



**CUSHMAN™**

# **Electric Service Parts Manual**



**624960**

**ISSUED: SEPTEMBER 2011**

**REVISED: AUGUST 2012**



# SERVICE PARTS MANUAL

## ELECTRIC POWERED VEHICLE

### HAULER 1200X

### STARTING MODEL YEAR 2012

DISCLAIMER: The E-Z-GO Division of Textron Inc. (E-Z-GO) reserves the right to incorporate engineering and design changes to products in this Manual, without obligation to include these changes on units leased/sold previously.

The information contained in this Manual may be revised periodically E-Z-GO, and therefore is subject to change without notice.

E-Z-GO DISCLAIMS LIABILITY FOR ERRORS IN THIS MANUAL, and E-Z-GO SPECIFICALLY DISCLAIMS LIABILITY FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES RESULTING FROM THE USE OF THE INFORMATION AND MATERIALS IN THIS MANUAL.

#### **TO CONTACT US**

##### **NORTH AMERICA:**

**TECHNICAL ASSISTANCE & WARRANTY PHONE: 1-800-774-3946, FAX: 1-800-448-8124**

**SERVICE PARTS PHONE: 1-888-GET-EZGO (1-888-438-3946), FAX: 1-800-752-6175**

**INTERNATIONAL: PHONE: 001-706-798-4311, FAX: 001-706-771-4609**

**E-Z-GO DIVISION OF TEXTRON INC., 1451 MARVIN GRIFFIN RD., AUGUSTA, GEORGIA USA 30906-3852**

## GENERAL INFORMATION

To obtain a copy of the limited warranty applicable to the vehicle, call or write a local Distributor, authorized Branch or the Warranty Department with vehicle serial number and manufacturer code.

The use of non Original Equipment Manufacturer (OEM) parts may void the warranty.

Overfilling of batteries may void the warranty.

### BATTERY PROLONGED STORAGE

All batteries will self discharge over time. The rate of self discharge varies depending on the ambient temperature and the age and condition of the batteries.

A fully charged battery will not freeze in winter temperatures unless the temperature falls below -75° F (-60° C).

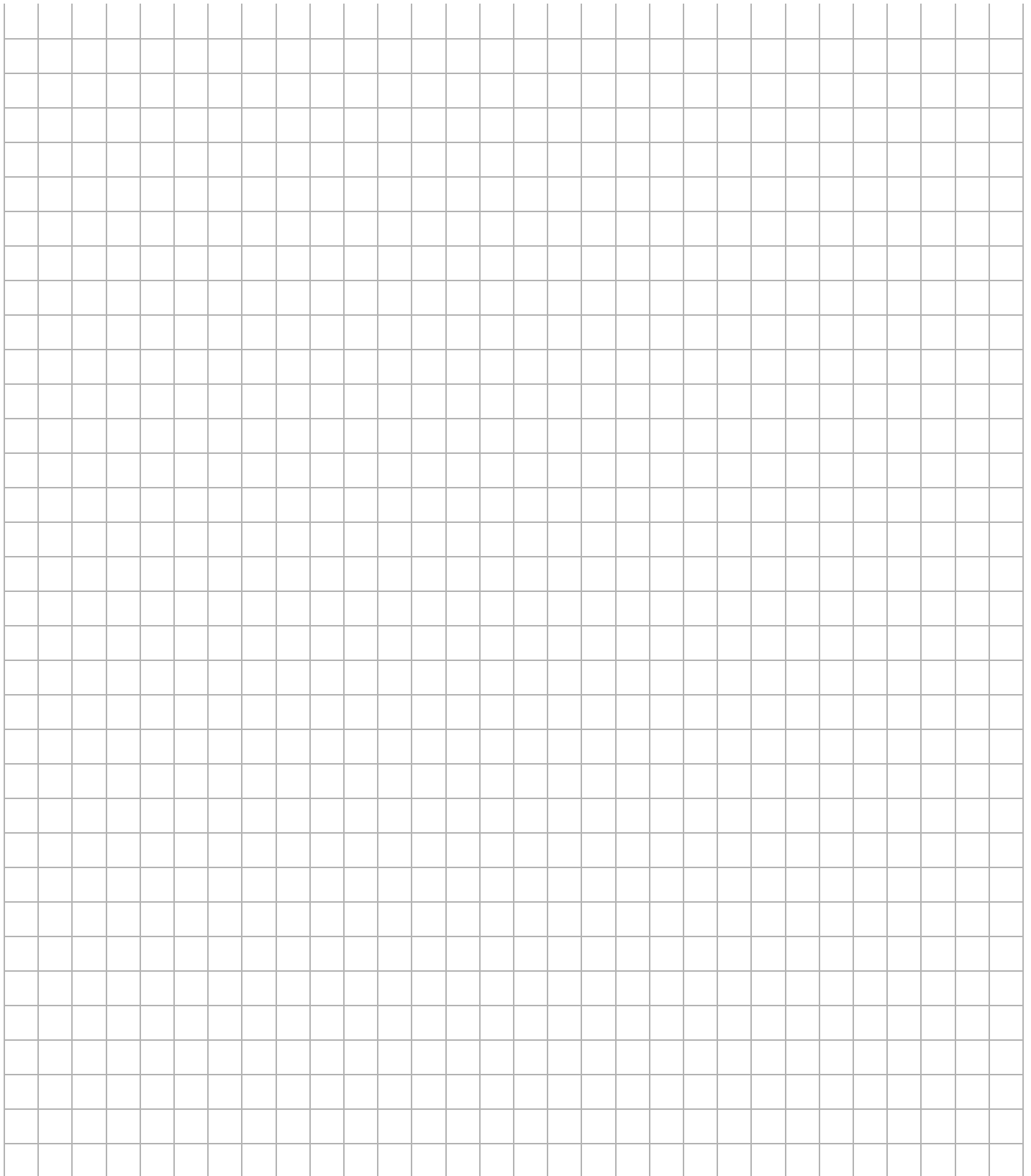
As with all electric vehicles, the batteries must be checked and recharged as required or at a minimum of 30 day intervals.



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## NOTES



# HOW TO USE THE SERVICE PARTS MANUAL

This manual is divided into several sections:

- GENERAL INFORMATION
- ILLUSTRATED PARTS BREAKDOWN
- APPENDIX

The first section, GENERAL INFORMATION, contains the following information:

- WARRANTY INFORMATION
- GENERAL INDEX
- HOW TO USE THE SERVICE PARTS MANUAL

The second section, ILLUSTRATED PARTS BREAKDOWN, contains illustrations and parts lists for all systems of your vehicle.

The third section, APPENDIX, contains a listing of specialty products and accessories.

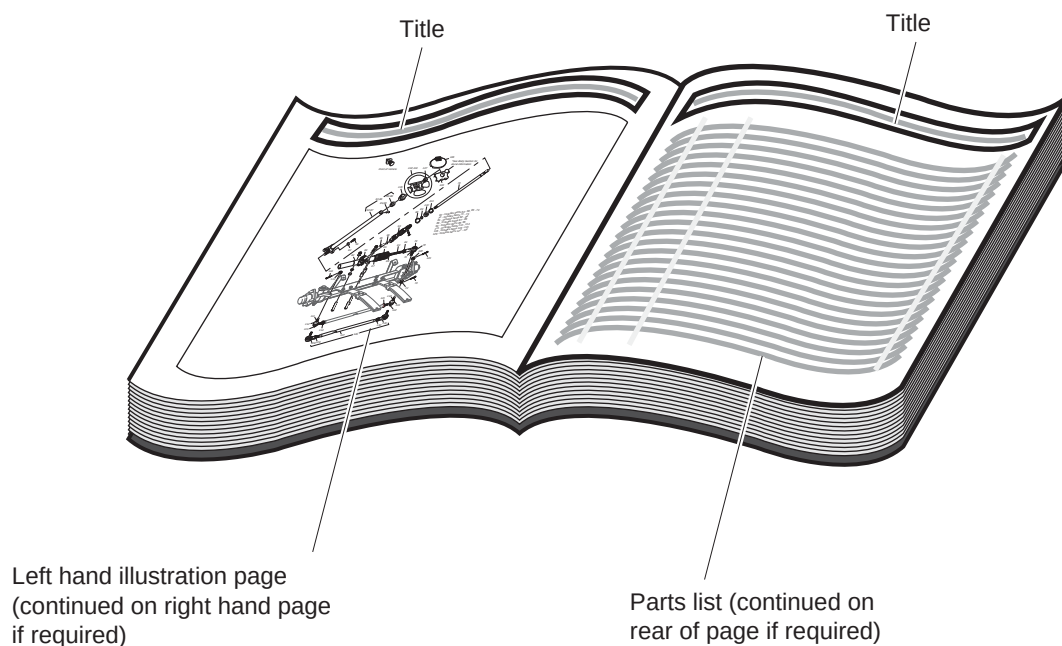
## USE OF THE MANUAL

To use this manual, consult the GENERAL INDEX to locate the information or illustration required.

Introduction of some revisions varies due to supply of components; therefore, it is possible that various combinations of components may be found that are not directly reflected by each illustration. Consult the illustration that best suits your situation and then contact the Service Parts Department. It is important that the serial number of your vehicle and its model number be supplied to Service Parts when ordering any replacement components.

Locate the serial number plate (see BODY located in the Illustrated Parts Breakdown section of this manual for its location) and note the complete number shown on the plate.

# HOW TO USE THE SERVICE PARTS MANUAL



## 1. WHEN THE PART NUMBER IS NOT KNOWN

- Determine the function and application of the part required. Turn to the General Index and select the most appropriate title.
- Turn to the page number indicated and locate the desired part on the illustration.
- From the illustration, obtain the item number assigned to the desired part. Refer to the accompanying description for specific information regarding the part.

## 2. IF YOU KNOW THE PART NUMBER

- Locate the part number or description in the appropriate column on the parts list page.

NOTE: It is suggested that you confirm that the part selected is correct by verifying it with the pictorial representation on the illustrated page.

Should an asterisk (\*) appear in the part number column on the parts list page, read upwards until a part number is found. The part number is the lowest assembly sold by Service Parts and the asterisk (\*) indicates that the part depicted is not available for purchase.

NOTE: Descriptions are indented under the assembly that they are used on. That assembly is, in turn listed under the assembly that it is used on. This process is repeated until the highest final assembly is reached.

**To facilitate the maintenance and repair of the vehicle, a Technician's Repair and Service Manual is available from the Service Parts Department.**

# HOW TO USE THE SERVICE PARTS MANUAL

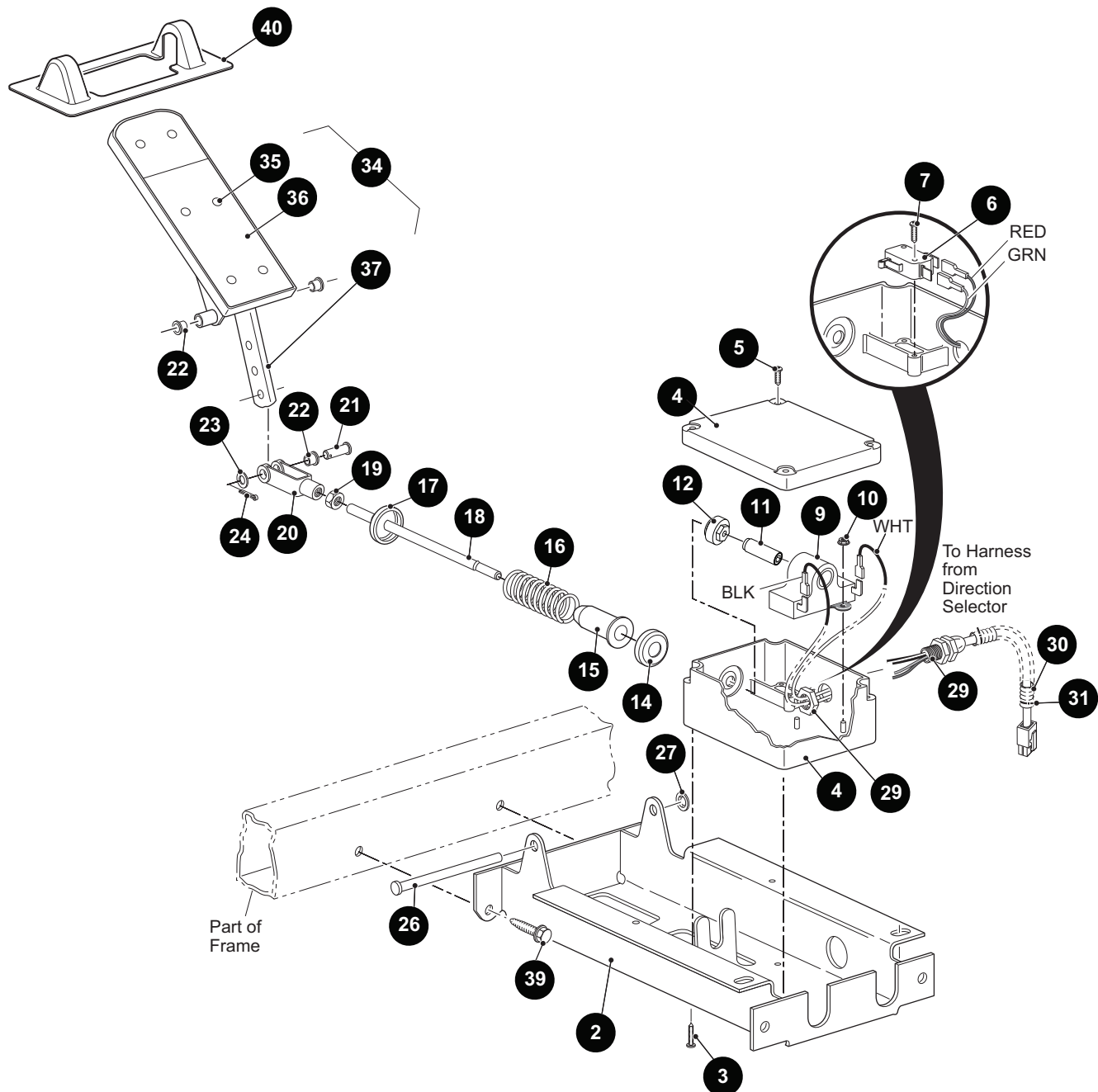
## 3. COLOR CODE FOR BODY COMPONENTS

The last two digits of the part number for the body part will denote the color code, locate the part number for the cowl, rear body, seat pod, side panel or seat wrap then locate your color in the list below, replace the last \*\* or XX with the two digit color code.

| <u>CODE #</u> | <u>DESCRIPTION</u>     | <u>CODE #</u> | <u>DESCRIPTION</u>                |
|---------------|------------------------|---------------|-----------------------------------|
| 01            | NO PAINT               | 53            | MOSSY OAK NEW BREAK UP - DIPPED   |
| 02            | SPECIAL COLOR          | 54            | MOSSY OAK OBSESSION - DIPPED      |
| 05            | JACOBSEN ORANGE        | 55            | REALTREE ADVANTAGE MAX 4 - DIPPED |
| 06            | LIGHT GOLD PEARL       | 56            | REALTREE HARDWOOD BROWN - DIPPED  |
| 07            | SILVER PEARL METALIC   | 57            | REALTREE AP HOT PINK - DIPPED     |
| 11            | BLACK                  | 58            | BLACK / SILVER MARBLE - DIPPED    |
| 12            | EMERALD GREEN PEARL    | 59            | RED / SILVER MARBLE - DIPPED      |
| 13            | CLOUD GREY             | 60            | HOT PINK / SILVER MARBLE - DIPPED |
| 14            | VIPER BLUE METALLIC    | 61            | REALTREE AP                       |
| 19            | PATRIOT BLUE PEARL     | 62            | REALTREE MAX 4                    |
| 20            | INFERNO RED METALLIC   | 63            | MOSSY OAK BREAKUP                 |
| 23            | ADVANTAGE CLASSIC CAMO | 64            | MOSSY OAK TREESTAND               |
| 24            | NATURAL                | 65            | REALTREE APG                      |
| 25            | VIVID NEW HOLLAND BLUE | 66            | REALTREE MAX 1                    |
| 26            | STEEL BLUE PEARL       | 67            | REALTREE AP PINK                  |
| 27            | BRIGHT SILVER METALLIC | 68            | REALTREE AP - DIPPED              |
| 29            | PRIMER ONLY            |               |                                   |
| 30            | HD ADVANTAGE CAMO      |               |                                   |
| 31            | METALLIC CHARCOAL      |               |                                   |
| 32            | LIGHT ALMOND PEARL     |               |                                   |
| 33            | TIMBERLINE GREEN       |               |                                   |
| 34            | DEEP MOLTEN RED        |               |                                   |
| 35            | SAFETY YELLOW          |               |                                   |
| 36            | CHAMPAGNE BEIGE        |               |                                   |
| 37            | HUNTER GREEN           |               |                                   |
| 38            | BRIGHT WHITE           |               |                                   |
| 39            | FLAME RED              |               |                                   |
| 40            | BLACK                  |               |                                   |
| 41            | ELECTRIC BLUE          |               |                                   |
| 42            | PLATINUM               |               |                                   |
| 43            | BURGUNDY               |               |                                   |
| 44            | ALMOND                 |               |                                   |
| 45            | BLACK                  |               |                                   |
| 46            | FLAME RED              |               |                                   |
| 47            | BURLINGTON GREEN       |               |                                   |
| 48            | BLACK                  |               |                                   |
| 49            | FLAME RED              |               |                                   |
| 50            | RECON GREEN            |               |                                   |
| 51            | SUNBURST ORANGE        |               |                                   |
| 52            | BRITISH RACING GREEN   |               |                                   |

# ACCELERATOR

1 PEDAL BOX ASSEMBLY includes items 2 - 37



# ACCELERATOR

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                     | QTY. |
|------|----------|-----------|-------------------------------------------------|------|
| 1    | 73333G11 |           | PEDAL BOX ASSEMBLY (Includes Items 2 - 37)..... | 1    |
| 2    | 70116G02 |           | ACCELERATOR PEDAL BRACKET .....                 | 1    |
| 3    | 01051G01 |           | SCREW, #8 - 16 X 1/2" LG. ....                  | 4    |
| 4    | 25853G01 |           | PEDAL BOX AND COVER .....                       | 1    |
| 5    | 00684G6  |           | SCREW, #8 - 32 X 3/4" LG. ....                  | 2    |
| 6    | 25861G02 |           | MICRO SWITCH .....                              | 1    |
| 7    | 01050G01 |           | SCREW, #4 - 20 X 5/8" LG.....                   | 2    |
| 8    |          |           |                                                 |      |
| 9    | 25854G01 |           | INDUCTIVE THROTTLE SENSOR .....                 | 1    |
| 10   | 00983G01 |           | SELF THREADING NUT, 3/16" .....                 | 2    |
| 11   | 602484   |           | PLUNGER .....                                   | 1    |
| 12   | 28444G01 |           | ACCELERATOR ROD CAM .....                       | 1    |
| 13   |          |           |                                                 |      |
| 14   | 17677G1  |           | SPRING RETAINER, 1/2".....                      | 1    |
| 15   | 17979G1  |           | BUSHING .....                                   | 1    |
| 16   | 73046G01 |           | COMPRESSION SPRING .....                        | 1    |
| 17   | 17677G2  |           | SPRING RETAINER, 3/8".....                      | 1    |
| 18   | 73332G01 |           | ACCELERATOR ROD .....                           | 1    |
| 19   | 00532G4  |           | LOCK NUT, 5/16 - 24.....                        | 1    |
| 20   | 10385G4  |           | CLEVIS YOKE (ADJUSTABLE).....                   | 1    |
| 21   | 10386G3  |           | CLEVIS PIN, 5/16" X 1" LG .....                 | 1    |
| 22   | 17838G1  |           | NYLON BUSHING .....                             | 3    |
| 23   | 17255G1  |           | TEFLON WASHER, 5/16" .....                      | 1    |
| 24   | 10387G3  |           | COTTER PIN, 3/32" X 3/4" LG .....               | 1    |
| 25   |          |           |                                                 |      |
| 26   | 74432G01 |           | PEDAL PIVOT PIN .....                           | 1    |
| 27   | 12064G6  |           | PUSH NUT .....                                  | 1    |
| 28   |          |           |                                                 |      |
| 29   | 25879G08 |           | WIRING HARNESS (PEDAL BOX ASSEMBLY) .....       | 1    |
| 30   | 17313G1  |           | LOOM FLEX, 3/8" X 6" LG (BULK) .....            | 1    |
| 31   | 17618G1  |           | NYLON CLAMP .....                               | 2    |

# ACCELERATOR

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                              | QTY. |
|------|----------|-----------|----------------------------------------------------------|------|
| 32   |          |           |                                                          |      |
| 33   |          |           |                                                          |      |
| 34   | 25799G03 |           | ACCELERATOR PEDAL ASSEMBLY (INCLUDES ITEMS 35 - 37)..... | 1    |
| 35   | 16409G01 |           | OVAL RIVET, 15/32" .....                                 | 6    |
| 36   | 27512G01 |           | ACCELERATOR PEDAL PAD .....                              | 1    |
| 37   | 70125G04 |           | ACCELERATOR PEDAL .....                                  | 1    |
| 38   |          |           |                                                          |      |
| 39   | 00715G2  |           | BOLT, 5/16 - 18 X 13/16" LG .....                        | 4    |
| 40   | 70135G01 |           | PEDAL PIVOT COVER .....                                  | 1    |

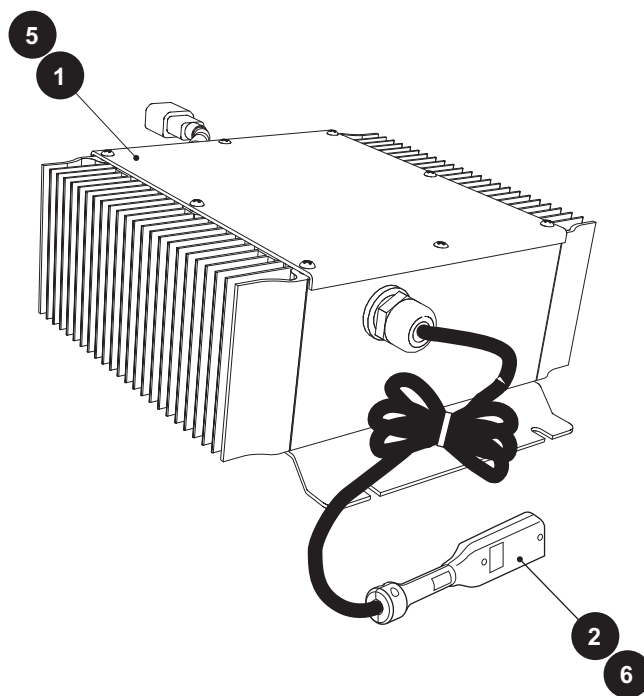


## Notes:

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# BATTERY CHARGER

- 1 48 VOLT PORTABLE CHARGER includes items 2 & 3
- 5 48 VOLT BATTERY CHARGER includes items 6 & 7



## BATTERY CHARGER

\* Indicates a component that is not available as an individual part.

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[illegible]

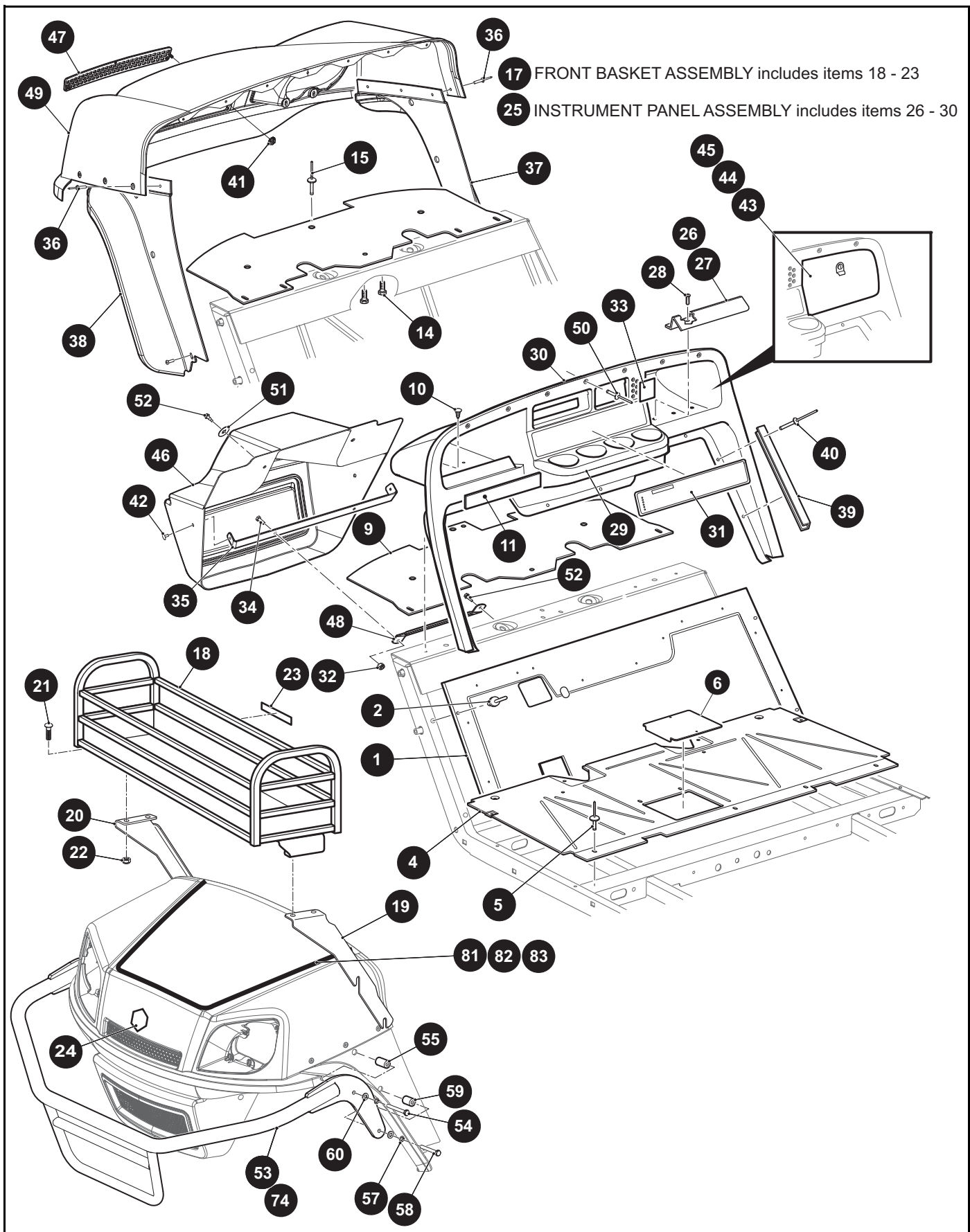
## Notes:

