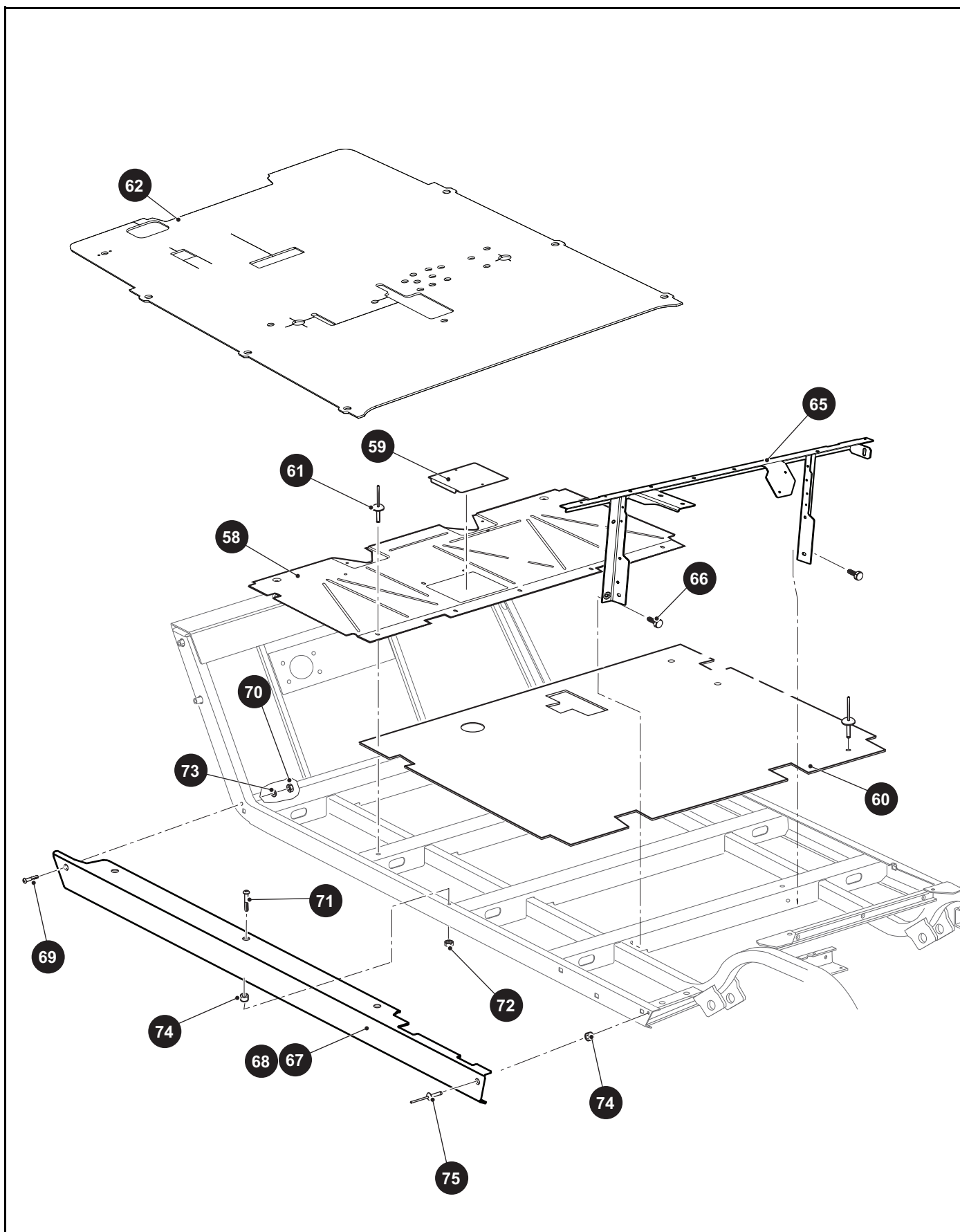
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                          | QTY. |
|------|----------|-----------|------------------------------------------------------|------|
| 32   | 00559G8  |           | FLAT WASHER, 5/16" .....                             | 4    |
| 33   | 00565G8  |           | LOCK WASHER (BLACK), 5/16" .....                     | 4    |
| 34   |          |           |                                                      |      |
| 35   |          |           |                                                      |      |
| 36   |          |           |                                                      |      |
| 37   |          |           |                                                      |      |
| 38   |          |           |                                                      |      |
| 39   | 74521G02 |           | FRONT BASKET ASSEMBLY (INCLUDES ITEMS 40 - 45) ..... | 1    |
| 40   | 74523G01 |           | BASKET .....                                         | 1    |
| 41   | 625076   |           | BRACKET (DRIVER SIDE) .....                          | 1    |
| 42   | 625077   |           | BRACKET (PASSENGER SIDE) .....                       | 1    |
| 43   | 00725G01 |           | CARRIAGE BOLT (SS), 3/8" - 16 X 1" LG .....          | 4    |
| 44   | 11098G5  |           | LOCK NUT, 3/8" - 16 .....                            | 4    |
| 45   | 71931G01 |           | DECAL .....                                          | 1    |
| 46   |          |           |                                                      |      |
| 47   |          |           |                                                      |      |
| 48   | 613273   |           | FRONT FASCIA .....                                   | 1    |
| 49   | 70725G02 |           | FRONT SHIELD BRACE .....                             | 2    |
| 50   | 16469G1  |           | FENDER WASHER, 9/32" I.D. X 1 1/4" O.D. ....         | 2    |
| 51   | 01038G01 |           | HEX HEAD BOLT, 1/4" - 20 X 3/4" LG .....             | 4    |
| 52   | 15058G1  |           | RIVET (ALUMINUM), 3/16" X 4/9" .....                 | 2    |
| 53   | 618653   |           | FASCIA BRACKET .....                                 | 1    |
| 54   | 00414G6  |           | HEX HEAD BOLT, 1/4" - 20 X 3/4" LG .....             | 2    |
| 55   | 14390G4  |           | LOCK NUT, 1/4" - 20 .....                            | 2    |
| 56   |          |           |                                                      |      |
| 57   |          |           |                                                      |      |

## Notes:

A full-page sheet of graph paper featuring a uniform grid of thin, light gray lines on a white background. The grid consists of small squares covering the entire area.



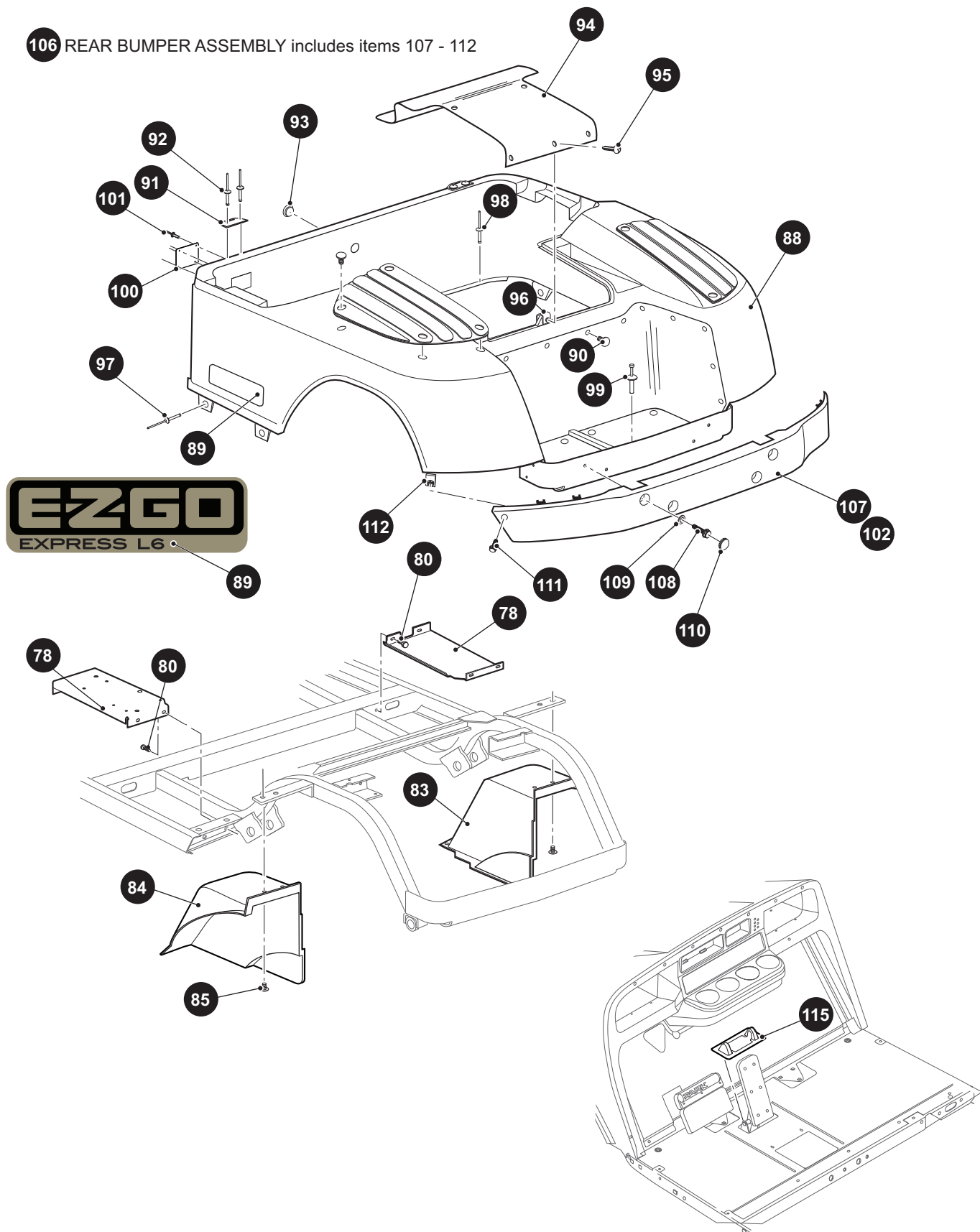
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                           | QTY. |
|------|----------|-----------|-------------------------------------------------------|------|
| 58   | 70451G01 |           | LOWER FLOORPAN .....                                  | 1    |
| 59   | 70452G01 |           | ACCESS COVER.....                                     | 1    |
| 60   | 70823G01 |           | REAR FLOORPAN.....                                    | 1    |
| 61   | 10570G10 |           | RIVET (SS), 5/32" X 9/16" .....                       | 5    |
| 62   | 70668G03 |           | FLOORMAT WITH HORN HOLES .....                        | 1    |
| 63   |          |           |                                                       |      |
| 64   |          |           |                                                       |      |
| 65   | 605694   |           | SEAT FRAME .....                                      | 1    |
| 66   | 00715G2  |           | HEX HEAD BOLT, 5/16" - 18 X 13/16" LG .....           | 4    |
| 67   | 618889   |           | ROCKER PANEL (DRIVER SIDE).....                       | 1    |
| 68   | 618888   |           | ROCKER PANEL (PASSENGER SIDE) .....                   | 1    |
| 69   | 00789G2  |           | TRUSS HEAD PHILLIPS SCREW, #10 - 24 X 1 1/4" LG ..... | 2    |
| 70   | 14390G10 |           | LOCK NUT, #10 - 24 .....                              | 2    |
| 71   | 16705G1  |           | PAN HEAD PHILLIPS SCREW (SS), 1/4" - 20 X 1" LG.....  | 6    |
| 72   | 14390G4  |           | LOCK NUT, 1/4" - 20 .....                             | 6    |
| 73   | 00660G5  |           | FLAT WASHER, #10 .....                                | 2    |
| 74   | 23726G4  |           | SPACER, 5/16" .....                                   | 8    |
| 75   | 15058G6  |           | RIVET (ALUMINUM), 3/16" X 15/16" .....                | 2    |
| 76   |          |           |                                                       |      |
| 77   |          |           |                                                       |      |

**106** REAR BUMPER ASSEMBLY includes items 107 - 112



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| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                                                        | QTY. |
|------|-----------|-----------|------------------------------------------------------------------------------------|------|
| 78   | 70244G03  |           | SPLASH PAN.....                                                                    | 2    |
| 79   |           |           |                                                                                    |      |
| 80   | 00715G2   |           | HEX HEAD BOLT, 5/16" - 18 X 13/16" LG .....                                        | 8    |
| 81   |           |           |                                                                                    |      |
| 82   |           |           |                                                                                    |      |
| 83   | 635054G02 |           | FENDER (PASSENGER SIDE) .....                                                      | 1    |
| 84   | 635054G01 |           | FENDER (DRIVER SIDE) .....                                                         | 1    |
| 85   | 16816G2   |           | RATCHET FASTENER, 1/4" X 3/4" .....                                                | 8    |
| 86   |           |           |                                                                                    |      |
| 87   |           |           |                                                                                    |      |
| 88   | 71334G0XX |           | REAR BODY WITH LNR AND WITH LIGHT<br>(See COLOR CODES in HOW TO USE section) ..... | 1    |
| 89   | 619188    |           | E-Z-GO DECAL.....                                                                  | 1    |
| 90   | 16816G1   |           | RATCHET FASTENER, 1/4" X 5/8" .....                                                | 20   |
| 91   | 71609G01  |           | HINGE PLATE.....                                                                   | 2    |
| 92   | 10570G11  |           | RIVET (SS), 3/16" X 3/4" .....                                                     | 4    |
| 93   | 71316G01  |           | PLUG .....                                                                         | 1    |
| 94   | 71320G01  |           | ACCESS PANEL .....                                                                 | 1    |
| 95   | 01107G01  |           | PAN HEAD TORX SCREW, #8 X 5/8" LG .....                                            | 5    |
| 96   | 71364G02  |           | 'J' CLIP, #8 .....                                                                 | 1    |
| 97   | 10570G12  |           | RIVET (ALUMINUM), 1/4" X 9/16" .....                                               | 4    |
| 98   | 10570G10  |           | RIVET (SS), 5/32" X 9/16" .....                                                    | 6    |
| 99   | 18436G1   |           | PLASTIC RIVET, 1/4" X 9/16" .....                                                  | 2    |
| 100  | 73173G02  |           | COVER PLATE .....                                                                  | 1    |
| 101  | 71055G01  |           | RIVET (ALUMINUM), 3/16" X 1" .....                                                 | 4    |
| 102  | 628041    |           | REAR BUMPER (FOR VEHICLES MANUFACTURED FROM MARCH 2014)                            | 1    |
| 103  |           |           |                                                                                    |      |
| 104  |           |           |                                                                                    |      |
| 105  |           |           |                                                                                    |      |
| 106  | 74087G01  |           | REAR BUMPER ASSEMBLY (INCLUDES ITEMS 107 - 112) .....                              | 1    |
| 107  | *         |           | REAR BUMPER .....                                                                  | 1    |

# BODY

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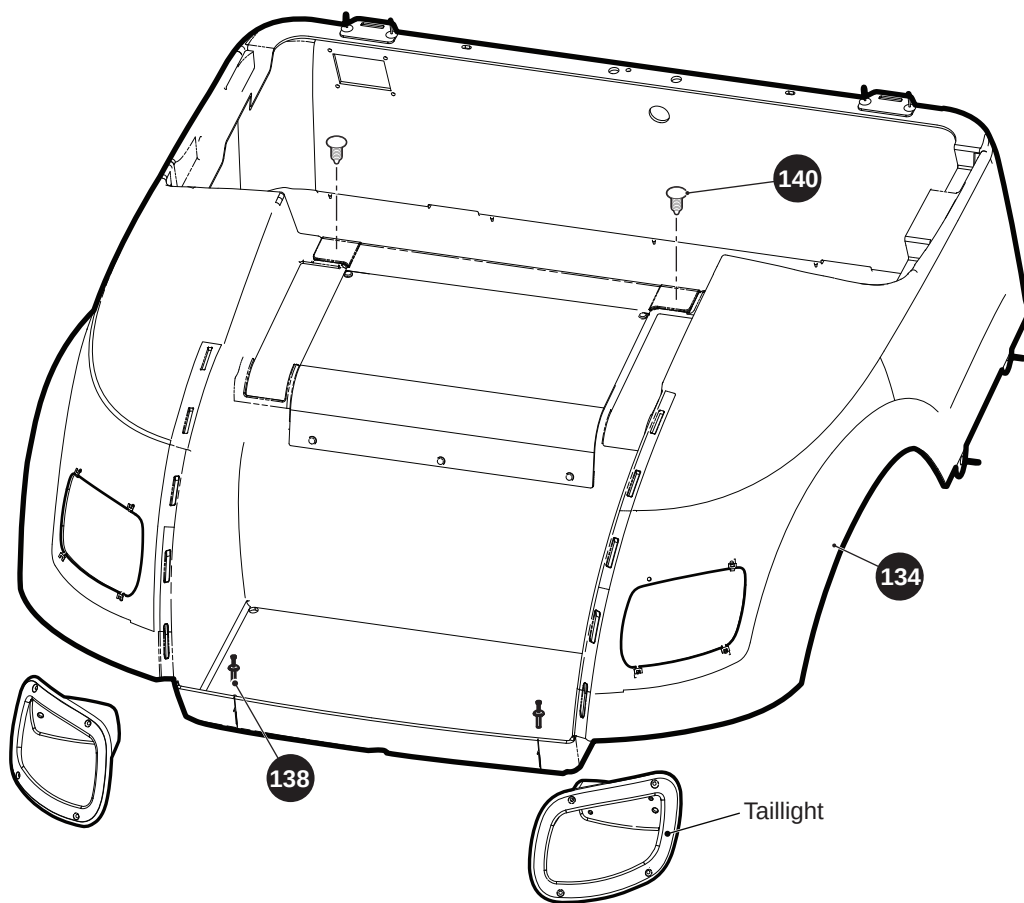
| ITEM | PART NO. | 1 | 2 | 3 | 4 | 5 | DESCRIPTION                                | QTY. |
|------|----------|---|---|---|---|---|--------------------------------------------|------|
| 108  | 71102G01 |   |   |   |   |   | HEX HEAD BOLT, 1/4" - 20 X 1 1/4" LG ..... | 4    |
| 109  | 00571G2  |   |   |   |   |   | FLAT WASHER, 5/16" .....                   | 4    |
| 110  | 71455G01 |   |   |   |   |   | BUMPER PLUG .....                          | 4    |
| 111  | 71102G03 |   |   |   |   |   | HEX HEAD BOLT, 1/4" - 20 X 11/16" LG ..... | 2    |
| 112  | 71554G01 |   |   |   |   |   | "J"-TYPE NUT RETAINER, 1/4" - 20 .....     | 2    |
| 113  |          |   |   |   |   |   |                                            |      |
| 114  |          |   |   |   |   |   |                                            |      |
| 115  | 70135G01 |   |   |   |   |   | PEDAL PIVOT COVER .....                    | 1    |
| 116  |          |   |   |   |   |   |                                            |      |
| 117  |          |   |   |   |   |   |                                            |      |
| 118  |          |   |   |   |   |   |                                            |      |
| 119  |          |   |   |   |   |   |                                            |      |
| 120  |          |   |   |   |   |   |                                            |      |
| 121  |          |   |   |   |   |   |                                            |      |
| 122  |          |   |   |   |   |   |                                            |      |
| 123  |          |   |   |   |   |   |                                            |      |
| 124  |          |   |   |   |   |   |                                            |      |
| 125  |          |   |   |   |   |   |                                            |      |
| 126  |          |   |   |   |   |   |                                            |      |
| 127  |          |   |   |   |   |   |                                            |      |
| 128  |          |   |   |   |   |   |                                            |      |
| 129  |          |   |   |   |   |   |                                            |      |
| 130  |          |   |   |   |   |   |                                            |      |
| 131  |          |   |   |   |   |   |                                            |      |
| 132  |          |   |   |   |   |   |                                            |      |
| 133  |          |   |   |   |   |   |                                            |      |



## Notes:

[illegible]

VEHICLES MANUFACTURED FROM MARCH 2014



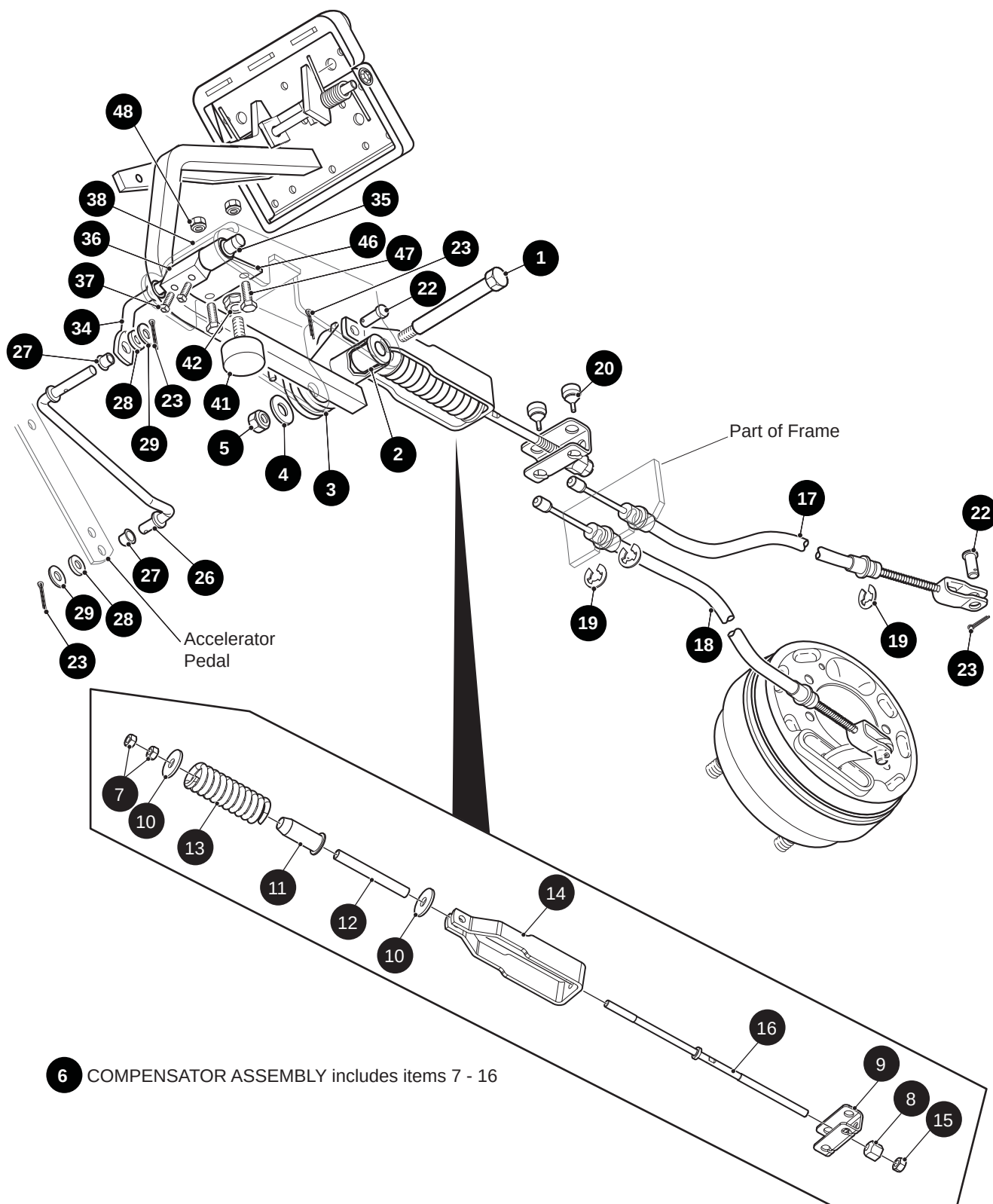
When ordering parts, please specify the model and serial number of the product.

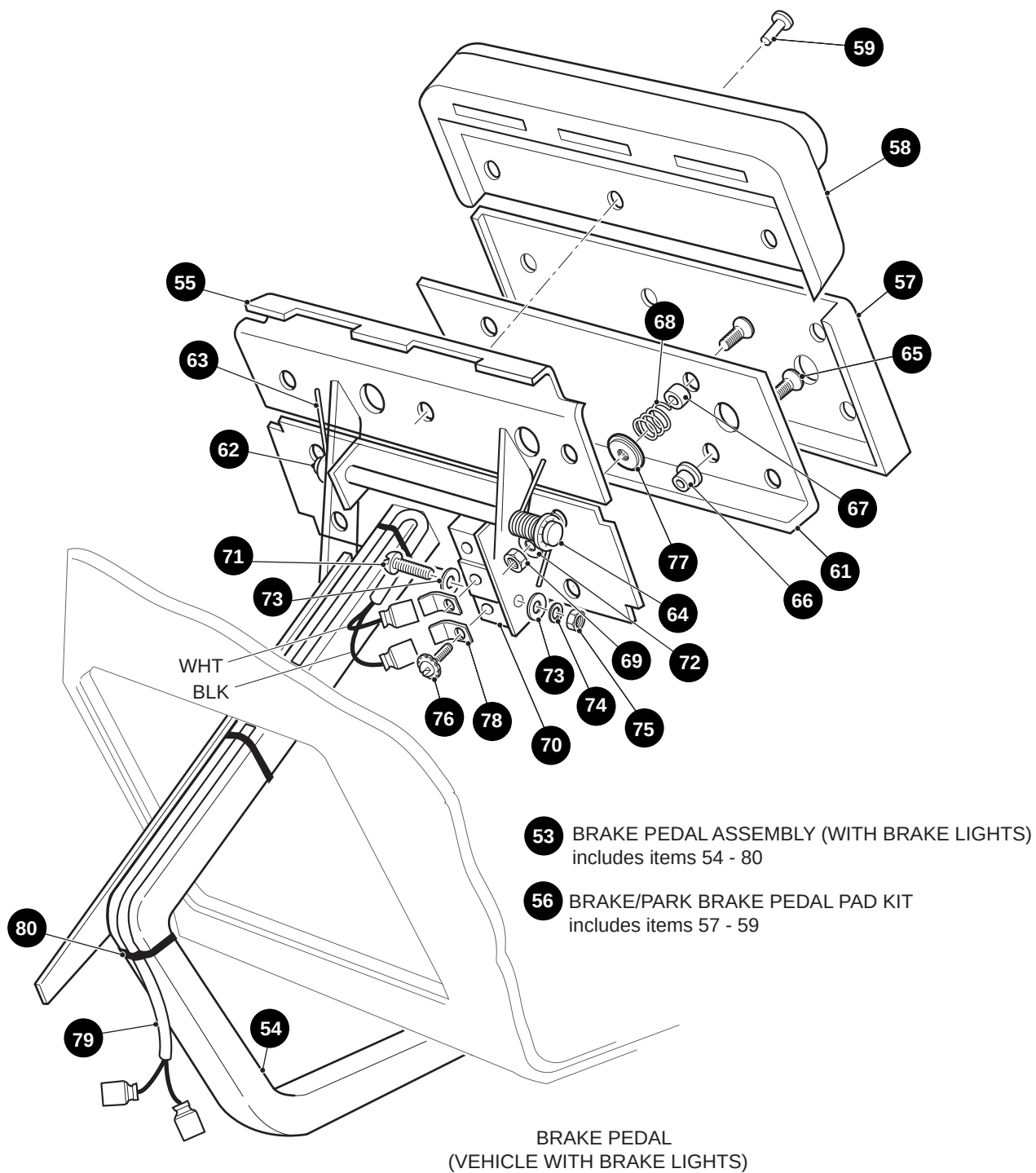
\* Indicates a component that is not available as an individual part.

