



A Textron Company

Electric Service Parts Manual



625478

ISSUED: SEPTEMBER 2011

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SERVICE PARTS MANUAL

ELECTRIC POWERED VEHICLE

EXPRESS S4

EXPRESS L4

STARTING MODEL YEAR 2012

DISCLAIMER: The E-Z-GO Division of Textron Inc. (E-Z-GO) reserves the right to incorporate engineering and design changes to products in this Manual, without obligation to include these changes on units leased/sold previously.

The information contained in this Manual may be revised periodically E-Z-GO, and therefore is subject to change without notice.

E-Z-GO DISCLAIMS LIABILITY FOR ERRORS IN THIS MANUAL, and E-Z-GO SPECIFICALLY DISCLAIMS LIABILITY FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES RESULTING FROM THE USE OF THE INFORMATION AND MATERIALS IN THIS MANUAL.

TO CONTACT US

NORTH AMERICA:

TECHNICAL ASSISTANCE & WARRANTY PHONE: 1-800-774-3946, FAX: 1-800-448-8124

SERVICE PARTS PHONE: 1-888-GET-EZGO (1-888-438-3946), FAX: 1-800-752-6175

INTERNATIONAL: PHONE: 001-706-798-4311, FAX: 001-706-771-4609

E-Z-GO DIVISION OF TEXTRON INC., 1451 MARVIN GRIFFIN RD., AUGUSTA, GEORGIA USA 30906-3852

GENERAL INFORMATION

To obtain a copy of the limited warranty applicable to the vehicle, call or write a local Distributor, authorized Branch or the Warranty Department with vehicle serial number and manufacturer code.

The use of non Original Equipment Manufacturer (OEM) parts may void the warranty.

Overfilling of batteries may void the warranty.

BATTERY PROLONGED STORAGE

All batteries will self discharge over time. The rate of self discharge varies depending on the ambient temperature and the age and condition of the batteries.

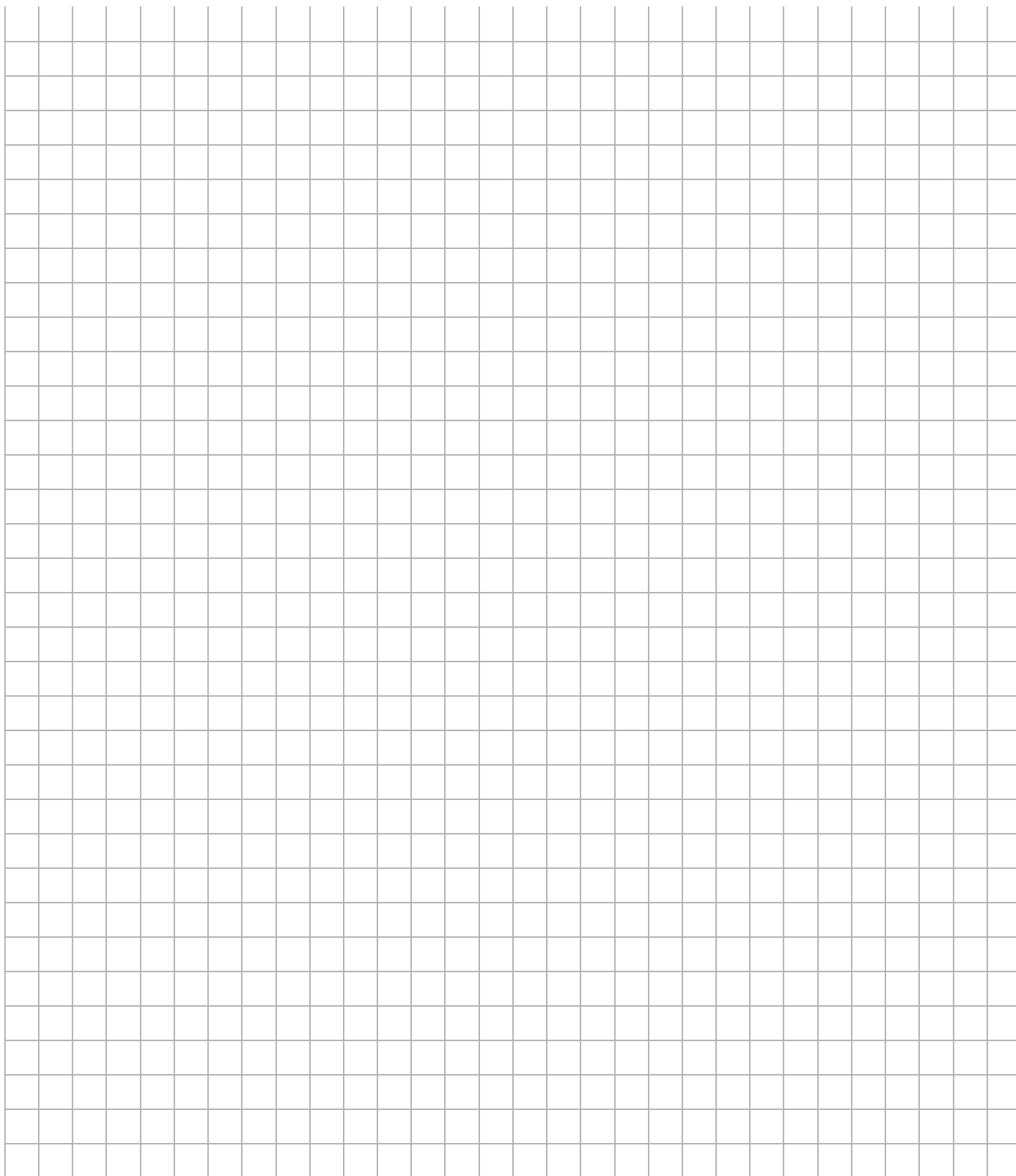
A fully charged battery will not freeze in winter temperatures unless the temperature falls below -75° F (-60° C).

As with all electric vehicles, the batteries must be checked and recharged as required or at a minimum of 30 day intervals.

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NOTES



HOW TO USE THE SERVICE PARTS MANUAL

This manual is divided into several sections:

- GENERAL INFORMATION
- ILLUSTRATED PARTS BREAKDOWN
- APPENDIX

The first section, GENERAL INFORMATION, contains the following information:

- WARRANTY INFORMATION
- GENERAL INDEX
- HOW TO USE THE SERVICE PARTS MANUAL

The second section, ILLUSTRATED PARTS BREAKDOWN, contains illustrations and parts lists for all systems of your vehicle.

The third section, APPENDIX, contains a listing of specialty products and accessories.

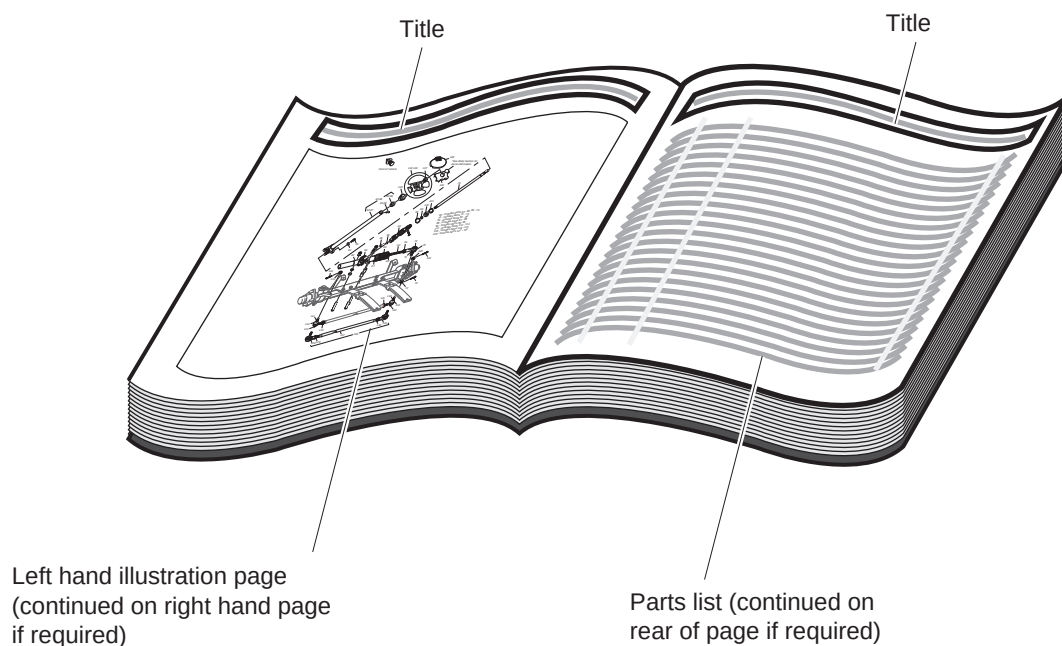
USE OF THE MANUAL

To use this manual, consult the GENERAL INDEX to locate the information or illustration required.

Introduction of some revisions varies due to supply of components; therefore, it is possible that various combinations of components may be found that are not directly reflected by each illustration. Consult the illustration that best suits your situation and then contact the Service Parts Department. It is important that the serial number of your vehicle and its model number be supplied to Service Parts when ordering any replacement components.

Locate the serial number plate (see BODY located in the Illustrated Parts Breakdown section of this manual for its location) and note the complete number shown on the plate.

HOW TO USE THE SERVICE PARTS MANUAL



1. WHEN THE PART NUMBER IS NOT KNOWN

- Determine the function and application of the part required. Turn to the General Index and select the most appropriate title.
- Turn to the page number indicated and locate the desired part on the illustration.
- From the illustration, obtain the item number as signed to the desired part. Refer to the accompanying description for specific information regarding the part.

2. IF YOU KNOW THE PART NUMBER

- Locate the part number or description in the appropriate column on the parts list page.

NOTE: It is suggested that you confirm that the part selected is correct by verifying it with the pictorial representation on the illustrated page.

Should an asterisk (*) appear in the part number column on the parts list page, read upwards until a part number is found. The part number is the lowest assembly sold by Service Parts and the asterisk (*) indicates that the part depicted is not available for purchase.

NOTE: Descriptions are indented under the assembly that they are used on. That assembly is, in turn listed under the assembly that it is used on. This process is repeated until the highest final assembly is reached.

To facilitate the maintenance and repair of the vehicle, a Technician's Repair and Service Manual is available from the Service Parts Department.

HOW TO USE THE SERVICE PARTS MANUAL

3. COLOR CODE FOR BODY COMPONENTS

The last two digits of the part number for the body part will denote the color code, locate the part number for the cowl, rear body, seat pod, side panel or seat wrap then locate your color in the list below, replace the last ** or XX with the two digit color code.

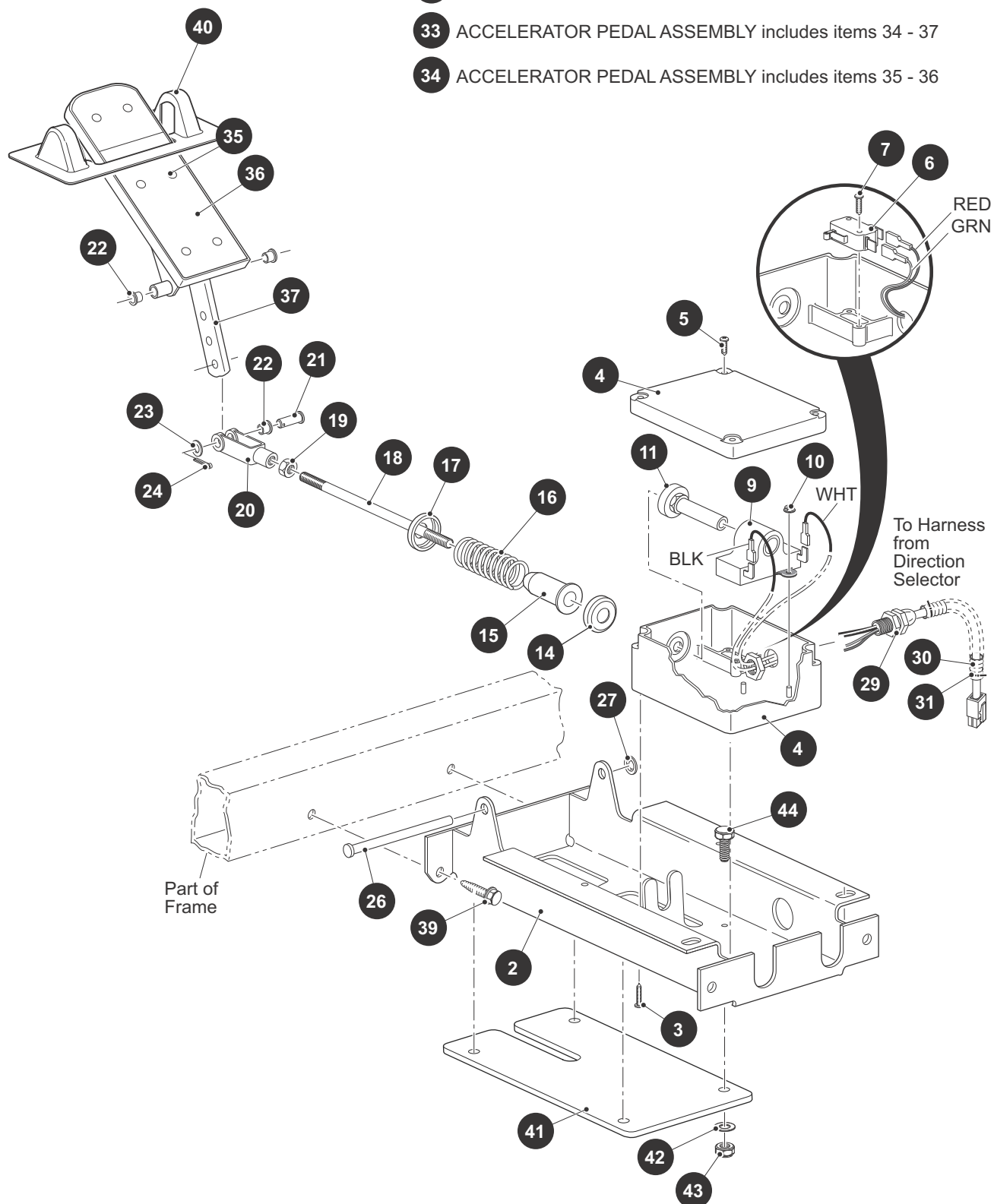
<u>CODE #</u>	<u>DESCRIPTION</u>	<u>CODE #</u>	<u>DESCRIPTION</u>
01	NO PAINT	53	MOSSY OAK NEW BREAK UP - DIPPED
02	SPECIAL COLOR	54	MOSSY OAK OBSESSION - DIPPED
05	JACOBSEN ORANGE	55	REALTREE ADVANTAGE MAX 4 - DIPPED
06	LIGHT GOLD PEARL	56	REALTREE HARDWOOD BROWN - DIPPED
07	SILVER PEARL METALIC	57	REALTREE AP HOT PINK - DIPPED
11	BLACK	58	BLACK / SILVER MARBLE - DIPPED
12	EMERALD GREEN PEARL	59	RED / SILVER MARBLE - DIPPED
13	CLOUD GRAY	60	HOT PINK / SILVER MARBLE - DIPPED
14	VIPER BLUE METALLIC	61	REALTREE AP
19	PATRIOT BLUE PEARL	62	REALTREE MAX 4
20	INFERNO RED METALLIC	63	MOSSY OAK BREAKUP
23	ADVANTAGE CLASSIC CAMO	64	MOSSY OAK TREESTAND
24	NATURAL	65	REALTREE APG
25	VIVID NEW HOLLAND BLUE	66	REALTREE MAX 1
26	STEEL BLUE PEARL	67	REALTREE AP PINK
27	BRIGHT SILVER METALLIC	68	REALTREE AP - DIPPED
29	PRIMER ONLY	69	MONSTER GREEN
30	HD ADVANTAGE CAMO	74	BARLEY GOLD
31	METALLIC CHARCOAL	75	OASIS GREEN
32	LIGHT ALMOND PEARL	76	JAVA BROWN
33	TIMBERLINE GREEN		
34	DEEP MOLTEN RED		
35	SAFETY YELLOW		
36	IVORY		
37	FOREST GREEN		
38	BRIGHT WHITE		
39	FLAME RED		
40	BLACK		
41	ELECTRIC BLUE		
42	PLATINUM		
43	BURGUNDY		
44	ALMOND		
45	BLACK		
46	BURGUNDY		
47	BURLINGTON GREEN		
48	BLACK		
49	FLAME RED		
50	RECON GREEN		
51	SUNBURST ORANGE		
52	BRITISH RACING GREEN		

ACCELERATOR

1 PEDAL BOX ASSEMBLY includes items 2 - 37

33 ACCELERATOR PEDAL ASSEMBLY includes items 34 - 37

34 ACCELERATOR PEDAL ASSEMBLY includes items 35 - 36



ACCELERATOR

When ordering parts, please specify the model and serial number of the product.

* Indicates a component that is not available as an individual part.

*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	613163		PEDAL BOX ASSEMBLY (INCLUDES ITEMS 2 - 37)	1
2	70116G02		ACCELERATOR PEDAL BRACKET	1
3	01051G01		SCREW, #8 - 10 X 1/2" LG.	4
4	25853G01		PEDAL BOX AND COVER	1
5	00684G6		SCREW, #8 - 32 X 3/4" LG (STAINLESS STEEL)	2
6	25861G02		MICRO SWITCH	1
7	01050G01		SCREW, #4 - 20 X 5/8" LG	2
8				
9	25854G01		INDUCTIVE THROTTLE SENSOR	1
10	00983G01		SELF THREADING NUT	2
11	602484		PLUNGER AND SLEEVE ASSEMBLY	1
12	28444G01		ACCELERATOR CAM ROD	1
13				
14	17677G1		SPRING RETAINER	1
15	17979G1		BUSHING	1
16	73046G01		COMPRESSION SPRING	1
17	17677G2		SPRING RETAINER, 3/8"	1
18	73332G01		ACCELERATOR ROD	1
19	00532G4		NUT, 5/16 - 24	1
20	10385G4		CLEVIS YOKE (ADJUSTABLE)	1
21	10386G3		CLEVIS PIN, 5/16" X 13/16" LG	1
22	17838G1		NYLON BUSHING	3
23	17255G1		TEFLON WASHER, 5/16"	1
24	10387G3		COTTER PIN, 3/32" X 3/4" LG	1
25				
26	74432G01		PEDAL PIVOT PIN	1
27	12064G6		PUSH NUT, 5/16"	1
28				
29	620418		PEDAL HARNESS 48V	1
30	17313G1		LOOM FLEX, 3/8" X 6" LG (BULK)	1
31	17618G1		WIRE TIE	2

ACCELERATOR

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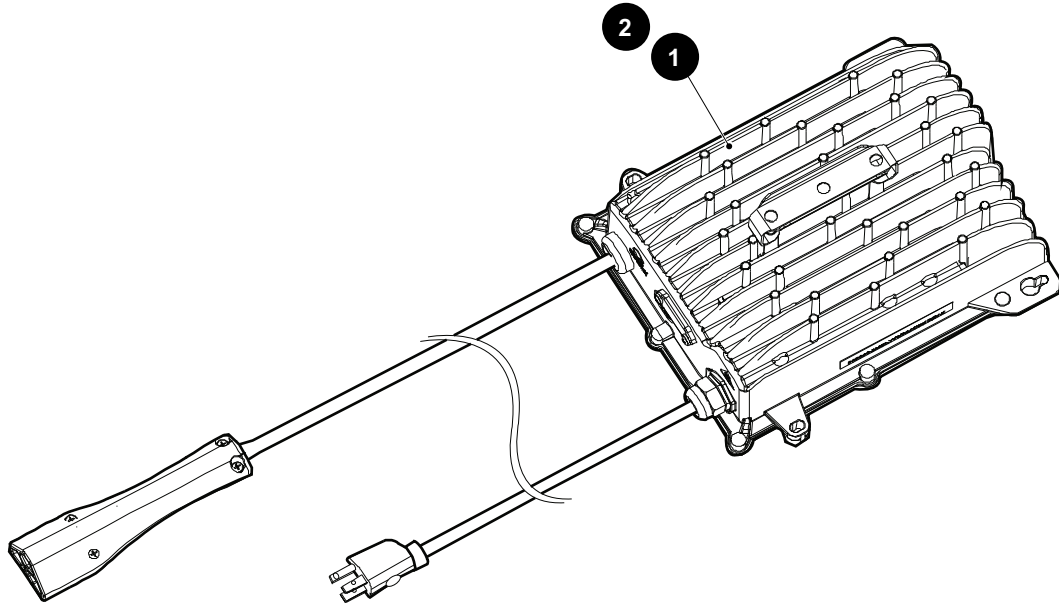
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32				
33	25799G03		ACCELERATOR PEDAL ASSEMBLY (INCLUDES ITEMS 34 - 37).....	1
34	27844G01		ACCELERATOR PEDAL PAD KIT (INCLUDES ITEMS 35 - 36).....	1
35	15766G1		OVAL RIVET, 3/16" X 7/16" LG	6
36	27512G01		ACCELERATOR PEDAL PAD.....	1
37	*		ACCELERATOR PEDAL	1
38				
39	00715G2		BOLT, 5/16 - 18 X 4/5" LG	4
40	70135G01		PEDAL PIVOT COVER	1
41	612487		BRACKET PLATE	1
42	01110G01		FLAT WASHER, 1/4	4
43	00654G2		STAINLESS STEEL HEX NUT, 3/8 - 16	4
44	00414G06		HEX HEAD BOLT, 1/4-20 X .75 LG	4

Notes:

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BATTERY CHARGER



BATTERY CHARGER

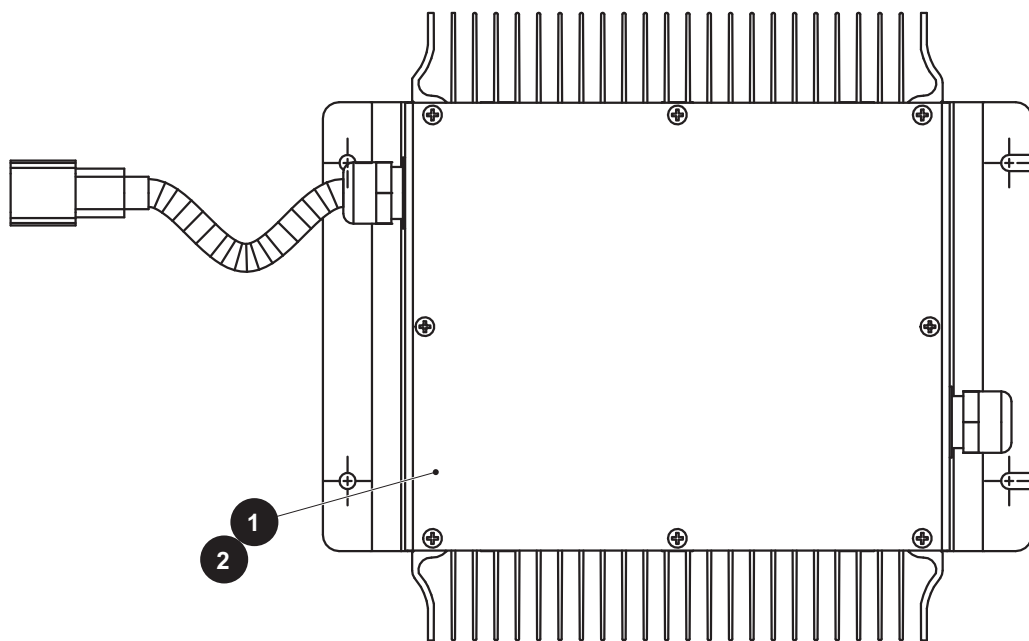
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BATTERY CHARGER