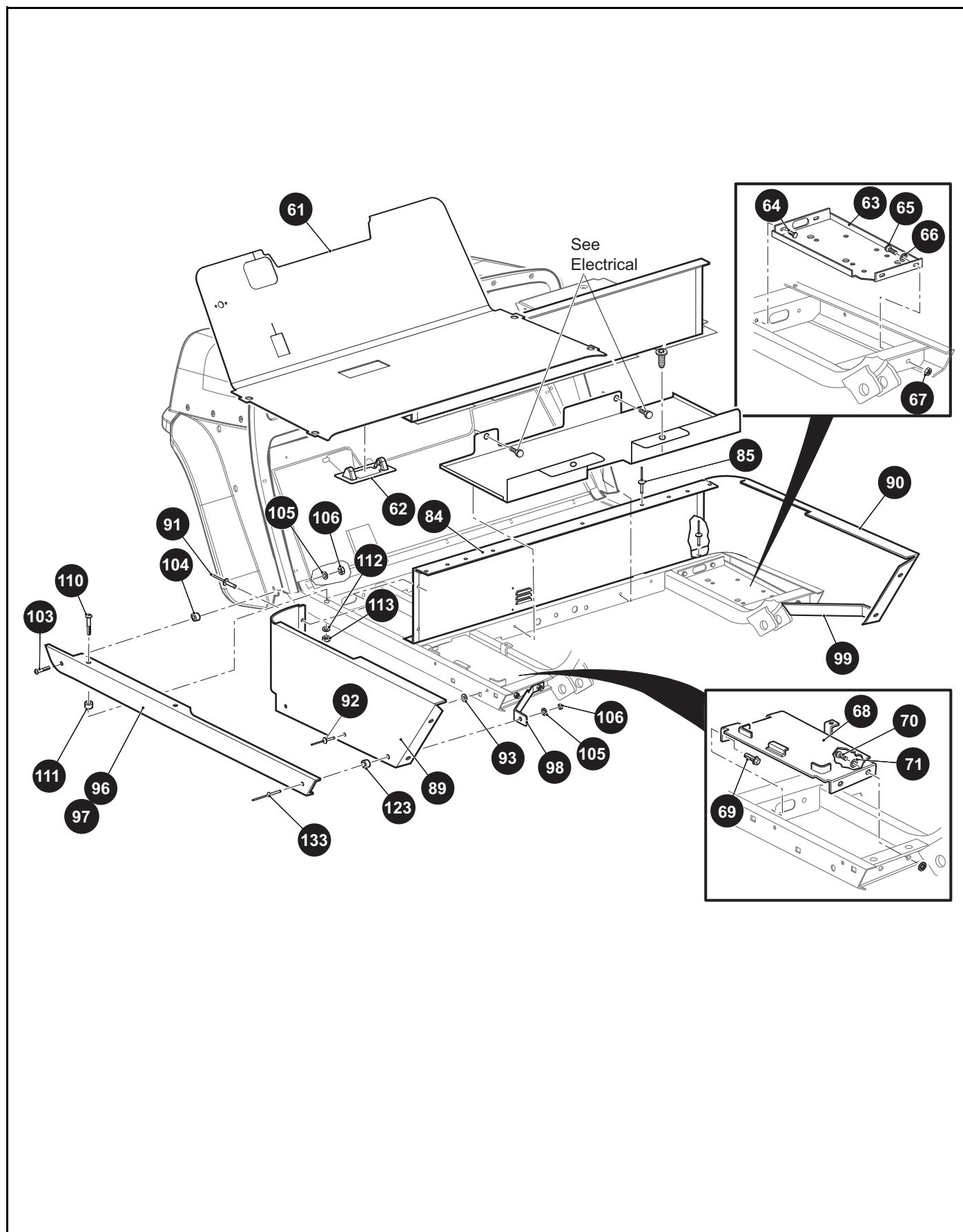
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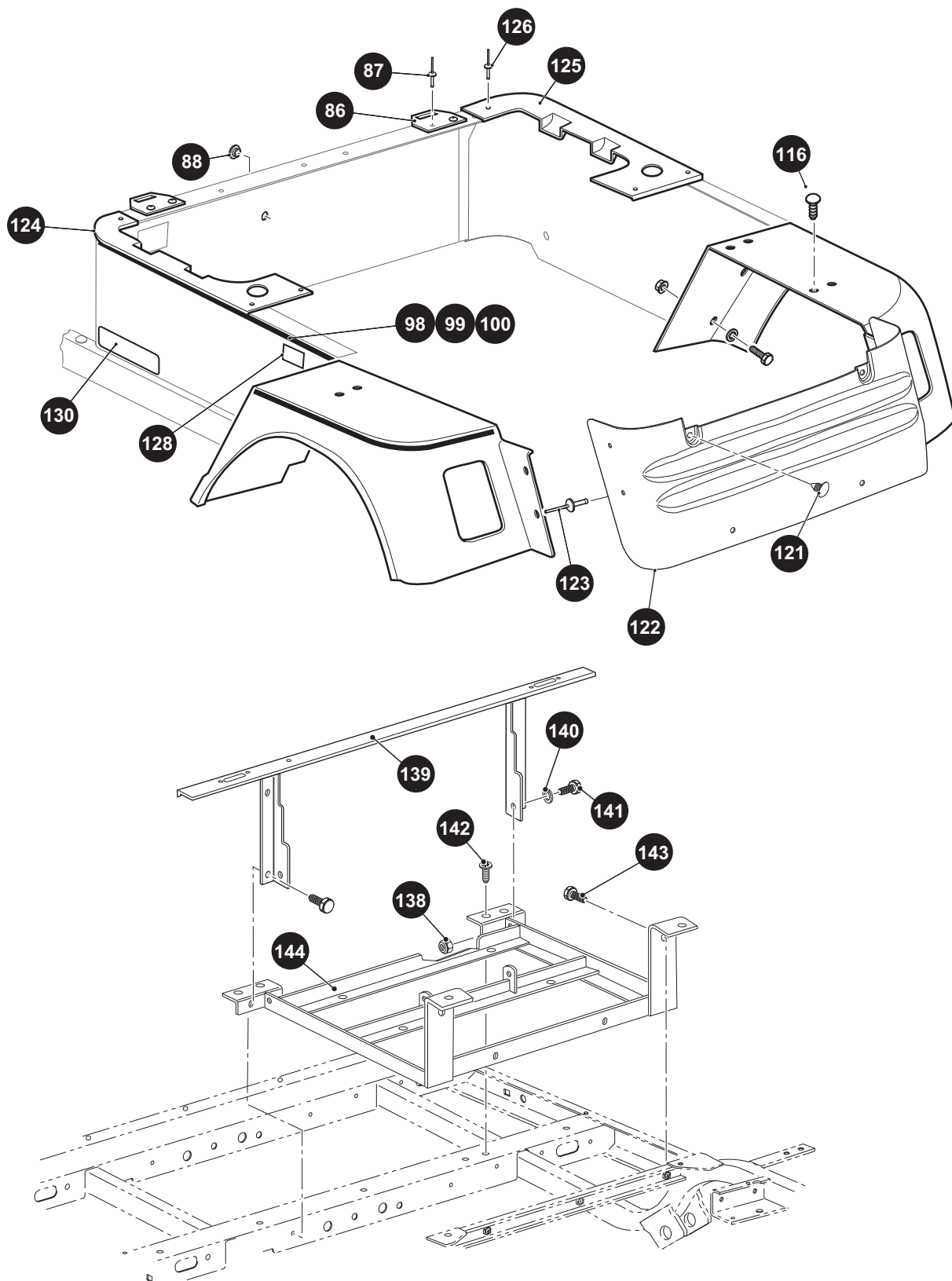
## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# BODY



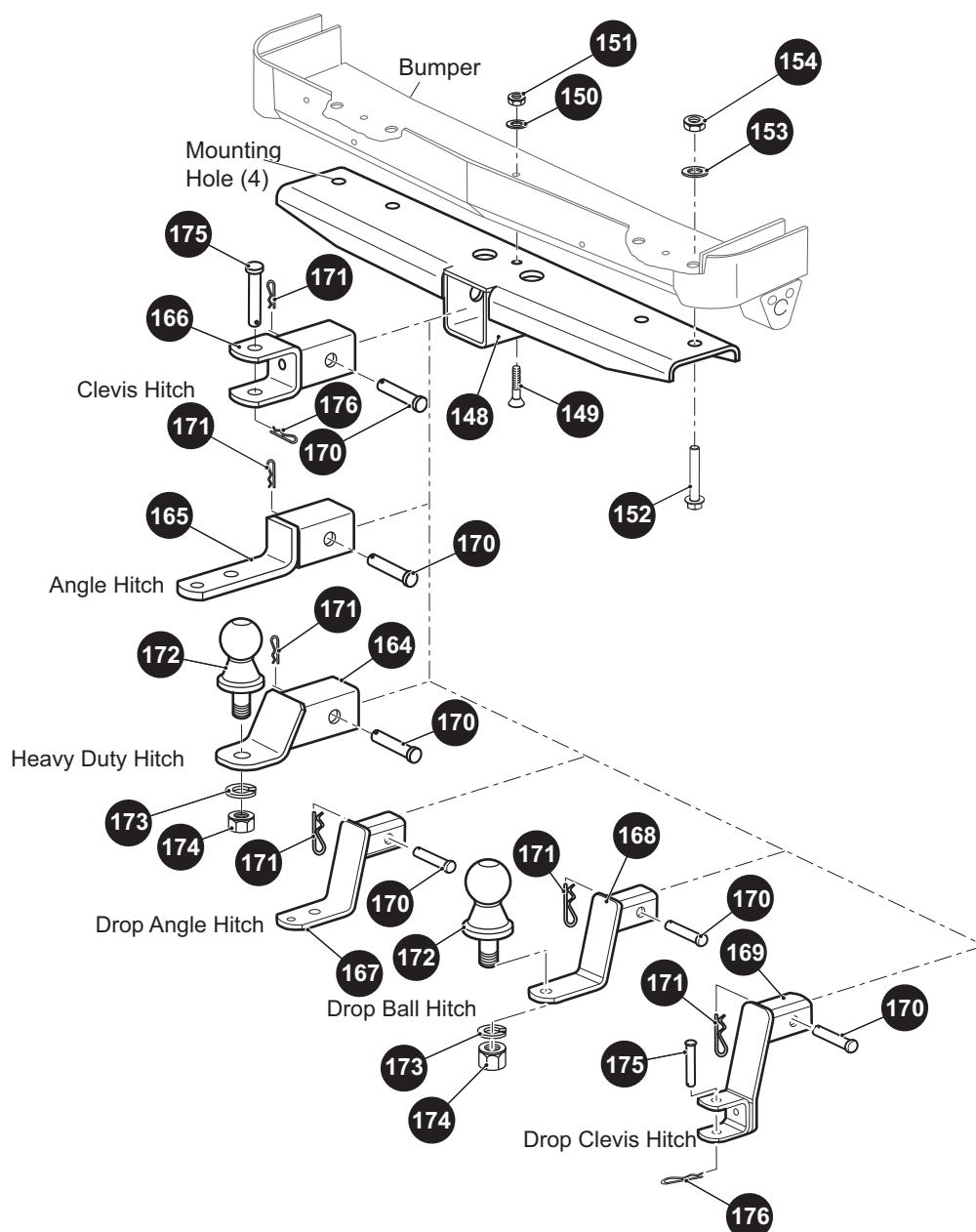




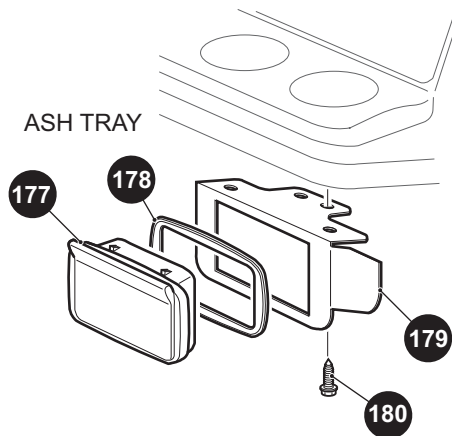


## HITCHES

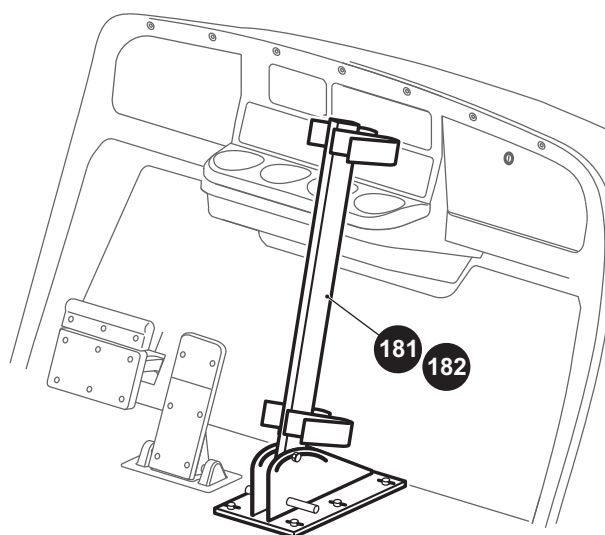
- 158** HEAVY DUTY HITCH KIT includes items 164, 170 - 174
- 159** ANGLE HITCH KIT INCLUDES includes items 165, 170, 171
- 160** CLEVIS HITCH KIT INCLUDES includes items 166, 170, 171, 175, 176
- 161** DROP ANGLE HITCH KIT INCLUDES includes items 167, 170, 171
- 162** DROP BALL HITCH KIT INCLUDES includes items 168, 170 - 174
- 163** DROP CLEVIS HITCH KIT includes items 169, 170, 171, 175, 176



ASH TRAY



FLOOR MOUNT  
GUN HOLDER



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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                              | QTY. |
|------|----------|-----------|----------------------------------------------------------|------|
| 1    | 70662G01 |           | UPPER FLOORPAN .....                                     | 1    |
| 2    | 14601G11 |           | RIVET, 3/16" X 9/16" LG (ALUMINUM).....                  | 9    |
| 3    |          |           |                                                          |      |
| 4    | 70451G01 |           | LOWER FLOORPAN .....                                     | 1    |
| 5    | 14601G11 |           | RIVET, 3/16" X 9/16" LG (ALUMINUM).....                  | 7    |
| 6    | 70452G01 |           | ACCESS COVER.....                                        | 1    |
| 7    |          |           |                                                          |      |
| 8    |          |           |                                                          |      |
| 9    | 71413G01 |           | SPLASH PANEL .....                                       | 1    |
| 10   | 16816G2  |           | RATCHET FASTENER, 1/4" X 3/4" LG.....                    | 4    |
| 11   | 74443G01 |           | LABEL (ANTI-ROLLBACK) .....                              | 1    |
| 12   |          |           |                                                          |      |
| 13   |          |           |                                                          |      |
| 14   | 71102G02 |           | SELF TAPPING SCREW, 1/4 - 20 X 1/2" LG.....              | 3    |
| 15   | 71055G01 |           | RIVET, 3/16" X 1 1/8" LG (ALUMINUM).....                 | 1    |
| 16   |          |           |                                                          |      |
| 17   | 74521G02 |           | FRONT BASKET ASSEMBLY (INCLUDES ITEMS 18 - 23).....      | 1    |
| 18   | 74523G01 |           | FRONT BASKET .....                                       | 1    |
| 19   | 74522G01 |           | BASKET MOUNTING BRACKET (DRIVER SIDE) .....              | 1    |
| 20   | 74522G02 |           | BASKET MOUNTING BRACKET (PASSENGER SIDE) .....           | 1    |
| 21   | 00725G1  |           | CARRIAGE BOLT, 3/8 - 16 X 1" LG (STAINLESS STEEL) .....  | 4    |
| 22   | 00891G1  |           | LOCK NUT, 3/8 - 16.....                                  | 4    |
| 23   | 71931G01 |           | LABEL, FRONT BASKET (WARNING) .....                      | 1    |
| 24   | 619135   |           | DECAL, CUSHMAN COWL .....                                | 1    |
| 25   | 71151G01 |           | INSTRUMENT PANEL ASSEMBLY (INCLUDES ITEMS 26 - 30) ..... | 1    |
| 26   | 71153G01 |           | DEFLECTOR (PASSENGER SIDE) .....                         | 1    |
| 27   | 71154G01 |           | DEFLECTOR (DRIVER SIDE).....                             | 1    |
| 28   | 00614G5  |           | SCREW, #8 - 18 X 5/8" LG .....                           | 4    |
| 29   | 71158G01 |           | INSTRUMENT PANEL INSERT (FOUR CUP) .....                 | 1    |
| 30   | 71152G01 |           | INSTRUMENT PANEL.....                                    | 1    |
| 31   | 601781   |           | LABEL (SAFETY).....                                      | 1    |

# BODY

When ordering parts, please specify the model and serial number of the product.

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| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                                 | QTY. |
|------|-----------|-----------|-------------------------------------------------------------|------|
| 32   | 14390G4   |           | NUT, 1/4-20 .....                                           | 2    |
| 33   | 35968G01  |           | LABEL (T-HOLDER COVER) .....                                | 1    |
| 34   | 00414G6   |           | HEX HD BOLT, 1/4 -20 X 3/4" LG.....                         | 2    |
| 35   | 618653    |           | FASCIA BRACKET .....                                        | 1    |
| 36   | 71055G01  |           | RIVET, 3/16" X 1" LG (ALUMINUM) .....                       | 6    |
| 37   | 613274    |           | FENDER FLARE (PASSENGER SIDE) .....                         | 1    |
| 38   | 614378    |           | FENDER FLARE (DRIVER SIDE).....                             | 1    |
| 39   | 71115G01  |           | VINYL TRIM .....                                            | 2    |
| 40   | 71055G01  |           | RIVET, 3/16" X 1" LG (ALUMINUM) .....                       | 10   |
| 41   | 71597G01  |           | SELF THREADING NUT, 5 X 10 X 15mm.....                      | 2    |
| 42   | 15058G1   |           | ALUMINUM RIVET, .87" .....                                  | 2    |
| 43   | 75459G01  |           | GLOVE BOX DOORS (BOTH SIDES) .....                          | 1    |
| 44   | 75459G02  |           | GLOVE BOX DOOR (DRIVER SIDE) .....                          | 1    |
| 45   | 75459G03  |           | GLOVE BOX DOOR (PASSENGER SIDE) .....                       | 1    |
| 46   | 613273    |           | FRONT FASCIA .....                                          | 1    |
| 47   | 617643    |           | COWL GRILL COVER.....                                       | 1    |
| 48   | 70725G02  |           | FRONT SHIELD BRACE.....                                     | 2    |
| 49   | 613036G** |           | COWL (See COLOR CODE in HOW TO USE Section of Manual) ..... | 1    |
| 50   | 71055G01  |           | RIVET, 3/16" X 1" LG (ALUMINUM) .....                       | 7    |
| 51   | 16469G1   |           | FENDER WASHER, 9/32" .....                                  | 2    |
| 52   | 01038G01  |           | BOLT, 1/4-20 X .7" .....                                    | 4    |
| 53   | 617620    |           | BRUSHGUARD .....                                            | 1    |
| 54   | 00440G6   |           | HEX HEAD BOLT, 5/16-18 X 2-3/4" .....                       | 2    |
| 55   | 75048G02  |           | SPACER, .328 X 1.31.....                                    | 2    |
| 56   |           |           |                                                             |      |
| 57   | 00905G8   |           | LOCK WASHER, 5/16" .....                                    | 4    |
| 58   | 00440G2   |           | CAP SCREW, 5/16-18" X 2-1/4" .....                          | 4    |
| 59   | 75048G04  |           | SPACER .....                                                | 2    |
| 60   | 00559G8   |           | FLAT WASHER, 5/16" .....                                    | 4    |
| 61   | 70663G04  |           | FLOOR MAT W/HORN HOLES.....                                 | 1    |
| 62   |           |           |                                                             |      |

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| ITEM | PART NO.   | 1 2 3 4 5 | DESCRIPTION                                                             | QTY. |
|------|------------|-----------|-------------------------------------------------------------------------|------|
| 63   | 70244G03   |           | SPLASH PANEL .....                                                      | 1    |
| 64   | 00715G2    |           | BOLT, 5/16 - 18 X .8" LG.....                                           | 4    |
| 65   | 00438G8    |           | BOLT, 5/16 - 18 X 1" LG.....                                            | 2    |
| 66   | 00559G8    |           | FLAT WASHER, 5/16".....                                                 | 2    |
| 67   | 11098G6    |           | LOCK NUT, 5/16 - 18 (STAINLESS STEEL).....                              | 2    |
| 68   |            |           |                                                                         |      |
| 69   | 00715G2    |           | BOLT, 5/16 - 18 X .8" LG.....                                           | AR   |
| 70   | 00438G6    |           | BOLT, 5/16 - 18 X 3/4" LG.....                                          | 3    |
| 71   | 00571G2    |           | FLAT WASHER, 5/16".....                                                 | 1    |
| 72   |            |           |                                                                         |      |
| 73   |            |           |                                                                         |      |
| 74   | 629423     |           | CHROME BRUSHGUARD.....                                                  | 1    |
| 75   |            |           |                                                                         |      |
| 76   |            |           |                                                                         |      |
| 77   |            |           |                                                                         |      |
| 78   |            |           |                                                                         |      |
| 79   |            |           |                                                                         |      |
| 80   |            |           |                                                                         |      |
| 81   | 603728     |           | PEWTER PINSTRIPING TAPE.....                                            | 1    |
| 82   | 75372G04   |           | BLACK PINSTRIPING TAPE .....                                            | 1    |
| 83   | 75372G08   |           | SILVER PINSTRIPING TAPE .....                                           | 1    |
| 84   | 609143G**  |           | SEAT WRAP W/LOUVERS (See COLOR CODE in HOW TO USE Section)              | 1    |
| 85   | 10570G10   |           | RIVET, 5/32" X 9/16" LG (STAINLESS STEEL).....                          | 8    |
| 86   | 71609G01   |           | SEAT HINGE PLATE .....                                                  | 2    |
| 87   | 10570G11   |           | RIVET, 3/16" X 3/4" LG (STAINLESS STEEL).....                           | 4    |
| 88   | 20271G10   |           | HOLE PLUG .....                                                         | 1    |
| 89   | 609168G1** |           | SIDE PANEL (DRIVER SIDE) (See COLOR CODE in HOW TO USE Section)         | 1    |
| 90   | 609168G2** |           | SIDE PANEL (PASSENGER SIDE) (See COLOR CODE in HOW TO USE Section)..... | 1    |
| 91   | 10570G10   |           | RIVET, 5/32" X 9/16" LG (STAINLESS STEEL).....                          | 4    |
| 92   | 10570G12   |           | RIVET, 1/4" X 9/16" LG (ALUMINUM).....                                  | 4    |

# BODY

When ordering parts, please specify the model and serial number of the product.

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\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                     | QTY. |
|------|----------|-----------|-------------------------------------------------|------|
| 93   | 16469G1  |           | FENDER WASHER, 1/4" .....                       | 4    |
| 94   |          |           |                                                 |      |
| 95   |          |           |                                                 |      |
| 96   | 618886   |           | ROCKER PANEL (DRIVER SIDE) .....                | 1    |
| 97   | 618885   |           | ROCKER PANEL (PASSENGER SIDE) .....             | 1    |
| 98   | 71440G03 |           | BRACE (DRIVER SIDE).....                        | 1    |
| 99   | 71440G04 |           | BRACE (PASSENGER SIDE) .....                    | 1    |
| 100  |          |           |                                                 |      |
| 101  |          |           |                                                 |      |
| 102  |          |           |                                                 |      |
| 103  | 00789G2  |           | BOLT, #10 - 24 X 1 1/4" LG .....                | 4    |
| 104  | 23726G2  |           | SPACER, 1/4".....                               | 4    |
| 105  | 00660G5  |           | FLAT WASHER, #10 (STAINLESS STEEL) .....        | 4    |
| 106  | 14390G10 |           | LOCK NUT, #10 - 24.....                         | 4    |
| 107  |          |           |                                                 |      |
| 108  |          |           |                                                 |      |
| 109  |          |           |                                                 |      |
| 110  | 16705G1  |           | SCREW, 1/4 - 20 X 1" LG (STAINLESS STEEL) ..... | 4    |
| 111  | 23726G2  |           | SPACER, 1/4".....                               | 4    |
| 112  | 00559G7  |           | FLAT WASHER, 1/4" .....                         | 4    |
| 113  | 14390G4  |           | LOCK NUT, 1/4 - 20.....                         | 4    |
| 114  |          |           |                                                 |      |
| 115  |          |           |                                                 |      |
| 116  | 16816G2  |           | RATCHET FASTENER, 1/4" X 3/4" LG .....          | 10   |
| 117  |          |           |                                                 |      |
| 118  |          |           |                                                 |      |
| 119  |          |           |                                                 |      |
| 120  |          |           |                                                 |      |
| 121  | 16816G2  |           | RATCHET FASTENER, 1/4" X 3/4" LG .....          | 8    |
| 122  | 74890G01 |           | REAR PANEL .....                                | 1    |
| 123  | 71055G01 |           | RIVET, 3/16" X 1" LG (ALUMINUM) .....           | 4    |

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                     | QTY. |
|------|----------|-----------|-------------------------------------------------|------|
| 124  | 74891G01 |           | SEAT FILLER PANEL (DRIVER SIDE) .....           | 1    |
| 125  | 74891G02 |           | SEAT FILLER PANEL (PASSENGER SIDE) .....        | 1    |
| 126  | 10570G10 |           | RIVET, 5/32" X 9/16" LG (STAINLESS STEEL) ..... | 6    |
| 127  |          |           |                                                 |      |
| 128  | 74099G01 |           | LABEL (TILT WARNING) .....                      | 2    |
| 129  |          |           |                                                 |      |
| 130  | 619143   |           | DECAL, CUSHMAN LOGO .....                       | 1    |
| 131  |          |           |                                                 |      |
| 132  |          |           |                                                 |      |
| 133  | 15058G6  |           | RIVET, 3/16" X 15/16" LG (ALUMINUM) .....       | 4    |
| 134  | 71424G01 |           | SPACER (DRIVER SIDE) .....                      | 1    |
| 135  | 71424G02 |           | SPACER (PASSENGER SIDE) .....                   | 1    |
| 136  |          |           |                                                 |      |
| 137  |          |           |                                                 |      |
| 138  | 11098G6  |           | LOCK NUT, 5/16 - 18 .....                       | 2    |
| 139  | 70441G01 |           | SEAT FRAME .....                                | 1    |
| 140  | 00559G8  |           | FLAT WASHER, 5/16" .....                        | 2    |
| 141  | 00438G6  |           | BOLT, 5/16 - 18 X 3/4" LG .....                 | 2    |
| 142  | 70200G01 |           | SCREW, 3/8 - 16 X 1/4" LG .....                 | 2    |
| 143  | 00715G2  |           | BOLT, 5/16 - 18 X 13/16 LG .....                | 4    |
| 144  | 70046G02 |           | BATTERY RACK .....                              | 1    |
| 145  |          |           |                                                 |      |
| 146  |          |           |                                                 |      |
| 147  |          |           |                                                 |      |
| 148  | 74348G02 |           | HITCH RECEIVER .....                            | 1    |
| 149  | 00198G8  |           | BOLT, 5/16 - 18 X 1" LG .....                   | 1    |
| 150  | 00571G2  |           | FLAT WASHER, 5/16" .....                        | 1    |
| 151  | 11098G6  |           | LOCK NUT, 5/16 - 18 (STAINLESS STEEL) .....     | 1    |
| 152  | 00463G4  |           | BOLT, 7/16 - 14 X 1 1/2" LG .....               | 4    |
| 153  | 00922G3  |           | FLAT WASHER, 7/16" .....                        | 4    |
| 154  | 00734G1  |           | LOCK NUT, 7/16 - 14" .....                      | 4    |