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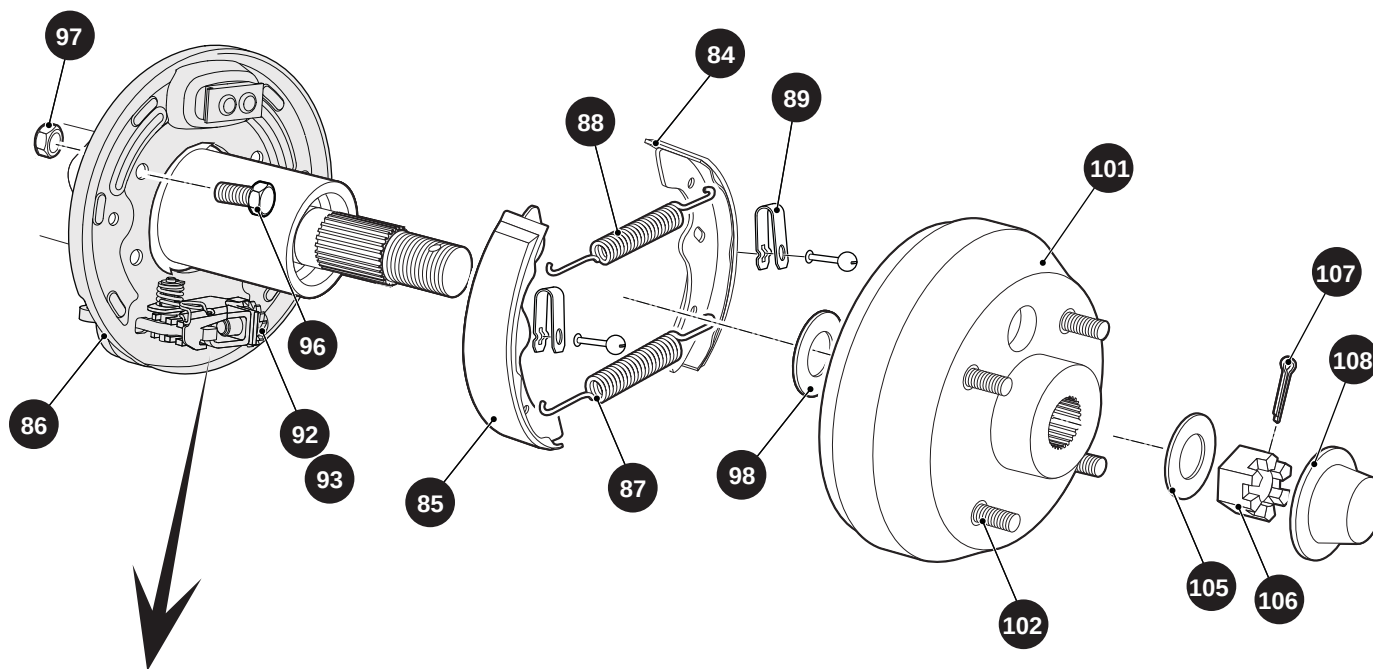
| ITEM | PART NO.   | 1 2 3 4 5 | DESCRIPTION                                                                                          | QTY. |
|------|------------|-----------|------------------------------------------------------------------------------------------------------|------|
| 134  | 625272G1XX |           | REAR BODY(See COLOR CODES in HOW TO USE section)<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014)..... | 1    |
| 135  |            |           |                                                                                                      |      |
| 136  |            |           |                                                                                                      |      |
| 137  |            |           |                                                                                                      |      |
| 138  | 633917     |           | RIVET (FOR VEHICLES MANUFACTURED FROM MARCH 2014) .....                                              | 2    |
| 140  | 16816G2    |           | RATCHET RIVET, .25" X .887"<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014).....                      | 2    |
| 141  |            |           |                                                                                                      |      |
| 142  |            |           |                                                                                                      |      |

# BRAKES - MECHANICAL

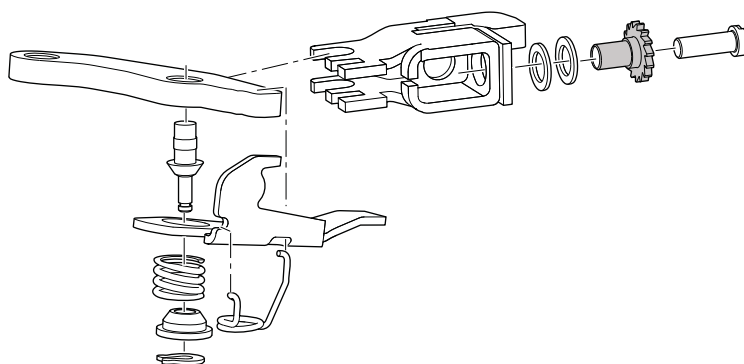




## BOTTOM PULL



## ADJUSTER ASSEMBLY



- 82** BRAKE ASSEMBLY (DRIVER SIDE) includes items 84 - 89, 92
- 83** BRAKE ASSEMBLY (PASSENGER SIDE) includes items 84 - 89, 93
- 100** BRAKE DRUM ASSEMBLY includes items 101, 102

# BRAKES - MECHANICAL

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| ITEM | PART NO. | 1 2 3 4 5 DESCRIPTION                                | QTY. |
|------|----------|------------------------------------------------------|------|
| 1    | 70582G01 | STAINLESS STEEL SHOULDER BOLT, 3/8 - 16 X 4" LG..... | 1    |
| 2    | 70581G01 | FLANGED BUSHING.....                                 | 2    |
| 3    | 70676G01 | TORSION SPRING .....                                 | 1    |
| 4    | 00643G1  | FLAT WASHER, 3/8" X 1.0 X.063.....                   | 1    |
| 5    | 11098G5  | LOCK NUT, 3/8 - 16 .....                             | 1    |
| 6    | 612558   | COMPENSATOR ASSEMBLY (INCLUDES ITEMS 7 - 16) .....   | 1    |
| 7    | 00532G4  | HEX NUT .....                                        | 2    |
| 8    | 629486   | HEX NUT, 5/16 - 24 .....                             | 1    |
| 9    | 28082G01 | EQUALIZER BRACKET .....                              | 1    |
| 10   | 15121G1  | FLAT WASHER - 5/16 .....                             | 2    |
| 11   | 17979G1  | ACCELERATOR ROD BUSHING.....                         | 1    |
| 12   | 23061G2  | TUBE .....                                           | 1    |
| 13   | 23463G1  | COMPRESSION SPRING .....                             | 1    |
| 14   | 27330G01 | BRAKE YOKE .....                                     | 1    |
| 15   | 11098G9  | HEX LOCK NUT, 5/16 - 24 .....                        | 1    |
| 16   | 612557   | COMPENSATOR LINK ROD .....                           | 1    |
| 17   | 624695   | BRAKE CABLE 65.06" .....                             | 1    |
| 18   | 624696   | BRAKE CABLE 74.81" .....                             | 1    |
| 19   | 01111G01 | STAINLESS STEEL RETAINING RING, 13/32" .....         | 4    |
| 20   | 28083G01 | BRAKE COMPENSATOR BUMPER.....                        | 2    |
| 21   |          |                                                      |      |
| 22   | 10386G3  | CLEVIS PIN, 5/16" X 13/16" LG.....                   | 3    |
| 23   | 10387G3  | COTTER PIN, 3/32" X 3/4" LG.....                     | 5    |
| 24   |          |                                                      |      |
| 25   |          |                                                      |      |
| 26   | 70601G01 | KICK-OFF LINK .....                                  | 1    |
| 27   | 17838G1  | NYLON BUSHING .....                                  | 2    |
| 28   | 20835G1  | TEFLON WASHER, 3/8" .....                            | 2    |
| 29   | 00559G8  | FLAT WASHER, 5/16" .....                             | 2    |
| 30   |          |                                                      |      |
| 31   |          |                                                      |      |

# BRAKES - MECHANICAL

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                               | QTY. |
|------|----------|-----------|---------------------------------------------------------------------------|------|
| 32   |          |           |                                                                           |      |
| 33   |          |           |                                                                           |      |
| 34   | 70098G01 |           | KICK-OFF CAM PIVOT .....                                                  | 1    |
| 35   | 10097G6  |           | FLANGED BEARING .....                                                     | 2    |
| 36   | 70587G01 |           | KICK-OFF CAM.....                                                         | 1    |
| 37   | 71215G01 |           | SETSCREW, 1/4 - 20 X 1/2" LG .....                                        | 2    |
| 38   | 14134G4  |           | SPACER .....                                                              | 1    |
| 39   |          |           |                                                                           |      |
| 40   |          |           |                                                                           |      |
| 41   | 70113G01 |           | ADJUSTABLE BUMPER .....                                                   | 1    |
| 42   | 11027G1  |           | LOCK NUT, 5/16 - 18.....                                                  | 1    |
| 43   |          |           |                                                                           |      |
| 44   |          |           |                                                                           |      |
| 45   |          |           |                                                                           |      |
| 46   | 70080G02 |           | CATCH BRACKET .....                                                       | 1    |
| 47   | 00414G6  |           | BOLT, 1/4 - 20 X 3/4" LG .....                                            | 2    |
| 48   | 14390G4  |           | STAINLESS STEEL LOCK NUT, 1/4 - 20.....                                   | 2    |
| 49   |          |           |                                                                           |      |
| 50   |          |           |                                                                           |      |
| 51   |          |           |                                                                           |      |
| 52   |          |           |                                                                           |      |
| 53   | 70690G02 |           | BRAKE PEDAL ASSEMBLY (WITH BRAKE LIGHTS)<br>(INCLUDES ITEMS 54 - 80)..... | 1    |
| 54   | *        |           | BRAKE PEDAL .....                                                         | 1    |
| 55   | 70611G02 |           | PARK BRAKE PEDAL.....                                                     | 1    |
| 56   | 70274G01 |           | BRAKE/PARK BRAKE PEDAL PAD KIT (INCLUDES ITEMS 57 - 59).....              | 1    |
| 57   | *        |           | SERVICE BRAKE PAD.....                                                    | 1    |
| 58   | *        |           | PARK BRAKE PAD .....                                                      | 1    |
| 59   | 16409G1  |           | OVAL RIVET, 3/16" x 7/16" LG .....                                        | 9    |
| 60   |          |           |                                                                           |      |
| 61   | 70258G03 |           | BRAKE PEDAL PLATE .....                                                   | 1    |
| 62   | 70682G01 |           | PIVOT PIN .....                                                           | 1    |



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| ITEM | PART NO. | 1 2 3 4 5 DESCRIPTION                                                 | QTY. |
|------|----------|-----------------------------------------------------------------------|------|
| 63   | 70681G01 | TORSION SPRING .....                                                  | 2    |
| 64   | 01071G01 | PUSHNUT, 5/16" .....                                                  | 1    |
| 65   | 00737G8  | SCREW, #10 - 24 X 7/8" LG .....                                       | 4    |
| 66   | 00739G1  | RUBBER NUT, #10 - 24 .....                                            | 2    |
| 67   | 74535G01 | BRAKE PEDAL STANDOFF .....                                            | 2    |
| 68   | 27137G01 | CONICAL SPRING .....                                                  | 2    |
| 69   | 14390G10 | LOCK NUT, #10 - 24 .....                                              | 2    |
| 70   | 10606G8  | MICRO SWITCH .....                                                    | 1    |
| 71   | 00645G2  | BOLT, #6 - 32 X 1 1/4" LG .....                                       | 2    |
| 72   | 00559G5  | FLAT WASHER, #10 .....                                                | 2    |
| 73   | 00559G3  | LOCK WASHER, #6 .....                                                 | 4    |
| 74   | 00565G3  | LOCK WASHER, #6 .....                                                 | 2    |
| 75   | 00525G5  | NUT, #6 - 32 .....                                                    | 2    |
| 76   | 13514G1  | SCREW AND LOCK WASHER, #6 .....                                       | 2    |
| 77   | 00642G8  | FLAT WASHER - 5/16" .....                                             | 2    |
| 78   | 14628G1  | FASTON TAB .....                                                      | 2    |
| 79   | 24605G1  | WIRE HARNESS (BRAKE LIGHT) .....                                      | 1    |
| 80   | 17618G1  | WIRE TIE .....                                                        | 4    |
| 81   |          |                                                                       |      |
| 82   | 612211   | BRAKE ASSEMBLY (DRIVER SIDE) (INCLUDES ITEMS 84 - 89, 92) .....       | 1    |
| 83   | 612189   | BRAKE ASSEMBLY (PASSENGER SIDE)<br>(INCLUDES ITEMS 84 - 89, 93) ..... | 1    |
| 84   | 612411   | BRAKE SHOE L .....                                                    | 2    |
| 85   | 612412   | BRAKE SHOE T .....                                                    | 2    |
| 86   | 612413   | DUST COVER .....                                                      | 2    |
| 87   | 612415   | BRAKE SPRING .....                                                    | 1    |
| 88   | 612414   | BRAKE SPRING .....                                                    | 1    |
| 89   | 612416   | SHOE CLAMP .....                                                      | 2    |
| 90   |          |                                                                       |      |
| 91   |          |                                                                       |      |
| 92   | 612418   | GEAR ADJUSTER .....                                                   | 1    |

# BRAKES - MECHANICAL

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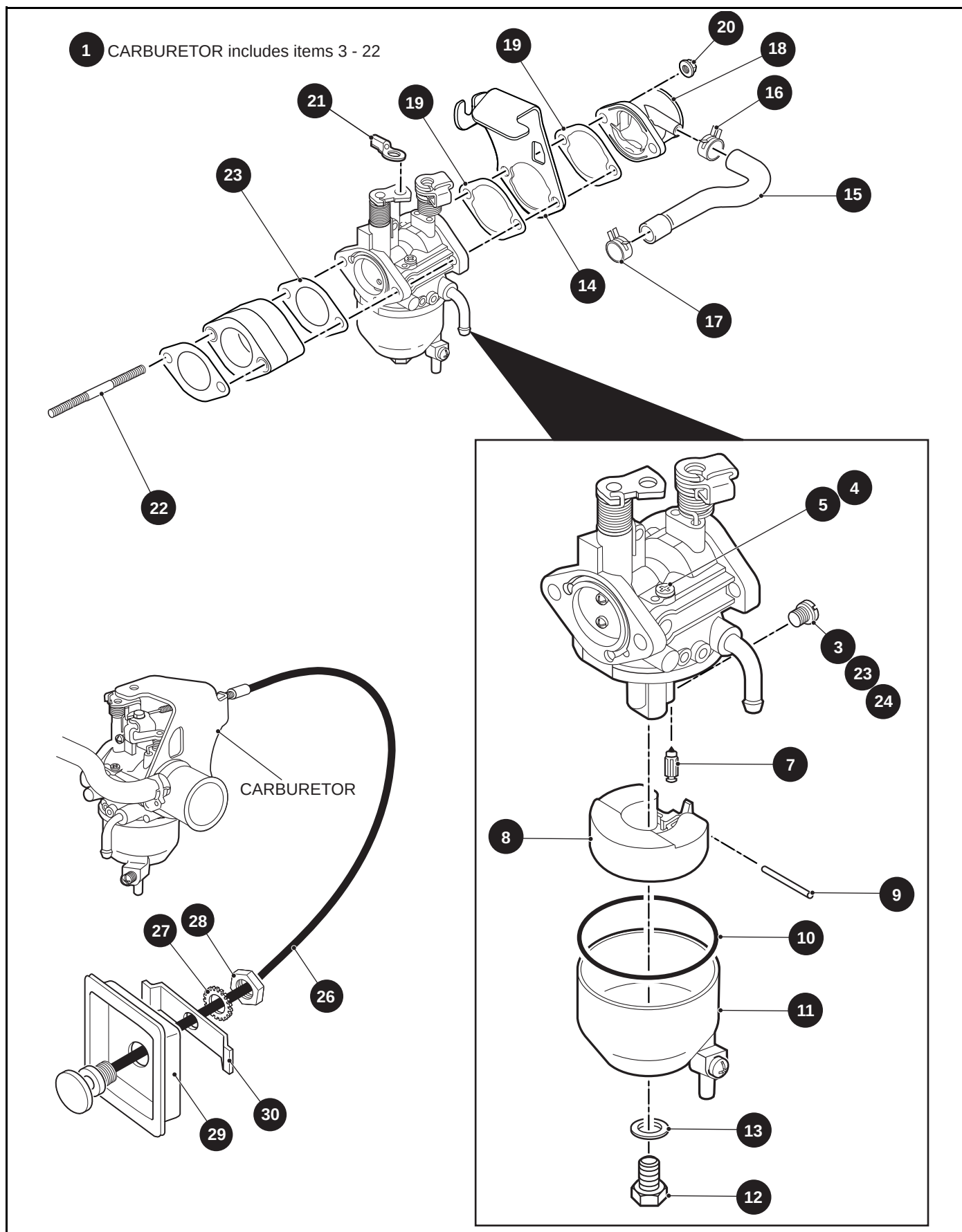
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                               | QTY. |
|------|----------|-----------|-----------------------------------------------------------|------|
| 93   | 612417   |           | GEAR ADJUSTER .....                                       | 1    |
| 94   |          |           |                                                           |      |
| 95   |          |           |                                                           |      |
| 96   | 17083G2  |           | BOLT, 5/16 - 24 X 1" LG .....                             | 8    |
| 97   | 15126G1  |           | LOCK NUT, 5/16 - 24.....                                  | 8    |
| 98   | 21809G1  |           | INNER BRAKE DRUM WASHER, 1 5/16" OD X 1" ID X 1/32" ..... | 2    |
| 99   |          |           |                                                           |      |
| 100  | 21807G2  |           | BRAKE DRUM ASSEMBLY (INCLUDES ITEMS 101 - 102).....       | 2    |
| 101  | *        |           | BRAKE DRUM .....                                          | 1    |
| 102  | 19862G2  |           | LUG BOLT, 1/2 - 20 X 1 3/16" LG .....                     | 4    |
| 103  |          |           |                                                           |      |
| 104  |          |           |                                                           |      |
| 105  | 606945   |           | OUTER BRAKE DRUM WASHER .....                             | 2    |
| 106  | 606403   |           | SLOTTED NUT, M22 X 1.5.....                               | 2    |
| 107  | 10387G1  |           | COTTER PIN, 1/8" X 1 1/2" LG .....                        | 2    |
| 108  | 74175G01 |           | SPINDLE CAP.....                                          | 2    |
| 109  |          |           |                                                           |      |
| 110  | 608200   |           | BRAKE CABLE BRACKET (PASSENGER SIDE).....                 | 1    |
| 111  | 608201   |           | BRAKE CABLE BRACKET (DRIVER SIDE) .....                   | 1    |

## Notes:

This image shows a full page of blank graph paper. The background is a very light gray, and it is covered by a precise grid of thin, medium-gray lines. The grid consists of small, equal-sized squares that extend across the entire visible area of the page, providing a standard template for technical drawing or mathematics.

# CARBURETOR AND CHOKE



# CARBURETOR AND CHOKE

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| ITEM | PART NO. | 1 2 3 4 5 DESCRIPTION                                        | QTY. |
|------|----------|--------------------------------------------------------------|------|
| 1    | 607955   | CARBURETOR (INCLUDES ITEMS 3 - 22) .....                     | 1    |
| 2    |          |                                                              |      |
| 3    | 607956   | MAIN JET (#106).....                                         | 1    |
| 4    | 607957   | PILOT JET (#52) .....                                        | 1    |
| 5    | 603585   | PLUG.....                                                    | 1    |
| 6    |          |                                                              |      |
| 7    | 603586   | NEEDLE VALVE .....                                           | 1    |
| 8    | 603587   | FLOAT .....                                                  | 1    |
| 9    | 603588   | FLOAT PIN .....                                              | 1    |
| 10   | 603589   | FLOAT BOWL GASKET .....                                      | 1    |
| 11   | 603590   | FLOAT CHAMBER .....                                          | 1    |
| 12   | 603592   | BOWL SCREW.....                                              | 1    |
| 13   | 603591   | BOWL GASKET .....                                            | 1    |
| 14   | 603583   | CHOKE BRACKET.....                                           | 1    |
| 15   | 603598   | BREATHER TUBE.....                                           | 1    |
| 16   | 603596   | CLAMP, INTAKE TUBE .....                                     | 1    |
| 17   | 603597   | CLAMP CYLINDER HEAD TUBE .....                               | 1    |
| 18   | 603594   | INTAKE TUBE .....                                            | 1    |
| 19   | 603593   | CHOKE GASKET .....                                           | 2    |
| 20   | 603595   | NUT, M6 X 1.0 .....                                          | 2    |
| 21   | 608023   | THROTTLE ROD ATTACHMENT BUSHING .....                        | 1    |
| 22   | 603584   | STUD BOLT.....                                               | 2    |
| 23   | 607684   | MAIN JET (#102) (FOR ELEVATIONS OF 6000 FT - 10000 FT) ..... | 1    |
| 24   | 607983   | MAIN JET (#104) (FOR ELEVATIONS OF 3000 FT - 6000 FT) .....  | 1    |
| 25   |          |                                                              |      |
| 26   | 605868   | CHOKE CABLE (SWB).....                                       | 1    |
| 27   | 00568G4  | LOCK WASHER, 9/16" .....                                     | 1    |
| 28   | 00545G4  | JAM NUT, 9/16 - 18.....                                      | 1    |
| 29   | 72155G01 | RETAINER .....                                               | 1    |
| 30   | 72154G01 | CHOKE CABLE ADAPTER.....                                     | 1    |

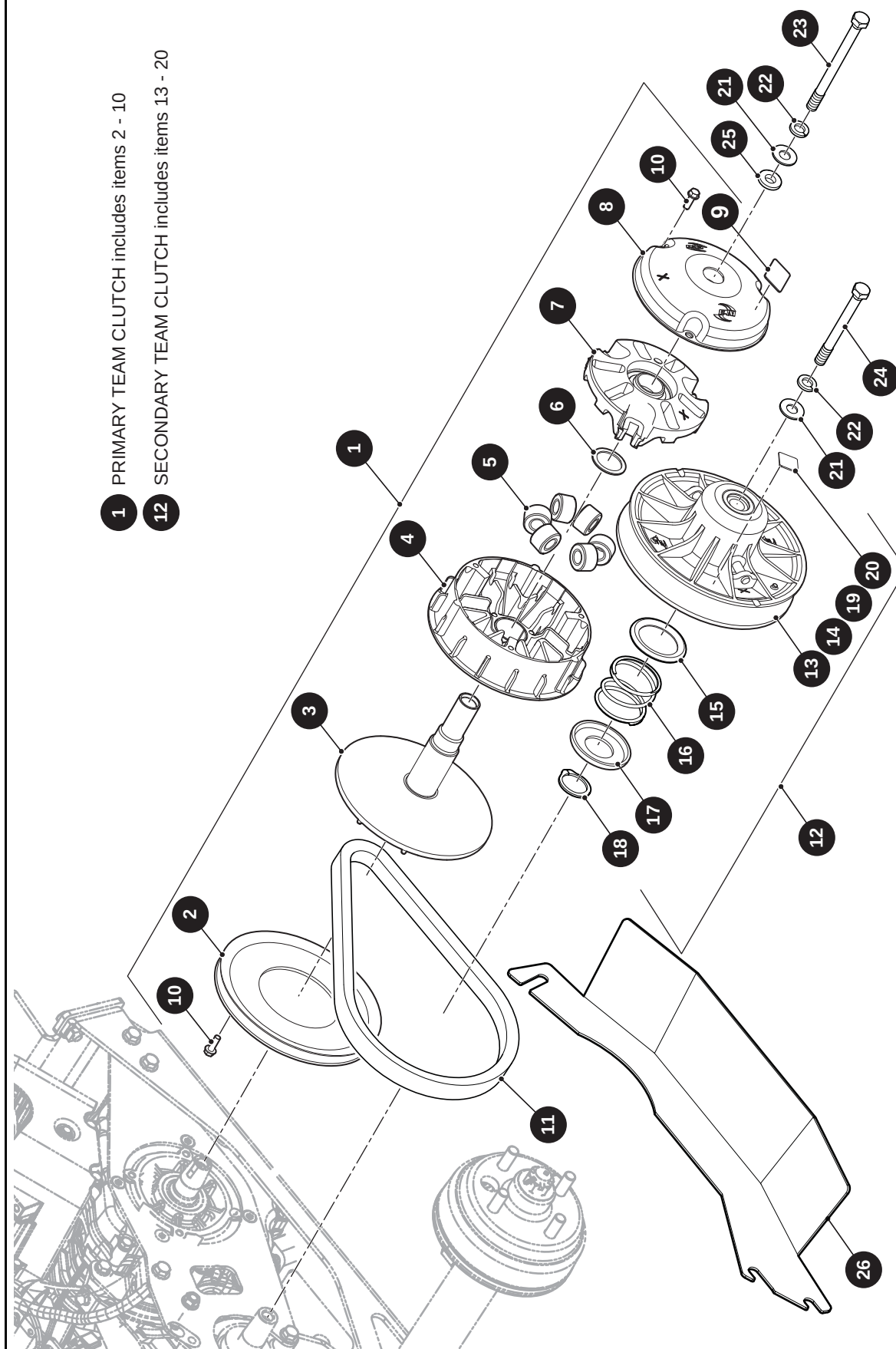
## Notes:

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# CLUTCH





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| ITEM | PART QTY | 1 2 3 4 5 | DESCRIPTION                                          | TOTAL |
|------|----------|-----------|------------------------------------------------------|-------|
| 1    | 623948   |           | PRIMARY TEAM CLUTCH (INCLUDES ITEMS 2 - 10) .....    | 1     |
| 2    | 619333   |           | PRIMARY STARTER PULLY, 195 - SVC.....                | 1     |
| 3    | 619334   |           | STATIONARY ASSEMBLY .....                            | 1     |
| 4    | 619335   |           | MOVEABLE PRIMARY ASSEMBLY .....                      | 1     |
| 5    | 624112   |           | SHIFT ROLLER ASSEMBLY .....                          | 6     |
| 6    | 619337   |           | SHIM, 39.5 X 31.75 .....                             | 1     |
| 7    | 619338   |           | PRIMARY SPIDER ASSEMBLY .....                        | 1     |
| 8    | 619339   |           | PRIMARY DUST COVER ASSEMBLY.....                     | 1     |
| 9    | *        |           | E-Z-GO PRIMARY LABEL.....                            | 1     |
| 10   | 619332   |           | BOLT, 1/4 - 20 X.75 .....                            | 7     |
| 11   | 618630   |           | DRIVE BELT .....                                     | 1     |
| 12   | 623949   |           | SECONDARY TEAM CLUTCH (INCLUDES ITEMS 13 - 20) ..... | 1     |
| 13   | *        |           | SECONDARY STATIONARY, 9.5 .....                      | 1     |
| 14   | *        |           | MOVEABLE SECONDARY, 9.5.....                         | 1     |
| 15   | 619327   |           | INNER RETAINER SPRING.....                           | 1     |
| 16   | 624111   |           | COMPRESSION SPRING, 2.70 OD .....                    | 1     |
| 17   | 619329   |           | OUTER SPRING RETAINER .....                          | 1     |
| 18   | 619330   |           | RETAINER RING.....                                   | 1     |
| 19   | 619331   |           | THRUST WASHER, 1.530 x 1.830 x 1.....                | 1     |
| 20   | *        |           | SECONDARY PART E-Z-GO LOGO.....                      | 1     |
| 21   | 606239   |           | CONICAL WASHER, M12 .....                            | 2     |
| 22   | 00566G3  |           | SPRING TYPE LOCK WASHER, 1/2" .....                  | 2     |
| 23   | 606245   |           | HEX BOLT, M12 - 1.25 X 160 .....                     | 1     |
| 24   | 606243   |           | HEX BOLT, M12 - 1.25 X 120 .....                     | 1     |
| 25   | 606230   |           | CLUTCH WASHER.....                                   | 1     |
| 26   | 605950   |           | CLUTCH BELT SHIELD.....                              | 1     |

## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

## Notes:

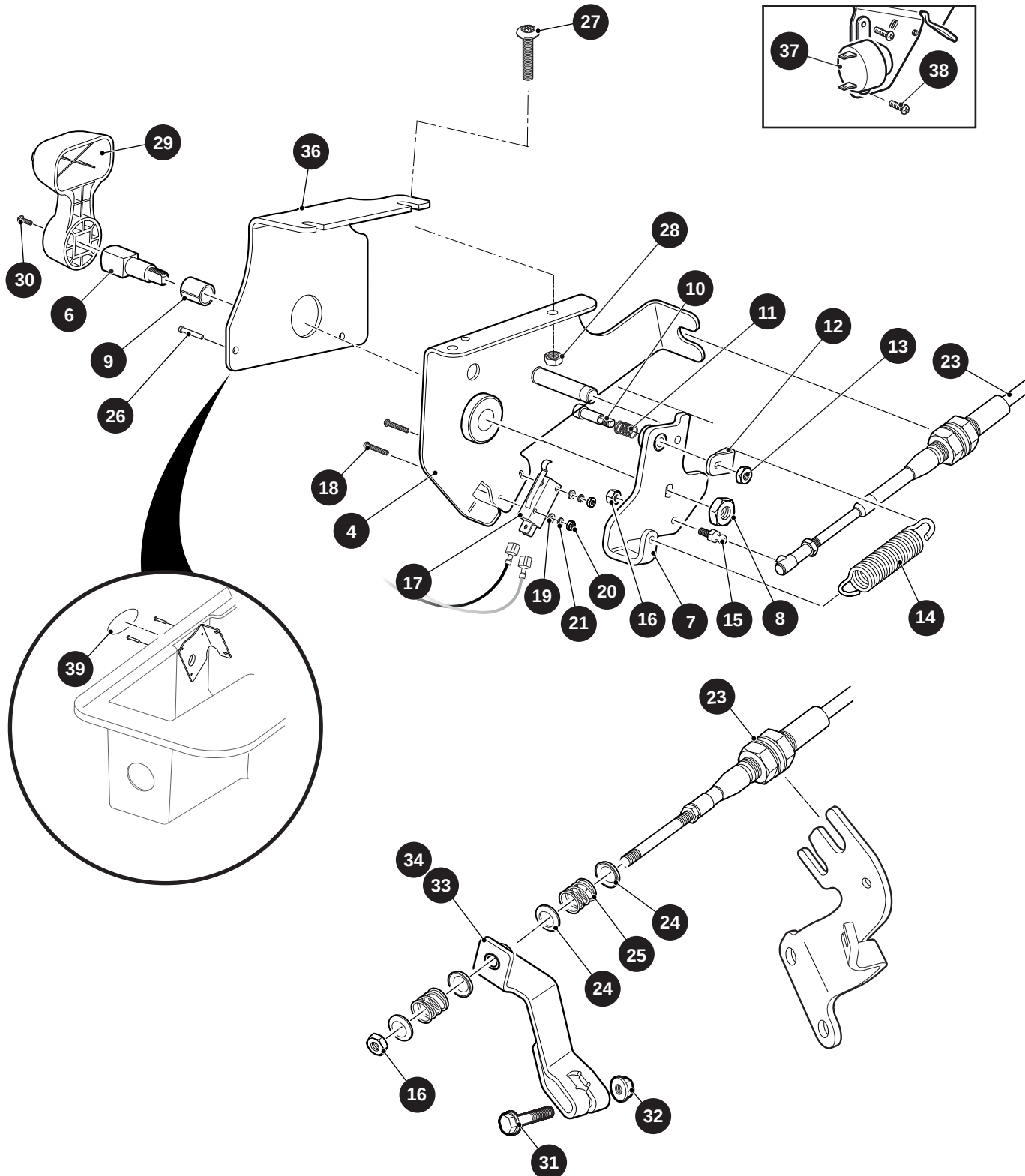
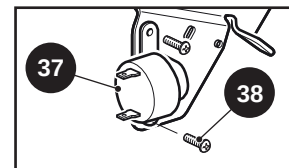
This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# DIRECTION SELECTOR

1 DIRECTION SELECTOR CABLE ASSEMBLY includes items 16, 23-26, 33 - 34

2 DIRECTION SELECTOR ASSEMBLY includes items 4, 6, 7-21, 23 - 33

Reverse Warning Buzzer



# DIRECTION SELECTOR

When ordering parts, please specify the model and serial number of the product.