BATTERY CHARGER

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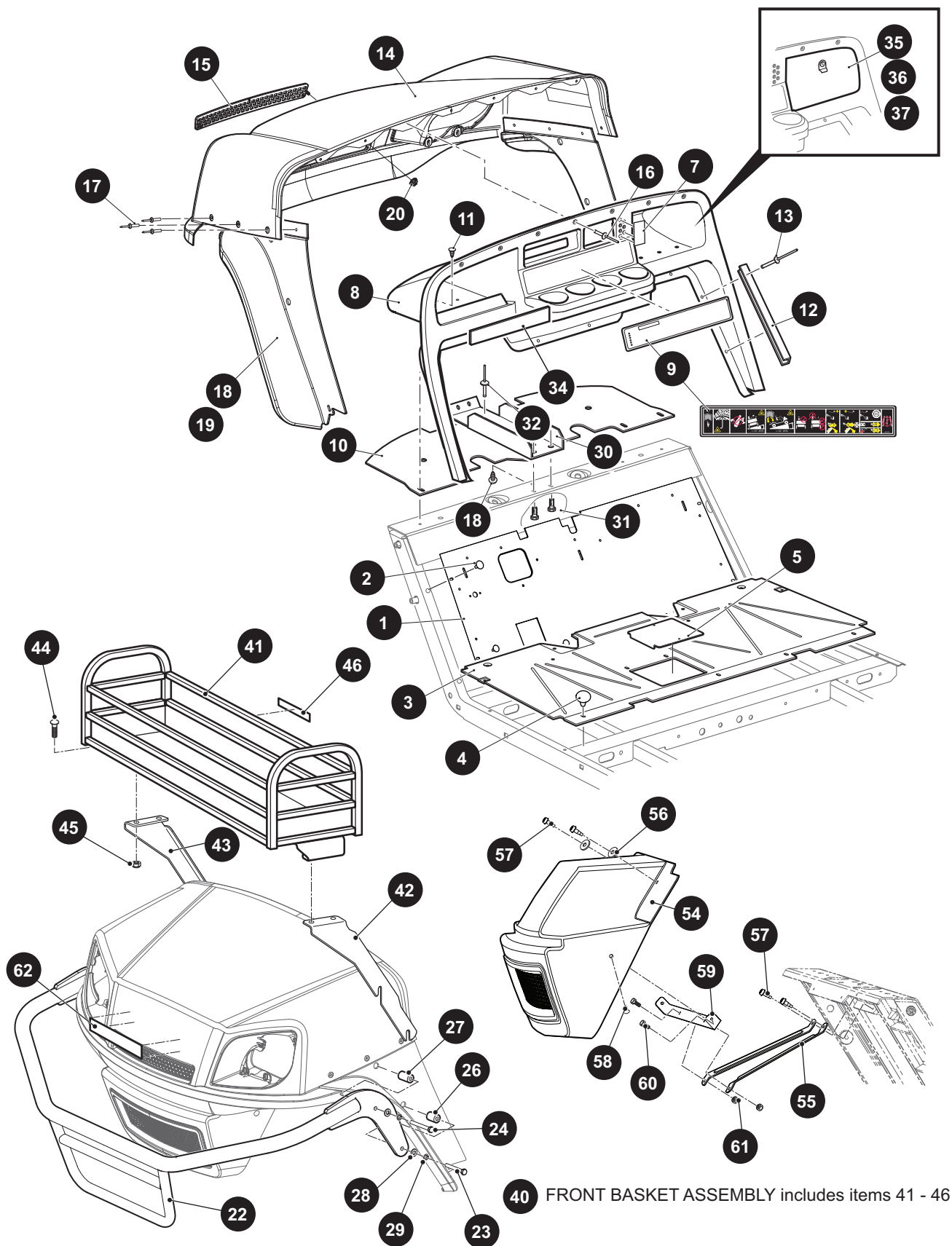
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Notes:

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Notes:

This image shows a full page of blank graph paper. The background is a very light gray, and it is covered by a precise grid of thin, medium-gray lines. The grid consists of small, identical squares that extend across the entire visible area of the page, providing a structured space for drawing or writing.



When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	637534		UPPER FLOORPAN (AXLE MOUNTED STEERING)	1
2	14601G11		RIVET, 3/16" X 9/16" LG	9
3	70451G01		LOWER FLOORPAN	1
4	14601G11		RIVET, 3/16" X 9/16" LG	7
5	70452G01		ACCESS COVER.....	1
6				
7	35968G01		T-HOLDER COVER	1
8	71151G03		INSTRUMENT PANEL ASSEMBLY	1
9	601781		WARNING DECAL	1
10	71413G01		SPLASH PANEL	1
11	16816G2		RATCHET FASTENER, 1/4" X 3/4" LG.....	5
12	71115G01		VINYL TRIM	2
13	71055G01		RIVET, 3/16" X 1" LG	10
14	613036GXXX		COWL (See COLOR CODES in HOW TO USE Section)	1
15	617643		GRILL COVER	1
16	71055G01		RIVET, 3/16" X 1" LG	7
17	71055G01		RIVET, 3/16" X 1" LG	6
18	71338G01		FENDER FLARE (DRIVER SIDE)	1
19	71338G02		FENDER FLARE (PASSENGER SIDE).....	1
20	71597G01		SELF-THREADING NUT, 3/16" X 19/32"	2
21				
22	617620		BRUSHGUARD.....	1
23	00440G2		HEX HEAD BOLT, 5/16" - 18 X 2 1/4" LG	2
24	00440G6		HEX HEAD BOLT, 5/16" - 18 X 2 3/4" LG	2
25				
26	75048G04		SPACER, 0.32" X 0.75" X 1" LG	2
27	75048G02		SPACER, 0.32" X 0.75" X 1.3" LG	2
28	00559G8		FLAT WASHER, 5/16"	4
29	00565G8		SPRING TYPE LOCK WASHER, 5/16"	4
30	71101G02		COWL SUPPORT BRACKET	1
31	71102G02		SELF TAPPING SCREW, 1/4" - 20 X 1/2" LG	3

BODY

When ordering parts, please specify the model and serial number of the product.

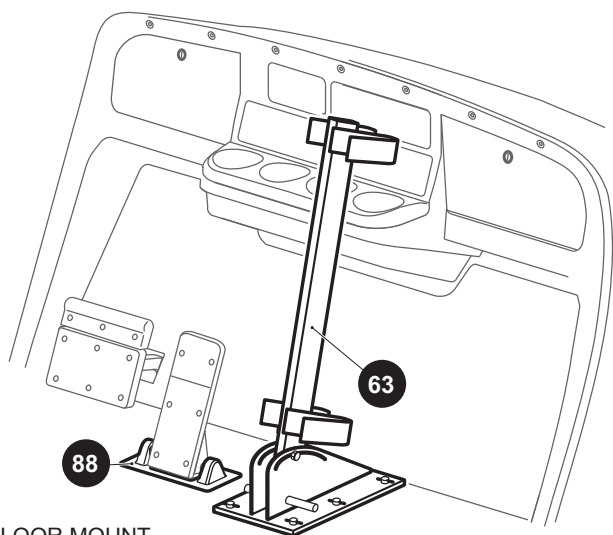
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32	71055G01		RIVET, 3/16" X 1 1/8" LG.....	1
33				
34	74443G01		ANTI-ROLLBACK LABEL.....	1
35	75459G01		GLOVE BOX DOORS (BOTH SIDES)	1
36	75459G02		GLOVE BOX DOOR (DRIVER SIDE)	1
37	75459G03		GLOVE BOX DOOR (PASSENGER SIDE).....	1
38				
39				
40	74521G02		FRONT BASKET ASSEMBLY (INCLUDES ITEMS 41 - 46)	1
41	74523G01		FRONT BASKET.....	1
42	74522G01		BASKET MOUNTING BRACKET (DRIVER SIDE)	1
43	74522G02		BASKET MOUNTING BRACKET (PASSENGER SIDE)	1
44	00725G1		CARRIAGE BOLT (SS), 3/8" - 16 X 1" LG	4
45	11098G5		LOCK NUT, 3/8" - 16.....	4
46	71931G01		FRONT BASKET WARNING LABEL	1
47				
48				
49				
50				
51				
52				
53				
54	613273		FRONT FASCIA	1
55	70725G02		FRONT SHIELD BRACE.....	2
56	16469G1		FENDER WASHER, 9/32" I.D. X 1 1/4" O.D.	2
57	01038G01		HEX HEAD BOLT, 1/4" - 20 X 3/4" LG.....	4
58	15058G1		RIVET (ALUMINUM), 3/16" X 4/9" LG.....	2
59	618653		FASCIA BRACKET.....	1
60	00414G6		HEX HEAD BOLT, 1/4" - 20 X 3/4" LG.....	2
61	14390G4		PLASTIC INSERT LOCK NUT, 1/4" - 20	2
62	619206		E-Z-GO COWL DECAL	1

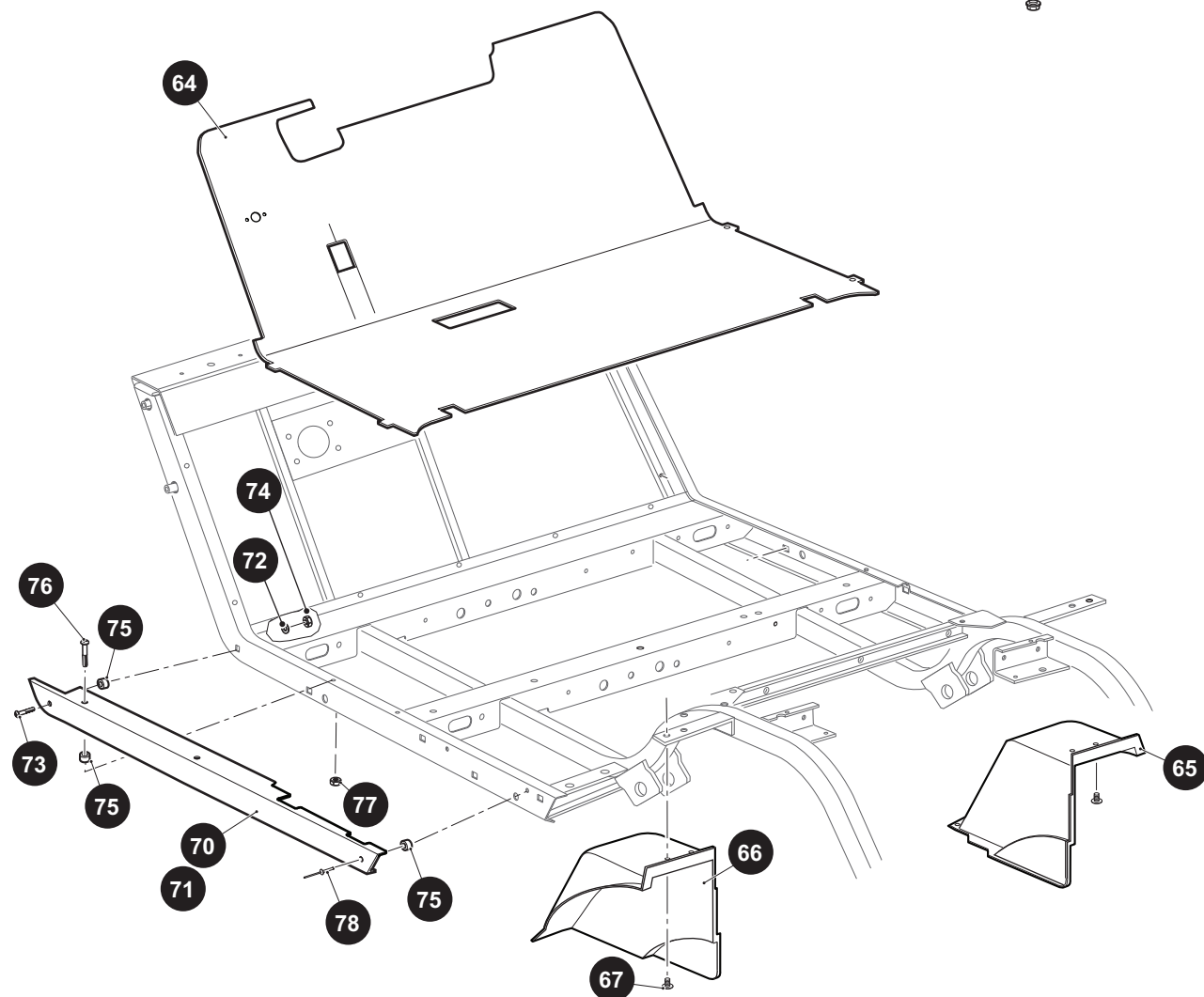
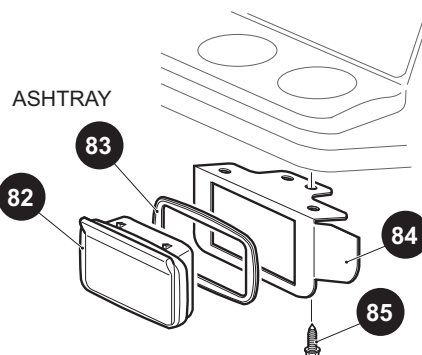
Notes:

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FLOOR MOUNT
GUN HOLDER

81 ASHTRAY ASSEMBLY includes items 82 - 85

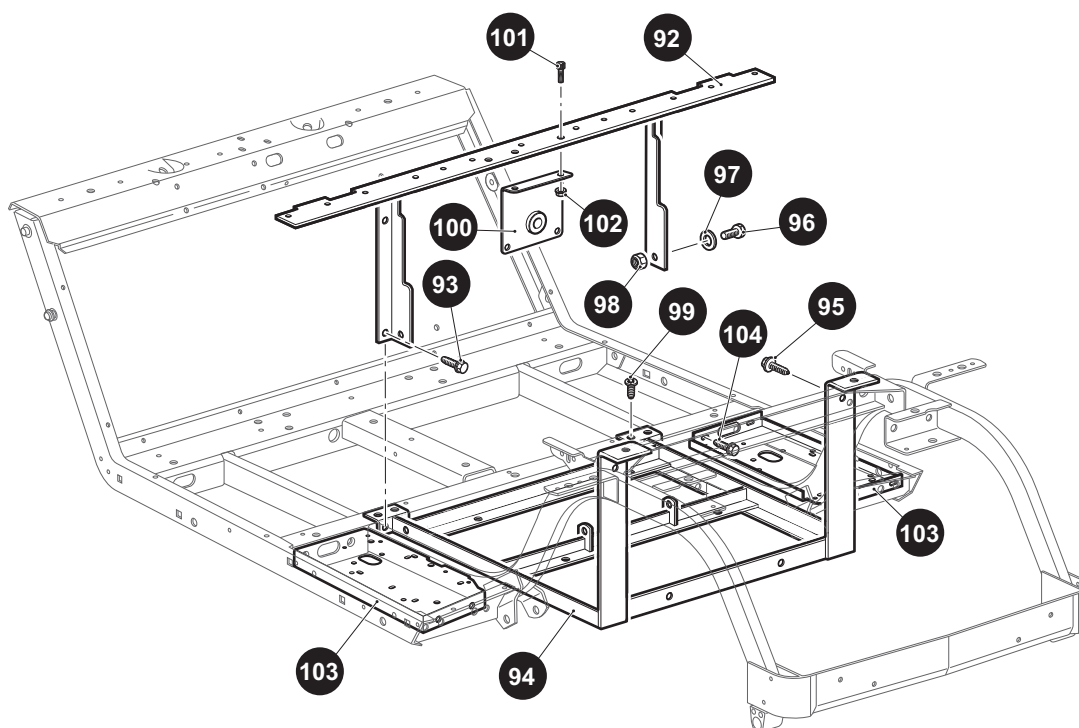
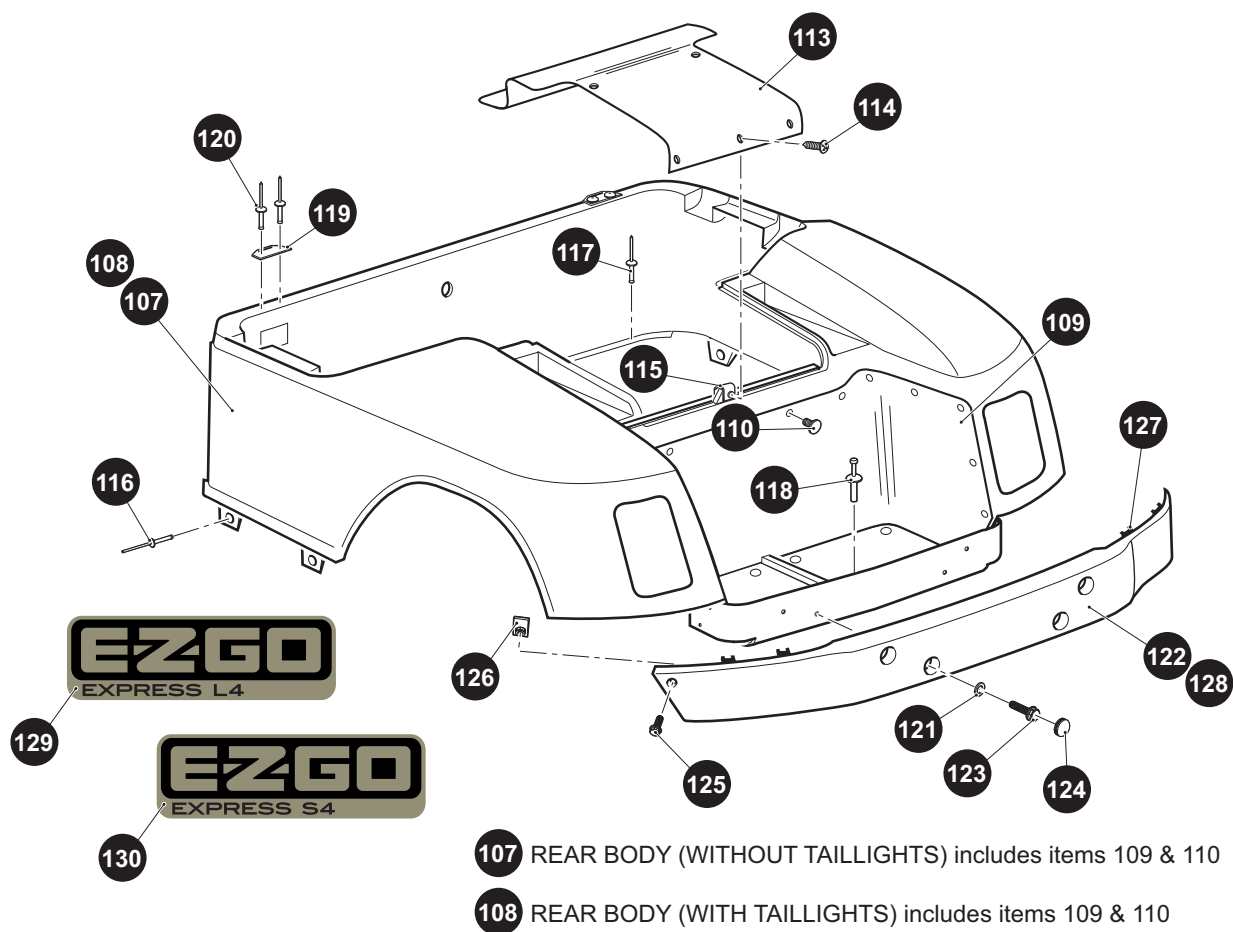


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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
63	74365G01		GUN HOLDER, FLOOR MOUNT.....	1
64	70663G06		FLOORMAT WITH HORN HOLES, 1/8"	1
65	635054G02		FENDER LINER (PASSENGER SIDE).....	1
66	635054G01		FENDER LINER (DRIVER SIDE)	1
67	16816G2		RATCHET FASTENER, 1/4" X 3/4" LG.....	8
68				
69				
70	617867		ROCKER PANEL (DRIVER SIDE).....	1
71	617870		ROCKER PANEL (PASSENGER SIDE)	1
72	00660G5		FLAT WASHER, #10	2
73	00789G2		TRUSS HEAD PHILLIPS SCREW #10 - 24 X1.25" LG	2
74	14390G10		LOCK NUT, #10-24	2
75	23726G4		SPACER, 0.25"	8
76	16705G1		TRUSS HEAD PHILLIPS SCREW (SS), 1/4"- 20 X1.0" LG.....	4
77	14390G4		LOCK NUT, 1/4" - 20	4
78	15058G6		RIVET (ALUMINUM), 3/16"	2
79				
80				
81	75109G04		ASH TRAY KIT (INCLUDES ITEMS 82 - 85)	1
82	27731G01		ASH TRAY	1
83	27736G01		GASKET	1
84	75108G02		BRACKET.....	1
85	00100G4		SELF TAPPING SCREW, #10 - 16 X 1/2" LG	4
86	74533G01		GUN HOLDER (SWIVEL MOUNT) (NOT ILLUSTRATED).....	1
87				
88	70135G01		PEDAL PIVOT COVER.....	1
89				
90				
91				



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
92	70441G01		SEAT FRAME	1
93	00715G2		HEX HEAD BOLT, 5/16" - 18 X 13/16" LG	2
94	70046G02		BATTERY RACK	1
95	00715G2		HEX HEAD BOLT, 5/16" - 18 X 13/16" LG	2
96	00438G6		HEX HEAD BOLT, 5/16" - 18 X 3/4" LG	2
97	00559G8		FLAT WASHER, 5/16"	2
98	11098G6		LOCK NUT (SS), 5/16" - 18	2
99	70200G01		TRUSS HEAD TORX SCREW, 3/8" - 16 X 3/4" LG	2
100	70444G02		BRACKET	1
101	70227G01		SOCKET HEAD CAP SCREW, 1/4" - 20 X 7/8" LG	2
102	11027G2		LOCK NUT, 1/4" - 20	2
103	70244G03		SPLASH PANEL	2
104	00715G2		HEX HEAD BOLT, 5/16" - 18 X 13/16" LG	8
105				
106				
107	71912G4**		REAR BODY (WITHOUT TAILLIGHTS) (INCLUDES ITEMS 109, 110)	1
108	71331G0**		REAR BODY (WITH TAILLIGHTS) (INCLUDES ITEMS 109, 110)	1
109	71318G01		BAGWELL LINER	1
110	16816G1		RATCHET FASTENER, 1/4" X 9/16" LG	20
111				
112				
113	71320G01		ACCESS PANEL	1
114	01107G01		PAN HEAD TORX SCREW (SS), #8 X 3/8" LG	5
115	71364G02		"J" CLIP	1
116	10570G12		RIVET (ALUMINUM), 1/4" X 9/16" LG	4
117	10570G10		RIVET (SS), 5/32" X 9/16" LG	5
118	18436G1		PLASTIC DRIVE RIVET, 1/4" X 3/4" LG	2
119	71609G01		SEAT HINGE PLATE	2
120	10570G11		RIVET (SS), 3/16" X 3/4" LG	4
121	00571G2		FLAT WASHER, 5/16"	2
122	71456G01		NOTCHED REAR BUMPER	1

BODY

When ordering parts, please specify the model and serial number of the product.