# BODY

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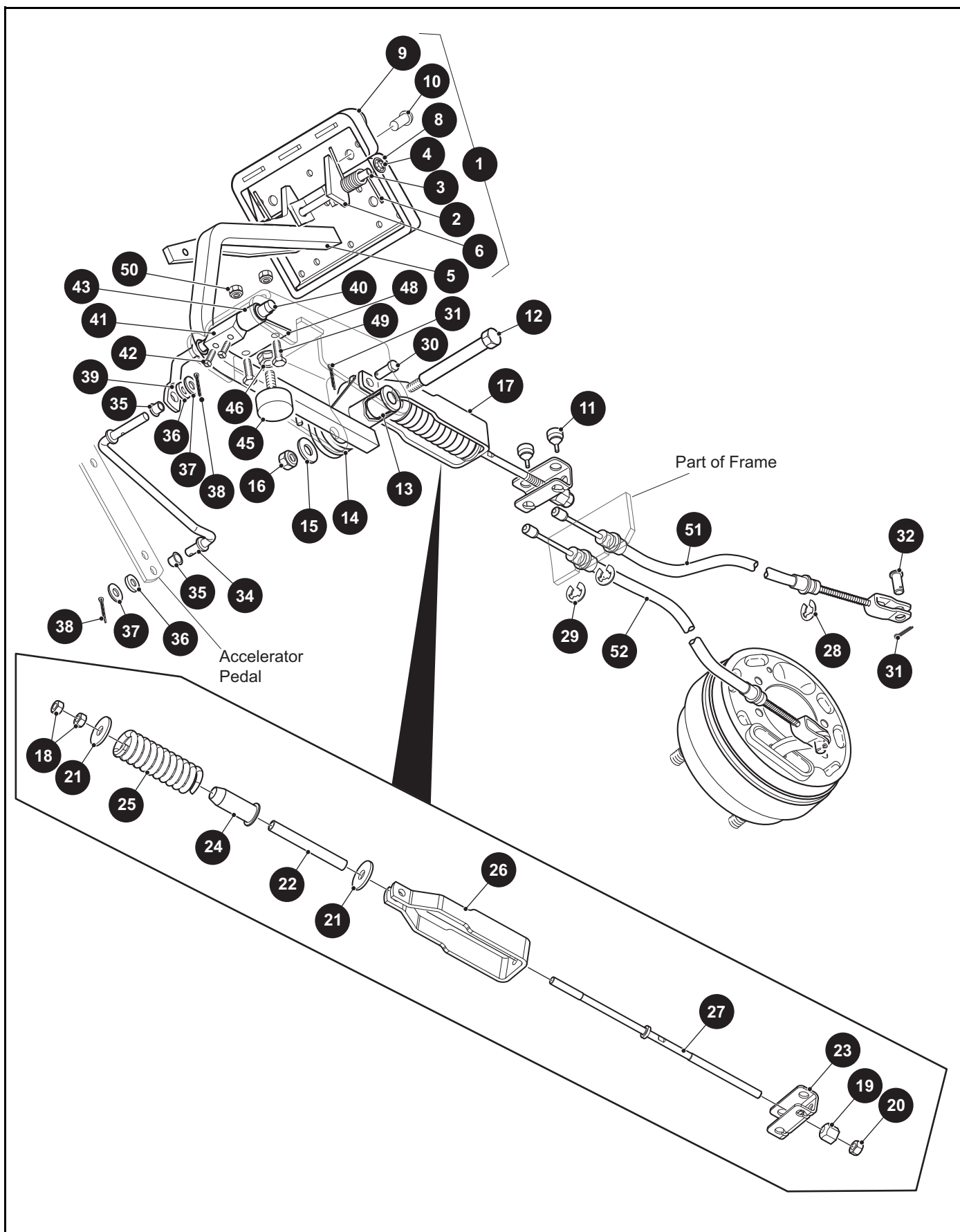
| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                          | QTY. |
|------|----------|-----------|----------------------------------------------------------------------|------|
| 155  |          |           |                                                                      |      |
| 156  |          |           |                                                                      |      |
| 157  |          |           |                                                                      |      |
| 158  | 74492G02 |           | HEAVY DUTY BALL HITCH KIT (INCLUDES ITEMS 164, 170 - 174) .....      | 1    |
| 159  | 74492G04 |           | ANGLE HITCH KIT (INCLUDES ITEMS 165, 170, 171) .....                 | 1    |
| 160  | 74492G06 |           | CLEVIS HITCH KIT (INCLUDES ITEMS 166, 170, 171, 175, 176).....       | 1    |
| 161  | 74492G08 |           | DROP ANGLE HITCH KIT (INCLUDES ITEMS 167, 170, 171) .....            | 1    |
| 162  | 74492G10 |           | DROP BALL HITCH KIT (INCLUDES ITEMS 168, 170 - 174).....             | 1    |
| 163  | 74492G12 |           | DROP CLEVIS HITCH KIT (INCLUDES ITEMS 169, 170, 171, 175, 176) ..... | 1    |
| 164  | 74351G02 |           | HEAVY DUTY HITCH .....                                               | 1    |
| 165  | 74339G02 |           | ANGLE HITCH .....                                                    | 1    |
| 166  | 74338G02 |           | CLEVIS HITCH .....                                                   | 1    |
| 167  | 74489G02 |           | DROP ANGLE HITCH.....                                                | 1    |
| 168  | 74491G02 |           | DROP BALL HITCH.....                                                 | 1    |
| 169  | 74495G02 |           | DROP CLEVIS HITCH.....                                               | 1    |
| 170  | 21317G1  |           | CLEVIS PIN, 5/8" X 3" LG.....                                        | 1    |
| 171  | 21683G1  |           | COTTER PIN, 15/32" X 2 11/16" LG .....                               | 1    |
| 172  | 31757G1  |           | HITCH BALL, 1 7/8" .....                                             | 1    |
| 173  | 00566G6  |           | LOCK WASHER, 3/4" .....                                              | 1    |
| 174  | 00702G11 |           | NUT, 3/4 - 16.....                                                   | 1    |
| 175  | 14443G7  |           | CLEVIS PIN, 1/2" X 2 1/2" LG.....                                    | 1    |
| 176  | 19314G1  |           | COTTER PIN, 2 1/2" LG .....                                          | 1    |
| 177  | 27731G01 |           | ASH TRAY .....                                                       | 1    |
| 178  | 27736G01 |           | GASKET .....                                                         | 1    |
| 179  | 75108G02 |           | BRACKET.....                                                         | 1    |
| 180  | 00100G4  |           | SCREW, #10 - 16 X 1/2" LG.....                                       | 4    |
| 181  | 74533G01 |           | SWIVEL GUN HOLDER W/BASE PLATE .....                                 | 1    |
| 182  | 74365G01 |           | GUN HOLDER REMOVABLE FLOOR MOUNT .....                               | 1    |



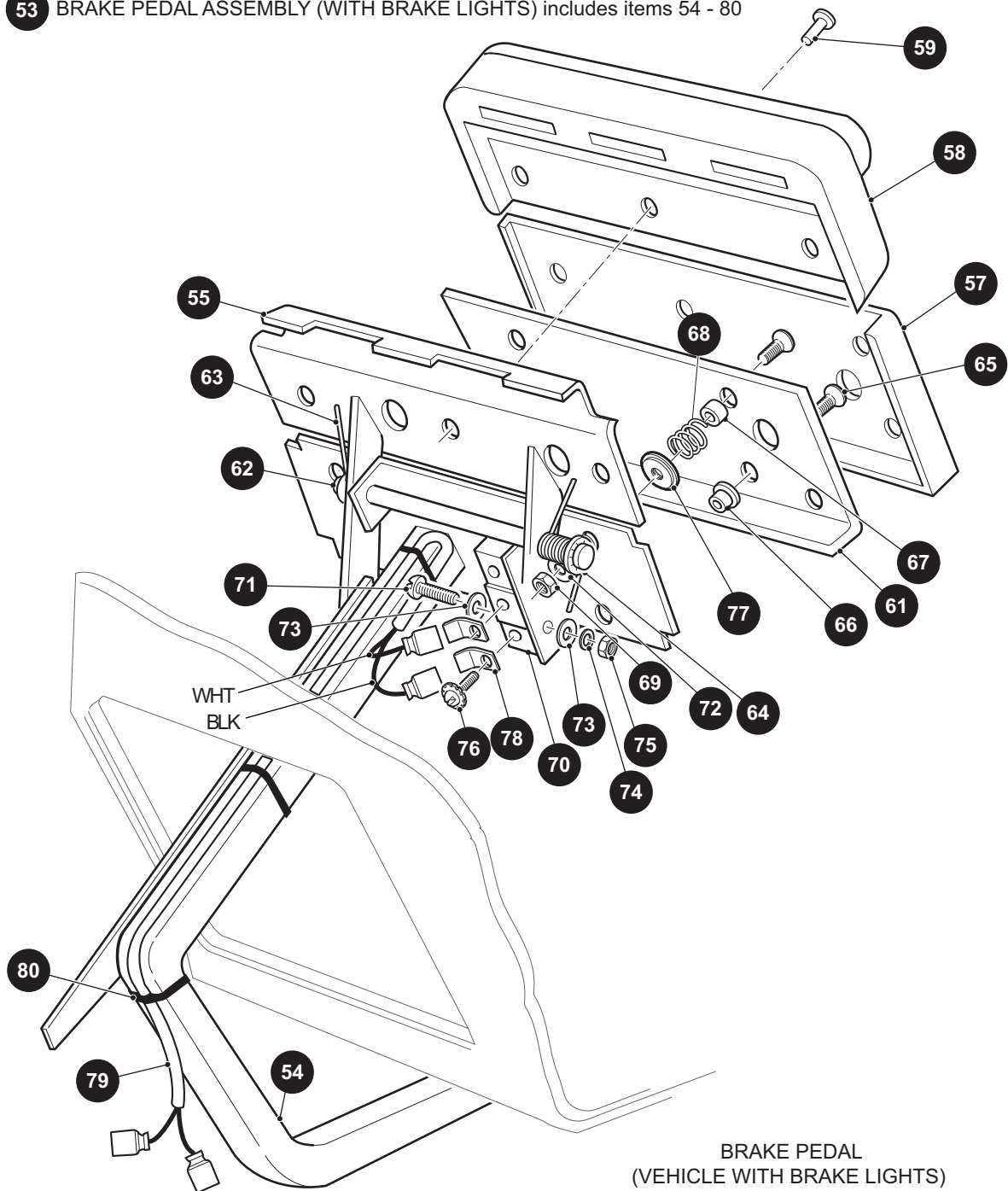
## Notes:

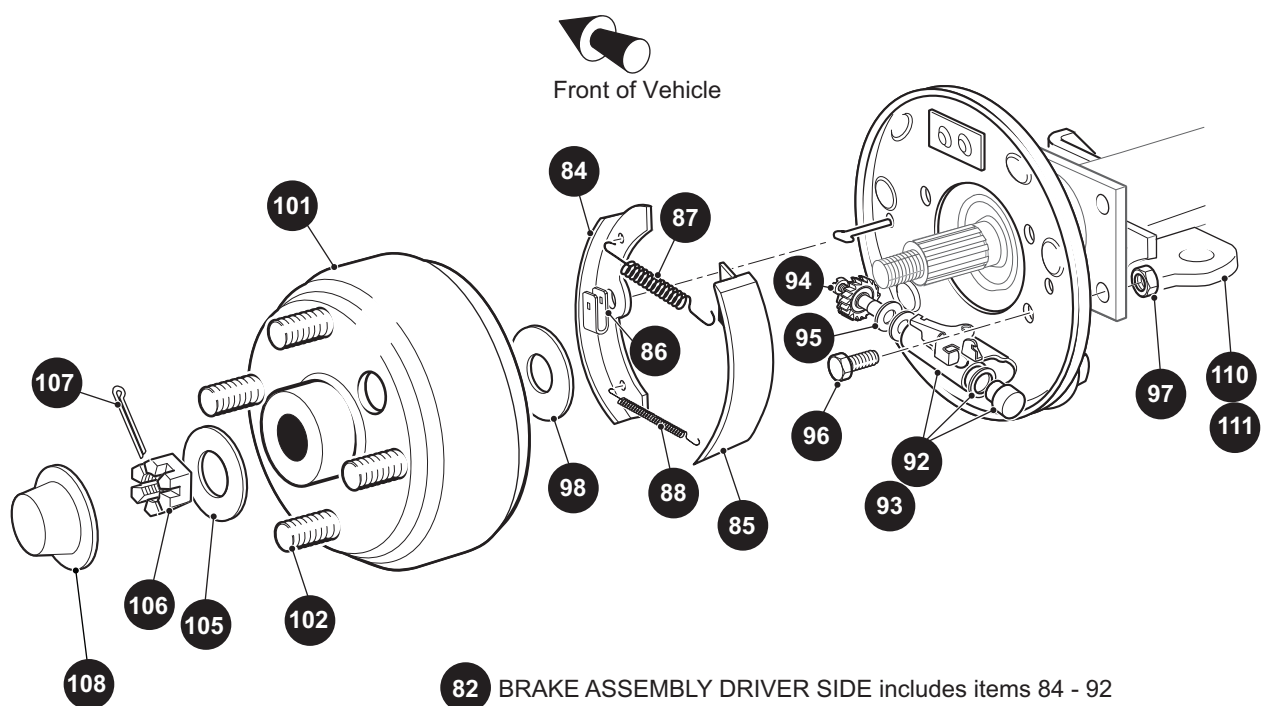
A full-page sheet of graph paper featuring a uniform grid of thin, light gray lines on a white background. The grid consists of small squares covering the entire area.

# BRAKES



**53** BRAKE PEDAL ASSEMBLY (WITH BRAKE LIGHTS) includes items 54 - 80





- 82 BRAKE ASSEMBLY DRIVER SIDE includes items 84 - 92
- 83 BRAKE ASSEMBLY PASSENGER SIDE includes items 84 - 91, 93
- 100 BRAKE DRUM ASSEMBLY includes items 101 - 102

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                  | QTY. |
|------|----------|-----------|------------------------------------------------------------------------------|------|
| 1    | 70612G02 |           | BRAKE PEDAL ASSEMBLY (WITHOUT BRAKE LIGHTS)<br>(INCLUDES ITEMS 2 - 10) ..... | 1    |
| 2    | 70681G01 |           | TORSION SPRING.....                                                          | 2    |
| 3    | 70682G01 |           | PIVOT PIN.....                                                               | 1    |
| 4    | 01071G01 |           | PUSHNUT, 5/16" .....                                                         | 1    |
| 5    | 70259G02 |           | BRAKE PEDAL.....                                                             | 1    |
| 6    | 70611G02 |           | PARK BRAKE PEDAL .....                                                       | 1    |
| 7    |          |           |                                                                              |      |
| 8    | 70257G01 |           | SERVICE BRAKE PAD.....                                                       | 1    |
| 9    | 70256G01 |           | PARK BRAKE PEDAL PAD .....                                                   | 1    |
| 10   | 16409G1  |           | OVAL RIVET, 3/16" X 3/8" LG .....                                            | 9    |
| 11   | 28083G01 |           | BRAKE COMPENSATOR BUMPER.....                                                | 2    |
| 12   | 70582G01 |           | SHOULDER BOLT, 3/8 - 16 X 4" LG.....                                         | 1    |
| 13   | 70581G01 |           | FLANGED BUSHING.....                                                         | 2    |
| 14   | 70676G01 |           | TORSION SPRING .....                                                         | 1    |
| 15   | 00643G1  |           | FLAT WASHER, 3/8" .....                                                      | 1    |
| 16   | 11098G5  |           | LOCK NUT, 3/8 - 16 .....                                                     | 1    |
| 17   | 612558   |           | COMPENSATOR ASSEMBLY (INCLUDES ITEMS 18 - 27) .....                          | 1    |
| 18   | 00532G4  |           | HEX NUT, 5/16 - 24 .....                                                     | 2    |
| 19   | 00963G01 |           | SPHERICAL NUT, 5/16 - 24 .....                                               | 1    |
| 20   | 11098G9  |           | LOCK NUT, 5/16 - 24.....                                                     | 1    |
| 21   | 15121G1  |           | FLAT WASHER, 5/16 .....                                                      | 2    |
| 22   | 23061G2  |           | TUBE .....                                                                   | 1    |
| 23   | 28082G01 |           | EQUALIZER BRACKET .....                                                      | 1    |
| 24   | 17979G1  |           | ACCELERATOR ROD BUSHING.....                                                 | 1    |
| 25   | 23463G1  |           | COMPRESSION SPRING .....                                                     | 1    |
| 26   | 27330G01 |           | BRAKE YOKE .....                                                             | 1    |
| 27   | 612557   |           | LINK ROD.....                                                                | 1    |
| 28   |          |           |                                                                              |      |
| 29   | 01111G01 |           | RETAINING RING, S.S. ....                                                    | 4    |
| 30   | 10386G3  |           | CLEVIS PIN, 5/16" X 1" LG.....                                               | 3    |

# BRAKES

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                | QTY. |
|------|----------|-----------|----------------------------------------------------------------------------|------|
| 31   | 10387G3  |           | COTTER PIN, 3/32" X 3/4" LG .....                                          | 3    |
| 32   | 14443G2  |           | CLEVIS PIN, 5/16" X 3/4" LG .....                                          | 2    |
| 33   |          |           |                                                                            |      |
| 34   | 70601G01 |           | KICK-OFF LINK.....                                                         | 1    |
| 35   | 17838G1  |           | NYLON BUSHING.....                                                         | 2    |
| 36   | 20835G1  |           | TEFLON WASHER, 3/8" .....                                                  | 2    |
| 37   | 00559G8  |           | FLAT WASHER, 5/16" .....                                                   | 2    |
| 38   | 10387G3  |           | COTTER PIN, 3/32" X 3/4" LG .....                                          | 2    |
| 39   | 70098G01 |           | KICK-OFF CAM PIVOT .....                                                   | 1    |
| 40   | 10097G6  |           | FLANGED BEARING .....                                                      | 2    |
| 41   | 70587G01 |           | KICK-OFF CAM.....                                                          | 1    |
| 42   | 71215G01 |           | SET SCREW, 1/4 - 20 X 1/2" LG.....                                         | 2    |
| 43   | 14134G4  |           | SPACER .....                                                               | 1    |
| 44   | 01038G01 |           | SWAGEFORM SCREW, 1/4 - 20 (NOT ILLUSTRATED) .....                          | 1    |
| 45   | 70113G01 |           | ADJUSTABLE BUMPER .....                                                    | 1    |
| 46   | 11027G1  |           | LOCK NUT, 5/16 - 18.....                                                   | 1    |
| 47   |          |           |                                                                            |      |
| 48   | 70080G02 |           | CATCH BRACKET .....                                                        | 1    |
| 49   | 00414G6  |           | BOLT, 1/4 - 20 X 3/4" LG .....                                             | 2    |
| 50   | 14390G4  |           | LOCK NUT, 1/4 - 20.....                                                    | 2    |
| 51   | 624700   |           | BRAKE CABLE (DRIVER SIDE) .....                                            | 1    |
| 52   | 624698   |           | BRAKE CABLE (PASSENGER SIDE).....                                          | 1    |
| 53   | 70690G02 |           | BRAKE PEDAL ASSEMBLY (WITH BRAKE LIGHTS)<br>(INCLUDES ITEMS 54 - 80) ..... | 1    |
| 54   | 70686G02 |           | BRAKE PEDAL .....                                                          | 1    |
| 55   | 70611G02 |           | PARK BRAKE PEDAL.....                                                      | 1    |
| 56   | 12416G2  |           | NYLON WEDGE LOCK CLAMP (NOT ILLUSTRATED).....                              | 3    |
| 57   | 70257G01 |           | SERVICE BRAKE PAD .....                                                    | 1    |
| 58   | 70256G01 |           | PARK BRAKE PAD .....                                                       | 1    |
| 59   | 16409G1  |           | OVAL RIVET, 3/16" x 3/8" LG .....                                          | 9    |
| 60   |          |           |                                                                            |      |
| 61   | 70258G03 |           | BRAKE PEDAL PLATE .....                                                    | 1    |

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                    | QTY. |
|------|----------|-----------|----------------------------------------------------------------|------|
| 62   | 70682G01 |           | PIVOT PIN.....                                                 | 1    |
| 63   | 70681G01 |           | TORSION SPRING.....                                            | 2    |
| 64   | 01071G01 |           | PUSHNUT, 5/16" .....                                           | 1    |
| 65   | 00737G8  |           | SCREW, #10 - 24 X 1" LG .....                                  | 4    |
| 66   | 00739G1  |           | RUBBER NUT, #10 - 24 .....                                     | 2    |
| 67   | 74535G01 |           | BRAKE PEDAL STANDOFF.....                                      | 2    |
| 68   | 27137G01 |           | CONICAL SPRING .....                                           | 2    |
| 69   | 14390G10 |           | LOCK NUT, #10 - 24.....                                        | 2    |
| 70   | 10606G8  |           | MICRO SWITCH .....                                             | 1    |
| 71   | 00645G2  |           | SCREW, #6 - 32 X 1 1/4" LG .....                               | 2    |
| 72   | 00559G5  |           | FLAT WASHER, #10 .....                                         | 2    |
| 73   | 00559G3  |           | FLAT WASHER, #6 .....                                          | 4    |
| 74   | 00565G3  |           | LOCK WASHER, #6 .....                                          | 2    |
| 75   | 00525G5  |           | NUT, #6 - 32 .....                                             | 2    |
| 76   | 13514G1  |           | SCREW AND LOCK WASHER, #6 .....                                | 2    |
| 77   | 00642G8  |           | FLAT WASHER - 5/16" .....                                      | 2    |
| 78   | 14628G1  |           | FASTON TAB.....                                                | 2    |
| 79   | 24605G1  |           | WIRE HARNESS (BRAKE LIGHT).....                                | 1    |
| 80   | 17618G1  |           | WIRE TIE.....                                                  | 2    |
| 81   |          |           |                                                                |      |
| 82   | 612189   |           | BRAKE ASSEMBLY (DRIVER SIDE) (INCLUDES ITEMS 84 - 92).....     | 1    |
| 83   | 612211   |           | BRAKE ASSEMBLY (PASSENGER SIDE) (INCLUDES ITEMS 84 - 91, 93) . | 1    |
| 84   | *        |           | BRAKE SHOE (LEADING) .....                                     | 2    |
| 85   | *        |           | BRAKE SHOE (TRAILING) .....                                    | 2    |
| 86   | *        |           | SHOE CLAMP .....                                               | 2    |
| 87   | *        |           | UPPER SPRING .....                                             | 1    |
| 88   | *        |           | LOWER SPRING.....                                              | 1    |
| 89   |          |           |                                                                |      |
| 90   |          |           |                                                                |      |
| 91   |          |           |                                                                |      |
| 92   | 612417   |           | BRAKE ADJUSTER KIT (DRIVER SIDE) .....                         | 1    |

# BRAKES

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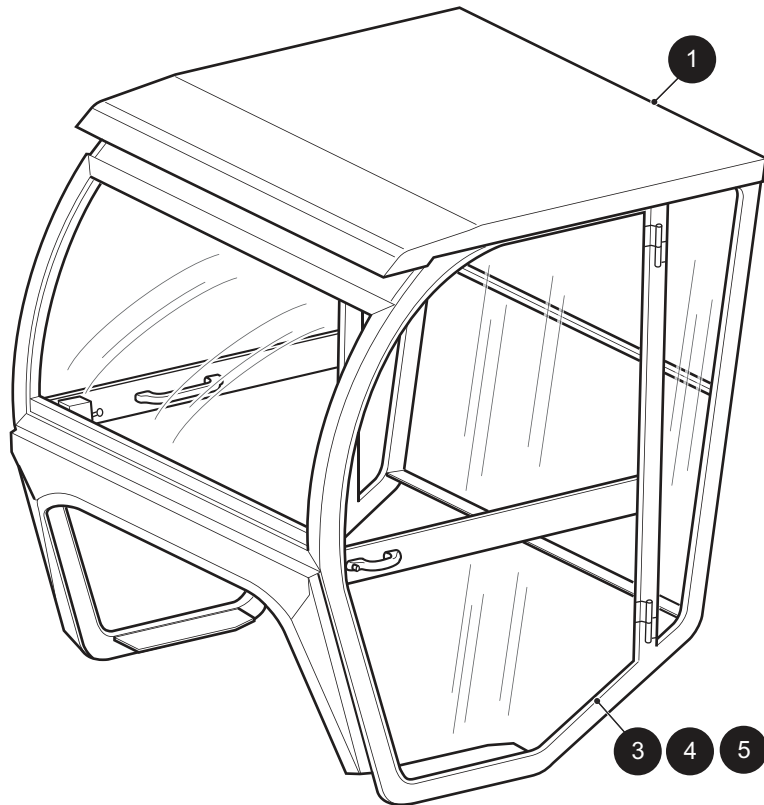
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                               | QTY. |
|------|----------|-----------|-----------------------------------------------------------|------|
| 93   | 612418   |           | BRAKE ADJUSTER KIT (PASSENGER SIDE) .....                 | 1    |
| 94   |          |           |                                                           |      |
| 95   |          |           |                                                           |      |
| 96   | 17083G2  |           | BOLT, 5/16 - 24 X 1" LG .....                             | 8    |
| 97   | 15126G1  |           | LOCK NUT, 5/16 - 24.....                                  | 8    |
| 98   | 21809G1  |           | INNER BRAKE DRUM WASHER, 1 5/16" OD X 1" ID X 1/32" ..... | 2    |
| 99   |          |           |                                                           |      |
| 100  | 21807G2  |           | BRAKE DRUM ASSEMBLY (INCLUDES ITEMS 101 - 102).....       | 2    |
| 101  | 20947G1  |           | BRAKE DRUM .....                                          | 1    |
| 102  | 19862G1  |           | LUG BOLT, 1/2 - 20 .....                                  | 4    |
| 103  |          |           |                                                           |      |
| 104  |          |           |                                                           |      |
| 105  | 606945   |           | OUTER BRAKE DRUM WASHER .....                             | 2    |
| 106  | 606403   |           | SLOTTED NUT, 3/4 - 16.....                                | 2    |
| 107  | 10387G1  |           | COTTER PIN, 1/8" X 1 1/2" LG .....                        | 2    |
| 108  | 74175G01 |           | SPINDLE CAP.....                                          | 2    |
| 109  |          |           |                                                           |      |
| 110  | 608200   |           | BRAKE CABLE BRACKET (PASSENGER SIDE).....                 | 1    |
| 111  | 608201   |           | BRAKE CABLE BRACKET (DRIVER SIDE) .....                   | 1    |

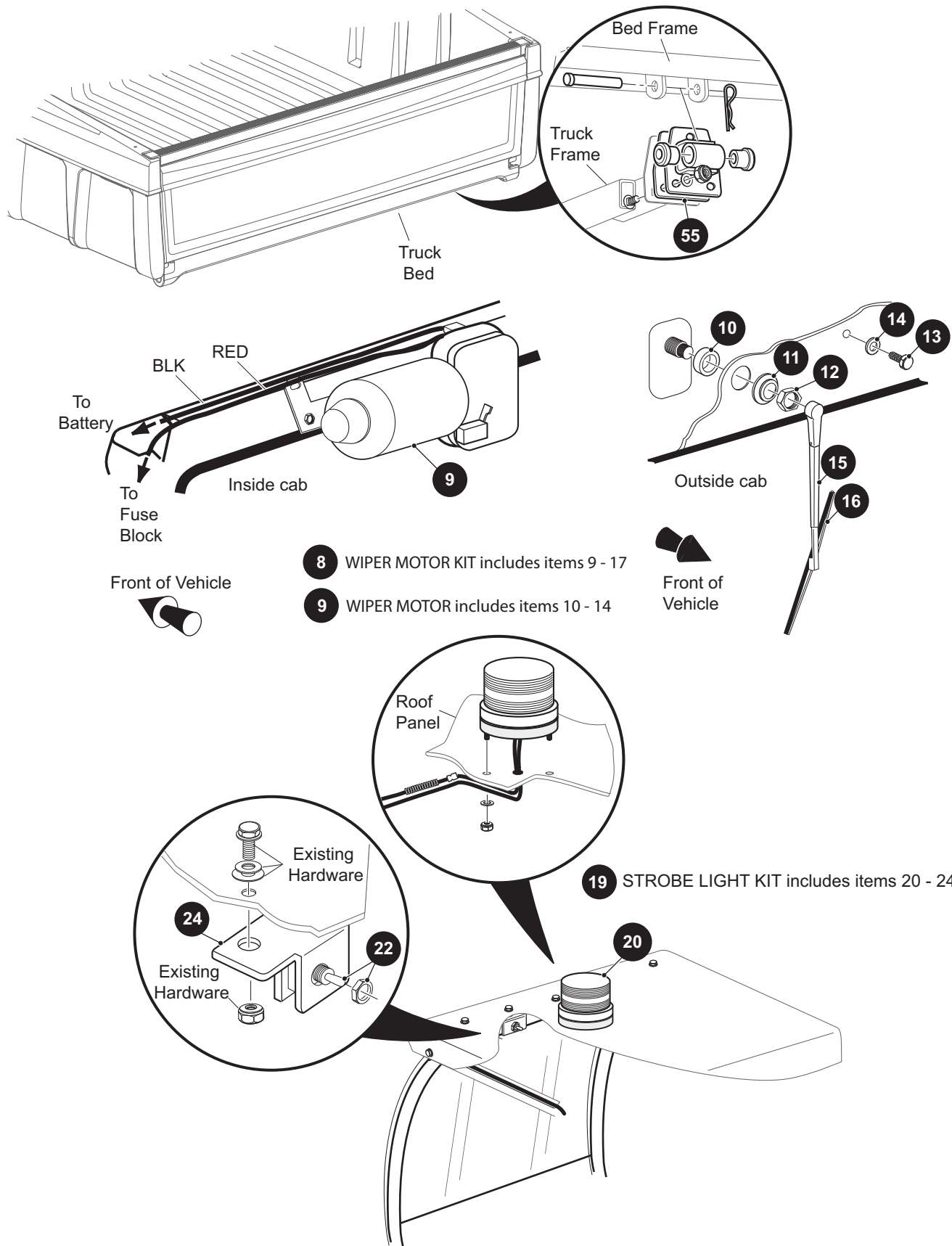


## Notes:

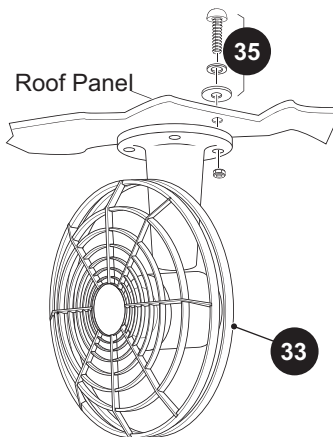
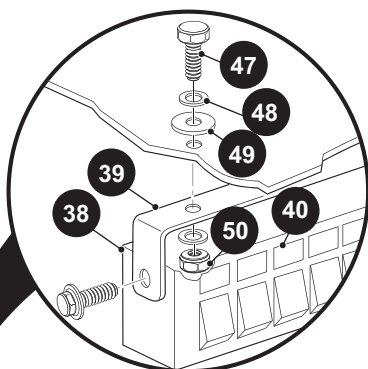
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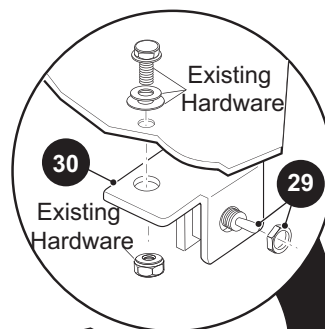
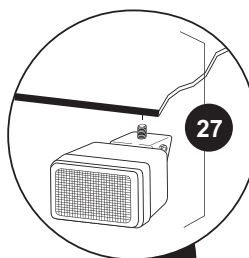
Steel Doors Shown