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\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART QTY | 1 2 3 4 5 | DESCRIPTION                                                                  | QTY |
|------|----------|-----------|------------------------------------------------------------------------------|-----|
| 1    | 608184   |           | DIRECTION SELECTOR CABLE ASSEMBLY<br>(INCLUDES ITEMS 16, 23-26, 33-34) ..... | 1   |
| 2    | 605999   |           | DIRECTION SELECTOR ASSEMBLY (INCLUDES ITEMS 4, 6, 7-21, 23-33)...            | 1   |
| 3    |          |           |                                                                              |     |
| 4    | 603627   |           | DIRECTION SELECTOR BRACKET WITH BUSHING (INCLUDES ITEM 9)                    | 1   |
| 5    |          |           |                                                                              |     |
| 6    | 606266   |           | DIRECTION SELECTOR SHAFT .....                                               | 1   |
| 7    | 603700   |           | DIRECTION SELECTOR CAM.....                                                  | 1   |
| 8    | 14390G1  |           | LOCK NUT, 3/8 - 24.....                                                      | 1   |
| 9    | *        |           | BUSHING .....                                                                | 1   |
| 10   | 72724G01 |           | NEUTRAL LOCK PIN .....                                                       | 1   |
| 11   | 72733G01 |           | COMPRESSION SPRING, 3/8" X 5/8" LG .....                                     | 1   |
| 12   | 72729G01 |           | NEUTRAL LOCK BRACKET .....                                                   | 1   |
| 13   | 00734G2  |           | LOCK NUT, 1/4 - 28.....                                                      | 1   |
| 14   | 28574G01 |           | EXTENSION SPRING .....                                                       | 1   |
| 15   | 72732G01 |           | BALL STUD, 1/4".....                                                         | 1   |
| 16   | 00734G5  |           | LOCK NUT, #10 - 32.....                                                      | 1   |
| 17   | 72736G01 |           | MICRO SWITCH .....                                                           | 1   |
| 18   | 01062G01 |           | SCREW, #4 - 40 X 1" LG .....                                                 | 2   |
| 19   | 00559G1  |           | FLAT WASHER, #4 .....                                                        | 2   |
| 20   | 00565G1  |           | LOCK WASHER, #4 .....                                                        | 2   |
| 21   | 00526G2  |           | NUT, #4 - 40 .....                                                           | 2   |
| 22   |          |           |                                                                              |     |
| 23   | 605809   |           | PUSH / PULL SHIFTER CABLE .....                                              | 1   |
| 24   | 25727G01 |           | CUP WASHER, 1/4" .....                                                       | 4   |
| 25   | 72735G01 |           | COMPRESSION SPRING, 19/32" X 1" LG .....                                     | 2   |
| 26   | 71055G01 |           | RIVET, 3/16" x .38 GRIP .....                                                | 3   |
| 27   | 70227G01 |           | SCREW, 1/4 - 20 X 7/8" LG .....                                              | 2   |
| 28   | 11027G2  |           | LOCK NUT, 1/4 - 20 .....                                                     | 2   |
| 29   | 71205G01 |           | DIRECTION SELECTOR HANDLE .....                                              | 1   |
| 30   | 00740G4  |           | SCREW, #10 - 32 X 1/2" LG (STAINLESS STEEL).....                             | 1   |

## DIRECTION SELECTOR

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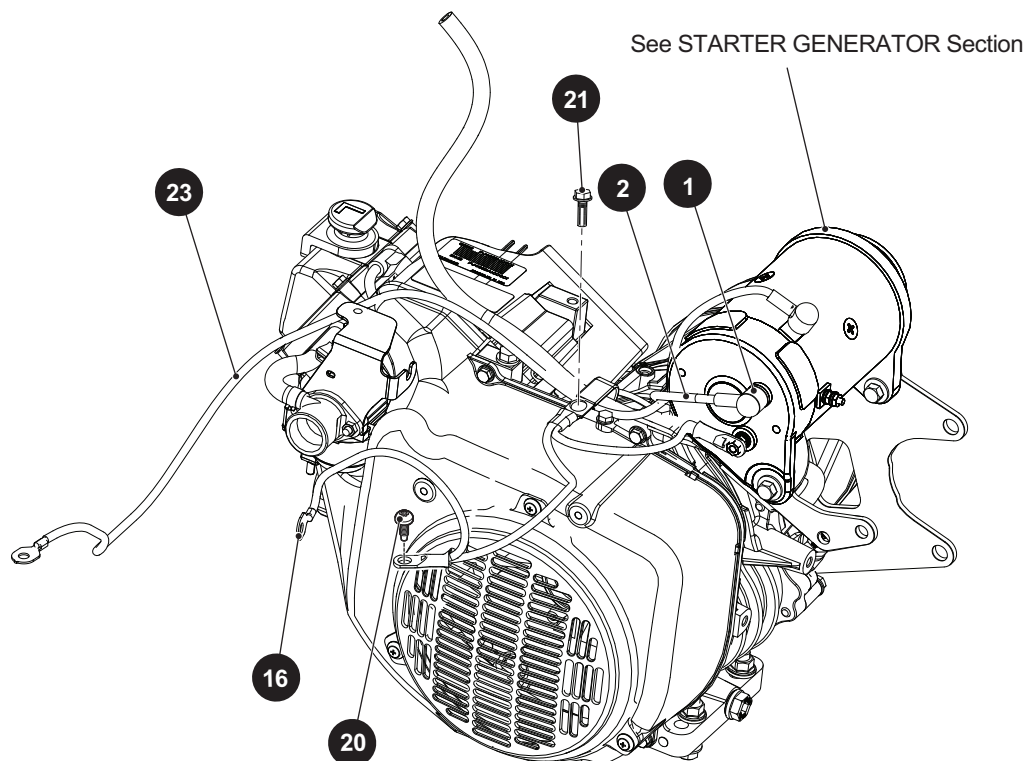
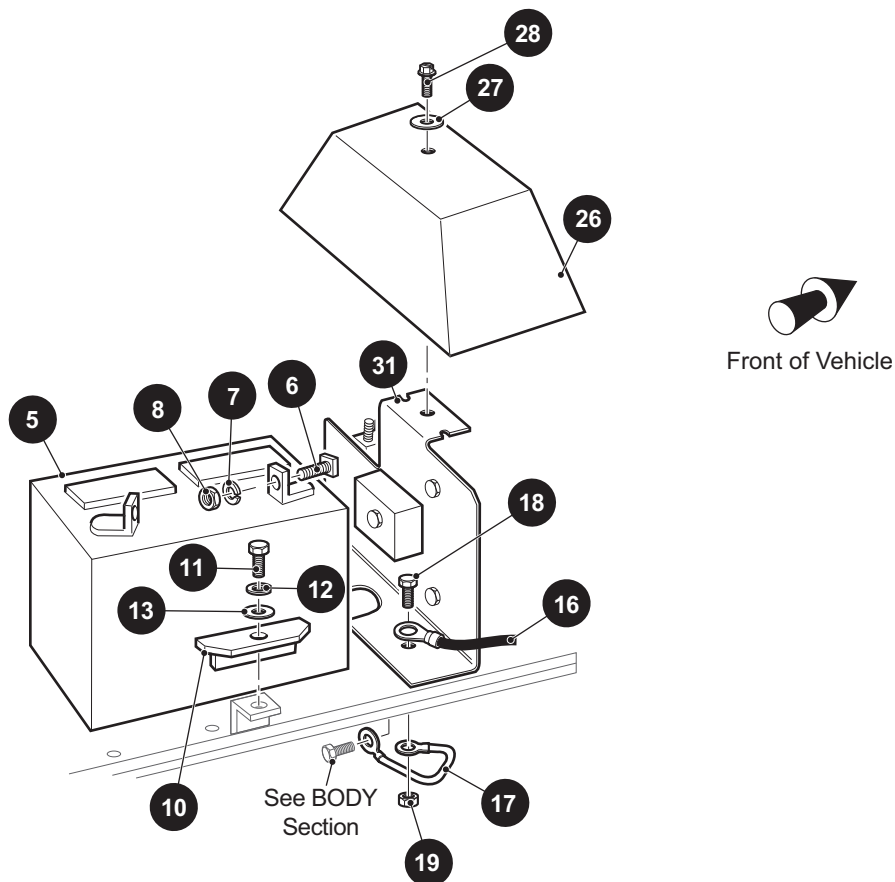
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO  | 1 | 2 | 3 | 4 | 5 | DESCRIPTION                    | QTY. |
|------|----------|---|---|---|---|---|--------------------------------|------|
| 31   | 606421   |   |   |   |   |   | BOLT, M6 - 1.00 X 30 .....     | 1    |
| 32   | 450452   |   |   |   |   |   | NUT, M6 - 1.00 .....           | 1    |
| 33   | 606014   |   |   |   |   |   | BRACKET .....                  | 1    |
| 34   | *        |   |   |   |   |   | BUSHING, FLIP LOK, 0.25 .....  | 1    |
| 35   |          |   |   |   |   |   |                                |      |
| 36   | 605869   |   |   |   |   |   | MOUNTING BRACKET .....         | 1    |
| 37   | 73290G03 |   |   |   |   |   | REVERSE WARNING BUZZER.....    | 1    |
| 38   | 01063G01 |   |   |   |   |   | SCREW, #6 - 32 X 3/8" LG ..... | 2    |
| 39   | 73317G01 |   |   |   |   |   | DECAL - FNR - EUROPEAN.....    | 1    |

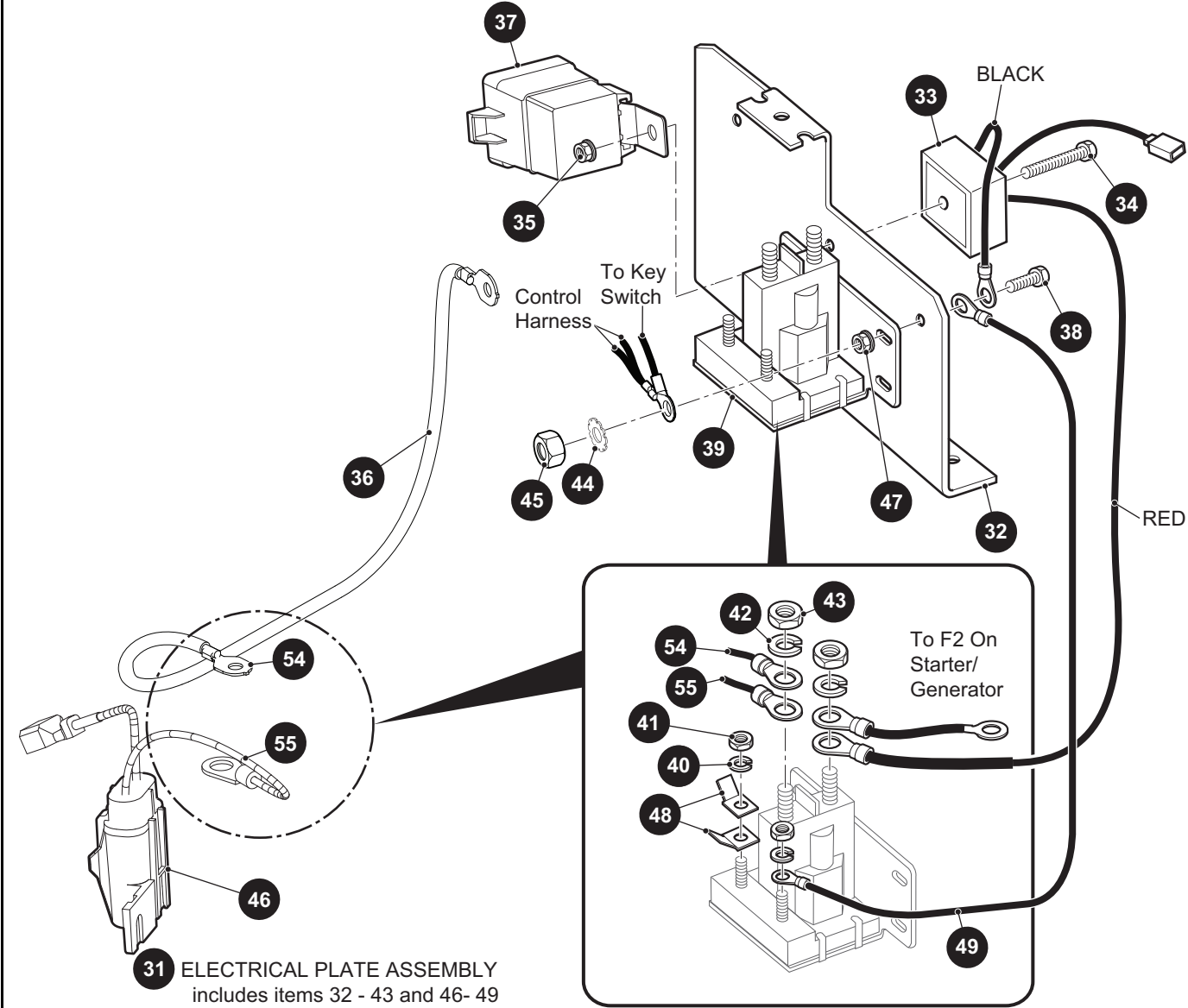
## Notes:

[illegible]

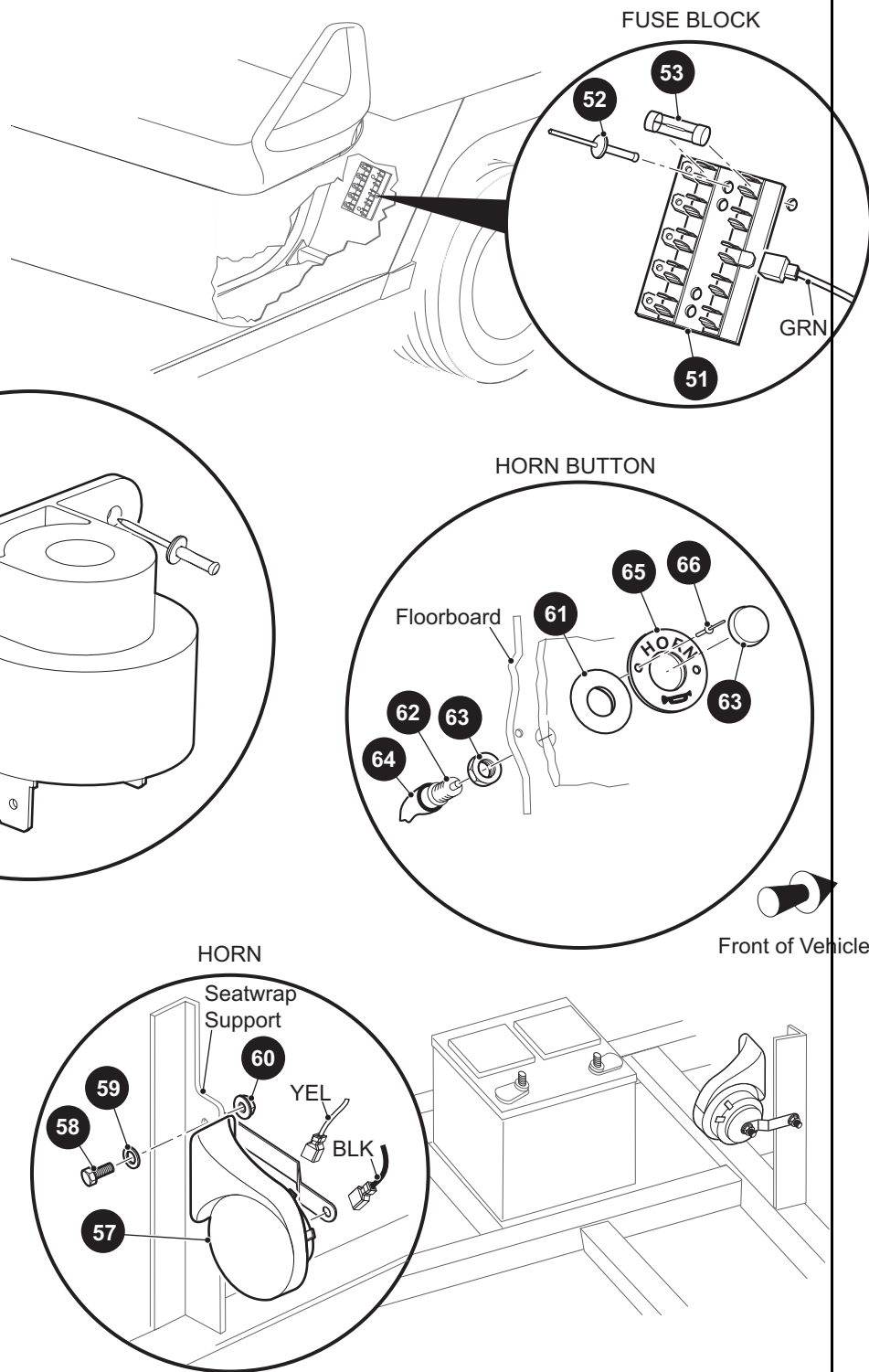
# ELECTRICAL SYSTEM

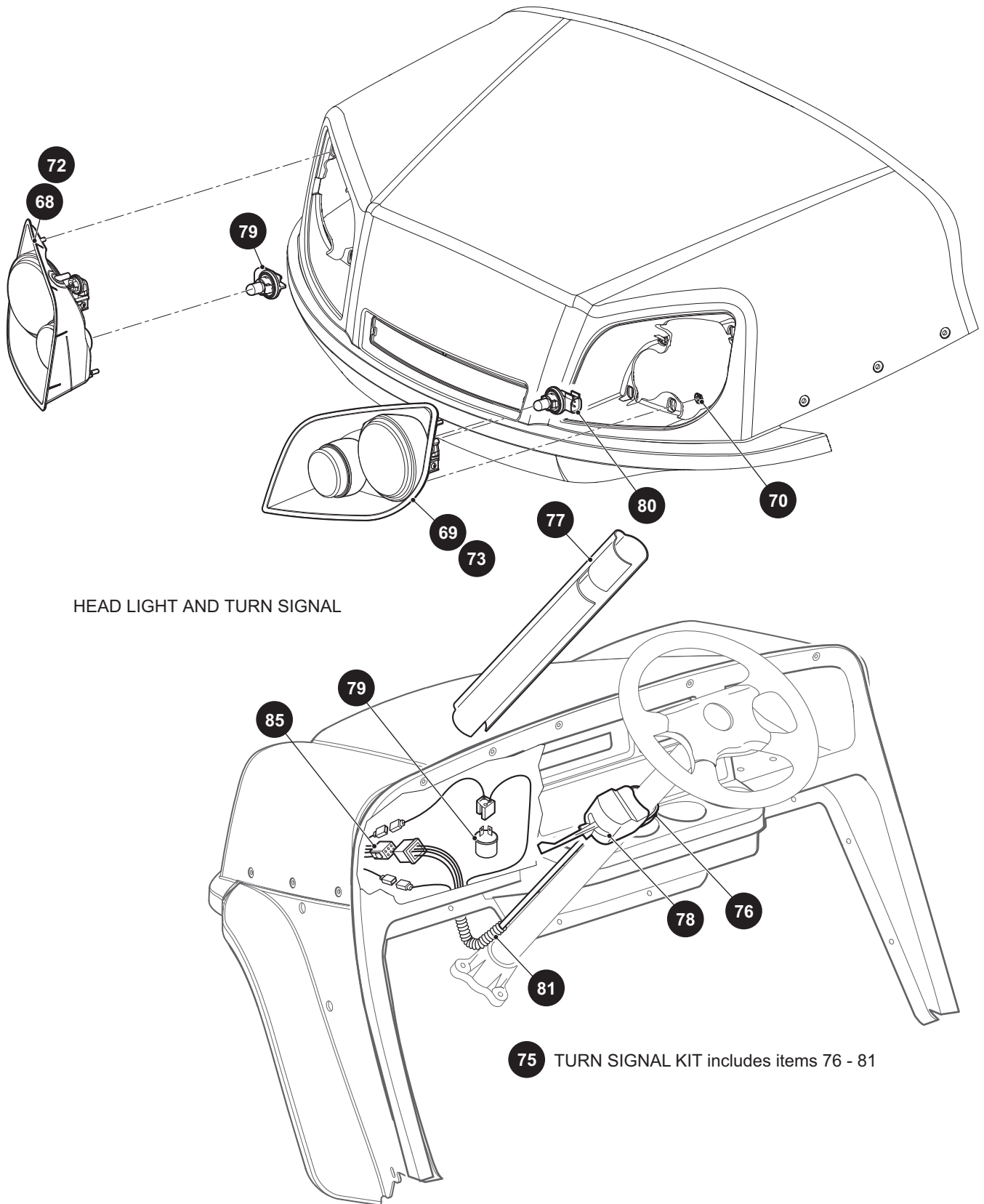




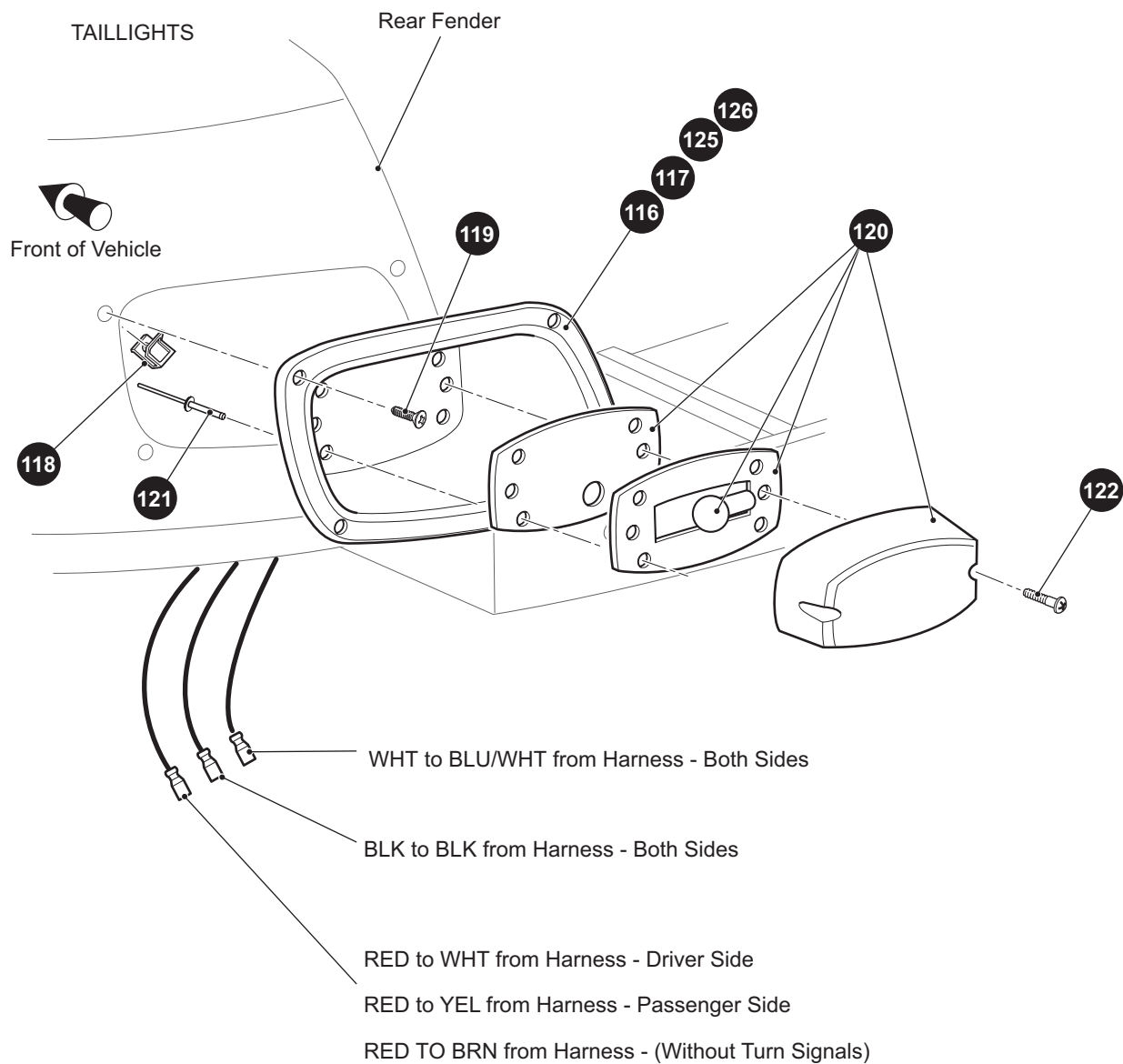


# ELECTRICAL SYSTEM

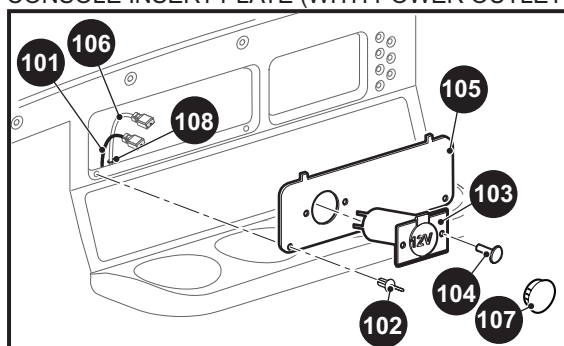




# ELECTRICAL SYSTEM



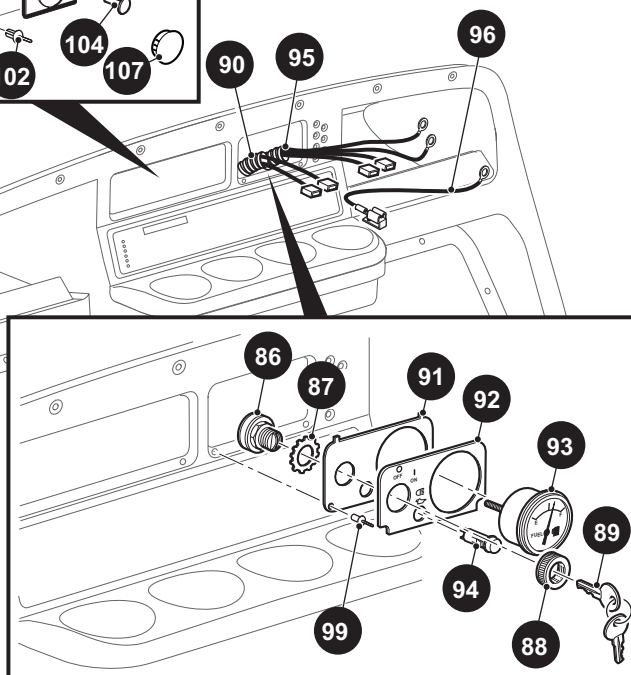
## CONSOLE INSERT PLATE (WITH POWER OUTLET SHOWN)



**97** POWER OUTLET 12V includes items 101 - 106, 108

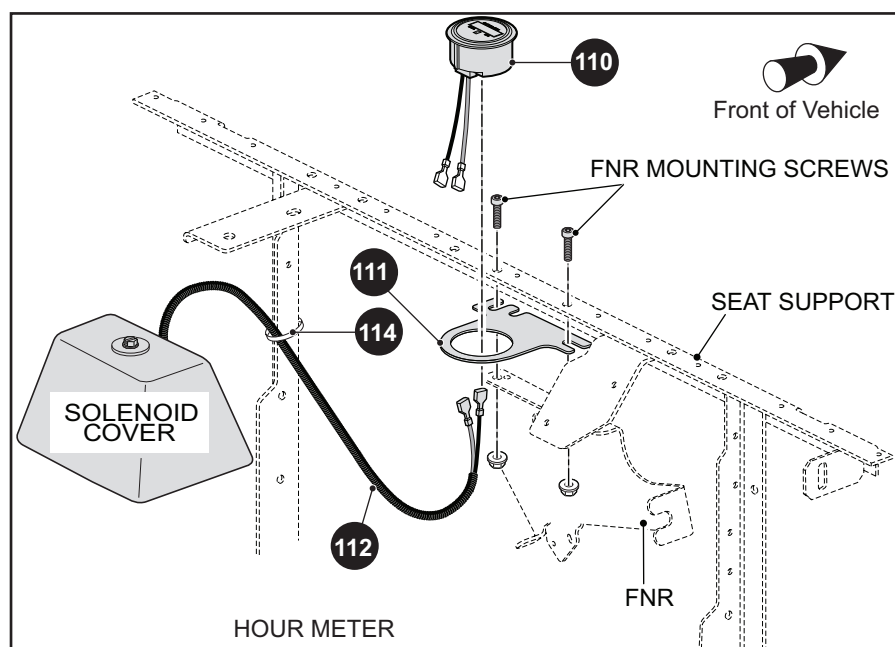
**98** ASSY, CONSOLE INSERT includes items 105, 107

**100** POWER OUTLET 12V includes items 101 - 106



KEY SWITCH, INDICATOR LIGHT(S), AND FUEL GAUGE

**109** HOUR METER KIT includes items 110 - 112



# ELECTRICAL SYSTEM

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                    | QTY. |
|------|----------|-----------|----------------------------------------------------------------|------|
| 1    | 607053   |           | 6 GA WIRE (BLACK 6", F1 - A2).....                             | 1    |
| 2    | 25682G01 |           | TERMINAL COVER.....                                            | 3    |
| 3    |          |           |                                                                |      |
| 4    |          |           |                                                                |      |
| 5    | 24775G1  |           | BATTERY, 12V .....                                             | 1    |
| 6    | *        |           | HEX HEAD BOLT, 5/16" - 18 X 1 1/4" LG .....                    | 2    |
| 7    | *        |           | LOCK WASHER (SILICON BRONZE), 5/16".....                       | 2    |
| 8    | *        |           | HEX NUT (SILICON BRONZE), 5/16" - 18 .....                     | 2    |
| 9    |          |           |                                                                |      |
| 10   | 72101G02 |           | BATTERY HOLD DOWN .....                                        | 1    |
| 11   | 00438G6  |           | HEX HEAD BOLT, 5/16" - 18 X 3/4" LG.....                       | 3    |
| 12   | 00565G8  |           | LOCK WASHER, 5/16" .....                                       | 1    |
| 13   | 00571G2  |           | FLAT WASHER (SS), 5/16" .....                                  | 1    |
| 14   |          |           |                                                                |      |
| 15   |          |           |                                                                |      |
| 16   | 27044G03 |           | GROUND CABLE.....                                              | 1    |
| 17   | 25976G19 |           | 14 GA WIRE (BLACK 6").....                                     | 1    |
| 18   | 00438G6  |           | HEX HEAD BOLT, 5/16" - 18 X 3/4" LG.....                       | 2    |
| 19   | 11027G1  |           | LOCK NUT, 5/16" - 18 .....                                     | 2    |
| 20   | 26676G01 |           | FLANGED BOLT, M6 - 1 X 23 MM LG .....                          | 1    |
| 21   | 606264   |           | HEX HEAD BOLT, M6 - 1 X 20 MM LG .....                         | 1    |
| 22   |          |           |                                                                |      |
| 23   | 607103   |           | 6 GA WIRE (42" LONG) .....                                     | 1    |
| 24   | 605777   |           | WIRE HARNESS (CONTROL).....                                    | 1    |
| 25   | 17618G1  |           | WIRE TIE (NOT ILLUSTRATED) .....                               | A/R  |
| 26   | 73049G01 |           | COVER (DIRECTION SELECTOR) .....                               | 1    |
| 27   | 16469G1  |           | FENDER WASHER, 1/4" .....                                      | 1    |
| 28   | 00114G6  |           | HEX HEAD BOLT, 1/4" - 14 X 3/4" LG.....                        | 1    |
| 29   |          |           |                                                                |      |
| 30   |          |           |                                                                |      |
| 31   | 605563   |           | ELECTRICAL PLATE ASSY (INCLUDES ITEMS 32 - 43 & 46 - 49) ..... | 1    |

# ELECTRICAL SYSTEM

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| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                   | QTY. |
|------|-----------|-----------|-----------------------------------------------|------|
| 32   | 73057G01  |           | BRACKET.....                                  | 1    |
| 33   | 27739G01  |           | VOLTAGE REGULATOR .....                       | 1    |
| 34   | 00415G4   |           | HEX HEAD BOLT, 1/4" - 20 X 1 1/4" LG.....     | 1    |
| 35   | 11027G2   |           | LOCK NUT, 1/4" - 20 .....                     | 1    |
| 36   | 25972G33  |           | WIRE ASSEMBLY 6 GA.....                       | 1    |
| 37   | 603282    |           | RELAY .....                                   | 1    |
| 38   | 00661G8   |           | HEX HEAD BOLT, 1/4" - 20 X 1" LG.....         | 1    |
| 39   | 612813    |           | SOLENOID .....                                | 1    |
| 40   | *         |           | LOCK WASHER, #10.....                         | 2    |
| 41   | *         |           | HEX NUT, #10 - 32.....                        | 2    |
| 42   | *         |           | LOCK WASHER, 5/16" .....                      | 2    |
| 43   | *         |           | HEX NUT, 5/16" - 24 .....                     | 2    |
| 44   | 00567G7   |           | LOCK WASHER (EXTERNAL TOOTH TYPE), 1/4" ..... | 1    |
| 45   | 00532G1   |           | HEX NUT, 1/4" - 20 .....                      | 1    |
| 46   | 600418G01 |           | FUSE HOLDER ASSEMBLY .....                    | 1    |
| 47   | 11027G2   |           | LOCK NUT, 1/4" - 20 .....                     | 1    |
| 48   | 73446G01  |           | FASTON TAB, 90° .....                         | 2    |
| 49   | 25978G56  |           | 18 GA WIRE (BLACK 5 3/4").....                | 1    |
| 50   | 73290G03  |           | CONTINUOUS POTTED TONE BUZZER .....           | 1    |
| 51   | 22674G1   |           | FUSE BLOCK .....                              | 1    |
| 52   | 01041G01  |           | BULBEX RIVET, 5/32" DIA .....                 | 2    |
| 53   | 18392G1   |           | 15 AMP FUSE.....                              | 3    |
| 54   | 25972G33  |           | #6 GA WIRE ASSEMBLY .....                     | 1    |
| 55   | 20216G1   |           | 16 GA WIRE (RED).....                         | 1    |
| 56   | 01041G01  |           | BULBEX RIVET .....                            | 2    |
| 57   | 32860G1   |           | HORN.....                                     | 1    |
| 58   | 00414G5   |           | HEX HEAD BOLT, 1/4" - 20 X 5/8" LG .....      | 1    |
| 59   | 00559G7   |           | FLAT WASHER (SS), 1/4" .....                  | 1    |
| 60   | 14390G4   |           | LOCK NUT, 1/4" - 20 .....                     | 1    |
| 61   | 608397    |           | HORN PLATE .....                              | 1    |
| 62   | 17318G1   |           | HORN SWITCH .....                             | 1    |