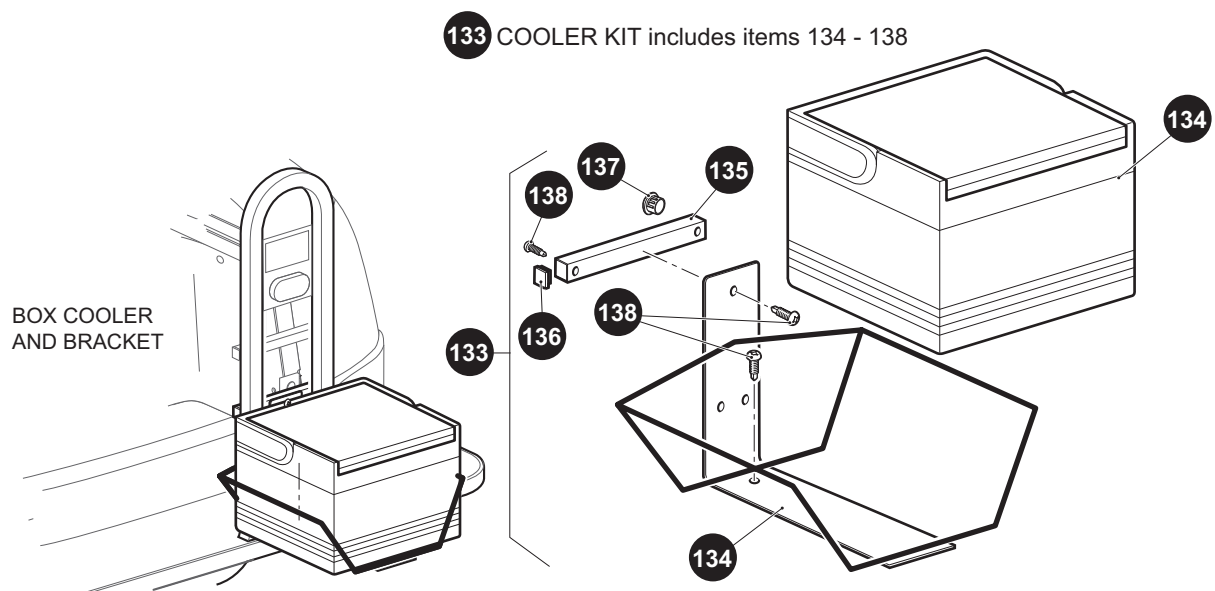
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
123	71398G01		HEX HEAD BOLT, 1/4" - 20 X 1 1/4" LG.....	2
124	71455G01		BUMPER PLUG	4
125	71102G03		HEX HEAD BOLT, 1/4" - 20 x 11/16" LG	2
126	71554G01		J-TYPE NUT RETAINER, 1/4" - 20	2
127	71457G01		BUMPER STAY	4
128	71451G02		REAR BUMPER	1
129	619186		E-Z-GO EXPRESS L4 DECAL	2
130	619184		E-Z-GO EXPRESS S4 DECAL.....	2
131				
132				

Notes:

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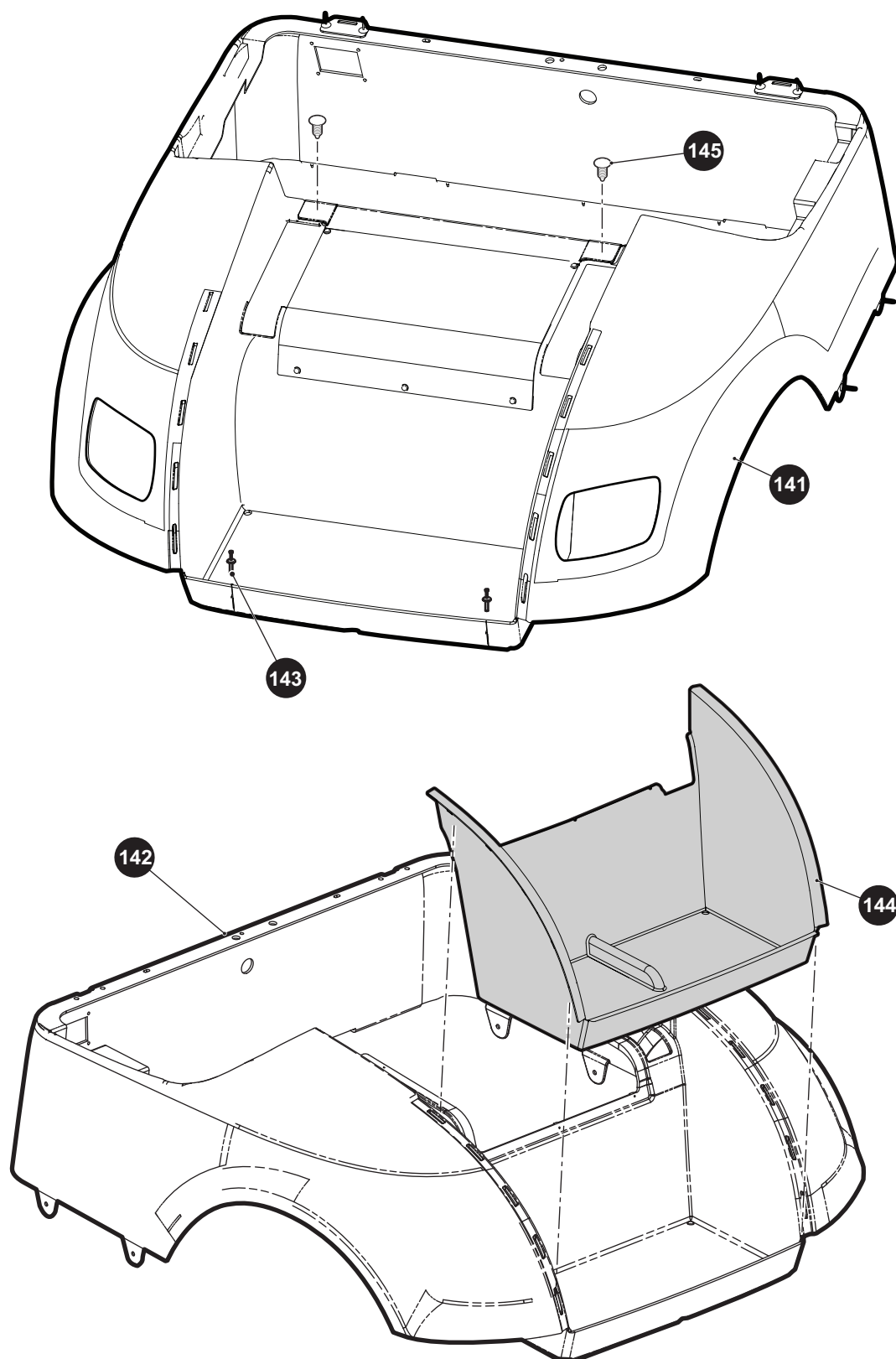
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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
133	74581G01		COOLER KIT (INCLUDES ITEMS 134 - 138).....	1
134	71048G01		COOLER & BRACKET KIT	1
135	75268G01		SUPPORT TUBE.....	1
136	19859G1		END CAP, 3/4"	2
137	20271G2		HOLE PLUG, 1/2"	2
138	00106G6		PAN HEAD PHILLIPS SELF DRILLING SCREW, #12 - 24 X 0.75" LG ...	4
139				
140				

VEHICLES MANUFACTURED FROM MARCH 2014



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
141	625272G0XX		REAR BODY (WITH LIGHTS) (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	1
142	619752G0XX		REAR BODY (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	1
143	633917		RIVET (FOR VEHICLES MANUFACTURED FROM MARCH 2014)	2
144	624374		BAGWHEEL LINER (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	1
145	16816G2		RATCHET RIVET, .25" X .887" (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	2

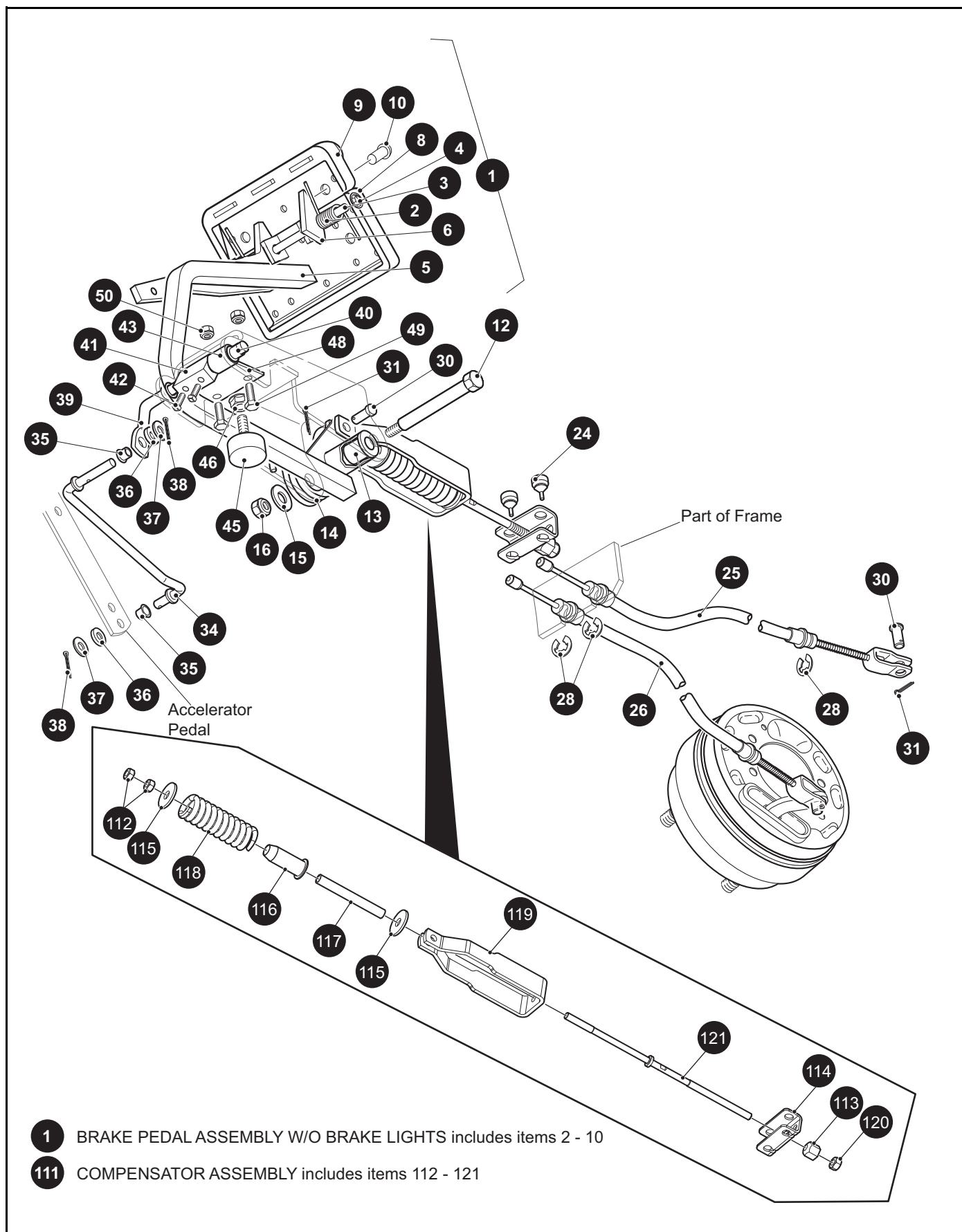
Notes:

This image shows a full page of blank graph paper. The background is a very light gray, and it is covered by a precise grid of thin, medium-gray lines. The grid consists of small, identical squares that extend across the entire visible area of the page, providing a guide for drawing or writing. There are no margins, text, or other markings present.

Notes:

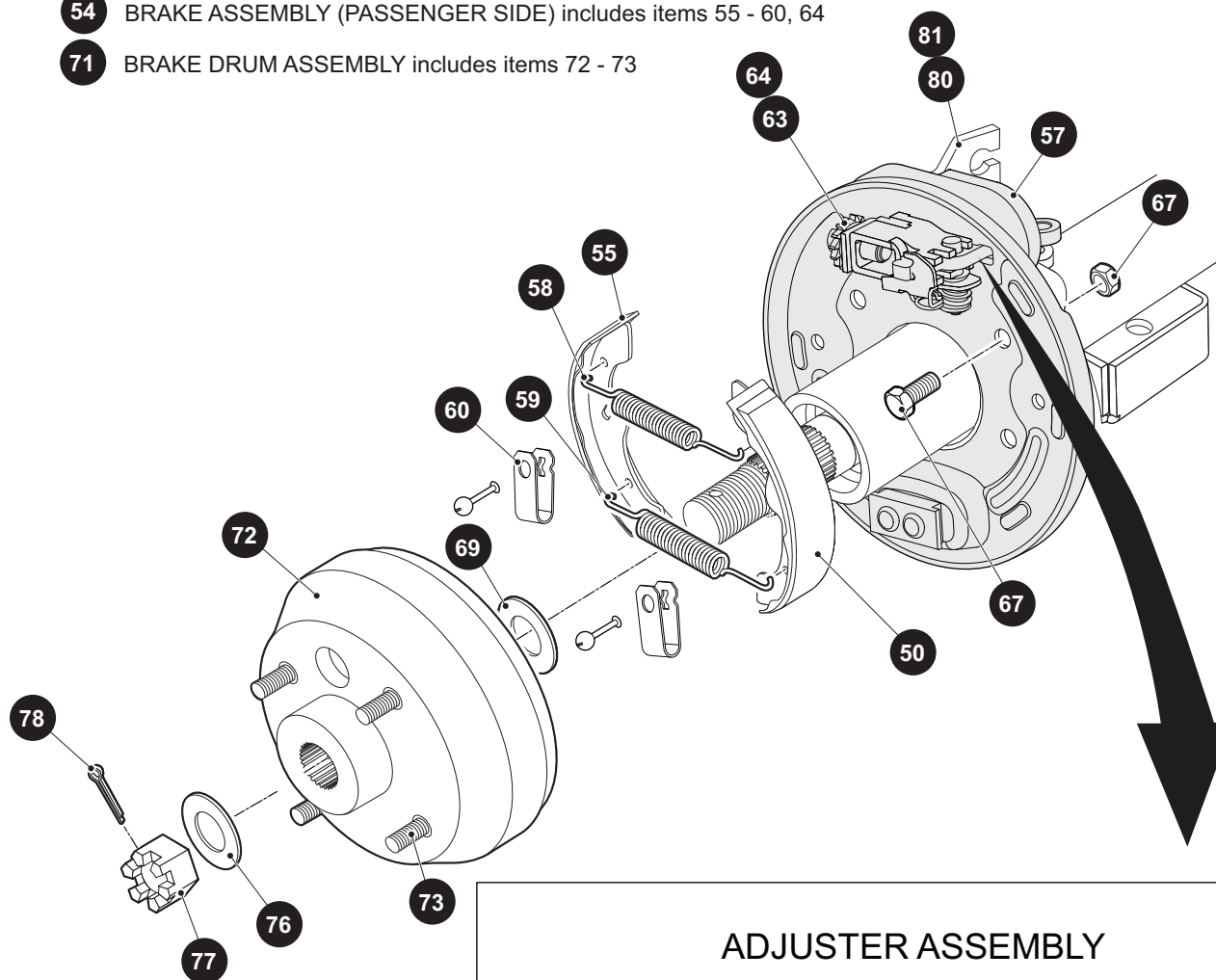
A full-page sheet of graph paper featuring a uniform grid of thin, light gray lines on a white background. The grid consists of small squares covering the entire area.

BRAKES

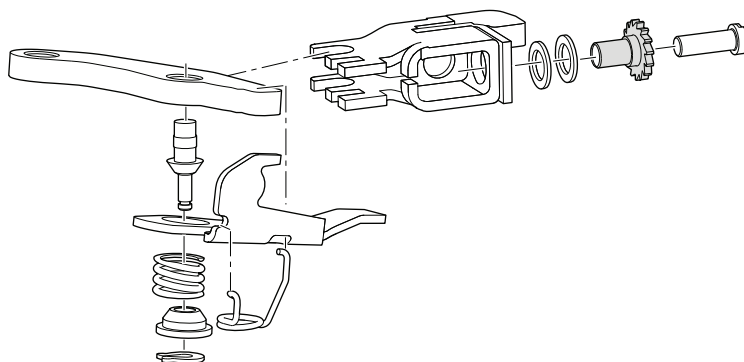


TOP PULL

- 53** BRAKE ASSEMBLY (DRIVER SIDE) includes items 55 - 60, 63
- 54** BRAKE ASSEMBLY (PASSENGER SIDE) includes items 55 - 60, 64
- 71** BRAKE DRUM ASSEMBLY includes items 72 - 73

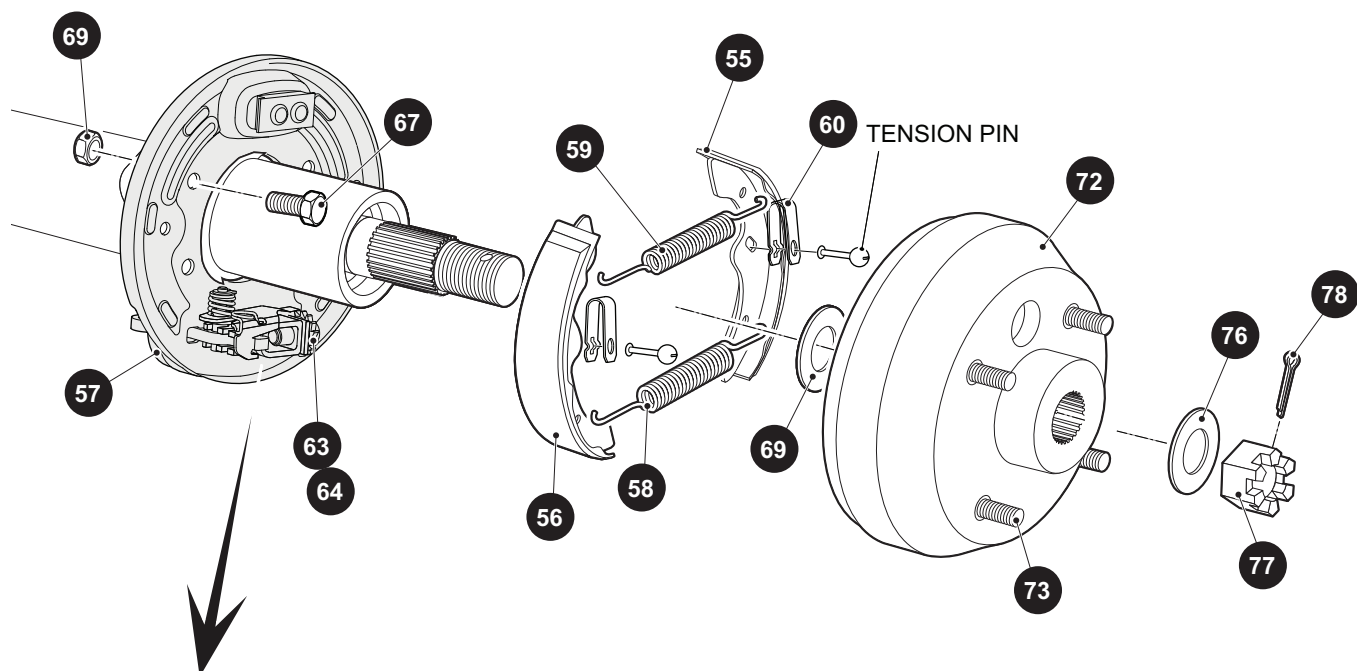


ADJUSTER ASSEMBLY

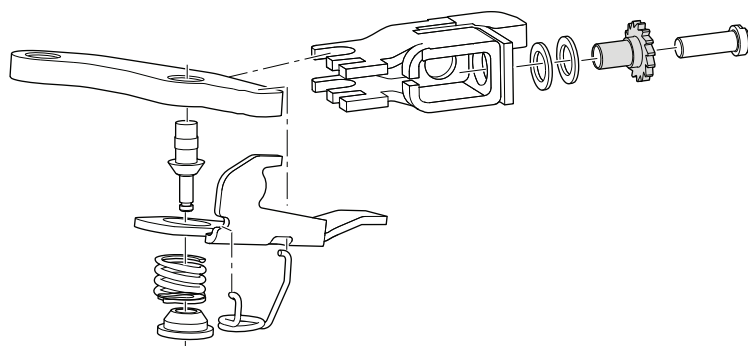


BOTTOM PULL

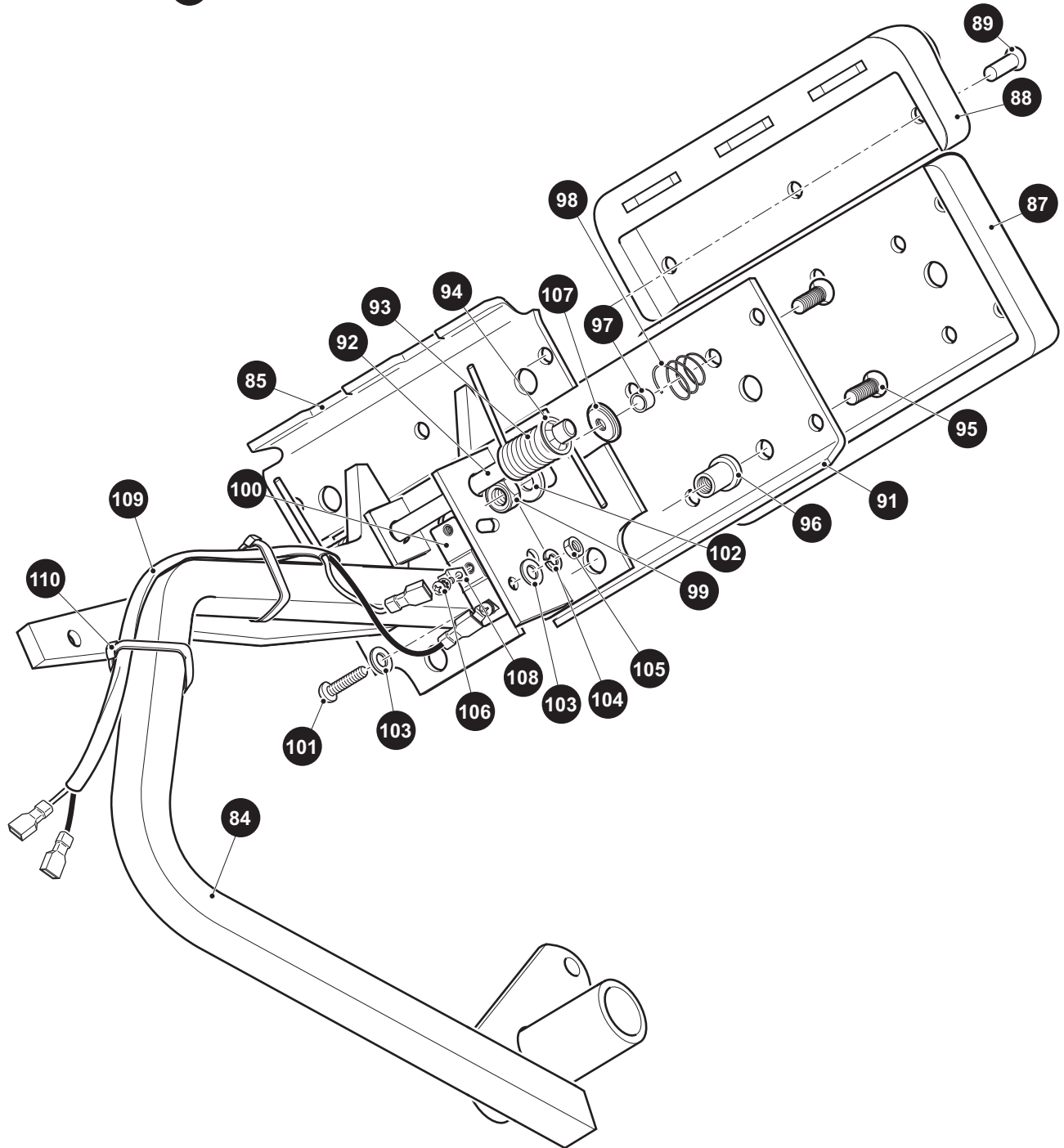
- 53 BRAKE ASSEMBLY (DRIVER SIDE) includes items 55 - 60, 63
- 54 BRAKE ASSEMBLY (PASSENGER SIDE) includes items 55 - 60, 64
- 71 BRAKE DRUM ASSEMBLY includes items 72 - 73