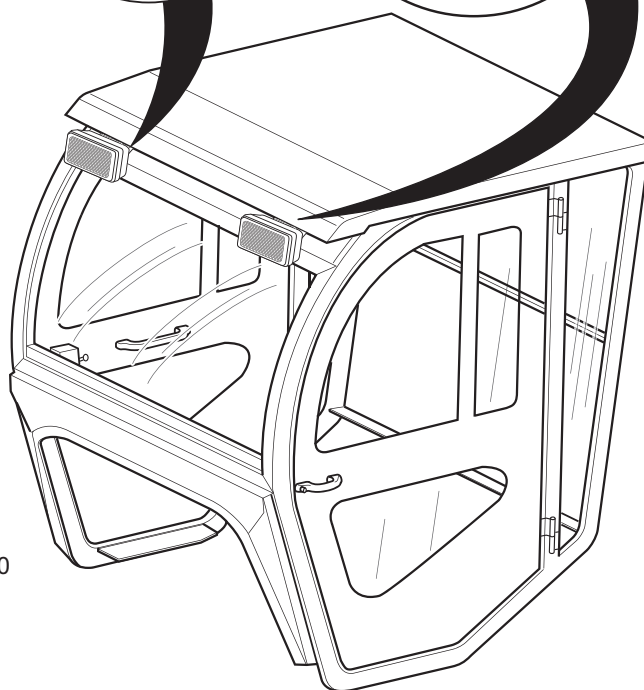
**37** SWITCH PANEL KIT includes items 37 - 52



**32** DEFROSTER/COOLING KIT includes items 33 - 35



**26** WORKLIGHT KIT includes items 27 - 30



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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                                             | QTY. |
|------|----------|-----------|---------------------------------------------------------------------------------------------------------|------|
| 1    | 72684G** |           | STEEL CAB (WITHOUT DOORS) REPACEMENT PARTS AND ACCESSORIES MAY BE OBTAINED FROM CURTIS CAB, INC.) ..... | 1    |
| 2    |          |           |                                                                                                         |      |
| 3    | 75856G02 |           | STEEL - WHITE DOOR KIT .....                                                                            | 1    |
| 4    | 75856G03 |           | STEEL - OTHER DOOR KIT .....                                                                            | 1    |
| 5    | 75856G01 |           | STEEL - TAN DOOR SET .....                                                                              | 1    |
| 6    | 75855G01 |           | VINYL - TAN DOOR SET .....                                                                              | 1    |
| 7    |          |           |                                                                                                         |      |
| 8    | 74244G01 |           | WINDSHIELD WIPER KIT (INCLUDES ITEMS 9 -17) .....                                                       | 1    |
| 9    | 9PWM85   |           | WIPER MOTOR (INCLUDES ITEMS 10 - 14).....                                                               | 1    |
| 10   | *        |           | SPACER.....                                                                                             | 1    |
| 11   | *        |           | SHAFT COVER (SEAL).....                                                                                 | 1    |
| 12   | *        |           | NUT .....                                                                                               | 1    |
| 13   | *        |           | BOLT .....                                                                                              | 1    |
| 14   | *        |           | WASHER .....                                                                                            | 1    |
| 15   | 9PWA     |           | WIPER ARM.....                                                                                          | 1    |
| 16   | 9PWB     |           | WINDSHIELD WIPER BLADE .....                                                                            | 1    |
| 17   | 9E003    |           | ELECTRICAL HARDWARE KIT (NOT ILLUSTRATED).....                                                          | 1    |
| 18   |          |           |                                                                                                         |      |
| 19   | 74245G01 |           | STROBE LIGHT KIT (INCLUDES ITEMS 20 - 24) .....                                                         | 1    |
| 20   | 9PSLRL   |           | STROBE LENS .....                                                                                       | 1    |
| 21   | 9E001    |           | ELECTRICAL HARDWARE KIT (NOT ILLUSTRATED).....                                                          | 1    |
| 22   | 9E002    |           | TOGGLE SWITCH.....                                                                                      | 1    |
| 23   | 9PSLRB   |           | REPLACEMENT BULB (NOT ILLUSTRATED) .....                                                                | 1    |
| 24   | 9PB001   |           | BRACKET .....                                                                                           | 1    |
| 25   |          |           |                                                                                                         |      |
| 26   | 74247G01 |           | WORK LIGHT KIT (INCLUDES ITEMS 27 - 30).....                                                            | 1    |
| 27   | 9LW1A    |           | WORK LIGHT (INCLUDES HARDWARE) .....                                                                    | 2    |
| 28   | 9E001    |           | ELECTRICAL HARDWARE KIT (NOT ILLUSTRATED).....                                                          | 1    |
| 29   | 9E002    |           | TOGGLE SWITCH.....                                                                                      | 1    |
| 30   | 9PB001   |           | BRACKET .....                                                                                           | 1    |

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

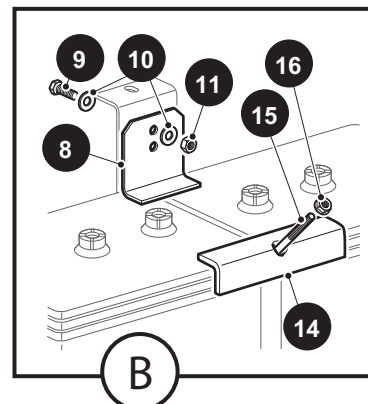
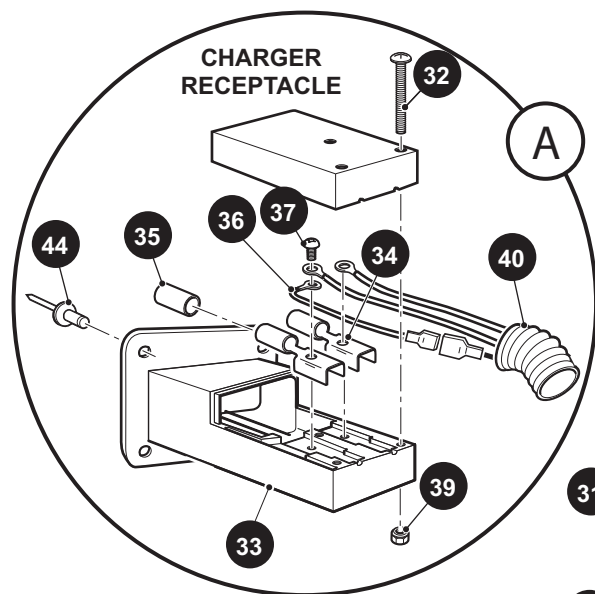
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                | QTY. |
|------|----------|-----------|------------------------------------------------------------|------|
| 31   |          |           |                                                            |      |
| 32   | 74248G01 |           | DEFROSTER / COOLING FAN KIT (INCLUDES ITEMS 33 - 35) ..... | 1    |
| 33   | 9PDF     |           | FAN .....                                                  | 1    |
| 34   | 9E001    |           | ELECTRICAL HARDWARE KIT (NOT ILLUSTRATED) .....            | 1    |
| 35   | 9PFHK    |           | HARDWARE KIT .....                                         | 1    |
| 36   |          |           |                                                            |      |
| 37   | 74250G01 |           | SWITCH PANEL KIT (INCLUDES ITEMS 38 - 52) .....            | 1    |
| 38   | 9PSF1001 |           | SWITCH PANEL .....                                         | 1    |
| 39   | 9PSF1002 |           | MOUNTING BRACKET AND HARDWARE .....                        | 1    |
| 40   | 9PSF1003 |           | ADHESIVE LABELS .....                                      | 1    |
| 41   | 9PSF1004 |           | 3 AMP FUSE (NOT ILLUSTRATED).....                          | 2    |
| 42   | 9PSF1005 |           | 5 AMP FUSE (NOT ILLUSTRATED).....                          | 3    |
| 43   | 9PSF1006 |           | 7.5 AMP FUSE (NOT ILLUSTRATED).....                        | 1    |
| 44   | 9PSF1007 |           | FLEX LOOM, 5/8" X 10 FT LG (NOT ILLUSTRATED).....          | 1    |
| 45   | 9PSF1008 |           | 4-WAY BASE TIE (NOT ILLUSTRATED).....                      | 6    |
| 46   | 9PSF1009 |           | WIRE TIE (NOT ILLUSTRATED) .....                           | 14   |
| 47   | 9PSF1010 |           | BOLT, 1/4 - 20 X 7/8" LG .....                             | 2    |
| 48   | 9PSF1011 |           | WASHER, 1/4" .....                                         | 4    |
| 49   | 9PSF1012 |           | NYLON WASHER, 1/4" .....                                   | 2    |
| 50   | 9PSF1013 |           | LOCK NUT, 1/4 - 20 .....                                   | 2    |
| 51   | 9PSF1014 |           | 10 GA WIRE (RED 8") (NOT ILLUSTRATED) .....                | 1    |
| 52   | 9PSF1015 |           | 10 GA WIRE (BLACK 8") (NOT ILLUSTRATED) .....              | 1    |
| 53   |          |           |                                                            |      |
| 54   |          |           |                                                            |      |
| 55   | 6E03T    |           | BED SPACER.....                                            | 2    |

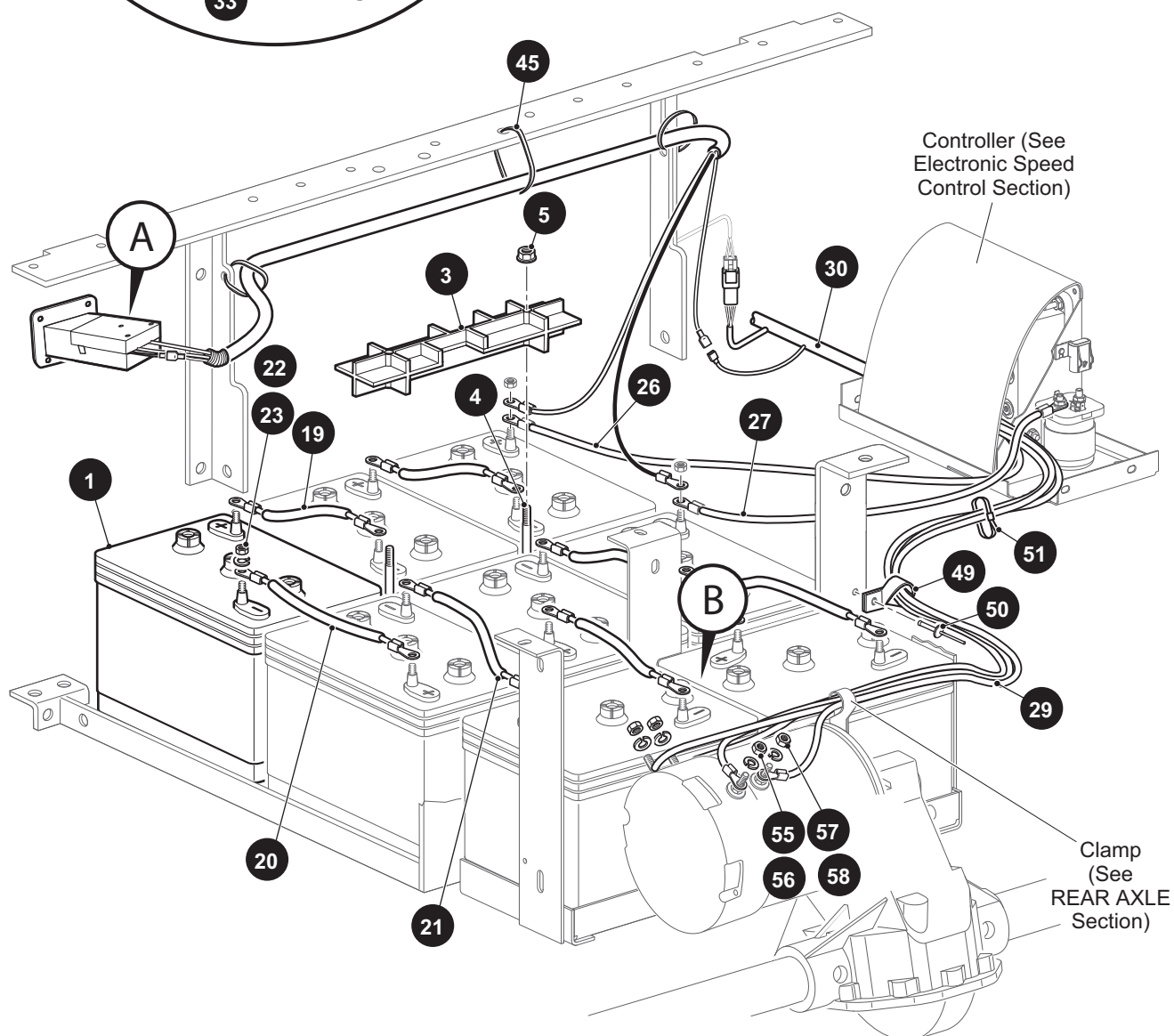
## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# ELECTRICAL SYSTEM



**31** CHARGER RECEPTACLE ASSEMBLY includes items 32 - 40





# ELECTRICAL SYSTEM

When ordering parts, please specify the model and serial number of the product.

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\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                            | QTY. |
|------|----------|-----------|--------------------------------------------------------|------|
| 1    | ***      |           | 6 VOLT BATTERY .....                                   | 8    |
| 2    |          |           |                                                        |      |
| 3    | 612867   |           | BATTERY RETAINER .....                                 | 1    |
| 4    | 01101G01 |           | HOLD DOWN BOLT (STAINLESS STEEL) .....                 | 2    |
| 5    | 11027G1  |           | LOCK NUT, 5/16 - 18 .....                              | 2    |
| 6    |          |           |                                                        |      |
| 7    |          |           |                                                        |      |
| 8    |          |           |                                                        |      |
| 9    |          |           |                                                        |      |
| 10   | 73218G02 |           | BATTERY RETAINER ANGLE .....                           | 1    |
| 11   | 00438G6  |           | BOLT, 5/16 - 18 X 3/4" LG .....                        | 1    |
| 12   | 00559G8  |           | FLAT WASHER, 5/16" .....                               | 2    |
| 13   | 11098G6  |           | LOCK NUT, 5/16 - 18 .....                              | 1    |
| 14   | 11841G1  |           | BATTERY RETAINER ANGLE INNER .....                     | 1    |
| 15   | 01087G01 |           | HOLD DOWN BOLT (STAINLESS STEEL) .....                 | 1    |
| 16   | 11027G1  |           | LOCK NUT, 5/16 - 18 .....                              | 1    |
| 17   |          |           |                                                        |      |
| 18   |          |           |                                                        |      |
| 19   | 25971G18 |           | 4 GA WIRE (BATTERY INTERCONNECT, BLACK, 6") .....      | 2    |
| 20   | 25971G13 |           | 4 GA WIRE (BATTERY INTERCONNECT, BLACK, 10 1/2") ..... | 1    |
| 21   | 25971G14 |           | 4 GA WIRE (BATTERY INTERCONNECT, BLACK, 15") .....     | 4    |
| 22   | 00565G8  |           | LOCK WASHER, 5/16" .....                               | 16   |
| 23   | 00702G2  |           | NUT, 5/16 - 18 .....                                   | 16   |
| 24   |          |           |                                                        |      |
| 25   |          |           |                                                        |      |
| 26   | 25971G15 |           | 4 GA WIRE (BATTERY +, BLACK, 17") .....                | 1    |
| 27   | 25971G16 |           | 4 GA WIRE (BATTERY -, BLACK, 19") .....                | 5    |
| 28   |          |           |                                                        |      |
| 29   | 74659G01 |           | POWER HARNESS .....                                    | 1    |
| 30   | 74649G01 |           | CONTROL HARNESS .....                                  | 1    |

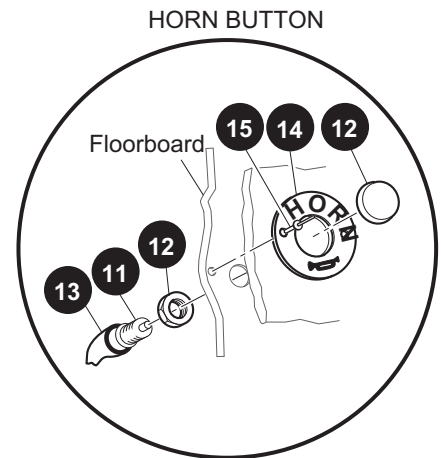
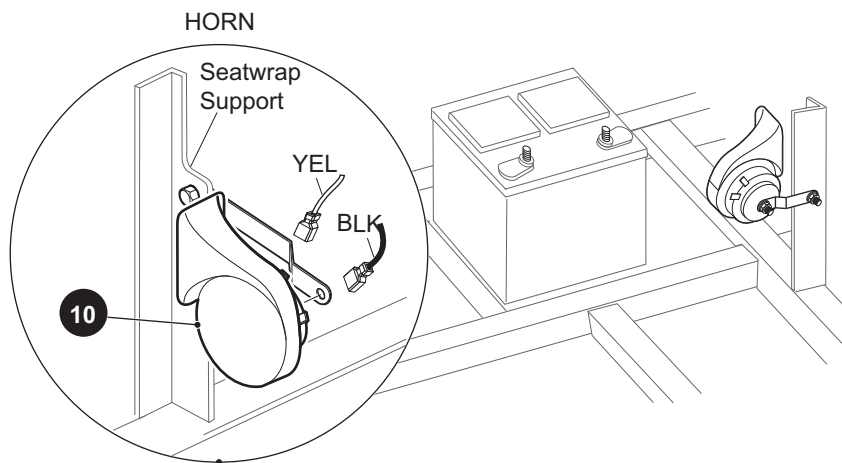
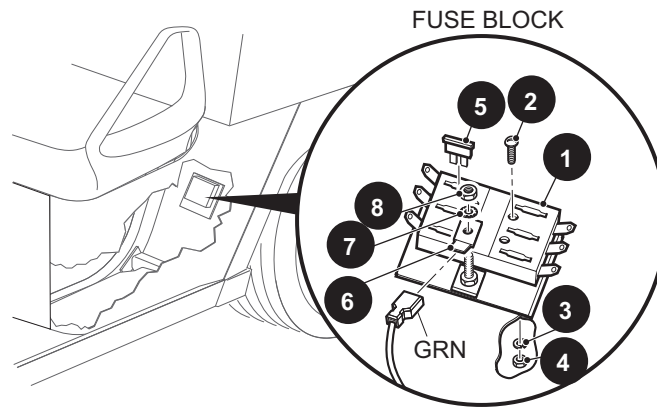
# ELECTRICAL SYSTEM

When ordering parts, please specify the model and serial number of the product.

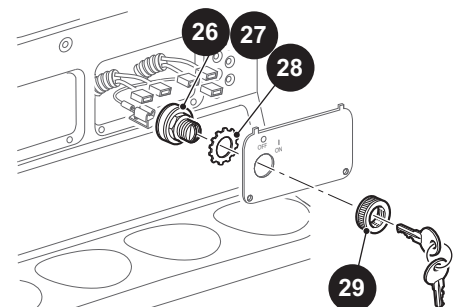
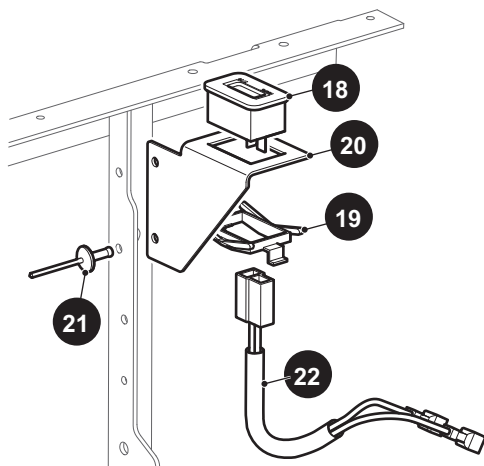
\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                | QTY. |
|------|----------|-----------|------------------------------------------------------------|------|
| 31   | 609670   |           | CHARGER RECEPTACLE ASSEMBLY (INCLUDES ITEMS 32 - 40) ..... | 1    |
| 32   | *        |           | RECEPTACLE COVER.....                                      | 1    |
| 33   | *        |           | RECEPTACLE BOTTOM .....                                    | 1    |
| 34   | 73051G23 |           | FEMALE CONNECTOR.....                                      | 2    |
| 35   | 73051G24 |           | INSULATOR SLEEVE .....                                     | 1    |
| 36   | 25978G25 |           | 18 GA WIRE (RED 9") .....                                  | 1    |
| 37   | 73051G08 |           | SCREW, #10 - 32 X 1/2" LG (BRASS).....                     | 2    |
| 38   | 73051G09 |           | SCREW, #6 - 32 X 1 3/4" LG (STAINLESS STEEL) .....         | 3    |
| 39   | 73051G10 |           | LOCK NUT, #6 - 32 .....                                    | 3    |
| 40   | 609654   |           | WIRE HARNESS (CHARGER).....                                | 1    |
| 41   |          |           |                                                            |      |
| 42   |          |           |                                                            |      |
| 43   |          |           |                                                            |      |
| 44   | 14601G10 |           | RIVET, 3/16" X 1" LG (ALUMINUM) .....                      | 4    |
| 45   | 17618G1  |           | WIRE TIE.....                                              | 3    |
| 46   |          |           |                                                            |      |
| 47   |          |           |                                                            |      |
| 48   |          |           |                                                            |      |
| 49   | 27327G02 |           | CABLE CLAMP .....                                          | 1    |
| 50   | 10570G11 |           | RIVET, 3/16" X 3/4" LG (STAINLESS STEEL) .....             | 1    |
| 51   | 17618G1  |           | WIRE TIE.....                                              | 8    |
| 52   |          |           |                                                            |      |
| 53   |          |           |                                                            |      |
| 54   |          |           |                                                            |      |
| 55   | 00993G01 |           | LOCK WASHER, 5/16" (SILICON BRONZE) .....                  | 5    |
| 56   | 28418G01 |           | NUT, 5/16 - 18 (BRASS).....                                | 2    |
| 57   | 00993G02 |           | LOCK WASHER, 1/4" (SILICON BRONZE) .....                   | 2    |
| 58   | 28418G02 |           | NUT, 1/4 - 20 (BRASS).....                                 | 2    |



17 HOUR METER KIT includes items 18 - 22



KEY SWITCH AND KEY SET

# ELECTRICAL SYSTEM

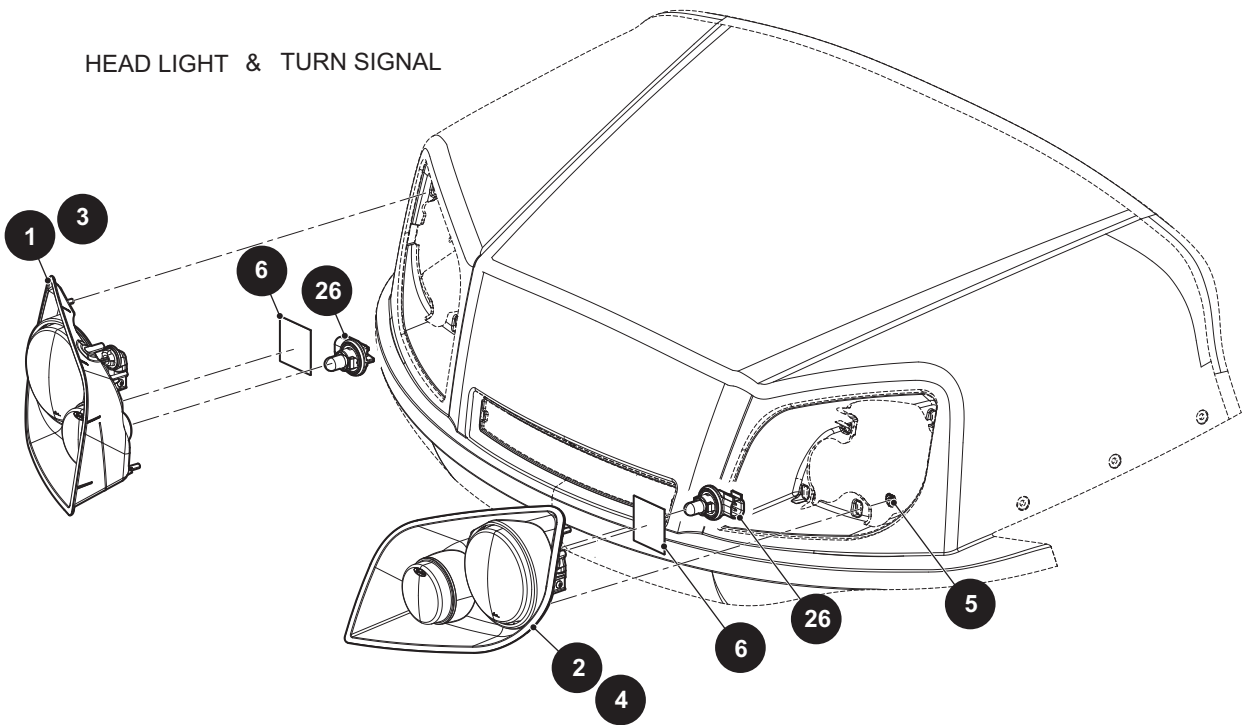
When ordering parts, please specify the model and serial number of the product.