# ELECTRICAL SYSTEM

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                   | QTY. |
|------|----------|-----------|---------------------------------------------------------------|------|
| 63   | 17318G2  |           | SWITCH CAP AND NUT (HORN) .....                               | 1    |
| 64   | 27068G01 |           | SWITCH BOOT (HORN) .....                                      | 1    |
| 65   | 19233G1  |           | SWITCH LABEL (HORN) .....                                     | 1    |
| 66   | 71055G01 |           | RIVET (ALUMINUM), 3/16" X 1" .....                            | 2    |
| 67   |          |           |                                                               |      |
| 68   | 614497   |           | HEADLIGHT ASSEMBLY (PASSENGER SIDE) .....                     | 1    |
| 69   | 614501   |           | HEADLIGHT ASSEMBLY (DRIVER SIDE) .....                        | 1    |
| 70   | 71597G01 |           | SELFTHREADING NUT .....                                       | 8    |
| 71   | 71781G02 |           | VINYL TAPE .....                                              | 2    |
| 72   | 618556   |           | LED HEADLIGHT WITHOUT TURN SIGNAL (PASSENGER SIDE) .....      | 1    |
| 73   | 618555   |           | LED HEADLIGHT WITHOUT TURN SIGNAL (DRIVER SIDE) .....         | 1    |
| 74   |          |           |                                                               |      |
| 75   | 622712   |           | TURN SIGNAL KIT (INCLUDES ITEMS 76 - 81) .....                | 1    |
| 76   | 17618G1  |           | NYLON CLAMP .....                                             | 2    |
| 77   | 20965G3  |           | STEERING COLUMN COVER .....                                   | 1    |
| 78   | 611810   |           | TURN SIGNAL SWITCH ASSEMBLY (INCLUDES ITEM 79) .....          | 1    |
| 79   | 21640G1  |           | TURN SIGNAL FLASHER .....                                     | 1    |
| 80   | 619102   |           | TURN SIGNAL ASSEMBLY BULB .....                               | 2    |
| 81   | 32307G3  |           | FLEX ZIP LOOM .....                                           | 1    |
| 82   | 00439G1  |           | HEX HEAD BOLT, 5/16" - 18 X 1 1/8" LG (NOT ILLUSTRATED) ..... | 1    |
| 83   | 75048G01 |           | SPACER, .328" X .75" X .50" (NOT ILLUSTRATED) .....           | 1    |
| 84   | 11098G6  |           | LOCK NUT, 5/16" - 18 (NOT ILLUSTRATED) .....                  | 1    |
| 85   | 619092   |           | WIRE HARNESS, LONG (ACCESSORY) .....                          | 1    |
| 86   | 33639G01 |           | IGNITION SWITCH (WITH LIGHTS) .....                           | 1    |
| 87   | 00568G6  |           | LOCK WASHER, 3/4" .....                                       | 1    |
| 88   | 17137G1  |           | FACE NUT, 3/4" - 20 .....                                     | 1    |
| 89   | 17063G1  |           | IGNITION KEY .....                                            | 1    |
| 90   | 605866   |           | WIRE HARNESS (KEY SWITCH) .....                               | 1    |
| 91   | 73030G04 |           | PLATE (FUEL GAUGE AND OIL LIGHT) .....                        | 1    |
| 92   | 71131G01 |           | LABEL (OIL LIGHT AND FUEL GAUGE WITH HEADLIGHTS) .....        | 1    |
| 93   | 21553G1  |           | FUEL GAUGE .....                                              | 1    |



# ELECTRICAL SYSTEM

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| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                            | QTY. |
|------|-----------|-----------|--------------------------------------------------------|------|
| 94   | 23474G1   |           | INDICATOR LIGHT .....                                  | 1    |
| 95   | 74311G01  |           | HARNESS (OIL LIGHT/FUEL GAUGE).....                    | 1    |
| 96   | 25978G122 |           | 18 GA WIRE (RED 6") .....                              | 1    |
| 97   | 612087    |           | POWER OUTLET,12V (INCLUDES ITEMS 101 - 106, 108).....  | 1    |
| 98   | 74693G02  |           | CONSOLE INSERT ASSEMBLY (INCLUDES ITEMS 105, 107)..... | 1    |
| 99   | 33623G02  |           | RIVET (BLACK) .....                                    | 2    |
| 100  | 612143    |           | POWER OUTLET 12V (INCLUDES ITEMS 101 - 106) .....      | 1    |
| 101  | 612107    |           | WIRE HARNESS, POWER OUTLET (12V) .....                 | 1    |
| 102  | 33623G02  |           | RIVET (BLACK), 3/16" X 3/8" .....                      | 3    |
| 103  | 71078G01  |           | POWER OUTLET, 12V .....                                | 1    |
| 104  | 14601G10  |           | RIVET (ALUMINUM), 5/32" .....                          | 2    |
| 105  | 73522G03  |           | CONSOLE PLATE (E-COAT) .....                           | 1    |
| 106  | 35212G01  |           | FUSE, 15A.....                                         | 1    |
| 107  | 20271G01  |           | HOLE PLUG .....                                        | 1    |
| 108  | 17618G1   |           | NYLON CLAMP .....                                      | 1    |
| 109  | 607285    |           | HOUR METER KIT (INCLUDES ITEMS 110 - 1112) .....       | 1    |
| 110  | 617074    |           | HOUR METER .....                                       | 1    |
| 111  | 603721    |           | HOUR METER BRACKET .....                               | 1    |
| 112  | 606254    |           | WIRE HARNESS (HOUR METER) .....                        | 1    |
| 113  |           |           |                                                        |      |
| 114  | 31539G1   |           | NYLON CLAMP, 15.5" .....                               | A/R  |
| 115  |           |           |                                                        |      |
| 116  | 74371G01  |           | BEZEL (DRIVER SIDE) .....                              | 1    |
| 117  | 74371G02  |           | BEZEL (PASSENGER SIDE).....                            | 1    |
| 118  | 71364G02  |           | 'J' CLIP.....                                          | 8    |
| 119  | 71425G01  |           | COUNTERSUNK SCREW, #8 .....                            | 8    |
| 120  | 22288G1   |           | BRAKE/TAILLIGHT LAMP .....                             | 2    |
| 121  | 14601G11  |           | RIVET (ALUMINUM), 3/16" X 9/16".....                   | 4    |
| 122  | 00513G4   |           | PAN HEAD PHILLIPS SCREW, #8 - 18 X 1 1/2" LG .....     | 4    |
| 123  |           |           |                                                        |      |
| 124  |           |           |                                                        |      |

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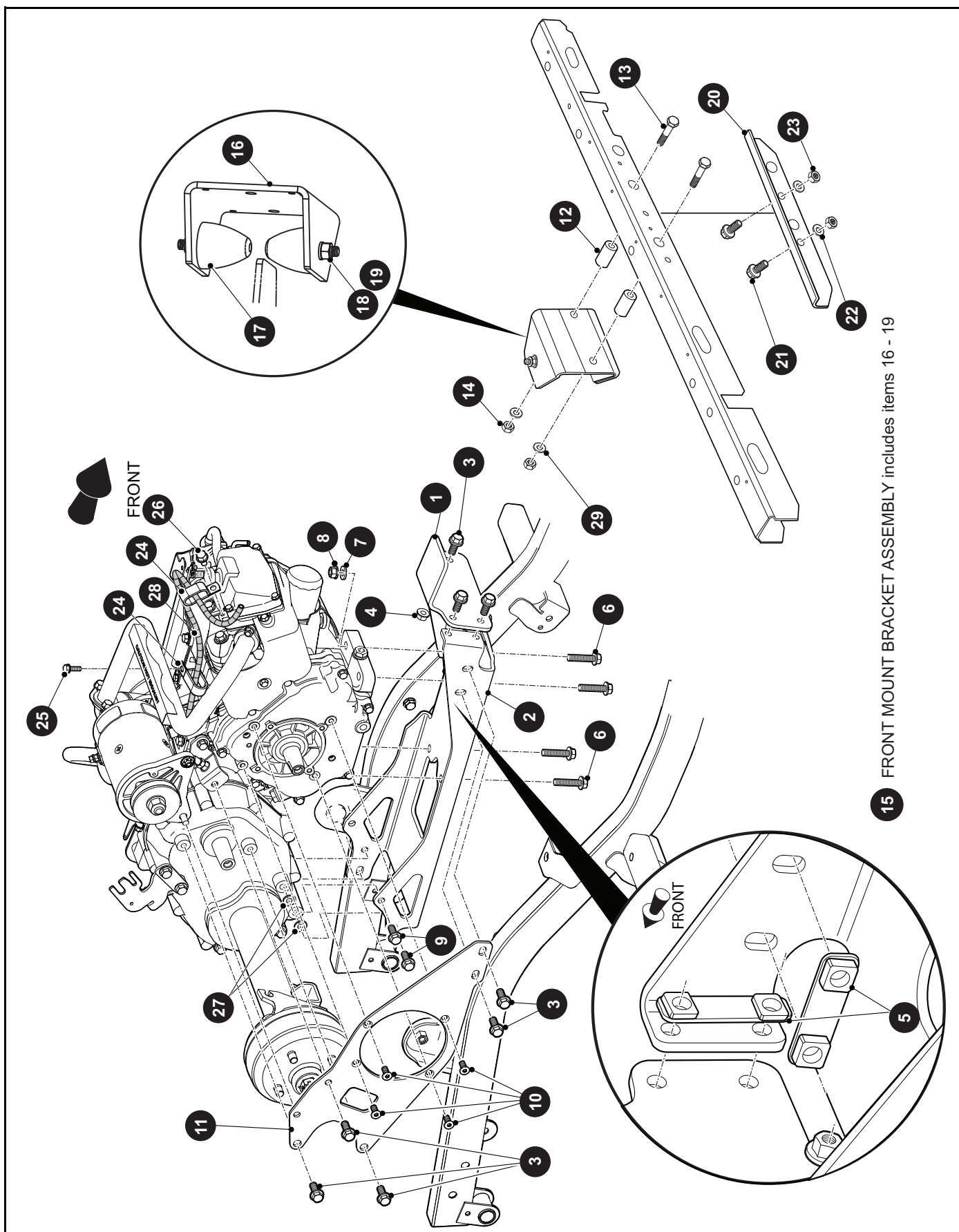
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                            | QTY. |
|------|----------|-----------|----------------------------------------------------------------------------------------|------|
| 125  | 625251   |           | BEZEL, TAILLIGHT (DRIVER SIDE)<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014) .....    | 1    |
| 126  | 625252   |           | BEZEL, TAILLIGHT (PASSENGER SIDE)<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014) ..... | 1    |

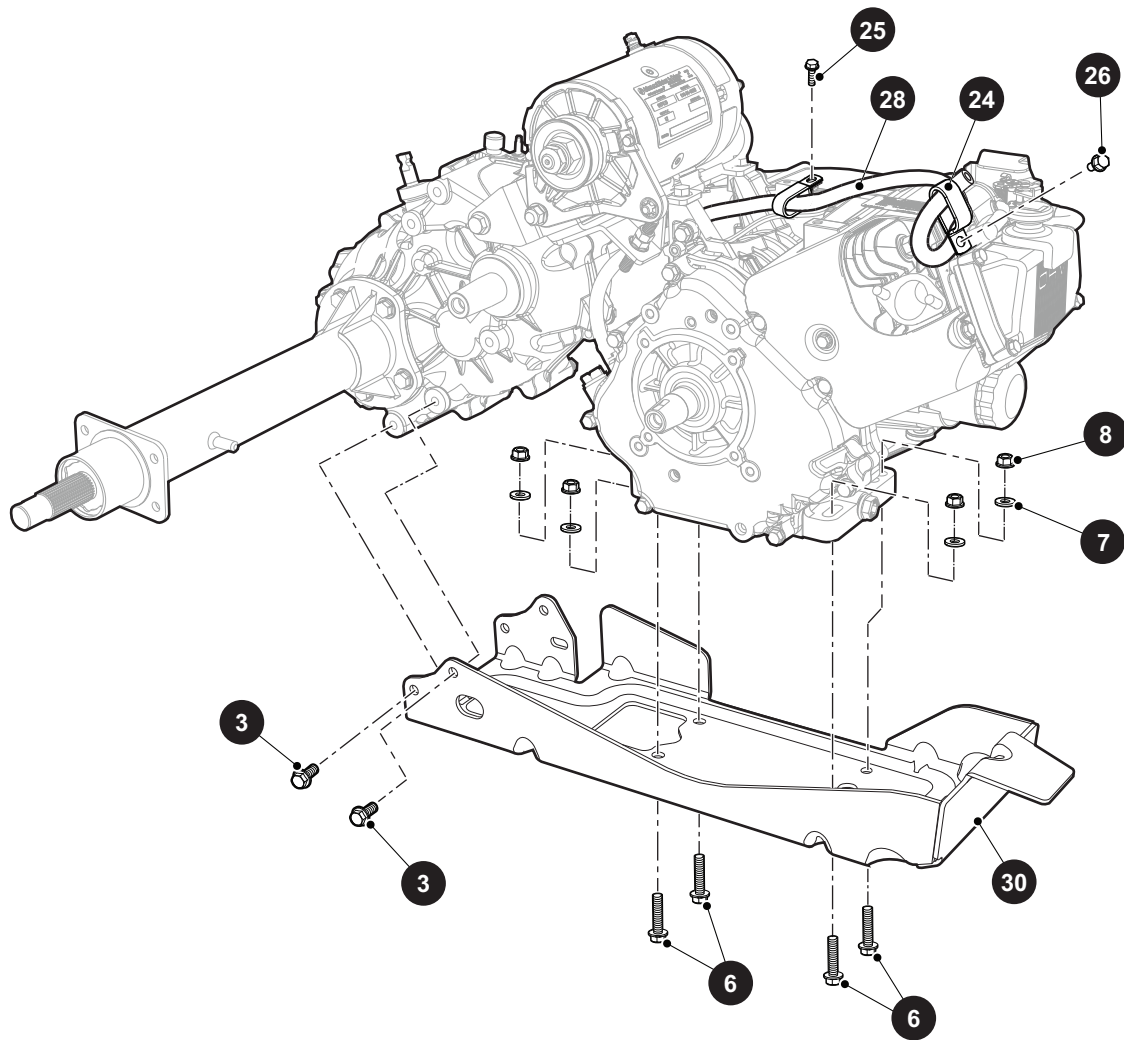
## Notes:

A full-page sheet of graph paper featuring a uniform grid of thin, light gray lines on a white background. The grid consists of small squares covering the entire area.

# ENGINE MOUNTING



FOR VEHICLES MANUFACTURED FROM APRIL 2014



# ENGINE MOUNTING

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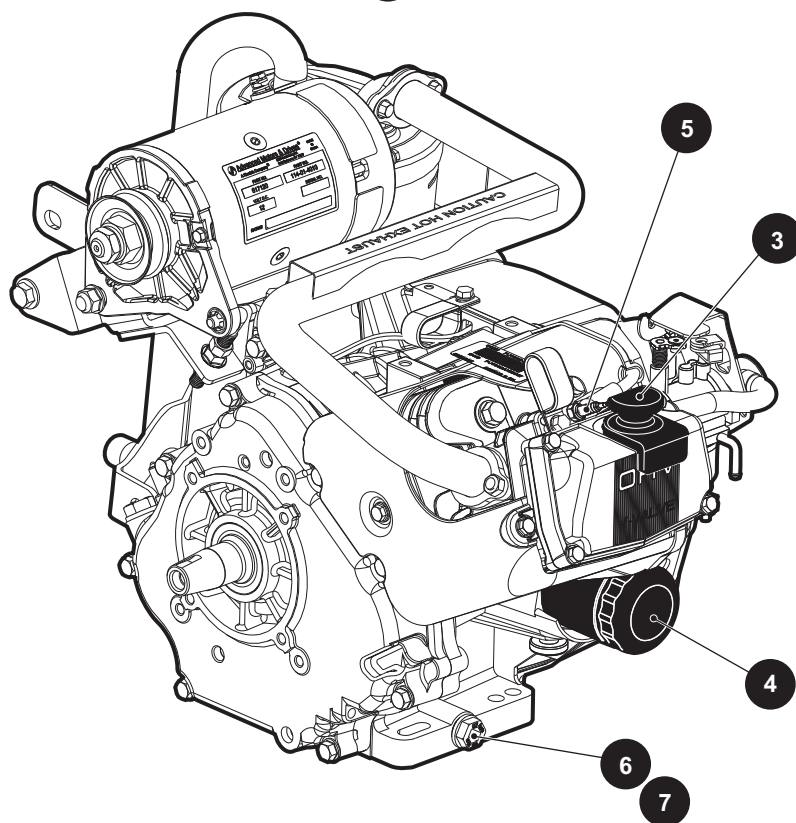
| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                     | QTY. |
|------|----------|-----------|-----------------------------------------------------------------|------|
| 1    | 606007   |           | FRONT ENGINE MOUNT .....                                        | 1    |
| 2    | 603101   |           | ENGINE PAN MOUNT .....                                          | 1    |
| 3    | 606256   |           | HEX HEAD BOLT, M10 - 1.25 X 25MM LG .....                       | 8    |
| 4    | 606279   |           | HEX NUT, M10 - 1.25 .....                                       | 1    |
| 5    | 606096   |           | NUT PLATE .....                                                 | 2    |
| 6    | 606259   |           | HEX HEAD BOLT, M10 - 1.25 X 45MM LG .....                       | 4    |
| 7    | 603823   |           | FLAT WASHER, M10 X 22 - 2.5MM LG .....                          | 4    |
| 8    | 606279   |           | HEX NUT, M10 - 1.25 .....                                       | 4    |
| 9    | 608020   |           | HEX HEAD BOLT, M10 - 1.25 X 34MM LG .....                       | 4    |
| 10   | 606246   |           | FLAT HEAD SCREW, 5/16" X 4" .....                               | 4    |
| 11   | 602146   |           | DIFFERENTIAL PLATE .....                                        | 1    |
| 12   | 72016G01 |           | TUBE SPACER .....                                               | 2    |
| 13   | 00428G8  |           | HEX HEAD BOLT, 3/8" - 16, UNC X 2.75" .....                     | 2    |
| 14   | 11098G5  |           | PLASTIC INSERT LOCK NUT, 3/8-16" .....                          | 2    |
| 15   | 627627   |           | FRONT MOUNT BRACKET ASSEMBLY (INCLUDES ITEMS 16 -19) .....      | 1    |
| 16   | 625345   |           | FRONT MOUNT BRACKET .....                                       | 1    |
| 17   | 605757   |           | RUBBER BUMPER .....                                             | 2    |
| 18   | 00974G01 |           | HEX NUT, M10 X 1.5 .....                                        | 2    |
| 19   | 608654   |           | SPLIT LOCK WASHER, 10MM .....                                   | 2    |
| 20   | 70269G02 |           | CROSSMEMBER BRACE .....                                         | 1    |
| 21   | 00438G7  |           | HEX HEAD SCREW, 5/16" - 18 UNC-2B .....                         | 2    |
| 22   | 00559G8  |           | FLAT WASHER, 5/16" .....                                        | 2    |
| 23   | 01109G01 |           | PLASTIC INSERT LOCK NUT, 5/16" - 18 UNC-2B .....                | 2    |
| 24   | 606962   |           | TUBE CLAMP, DBL - .72 .....                                     | 2    |
| 25   | 606264   |           | HEX HEAD BOLT, M6 - 1 X 20MM LG .....                           | 1    |
| 26   | 606265   |           | HEX HEAD BOLT, M6 - 1 X 12MM LG .....                           | 1    |
| 27   | 00560G2  |           | B TYPE NARROW FLAT WASHER, 7/16" X .25 .....                    | 2    |
| 28   | 27184G12 |           | TUBE, (FUEL SYSTEM) .....                                       | 1    |
| 29   | 00643G1  |           | FLAT WASHER, 3/8" X 1 X .63" LG .....                           | 2    |
| 30   | 630776   |           | ENGINE PAN<br>(FOR VEHICLES MANUFACTURED FROM APRIL 2014) ..... | 1    |

## Notes:

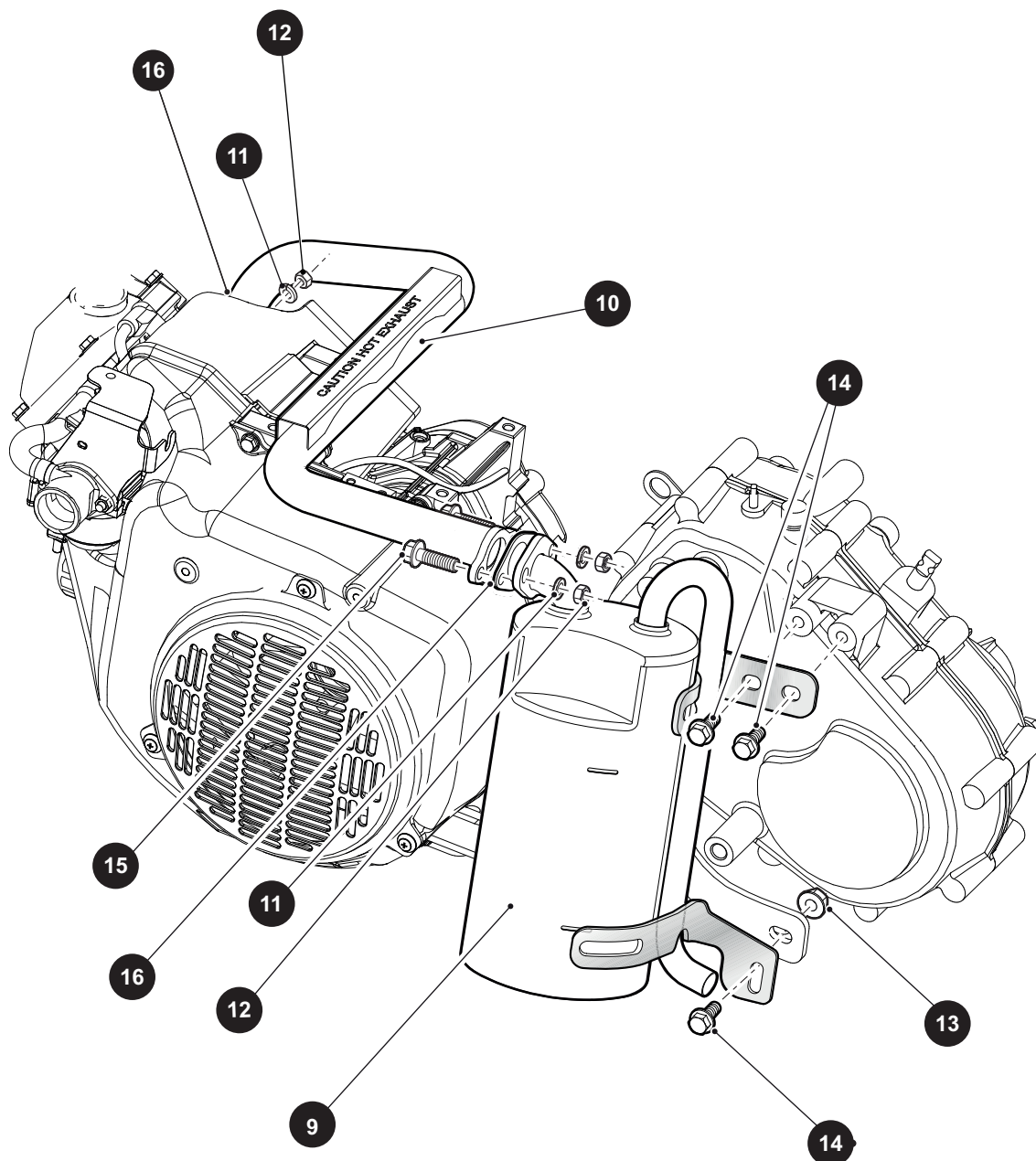
This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# ENGINE AND MUFFLER

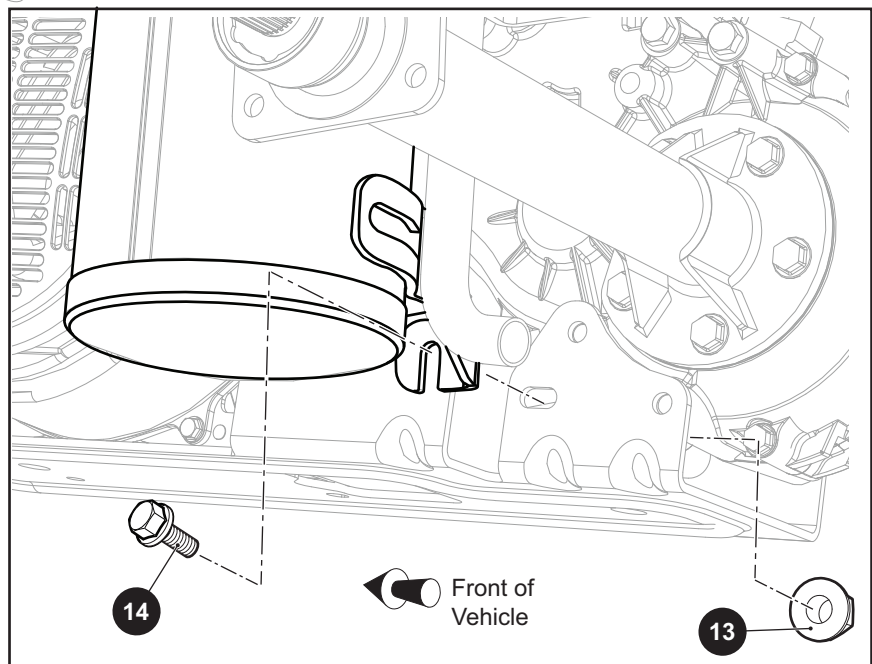
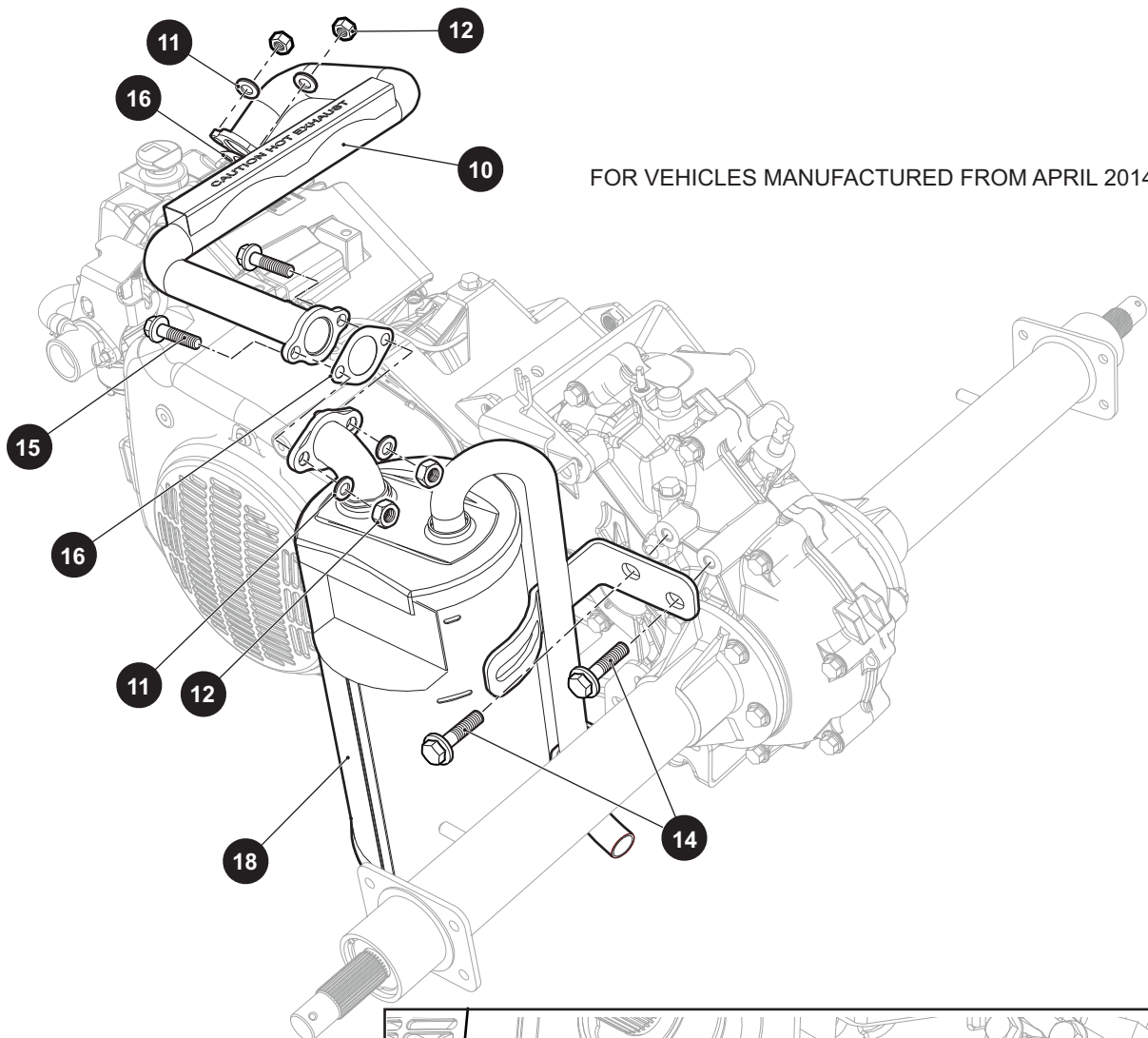
1 GAS ENGINE includes items 4 - 7







# ENGINE AND MUFFLER



# ENGINE AND MUFFLER

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\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                               | QTY. |
|------|----------|-----------|-----------------------------------------------------------|------|
| 1    | 633740   |           | GAS ENGINE, 13HP, NON-GOLF (INCLUDES ITEMS 4 -7) .....    | 1    |
| 2    |          |           |                                                           |      |
| 3    | 606390   |           | DIP STICK.....                                            | 1    |
| 4    | 607454   |           | OIL FILTER.....                                           | 1    |
| 5    | 607462   |           | SPARK PLUG (BPR2ES) .....                                 | 1    |
| 6    | 603557   |           | OIL DRAIN PLUG .....                                      | 1    |
| 7    | 603562   |           | 'O' RING, 16MM.....                                       | 1    |
| 8    |          |           |                                                           |      |
| 9    | 612266   |           | MUFFLER .....                                             | 1    |
| 10   | 606982   |           | EXHAUST PIPE .....                                        | 1    |
| 11   | 606272   |           | FLAT WASHER, 8MM .....                                    | 4    |
| 12   | 606267   |           | HEX NUT, M8 X 1.25 .....                                  | 4    |
| 13   | 606279   |           | HEX NUT, M10 - 1.25.....                                  | 1    |
| 14   | 606256   |           | HEX HEAD BOLT, M10 - 1.25 X 25MM LG.....                  | 3    |
| 15   | 602330   |           | HEX HEAD BOLT, M8 - 1.25 X 30MM LG.....                   | 2    |
| 16   | 603599   |           | EXHAUST GASKET.....                                       | 2    |
| 17   |          |           |                                                           |      |
| 18   | 630970   |           | MUFFLER (FOR VEHICLES MANUFACTURED FROM APRIL 2014) ..... | 1    |

## Notes:

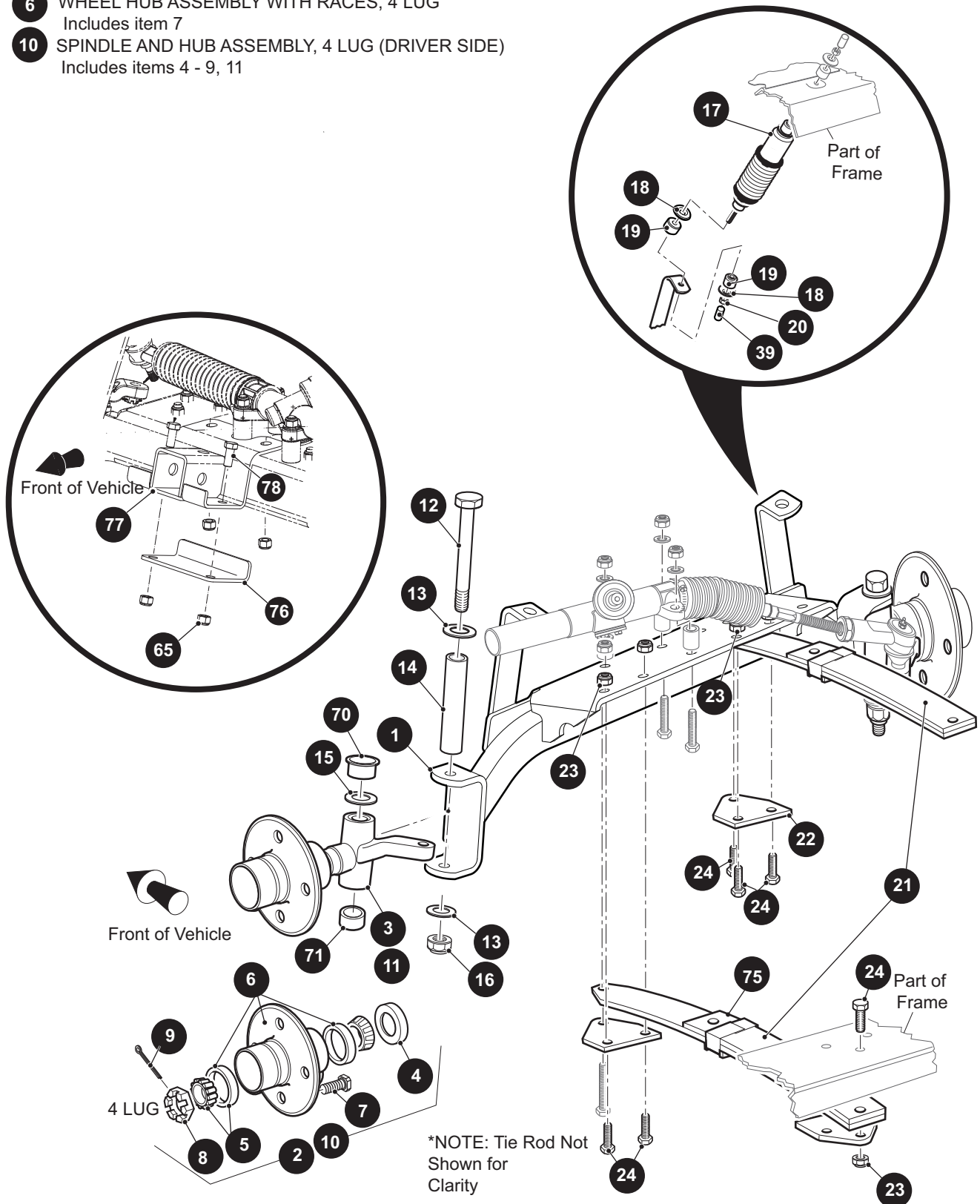
This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

## Notes:

A full-page sheet of graph paper featuring a uniform grid of thin, light gray lines on a white background. The grid consists of small squares covering the entire area.