ADJUSTER ASSEMBLY



83 BRAKE PEDAL ASSEMBLY (WITH LIGHTS) includes items 84 - 110



BRAKES

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	70612G02		BRAKE PEDAL ASSEMBLY (WITHOUT BRAKE LIGHTS) (INCLUDES ITEMS 2 - 10).....	1
2	70681G01		TORSION SPRING	2
3	70682G01		PIVOT PIN	1
4	01071G01		PUSHNUT, 5/16"	2
5	70786G02		BRAKE PEDAL	1
6	70611G02		PARK BRAKE PEDAL.....	1
7				
8	70257G01		SERVICE BRAKE PAD	1
9	70256G01		PARK BRAKE PEDAL PAD	1
10	16409G1		OVAL RIVET, 3/16" X 7/16" LG	9
11				
12	70582G01		SHOULDER BOLT (SS), 3/8" - 16 X 4" LG	1
13	70581G01		FLANGED BUSHING, 1" LG.....	2
14	70676G01		TORSION SPRING	1
15	00643G1		FLAT WASHER, 3/8"	1
16	11098G5		LOCK NUT, 3/8" - 16	1
17				
18	01038G01		SWAGEFORM SCREW, 1/4" - 20 (NOT ILLUSTRATED)	1
19				
20	12416G2		NYLON WEDGE LOCK CLAMP (NOT ILLUSTRATED)	1
21				
22				
23				
24	28083G01		BRAKE COMPENSATOR BUMPER	2
25	624690		BRAKE CABLE (DRIVER SIDE)	1
26	624691		BRAKE CABLE (PASSENGER SIDE).....	1
27				
28	01111G01		RETAINING RING (SS), 13/32"	4
29				
30	10386G3		CLEVIS PIN, 5/16" X 13/16" LG	3
31	10387G3		COTTER PIN, 3/32" X 3/4" LG	3

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32				
33				
34	70601G01		KICK-OFF LINK	1
35	17838G1		NYLON BUSHING, .3" LG	2
36	20835G1		TEFLON WASHER, 3/8"	2
37	00559G8		FLAT WASHER, 5/16"	2
38	10387G3		COTTER PIN, 3/32" X 3/4" LG	2
39	70098G01		KICK-OFF CAM PIVOT	1
40	10097G6		FLANGED BEARING	2
41	70587G01		KICK-OFF CAM	1
42	71215G01		SETSCREW, 1/4" - 20 X 1/2" LG	2
43	14134G4		SPACER, 1.25"	1
44				
45	70113G01		ADJUSTABLE BUMPER	1
46	11027G1		LOCK NUT, 5/16" - 18	1
47				
48	70080G02		CATCH BRACKET	1
49	00414G6		HEX HEAD BOLT, 1/4" - 20 X 3/4" LG	2
50	14390G4		LOCK NUT (SS), 1/4" - 20	2
51				
52				
53	612211		BRAKE ASSEMBLY (DRIVER SIDE) (INCLUDES ITEMS 55 - 60, 63)	1
54	612189		BRAKE ASSEMBLY (PASSENGER SIDE) (INCLUDES ITEMS 55 - 60, 64) .	1
55	612411		BRAKE SHOE, L	1
56	612412		BRAKE SHOE, T	1
57	612413		DUST COVER	1
58	612415		BRAKE SPRING	1
59	612414		BRAKE SPRING	1
60	612416		SHOE CLAMP	2
61				
62				

BRAKES

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
63	612418		GEAR ADJUSTER	1
64	612417		GEAR ADJUSTER	1
65				
66				
67	17083G2		HEX HEAD BOLT, 5/16" - 24 X 1" LG.....	8
68	15126G1		LOCK NUT, 5/16" - 24	8
69	21809G1		FLAT WASHER, 1/4"	2
70				
71	21807G1		BRAKE DRUM ASSEMBLY (INCLUDES ITEMS 72 - 73).....	2
72	20947G1		BRAKE DRUM	1
73	19862G1		LUG BOLT, 1/2" - 20 X 1 3/16" LG	4
74				
75				
76	21830G1		WASHER, 1 3/8" O.D.	2
77	613172		CASTELLATED NUT, 5/8 - 18	2
78	10387G1		COTTER PIN, 1/8" X 1 1/2" LG	2
79				
80	608200		BRAKE CABLE BRACKET (PASSENGER SIDE).....	1
81	608201		BRAKE CABLE BRACKET (DRIVER SIDE)	1
82				
83	70690G02		BRAKE PEDAL ASSEMBLY (WITH BRAKE LIGHTS) (INCLUDES ITEMS 84 - 110)	1
84	70686G02		BRAKE PEDAL	1
85	70611G02		PARK BRAKE PEDAL.....	1
86				
87	70257G01		SERVICE BRAKE PAD	1
88	70256G01		PARK BRAKE PAD	1
89	160409G1		OVAL RIVET, 3/16" x 3/8" LG	9
90				
91	70258G03		SERVICE BRAKE PEDAL PLATE	1
92	70682G01		PIVOT PIN	1
93	70681G01		TORSION SPRING	2

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
94	01071G01		PUSHNUT, 5/16"	1
95	00737G8		PHILLIPS FLAT HEAD MACHINE SCREW, #10 - 24 X 1" LG.....	4
96	00739G1		RUBBER NUT, #10 - 24	2
97	74535G01		BRAKE PEDAL STANDOFF.....	2
98	27137G01		CONICAL SPRING	2
99	14390G10		LOCK NUT, #10 - 24.....	2
100	10606G8		MICRO SWITCH	1
101	00645G2		PHILLIPS PAN HEAD MACHINE SCREW, #6 - 32 X 1 1/4" LG	2
102	00559G5		FLAT WASHER, #10	2
103	00559G3		FLAT WASHER, #6	4
104	00565G3		LOCK WASHER, #6	2
105	00525G5		HEX NUT, #6 - 32	2
106	13514G1		SCREW AND LOCK WASHER, #6	2
107	00642G8		FLAT WASHER, 5/16"	2
108	14628G1		FASTON TAB.....	2
109	24605G1		BRAKE LIGHT WIRE HARNESS	1
110	17618G1		WIRE TIE.....	2
111	612558		COMPENSATOR ASSEMBLY (INCLUDES ITEMS 112 - 121).....	1
112	00532G4		HEX NUT, 1/4" - 20.....	2
113	629486		HEX NUT, 5/16 - 24	1
114	28082G01		EQUALIZER BRACKET	1
115	15121G1		FLAT WASHER - 5/16"	2
116	17979G1		ACCELERATOR ROD BUSHING.....	1
117	23061G2		TUBE	1
118	23463G1		COMPRESSION SPRING	1
119	27330G01		BRAKE YOKE	1
120	11098G9		HEX LOCK NUT, 5/16" - 24.....	1
121	612557		COMPENSATOR ROD LINK.....	1

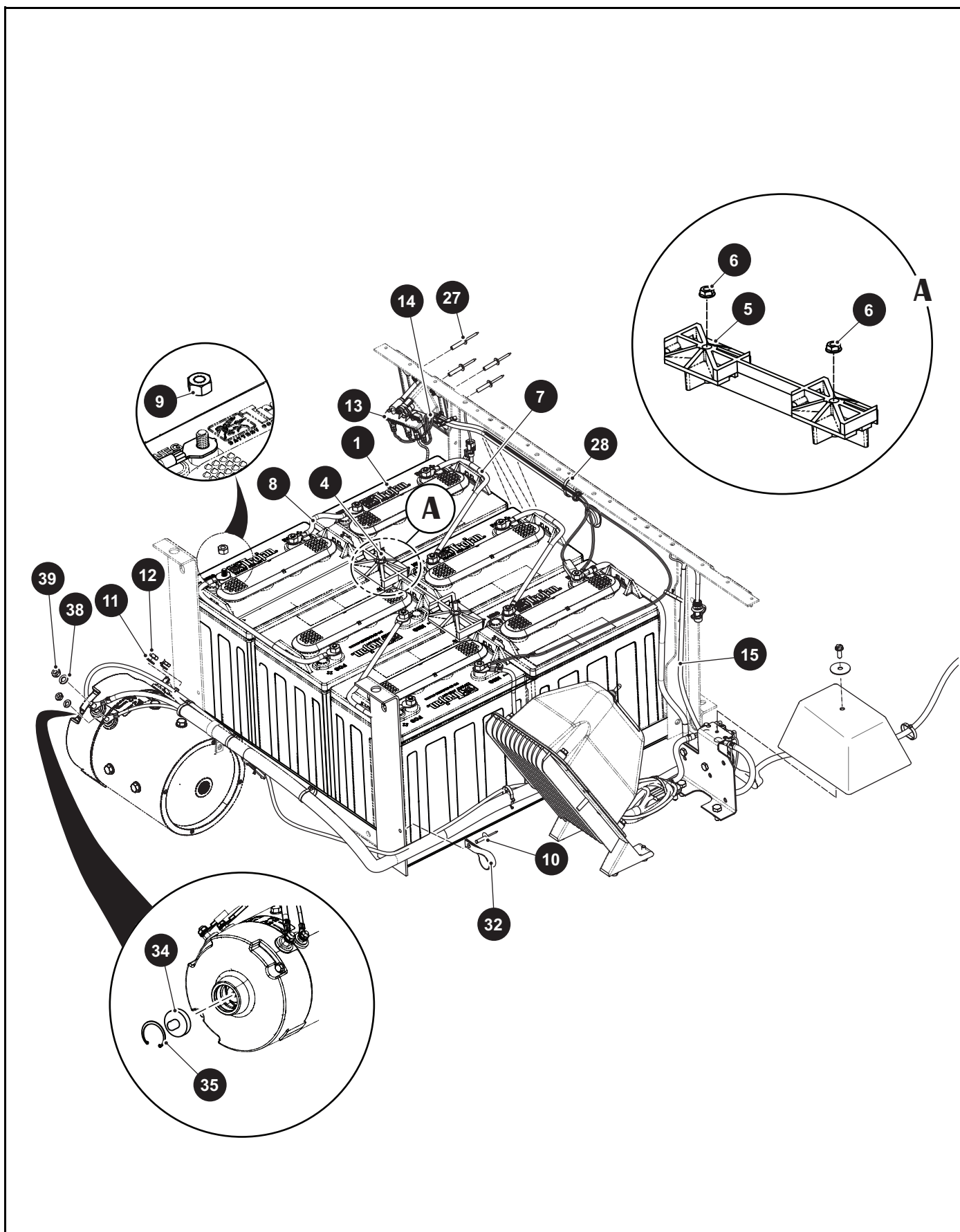
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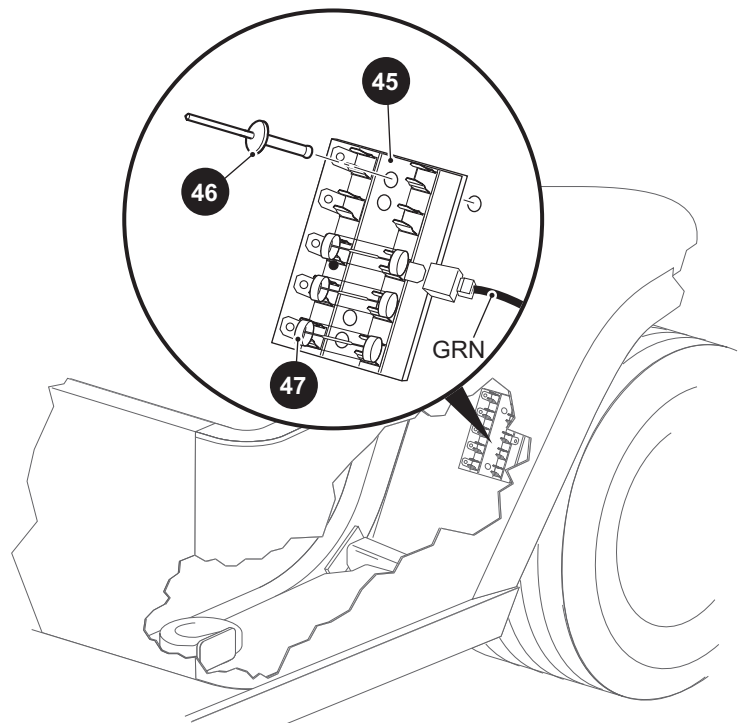
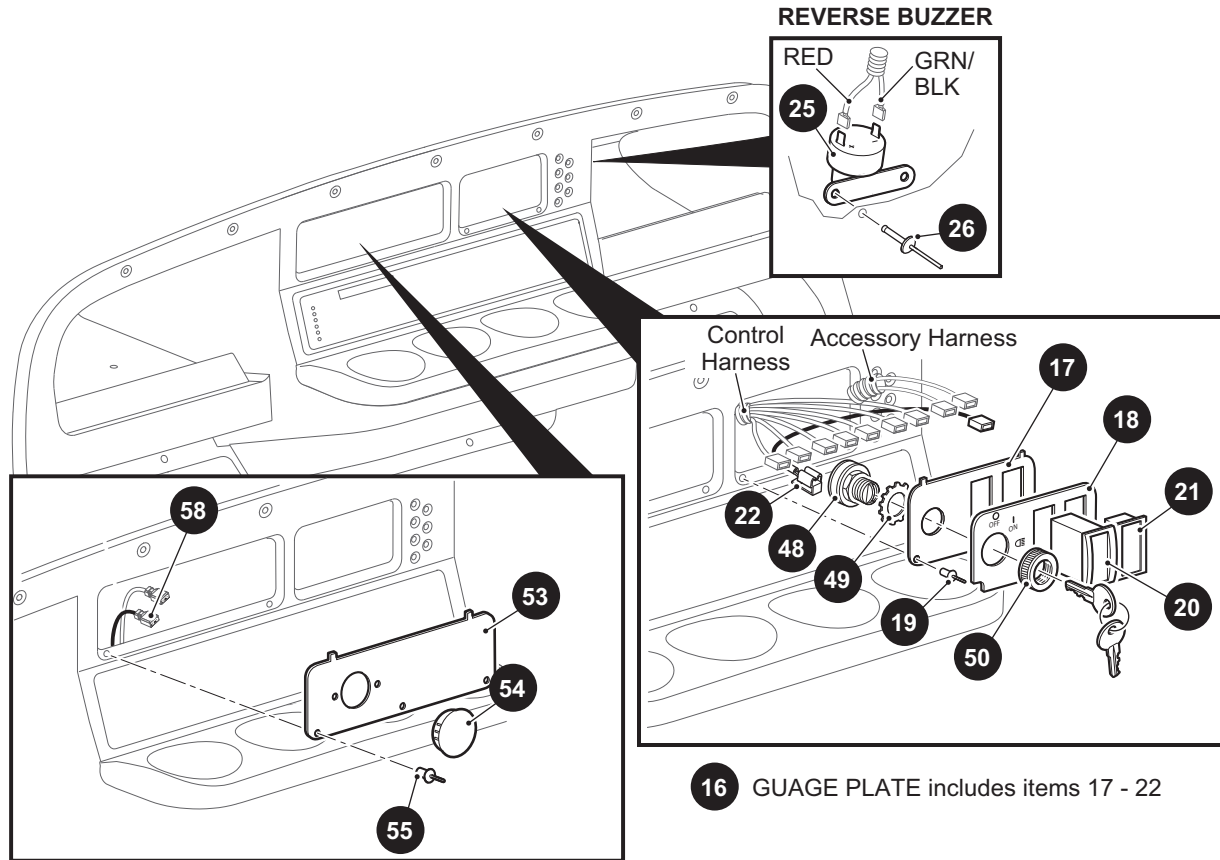
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Notes:

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ELECTRICAL SYSTEM





ELECTRICAL SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	*****		8 VOLT BATTERY	6
2				
3				
4	01101G01		HOLD DOWN BOLT (SS), 5/16" - 18 X 10.2" LG	2
5	612867		BATTERY RETAINER	1
6	11027G1		LOCK NUT, 5/16" - 18	2
7	613236		6 AWG WIRE, BLUE, 380mm (15").....	4
8	613237		6 AWG WIRE, BLUE, 150mm (5.90").....	1
9	00702G2		HEX NUT, 5/16" - 18.....	12
10	10570G11		RIVET, 3/16" X 0.70"	1
11	00993G02		LOCK WASHER (SILICON BRONZE), 1/4"	2
12	28418G02		LOCK NUT (BRASS), 1/4" - 20	2
13	613304		CHARGER RECEPTACLE, 48V	1
14	*		CHARGER HARNESS.....	1
15	620964		MAIN WIRE HARNESS, VPS 48V	1
16	618215		GUAGE PLATE, FNR, SOC, 48V W/LIGHTS (INCLUDES ITEMS 17 - 22)....	1
17	73030G06		CONSOLE PLATE	1
18	74322G01		CONSOLE PLATE DECAL	1
19	33623G02		DRIVE RIVET, 3/16" X 3/8" LG	2
20	74323G01		DIRECTION SELECTOR SWITCH (F-N-R).....	1
21	33636G05		STATE OF CHARGE METER (SOC).....	1
22	74018G01		WIRE HARNESS (SOC)	1
23				
24				
25	613271		CONTINUOUS TONE BUZZER	1
26	01041G01		RIVET, 1/8" X 13/16" LG.....	2
27	71055G01		RIVET (ALUMINUM), 3/16" X 1" LG.....	4
28	17618G1		WIRE TIE.....	9
29				
30				
31				