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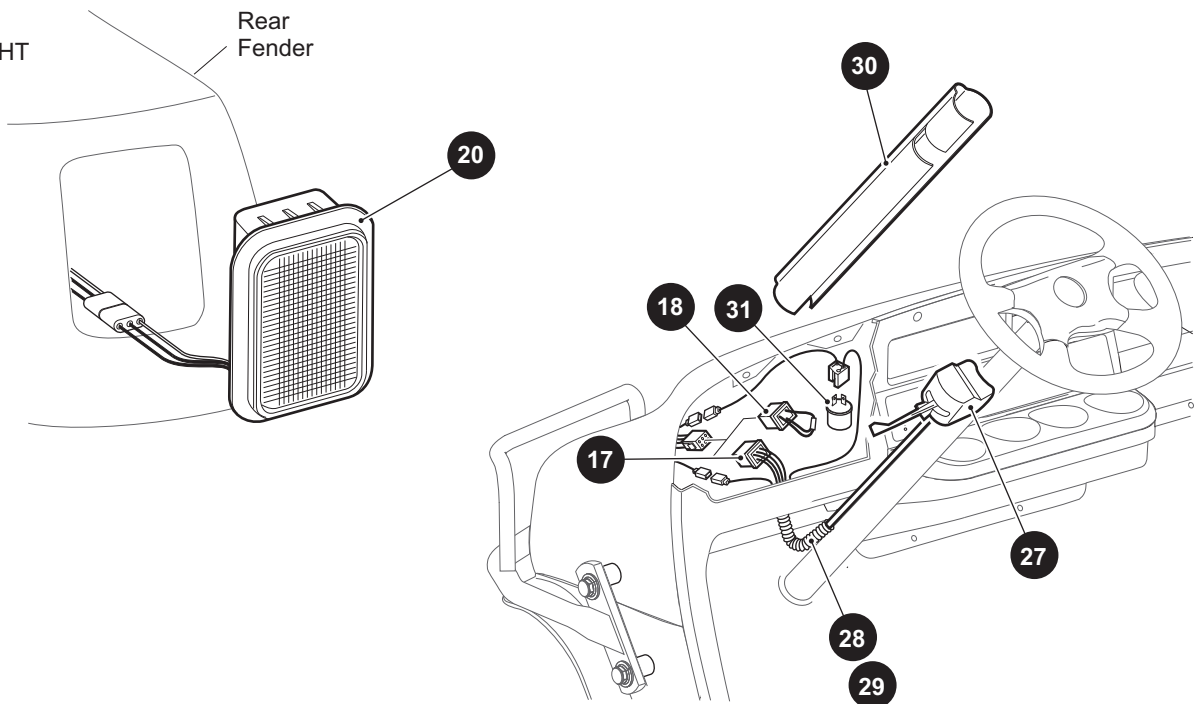
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                         | QTY. |
|------|----------|-----------|-----------------------------------------------------|------|
| 1    | 35211G01 |           | FUSE BLOCK (6 POSITION) .....                       | 1    |
| 2    | 00379G2  |           | SCREW, #10 - 24 X 1 1/4" LG .....                   | 2    |
| 3    | 00559G5  |           | FLAT WASHER, #10 .....                              | 2    |
| 4    | 14390G10 |           | LOCK NUT, #10 - 24 .....                            | 2    |
| 5    | 35212G01 |           | FUSE, 15 AMP .....                                  | AR   |
| 6    | 12914G1  |           | PUSH ON MALE TERMINAL .....                         | 1    |
| 7    | 00567G5  |           | LOCK WASHER, #10 .....                              | 1    |
| 8    | 00526G4  |           | NUT, #10 - 32 .....                                 | 1    |
| 9    |          |           |                                                     |      |
| 10   | 32860G2  |           | HORN .....                                          | 1    |
| 11   | 17318G1  |           | HORN SWITCH .....                                   | 1    |
| 12   | 17318G2  |           | HORN SWITCH CAP AND NUT .....                       | 1    |
| 13   | 27068G01 |           | HORN SWITCH BOOT .....                              | 1    |
| 14   | 19233G1  |           | HORN SWITCH LABEL .....                             | 1    |
| 15   | 71055G01 |           | RIVET, 3/16" X 1" LG (ALUMINUM) .....               | 2    |
| 16   |          |           |                                                     |      |
| 17   | 74914G02 |           | HOUR METER KIT (INCLUDES ITEMS 18 - 22) .....       | 1    |
| 18   | 74665G02 |           | HOUR METER .....                                    | 1    |
| 19   | 74696G01 |           | HOUR METER RETAINER CLIP .....                      | 1    |
| 20   | 74716G02 |           | HOUR METER BRACKET .....                            | 1    |
| 21   | 10570G11 |           | RIVET, 3/16" X 3/4" LG (STAINLESS STEEL) .....      | 2    |
| 22   | 74908G01 |           | WIRE HARNESS (HOUR METER) .....                     | 1    |
| 23   |          |           |                                                     |      |
| 24   |          |           |                                                     |      |
| 25   |          |           |                                                     |      |
| 26   | 33639G03 |           | KEY SWITCH (WITH LIGHTS - INDIVIDUALLY KEYED) ..... | 1    |
| 27   | 33639G** |           | KEY SWITCH (WITH LIGHTS) .....                      | 1    |
| 28   | 00568G6  |           | LOCK WASHER, 3/4" .....                             | 1    |
| 29   | 17137G1  |           | FACE NUT, 3/4 - 20 .....                            | 1    |
| 30   |          |           |                                                     |      |

## HEAD LIGHT & TURN SIGNAL



## TAILLIGHT



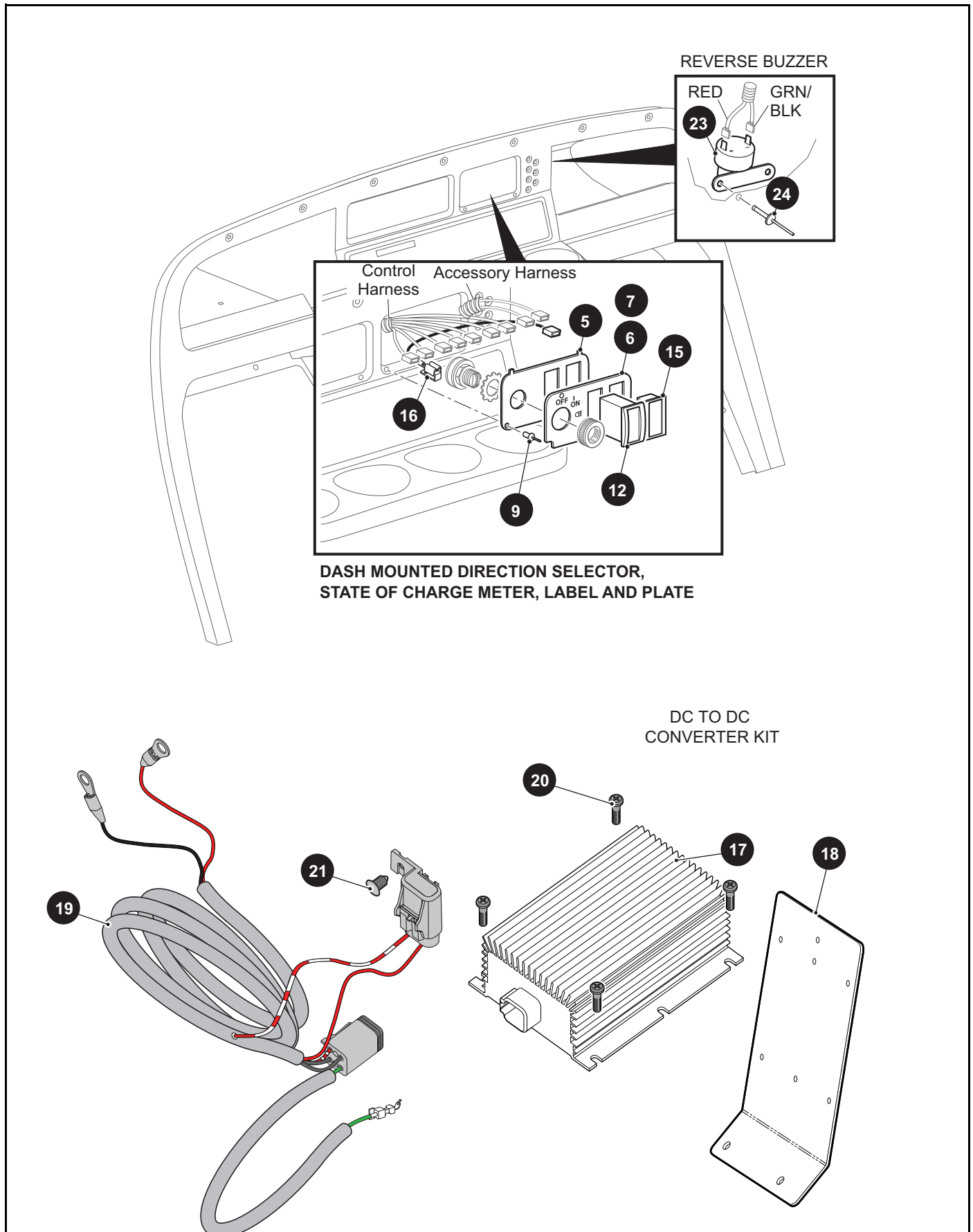
# ELECTRICAL SYSTEM

When ordering parts, please specify the model and serial number of the product.

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                         | QTY. |
|------|----------|-----------|-----------------------------------------------------|------|
| 1    | 614497   |           | HEADLIGHT W/O TURN SIGNAL (PASSANGER SIDE).....     | 1    |
| 2    | 614501   |           | HEADLIGHT W/O TURN SIGNAL (DRIVER SIDE) .....       | 1    |
| 3    | 618556   |           | LED HEADLIGHT W/O TURN SIGNAL (PASSANGER SIDE)..... | 1    |
| 4    | 618555   |           | LED HEADLIGHT W/O TURN SIGNAL (DRIVER SIDE) .....   | 1    |
| 5    | 71597G01 |           | SELF THREADING NUT .....                            | 8    |
| 6    | 71781G02 |           | VINYL TAPE .....                                    | 2    |
| 7    |          |           |                                                     |      |
| 8    |          |           |                                                     |      |
| 9    |          |           |                                                     |      |
| 10   |          |           |                                                     |      |
| 11   |          |           |                                                     |      |
| 12   |          |           |                                                     |      |
| 13   |          |           |                                                     |      |
| 14   |          |           |                                                     |      |
| 15   |          |           |                                                     |      |
| 16   |          |           |                                                     |      |
| 17   | 619155   |           | WIRE HARNESS (ACCESSORY), 48V DC,SWB .....          | 1    |
| 18   | 75711G01 |           | JUMPER PLUG, TAIL LIGHT .....                       | 1    |
| 19   |          |           |                                                     |      |
| 20   | 32739G2  |           | TAIL LIGHT .....                                    | 1    |
| 21   |          |           |                                                     |      |
| 22   |          |           |                                                     |      |
| 23   |          |           |                                                     |      |
| 24   |          |           |                                                     |      |
| 25   | 622712   |           | TURN SIGNAL KIT .....                               | 1    |
| 26   | 619102   |           | TURN SIGNAL BULB.....                               | 1    |
| 27   | 611810   |           | TURN SIGNAL SWITCH ASSEMBLY .....                   | 1    |
| 28   | 32307G3  |           | FLEX LOOM, 3/8" X 8" LG.....                        | 1    |
| 29   | 17618G1  |           | WIRE TIE .....                                      | 2    |
| 30   | 20965G3  |           | STEERING COLUMN COVER .....                         | 1    |
| 31   | 21640G1  |           | FLASHER UNIT .....                                  | 1    |



# ELECTRICAL SYSTEM

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                            | QTY. |
|------|----------|-----------|------------------------------------------------------------------------|------|
| 1    |          |           |                                                                        |      |
| 2    |          |           |                                                                        |      |
| 3    |          |           |                                                                        |      |
| 4    |          |           |                                                                        |      |
| 5    | 73030G06 |           | PLATE (KEY SWITCH, DIRECTION SELECTOR, CHARGE METER).....              | 1    |
| 6    | 604753   |           | LABEL .....                                                            |      |
| 7    | 74322G01 |           | LABEL (KEY SWITCH WITH LIGHTS, DIRECTION SELECTOR, CHARGE METER) ..... | 1    |
| 8    |          |           |                                                                        |      |
| 9    | 33623G02 |           | DRIVE RIVET, 3/16" X 3/8" LG.....                                      | 2    |
| 10   |          |           |                                                                        |      |
| 11   |          |           |                                                                        |      |
| 12   | 74323G01 |           | DIRECTION SELECTOR SWITCH (DASH MOUNTED).....                          | 1    |
| 13   |          |           |                                                                        |      |
| 14   |          |           |                                                                        |      |
| 15   | 33636G05 |           | STATE OF CHARGE METER (VERTICAL).....                                  | 1    |
| 16   | 25978G74 |           | 18 GA WIRE (RED 6").....                                               | 1    |
| 17   | 604884   |           | DC TO DC CONVERTER .....                                               | 1    |
| 18   | 607416   |           | BRACKET .....                                                          | 1    |
| 19   | 605888   |           | DC TO DC WIRING HARNESS.....                                           | 1    |
| 20   | 00379G4  |           | PHILIPS PAN HEAD SCREW, #10-24 X 1/2".....                             | 6    |
| 21   | 16816G5  |           | CHRISTMAS TREE RIVET, 0.187 X 0.55.....                                | 1    |
| 22   |          |           |                                                                        |      |
| 23   | 73290G02 |           | REVERSE WARNING BUZZER (CONTINUOUS TONE) .....                         | 1    |
| 24   | 01041G01 |           | RIVET, 1/8" X 13/16" LG.....                                           | 2    |

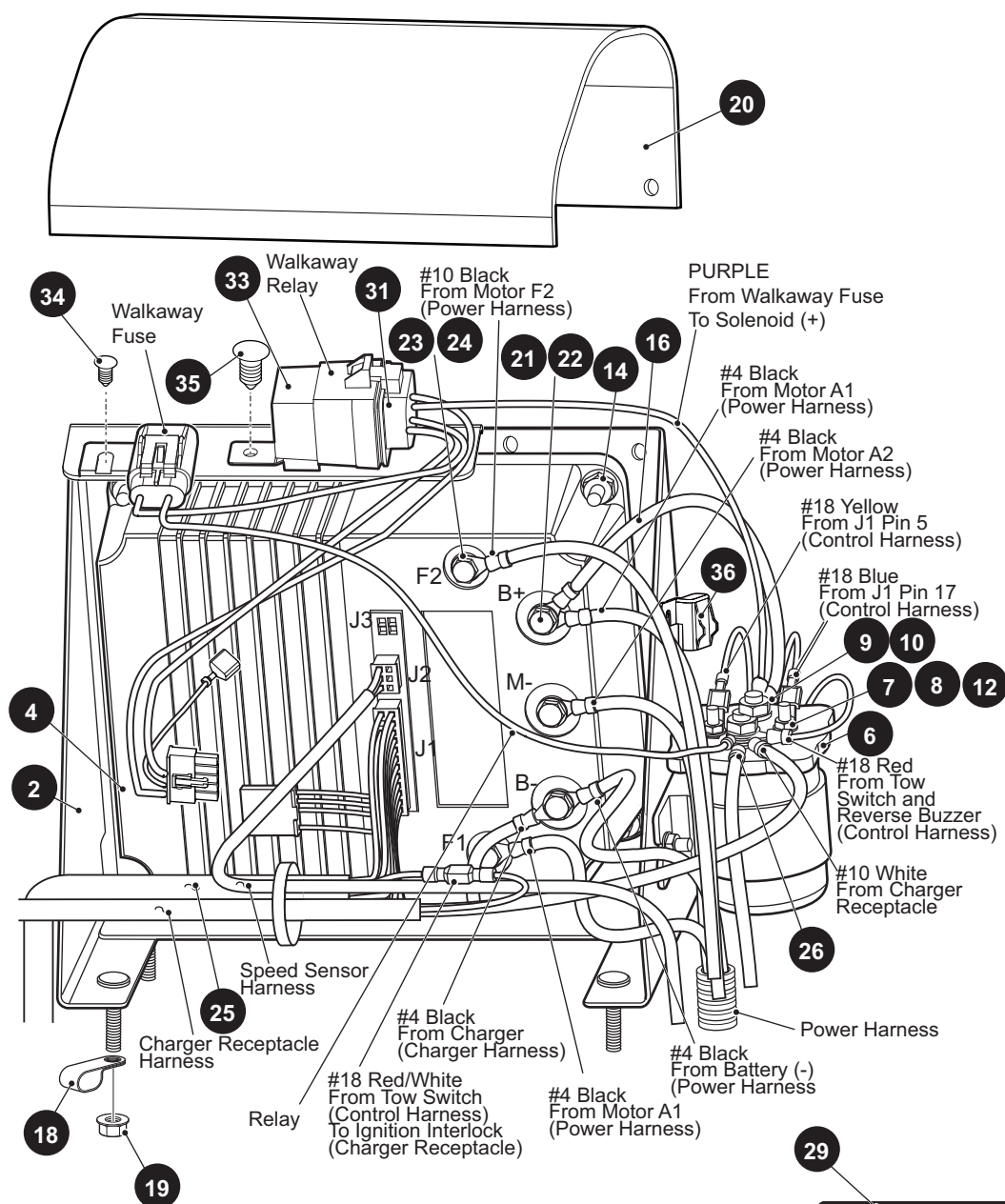


## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# ELECTRONIC SPEED CONTROL

**1** ESC ASSEMBLY Includes Items 2 - 16, 31 - 34

[illegible]

# ELECTRONIC SPEED CONTROL

When ordering parts, please specify the model and serial number of the product.

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                | QTY. |
|------|----------|-----------|----------------------------------------------------------------------------|------|
| 1    | 73348G04 |           | ELECTRONIC SPEED CONTROL ASSEMBLY<br>(INCLUDES ITEMS 2 -16, 31 - 34) ..... | 1    |
| 2    | 73351G01 |           | CONTROLLER MOUNT .....                                                     | 1    |
| 3    | 611173   |           | ELECTRONIC SPEED CONTROLLER.....                                           | 1    |
| 4    | 11027G2  |           | LOCK NUT, 1/4 - 20.....                                                    | 4    |
| 5    | 73231G01 |           | SOLENOID (INCLUDES ITEMS 6 - 9) .....                                      | 1    |
| 6    | 00565G5  |           | LOCK WASHER, #10.....                                                      | 2    |
| 7    | 00526G4  |           | NUT, #10 - 32 .....                                                        | 2    |
| 8    | 00565G8  |           | LOCK WASHER, 5/16" .....                                                   | 2    |
| 9    | 00544G4  |           | JAM NUT, 5/16 - 24.....                                                    | 2    |
| 10   | 11027G2  |           | LOCK NUT, 1/4 - 20.....                                                    | 2    |
| 11   | 73446G01 |           | FASTON TAB, 90° .....                                                      | 4    |
| 12   | 25971G17 |           | 4 GA WIRE (BLACK 9").....                                                  | 1    |
| 13   | 73499G01 |           | INLINE FUSE COVER.....                                                     | 1    |
| 14   | 15058G1  |           | RIVET, 3/16" X 7/16" LG (ALUMINUM) .....                                   | 1    |
| 15   | 73523G01 |           | COVER.....                                                                 | 1    |
| 16   | 16816G1  |           | RATCHET FASTENER, 1/4" X 9/16" LG .....                                    | 4    |
| 17   |          |           |                                                                            |      |
| 18   | 35212G05 |           | FUSE, 7.5 AMP .....                                                        | 1    |
| 19   |          |           |                                                                            |      |
| 20   | 11027G2  |           | LOCK NUT, 1/4 - 20 .....                                                   | 4    |
| 21   |          |           |                                                                            |      |
| 22   | 73296G01 |           | BOLT, 8MM X 16MM LG .....                                                  | 3    |
| 23   | 00993G01 |           | LOCK WASHER, 5/16" (SILICON BRONZE).....                                   | 3    |
| 24   | 73346G01 |           | BOLT, 6MM X 1 X 12MM LG .....                                              | 2    |
| 25   | 00993G02 |           | LOCK WASHER, 1/4" (SILICON BRONZE).....                                    | 2    |
| 26   |          |           |                                                                            |      |
| 27   |          |           |                                                                            |      |
| 28   | 611153   |           | TOW SWITCH ASSEMBLY .....                                                  | 1    |
| 29   | 71055G01 |           | RIVET, 3/16" X 1" LG (ALUMINUM).....                                       | 2    |

# ELECTRONIC SPEED CONTROL

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| ITEM | PART NO. | 1 | 2 | 3 | 4 | 5 | DESCRIPTION                         | QTY. |
|------|----------|---|---|---|---|---|-------------------------------------|------|
| 30   | 73398G01 |   |   |   |   |   | DIAGNOSTIC LABEL (FAULT CODE) ..... | 1    |
| 31   | 608931   |   |   |   |   |   | RELAY HARNESS, WALKAWAY 48V .....   | 1    |
| 32   | 16816G2  |   |   |   |   |   | RIVET, 0.25 X 0.887.....            | 1    |
| 33   | 16816G5  |   |   |   |   |   | RIVET, 0.187 X 0.550.....           | 1    |
| 34   | 17618G1  |   |   |   |   |   | NYLON WIRE TIE (NOT SHOWN).....     | 2    |

## Notes:

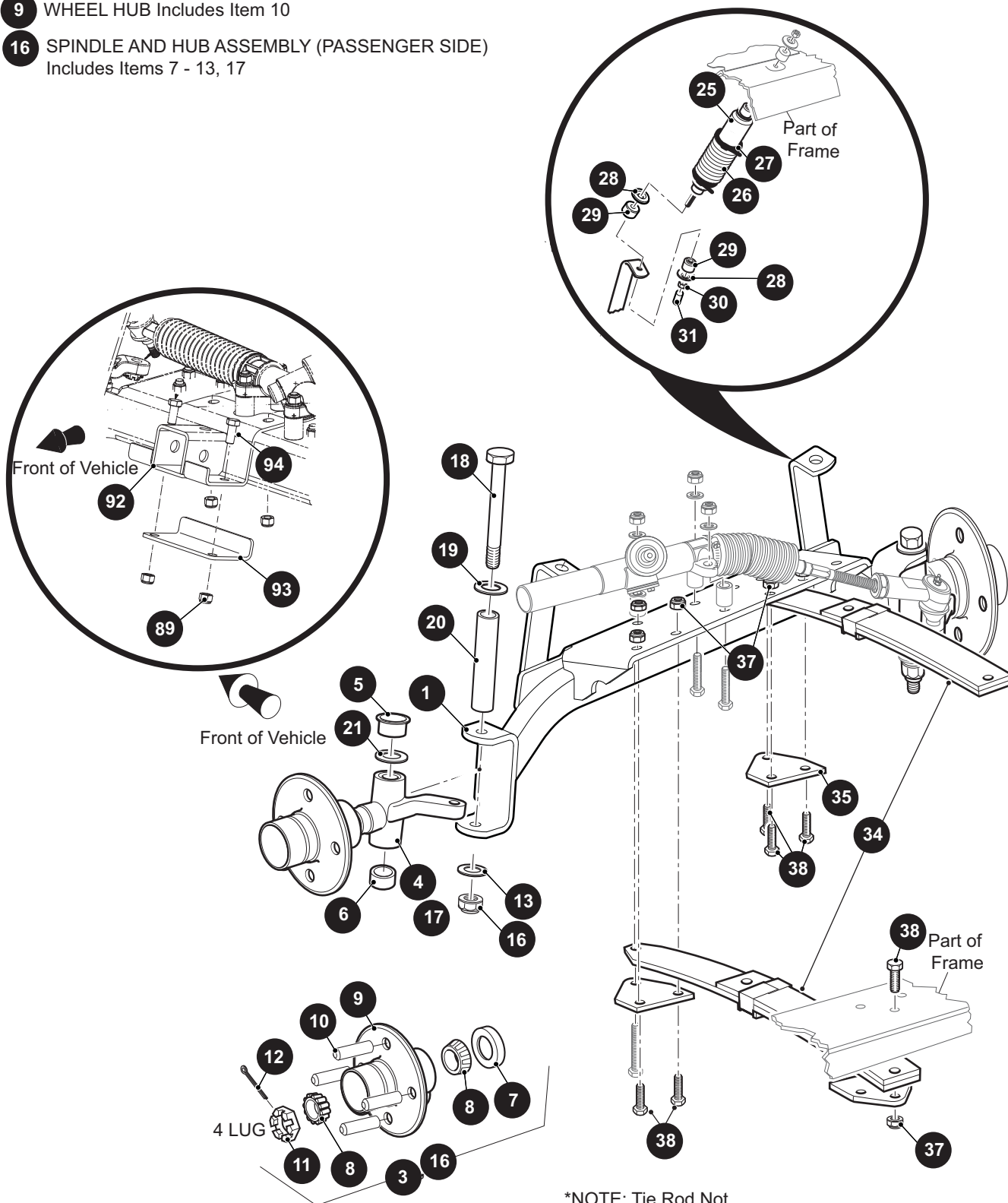
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# FRONT SUSPENSION & STEERING

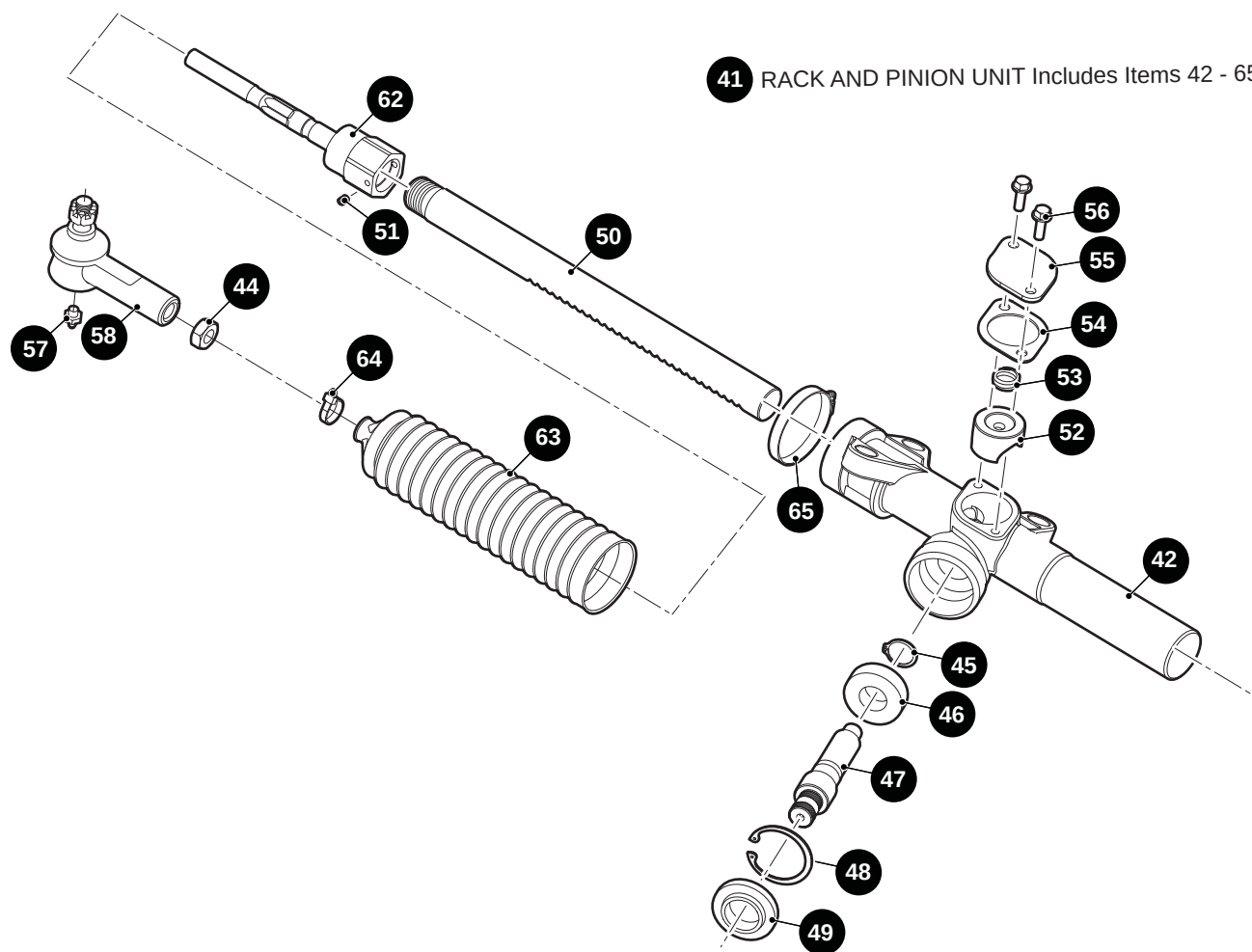
**3** SPINDLE AND HUB ASSEMBLY (DRIVER SIDE) Includes Items 4 - 13