# FRONT SUSPENSION/STEERING

- 2** SPINDLE AND HUB ASSEMBLY, 4 LUG (PASSENGER SIDE)  
Includes items 3 - 9
- 6** WHEEL HUB ASSEMBLY WITH RACES, 4 LUG  
Includes item 7
- 10** SPINDLE AND HUB ASSEMBLY, 4 LUG (DRIVER SIDE)  
Includes items 4 - 9, 11



# FRONT SUSPENSION/STEERING

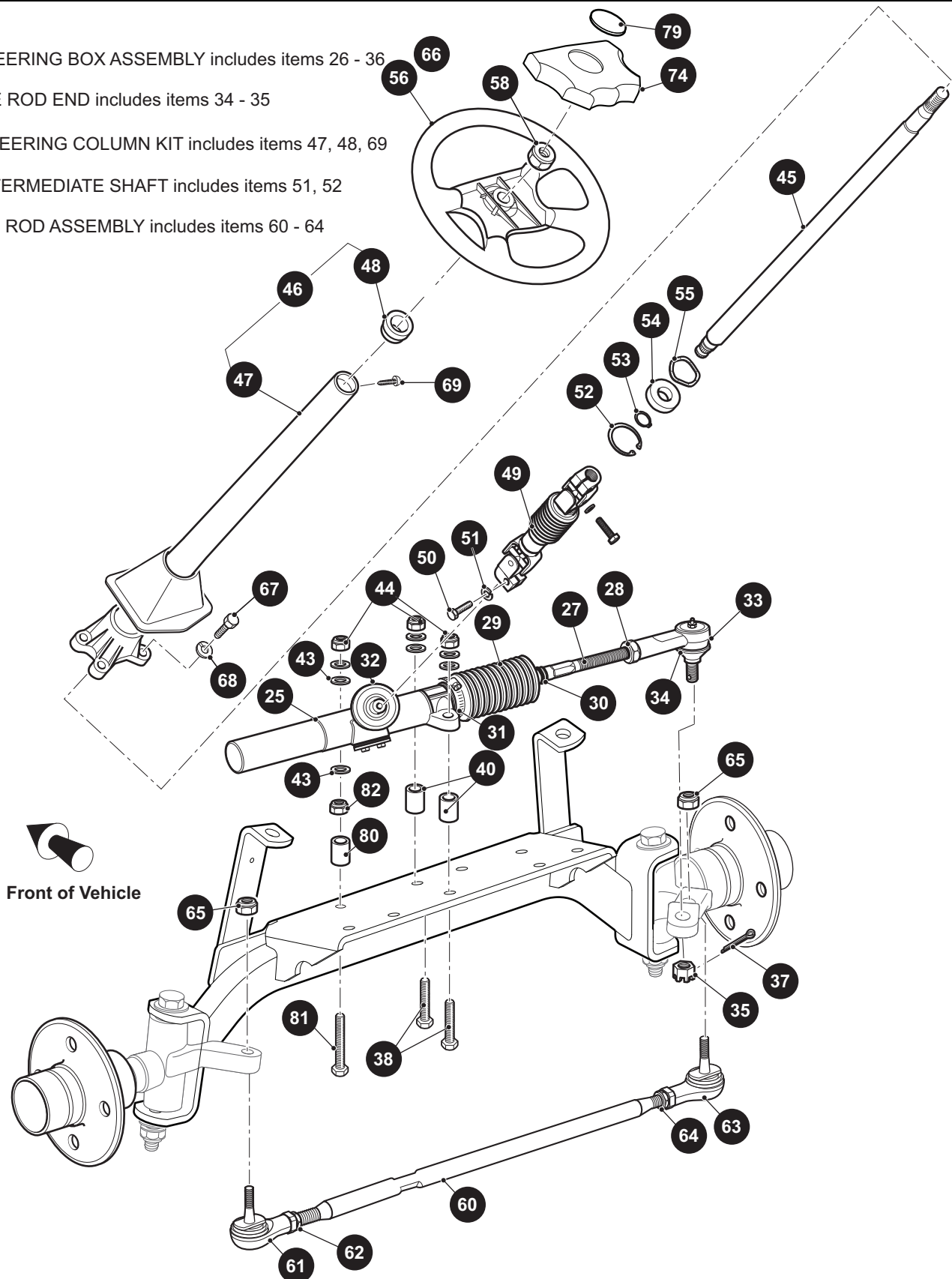
25 STEERING BOX ASSEMBLY includes items 26 - 36

33 TIE ROD END includes items 34 - 35

46 STEERING COLUMN KIT includes items 47, 48, 69

49 INTERMEDIATE SHAFT includes items 51, 52

59 TIE ROD ASSEMBLY includes items 60 - 64



# FRONT SUSPENSION/STEERING

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| ITEM | PART NO. | 1 2 3 4 5 DESCRIPTION                                                             | QTY. |
|------|----------|-----------------------------------------------------------------------------------|------|
| 1    | 633795   | FRONT AXLE .....                                                                  | 1    |
| 2    | 70930G01 | SPINDLE AND HUB ASSEMBLY, 4 LUG (PASSENGER SIDE)<br>(INCLUDES ITEMS 3 - 9).....   | 1    |
| 3    | 70802G01 | SPINDLE ASSEMBLY (PASSENGER SIDE).....                                            | 1    |
| 4    | 25146G1  | GREASE SEAL .....                                                                 | 1    |
| 5    | 11750G2  | ROLLER BEARING AND RACE ASSEMBLY .....                                            | 2    |
| 6    | 35886G01 | WHEEL HUB ASSEMBLY WITH RACES, 4 LUG (INCLUDES ITEM 7) ..                         | 1    |
| 7    | 19862G1  | LUG BOLT, 1/2" - 20 X 1 3/16" LG.....                                             | 4    |
| 8    | 12093G1  | CASTELLATED NUT, 1" - 14 .....                                                    | 1    |
| 9    | 00798G8  | COTTER PIN, 5/32" X 1 3/4" LG.....                                                | 1    |
| 10   | 70931G01 | SPINDLE AND HUB ASSEMBLY, 4 LUG (DRIVER SIDE)<br>(INCLUDES ITEMS 4 - 9, 11) ..... | 1    |
| 11   | 70803G01 | SPINDLE ASSEMBLY (DRIVER SIDE) .....                                              | 1    |
| 12   | 00407G6  | HEX HEAD BOLT, 1/2" - 13 X 6" LG.....                                             | 2    |
| 13   | 00560G3  | FLAT WASHER, 1/2" .....                                                           | 4    |
| 14   | 70745G01 | KING PIN TUBE .....                                                               | 2    |
| 15   | 70754G01 | THRUST WASHER (SS), 1.3" .....                                                    | 2    |
| 16   | 14390G6  | LOCK NUT, 1/2" - 13 .....                                                         | 2    |
| 17   | 76419G01 | SHOCK ABSORBER.....                                                               | 2    |
| 18   | 10435G1  | SHOCK ABSORBER WASHER .....                                                       | 8    |
| 19   | 10194G1  | RUBBER BUSHING .....                                                              | 8    |
| 20   | 00532G6  | HEX NUT, 1/4" - 20.....                                                           | 4    |
| 21   | 70664G03 | LEAF SPRING (HEAVY DUTY) .....                                                    | 2    |
| 22   | 70163G03 | SPRING PLATE.....                                                                 | 4    |
| 23   | 00734G1  | LOCK NUT, 7/16" - 14 .....                                                        | 11   |
| 24   | 00463G11 | HEXHEAD BOLT, 7/16" - 14 X 1 3/4" LG.....                                         | 11   |
| 25   | 70964G01 | STEERING BOX ASSEMBLY (COMPLETE) (INCLUDES ITEMS 26 - 36).....                    | 1    |
| 26   | *        | STEERING BOX INSTALLATION TAG .....                                               | 1    |
| 27   | 74694G01 | RACK EXTENSION .....                                                              | 1    |
| 28   | *        | JAM NUT, 1/2" - 20 .....                                                          | 1    |
| 29   | 70961G01 | RACK BOOT .....                                                                   | 1    |
| 30   | 12416G2  | WIRE TIE .....                                                                    | 1    |



# FRONT SUSPENSION/STEERING

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                           | QTY. |
|------|----------|-----------|-------------------------------------------------------|------|
| 31   | 11391G8  |           | CLAMP, 1 13/16 - 2 3/8" .....                         | 1    |
| 32   | 70638G01 |           | PINION SEAL .....                                     | 1    |
| 33   | 70695G01 |           | TIE ROD END (INCLUDES ITEMS 34 -35).....              | 1    |
| 34   | 50641G1  |           | GROMMET, TIE ROD END.....                             | 1    |
| 35   | 50209G2  |           | CASTELLATED NUT, 7/16" - 20 .....                     | 1    |
| 36   | 10389G3  |           | GREASE FITTING, STRAIGHT (NOT ILLUSTRATED).....       | 1    |
| 37   | 10387G2  |           | COTTER PIN, 3/32" X 1" LG.....                        | 1    |
| 38   | 00464G8  |           | HEX HEAD BOLT, 7/16" - 14 X 2 3/4" LG .....           | 2    |
| 39   | 10044G01 |           | VINYL CAP .....                                       | 4    |
| 40   | 70667G02 |           | SPACER, O.D 1" X I.D .46" X 1.2" LG .....             | 2    |
| 41   |          |           |                                                       |      |
| 42   |          |           |                                                       |      |
| 43   | 00560G2  |           | FLAT WASHER, 7/16".....                               | 7    |
| 44   | 00734G1  |           | LOCK NUT, 7/16" - 14.....                             | 3    |
| 45   | 70607G01 |           | STEERING SHAFT .....                                  | 1    |
| 46   | 70758G05 |           | STEERING COLUMN KIT (INCLUDES ITEMS 47, 48 & 69)..... | 1    |
| 47   | 70610G03 |           | STEERING COLUMN.....                                  | 1    |
| 48   | 28569G01 |           | STEERING COLUMN BUSHING .....                         | 1    |
| 49   | 70580G01 |           | INTERMEDIATE SHAFT (INCLUDES ITEMS 50, 51) .....      | 1    |
| 50   | 01055G01 |           | METRIC BOLT, M8 X 1.25 - 6G.....                      | 1    |
| 51   | 00565G8  |           | LOCK WASHER, 5/16" .....                              | 1    |
| 52   | 70751G01 |           | RETAINING RING (INTERNAL).....                        | 1    |
| 53   | 70888G01 |           | RETAINING RING (EXTERNAL) .....                       | 1    |
| 54   | 15112G1  |           | BALL BEARING .....                                    | 1    |
| 55   | 70887G01 |           | WAVE WASHER .....                                     | 1    |
| 56   | 602980   |           | STEERING WHEEL PREMIUM (OPTIONAL) .....               | 1    |
| 57   |          |           |                                                       |      |
| 58   | 14390G2  |           | LOCK NUT, 5/8" - 18.....                              | 1    |
| 59   | 70876G02 |           | TIE ROD ASSEMBLY (INCLUDES ITEMS 60 - 64).....        | 1    |
| 60   | 70897G02 |           | THREADED ROD (24" LG) .....                           | 1    |
| 61   | 70902G01 |           | TIE ROD END (LEFT HAND THREADS).....                  | 1    |

# FRONT SUSPENSION/STEERING

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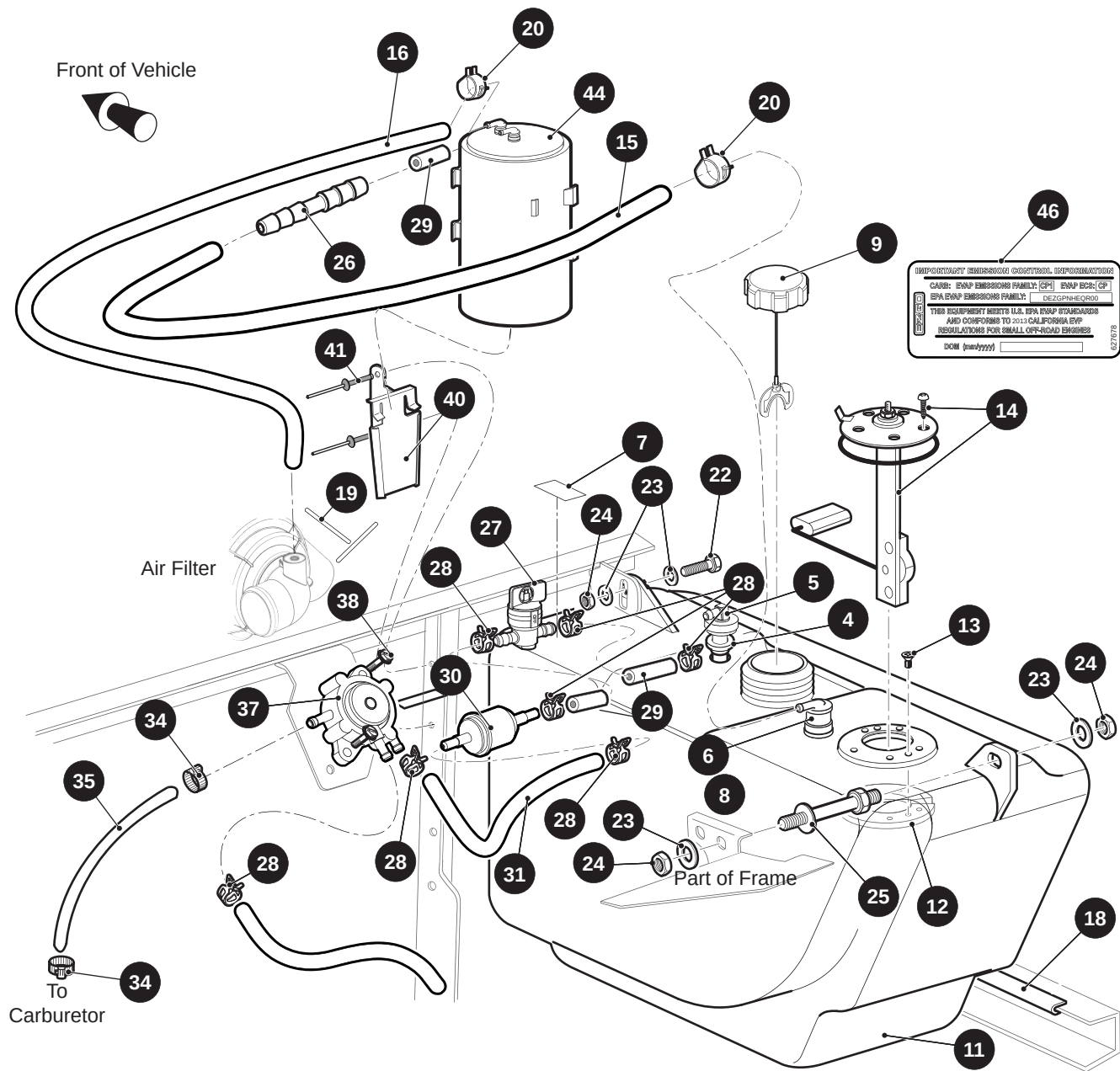
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                         | QTY. |
|------|----------|-----------|-----------------------------------------------------|------|
| 62   | 01069G01 |           | JAM NUT, M12 X 1.25 - 05 (LEFT HAND THREADS).....   | 1    |
| 63   | 70902G02 |           | TIE ROD END (RIGHT HAND THREADS) .....              | 1    |
| 64   | 01069G02 |           | JAM NUT, M12 X 1.25 - 05 (RIGHT HAND THREADS) ..... | 1    |
| 65   | 00734G1  |           | LOCK NUT, 7/16" - 14 .....                          | 6    |
| 66   | 602979   |           | STEERING WHEEL .....                                | 1    |
| 67   | 01006G01 |           | HEX WASHER HEAD BOLT, 3/8" - 16 x 1 1/4" LG .....   | 4    |
| 68   | 00879 G1 |           | LOCK WASHER, 3/8" .....                             | 4    |
| 69   | 01022G01 |           | HEX WASHER HEAD BOLT, #6 - 20 x 5/16" LG .....      | 1    |
| 70   | 70648G01 |           | FLANGED BEARING .....                               | 1    |
| 71   | 70749G01 |           | BEARING .....                                       | 1    |
| 72   |          |           |                                                     |      |
| 73   |          |           |                                                     |      |
| 74   | 71147G01 |           | STEERING WHEEL COVER.....                           | 1    |
| 75   | 70990G03 |           | SPRING FRONT CANT LEAF.....                         | 2    |
| 76   | 604572   |           | WINCH RECEIVER RETAINER PLATE .....                 | 1    |
| 77   | 635202   |           | WINCH RECEIVER WELDMENT .....                       | 1    |
| 78   | 00462G8  |           | HEX HEAD BOLT, 7/16" - 14 X 7/8" LG.....            | 4    |
| 79   | 605435   |           | STEERING WHEEL DECAL .....                          | 1    |
| 80   | 70667G04 |           | SPACER, O.D 1" X I.D .46" X .69" LG.....            | 1    |
| 81   | 01068G01 |           | HEX HEAD BOLT, 7/16" - 14 X 3.5 LG .....            | 1    |
| 82   | 00532G7  |           | HEX NUT, 1/4" - 20.....                             | 1    |

## Notes:

This image shows a full page of blank graph paper. The background is a very light gray, and it is covered by a precise grid of thin, medium-gray lines. The grid consists of small, identical squares that extend across the entire visible area of the page, providing a standard template for technical drawing or mathematics.

# FUEL SYSTEM



- 1** CARB FUEL TANK ASSEMBLY (USE WITH SENDING UNIT)  
includes items 4 - 14
- 10** CARB FUEL TANK (W/SWITCH) includes item 11

# FUEL SYSTEM

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                      | QTY. |
|------|----------|-----------|----------------------------------------------------------------------------------|------|
| 1    | 620181   |           | CARB FUEL TANK ASSEMBLY (USE WITH SENDING UNIT)<br>(INCLUDES ITEMS 4 - 14) ..... | 1    |
| 2    |          |           |                                                                                  |      |
| 3    |          |           |                                                                                  |      |
| 4    | 70988G01 |           | SIPHON TUBE GROMMET .....                                                        | 1    |
| 5    | 18287G3  |           | SIPHON TUBE ASSEMBLY .....                                                       | 1    |
| 6    | 606068   |           | ROLLOVER VALVE GROMMET .....                                                     | 1    |
| 7    | 617886   |           | EPA FUEL TANK LABEL .....                                                        | 1    |
| 8    | 606067   |           | ROLLOVER VALVE .....                                                             | 1    |
| 9    | 617885   |           | FUEL TANK CAP (RATCHET).....                                                     | 1    |
| 10   | 607479   |           | CARB FUEL TANK (W/SWITCH) (INCLUDES ITEM 11) .....                               | 1    |
| 11   | 618669   |           | FUEL TANK, W/ SENDER UNIT .....                                                  | 1    |
| 12   | 72229G01 |           | FUEL TANK ADAPTER .....                                                          | 1    |
| 13   | 72230G01 |           | FLAT HEAD MACHINE SCREW .....                                                    | 2    |
| 14   | 20048G2  |           | FUEL LEVEL SENDER .....                                                          | 1    |
| 15   | 607546   |           | LOW PRESSURE FUEL HOSE, 3/16" I.D. X 3/8 O.D. X 17.00 LONG (CARB)                | 1    |
| 16   | 606966   |           | LOW PRESSURE FUEL HOSE, 3/16" I.D. X 3/8 O.D. X 34.00 LONG (CARB)                | 1    |
| 17   |          |           |                                                                                  |      |
| 18   | 32372G6  |           | BLACK TRIM, 6.25" LONG .....                                                     | 1    |
| 19   | 17618G1  |           | NYLON CLAMP .....                                                                | 2    |
| 20   | 606963   |           | TUBING CLAMP, 3/16" I.D.....                                                     | 2    |
| 21   |          |           |                                                                                  |      |
| 22   | 00438G8  |           | HEX HEAD BOLT, 5/16" - 18 X 1" LG .....                                          | 1    |
| 23   | 00559G8  |           | FLAT WASHER, 5/16" .....                                                         | 4    |
| 24   | 11098G6  |           | LOCK NUT, 5/16" - 18 .....                                                       | 3    |
| 25   | 70483G01 |           | SPACER, 5/16" - 18 .....                                                         | 1    |
| 26   | 615346   |           | HOSE REDUCER-ID 1/4" X 3/16" .....                                               | 1    |
| 27   | 611181   |           | FUEL SHUT-OFF VALVE .....                                                        | 1    |
| 28   | 18292G1  |           | HOSE CLAMP, 50 DIAMETER .....                                                    | 7    |
| 29   | 615350   |           | FUEL SYSTEM HOSE 2.00" .....                                                     | 3    |
| 30   | 72084G01 |           | FUEL LINE FILTER.....                                                            | 1    |

# FUEL SYSTEM

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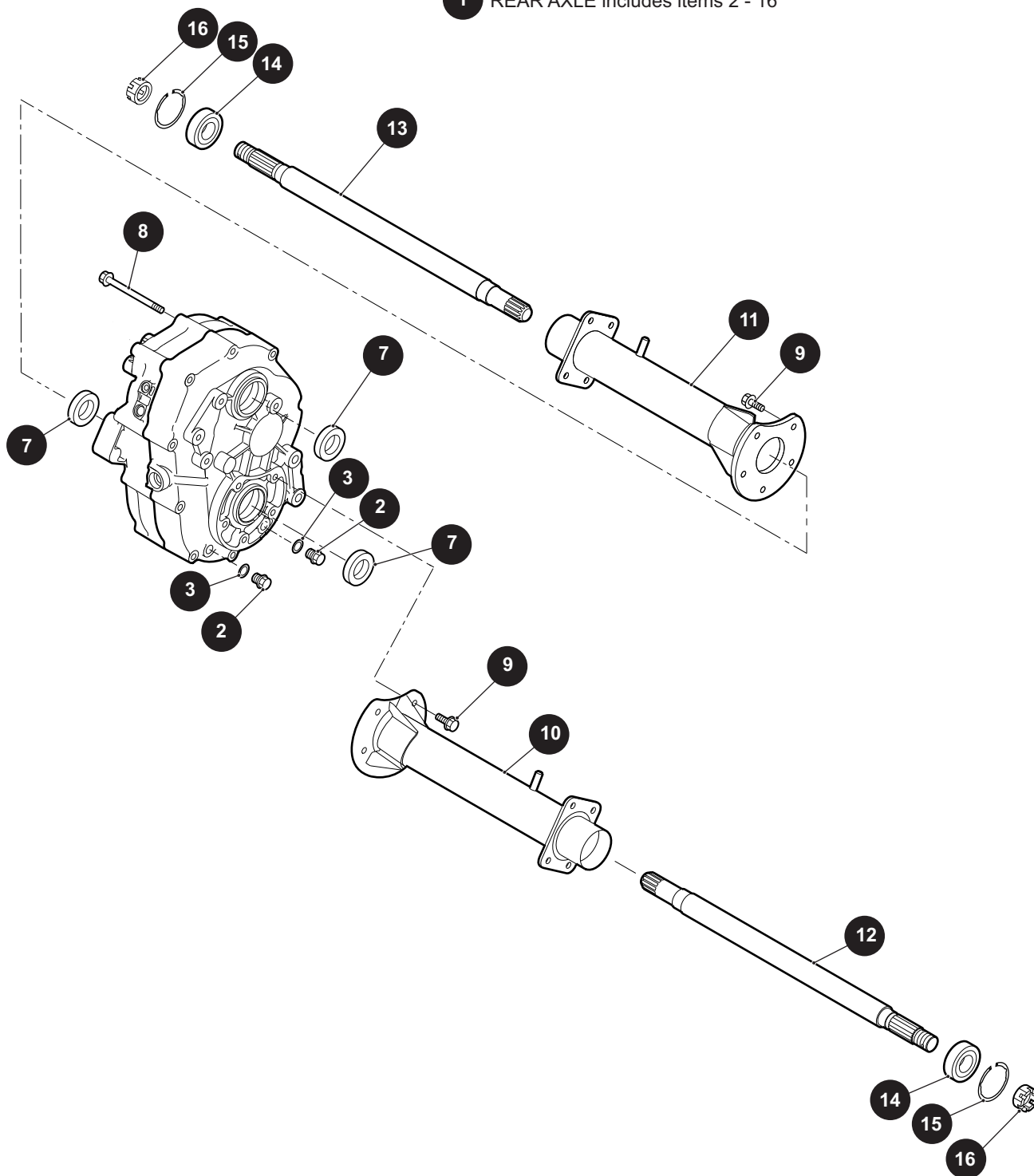
| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                      | QTY. |
|------|----------|-----------|------------------------------------------------------------------|------|
| 31   | 606969   |           | FUEL SYSTEM HOSE,.25 I.D. X.50 O.D. X 8.00 LONG .....            | 1    |
| 32   |          |           |                                                                  |      |
| 33   |          |           |                                                                  |      |
| 34   | 11391G4  |           | HOSE CLAMP, .25 - .63 DIA .....                                  | 2    |
| 35   | 604597   |           | CARB FUEL SYSTEM HOSE,.25 I.D. X.50 O.D. X 26.00 LONG .....      | 1    |
| 36   |          |           |                                                                  |      |
| 37   | 602061   |           | FUEL PUMP .....                                                  | 1    |
| 38   | 00114G6  |           | HEX WASHER HEAD SLOTTED TAPPING SCREW, 1/4" - 14 X .75" LG ..... | 2    |
| 39   |          |           |                                                                  |      |
| 40   | 606310   |           | CARBON CANISTER MOUNTING BRACKET .....                           | 1    |
| 41   | 10570G11 |           | RIVET, 3/16" DIA X .70.....                                      | 2    |
| 42   |          |           |                                                                  |      |
| 43   |          |           |                                                                  |      |
| 44   | 606071   |           | CARBON CANISTER .....                                            | 1    |
| 45   |          |           |                                                                  |      |
| 46   | 627678   |           | EVAP LABEL .....                                                 | 1    |

## Notes:

A full-page view of a blank sheet of graph paper. The grid consists of thin, light gray horizontal and vertical lines forming small squares across the entire page. There are no margins, text, or other markings present.