ELECTRICAL SYSTEM

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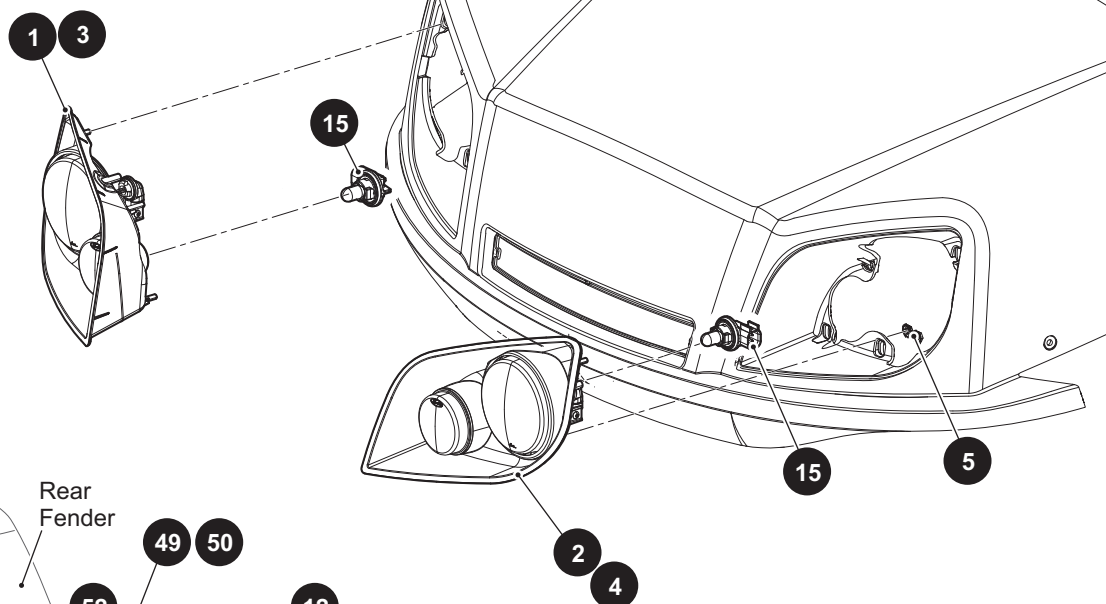
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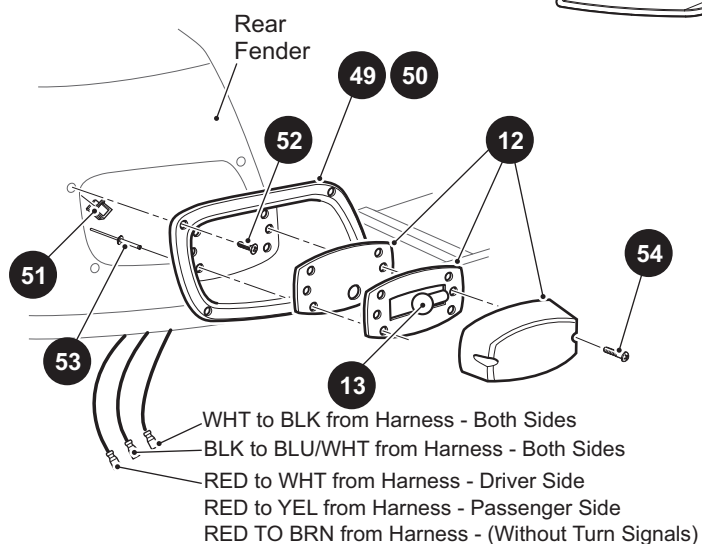
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32	27327G02		CABLE CLAMP	1
33				
34	620422		SPEED SENSOR	1
35	73277G01		RETAINING RING	1
36				
37				
38	00993G01		LOCK WASHER (SILICON BRONZE), 5/16"	2
39	28418G01		LOCK NUT (BRASS), 5/16" - 18"	2
40				
41				
42				
43				
44				
45	22674G1		FUSE BLOCK	1
46	01041G01		RIVET, 1/8" X 13/16" LG	2
47	18392G1		15 AMP FUSE	AR
48	33639G**		KEY SWITCH (WITH LIGHTS)	1
49	00568G6		LOCK WASHER, 3/4"	1
50	17137P1		FACE NUT, 3/4" - 20	1
51				
52	74693G02		CONSOLE INSERT ASSEMBLY (INCLUDES ITEMS 53 - 54)	1
53	73522G03		CONSOLE INSERT PLATE	1
54	20271G10		HOLE PLUG	1
55	33623G02		DRIVE RIVET, 3/16" X 3/8" LG	3
56				
57				
58	71081G01		WIRE HARNESS (POWER OUTLET)	1

ELECTRICAL SYSTEM

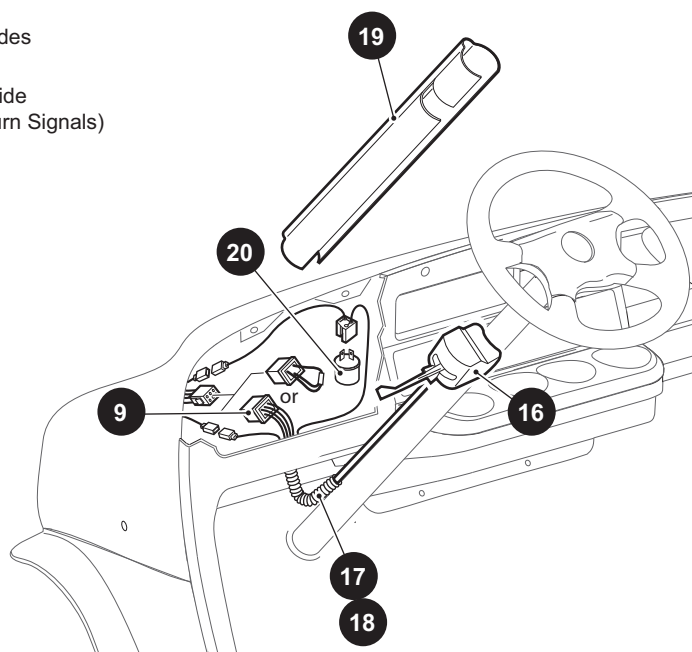
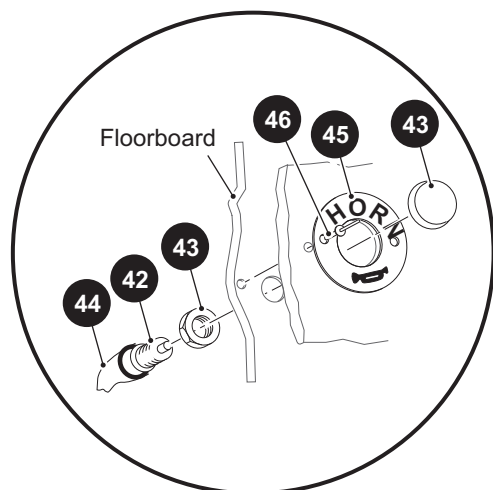
HEAD LIGHT & TURN SIGNAL



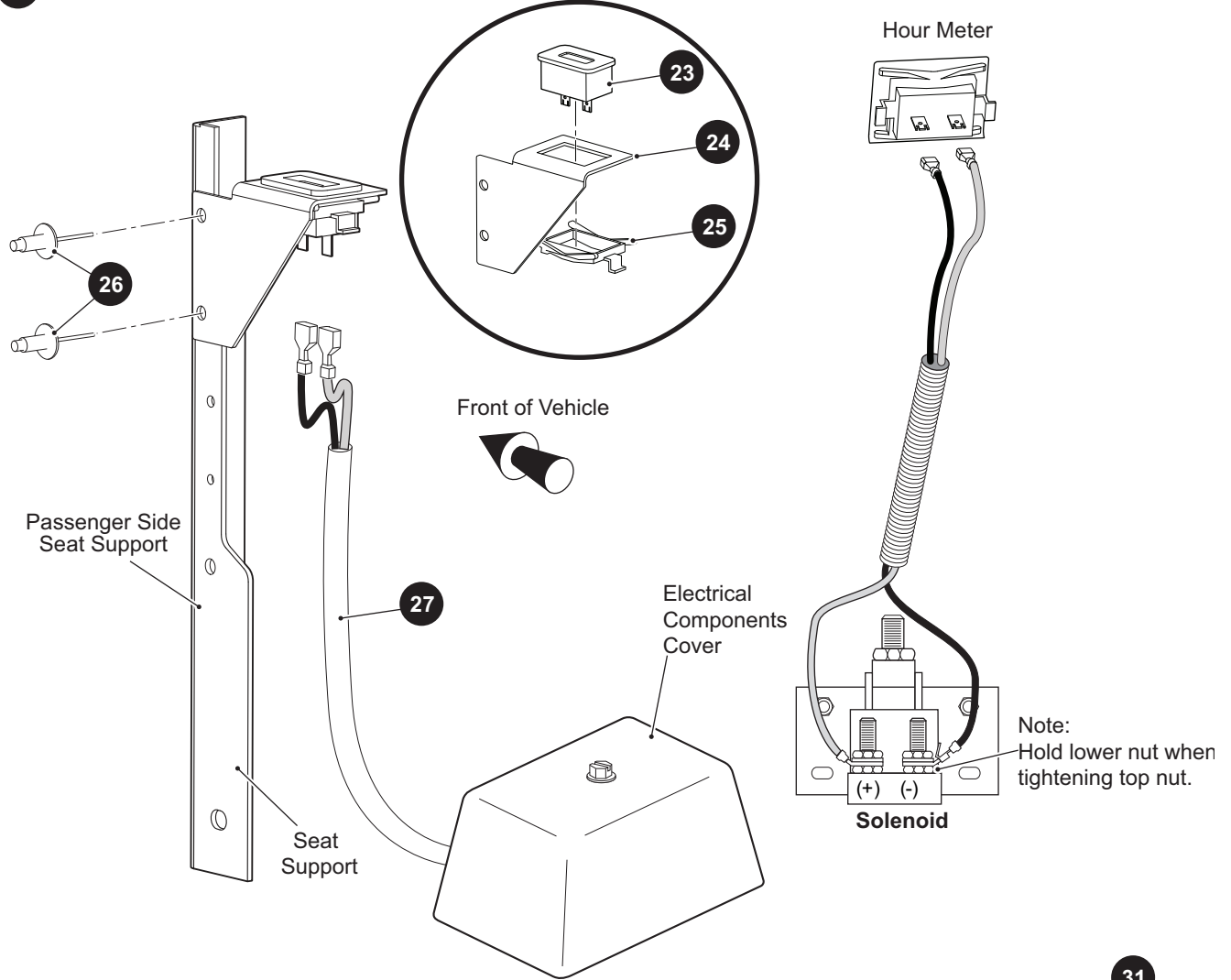
TAILLIGHTS



FLOOR MOUNTED HORN BUTTON

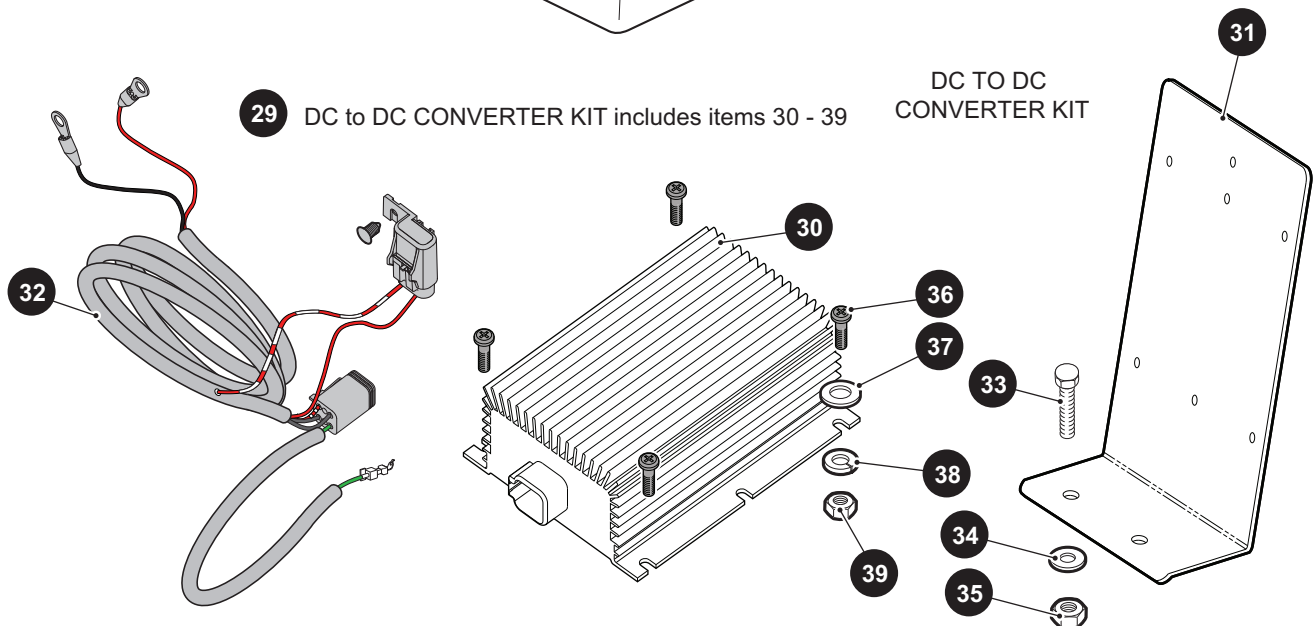


22 HOUR METER KIT includes items 23 - 27



29 DC to DC CONVERTER KIT includes items 30 - 39

DC TO DC CONVERTER KIT



ELECTRICAL SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	614497		HEADLIGHT WITHOUT TURN SIGNAL (PASSANGER SIDE)	1
2	614501		HEADLIGHT WITHOUT TURN SIGNAL (DRIVER SIDE).....	1
3	618556		LED HEADLIGHT WITHOUT TURN SIGNAL (PASSANGER SIDE)	1
4	618555		LED HEADLIGHT WITHOUT TURN SIGNAL (DRIVER SIDE).....	1
5	71597G01		SELF THREADING NUT	8
6				
7				
8				
9	618257		WIRE HARNESS (ACCESSORY) 48V DC,SWB	1
10				
11				
12	22288G1		COMPLETE TAIL LIGHT ASSEMBLY (INCLUDES ITEM 13).....	2
13	21759G1		TAIL LIGHT BULB	1
14	622712		TURN SIGNAL KIT (INCLUDES ITEMS 15 - 20)	1
15	619102		TURN SIGNAL BULB.....	1
16	611810		TURN SIGNAL SWITCH ASSEMBLY	1
17	32307G3		FLEX LOOM, 3/8" X 8" LG	1
18	17618G1		WIRE TIE	2
19	20965G3		STEERING COLUMN COVER	1
20	21640G1		FLASHER UNIT	1
21				
22	75113G06		HOUR METER KIT (INCLUDES ITEMS 23 - 27)	1
23	74665G02		HOUR METER	1
24	74716G01		HOUR METER BRACKET	1
25	74696G01		RETAINER CLIP	1
26	10570G11		RIVET (SS), 3/16" X 3/4" LG.....	2
27	75117G04		WIRE HARNESS (HOUR METER).....	1
28				
29	605967		DC TO DC CONVERTER KIT (INCLUDES ITEMS 30 - 39)	1
30	604884		DC - DC CONVERTER	1
31	607416		BRACKET	1

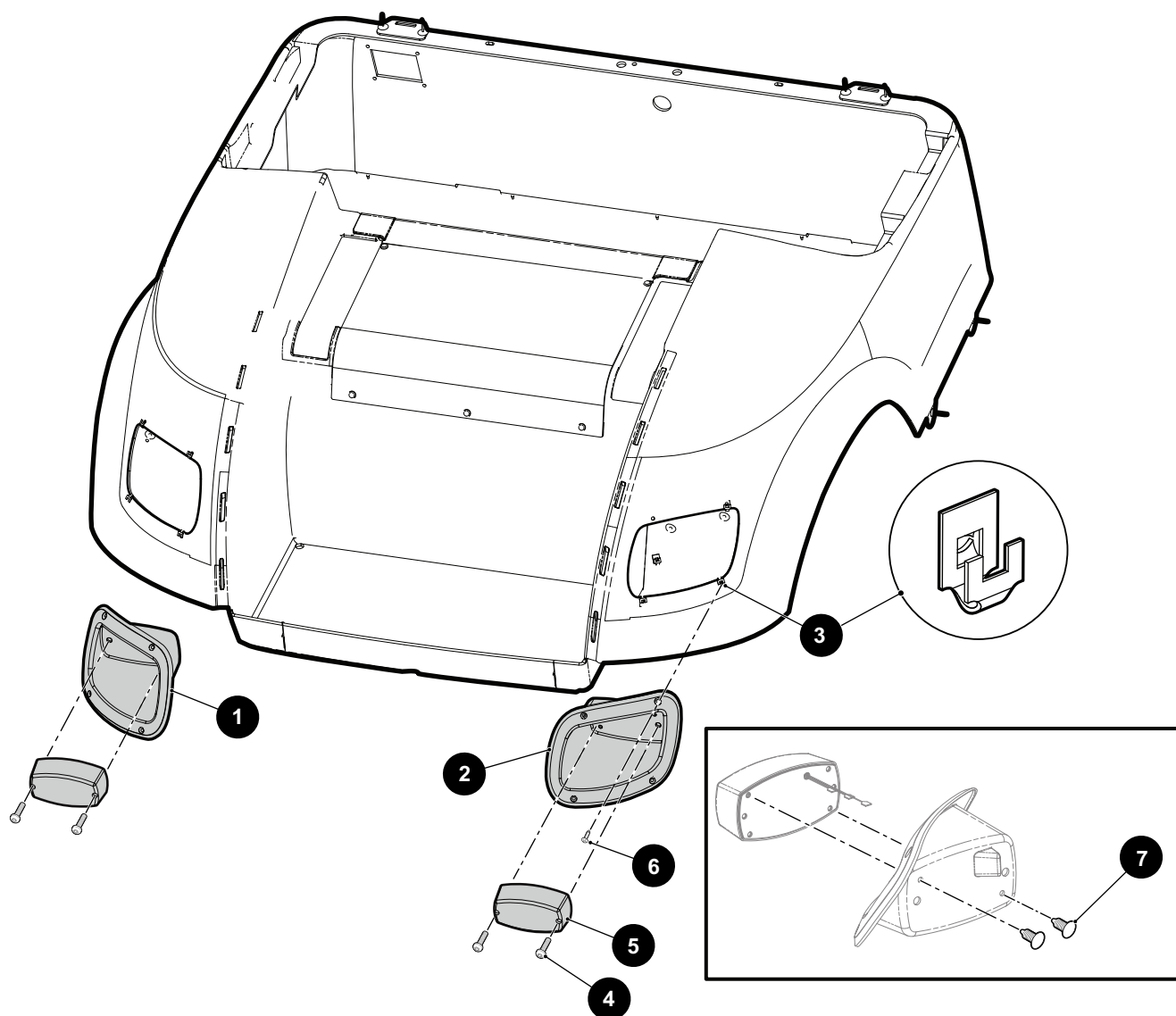
ELECTRICAL SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
32	605888		HARNESS	1
33	00438G6		HEX HEAD BOLT, 5/16" - 18 X 3/4" LG.....	2
34	01110G01		FLAT WASHER, 1/4"	2
35	11098G6		PLASTIC INSERT LOCK NUT, 5/16" - 18	2
36	00379G4		MACHINE HEAD SCREW, #10 - 24 X 1/2" LG	6
37	00559G5		FLAT WASHER, #10	6
38	00565G5		LOCK WASHER, #10	6
39	00526G3		HEX NUT, #10 - 24	6
40				
41				
42	17318G1		HORN SWITCH	1
43	17318G2		HORN SWITCH CAP AND NUT	1
44	27068G01		HOR SWITCH BOOT.....	1
45	608397		HORN SWITCH LABEL	1
46	71055G01		RIVET (ALUMINUM), 3/16" X 1" LG	2
47				
48				
49	74371G01		BEZEL (DRIVER SIDE)	1
50	74371G02		BEZEL (PASSENGER SIDE).....	1
51	71364G02		J-CLIP	8
52	71425G01		FLAT HEAD PHILLIPS TAPPING SCREW, #8 - 18 X 0.75" LG	8
53	14601G11		ALUMINUM RIVET, 3/16" X 9/16" LG	4
54	00513G4		PAN HEAD SCREW, #8 - 18 X 1 1/2" LG	4



ELECTRICAL SYSTEM

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	625251		BEZEL, TAILLIGHT (DRIVER SIDE) (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	1
2	625252		BEZEL, TAILLIGHT (PASSENGER SIDE) (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	1
3	71364G02		"J" TYPE NUT, #8 (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	8
4	00513G4		PAN HEAD PHILLIPS SCREW, #8 - 18 X 1.5" LG (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	4
5	22288G1		TAILLIGHT ASSEMBLY (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	2
6	71425G01		TAPPING SCREW, #8 - 18 X .75" LG (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	8
7	14601G11		RIVET, 3/16" X 9/16" (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	2

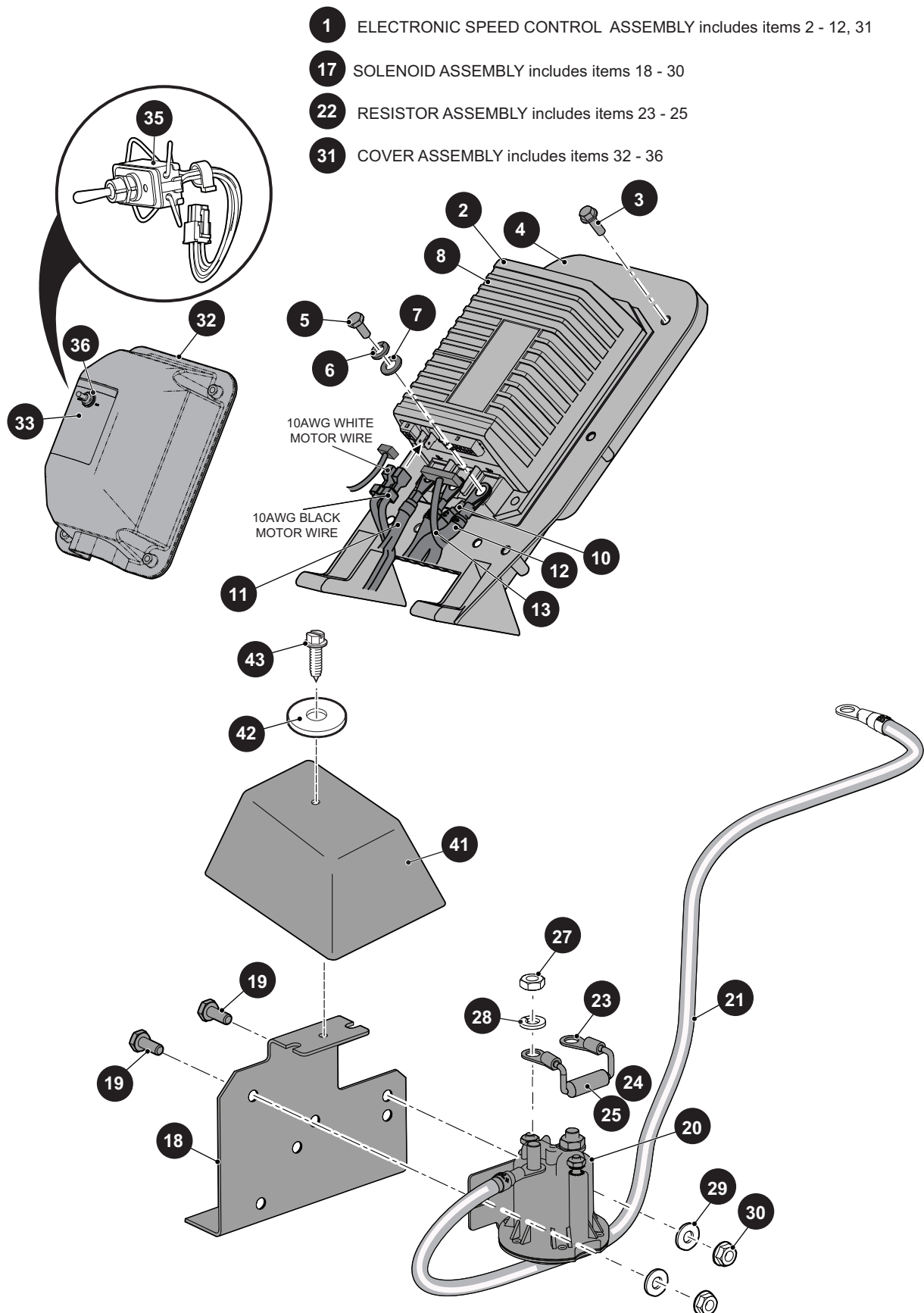
Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