**9** WHEEL HUB Includes Item 10

**16** SPINDLE AND HUB ASSEMBLY (PASSENGER SIDE)  
Includes Items 7 - 13, 17

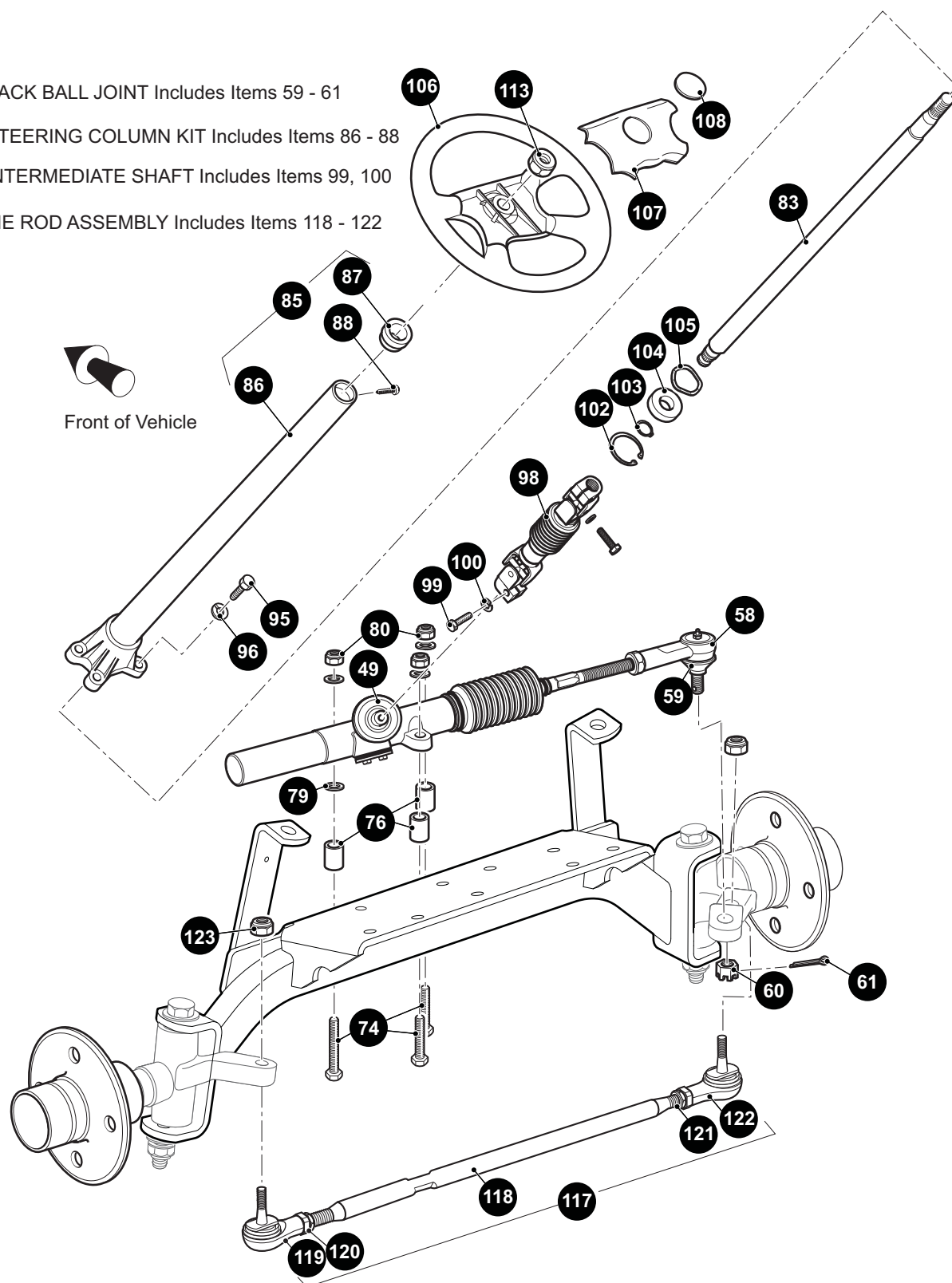


# FRONT SUSPENSION & STEERING



# FRONT SUSPENSION & STEERING

- 58** RACK BALL JOINT Includes Items 59 - 61
- 85** STEERING COLUMN KIT Includes Items 86 - 88
- 98** INTERMEDIATE SHAFT Includes Items 99, 100
- 117** TIE ROD ASSEMBLY Includes Items 118 - 122





# FRONT SUSPENSION & STEERING

When ordering parts, please specify the model and serial number of the product.

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\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 DESCRIPTION                                                              | QTY. |
|------|----------|------------------------------------------------------------------------------------|------|
| 1    | 606989   | FRONT AXLE.....                                                                    | 1    |
| 2    |          |                                                                                    |      |
| 3    | 70930G01 | SPINDLE AND HUB ASSEMBLY, 4 LUG (PASSENGER SIDE)<br>(INCLUDES ITEMS 4 - 13) .....  | 1    |
| 4    | 70802G01 | SPINDLE ASSEMBLY (PASSENGER SIDE) .....                                            | 1    |
| 5    | 70648G01 | FLANGED BEARING .....                                                              | 1    |
| 6    | 70749G01 | BEARING .....                                                                      | 1    |
| 7    | 25146G1  | GREASE SEAL .....                                                                  | 1    |
| 8    | 11750G2  | ROLLER BEARING AND RACE ASSEMBLY .....                                             | 2    |
| 9    | 35886G01 | HUB ASSY .....                                                                     | 1    |
| 10   | 34117G02 | BOLT, 1/2 - 20 X 2".....                                                           | 4    |
| 11   | 12093G1  | SLOTTED NUT, 1 - 14.....                                                           | 1    |
| 12   | 00798G8  | COTTER PIN, 5/32" X 1 3/4" LG .....                                                | 1    |
| 13   | 12091G2  | SPINDLE CAP (NOT SHOWN) .....                                                      | 1    |
| 14   |          |                                                                                    |      |
| 15   |          |                                                                                    |      |
| 16   | 70931G01 | SPINDLE AND HUB ASSEMBLY, 4 LUG (DRIVER SIDE)<br>(INCLUDES ITEMS 5 - 13 & 17)..... | 1    |
| 17   | 70803G01 | SPINDLE ASSEMBLY (DRIVER SIDE) .....                                               | 1    |
| 18   | 00407G6  | BOLT, 1/2 - 13 X 6" LG.....                                                        | 2    |
| 19   | 00560G3  | WASHER, 1/2" .....                                                                 | 4    |
| 20   | 70745G01 | KING PIN TUBE.....                                                                 | 2    |
| 21   | 70754G01 | THRUST WASHER (STAINLESS STEEL).....                                               | 2    |
| 22   | 14390G6  | LOCK NUT, 1/2 - 13 .....                                                           | 2    |
| 23   |          |                                                                                    |      |
| 24   |          |                                                                                    |      |
| 25   | 76419G01 | SHOCK ABSORBER .....                                                               | 2    |
| 26   | 70509G01 | SHOCK ABSORBER BOOT .....                                                          | 2    |
| 27   | 31539G1  | NYLON CLAMP .....                                                                  | 4    |
| 28   | 10435G1  | SHOCK ABSORBER WASHER.....                                                         | 8    |
| 29   | 10194G1  | RUBBER SHOCK ABSORBER BUSHING .....                                                | 8    |
| 30   | 00532G6  | NUT, 3/8 - 24.....                                                                 | 4    |

# FRONT SUSPENSION & STEERING

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                    | QTY. |
|------|----------|-----------|----------------------------------------------------------------|------|
| 31   | 10044G01 |           | VINYL CAP .....                                                | 2    |
| 32   |          |           |                                                                |      |
| 33   |          |           |                                                                |      |
| 34   | 70990G03 |           | FRONT CANTILEVER LEAF SPRING .....                             | 2    |
| 35   | 70163G03 |           | SPRING PLATE.....                                              | 4    |
| 36   |          |           |                                                                |      |
| 37   | 00734G1  |           | LOCK NUT, 7/16 - 14.....                                       | 12   |
| 38   | 00463G6  |           | BOLT, 7/16 - 14 X 1 3/4" LG .....                              | 12   |
| 39   |          |           |                                                                |      |
| 40   |          |           |                                                                |      |
| 41   | 70964G01 |           | RACK AND PINION UNIT (COMPLETE) (INCLUDES ITEMS 42 - 65) ..... | 1    |
| 42   | 70965G01 |           | STEERING RACK COVER & BEARING .....                            | 1    |
| 43   |          |           |                                                                |      |
| 44   | 01054G01 |           | JAM NUT, 1/2 - 20.....                                         | 1    |
| 45   | 70750G01 |           | RETAINING RING (EXTERNAL) .....                                | 1    |
| 46   | 15112G1  |           | BALL BEARING .....                                             | 1    |
| 47   | 70603G01 |           | PINION.....                                                    | 1    |
| 48   | 70751G01 |           | RETAINING RING (INTERNAL).....                                 | 1    |
| 49   | 70638G01 |           | SEAL PINION.....                                               | 1    |
| 50   | 70604G01 |           | RACK STEERING.....                                             | 1    |
| 51   | 01053G01 |           | SET SCREW, 10- 32 X 1/4" .....                                 | 1    |
| 52   | 70590G01 |           | RACK LOADER .....                                              | 1    |
| 53   | 70666G01 |           | SPRING COMPRESSION .....                                       | 1    |
| 54   | 70645G01 |           | GASKET RACK LOADER.....                                        | 1    |
| 55   | 70591G01 |           | COVER RACK LOADER.....                                         | 1    |
| 56   | 71102G01 |           | SCREW, 1/4 - 20 X .90" .....                                   | 2    |
| 57   | 10389G3  |           | GREASE FITTING, STRAIGHT .....                                 | 1    |
| 58   | 70695G01 |           | RACK BALL JOINT (INCLUDES ITEMS 59 - 61) .....                 | 1    |
| 59   | 50641G1  |           | RUBBER BOOT .....                                              | 1    |
| 60   | 50209G2  |           | SLOTTED NUT, 7/16 - 20.....                                    | 1    |
| 61   | 10387G2  |           | COTTER PIN, 3/32" X 1" LG .....                                | 1    |

# FRONT SUSPENSION & STEERING

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                       | QTY. |
|------|----------|-----------|---------------------------------------------------|------|
| 62   | 70694G01 |           | ROD END (INNER) .....                             | 1    |
| 63   | 70961G01 |           | RACK BOOT .....                                   | 1    |
| 64   | 12416G2  |           | NYLON CLAMP .....                                 | 1    |
| 65   | 11391G8  |           | WIRE TIE.....                                     | 1    |
| 66   |          |           |                                                   |      |
| 67   |          |           |                                                   |      |
| 68   |          |           |                                                   |      |
| 69   |          |           |                                                   |      |
| 70   |          |           |                                                   |      |
| 71   |          |           |                                                   |      |
| 72   |          |           |                                                   |      |
| 73   |          |           |                                                   |      |
| 74   | 00464G6  |           | BOLT, 7/16 - 14 X 2 3/4" LG.....                  | 3    |
| 75   |          |           |                                                   |      |
| 76   | 70667G02 |           | SPACER.....                                       | 3    |
| 77   |          |           |                                                   |      |
| 78   |          |           |                                                   |      |
| 79   | 00560G2  |           | FLAT WASHER, 7/16" .....                          | 6    |
| 80   | 00734G1  |           | LOCK NUT, 7/16 - 14 .....                         | 3    |
| 81   |          |           |                                                   |      |
| 82   |          |           |                                                   |      |
| 83   | 70607G01 |           | STEERING SHAFT .....                              | 1    |
| 84   |          |           |                                                   |      |
| 85   | 70758G05 |           | STEERING COLUMN KIT (INCLUDES ITEMS 86 - 88)..... | 1    |
| 86   | 70610G03 |           | STEERING COLUMN.....                              | 1    |
| 87   | 28569G01 |           | STEERING COLUMN BUSHING .....                     | 1    |
| 88   | 01022G01 |           | SCREW, #6 - 20 X 5/16" LG.....                    | 1    |
| 89   | 00734G1  |           | LOCK NUT, 7/16 - 14 .....                         | 4    |
| 90   |          |           |                                                   |      |
| 91   |          |           |                                                   |      |
| 92   | 604559   |           | WELDMENT, WINCH RECEIVER .....                    | 1    |

# FRONT SUSPENSION & STEERING

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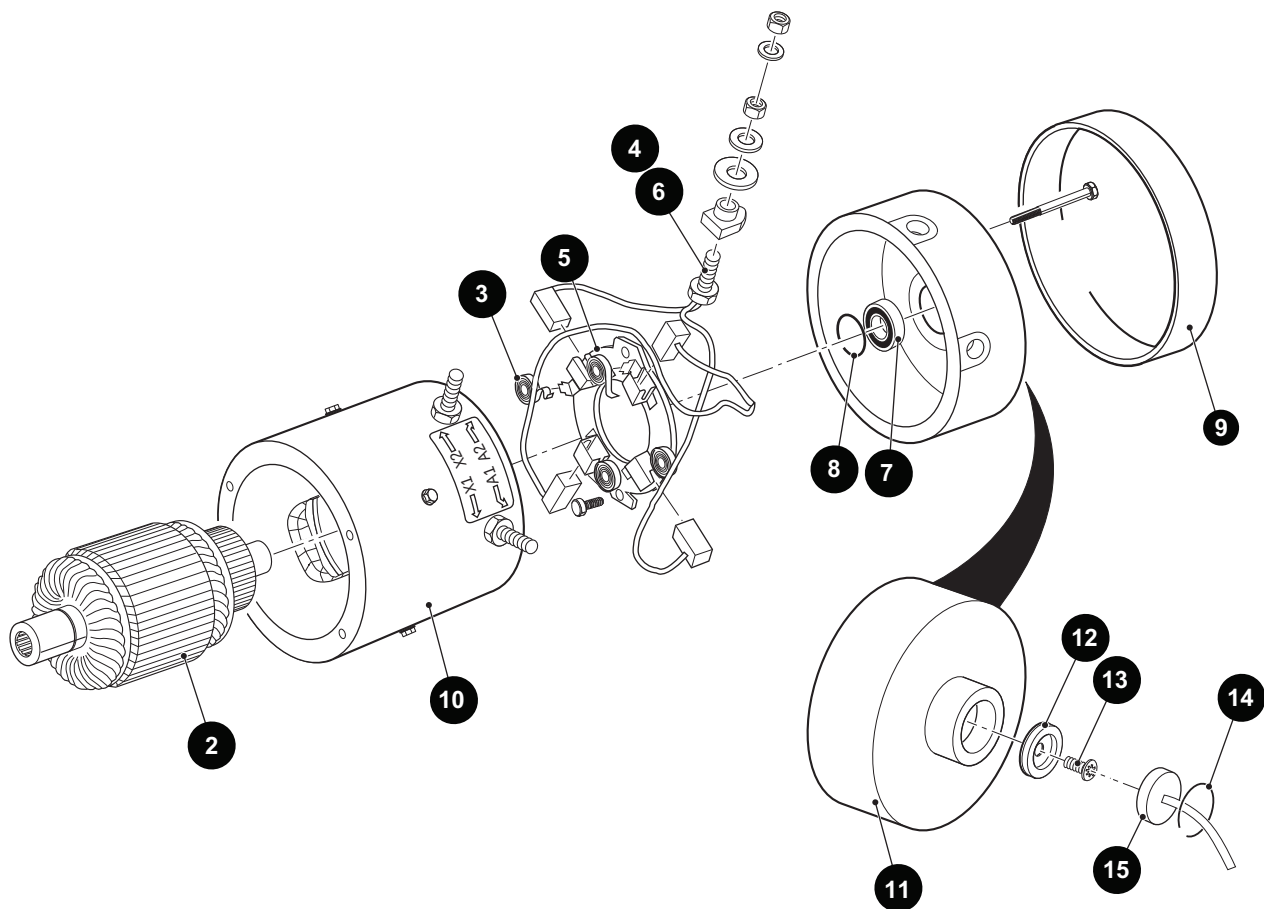
\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                       | QTY. |
|------|----------|-----------|---------------------------------------------------|------|
| 93   | 604572   |           | PL, WINCH RECEIVER RETAINER.....                  | 1    |
| 94   | 00462G8  |           | HEX HEAD BOLT 7/16 - 14 X 1" .....                | 4    |
| 95   | 01006G01 |           | BOLT, 3/8 - 16 X 1 1/4" LG WITH PATCHLOCK.....    | 4    |
| 96   | 00879G1  |           | LOCK WASHER, 3/8" .....                           | 4    |
| 97   |          |           |                                                   |      |
| 98   | 70580G01 |           | INTERMEDIATE SHAFT (INCLUDES ITEMS 99, 100).....  | 1    |
| 99   | 01055G01 |           | BOLT, M8 X 1 1/4" LG .....                        | 2    |
| 100  | 00565G8  |           | LOCK WASHER, 5/16" .....                          | 2    |
| 101  |          |           |                                                   |      |
| 102  | 70751G01 |           | RETAINING RING (INTERNAL) .....                   | 1    |
| 103  | 70888G01 |           | RETAINING RING (EXTERNAL).....                    | 1    |
| 104  | 15112G1  |           | BALL BEARING.....                                 | 1    |
| 105  | 70887G01 |           | WAVE WASHER.....                                  | 1    |
| 106  | 602980   |           | STEERING WHEEL .....                              | 1    |
| 107  | 71147G01 |           | STEERING WHEEL COVER.....                         | 1    |
| 108  | 618086   |           | STEERING WHEEL DECAL, CUSHMAN .....               | 1    |
| 109  |          |           |                                                   |      |
| 110  |          |           |                                                   |      |
| 111  |          |           |                                                   |      |
| 112  |          |           |                                                   |      |
| 113  | 14390G2  |           | LOCK NUT, 5/8 - 18.....                           | 1    |
| 114  |          |           |                                                   |      |
| 115  |          |           |                                                   |      |
| 116  |          |           |                                                   |      |
| 117  | 70876G02 |           | TIE ROD ASSEMBLY (INCLUDES ITEMS 118 - 122) ..... | 1    |
| 118  | 70897G02 |           | THREADED ROD (24" LG).....                        | 1    |
| 119  | 70902G01 |           | TIE ROD END (LEFT HAND THREADS) .....             | 1    |
| 120  | 01069G01 |           | JAM NUT, M12 X 1.25-05 (LEFT HAND THREADS).....   | 1    |
| 121  | 70902G02 |           | TIE ROD END (RIGHT HAND THREADS) .....            | 1    |
| 122  | 01069G02 |           | JAM NUT, M12 X 1.25-05 (RIGHT HAND THREADS) ..... | 1    |
| 123  | 00734G1  |           | LOCK NUT, 7/16 - 14.....                          | 2    |

## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form a uniform pattern of small squares across the entire surface. There are no margins, text, or other markings present.

**1** MOTOR (SEPARATELY EXCITED) (Includes Items 2 - 15)



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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                              | QTY. |
|------|----------|-----------|----------------------------------------------------------|------|
| 1    | 73291G04 |           | MOTOR (SEPARATELY EXCITED) (INCLUDES ITEMS 2 - 15) ..... | 1    |
| 2    | 73120G36 |           | ARMATURE .....                                           | 1    |
| 3    | 73120G38 |           | BRUSH SPRING .....                                       | 8    |
| 4    | 73120G39 |           | BRUSH .....                                              | 1    |
| 5    | 73120G40 |           | BRUSH BOX .....                                          | 1    |
| 6    | 73120G41 |           | BRUSH REPLACEMENT KIT (INCLUDES HARDWARE) .....          | 1    |
| 7    | 73120G07 |           | BEARING .....                                            | 1    |
| 8    | 73120G06 |           | SNAP RING .....                                          | 1    |
| 9    | 73120G43 |           | HEADBAND .....                                           | 1    |
| 10   | 73120G37 |           | FRAME AND FIELD COIL (INCLUDES HARDWARE) .....           | 1    |
| 11   | 73120G42 |           | COVER COMMUTATOR END .....                               | 1    |
| 12   | 73328G01 |           | MAGNET .....                                             | 1    |
| 13   | 01037G02 |           | SCREW, #10 - 32 X 1/2" LG .....                          | 1    |
| 14   | 73277G01 |           | RETAINING RING .....                                     | 1    |
| 15   | 73327G04 |           | SPEED SENSOR .....                                       | 1    |

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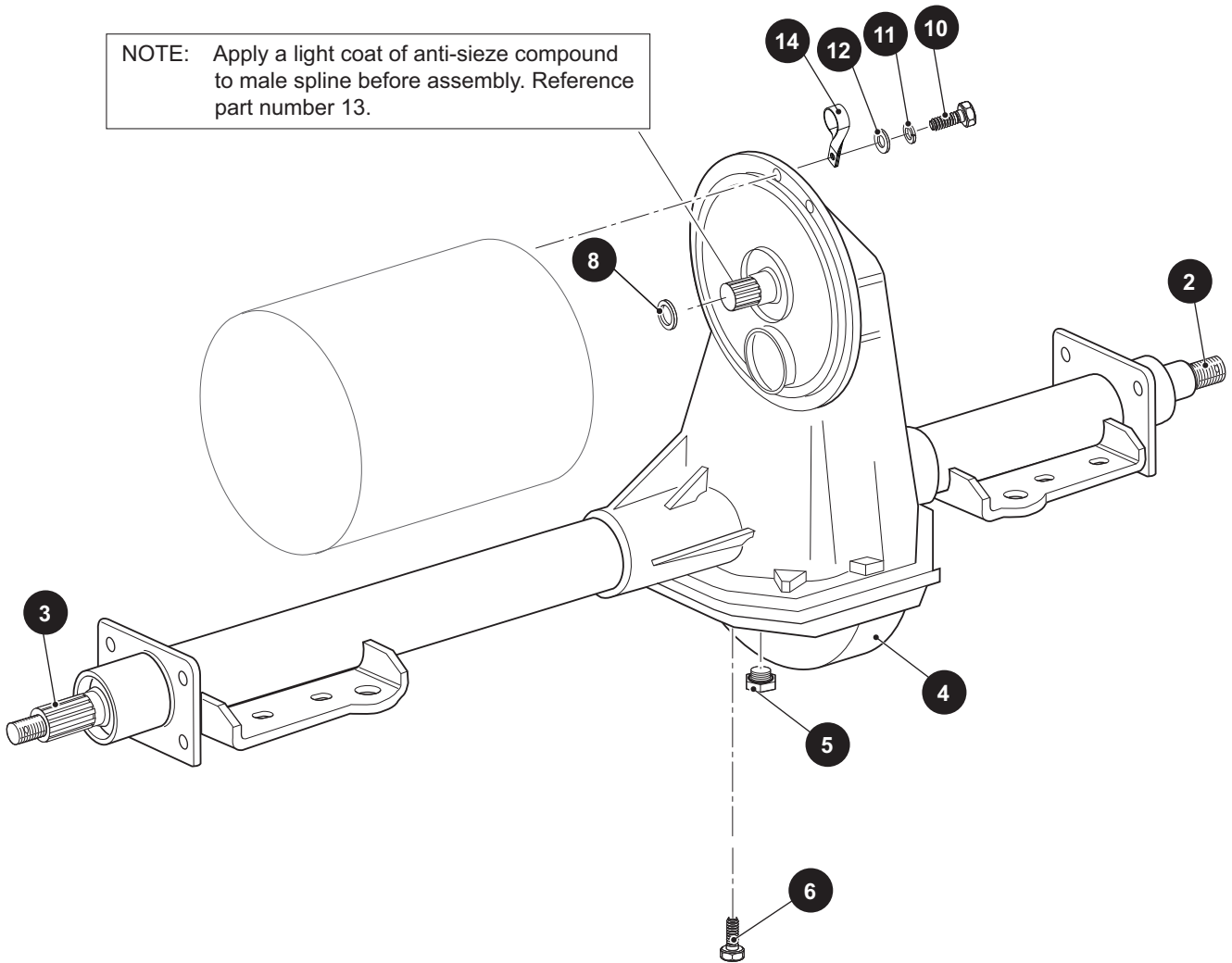
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## REAR AXLE

- 1** REAR AXLE ASSEMBLY includes items 2 - 8
- 16** REAR AXLE ASSEMBLY W/LSD includes items 2 - 8

**NOTE:** Apply a light coat of anti-sieze compound to male spline before assembly. Reference part number 13.



# REAR AXLE

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                   | QTY. |
|------|----------|-----------|---------------------------------------------------------------|------|
| 1    | 74612G01 |           | REAR AXLE ASSEMBLY 14.76:1 (INCLUDES ITEMS 2 - 8) .....       | 1    |
| 2    | 617609   |           | AXLE SHAFT (PASSENGER SIDE) .....                             | 1    |
| 3    | 617608   |           | AXLE SHAFT (DRIVER SIDE) .....                                | 1    |
| 4    | *        |           | DIFFERENTIAL COVER .....                                      | 1    |
| 5    | 601085   |           | HEXAGONAL HEAD PLUG .....                                     | 1    |
| 6    | 15558G1  |           | BOLT, 5/16 - 18 X 3/4" LG .....                               | 10   |
| 7    |          |           |                                                               |      |
| 8    | 24628G1  |           | O-RING INPUT SHAFT .....                                      | 1    |
| 9    |          |           |                                                               |      |
| 10   | 00797G2  |           | BOLT, 1/4 - 20 X 1 1/4" LG .....                              | 3    |
| 11   | 00664G7  |           | LOCK WASHER, 1/4" (STAINLESS STEEL) .....                     | 3    |
| 12   | 01110G01 |           | FLAT WASHER, 1/4" (STAINLESS STEEL) .....                     | 3    |
| 13   | 12719G1  |           | ANTI-SIEZE COMPOUND .....                                     | AR   |
| 14   | 27327G01 |           | TWISTED CLAMP .....                                           | 1    |
| 15   |          |           |                                                               |      |
| 16   | 617173   |           | REAR AXLE ASSEMBLY 14.76:1 W/LSD (INCLUDES ITEMS 2 - 8) ..... | 1    |