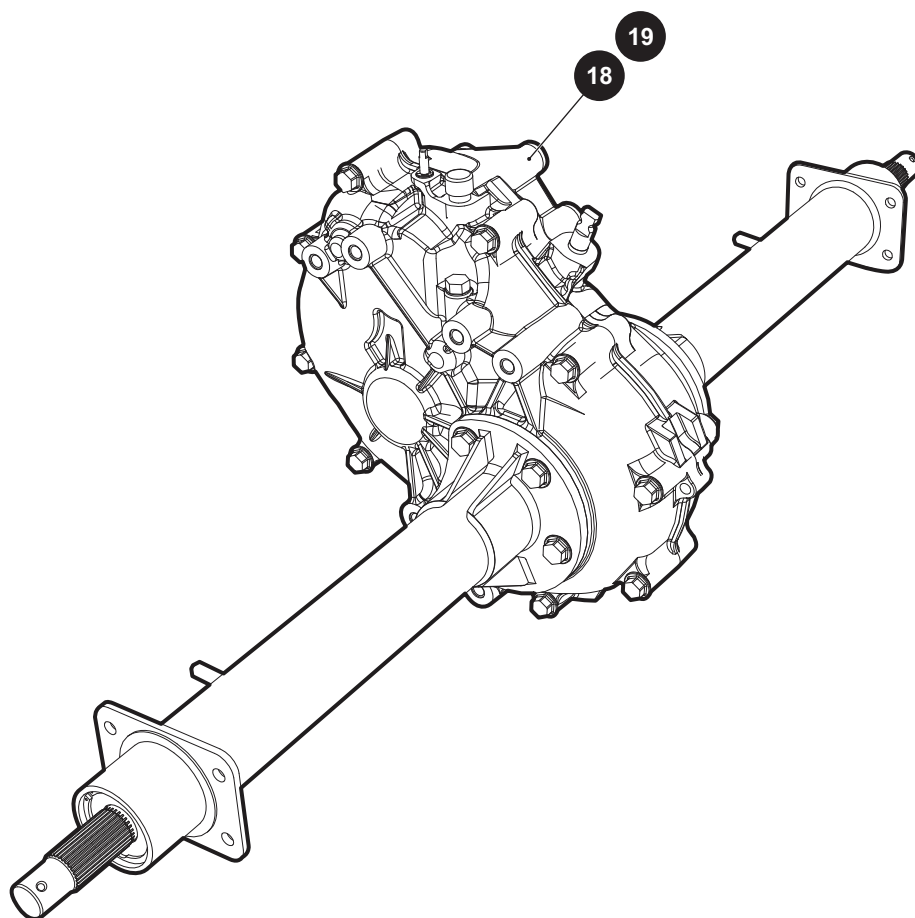
# REAR AXLE

1 REAR AXLE includes items 2 - 16





FOR VEHICLES MANUFACTURED FROM APRIL 2014



# REAR AXLE

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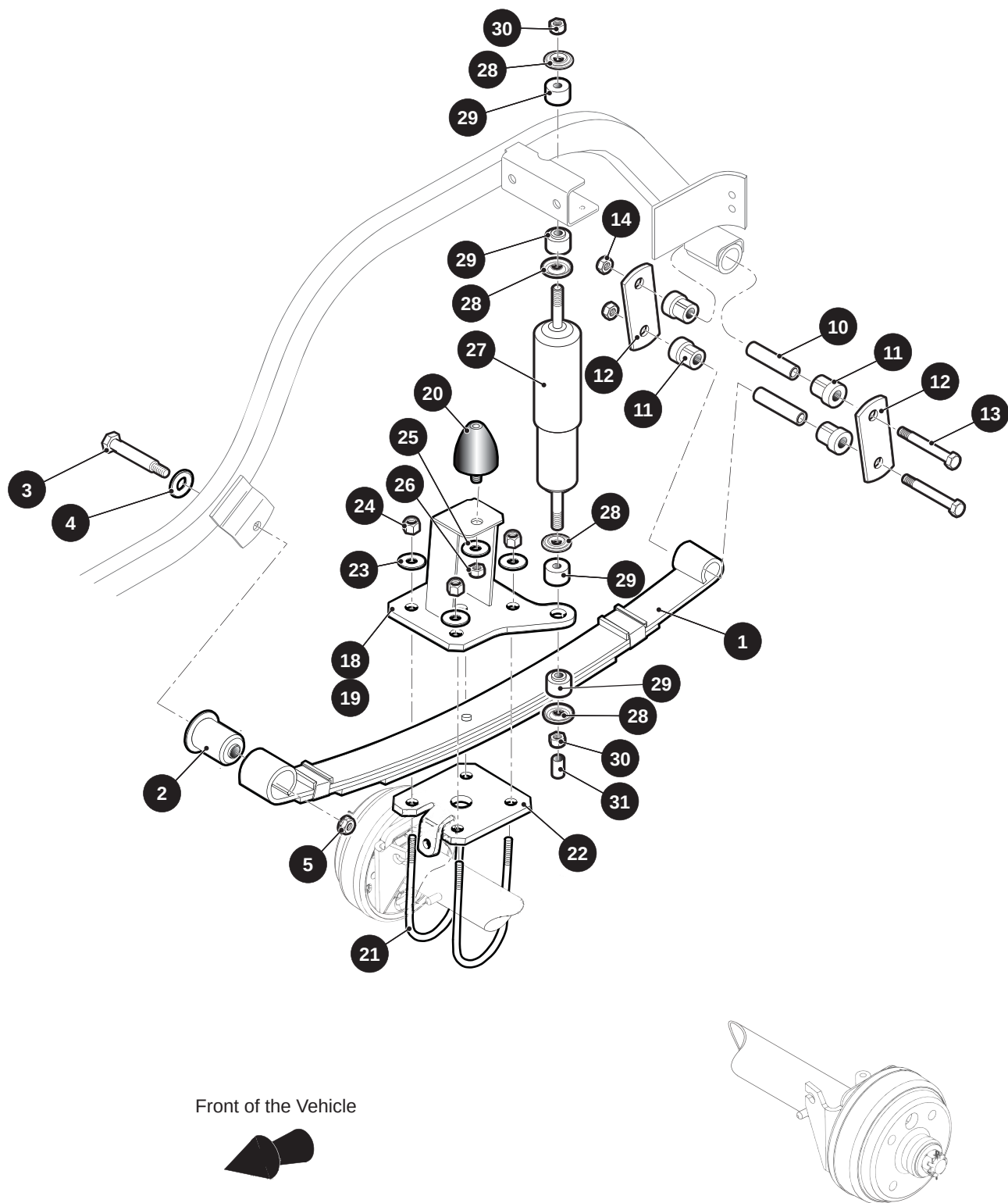
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                      | QTY. |
|------|----------|-----------|----------------------------------------------------------------------------------|------|
| 1    | 627891   |           | REAR AXLE (INCLUDES ITEMS 2 - 16).....                                           | 1    |
| 2    | 26770G01 |           | OIL DRAIN PLUG .....                                                             | 2    |
| 3    | 26771G01 |           | GASKET, 14 MM .....                                                              | 2    |
| 4    |          |           |                                                                                  |      |
| 5    |          |           |                                                                                  |      |
| 6    |          |           |                                                                                  |      |
| 7    | 72259G01 |           | OIL SEAL, 28 X 47 X 9 MM .....                                                   | 3    |
| 8    | 26823G01 |           | FLANGED HEX HEAD BOLT, M8 X 1.25 X 100MM LG .....                                | 10   |
| 9    | 72260G01 |           | FLANGED HEX HEAD BOLT, M10 X 1.5 X 23MM LG .....                                 | 10   |
| 10   | 607940   |           | AXLE TUBE (PASSENGER SIDE) .....                                                 | 1    |
| 11   | 607939   |           | AXLE TUBE (DRIVER SIDE) .....                                                    | 1    |
| 12   | 607946   |           | AXLE SHAFT (PASSENGER SIDE) .....                                                | 1    |
| 13   | 607945   |           | AXLE SHAFT (DRIVER SIDE).....                                                    | 1    |
| 14   | 26811G01 |           | BALL BEARING .....                                                               | 2    |
| 15   | 26814G01 |           | SNAP RING, 52 MM.....                                                            | 2    |
| 16   | 606403   |           | SLOTTED NUT, M22 X 1.5 .....                                                     | 2    |
| 17   |          |           |                                                                                  |      |
| 18   | 632513   |           | REAR AXLE, 11.47:1<br>(FOR VEHICLES MANUFACTURED FROM APRIL 2014) .....          | 1    |
| 19   | 637674   |           | REAR AXLE WITH LSD, 11:47.1<br>(FOR VEHICLES MANUFACTURED FROM APRIL 2014) ..... | 1    |

## Notes:

[illegible]

# REAR SUSPENSION



# REAR SUSPENSION

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| ITEM | PART NO. | 1 2 3 4 5 DESCRIPTION                          | QTY. |
|------|----------|------------------------------------------------|------|
| 1    | 605722   | HEAVY DUTY LEAF SPRING.....                    | 2    |
| 2    | 605445   | LEAF SPRING BUSHING, FRONT .....               | 2    |
| 3    | 00665G9  | HEX HEAD BOLT, SS 3/8" - 16 X 3.5 LG.....      | 2    |
| 4    | 00643G1  | FLAT WASHER, .411 I.D. X 1.00 O.D. X .06 ..... | 2    |
| 5    | 12262G1  | FLANGED LOCK NUT, 3/8" - 16.....               | 2    |
| 6    |          |                                                |      |
| 7    |          |                                                |      |
| 8    |          |                                                |      |
| 9    |          |                                                |      |
| 10   | 70289G02 | SPLIT STEEL SPACER .....                       | 4    |
| 11   | 624030   | FLANGED BUSHING .....                          | 8    |
| 12   | 70290G02 | SHACKLE PLATE .....                            | 4    |
| 13   | 00665G9  | HEX HEAD BOLT, SS 3/8" - 16 X 3.5 LG.....      | 4    |
| 14   | 11098G5  | LOCK NUT, 3/8" - 16.....                       | 4    |
| 15   |          |                                                |      |
| 16   |          |                                                |      |
| 17   |          |                                                |      |
| 18   | 606090   | SPRING PLATE, DRIVER SIDE .....                | 1    |
| 19   | 606091   | SPRING PLATE, PASSENGER SIDE.....              | 1    |
| 20   | 70492G01 | RUBBER BUMPER.....                             | 2    |
| 21   | 32195G3  | U-BOLT, 3/8" - 16 X 5" X 2.875" X 2" .....     | 4    |
| 22   | 605955   | REAR SUSPENSION PLATE .....                    | 2    |
| 23   | 00643G1  | FLAT WASHER, .411 I.D. X 1.00 O.D. X .06 ..... | 8    |
| 24   | 11098G5  | LOCK NUT, 3/8" - 16.....                       | 8    |
| 25   | 00968G01 | LOCK WASHER, M10.....                          | 2    |
| 26   | 00974G01 | HEX NUT, M10.....                              | 2    |
| 27   | 70248G01 | SHOCK ABSORBER .....                           | 2    |
| 28   | 10435G1  | SHOCK ABSORBER WASHER.....                     | 8    |
| 29   | 10194G1  | RUBBER SHOCK BUSHING .....                     | 8    |
| 30   | 00532G6  | HEX NUT, 3/8" - 24 .....                       | 4    |
| 31   | 10044G01 | VINYL CAP .....                                | 2    |

## REAR SUSPENSION

## Notes:

This image shows a full page of blank graph paper. The grid consists of small, uniform squares formed by thin, light gray lines. There are no margins, text, or other markings on the page.

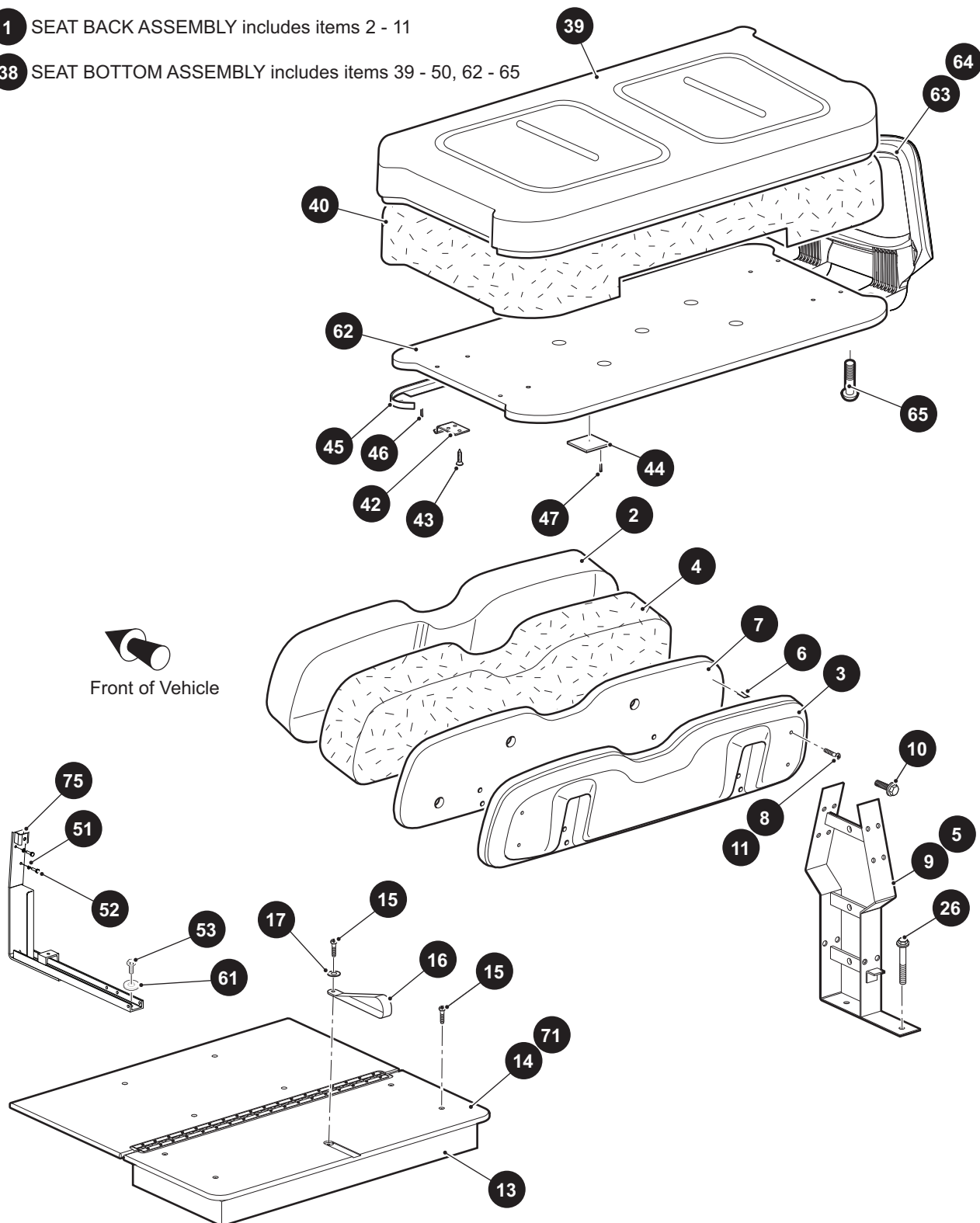
## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# SEATING

**1** SEAT BACK ASSEMBLY includes items 2 - 11

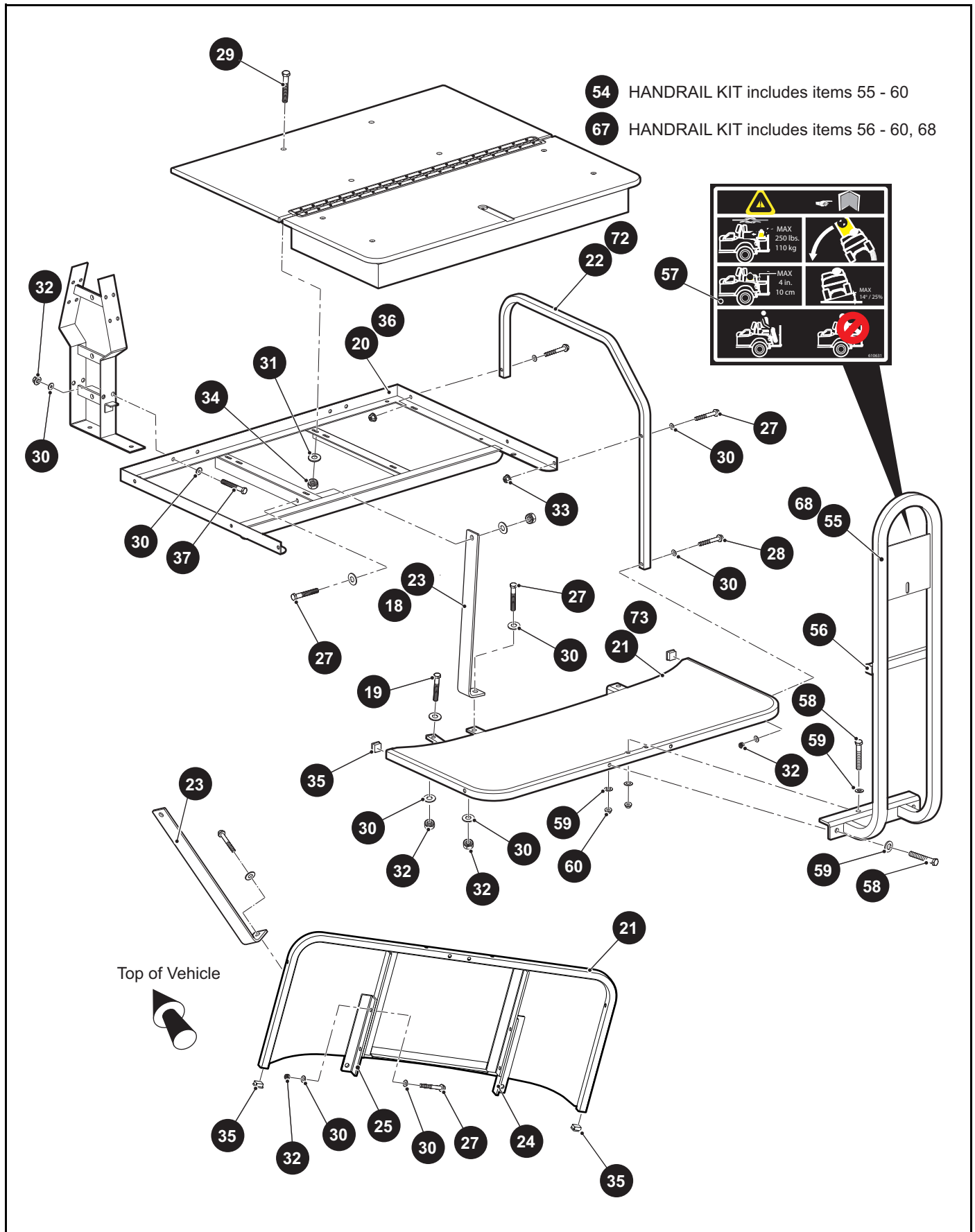
**38** SEAT BOTTOM ASSEMBLY includes items 39 - 50, 62 - 65



**12** FLIP FLOP SEAT BOTTOM ASSEMBLY includes items 13 - 17

**70** FLIP FLOP SEAT BOTTOM ASSEMBLY includes items 13, 15 - 17, 71





# SEATING

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                                                                                                                                                                                                                | QTY. |
|------|----------|-----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 1    | ***      |           | SEAT BACK ASSEMBLY (INCLUDES ITEMS 2 - 11) .....<br>606828 RED/BLACK<br>71751G03 OYSTER<br>71751G04 TAN<br>71751G07 BLACK<br>604908 WHITE/BLUE<br>604907 WHITE/RED<br>615838 WHITE/BLACK<br>620794 WHITE/YELLOW<br>620796 GRAY/BLACK<br>615837 OYSTER/GARNET               | 1    |
| 2    | ***      |           | VINYL SEAT BACK COVER .....<br>71753G03 OYSTER<br>71753G04 TAN<br>71753G07 BLACK<br>604916G0103 WHITE/RED<br>604916G0102 WHITE/BLUE<br>604916G0304 RED/BLACK<br>604916G0104 WHITE/BLACK<br>604916G0108 WHITE/YELLOW<br>604916G0704 GRAY/BLACK<br>604916G0506 OYSTER/GARNET | 1    |
| 3    | 71752G01 |           | SEAT BACK REAR COVER .....                                                                                                                                                                                                                                                 | 1    |
| 4    | 71754G01 |           | FOAM PADDING.....                                                                                                                                                                                                                                                          | 1    |
| 5    | 634178   |           | SEAT BACK SUPPORT<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014).....                                                                                                                                                                                                      | 1    |
| 6    | 23222G01 |           | FLAT STAPLE, 3/8" X 3/8" .....                                                                                                                                                                                                                                             | 95   |
| 7    | 76414G01 |           | SEAT BACK (WOOD) .....                                                                                                                                                                                                                                                     | 1    |
| 8    | 01107G01 |           | PAN HEAD TORX SCREW, #8 X 5/8" LG .....                                                                                                                                                                                                                                    | 4    |
| 9    | 615730   |           | SEAT BACK SUPPORT .....                                                                                                                                                                                                                                                    | 2    |
| 10   | 71204G01 |           | MACHINE SCREW WITH PATCH LOCK, 1/4" - 20 X 7/8" LG.....                                                                                                                                                                                                                    | 8    |
| 11   | 607535   |           | PAN HEAD TORX SCREW, #8 X .88" LG<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014).....                                                                                                                                                                                      | 4    |
| 12   | ***      |           | FLIP FLOP SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 13 - 17) .....<br>621027 TAN<br>621026 OYSTER<br>621031 WHITE/BLUE<br>621036 BLACK<br>621032 WHITE/RED<br>621033 RED/BLACK<br>621034 WHITE/YELLOW<br>621038 WHITE/BLACK<br>621035 GRAY/BLACK                                | 1    |

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                                                                                                                                                                                                                                   | QTY. |
|------|----------|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 13   | ***      | 621037    | OYSTER/RUBY<br><br>VINYL FLIP FLOP SEAT BOTTOM COVER .....<br>615646 OYSTER<br>615647 TAN<br>615648 BLACK<br>611126 WHITE/RED<br>611125 WHITE/BLUE<br>611135 RED/BLACK<br>611127 WHITE/YELLOW<br>611137 GRAY/BLACK<br>611130 WHITE/BLACK<br>611136 OYSTER/RUBY<br>617892 GRAY<br>617893 BROWN | 1    |
| 14   | 617137   |           | DECK BOARD ASSEMBLY .....                                                                                                                                                                                                                                                                     | 1    |
| 15   | 16705G1  |           | TRUSS HEAD PHILLIPS SCREW (SS), 1/4" - 20 X 1" LG .....                                                                                                                                                                                                                                       | 5    |
| 16   | 617402   |           | SEAT STRAP .....                                                                                                                                                                                                                                                                              | 1    |
| 17   | 00559G7  |           | FLAT WASHER, 1/4" .....                                                                                                                                                                                                                                                                       | 1    |
| 18   | 634174   |           | SEAT FRAME SUPPORT<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014).....                                                                                                                                                                                                                        | 2    |
| 19   | 00427G6  |           | HEX HEAD BOLT, 3/8" - 16 X 1 1/4" LG<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014).....                                                                                                                                                                                                      | 2    |
| 20   | 615712   |           | SEAT FRAME WELDMENT .....                                                                                                                                                                                                                                                                     | 1    |
| 21   | 615714   |           | FOOTREST WELDMENT .....                                                                                                                                                                                                                                                                       | 1    |
| 22   | 615729   |           | ARMREST, REAR SEAT .....                                                                                                                                                                                                                                                                      | 2    |
| 23   | 615713   |           | SEAT FRAME SUPPORT .....                                                                                                                                                                                                                                                                      | 2    |
| 24   | 615728   |           | FOOTREST BRACKET (PASSENGER SIDE).....                                                                                                                                                                                                                                                        | 1    |
| 25   | 615727   |           | FOOTREST BRACKET (DRIVER SIDE) .....                                                                                                                                                                                                                                                          | 1    |
| 26   | 01006G01 |           | HEX HEAD BOLT, 3/8" - 16 X 1 1/4" LG .....                                                                                                                                                                                                                                                    | 4    |
| 27   | 00427G4  |           | HEX HEAD BOLT, 3/8" - 16 X 1 1/2" LG .....                                                                                                                                                                                                                                                    | 4    |
| 28   | 00429G2  |           | HEX HEAD BOLT, 3/8" - 16 X 3 1/4" LG .....                                                                                                                                                                                                                                                    | 2    |
| 29   | 16705G9  |           | TRUSS HEAD PHILLIPS SCREW (SS), 1/4" - 20 X 1 1/4" LG.....                                                                                                                                                                                                                                    | 4    |
| 30   | 614221   |           | FLAT WASHER, 3/8" .....                                                                                                                                                                                                                                                                       | 32   |
| 31   | 01110G01 |           | FLAT WASHER, 1/4" .....                                                                                                                                                                                                                                                                       | 4    |
| 32   | 11098G5  |           | LOCK NUT, 3/8" - 16 .....                                                                                                                                                                                                                                                                     | 14   |
| 33   | 11027G5  |           | LOCK NUT, 3/8" - 16 .....                                                                                                                                                                                                                                                                     | 4    |

# SEATING

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| ITEM | PART NO. | 1 2 3 4 5   | DESCRIPTION                                                              | QTY. |
|------|----------|-------------|--------------------------------------------------------------------------|------|
| 34   | 14390G4  |             | LOCK NUT, 1/4" - 20 .....                                                | 4    |
| 35   | 19853G1  |             | SQUARE CAP TUBE, 1" .....                                                | 2    |
| 36   | 634180   |             | SEAT FRAME WELDMENT<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014) ..... | 1    |
| 37   | 00427G2  |             | HEX HEAD BOLT, 3/8" - 16 X 1.25" LG.....                                 | 4    |
| 38   | ***      |             | SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 39 - 50, 62 - 65) .....             | 1    |
|      |          | 629269G0103 | TAN                                                                      |      |
|      |          | 629269G0101 | OYSTER                                                                   |      |
|      |          | 629269G0110 | RED ON BLACK                                                             |      |
|      |          | 629269G0106 | BLACK                                                                    |      |
|      |          | 629269G0109 | WHITE/BLUE                                                               |      |
|      |          | 629269G0112 | WHITE/BLACK                                                              |      |
|      |          | 629269G0113 | WHITE/YELLOW                                                             |      |
|      |          | 629269G0114 | GRAY/BLACK                                                               |      |
|      |          | 629269G0115 | OYSTER/GARNET                                                            |      |
|      |          | 629269G0111 | WHITE/RED                                                                |      |
| 39   | ***      |             | VINYL SEAT BOTTOM COVER .....                                            | 1    |
|      |          | 71602G04    | TAN                                                                      |      |
|      |          | 71602G03    | OYSTER                                                                   |      |
|      |          | 71602G06    | BLACK                                                                    |      |
|      |          | 604912G0103 | WHITE/RED                                                                |      |
|      |          | 604912G0102 | WHITE/BLUE                                                               |      |
|      |          | 604912G0104 | WHITE/BLACK                                                              |      |
|      |          | 604912G0108 | WHITE/YELLOW                                                             |      |
|      |          | 604912G0704 | GRAY/BLACK                                                               |      |
|      |          | 604912G0506 | OYSTER/GARNET                                                            |      |
|      |          | 604912G0304 | RED/BLACK                                                                |      |
|      |          | 71602G02    | GRAY                                                                     |      |
|      |          | 71602G07    | BROWN                                                                    |      |
|      |          | 71602G05    | NSC                                                                      |      |
| 40   | 71603G02 |             | FOAM PADDING (SEAT BOTTOM).....                                          | 1    |
| 41   |          |             |                                                                          |      |
| 42   | 71610G01 |             | SEAT HINGE.....                                                          | 2    |
| 43   | 00720G08 |             | FLAT HEAD PHILLIPS SCREW, #12 -14 X 1" LG .....                          | 6    |
| 44   | 17074G1  |             | RUBBER PAD .....                                                         | 2    |
| 45   | 71012G01 |             | VINYL TRIM (SEAT BOTTOM) .....                                           | 1    |
| 46   | 23222G1  |             | FLAT STAPLE, 3/8" X 3/8" .....                                           | 110  |
| 47   | 23223G1  |             | FLAT STAPLE, 3/8" X 3/8" .....                                           | 36   |
| 48   |          |             |                                                                          |      |
| 49   |          |             |                                                                          |      |

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                                                          | QTY. |
|------|----------|-----------|----------------------------------------------------------------------------------------------------------------------|------|
| 50   |          |           |                                                                                                                      |      |
| 51   | 00664G7  |           | LOCK WASHER, 1/4" .....                                                                                              | 4    |
| 52   | 00661G8  |           | HEX HEAD BOLT, 1/4" - 20 X 1/2" LG .....                                                                             | 4    |
| 53   | 00426G8  |           | HEX HEAD BOLT, 3/8" - 16 X 3/4" LG .....                                                                             | 2    |
| 54   | 617901   |           | HANDRAIL KIT, FLIP FLOP SEAT (INCLUDES ITEMS 55 - 60) .....                                                          | 1    |
| 55   | 615721   |           | FOOTREST HANDLE WELDMENT .....                                                                                       | 1    |
| 56   | 19859G1  |           | SQUARE CAP TUBE, 3/4" .....                                                                                          | 2    |
| 57   | 610631   |           | DECAL .....                                                                                                          | 1    |
| 58   | 00427G8  |           | HEX HEAD BOLT, 3/8" - 16 X 2" LG .....                                                                               | 4    |
| 59   | 614221   |           | FLAT WASHER, 3/8" .....                                                                                              | 8    |
| 60   | 11098G5  |           | LOCK NUT, 3/8" - 16 .....                                                                                            | 4    |
| 61   | 00560G1  |           | FLAT WASHER, 3/8" .....                                                                                              | 8    |
| 62   | 629301   |           | SEAT BOTTOM (WOOD) .....                                                                                             | 1    |
| 63   | 617645   |           | HIP RESTRAINT (DRIVER SIDE) .....                                                                                    | 1    |
| 64   | 617644   |           | HIP RESTRAINT (PASSENGER SIDE) .....                                                                                 | 1    |
| 65   | 615417   |           | BUTTON HEAD TORX BOLT, M10 - 1.5 X 25MM LG .....                                                                     | 8    |
| 66   |          |           |                                                                                                                      |      |
| 67   | 634184   |           | HANDRAIL KIT, FLIP-FLOP SEAT (INCLUDES ITEMS 56 - 60, 68)<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014) .....       | 1    |
| 68   | 631485   |           | FOOTREST HANDLE WELDMENT<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014) .....                                        | 1    |
| 69   |          |           |                                                                                                                      |      |
| 70   | ***      |           | FLIP FLOP SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 13, 15 - 17, 71)<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014) ..... | 1    |
|      |          | 628058G01 | OYSTER                                                                                                               |      |
|      |          | 628058G03 | TAN                                                                                                                  |      |
|      |          | 628058G04 | GRAY                                                                                                                 |      |
|      |          | 628058G06 | BLACK                                                                                                                |      |
|      |          | 628058G07 | BROWN                                                                                                                |      |
|      |          | 628058G09 | WHITE/BLUE                                                                                                           |      |
|      |          | 628058G10 | RED/BLACK                                                                                                            |      |
|      |          | 628058G11 | WHITE/RED                                                                                                            |      |
|      |          | 628058G12 | WHITE/BLACK                                                                                                          |      |
|      |          | 628058G13 | WHITE/YELLOW                                                                                                         |      |
|      |          | 628058G14 | GRAY/BLACK                                                                                                           |      |
|      |          | 628058G15 | OYSTER/GARNET                                                                                                        |      |

# SEATING

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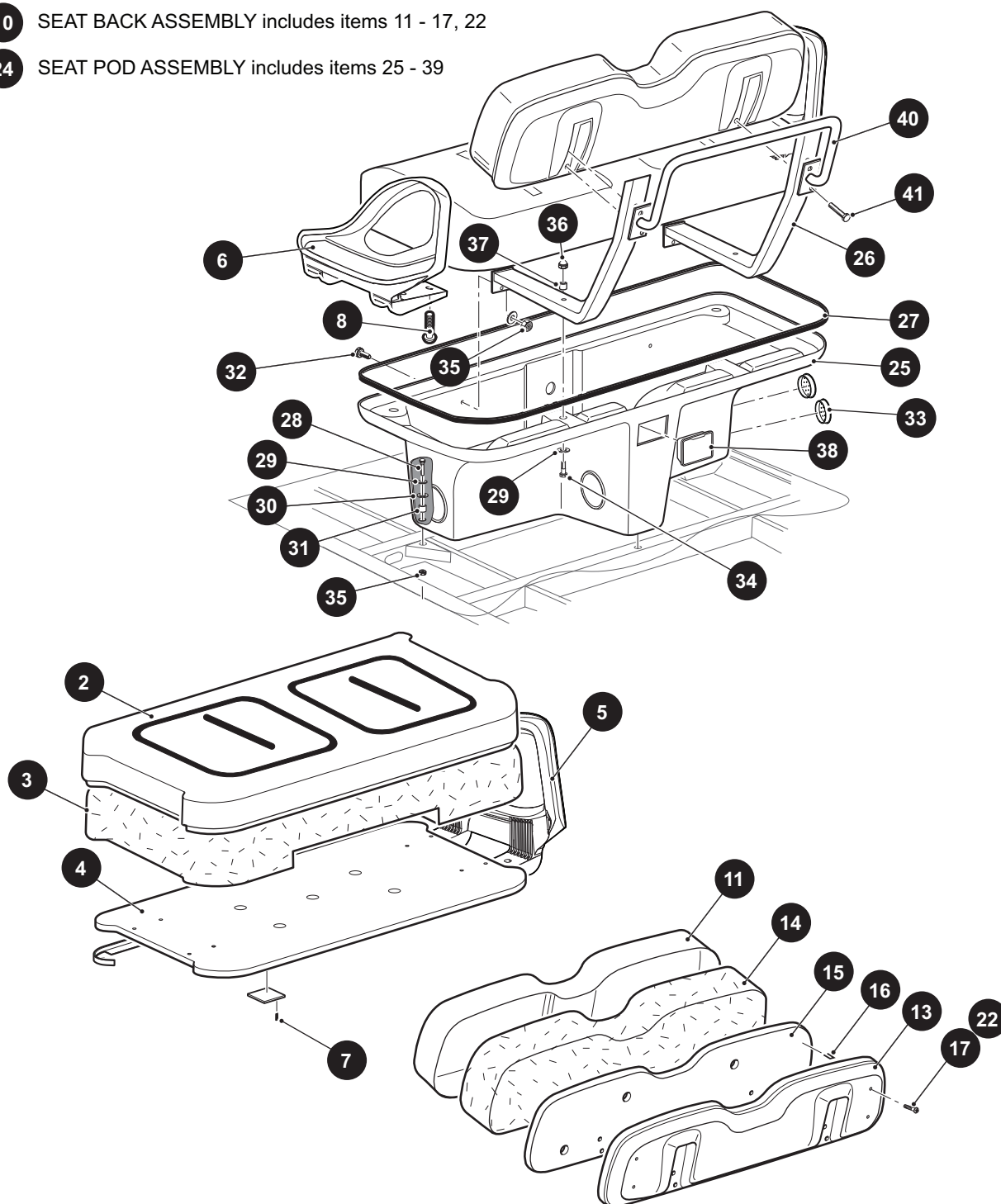
| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                               | QTY. |
|------|----------|-----------|---------------------------------------------------------------------------|------|
| 71   | 634190   |           | DECK BOARD ASSEMBLY<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014).....   | 1    |
| 72   | 634175   |           | REAR SEAT ARM REST<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014).....    | 2    |
| 73   | 634179   |           | FOOTREST WELDMENT<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014).....     | 1    |
| 74   |          |           |                                                                           |      |
| 75   | 625525   |           | SEAT SUPPORT WELDMENT<br>(FOR VEHICLES MANUFACTURED FROM MARCH 2014)..... | 2    |