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ELECTRONIC SPEED CONTROL



ELECTRONIC SPEED CONTROL

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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
1	612756	ELECTRONIC SPEED CONTROL ASSEMBLY, 48V (INCLUDES ITEMS 2 - 12, 31)	1
2	612632	CONTROLLER, 48V	1
3	71102G01	HEX HEAD CAP SCREW, 1/4" - 20 X .90" LG.	3
4	73471G01	HEATSINK	1
5	73296G01	HEX HEAD BOLT, M8 - 1.25 X 16MM	3
6	00565G8	LOCK WASHER, 5/16"	3
7	00559G8	FLAT WASHER, 5/16"	3
8	73190G01	THERMAL MOUNTING PAD	1
9	31539G1	NYLON CLAMP (NOT ILLUSTRATED)	1
10	617612	POWER HARNESS	1
11	620437	WIRE ASSEMBLY (BLUE), 6AWG, 675MM	1
12	620432	WIRE ASSEMBLY (GREEN), 4AWG, 400MM	1
13	620964	MAIN WIRE HARNESS, 48V	1
14			
15			
16			
17	613104	SOLENOID ASSEMBLY (INCLUDES ITEMS 18 - 30)	1
18	73057G01	BRACKET	1
19	00414G5	HEX HEAD BOLT, 1/4" - 20 X 5/8" LG.	2
20	612711	SOLENOID, 48V	1
21	607592	WIRE ASSEMBLY (GREEN), 4AWG, 28"	1
22	620430	RESISTOR ASSEMBLY, 500 OHM (INCLUDES ITEMS 23 - 25)	1
23	23195G1	RING TERMINAL	2
24	620429	RESISTOR, 500 OHM, 6.5W	1
25	10569G1	VINYL TUBING, 3/8"	1
26			
27	00544G4	HEX JAM NUT, 1/4" - 20	1
28	00565G8	LOCK WASHER, 5/16"	1
29	01110G01	FLAT WASHER, 1/4"	2
30	11027G02	FLANGED NUT, 5/16 - 18"	2

ELECTRONIC SPEED CONTROL

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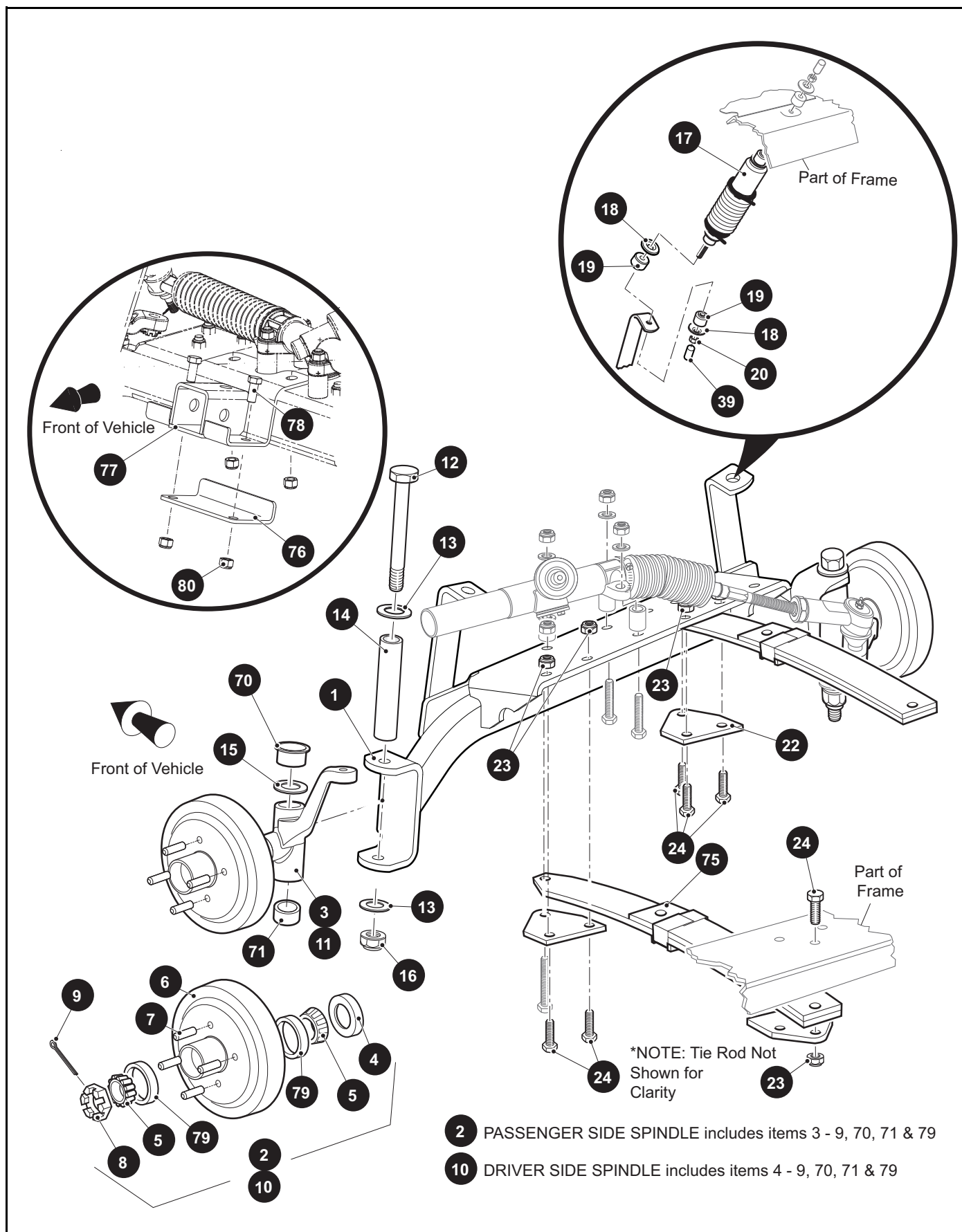
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
31	612753		COVER ASSEMBLY (INCLUDES ITEMS 32 - 36)	1
32	73482G01		COVER.....	1
33	613048		LABEL	1
34				
35	633114		TOGGLE SWITCH	1
36	73139G01		SEALED NUT, 15/32" - 32	1
37				
38				
39				
40				
41	73049G01		COVER.....	1
42	16469G1		FLAT WASHER, 1/4"	1
43	00114G6		TAPPING SCREW, 1/4" - 10 X 3/4" LG	1

Notes:

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FRONT SUSPENSION/STEERING



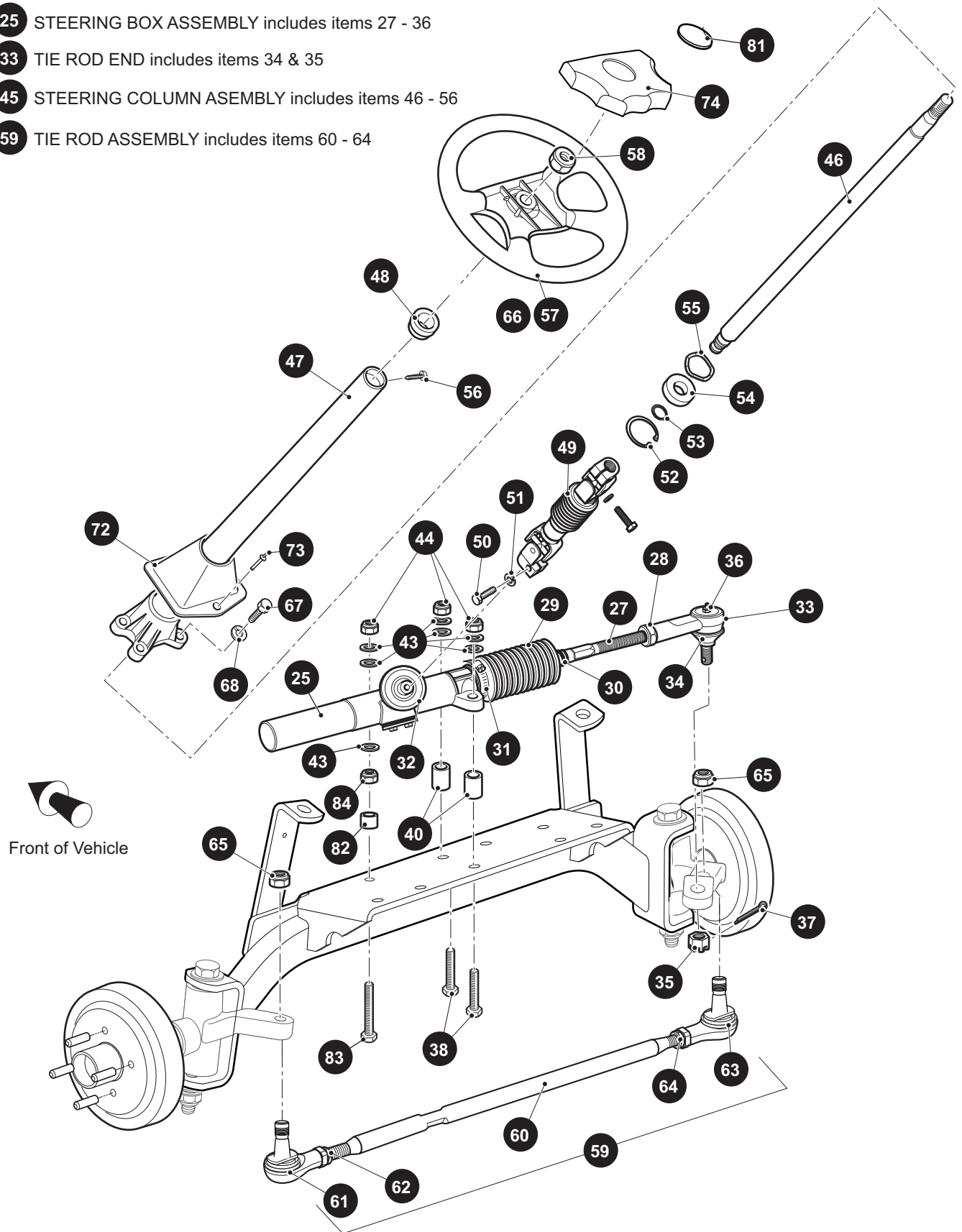
FRONT SUSPENSION/STEERING

25 STEERING BOX ASSEMBLY includes items 27 - 36

33 TIE ROD END includes items 34 & 35

45 STEERING COLUMN ASSEMBLY includes items 46 - 56

59 TIE ROD ASSEMBLY includes items 60 - 64



FRONT SUSPENSION/STEERING

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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
1	633795	FRONT AXLE	1
2	70930G02	SPINDLE AND HUB ASSEMBLY (PASSENGER SIDE) (INCLUDES ITEMS 3 - 9, 70, 71 & 79)	1
3	70802G01	SPINDLE ASSEMBLY (PASSENGER SIDE).....	1
4	25146G1	GREASE SEAL	1
5	11750G2	ROLLER BEARING AND RACE ASSEMBLY	2
6	74332G01	WHEEL HUB ASSEMBLY	1
7	36038G01	STUD	4
8	12093G1	CASTELLATED NUT, 1" - 14	1
9	00798G8	COTTER PIN, 5/32" X 1 3/4" LG.....	1
10	70931G02	SPINDLE AND HUB ASSEMBLY (DRIVER SIDE) (INCLUDES ITEMS 4 - 9, 11, 70, 71 & 79).....	1
11	70803G01	SPINDLE ASSEMBLY (DRIVER SIDE)	1
12	00407G6	KING PIN BOLT, 1/2" - 13 X 6" LG	2
13	00560G3	FLAT WASHER, 1/2"	4
14	70745G01	KING PIN TUBE	2
15	70754G01	THRUST WASHER, 1" (SS).....	2
16	14390G6	LOCK NUT, 1/2" - 13	2
17	76419G01	SHOCK ABSORBER.....	2
18	10435G1	SHOCK ABSORBER WASHER	8
19	10194G1	RUBBER BUSHING	8
20	00532G6	HEX NUT, 1/4" - 20.....	4
21			
22	70163G03	SPRING PLATE.....	4
23	00734G1	LOCK NUT, 7/16" - 14	11
24	00463G11	HEX HEAD BOLT, 7/16" - 14 X 1 1/2" LG.....	11
25	70964G01	STEERING BOX ASSEMBLY (COMPLETE) (INCLUDES ITEMS 27 - 36).....	1
26			
27	74694G01	INNER ROD END	1
28	01051G01	JAM NUT, 1/2" - 20	1
29	70961G01	BELLOWS RACK COVER.....	1
30	12416G2	WIRE TIE	1

FRONT SUSPENSION/STEERING

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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
31	11391G8	CLAMP, 1 13/16" - 2 3/8"	1
32	70638G01	PINION SEAL	1
33	70695G01	TIE ROD END - OUTER (INCLUDES ITEMS 34 - 35)	1
34	50641G1	GROMMET - TIE ROD END	1
35	50209G2	CASTELLATED NUT, 7/16 - 20	1
36	10389G3	GREASE FITTING, STRAIGHT	1
37	10387G2	COTTER PIN, 3/32" X 1" LG	1
38	00464G8	HEX HEAD BOLT, 7/16" - 14 X 2 3/4" LG	2
39	10044G01	VINYL CAP	4
40	70667G02	SPACER, O.D 1" X I.D .46" X 1.2" LG	2
41			
42			
43	00560G2	FLAT WASHER, 7/16"	7
44	00734G1	LOCK NUT, 7/16" - 14	3
45	70758G05	STEERING COLUMN KIT (INCLUDES ITEMS 46 - 56)	1
46	70607G01	STEERING SHAFT	1
47	70610G03	STEERING COLUMN	1
48	28569G01	STEERING COLUMN BUSHING	1
49	70580G01	INTERMEDIATE SHAFT	1
50	01055G01	METRIC BOLT, M8 X 1.25	1
51	00565G8	LOCK WASHER, 5/16"	1
52	70751G01	RETAINING RING (INTERNAL)	1
53	70888G01	RETAINING RING (EXTERNAL)	1
54	15112G1	BALL BEARING	1
55	70887G01	WAVE WASHER	1
56	01022G01	HEX HEAD BOLT, #6 - 20 x 5/16" LG	1
57	602980	STEERING WHEEL (PREMIUM)	1
58	14390G2	LOCK NUT, 5/8" - 18	1
59	70876G02	TIE ROD ASSEMBLY (INCLUDES ITEMS 60 - 64)	1
60	70897G02	THREADED ROD (24" LG)	1
61	70902G01	TIE ROD END (LEFT HAND THREADS)	1

FRONT SUSPENSION/STEERING

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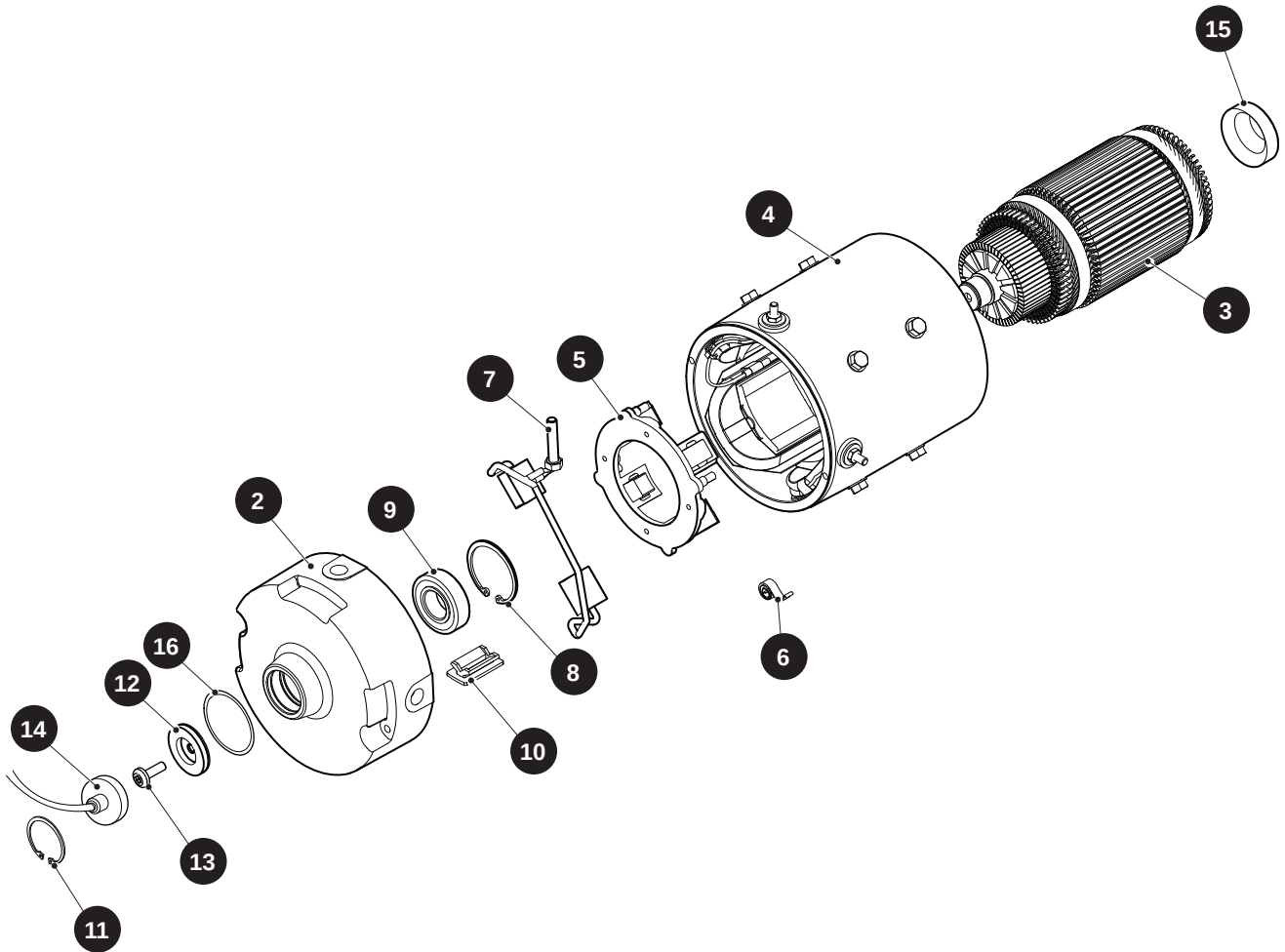
ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
62	01069G01		JAM NUT, M12 X 1.25 (LEFT HAND THREADS)	1
63	70902G02		TIE ROD END (RIGHT HAND THREADS)	1
64	01069G02		JAM NUT, M12 X 1.25 (RIGHT HAND THREADS).....	1
65	00734G1		LOCK NUT, 7/16" - 14	2
66	602979		STEERING WHEEL	1
67	01006G01		HEX HEAD BOLT, 3/8" - 16 x 1 1/4" LG	4
68	00879G1		LOCK WASHER, 3/8"	4
69				
70	632925		BUSHING, FLANGED	1
71	632926		BUSHING, SLEEVE	1
72	70997G01		STEERING COLUMN BASE COVER	1
73	71055G01		RIVET, 3/16" DIA	1
74	71147G01		STEERING WHEEL COVER.....	1
75	70990G03		CALTILEVER LEAF SPRING	2
76	604572		WINCH RECEIVER RETAINER PLATE	1
77	635202		WINCH RECEIVER WELDMENT	1
78	00462G8		HEX HEAD BOLT, 7/16" - 14 X 1" LG.....	4
79	51141G1		RACE BEARING	2
80	00734G1		LOCKNUT, 7/16" - 14	4
81	605435		E-Z-GO STEERING WHEEL DECAL	1
82	70667G04		SPACER, O.D 1" X I.D .46" X .69" LG.....	1
83	01068G01		HEX HEAD BOLT, 7/16" - 14 X 3.5" LG.....	1
84	00532G7		HEX NUT, 1/4" - 20.....	1

Notes:

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MOTOR

1 Motor Includes Items 2 - 10



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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	624105		MOTOR 48V (INCLUDES ITEMS 2 - 10).....	1
2	625886		COMMUNTATOR END HEAD	1
3	626171		ARMATURE.....	1
4	626172		FRAME AND FILED ASSEMBLY	1
5	625884		BRUSH BOX ASSEMBLY	1
6	73120G03		BRUSH SPRING	4
7	73120G25		BRUSH AND TERMINAL SERVICE KIT	1
8	73120G06		RETAINING RING	1
9	73120G07		BEARING.....	1
10	625885		COVER	1
11	73277G01		RETAINING RING	1
12	73328G01		SPEED SENSOR MAGNET	1
13	01037G02		SCREW.....	1
14	620422		SPEED SENSOR HARNESS	1
15	24261G1		BUMPER SPLINE	1
16	624109		O-RING	1

Notes:

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Notes:

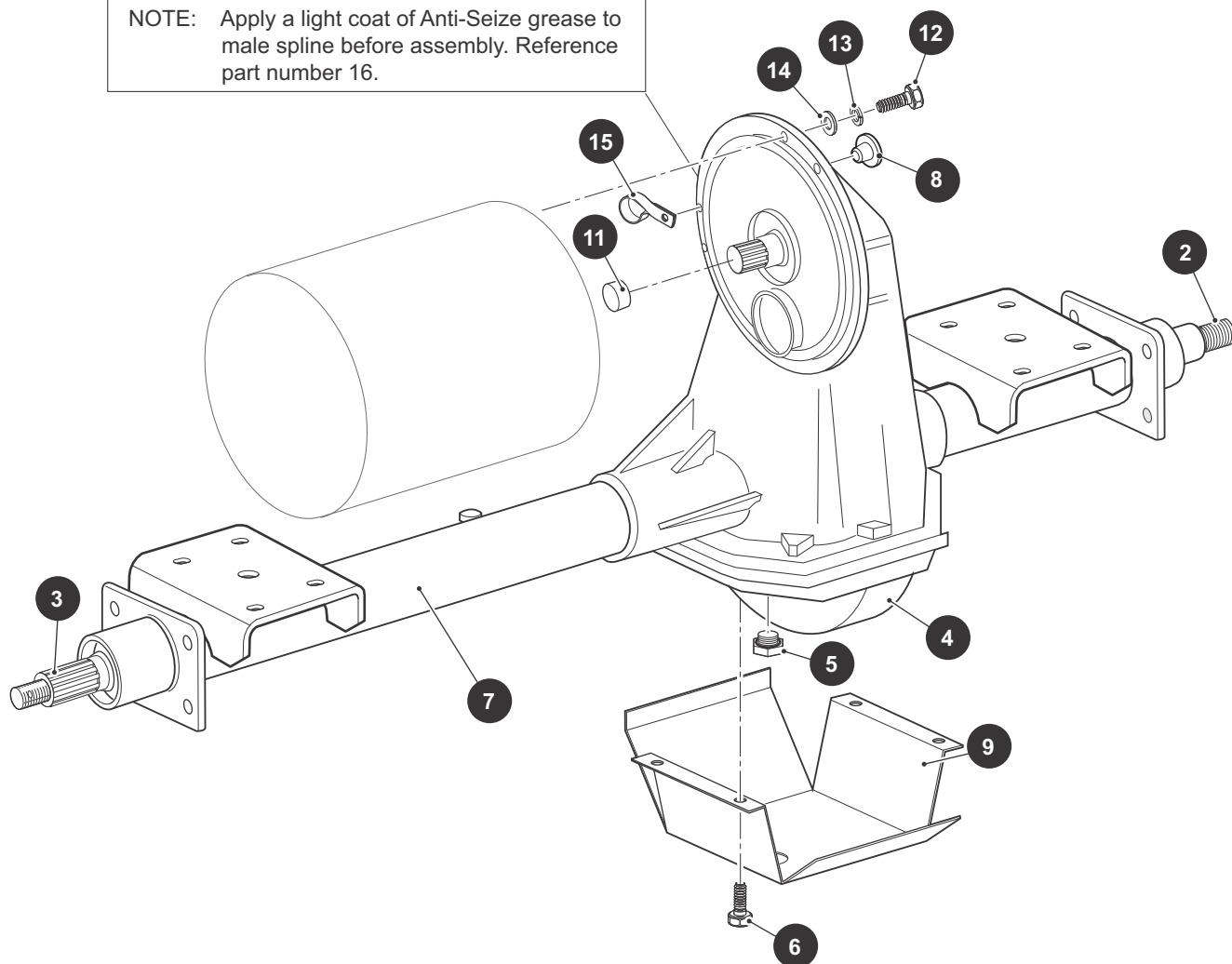
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REAR AXLE

1 REAR AXLE ASSEMBLY includes items 2 - 7

18 REAR AXLE ASSEMBLY includes items 2 - 7

NOTE: Apply a light coat of Anti-Seize grease to male spline before assembly. Reference part number 16.