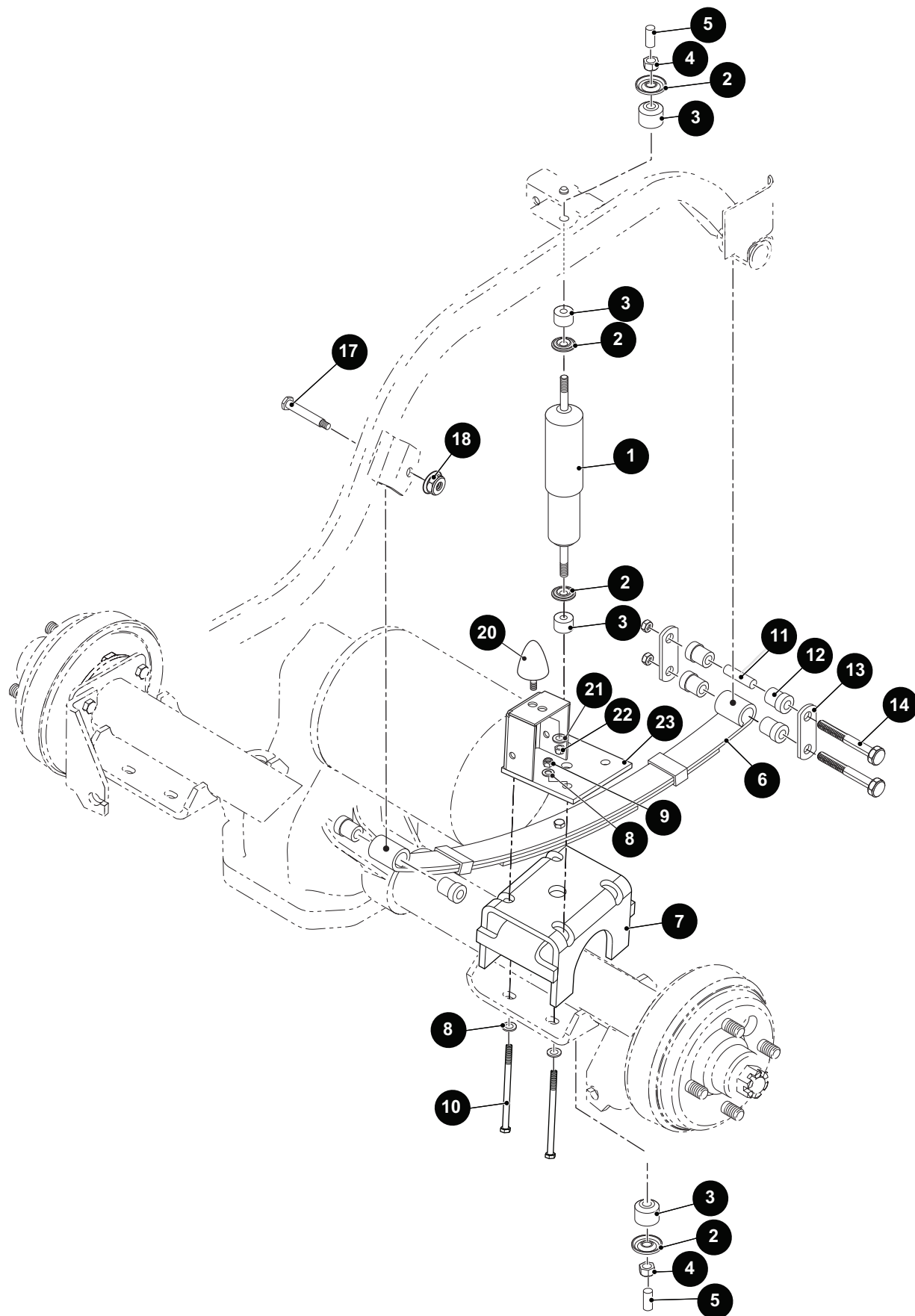
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# REAR SUSPENSION



# REAR SUSPENSION

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                            | QTY. |
|------|----------|-----------|--------------------------------------------------------|------|
| 1    | 76418G1  |           | SHOCK ABSORBER .....                                   | 2    |
| 2    | 10435G1  |           | SHOCK ABSORBER WASHER.....                             | 8    |
| 3    | 10194G1  |           | RUBBER SHOCK ABSORBER BUSHING .....                    | 8    |
| 4    | 00532G6  |           | NUT, 3/8 - 24 .....                                    | 4    |
| 5    | 10044G01 |           | VINYL CAP .....                                        | 4    |
| 6    | 74207G3  |           | LEAF SPRING .....                                      | 2    |
| 7    | 620740   |           | LIFT BRACKET .....                                     | 2    |
| 8    | 00560G1  |           | FLAT WASHER, 3/8" .....                                | 16   |
| 9    | 11098G5  |           | LOCK NUT, 3/8 - 16 X 5.5" .....                        | 12   |
| 10   | 00430G12 |           | BOLT HEX HEAD, 3/8 - 16 X 5.5" .....                   | 8    |
| 11   | 70289G02 |           | SPACER.....                                            | 4    |
| 12   | 70291G01 |           | RUBBER BUSHING .....                                   | 12   |
| 13   | 70290G02 |           | SHACKLE PLATE .....                                    | 4    |
| 14   | 00665G9  |           | BOLT, 3/8 - 16 X 3 1/2" LG (STAINLESS STEEL) .....     | 4    |
| 15   |          |           |                                                        |      |
| 16   |          |           |                                                        |      |
| 17   | 14158G1  |           | SHOULDER BOLT, 3/8 - 16 X 3 1/4" LG .....              | 2    |
| 18   | 12262G1  |           | LOCK NUT, 3/8 - 16 .....                               | 2    |
| 19   |          |           |                                                        |      |
| 20   | 70492G01 |           | RUBER BUMPER .....                                     | 2    |
| 21   | 608654   |           | SPLIT LOCK WASHER, 10mm.....                           | 2    |
| 22   | 00974G01 |           | NUT, M10 X 1.0.....                                    | 2    |
| 23   | 72360G02 |           | MOUNTING PLATE, SHOCK DRIVER SIDE.....                 | 1    |
| 24   | 72360G01 |           | MOUNTING PLATE, SHOCK PASSENGER SIDE (NOT SHOWN) ..... | 1    |

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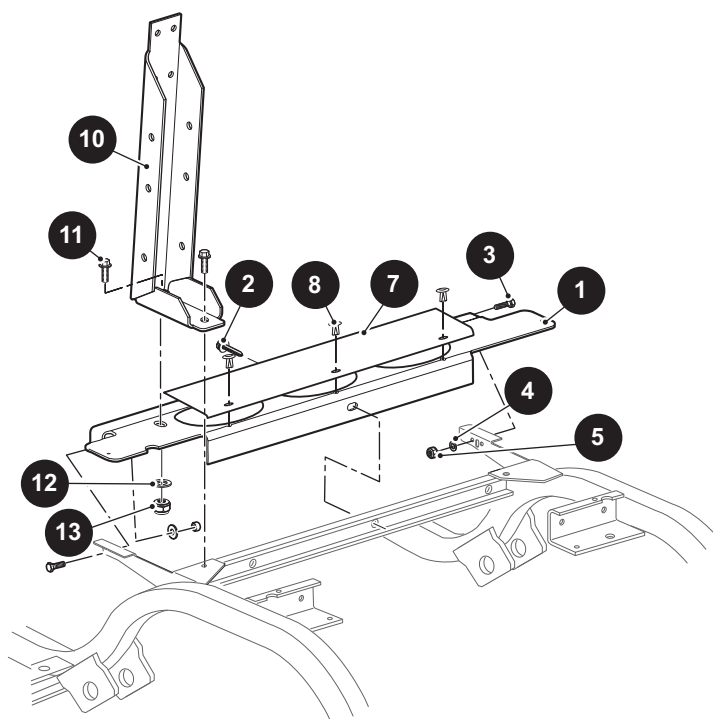
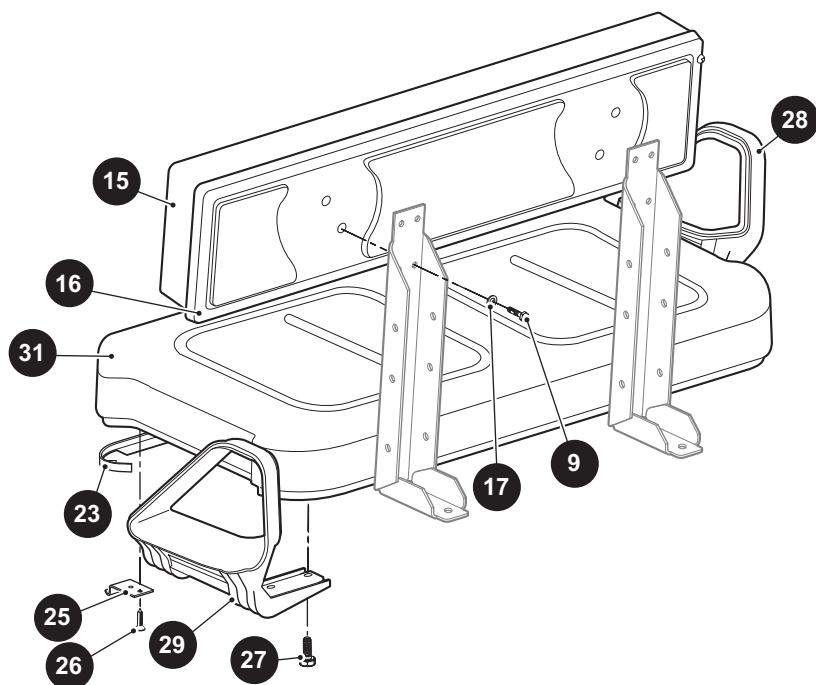


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14 SEAT BACK ASSEMBLY includes items 15 - 16

18 SEAT BACK ASSEMBLY includes items 19 - 29



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| ITEM | PART NO. | 1 2 3 4 5 DESCRIPTION                                                                                                                                         | QTY. |
|------|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 1    | 74971G01 | SEAT BACK SUPPORT .....                                                                                                                                       | 1    |
| 2    | 00715G2  | BOLT, 5/16 - 18 X 13/16" LG .....                                                                                                                             | 1    |
| 3    | 00438G8  | BOLT, 5/16 - 18 X 3/4" LG .....                                                                                                                               | 2    |
| 4    | 00642G8  | FLAT WASHER, 5/16" .....                                                                                                                                      | 2    |
| 5    | 11098G6  | LOCK NUT, 5/16 - 18 .....                                                                                                                                     | 2    |
| 6    |          |                                                                                                                                                               |      |
| 7    | 71263G01 | ACCESS COVER .....                                                                                                                                            | 1    |
| 8    | 18436G1  | DRIVE RIVET .....                                                                                                                                             | 3    |
| 9    | 605056   | HEX HEAD BOLT, 1/4 - 20 X 1" W/PTCHLOC .....                                                                                                                  | 4    |
| 10   | 624486   | SEAT BACK SUPPORT BRACKET .....                                                                                                                               | 2    |
| 11   | 01006G01 | BOLT, 3/8 - 16 X 1 1/4" LG .....                                                                                                                              | 4    |
| 12   | 00643G1  | FLAT WASHER, 3/8" .....                                                                                                                                       | 2    |
| 13   | 11098G5  | LOCK NUT, 3/8 - 16 .....                                                                                                                                      | 2    |
| 14   | 71274G** | SEAT BACK ASSEMBLY (INCLUDES ITEMS 15 - 16) .....<br>71274G01 WHITE<br>71274G02 BLACK<br>71274G03 TAN<br>71274G04 GRAY<br>71274G05 OYSTER<br>71274G07 BROWN   |      |
| 15   | 18144G*  | BACK REST COVER .....<br>18144G2 WHITE<br>18144G3 BLACK<br>18144G4 TAN<br>18144G5 GRAY<br>18144G6 OYSTER<br>18144G8 BROWN                                     | 1    |
| 16   | 74889G01 | SEAT BACK COVER .....                                                                                                                                         | 1    |
| 17   | 00664G7  | LOCK WASHER, 1/4" (STAINLESS STEEL) .....                                                                                                                     | 4    |
| 18   | 71611G** | SEAT BOTTOM ASSEMBLY (INCLUDES ITEMS 19 - 29) .....<br>71611G01 WHITE<br>71611G03 GRAY<br>71611G05 OYSTER<br>71611G07 TAN<br>71611G16 BROWN<br>71611G17 BLACK | 1    |
| 19   | 71602G** | VINYL SEAT BOTTOM .....<br>71602G01 WHITE<br>71602G02 GRAY                                                                                                    | 1    |

# SEATING

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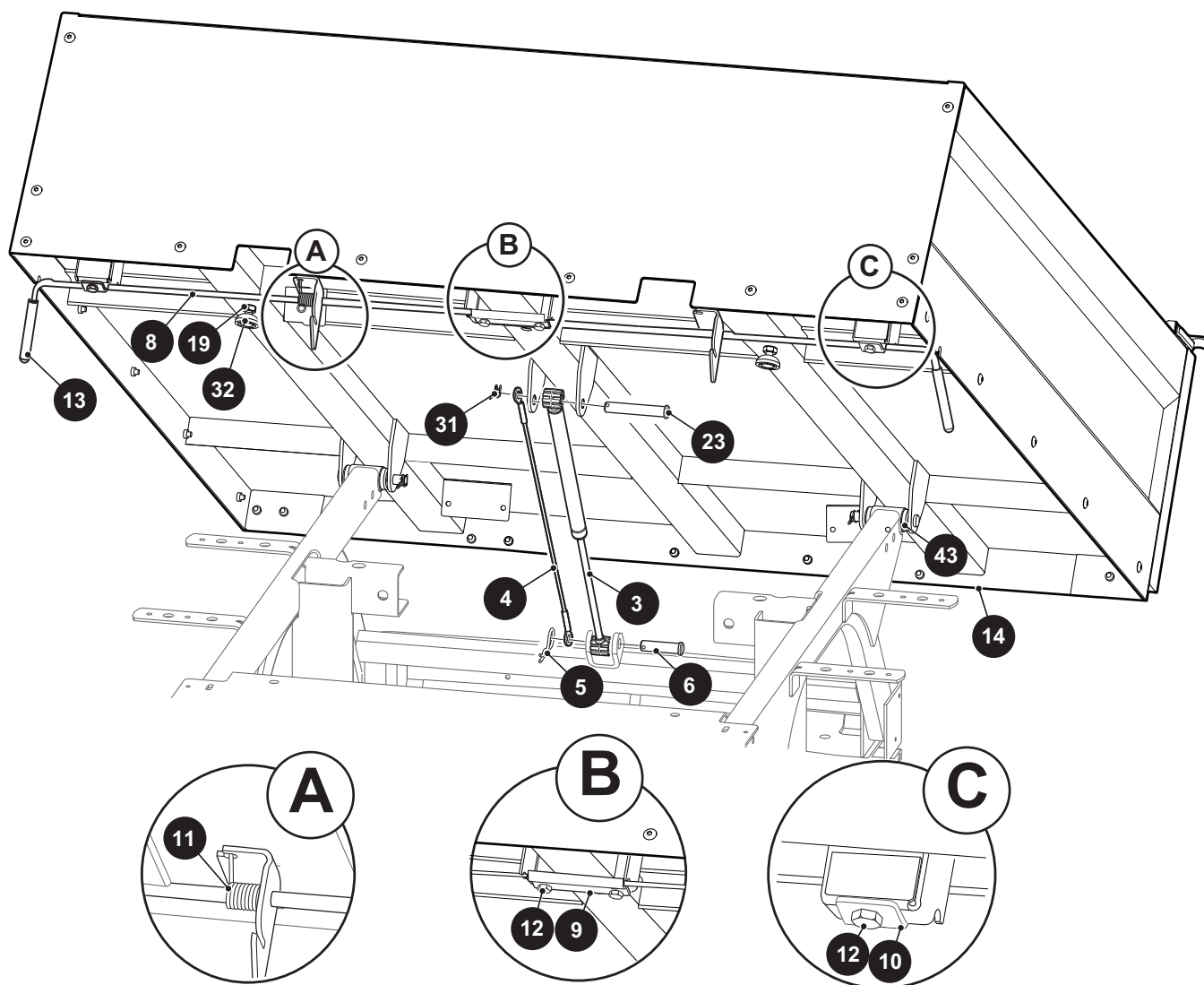
| ITEM | PART NO. | 1 | 2 | 3 | 4 | 5 | DESCRIPTION                         | QTY. |
|------|----------|---|---|---|---|---|-------------------------------------|------|
| 20   |          |   |   |   |   |   | 71602G03 OYSTER                     |      |
| 21   |          |   |   |   |   |   | 71602G04 TAN                        |      |
| 22   |          |   |   |   |   |   | 71602G07 BROWN                      |      |
|      |          |   |   |   |   |   | 71602G06 BLACK                      |      |
| 23   | 71012G01 |   |   |   |   |   | VINYL TRIM (SEAT BOTTOM) .....      | 1    |
| 24   |          |   |   |   |   |   |                                     |      |
| 25   | 71610G01 |   |   |   |   |   | SEAT HINGE.....                     | 2    |
| 26   | 00720G08 |   |   |   |   |   | SCREW, #12 - 14 X 1" LG.....        | 6    |
| 27   | 71204G01 |   |   |   |   |   | BOLT, 1/4 - 20 X 7/8" LG .....      | 1    |
| 28   | 71701G01 |   |   |   |   |   | HIP RESTRAINT (PASSENGER SIDE)..... | 1    |
| 29   | 71702G01 |   |   |   |   |   | HIP RESTRAINT (DRIVER SIDE) .....   | 1    |

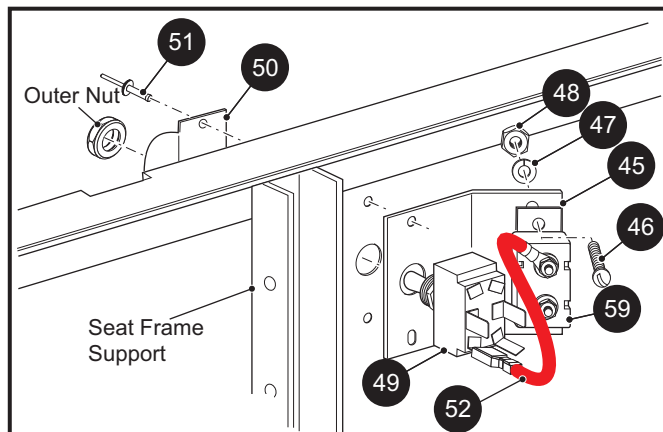
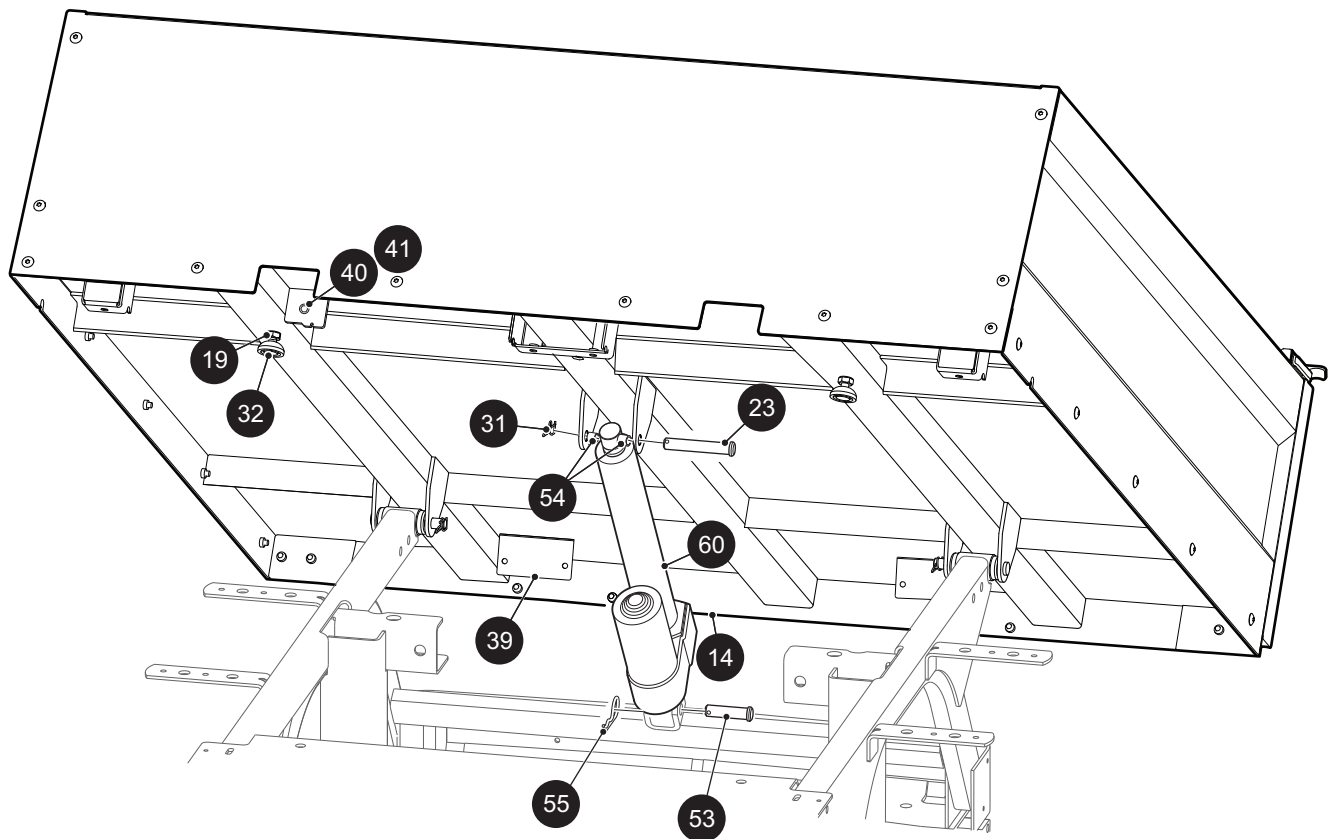
## Notes:

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire area. There are no margins, text, or other markings on the paper.

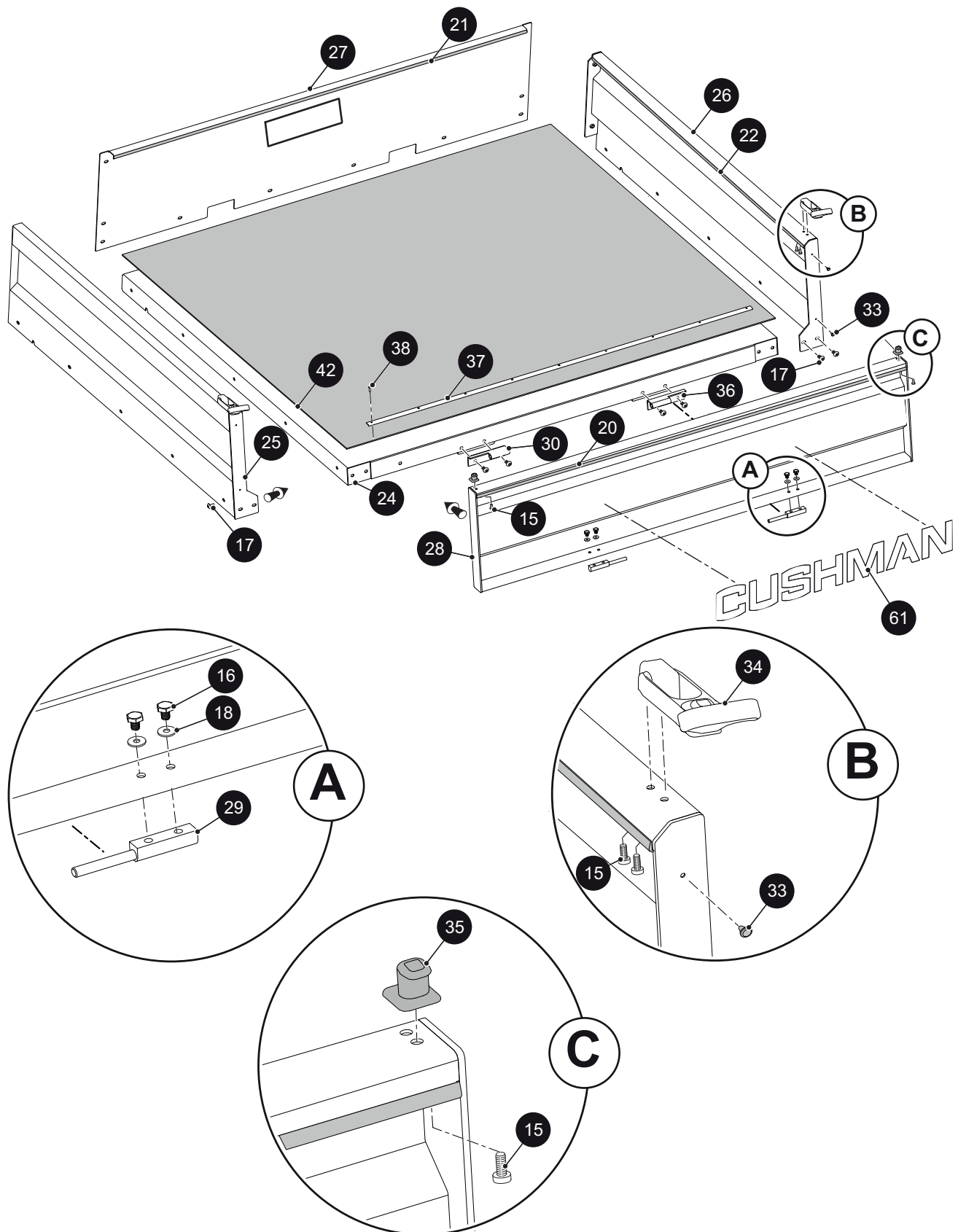
# TRUCK BED - METAL

- 1** ALUMINUM BED, ELECTRIC LIFT Includes Items 14, 43 - 60
- 2** ALUMINUM BED, MANUAL LIFT Includes Items 3 - 6, 14, 43
- 14** ALUMINUM BED, LARGE Includes Items 15 - 42





# TRUCK BED - METAL





# TRUCK BED - METAL

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

\*\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 DESCRIPTION                                          | QTY. |
|------|----------|----------------------------------------------------------------|------|
| 1    | 620482   | ALUMINUM BED, ELECTRIC LIFT (Includes Items 14, 43 - 60) ..... | 1    |
| 2    | 620481   | ALUMINUM BED, MANUAL LIFT (Includes Items 3 - 6, 14, 43) ..... | 1    |
| 3    | 71537G02 | GAS SPRING .....                                               | 1    |
| 4    | 602904   | TETHER CABLE ASSEMBLY .....                                    | 1    |
| 5    | 21683G1  | COTTER PIN .....                                               | 1    |
| 6    | 14443G12 | CLEVIS PIN, 1/2" x 2.22" .....                                 | 1    |
| 7    |          |                                                                |      |
| 8    | 74962G01 | LATCH BED WELDMENT .....                                       | 1    |
| 9    | 71477G02 | LATCH RETAINER BRACKET .....                                   | 1    |
| 10   | 71099G02 | LATCH KEEPER PLATE .....                                       | 2    |
| 11   | 71538G01 | LATCH TORSION SPRING .....                                     | 1    |
| 12   | 01118G01 | BOLT, 1/4-20UNC 2A X 5 X 8", HX'HD .....                       | 4    |
| 13   | 71704G01 | HANDLE GRIP .....                                              | 2    |
| 14   | 612612   | ALUMINUM BED, LARGE (Includes Items 15 - 42) .....             | 1    |
| 15   | 612957   | BOLT, #10 -24 X.50" LG.....                                    | 6    |
| 16   | 612958   | BOLT, 1/4 -20 X .38" LG.....                                   | 4    |
| 17   | 612959   | SCREW-TORX, 1/4 - 20 X .50" LG .....                           | 28   |
| 18   | 612960   | FLAT WASHER, 1/4".....                                         | 4    |
| 19   | 612961   | NUT-HEX, 3/8 -16 .....                                         | 2    |
| 20   | 612962   | EDGE PROTECTOR .....                                           | 1    |
| 21   | 612963   | EDGE PROTECTOR .....                                           | 1    |
| 22   | 612964   | EDGE PROTECTOR .....                                           | 2    |
| 23   | 612965   | CLEVIS PIN, 1/2" x 3" LG .....                                 | 3    |
| 24   | 612966   | BED BOTTOM .....                                               | 1    |
| 25   | 612967   | SIDE PANEL (DRIVER SIDE).....                                  | 1    |
| 26   | 612968   | SIDE PANEL (PASSENGER SIDE) .....                              | 1    |
| 27   | 612969   | FRONT PANEL .....                                              | 1    |
| 28   | 612970   | TAILGATE .....                                                 | 1    |
| 29   | 612971   | PIVOT PIN .....                                                | 2    |
| 30   | 612972   | TAILGATE HINGE, (DRIVER SIDE).....                             | 1    |
| 31   | 612973   | PIVOT RING CLIP, RUE .....                                     | 3    |