## Notes:

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# SEATING

- 1 SEAT BOTTOM ASSEMBLY includes items 2 - 8
- 10 SEAT BACK ASSEMBLY includes items 11 - 17, 22
- 24 SEAT POD ASSEMBLY includes items 25 - 39





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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                                                                                                                                                                                                                                                                                                                          | QTY. |
|------|----------|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 1    | ***      |           | SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 2 - 8).....<br>629269G0406 BLACK<br>629269G0410 RED/BLACK<br>629269G0409 WHITE/BLUE<br>629269G0403 TAN<br>629269G0401 OYSTER<br>629269G0411 WHITE/RED                                                                                                                                                                                           | 1    |
| 2    | ***      |           | VINYL SEAT BOTTOM COVER .....<br>71624G07 BLACK<br>604912G0304 RED/BLACK<br>604912G0102 WHITE/BLUE<br>71624G04 TAN<br>71624G03 OYSTER<br>604912G0103 WHITE/RED<br>604912G0104 WHITE/BLACK<br>604912G0108 WHITE/YELLOW<br>604912G0704 GRAY/BLACK<br>604912G0506 OYSTER/GARNET<br>71602G02 GRAY<br>71602G03 OYSTER<br>71602G04 TAN<br>71602G06 BLACK<br>71602G07 BROWN<br>71602G05 NSC | 1    |
| 3    | 71625G01 |           | SEAT BOTTOM FOAM PADDING.....                                                                                                                                                                                                                                                                                                                                                        | 1    |
| 4    | 629304   |           | SEAT BOTTOM (WOOD) .....                                                                                                                                                                                                                                                                                                                                                             | 1    |
| 5    | 617644   |           | HIP RESTRAINT (PASSENGER SIDE) .....                                                                                                                                                                                                                                                                                                                                                 | 1    |
| 6    | 617645   |           | HIP RESTRAINT (DRIVER SIDE).....                                                                                                                                                                                                                                                                                                                                                     | 1    |
| 7    | 23222G1  |           | STAPLE, 3/8" X 3/8" .....                                                                                                                                                                                                                                                                                                                                                            | 110  |
| 8    | 615417   |           | BUTTON HEAD TORX BOLT, M10 - 1.5 X 25MM LG.....                                                                                                                                                                                                                                                                                                                                      | 8    |
| 9    | 70864G01 |           | T-KNOB STUD (NOT ILLUSTRATED).....                                                                                                                                                                                                                                                                                                                                                   | 4    |
| 10   | ***      |           | SEAT BACK ASSEMBLY (INCLUDES ITEMS 11 - 17, 22).....<br>71751G07 BLACK<br>71751G04 TAN<br>71751G03 OYSTER<br>606828 RED/BLACK<br>604908 WHITE/BLUE<br>604907 WHITE/RED<br>615837 OYSTER/GARNET<br>615838 WHITE/BLACK<br>620794 WHITE/YELLOW<br>620796 GRAY/BLACK<br>71751G02 GRAY                                                                                                    | 1    |

# SEATING

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| ITEM | PART NO.   | 1 2 3 4 5 | DESCRIPTION                                                                                                                                                                                                                                                                                                                | QTY. |
|------|------------|-----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 11   | ***        | 71751G06  | BROWN<br><br>VINYL SEAT BACK COVER .....<br>71753G07 BLACK<br>71753G04 TAN<br>71753G03 OYSTER<br>604916G0304 RED/BLACK<br>604916G0102 WHITE/BLUE<br>604916G0103 WHITE/RED<br>604916G0108 WHITE/YELLOW<br>604916G0704 GRAY/BLACK<br>604916G0104 WHITE/BLACK<br>604916G0506 OYSTER/GARNET<br>71753G02 GRAY<br>71753G06 BROWN | 1    |
| 12   |            |           |                                                                                                                                                                                                                                                                                                                            |      |
| 13   | 71752G01   |           | SEAT BACK REAR COVER (PLASTIC) .....                                                                                                                                                                                                                                                                                       | 1    |
| 14   | 71754G01   |           | SEAT BACK, FOAM PADDING.....                                                                                                                                                                                                                                                                                               | 1    |
| 15   | 76414G01   |           | WOOD BASE ASSEMBLY .....                                                                                                                                                                                                                                                                                                   | 1    |
| 16   | 23222G1    |           | STAPLE, 3/8" X 3/8" .....                                                                                                                                                                                                                                                                                                  | 95   |
| 17   | 01107G01   |           | PAN HEAD TORX SCREW, #8 X 5/8" LG .....                                                                                                                                                                                                                                                                                    | 4    |
| 18   |            |           |                                                                                                                                                                                                                                                                                                                            |      |
| 19   |            |           |                                                                                                                                                                                                                                                                                                                            |      |
| 20   |            |           |                                                                                                                                                                                                                                                                                                                            |      |
| 21   |            |           |                                                                                                                                                                                                                                                                                                                            |      |
| 22   | 607535     |           | PAN HEAD TORX SCREW, #8 X .88" LG .....                                                                                                                                                                                                                                                                                    | 4    |
| 23   |            |           |                                                                                                                                                                                                                                                                                                                            |      |
| 24   | 620216G0** |           | SEAT POD ASSEMBLY (INCLUDES ITEMS 25 - 39).....                                                                                                                                                                                                                                                                            | 1    |
| 25   | 70836G0**  |           | SEAT POD (see COLOR CODES in HOW TO USE section) .....                                                                                                                                                                                                                                                                     | 1    |
| 26   | 626576     |           | SEAT BACK SUPPORT WELDMENT .....                                                                                                                                                                                                                                                                                           | 2    |
| 27   | 32805G6    |           | BLACK TRIM.....                                                                                                                                                                                                                                                                                                            | 1    |
| 28   | 00439G8    |           | HEX HEAD BOLT, 5/16" - 18 X 2" LG .....                                                                                                                                                                                                                                                                                    | 3    |
| 29   | 00675G1    |           | FLAT WASHER (SS), 3/8" .....                                                                                                                                                                                                                                                                                               | 5    |
| 30   | 71883G01   |           | RUBBER WASHER, 5/8" .....                                                                                                                                                                                                                                                                                                  | 3    |

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                | QTY. |
|------|----------|-----------|------------------------------------------------------------|------|
| 31   | 23726G9  |           | SPACER, 3/4" .....                                         | 3    |
| 32   | 00976G06 |           | TRUSS HEAD PHILLIPS SCREW (SS), 5/16" - 18 X 3/4" LG ..... | 2    |
| 33   | 71599G01 |           | VENT PLUG .....                                            | 4    |
| 34   | 00427G8  |           | HEX HEAD BOLT, 3/8" - 16 X 2" LG.....                      | 2    |
| 35   | 11098G6  |           | LOCK NUT (SS), 5/16" - 18.....                             | 5    |
| 36   | 15717G5  |           | ACORN NUT, 3/8" - 16 .....                                 | 2    |
| 37   | 23726G4  |           | SPACER, 5/16" .....                                        | 2    |
| 38   | 27731G01 |           | ASHTRAY, FLUSH MOUNTED PLASTIC .....                       | 1    |
| 39   | 71055G01 |           | RIVET, 3/16" (NOT ILLUSTRATED) .....                       | 3    |
| 40   | 71632G01 |           | HANDGRIP WELDMENT.....                                     | 1    |
| 41   | 71204G02 |           | HEX HEAD BOLT, 1/4" - 20 X 2" LG .....                     | 4    |
| 42   | 605869   |           | MOUNTING BRACKET (NOT ILLUSTRATED) .....                   | 1    |

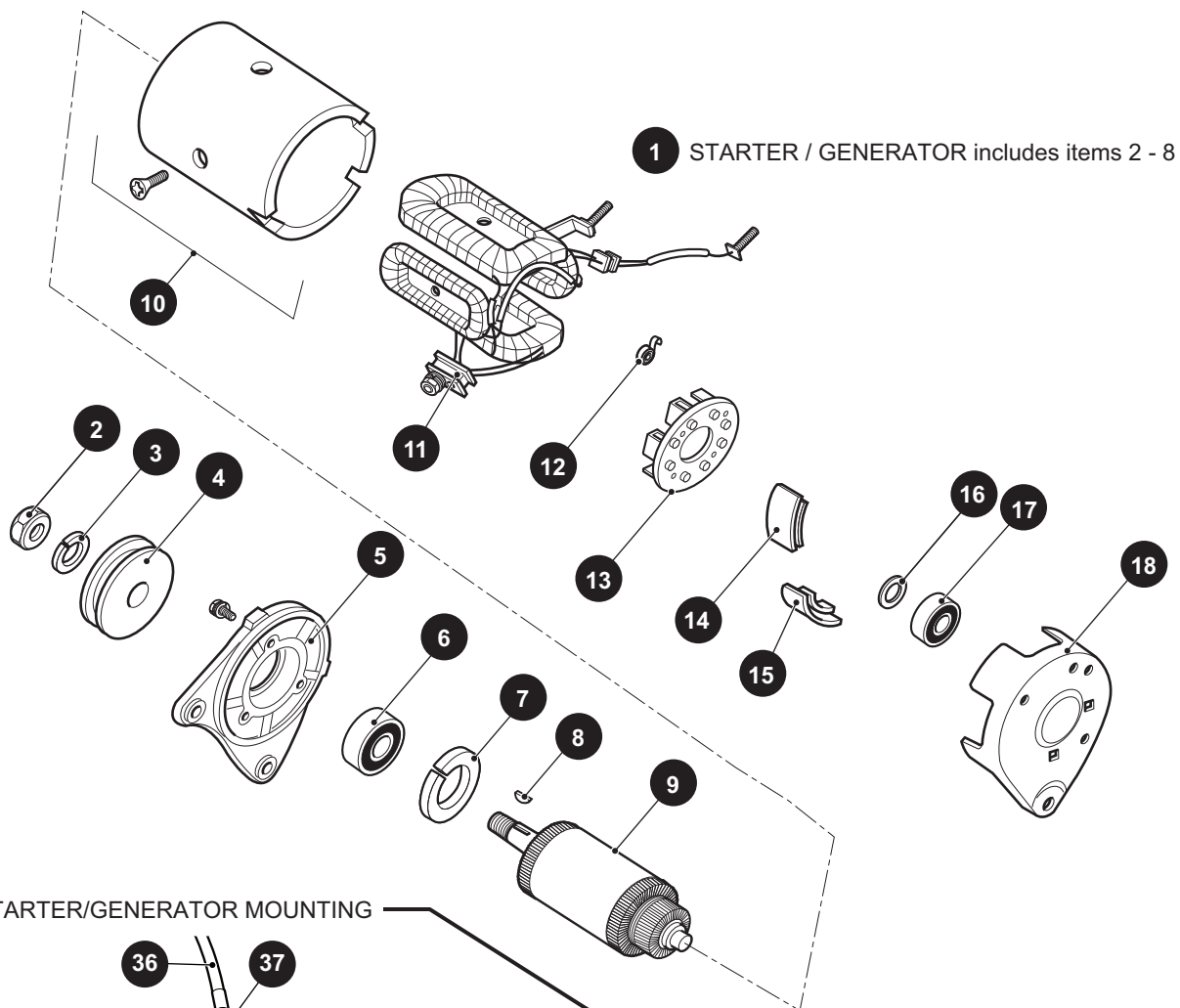
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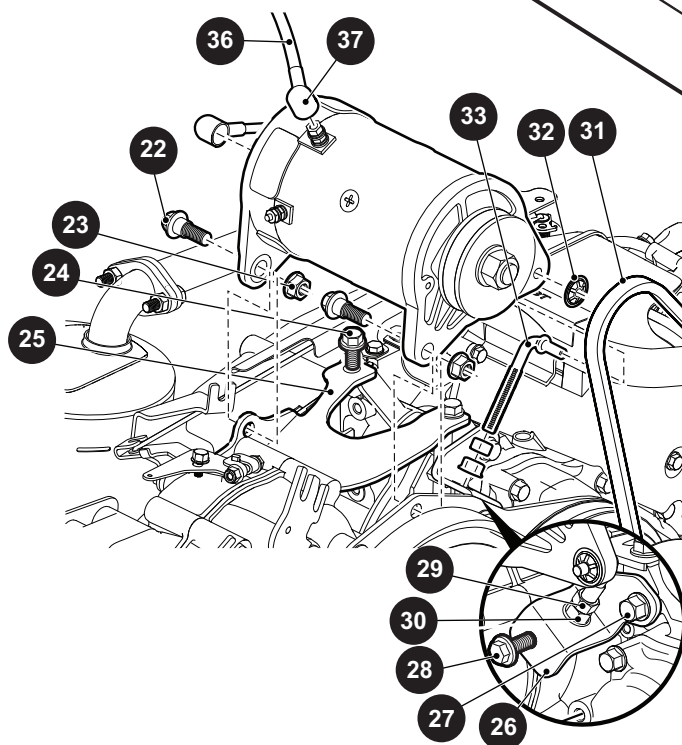
## Notes:

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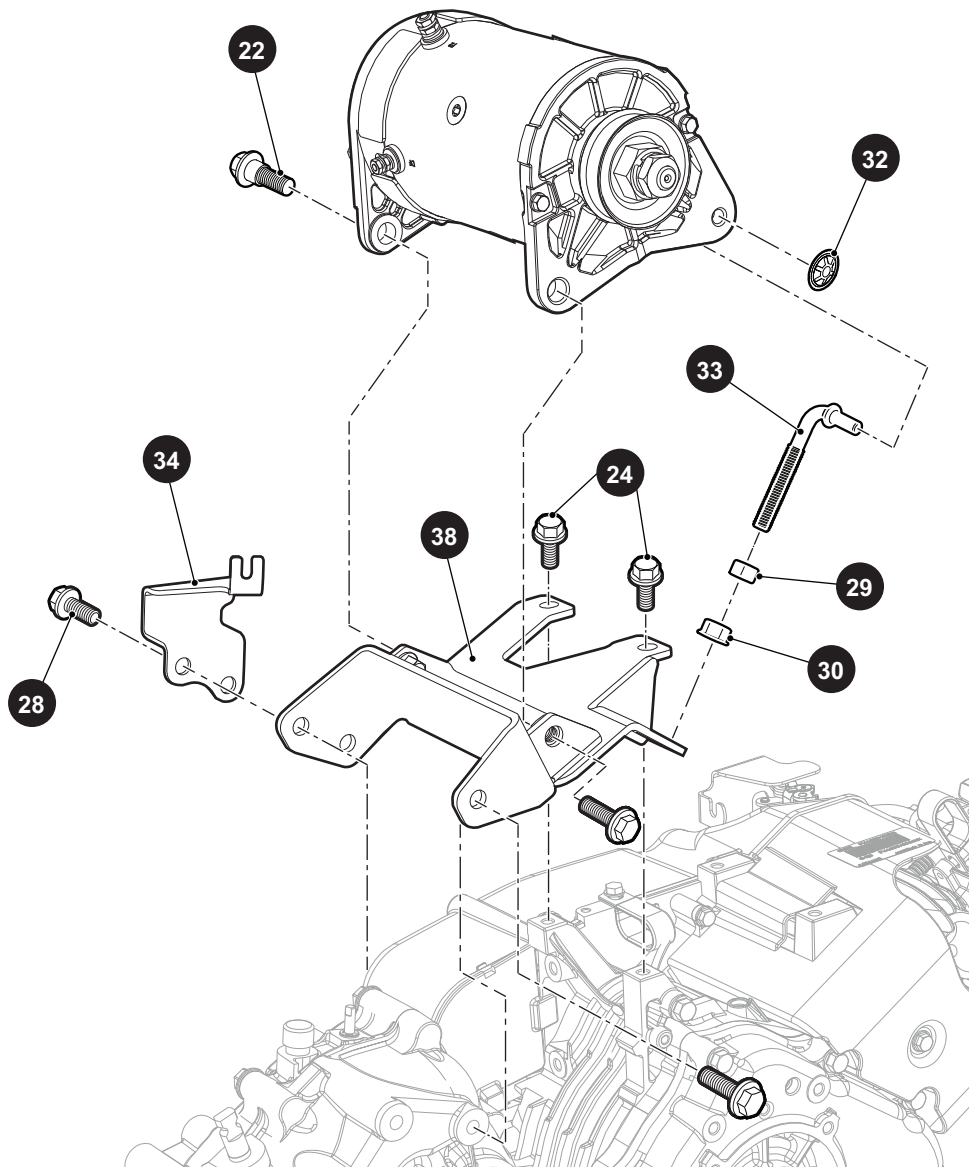
# STARTER / GENERATOR



## STARTER/GENERATOR MOUNTING



FOR VEHICLES MANUFACTURED FROM APRIL 2014



# STARTER / GENERATOR

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                            | QTY. |
|------|----------|-----------|--------------------------------------------------------|------|
| 1    | 625715   |           | STARTER / GENERATOR (INCLUDES ITEMS 2 - 18) .....      | 1    |
| 2    | 612029   |           | NUT .....                                              | 1    |
| 3    | 612030   |           | LOCK WASHER.....                                       | 1    |
| 4    | 625716   |           | PULLEY .....                                           | 1    |
| 5    | 612032   |           | FRONT COVER .....                                      | 1    |
| 6    | 612033   |           | BEARING .....                                          | 1    |
| 7    | 612034   |           | RETAINING RING.....                                    | 1    |
| 8    | 612035   |           | KEY .....                                              | 1    |
| 9    | 612036   |           | ARMATURE ASSEMBLY .....                                | 1    |
| 10   | 612037   |           | FRAME & FIELD ASSEMBLY .....                           | 1    |
| 11   | 612038   |           | BRUSH LEAD & TERMINAL SERVICE PKG .....                | 1    |
| 12   | 612039   |           | BRUSH SPRING.....                                      | 4    |
| 13   | 612040   |           | BRUSH BOX ASSEMBLY .....                               | 1    |
| 14   | 612041   |           | BRUSH 1 COVER.....                                     | 3    |
| 15   | 612042   |           | BRUSH 2 COVER.....                                     | 2    |
| 16   | 612043   |           | WAVY WASHER .....                                      | 1    |
| 17   | 612044   |           | BEARING .....                                          | 1    |
| 18   | 612045   |           | REAR COVER .....                                       | 1    |
| 19   |          |           |                                                        |      |
| 20   |          |           |                                                        |      |
| 21   |          |           |                                                        |      |
| 22   | 606235   |           | FLANGED HEX HEAD SHOULDER BOLT - M10 - 1.25 X 20 ..... | 2    |
| 23   | 606279   |           | NUT, M10 - 1.25 .....                                  | 2    |
| 24   | 606261   |           | BOLT, M8 - 1.25 X 20 .....                             | 3    |
| 25   | 602141   |           | STARTER / GENERATOR BRACKET .....                      | 1    |
| 26   | 602145   |           | TENSIONER BRACKET.....                                 | 1    |
| 27   | 606261   |           | BOLT, M8 - 1.25 X 20 .....                             | 1    |
| 28   | 606256   |           | BOLT, M10 - 1.25 X 25 .....                            | 1    |
| 29   | 606255   |           | NUT, M10 - 1.25 .....                                  | 1    |
| 30   | 606274   |           | NUT, M10 - 1.25 .....                                  | 1    |
| 31   | 630587   |           | STARTER / GENERATOR BELT .....                         | 1    |



## STARTER / GENERATOR

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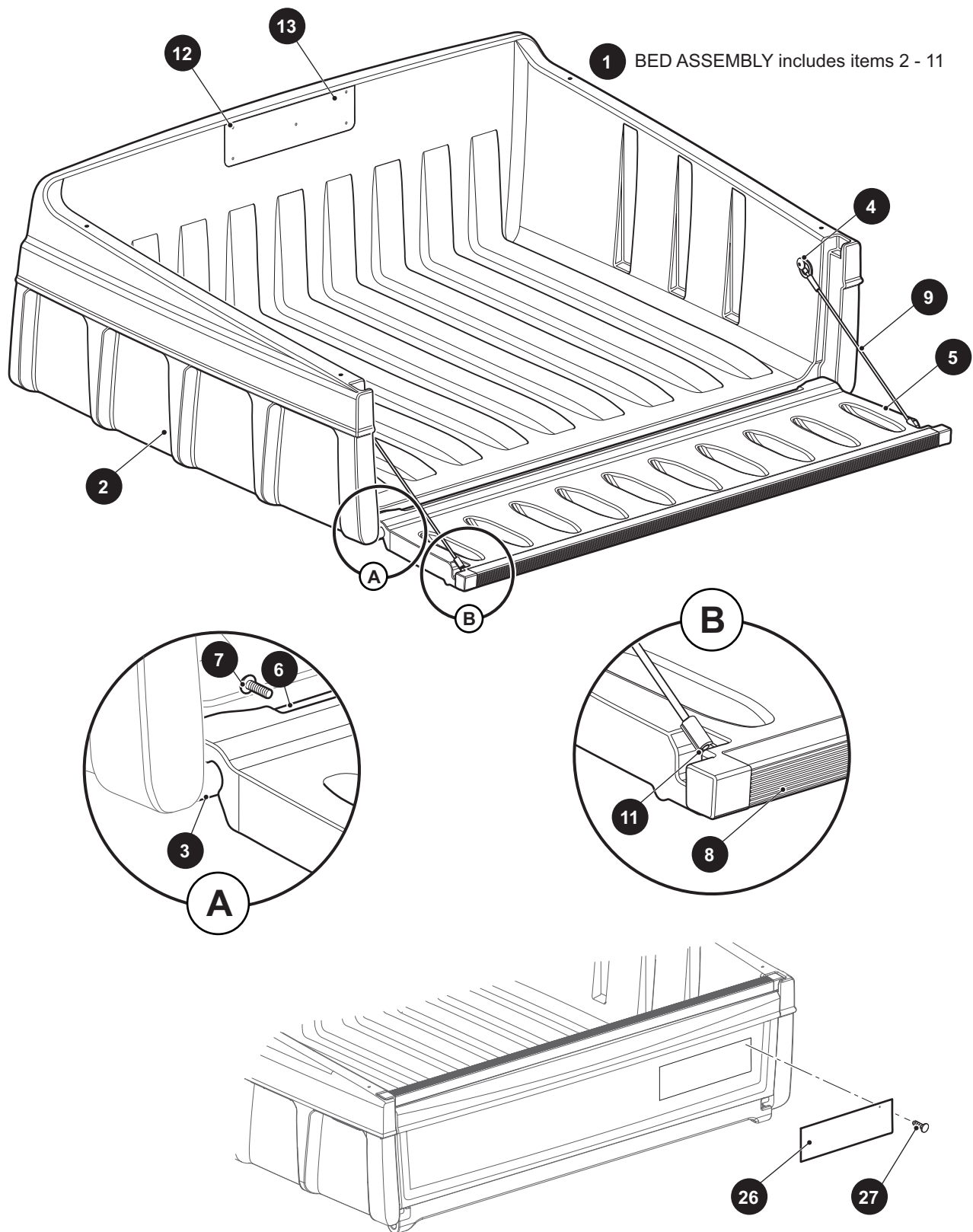
## Notes:

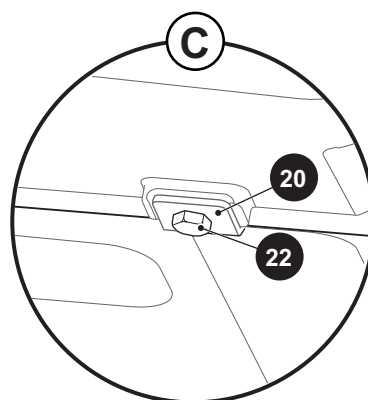
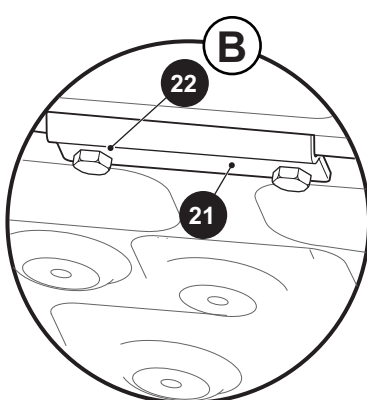
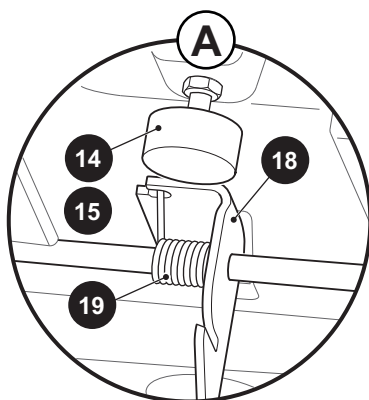
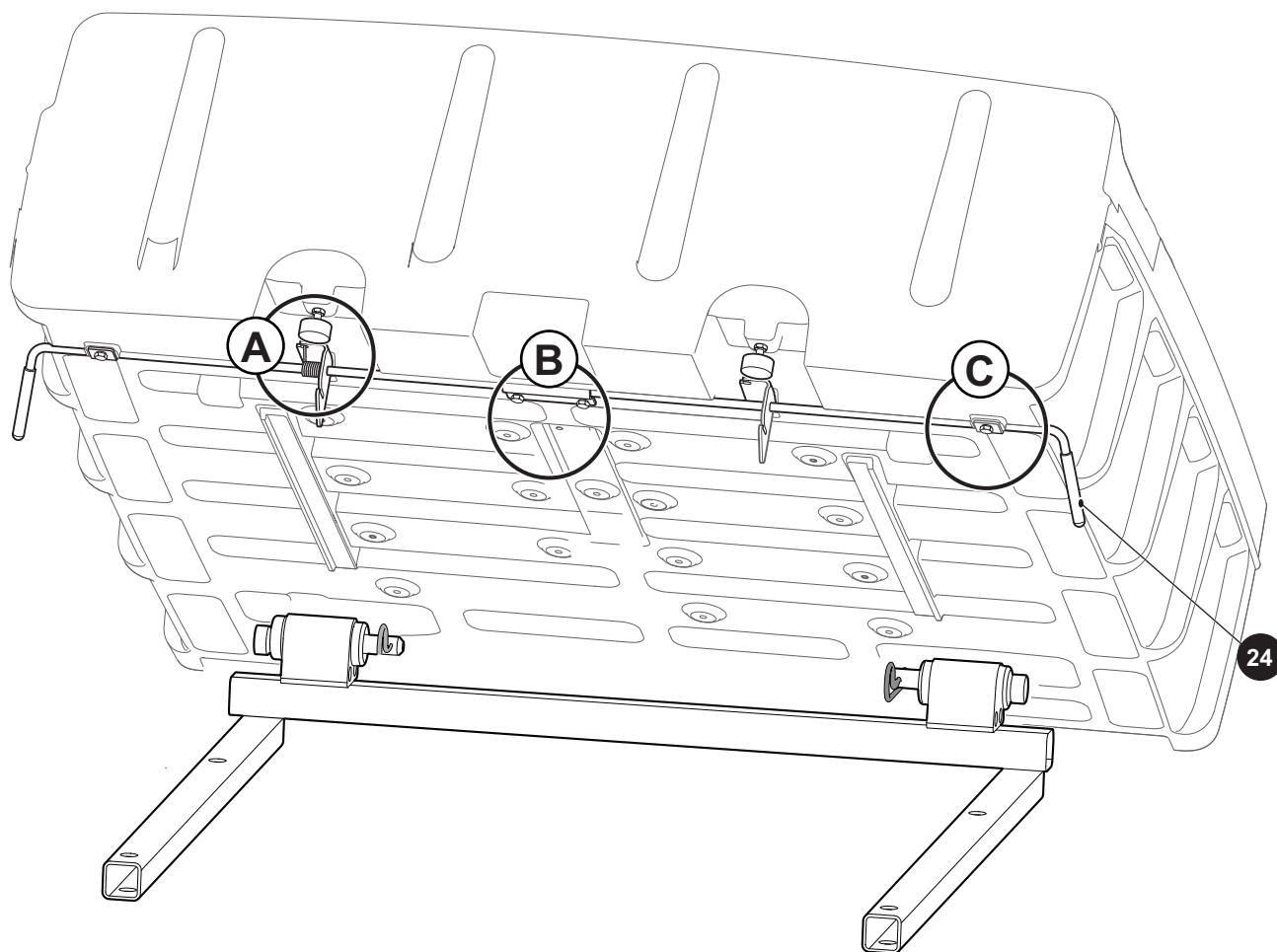
This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form a uniform pattern of small squares across the entire surface. There are no margins, text, or other markings on the paper.