REAR AXLE

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	74776G01		REAR AXLE ASSEMBLY (INCLUDES ITEMS 2 - 7)	1
2	617609		AXLE SHAFT (PASSENGER SIDE)	1
3	617608		AXLE SHAFT (DRIVER SIDE)	1
4	612823		DIFFERENTIAL COVER	1
5	28610G01		FILL PLUG WITH 'O' RING	1
6	15558G1		BOLT, 5/16 - 18 X 3/4" LG	10
7	73050G01		VENT	1
8	624110		PLUG	3
9	72764G02		SCUFF GUARD	1
10				
11	24261G1		SPLINE BUMPER	1
12	00797G2		BOLT, 1/4 - 20 X 1 1/4" LG	3
13	00565G7		LOCK WASHER, 1/4" (STAINLESS STEEL)	3
14	00559G7		FLAT WASHER, 1/4" (STAINLESS STEEL)	3
15	27327G01		CLAMP	1
16	27023G01		MOLY LUBE, 2 OZ.	AR
17				
18	617150		REAR AXLE ASSEMBLY W/LSD (INCLUDES ITEMS 2 - 7)	1

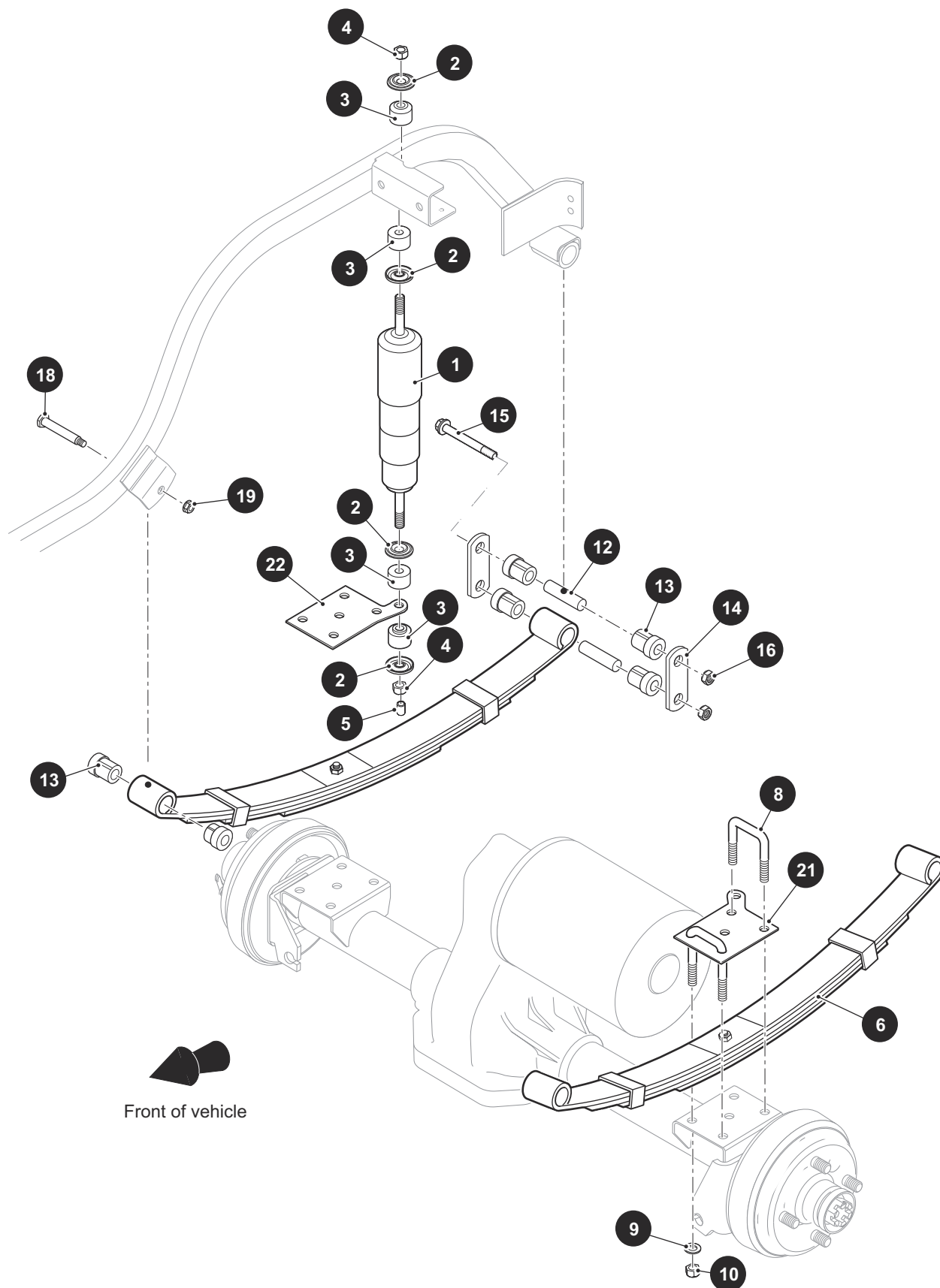
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REAR SUSPENSION



REAR SUSPENSION

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ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
1	76418-G01	SHOCK ABSORBER	2
2	10435-G1	SHOCK ABSORBER WASHER.....	8
3	10194-G1	RUBBER BUSHING.....	8
4	00532-G6	HEX NUT, 3/8" - 24	4
5	10044G01	VINYL CAP	2
6	75721-G01	LEAF SPRING	2
7			
8	72618-G01	'U' BOLT, 3/8 - 16 X 2" X 2 1/2" LG	4
9	00560-G1	FLAT WASHER, 3/8".....	8
10	11098-G5	LOCK NUT, 3/8" - 16.....	8
11			
12	70289-G02	SPLIT STEEL SPACER	4
13	624030	FLANGED BUSHING	12
14	70290-G02	SHACKLE PLATE	4
15	00665-G9	HEX HEAD BOLT, 3/8" - 16 X 3 1/2" LG (STAINLESS STEEL).....	4
16	11098-G5	LOCK NUT, 3/8" - 16.....	4
17			
18	14158-G1	SHOULDER BOLT, 3/8" - 16 X 3 1/4" LG	2
19	12262-G1	LOCK NUT, 3/8" - 16.....	2
20			
21	620733	SHOCK ABSORBER MOUNTING PLATE (DRIVER SIDE)	1
22	620736	SHOCK ABSORBER MOUNTING PLATE (PASSENGER SIDE).....	1

Notes:

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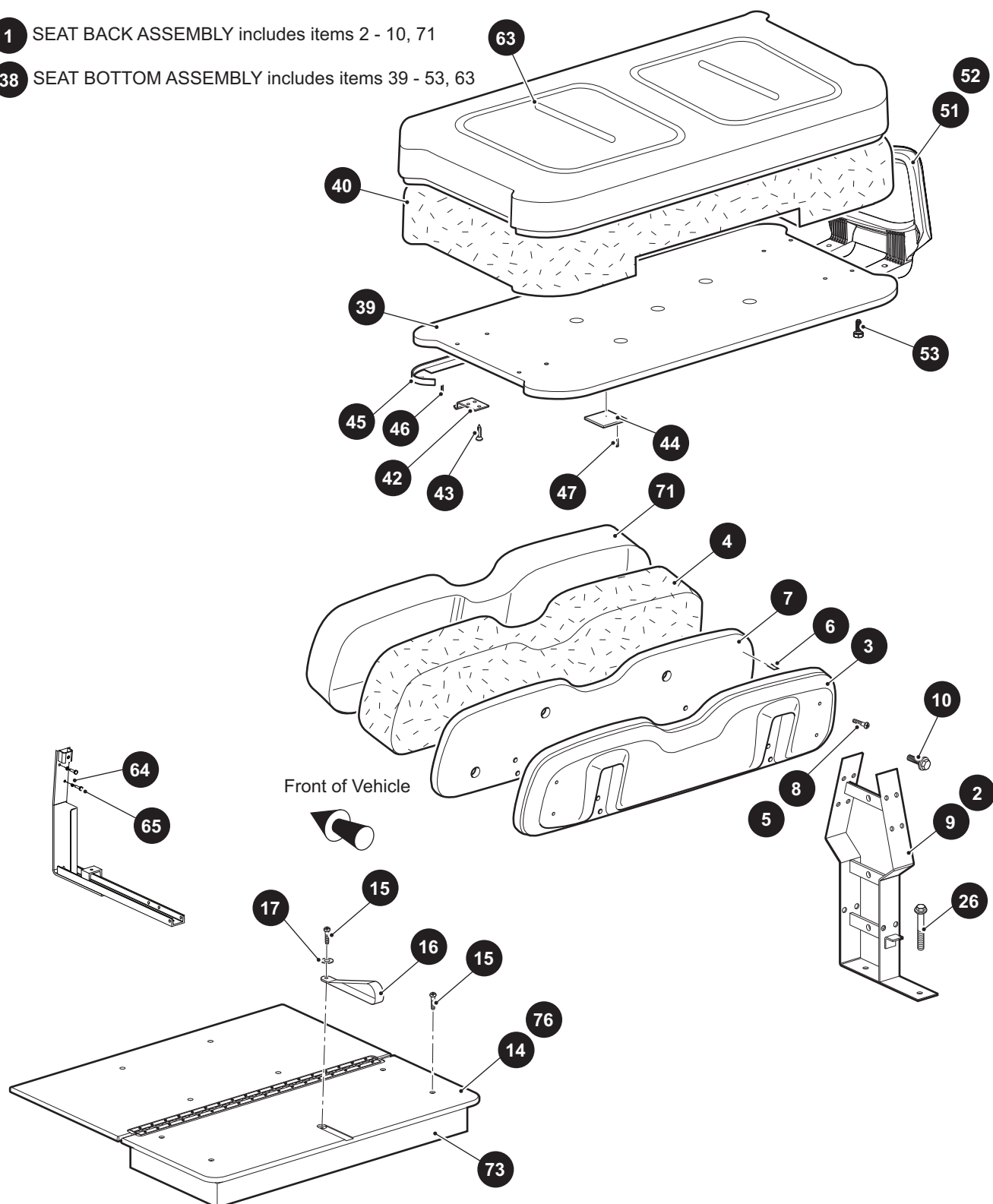
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SEATING

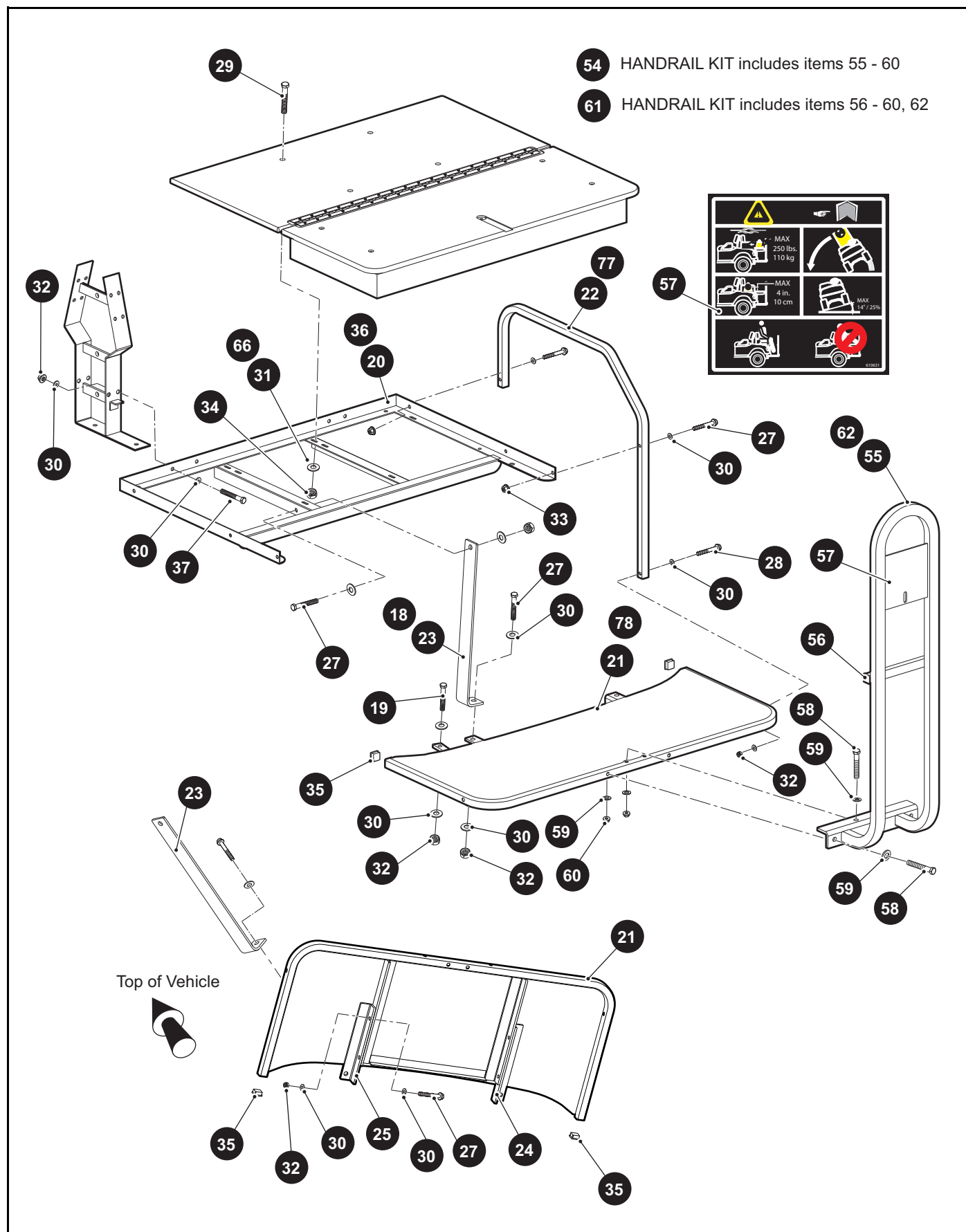
1 SEAT BACK ASSEMBLY includes items 2 - 10, 71

38 SEAT BOTTOM ASSEMBLY includes items 39 - 53, 63



12 FLIP FLOP SEAT BOTTOM ASSEMBLY includes items 14 - 17, 73

75 FLIP FLOP SEAT BOTTOM ASSEMBLY includes items 15 - 17, 73, 76



SEATING

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	***		SEAT BACK ASSEMBLY (INCLUDES ITEMS 2 - 10, 71)..... 71751G02 GRAY 71751G03 OYSTER 71751G04 TAN 71751G07 BLACK 604908 WHITE/BLUE 604907 WHITE/RED 71751G06 BROWN 620794 WHITE/YELLOW 620796 GRAY/BLACK 606828 RED/BLACK 615838 WHITE/BLACK 615837 OYSTER/GARNET	1
2	634178		SEAT BACK SUPPORT (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	2
3	71752G01		SEAT BACK REAR COVER	1
4	71754G01		FOAM PADDING.....	1
5	607535		PAN HEAD TORX SCREW, #8 - 20 X .99" LG (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	4
6	23222G01		FLAT STAPLE	95
7	76414G01		SEAT BACK (WOOD)	1
8	01107G01		PAN HEAD TORX SCREW, #8 - 20 X .63" LG	4
9	615730		SEAT BACK SUPPORT	2
10	71204G01		HEX HEAD BOLT, 1/4" - 20 X .88" LG	8
11				
12	***		FLIP FLOP SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 14 - 17, 73) 621027 TAN 621026 OYSTER 621031 WHITE/BLUE 621036 BLACK 621032 WHITE/RED 621034 WHITE/YELLOW 621035 GRAY/BLACK 617895 GRAY 617897 BROWN	1
13				
14	617137		DECK BOARD ASSEMBLY	1
15	16705G1		HEX HEAD BOLT (SS), 1/4" - 20 X 1" LG	5
16	617402		SEAT STRAP	1
17	00559G7		FLAT WASHER, 1/4"	1

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
18	634174		SEAT FRAME SUPPORT (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	2
19	00427G6		HEX HEAD BOLT, 3/8" - 16 X 1 1/4" LG (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	2
20	615712		SEAT FRAME WELDMENT	1
21	615714		FOOTREST WELDMENT	1
22	615729		ARMREST, REAR SEAT	2
23	615713		SEAT FRAME SUPPORT	2
24	615728		FOOTREST BRACKET (PASSENGER SIDE).....	1
25	615727		FOOTREST BRACKET (DRIVER SIDE)	1
26	01006G01		HEX HEAD BOLT, 3/8" - 16 X 1.25" LG	4
27	00427G4		HEX HEAD BOLT, 3/8" - 16 X 1.5" LG	6
28	00428G8		HEX HEAD BOLT, 3/8" - 16 X 2.25" LG	8
29	16705G9		HEX HEAD BOLT (SS), 1/4" - 20 X 1.25" LG	4
30	614221		FLAT WASHER, 3/8".....	24
31	01110G01		FLAT WASHER, 1/4".....	4
32	11098G5		PLASTIC LOCK NUT, 3/8" - 16.....	10
33	11027G5		FLANGED LOCK NUT, 3/8" - 16.....	4
34	14390G4		PLASTIC LOCK NUT, 1/4" - 20.....	4
35	19853G1		SQUARE CAP TUBE, 1".....	2
36	634180		SEAT FRAME WELDMENT (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	1
37	00427G2		HEX HEAD BOLT, 3/8" - 49 X 1.25" LG (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	4
38	***		SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 39 - 53, 63)..... 629269G0103 TAN 629269G0101 OYSTER 629269G0104 GRAY 629269G0106 BLACK 629269G0107 BROWN 629269G0111 WHITE/RED 629269G0109 WHITE/BLUE 629269G0113 WHITE/YELLOW 629269G0114 GRAY/BLACK	1
39	629301		SEAT BOTTOM (WOOD)	1
40	71603G02		FOAM PADDING (SEAT BOTTOM)	1

SEATING

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
41				
42	71610G01		SEAT HINGE.....	2
43	00720G08		HEX HEAD BOLT (SS), #12 - 14 X 1" LG	6
44	17074G1		RUBBER PAD	2
45	71012G01		VINYL TRIM (SEAT BOTTOM)	1
46	23222G1		FLAT STAPLE	110
47	23223G1		FLAT STAPLE	36
48				
49				
50				
51	617644		HIP RESTRAINT (PASSENGER SIDE).....	1
52	617645		HIP RESTRAINT (DRIVER SIDE)	1
53	615417		BUTTON HEAD TORX BOLT, M10 - 1.5 X 25MM LG	1
54	617901		HANDRAIL KIT, FLIP-FLOP SEAT (INCLUDES ITEMS 55 - 60)	1
55	615721		FOOTREST HANDLE WELDMENT	1
56	19859G1		SQUARE CAP TUBE, 3/4"	2
57	610631		DECAL	1
58	00427G8		HEX HEAD SCREW, 3/8" - 16 X 2" LG.....	4
59	614221		FLAT WASHER, 3/8"	8
60	11098G5		PLASTIC LOCK NUT, 3/8" - 16.....	4
61	634184		HANDRAIL KIT, FLIP-FLOP SEAT (INCLUDES ITEMS 56 - 60, 62) (FOR VEHICLES MANUFACTURED FROM MARCH 2014)	1
62	631485		FOOTREST HANDLE WELDMENT	1
63	***		VINYL SEAT BOTTOM COVER	1
			604912G0103 WHITE/RED	
			604912G0102 WHITE/BLUE	
			604912G0108 WHITE/YELLOW	
			604912G0704 GRAY/BLACK	
			71602G02 GRAY	
			71602G03 OYSTER	
			71602G04 TAN	
			71602G06 BLACK	
			71602G07 BROWN	
64	00664G7		LOCK WASHER, 1/4"	4
65	00661G8		HEX HEAD BOLT, 1/4" - 20 X 1" LG.....	4

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
66	00559G7		FLAT WASHER, 1/4" (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	4
67				
68				
69				
70				
71	***		VINYL SEAT BACK COVER..... 71753G03 OYSTER 71753G04 TAN 71753G07 BLACK 604916G0103 WHITE/RED 71753G02 GRAY 71753G06 BROWN 604916G0704 GRAY/BLACK 604916G0108 WHITE/YELLOW 604916G0304 RED/BLACK 604916G0104 WHITE/BLACK 604916G0506 OYSTER/GARNET	1
72				
73	***		FLIP FLOP VINYL SEAT BOTTOM COVER 617892 GRAY 617893 BROWN 615646 OYSTER 615647 TAN 611125 WHITE/BLUE 611126 WHITE/RED 615648 BLACK 611127 WHITE/YELLOW 611137 GRAY/BLACK 611130 WHITE/BLACK 611135 RED/BLACK 611136 WHITE/BLACK	1
74				
75	***		FLIP FLOP SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 15 - 17, 73, 76) (FOR VEHICLES MANUFACTURED FROM MARCH 2014)..... 628058G01 OYSTER 628058G03 TAN 628058G04 GRAY 628058G06 BLACK 628058G07 BROWN 628058G09 WHITE/BLUE 628058G10 RED/BLACK	1

SEATING

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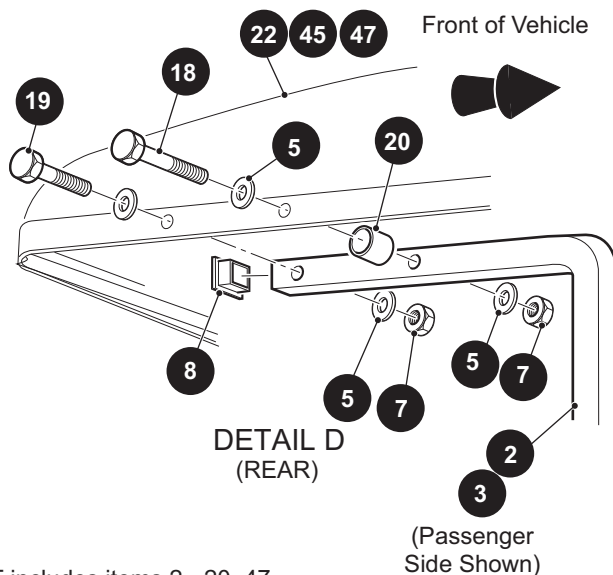
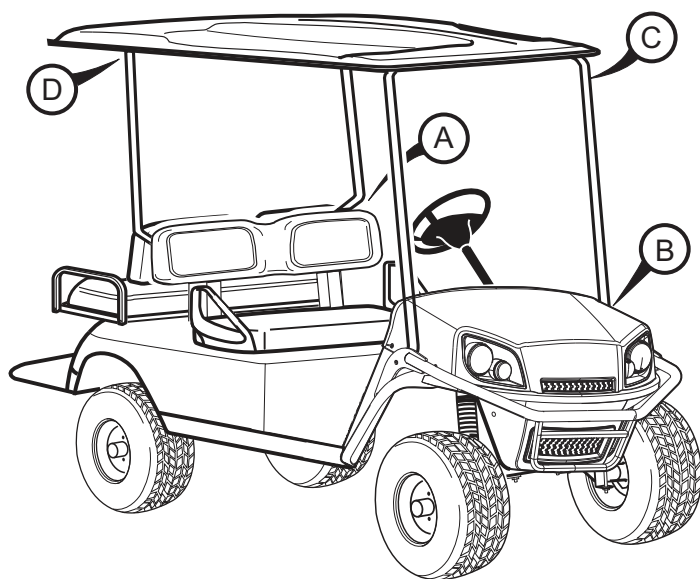
*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
		628058G11					WHITE/RED	
		628058G12					WHITE/BLACK	
		628058G13					WHITE/YELLOW	
		628058G14					GRAY/BLACK	
		628058G15					OYSTER/GARNET	
76	634190						DECK BOARD ASSEMBLY (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	1
77	634175						REAR SEAT ARM REST (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	2
78	634179						FOOTREST WELDMENT (FOR VEHICLES MANUFACTURED FROM MARCH 2014).....	1

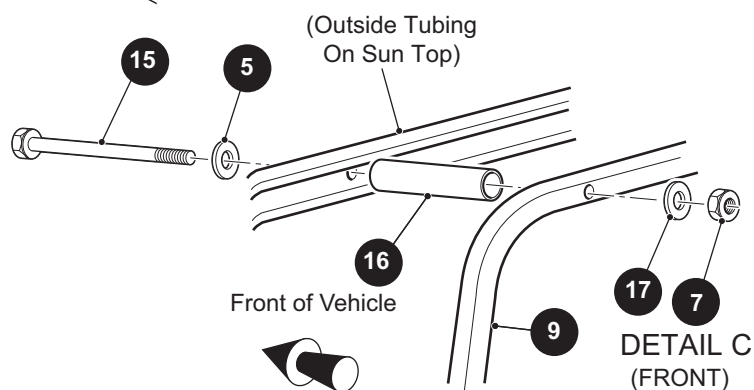
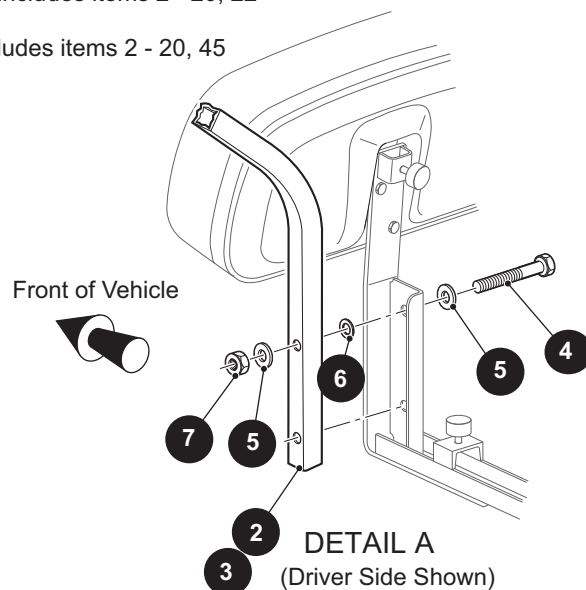
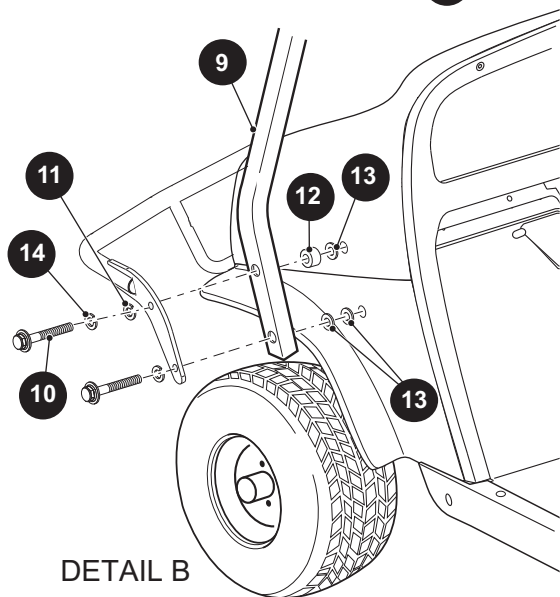
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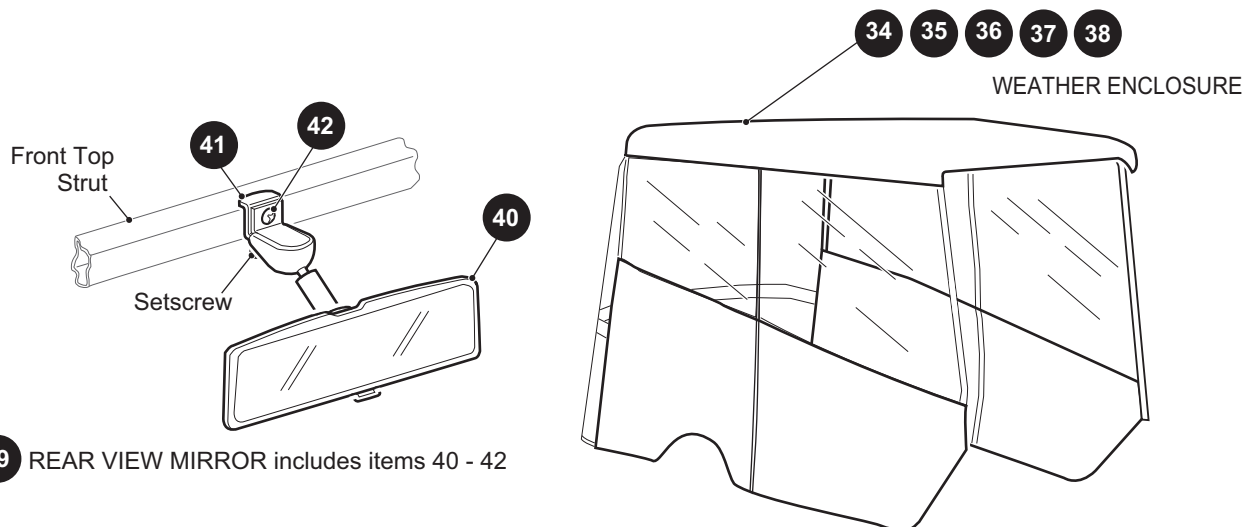
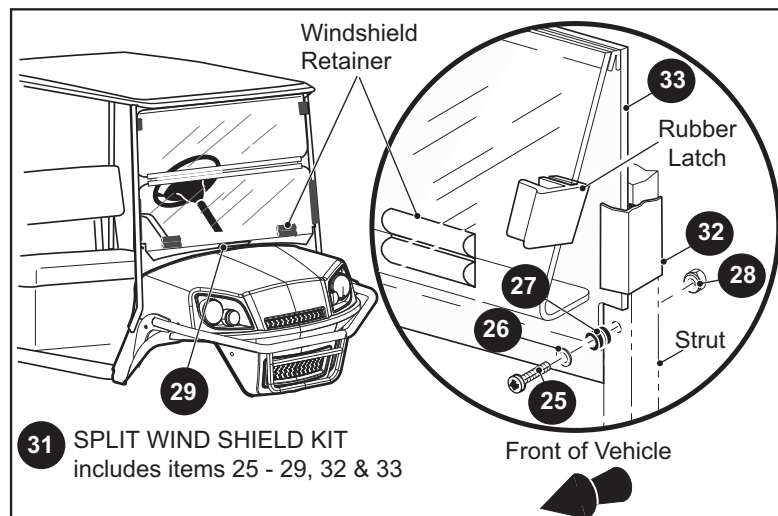
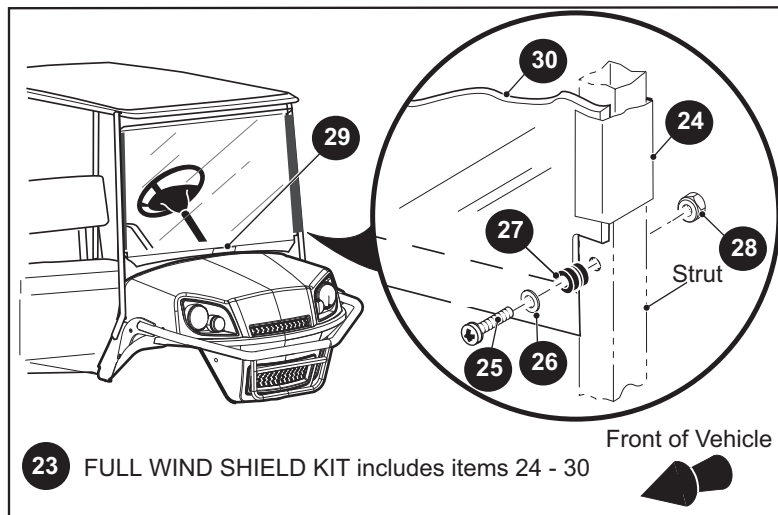
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WEATHER PROTECTION



- 1** BLACK SUN TOP KIT includes items 2 - 20, 47
- 21** WHITE SUN TOP KIT includes items 2 - 20, 22
- 44** TAN SUN TOP KIT includes items 2 - 20, 45





WEATHER PROTECTION

When ordering parts, please specify the model and serial number of the product.

* Indicates a component that is not available as an individual part.

*** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	606260		BLACK SUN TOP KIT, 80"LG (INCLUDES ITEMS 2 - 20, 47)	1
2	602743		REAR STRUT (DRIVER SIDE)	1
3	602741		REAR STRUT (PASSENGER SIDE)	1
4	00665G5		HEX HEAD BOLT (SS), 3/8" - 16 X 1 3/4" LG	4
5	00679G1		FLAT WASHER (SS), 3/8"	18
6	00771G5		NYLON WASHER, 3/8"	4
7	00891G5		LOCK NUT, 3/8" - 16	10
8	19853G1		END CAP, 1"	2
9	75125G01		FRONT STRUT	1
10	00440G2		HEX HEAD BOLT, 5/16" - 18 X 2 1/4" LG	4
11	00565G8		LOCK WASHER, 5/16"	4
12	75048G01		SPACER, 1/2"	2
13	00879G1		LOCK WASHER, 3/8"	4
14	00559G8		FLAT WASHER, 5/16"	4
15	00674G8		HEX HEAD BOLT, 3/8" - 16 X 5" LG	2
16	18716G1		SPACER	2
17	00653G1		FLAT WASHER (SS), 3/8"	2
18	00665G3		HEX HEAD BOLT (SS), 3/8" - 16 X 2 1/2" LG	2
19	00665G6		HEX HEAD BOLT (SS), 3/8" - 16 X 2" LG	2
20	24647G1		SPACER, 1/4"	2
21	603119		WHITE SUN TOP KIT, 80" LG (INCLUDES ITEMS 2 - 20, 22)	1
22	27604G01		SUN TOP, WHITE	1
23	71966G03		WINDSHIELD KIT (FULL) (INCLUDES ITEMS 24 - 30)	1
24	615662		SASH, 26" LG	2
25	*		HEX HEAD BOLT (SS), 1/4" - 20 X 1 3/4" LG	2
26	*		FLAT WASHER (SS), 1/4"	4
27	*		RUBBER GROMMET	2
28	*		LOCK NUT (SS), 1/4" - 20	2
29	71963G01		SAFETY LABEL	1
30	71960G01		WINDSHIELD (FULL)	1

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
31	71966G04		WINDSHIELD KIT (SPLIT) (INCLUDES ITEMS 32, 33 & 25- 29)	1
32	615661		SASH, 12" LG	2
33	617544		SPORT WINDSHIELD	1
34	624829		BLACK WEATHER ENCLOSURE (3 SIDED) (REQUIRES SUN TOP KIT) ...	1
35	624830		GRAY WEATHER ENCLOSURE (3 SIDED) (REQUIRES SUN TOP KIT)	1
36	624831		GREEN WEATHER ENCLOSURE (3 SIDED) (REQUIRES SUN TOP KIT) ..	1
37	624832		WHITE WEATHER ENCLOSURE (3 SIDED) (REQUIRES SUN TOP KIT) ...	1
38	624833		TAN WEATHER ENCLOSURE (3 SIDED) (REQUIRES SUN TOP KIT)	1
39	195 28G2		REAR VIEW MIRROR KIT (INCLUDES ITEMS 40 - 42)	1
40	19496G1		REAR VIEW MIRROR	1
41	19502G2		SUPPORT BRACKET	1
42	19527G1		HEX HEAD BOLT (SS), #8 - 32 X 5/8" LG	1
43				
44	603120		TAN SUN TOP KIT, 80" LG (INCLUDES 2 - 20, 45)	1
45	602672		TAN SUN TOP, 80" LG	1
46				
47	606937		BLACK SUN TOP	1

Notes:

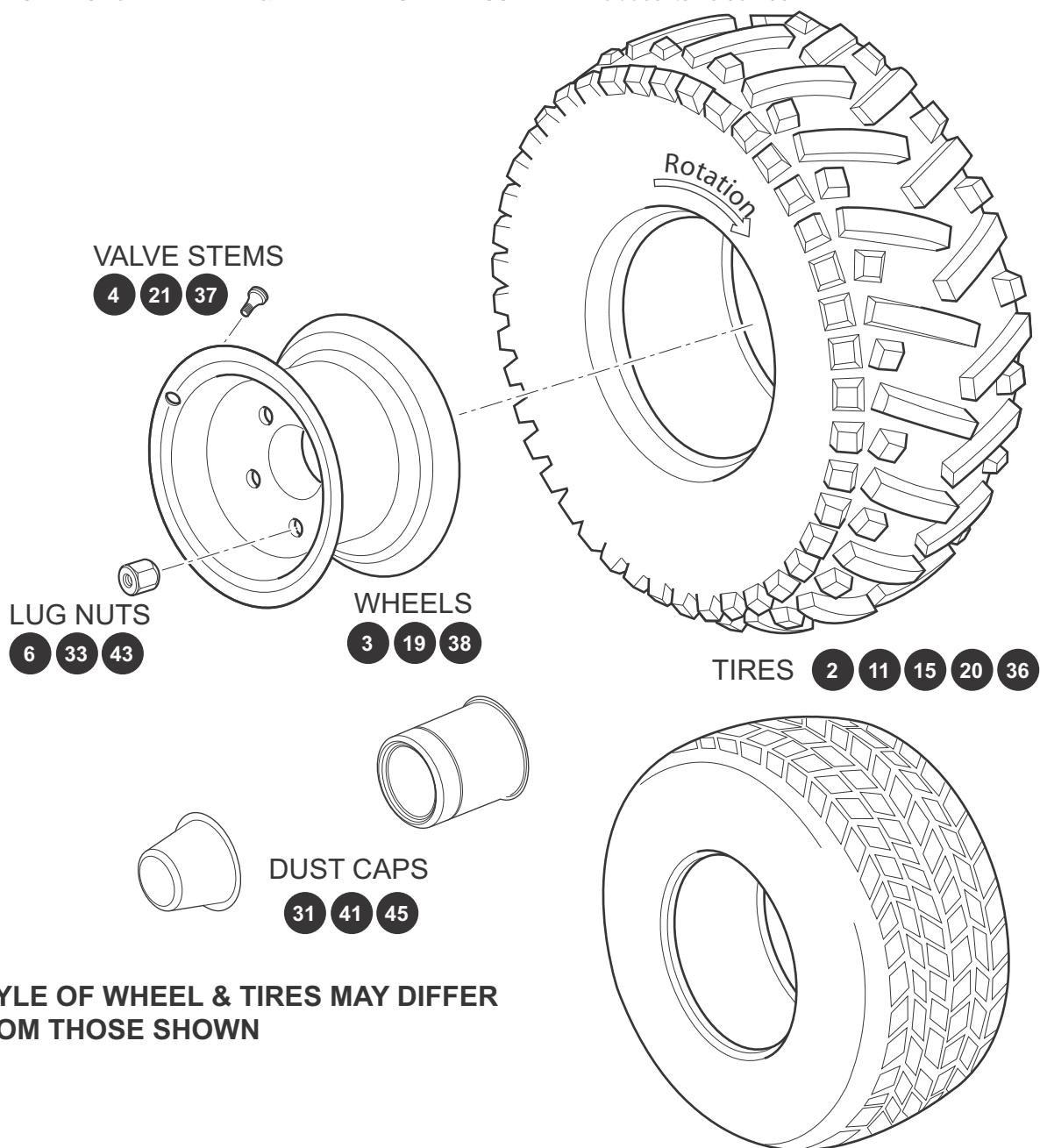
This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

Notes:

This image shows a full page of blank graph paper. The grid consists of small, equal-sized squares formed by thin gray lines. There are 20 columns and 20 rows of squares, creating a total of 400 square units. The grid covers the entire area of the page, leaving no margins or other markings.

WHEELS AND TIRES

- 1 BLACK WHEEL & TURF SAVERTIRE ASSEMBLY includes items 2 - 4
- 9 WHEEL & TRAIL WOLF TIRE ASSEMBLY DRIVER SIDE includes items 11
- 10 WHEEL & TRAIL WOLF TIRE ASSEMBLY PASSENGER SIDE includes items 11
- 13 BLACK WHEEL & STRYKER 1 TIRE ASSEMBLY DRIVER SIDE includes items 2, 4, 15
- 14 BLACK WHEEL & STRYKER 1 TIRE ASSEMBLY PASSENGER SIDE includes items 2, 4, 15
- 17 POLISHED WHEEL & PATHFINDER TIRE ASSEMBLY DRIVER SIDE includes items 19 - 21
- 18 POLISHED WHEEL & PATHFINDER TIRE ASSEMBLY PASSENGER SIDE includes items 19 - 21
- 35 POLISHED SPOKED WHEEL & TERRA TRAC TIRE ASSEMBLY includes items 36 - 38



WHEELS AND TIRES

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	28442G03		BLACK WHEEL AND TURF SAVER® TIRE ASSEMBLY (INCLUDES ITEMS 2 - 4)	AR
2	28442G02		TIRE, 20 X 10 - 10 TURF SAVER®	1
3	15172G02		BLACK WHEEL RIM, (4 LUG).....	1
4	11657-G1		VALVE STEM.....	1
5				
6	14723G1		LUG NUT, 1/2 -20.....	AR
7				
8				
9	74842-G03		WHEEL & TRAIL WOLF TIRE® ASSEMBLY DRIVER SIDE (INCLUDES ITEM 11)	AR
10	74842-G04		WHEEL & TRAIL WOLF TIRE® ASSEMBLY PASSENGER SIDE (INCLUDES ITEM 11)	AR
11	74842-G05		TIRE, 20 X 11 - 10 TRAIL WOLF®.....	1
12				
13	28630G04		BLACK WHEEL & STRYKER® 1 TIRE ASSEMBLY DRIVER SIDE (INCLUDES ITEMS 2, 4, 15).....	AR
14	28630G05		BLACK WHEEL & STRYKER® 1 TIRE ASSEMBLY PASSENGER SIDE (INCLUDES ITEMS 2, 4, 15).....	AR
15	28630G01		TIRE, 22 X 9 - 10 STRYKER 1	1
16				
17	604930		POLISHED WHEEL & PATHFINDER TIRE® ASSEMBLY DRIVER SIDE (INCLUDES ITEM 19 - 21)	AR
18	605228		POLISHED WHEEL & PATHFINDER TIRE® ASSEMBLY PASSENGER SIDE (INCLUDES ITEM 19 - 21)	AR
19	604927		POLISHED CAST ALUMINUM WHEEL	1
20	604928		TIRE, 22 X 11 PATHFINDER TIRE®	1
21	604915		VALVE STEM.....	1
22				
23				
24				
25				
26				
27				

WHEELS AND TIRES

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
28	606240		DIAMOND WHEEL & SPEEDRACER TIRE ASSY DRIVER SIDE	AR
29	606179		DIAMOND WHEEL & SPEEDRACER TIRE ASSY PASSENGER SIDE	AR
30				
31	608910		DIAMOND WHEEL CAP	AR
32				
33	606925		DIAMOND LUG NUT, 1/2 - 20	AR
34				
35	608914		POLISHED SPOKED WHEEL & TERRA TRAC TIRE ASSEMBLY (INCLUDES ITEMS 36 - 38)	AR
36	606141		TERRA TRAC TIRE, 22 X 11 - 10.....	1
37	604915		CHROME VALVE STEM	1
38	604927		POLISHED SPOKED WHEEL, 10 X 7.....	1
39				
40				
41	604929		CHROME CENTER CAP	AR
42				
43	605310		CHROME LUG NUT, 1/2 - 20	AR
44				
45	74175G01		DUST CAP	AR

Notes:

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WHEELS AND TIRES

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International: Phone: 001-706-798-4311, FAX: 001-706-771-4609

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