## Notes:

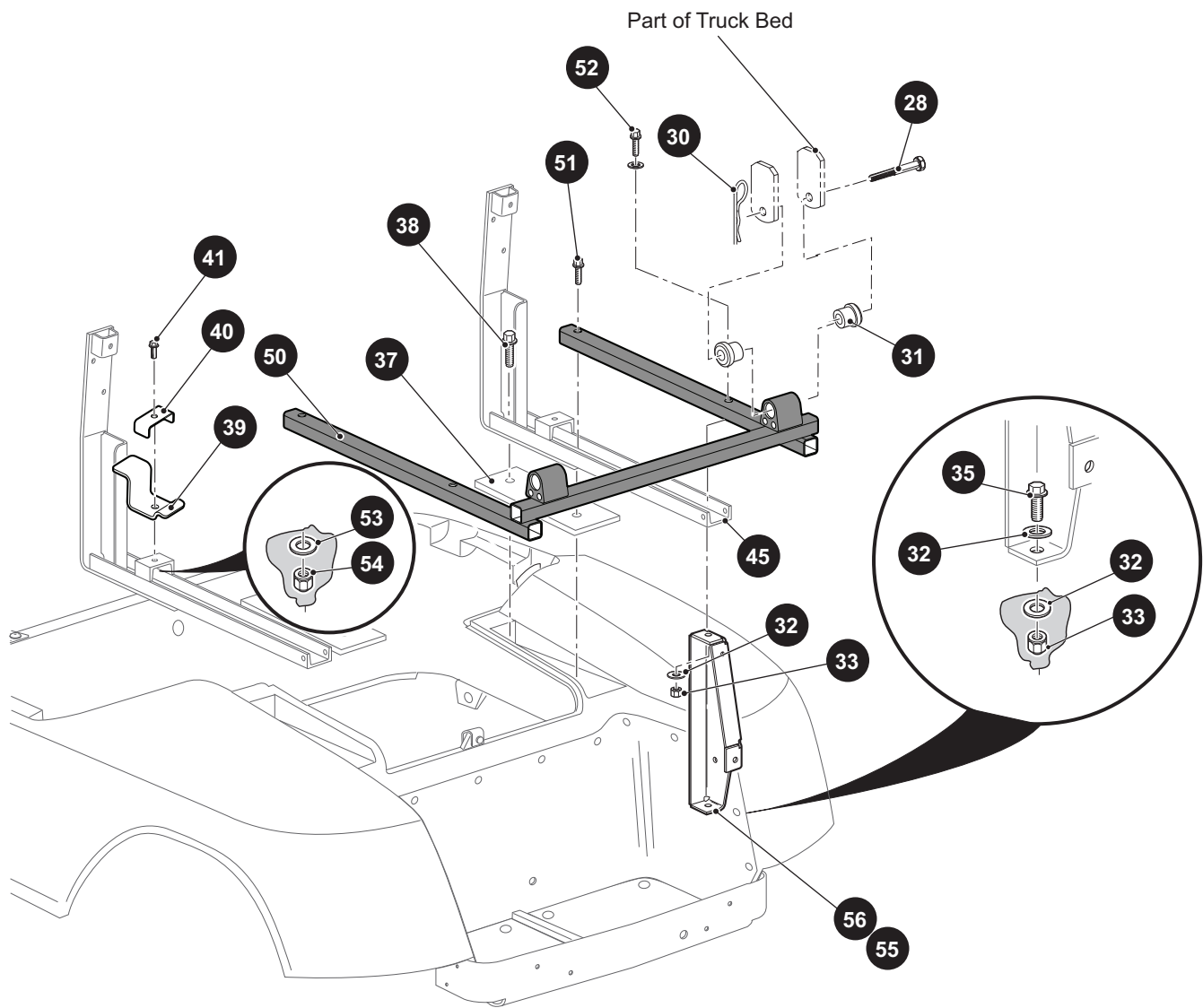
This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# TRUCK BED





# TRUCK BED



When ordering parts, please specify the model and serial number of the product.

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                             | QTY. |
|------|----------|-----------|---------------------------------------------------------|------|
| 1    | 72647G01 |           | BED ASSEMBLY (INCLUDES ITEMS 2 -11) .....               | 1    |
| 2    | 72648G01 |           | PLASTIC BED, 36" .....                                  | 1    |
| 3    | 73454G01 |           | PIVOT SHAFT .....                                       | 2    |
| 4    | 73460G01 |           | SHOULDER BOLT, 1/4" - 20 X 3/4" LG .....                | 2    |
| 5    | 72649G01 |           | TAILGATE.....                                           | 1    |
| 6    | 73450G01 |           | BOWED ANGLE .....                                       | 1    |
| 7    | 16705G2  |           | PAN HEAD PHILLIPS SCREW (SS), 1/4" - 20 X 5/8" LG ..... | 4    |
| 8    | 73449G01 |           | TAILGATE CAP .....                                      | 1    |
| 9    | 73455G02 |           | TAILGATE CABLE .....                                    | 1    |
| 10   |          |           |                                                         |      |
| 11   | 00415G2  |           | HEX HEAD CAP SCREW, 1/4" - 20 X 1 1/4" LG .....         | 2    |
| 12   | 74821G01 |           | LOAD BED DECAL .....                                    | 1    |
| 13   | 71055G01 |           | RIVET, 3/16" X .38" .....                               | 5    |
| 14   | 70113G01 |           | ADJUSTABLE RUBBER BUMPER.....                           | 2    |
| 15   | 11027G1  |           | LOCK NUT, 5/16" - 18 .....                              | 2    |
| 16   |          |           |                                                         |      |
| 17   |          |           |                                                         |      |
| 18   | 607072   |           | BED LATCH .....                                         | 1    |
| 19   | 71538G01 |           | LATCH TORSION SPRING .....                              | 1    |
| 20   | 71099G02 |           | KEEPER PLATE .....                                      | 2    |
| 21   | 71477G02 |           | RETAINER BRACKET .....                                  | 1    |
| 22   | 01118G01 |           | HEX HEAD CAP SCREW, 1/4" - 20 X 5/8" LG .....           | 4    |
| 23   |          |           |                                                         |      |
| 24   | 71704G01 |           | HANDLE GRIP .....                                       | 2    |
| 25   |          |           |                                                         |      |
| 26   | 600821   |           | E-Z-GO LABEL .....                                      | 1    |
| 27   | 71571G01 |           | CLEVIS PIN .....                                        | 2    |
| 28   |          |           |                                                         |      |
| 29   |          |           |                                                         |      |
| 30   | 21683G1  |           | COTTER PIN, 5/32" X 2 13/16" .....                      | 2    |
| 31   | 624030   |           | FLANGED BUSHING.....                                    | 4    |

# TRUCK BED

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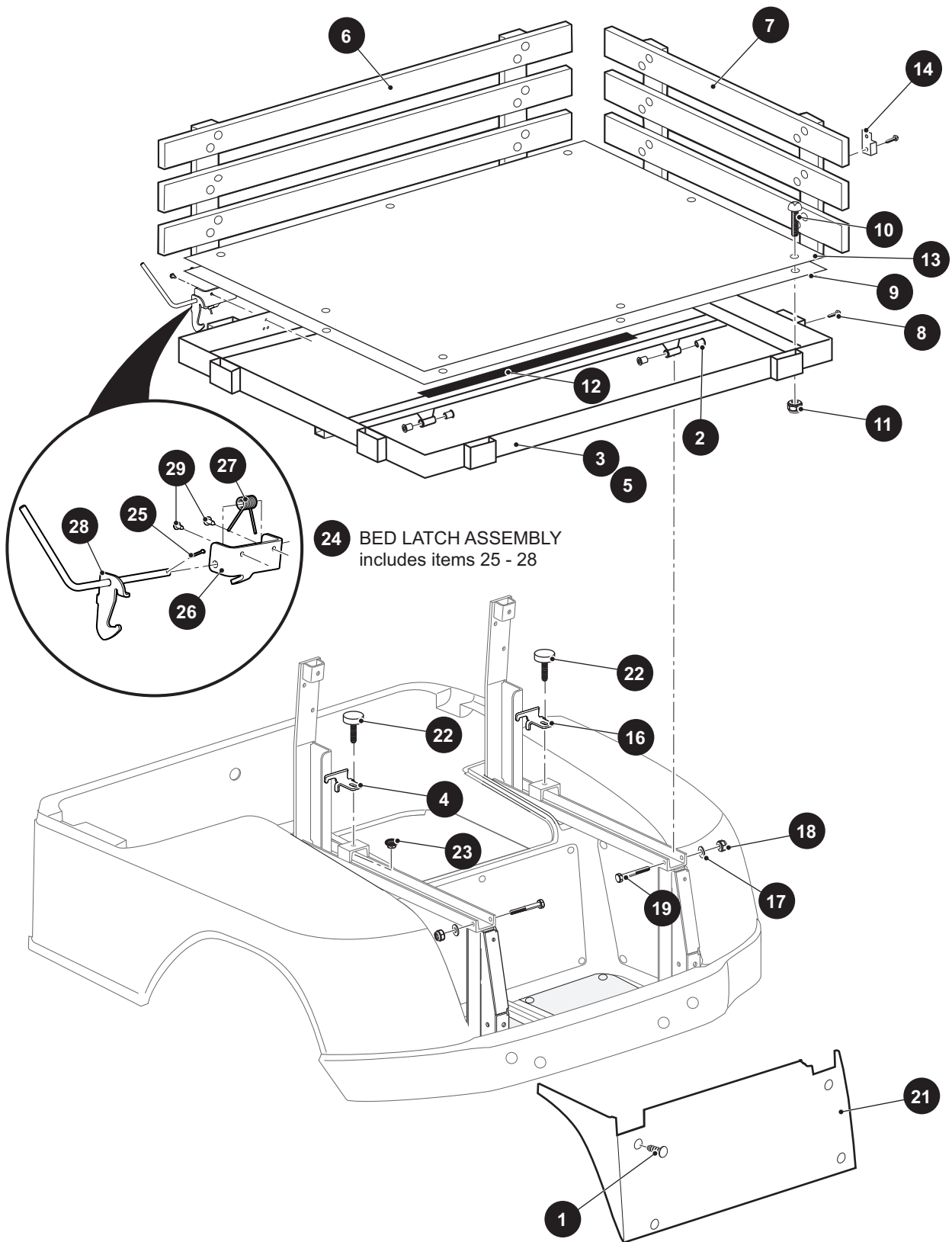
| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                    | QTY. |
|------|----------|-----------|------------------------------------------------|------|
| 32   | 00560G01 |           | FLAT WASHER, 3/8" .....                        | 8    |
| 33   | 11098G5  |           | LOCK NUT, 3/8" - 16 .....                      | 4    |
| 34   |          |           |                                                |      |
| 35   | 00427G4  |           | HEX HEAD BOLT, 3/8" - 16 X 1 1/2" .....        | 2    |
| 36   |          |           |                                                |      |
| 37   | 70364G01 |           | SPACER .....                                   | 2    |
| 38   | 01006G02 |           | HEX HEAD BOLT, 3/8" - 16 X 1 1/2" .....        | 2    |
| 39   | 606167   |           | FRONT BED SUPPORT .....                        | 2    |
| 40   | 607093   |           | BED SUPPORT BRACKET .....                      | 2    |
| 41   | 00439G1  |           | HEX HEAD CAP SCREW 5/16"- 18 X 1 1/8" LG ..... | 2    |
| 42   |          |           |                                                |      |
| 43   |          |           |                                                |      |
| 44   |          |           |                                                |      |
| 45   | 74111G01 |           | SEAT SUPPORT .....                             | 2    |
| 46   |          |           |                                                |      |
| 47   |          |           |                                                |      |
| 48   |          |           |                                                |      |
| 49   |          |           |                                                |      |
| 50   | 606112   |           | BED FRAME.....                                 | 1    |
| 51   | 01075G01 |           | HEX HEAD BOLT, 3/8" - 16 X 2.5" LG.....        | 2    |
| 52   | 00427G8  |           | HEX HEAD BOLT, 3/8" - 16 X 2" LG.....          | 2    |
| 53   | 00559G8  |           | FLAT WASHER, 5/16" .....                       | 2    |
| 54   | 11098G6  |           | LOCK NUT, 3/8" - 16 .....                      | 2    |
| 55   | 74126G01 |           | REAR SUPPORT FRAME (DRIVER SIDE) .....         | 1    |
| 56   | 74126G02 |           | REAR SUPPORT FRAME (PASSENGER SIDE) .....      | 1    |



## Notes:

A full-page sheet of graph paper featuring a uniform grid of thin, light gray lines on a white background. The grid consists of small squares covering the entire area.

# TRUCK BED



When ordering parts, please specify the model and serial number of the product.

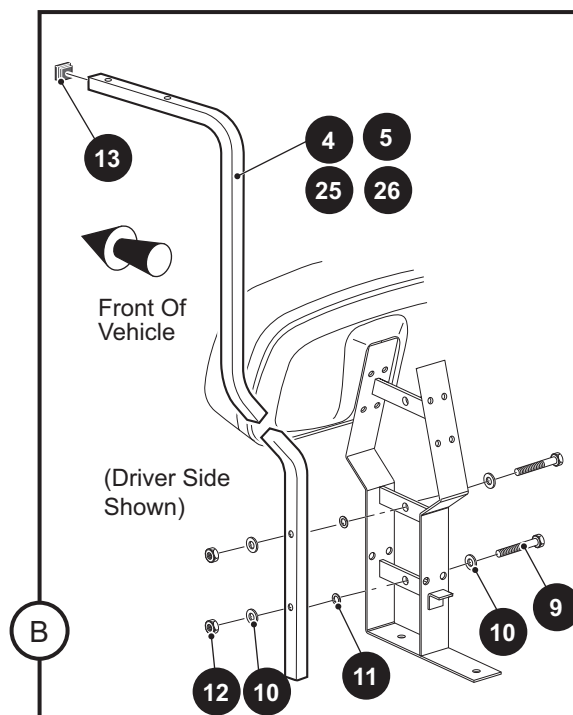
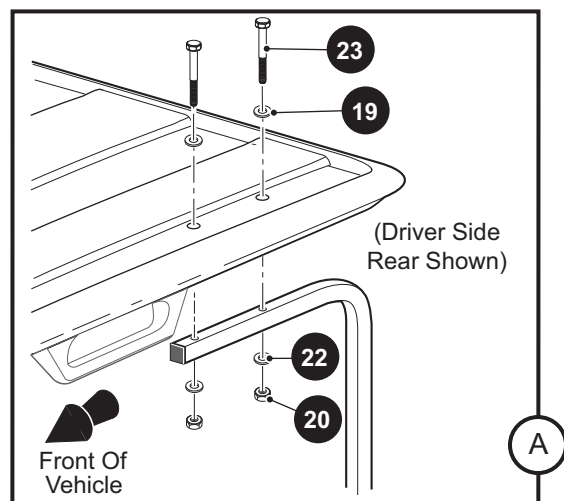
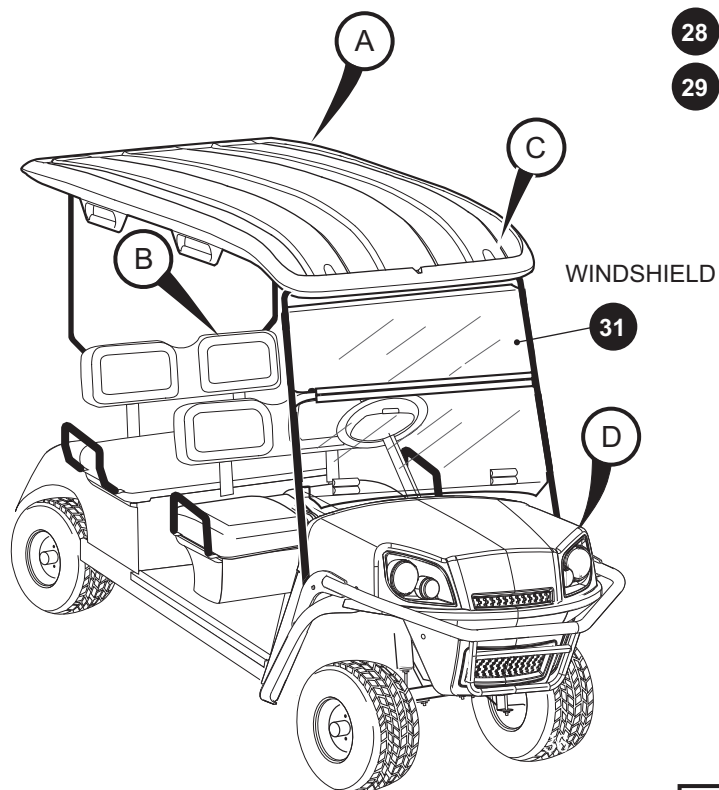
\* Indicates a component that is not available as an individual part.

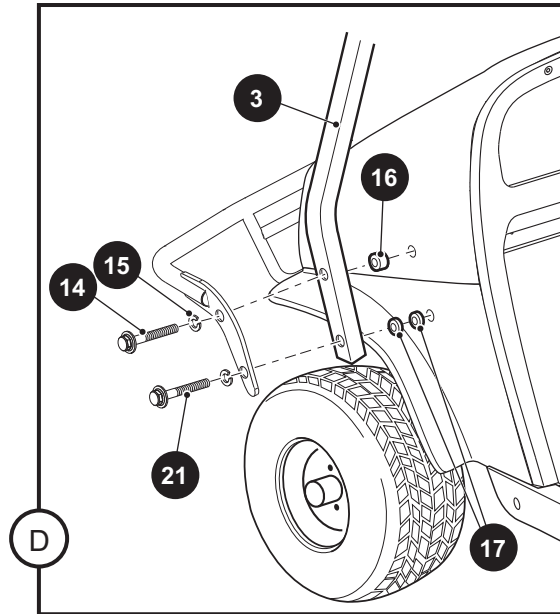
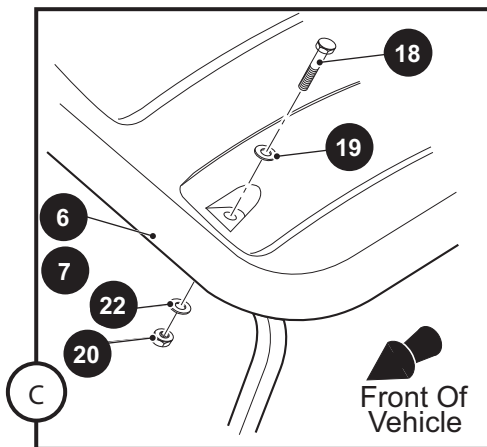
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                            | QTY. |
|------|----------|-----------|--------------------------------------------------------|------|
| 1    | 16816G2  |           | RIVET, 1/4" X 3/4" .....                               | 4    |
| 2    | 17838G1  |           | NYLON BUSHING .....                                    | 4    |
| 3    | 74080G01 |           | CARGO DECK .....                                       | 1    |
| 4    | 72914G01 |           | LATCH BRACKET (DRIVER SIDE) .....                      | 1    |
| 5    | 635862   |           | CARGO DECK (FOR VEHICLES MANUFACTURED FROM MARCH 2014) | 1    |
| 6    | 34280G02 |           | FRONT/REAR CARGO RACK.....                             | 2    |
| 7    | 34280G01 |           | SIDE CARGO RACK.....                                   | 2    |
| 8    | 00666G6  |           | TAPPING SCREW (SS), #10 - 12 X 3/4" LG .....           | 10   |
| 9    | 74082G01 |           | STEEL DECK.....                                        | 1    |
| 10   | 16705G3  |           | HEX HEAD BOLT, 1/4" - 20 X 3/4" LG .....               | 8    |
| 11   | 14390G4  |           | LOCK NUT, 1/4" - 20 .....                              | 8    |
| 12   | 23052G1  |           | NOISE SUPPRESSOR .....                                 | 1    |
| 13   | 74097G01 |           | CARGO BED MAT .....                                    | 1    |
| 14   | 74079G02 |           | TAILGATE RETAINER BRACKET .....                        | 2    |
| 15   |          |           |                                                        |      |
| 16   | 72914G02 |           | LATCH BRACKET (PASSENGER SIDE).....                    | 1    |
| 17   | 00559G8  |           | FLAT WASHER, 5/16".....                                | 2    |
| 18   | 11098G6  |           | LOCK NUT (SS), 5/16" - 18 .....                        | 2    |
| 19   | 00440G4  |           | HEX HEAD BOLT, 5/16" - 18 X 2 1/2" LG .....            | 2    |
| 20   |          |           |                                                        |      |
| 21   | 74149G01 |           | PANEL.....                                             | 1    |
| 22   | 70113G01 |           | ADJUSTABLE RUBBER BUMPER.....                          | 2    |
| 23   | 11027G1  |           | LOCK NUT, 5/16" - 18 .....                             | 4    |
| 24   | 72913G01 |           | BED LATCH ASSEMBLY (INCLUDES ITEMS 25 - 28) .....      | 1    |
| 25   | 10387G3  |           | COTTER PIN.....                                        | 1    |
| 26   | 74509G01 |           | PIVOT BRACKET .....                                    | 1    |
| 27   | 70681G01 |           | TORSION SPRING.....                                    | 1    |
| 28   | 72912G01 |           | LONG BED LATCH.....                                    | 1    |
| 29   | 00100G6  |           | HEX HEAD BOLT, # 10 - 16 X 3/4" LG .....               | 2    |

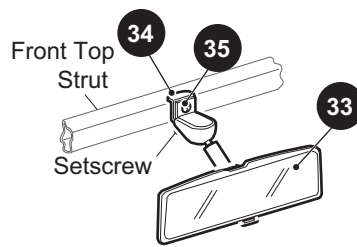
# WEATHER PROTECTION

- 1** SUN TOP KIT BLACK includes items 3 - 6, 8
- 2** SUN TOP KIT WHITE includes items 3 - 5, 7, 8
- 28** SUN TOP KIT WHITE includes items 3, 7, 8 - 26
- 29** SUN TOP KIT WHITE includes items 3, 6, 8 - 26





## 32 REAR VIEW MIRROR KIT includes items 33 - 35



REAR VIEW MIRROR

# WEATHER PROTECTION

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                           | QTY. |
|------|----------|-----------|-------------------------------------------------------|------|
| 1    | 607305   |           | BLACK SUN TOP KIT (INCLUDES ITEMS 3 - 6, 8) .....     | 1    |
| 2    | 607581   |           | WHITE SUNTOP KIT (INCLUDES ITEMS 3 - 5, 7 - 8) .....  | 1    |
| 3    | 75488G01 |           | FRONT SUPPORT .....                                   | 1    |
| 4    | 75487G02 |           | REAR SUPPORT (DRIVER SIDE) .....                      | 1    |
| 5    | 75487G01 |           | REAR SUPPORT (PASSENGER SIDE) .....                   | 1    |
| 6    | 607258   |           | BLACK SUN TOP .....                                   | 1    |
| 7    | 607580   |           | WHITE SUNTOP .....                                    | 1    |
| 8    | 608138   |           | SUN TOP HARDWARE KIT (INCLUDES ITEMS 11 -27) .....    | 1    |
| 9    | 00665G5  |           | HEX HEAD BOLT (SS), 3/8" - 16 X 1 3/4" LG .....       | 4    |
| 10   | 00679G1  |           | FLAT WASHER (SS), 3/8" .....                          | 8    |
| 11   | 00771G5  |           | NYLON WASHER, 3/8" .....                              | 4    |
| 12   | 00891G5  |           | LOCK NUT, 3/8" - 16 .....                             | 4    |
| 13   | 19853-G1 |           | END CAP, 1" .....                                     | 2    |
| 14   | 01035G02 |           | HEX HEAD BOLT, 5/16" - 18 X 2 1/2" LG .....           | 2    |
| 15   | 00565G8  |           | LOCK WASHER, 5/16" .....                              | 4    |
| 16   | 75048G01 |           | SPACER, 1/2" .....                                    | 2    |
| 17   | 00879G1  |           | LOCK WASHER, 3/8" .....                               | 4    |
| 18   | 00685G10 |           | SCREW, .....                                          | 2    |
| 19   | 00907G2  |           | FLAT WASHER, 5/16" .....                              | 6    |
| 20   | 11098G6  |           | LOCK NUT, 5/16" - 18 .....                            | 6    |
| 21   | 00440G2  |           | HEX HEAD BOLT, 5/16" - 18 X 2 1/4" LG .....           | 2    |
| 22   | 00660G8  |           | FLAT WASHER, 5/16" .....                              | 6    |
| 23   | 00685G11 |           | HEX HEAD BOLT, 5/16" - 18 X 3 1/4" LG .....           | 4    |
| 24   |          |           |                                                       |      |
| 25   | 617943   |           | REAR SUPPORT (DRIVER SIDE) .....                      | 1    |
| 26   | 617942   |           | REAR SUPPORT (PASSENGER SIDE) .....                   | 1    |
| 27   |          |           |                                                       |      |
| 28   | 617947   |           | WHITE SUNTOP KIT (INCLUDES ITEMS 3, 7, 8 - 26) .....  | 1    |
| 29   | 617950   |           | BLACK SUN TOP KIT (INCLUDES ITEMS 3, 6, 8 - 26) ..... | 1    |
| 30   |          |           |                                                       |      |
| 31   | 607255   |           | WINDSHIELD KIT .....                                  | 1    |

# WEATHER PROTECTION

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                         | QTY. |
|------|----------|-----------|-----------------------------------------------------|------|
| 32   | 19528G2  |           | REAR VIEW MIRROR KIT (INCLUDES ITEMS 33 - 35) ..... | 1    |
| 33   | 19496G1  |           | REAR VIEW MIRROR .....                              | 1    |
| 34   | 19502G2  |           | SUPPORT BRACKET .....                               | 1    |
| 35   | 19527G1  |           | HEX HEAD BOLT (SS), # 8 - 32 X 5/8" LG .....        | 1    |

## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

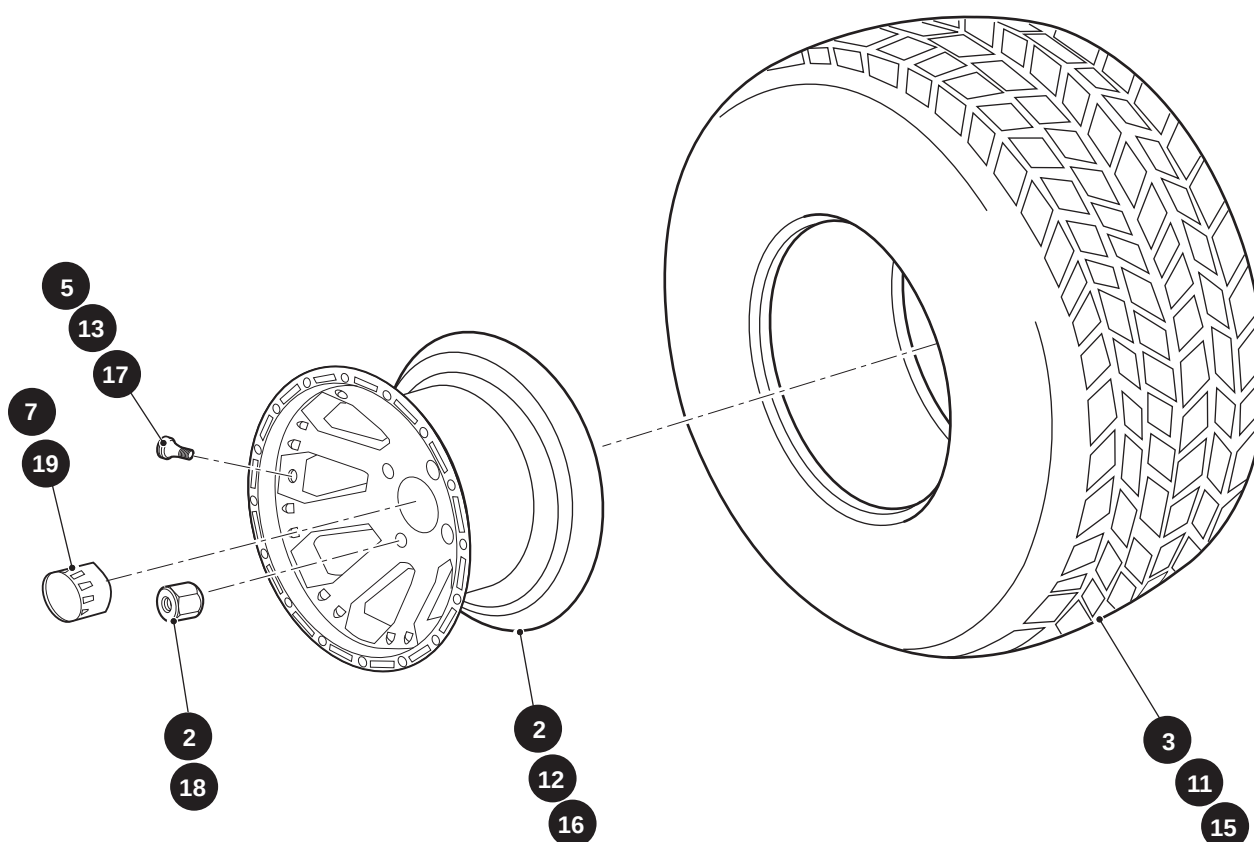


## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# WHEELS AND TIRES

- 1** TERRA TRAC TIRE AND WHEEL ASSEMBLY includes items 2 - 5
- 10** SPEEDRACER TIRE AND WHEEL, 10X7, DRIVER SIDE includes items 11 - 14
- 14** SPEEDRACER TIRE AND WHEEL, 10X7, PASSENGER SIDE includes items 15 - 1



(Style of tire may differ from tire shown)

# WHEELS AND TIRES

When ordering parts, please specify the model and serial number of the product.

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| ITEM | PART QTY | 1 2 3 4 5 | DESCRIPTION                                                                                                                     | QTY |
|------|----------|-----------|---------------------------------------------------------------------------------------------------------------------------------|-----|
| 1    | 607252   |           | TERRA TRAC TIRE AND WHEEL ASSEMBLY (INCLUDES ITEMS 2 - 5).....                                                                  | AR  |
| 2    | 606149   |           | WHEEL, 12" DIAMOND FINISH.....                                                                                                  | 1   |
| 3    | 606142   |           | TERRA TRAC TIRE 23 x 10.5 x 12.....                                                                                             | 1   |
| 4    |          |           |                                                                                                                                 |     |
| 5    | 604915   |           | VALVE STEM.....                                                                                                                 | 1   |
| 6    | 606925   |           | LUG NUT .....                                                                                                                   | 16  |
| 7    | 608910   |           | DIAMOND WHEEL CAP .....                                                                                                         | 1   |
| 8    |          |           |                                                                                                                                 |     |
| 9    |          |           |                                                                                                                                 |     |
| 10   | 606240   |           | SPEEDRACERTIREANDWHEEL,10X7,DRIVERSIDE<br>(INCLUDES ITEMS 21-23)<br>(MUST USE ITEM 28 LUG NUTS, ORDER SEPARATELY).....          | 2   |
| 11   | 606139   |           | SPEED RACER, 10X7 DRIVER SIDE .....                                                                                             | 1   |
| 12   | 606152   |           | WHEEL, 10" DIAMOND FINISHED WHEEL .....                                                                                         | 1   |
| 13   | 604915   |           | VALVE STEM, CHROME.....                                                                                                         | 1   |
| 14   | 606179   |           | SPEEDRACER TIRE AND WHEEL, 10X7, PASSENGER SIDE<br>(INCLUDES ITEMS 25-27)<br>(MUST USE ITEM 28 LUG NUTS, ORDER SEPARATELY)..... | 2   |
| 15   | 606139   |           | SPEED RACER, 10X7 DRIVER SIDE .....                                                                                             | 1   |
| 16   | 606152   |           | WHEEL, 10 " DIAMOND FINISHED WHEEL .....                                                                                        | 1   |
| 17   | 604915   |           | VALVE STEM, CHROME.....                                                                                                         | 1   |
| 18   | 606925   |           | DIAMOND LUG NUTS.....                                                                                                           | 4   |
| 19   | 608910   |           | DIAMOND WHEEL CAP .....                                                                                                         | 1   |

# WHEELS AND TIRES

## Notes:

This image shows a full page of blank graph paper. The background is a very light gray, and it is covered by a precise grid of thin, medium-gray lines. The grid consists of small, identical squares that extend across the entire visible area of the page, providing a structured space for drawing or writing.





A Textron Company

**E-Z-GO Division of Textron Inc.,**  
1451 Marvin Griffin Road, Augusta, Georgia 30906 - 3852 USA

**TO CONTACT US...**

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**Technical Assistance & Warranty** Phone: 1-800-774-3946, FAX: 1-800-448-8124

**Service Parts** Phone: 1-888-GET-E-Z-GO (1-888-438-3946), FAX: 1-800-752-6175

International: Phone: 001-706-798-4311, FAX: 001-706-771-4609

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Genuine E-Z-GO Parts & Accessories Department or at [www.shopezgo.com](http://www.shopezgo.com).

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