# TRUCK BED - METAL

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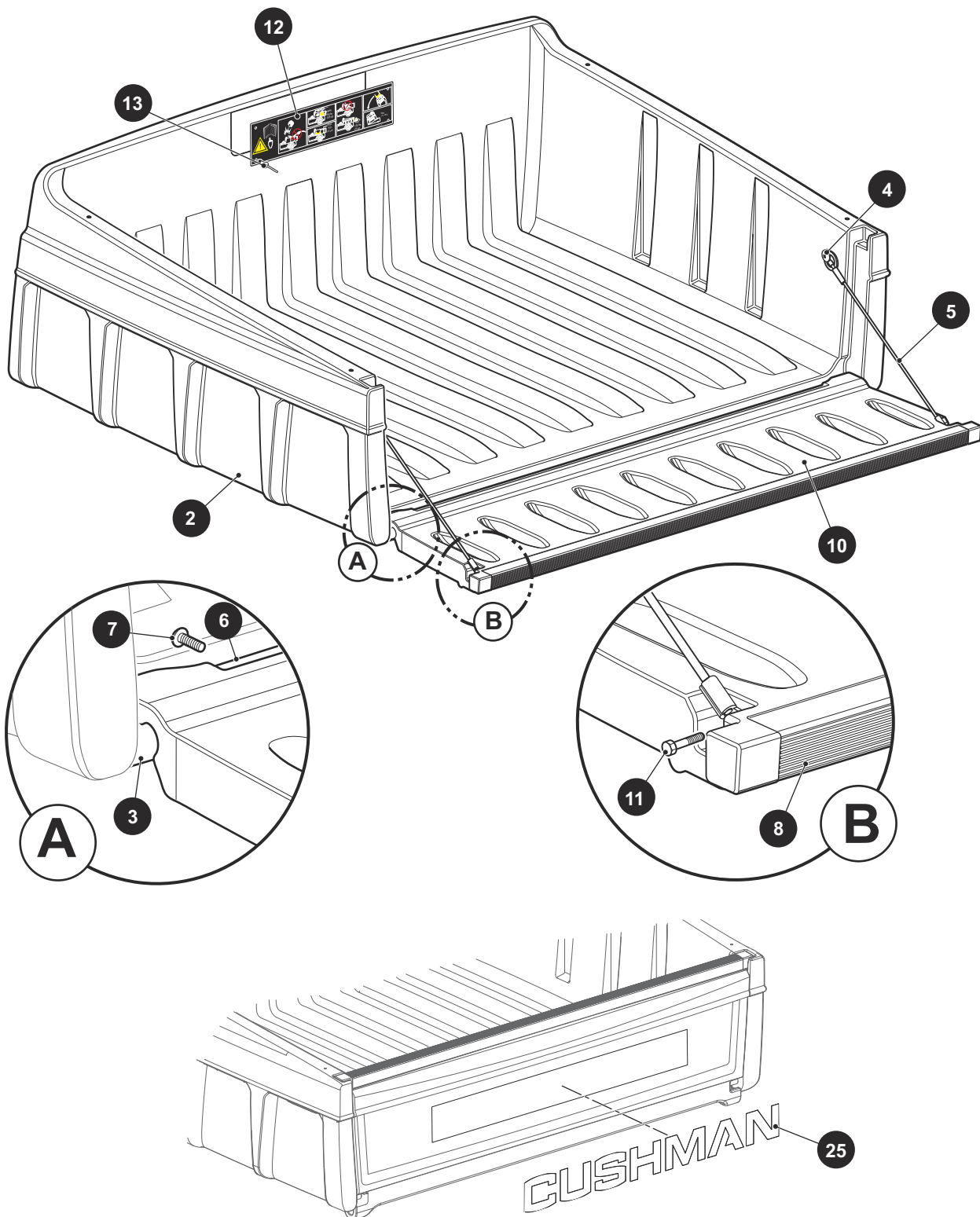
| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                    | QTY. |
|------|----------|-----------|------------------------------------------------|------|
| 32   | 612974   |           | LEVELING PAD .....                             | 2    |
| 33   | 612975   |           | BUMPER INSERT,RUBBER .....                     | 4    |
| 34   | 612976   |           | DRAW LATCH ASSY .....                          | 2    |
| 35   | 612977   |           | LATCH KEEPER .....                             | 2    |
| 36   | 612978   |           | TAILGATE HINGE, (PASSENGER SIDE) .....         | 1    |
| 37   | 614440   |           | MAT RETAINER .....                             | 1    |
| 38   | 614445   |           | RIVET .....                                    | 9    |
| 39   | 614444   |           | HINGE SUPPORT .....                            | 2    |
| 40   | 614565   |           | HEX NUT, #10 - 24 .....                        | 2    |
| 41   | 614564   |           | HEX BOLT, 5/16 - 18 X 7/8" .....               | 1    |
| 42   | 620641   |           | RUBBER MAT .....                               | 1    |
| 43   | 70291G01 |           | FLANGED BUSHING, URETHANE .....                | 4    |
| 44   | 17618G1  |           | NYLON CLAMP (NOT SHOWN).....                   | 8    |
| 45   | 74165G02 |           | CIRCUIT BREAKER MOUNTING BRACKET .....         | 1    |
| 46   | 00150G4  |           | SCREW, #10 - 24 X 1/2" LG .....                | 2    |
| 47   | 00565G5  |           | LOCK WASHER, #10.....                          | 2    |
| 48   | 00526G3  |           | NUT, #10 - 24 .....                            | 2    |
| 49   | 27680G01 |           | TOGGLE SWITCH .....                            | 1    |
| 50   | 27447G01 |           | TOGGLE GUARD ASSEMBLY .....                    | 1    |
| 51   | 10570G9  |           | RIVET, 1/8" X 11/32" LG (ALUMINUM) .....       | 2    |
| 52   | 25976G14 |           | 14 GA WIRE (RED 5") .....                      | 1    |
| 53   | 14443G11 |           | CLEVIS PIN, 1/2" X 1 3/4" LG.....              | 1    |
| 54   | 27613G01 |           | SPACER.....                                    | 2    |
| 55   | 21683G1  |           | COTTER PIN, 15/32" X 2 13/16" LG.....          | 1    |
| 56   | 74163G01 |           | DUMP HARNESS (48V) (NOT SHOWN).....            | 1    |
| 57   | 11845G3  |           | INSULATED CABLE CLAMP, 11/16" (NOT SHOWN)..... | 2    |
| 58   | 00532G3  |           | HEX NUT, 5/16 - 18 (NOT SHOWN).....            | 2    |
| 59   | 21320G3  |           | CIRCUIT BREAKER (30 AMP 12V).....              | 1    |
| 60   | 27612G04 |           | ELECTRIC ACTUATOR, 48V .....                   | 1    |
| 61   | 618088   |           | CUSHMAN REAR BED DECAL .....                   | 1    |

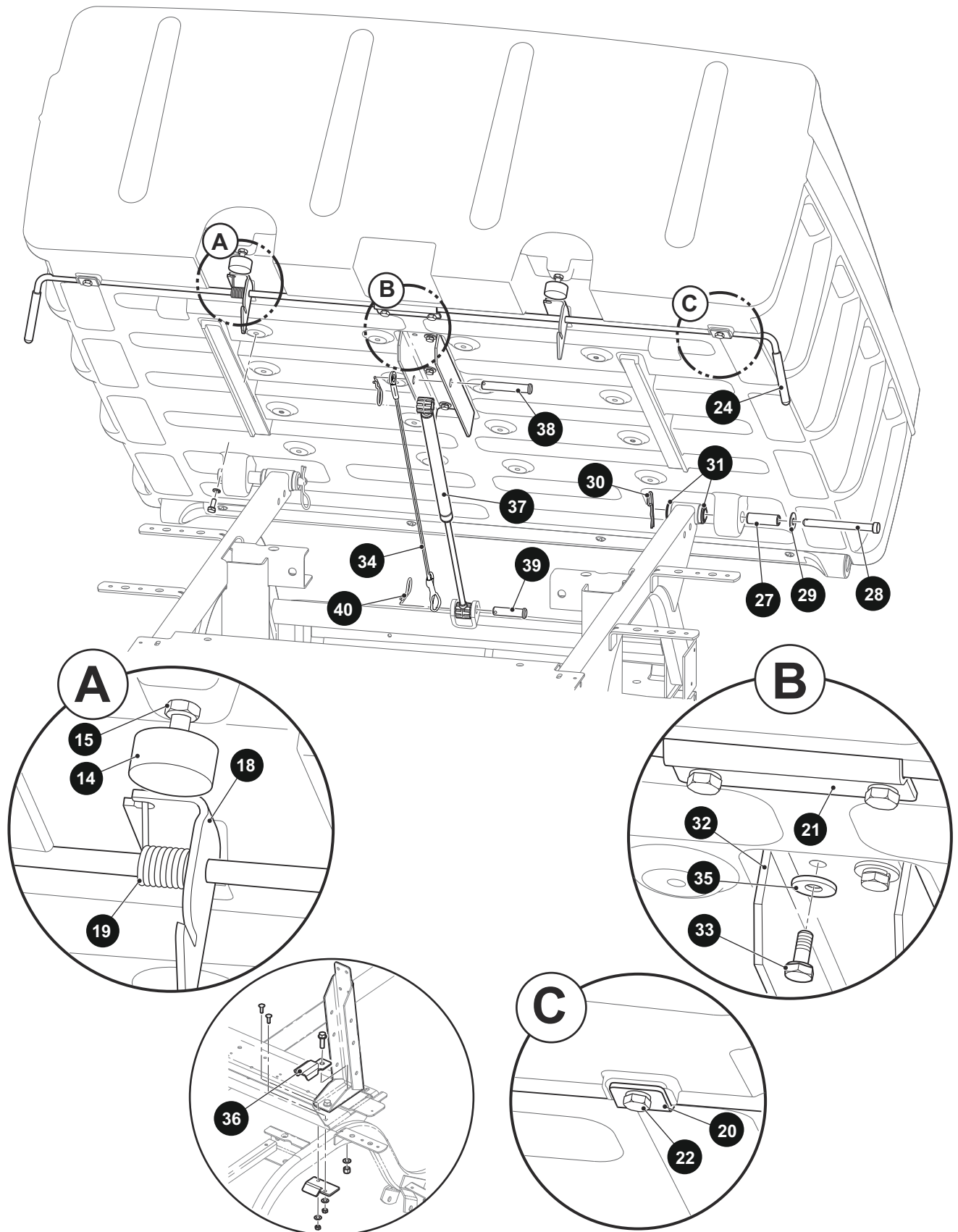
## Notes:

This image shows a full page of blank graph paper. The background is a very light gray, and it is covered by a precise grid of thin, medium-gray lines. The grid consists of small, identical squares that extend from the top edge to the bottom edge and from the left edge to the right edge of the page, leaving no margins or other markings.

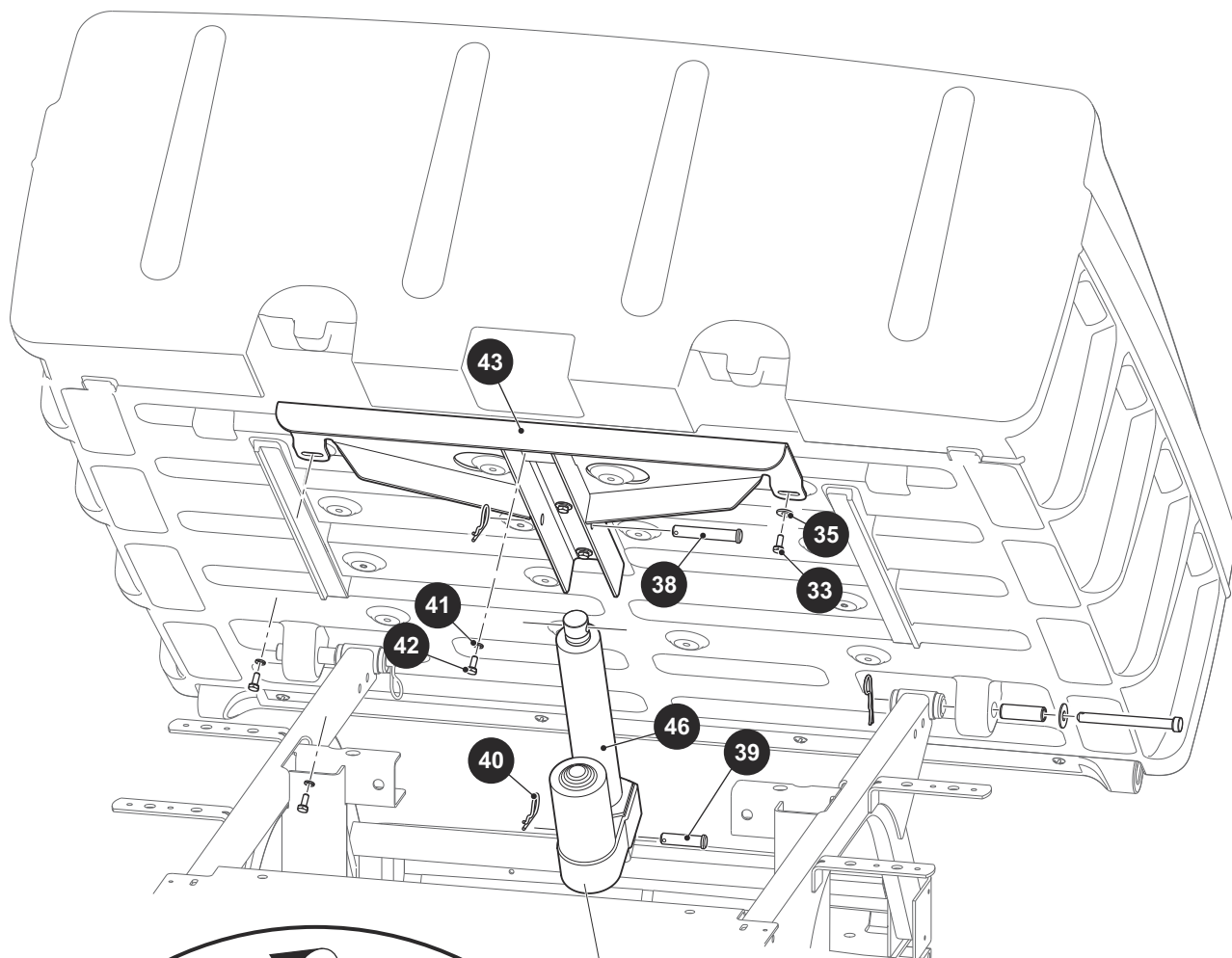
# TRUCK BED - PLASTIC

## 1 40" PLASTIC BED ASSEMBLY Includes Items 2 - 11



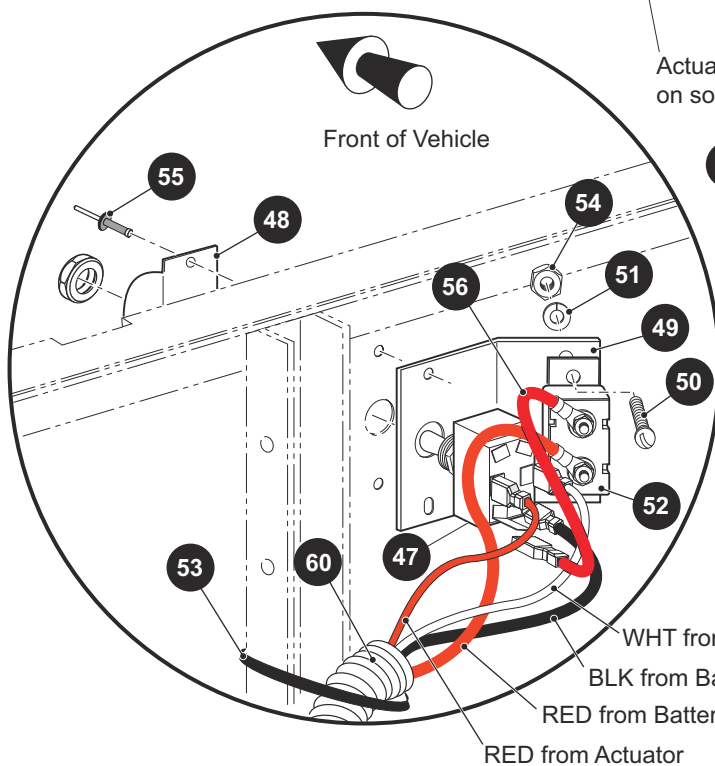


# TRUCK BED - PLASTIC

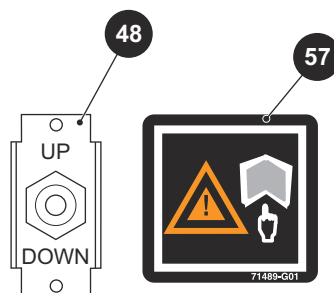


Actuator may be rotated 90°  
on some models

45 ELECTRIC DUMP KIT Includes Items 46 - 56



WHT from Actuator  
BLK from Battery  
RED from Battery  
RED from Actuator



# TRUCK BED - PLASTIC

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

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| ITEM | PART NO. | 1 2 3 4 5 DESCRIPTION                             | QTY. |
|------|----------|---------------------------------------------------|------|
| 1    | 73451G01 | BED ASSEMBLY, 40" (INCLUDES ITEMS 2 -11) .....    | 1    |
| 2    | 73447G01 | PLASTIC BED, 40" .....                            | 1    |
| 3    | 73454G01 | PIVOT SHAFT .....                                 | 2    |
| 4    | 73460G01 | SHOULDER BOLT, 1/4 - 20 X 3/4" LG .....           | 2    |
| 5    | 73455G01 | TAILGATE CABLE .....                              | 1    |
| 6    | 73450G01 | BOWED ANGLE .....                                 | 1    |
| 7    | 16705G2  | SCREW, 1/4 - 20 X 5/8" LG (STAINLESS STEEL) ..... | 4    |
| 8    | 73449G01 | TAILGATE CAP .....                                | 1    |
| 9    | 16818G5  | RATCHET FASTENER (NOT SHOWN) .....                | 4    |
| 10   | 73448G01 | TAILGATE                                          |      |
| 11   | 00415G2  | BOLT, 1/4 - 20 X 5/8" LG .....                    | 2    |
| 12   | 74821G01 | BED CAPACITY LABEL .....                          | 1    |
| 13   | 71055G01 | RIVET, 3/16" X 1" LG (ALUMINUM).....              | 5    |
| 14   | 70113G01 | ADJUSTABLE RUBBER BUMPER.....                     | 2    |
| 15   | 11027G1  | LOCK NUT, 5/16 - 18 .....                         | 2    |
| 16   |          |                                                   |      |
| 17   |          |                                                   |      |
| 18   | 74962G01 | BED LATCH .....                                   | 1    |
| 19   | 71538G01 | LATCH TORSION SPRING .....                        | 1    |
| 20   | 71099G02 | PLATE, LATCH .....                                | 2    |
| 21   | 71477G02 | RETAINER BRACKET .....                            | 1    |
| 22   | 01118G01 | BOLT, 1/4 - 20 X 5/8" LG .....                    | 4    |
| 23   |          |                                                   |      |
| 24   | 71704G01 | HANDLE GRIP .....                                 | 2    |
| 25   | 618088   | CUSHMAN REAR BED DECAL.....                       | 1    |
| 26   |          |                                                   |      |
| 27   | 71570G01 | BUSHING.....                                      | 2    |
| 28   | 71571G01 | CLEVIS PIN, .5 DIA X 5.25" LG .....               | 2    |
| 29   | 00571G5  | FLAT WASHER, 1 1/4 X 7/16" .....                  | 2    |
| 30   | 21683G1  | HAIR CLIP.....                                    | 2    |
| 31   | 70291G01 | BUSHING.....                                      | 4    |

# TRUCK BED - PLASTIC

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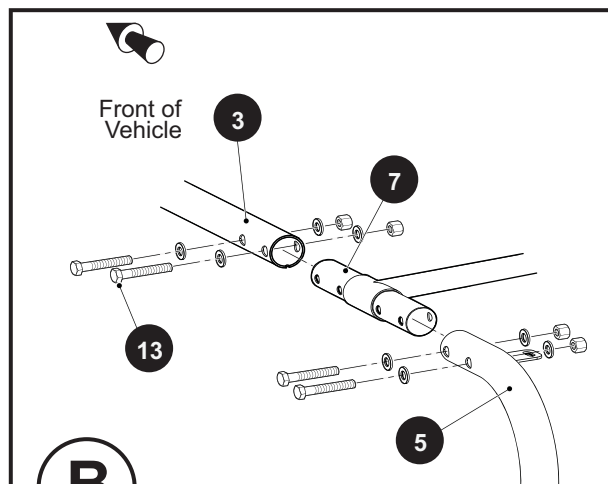
| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                       | QTY. |
|------|----------|-----------|---------------------------------------------------|------|
| 32   | 71569G02 |           | SPRING CHANNEL.....                               | 1    |
| 33   | 01118G01 |           | BOLT, 1/4 - 20 X 5/8" LG .....                    | 8    |
| 34   | 602904   |           | BED TETHER CABLE .....                            | 1    |
| 35   | 00642G7  |           | FLAT WASHER, 1/4" .....                           | 8    |
| 36   | 74947G01 |           | BUMPER BRACKET .....                              | 2    |
| 37   | 71537G02 |           | GAS SPRING .....                                  | 2    |
| 38   | 14443G10 |           | CLEVIS PIN, 1/2" X 2 27/32" LG .....              | 1    |
| 39   | 14443G12 |           | CLEVIS PIN, 1/2" X 1 3/4" LG .....                | 1    |
| 40   | 21683G1  |           | HAIR CLIP .....                                   | 2    |
| 41   | 00642G7  |           | FLAT WASHER, 1/4" .....                           | 8    |
| 42   | 01118G01 |           | BOLT, 1/4 - 20 X 5/8" LG .....                    | 8    |
| 43   | 71547G02 |           | OUTRIGGER CHANNEL.....                            | 1    |
| 44   |          |           |                                                   |      |
| 45   | 74164G01 |           | ELECTRIC DUMP KIT ( INCLUDES ITEMS 46 - 56 )..... | 1    |
| 46   | 27612G02 |           | ELECTRIC ACTUATOR, 12 VOLT, 1500 LBS .....        | 1    |
| 47   | 27680G01 |           | TOGGLE SWITCH .....                               | 1    |
| 48   | 27447G01 |           | TOGGLE GUARD .....                                | 1    |
| 49   | 74165G02 |           | CIRCUIT BREAKER MOUNTING BRACKET .....            | 1    |
| 50   | 00150G4  |           | SCREW, 10 - 24 X 1/2" LG .....                    | 2    |
| 51   | 00565G5  |           | LOCK WASHER, #10.....                             | 2    |
| 52   | 21320G4  |           | CIRCUIT BREAKER 15A 24V.....                      | 1    |
| 53   | 17618G1  |           | WIRE TIE .....                                    | 8    |
| 54   | 00526G3  |           | NUT, #10 - 24 .....                               | 2    |
| 55   | 10570G9  |           | RIVET, 5/32 X .55.....                            | 2    |
| 56   | 25976G14 |           | 14 GA WIRE (RED 5") .....                         | 1    |
| 57   |          |           |                                                   |      |
| 58   |          |           |                                                   |      |
| 59   | 27613G01 |           | SPACER.....                                       | 2    |
| 60   | 74613G01 |           | HARNESS.....                                      | 1    |



## Notes:

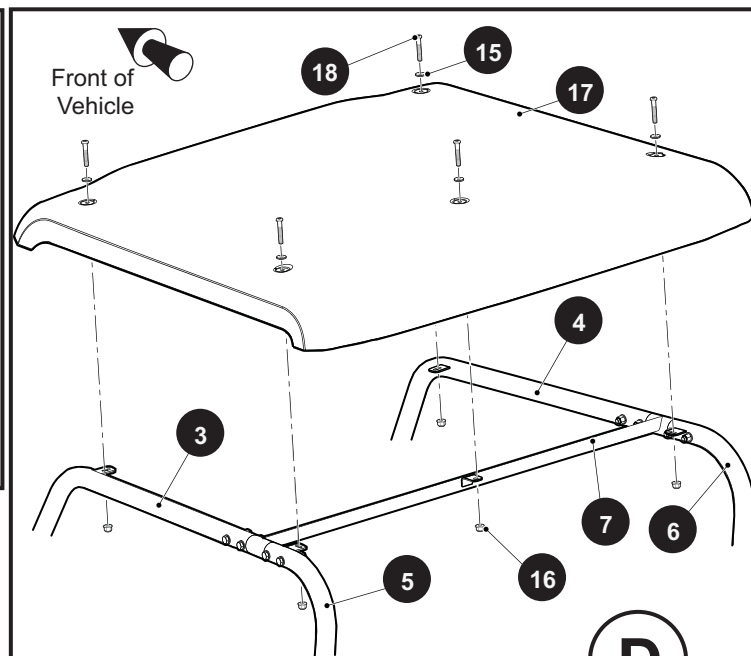
This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.

# WEATHER PROTECTION



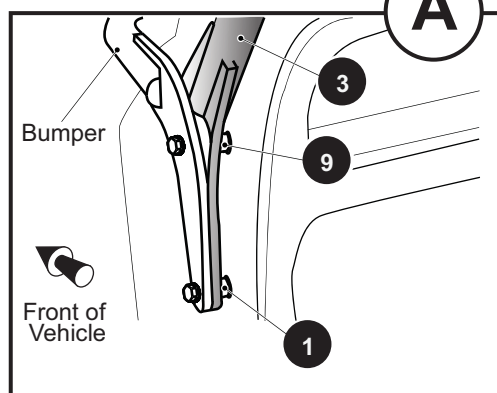
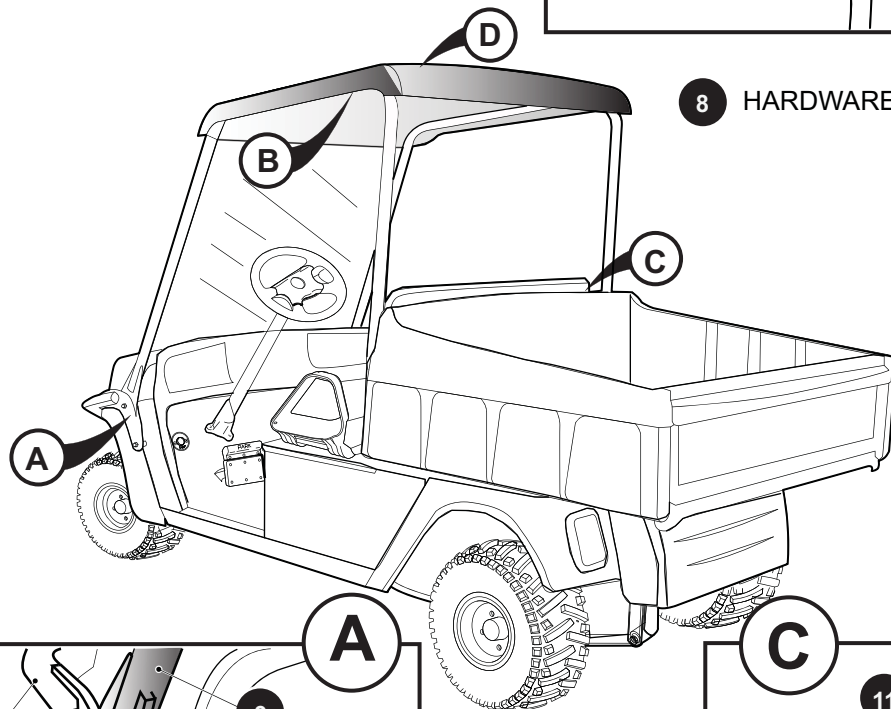
**B**

**2** CANOPY STRUT KIT includes item 3 - 8

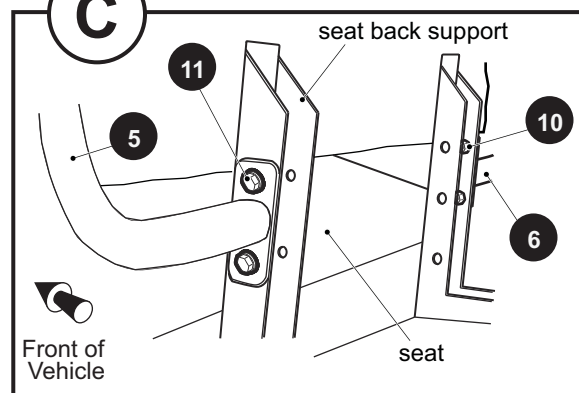


**D**

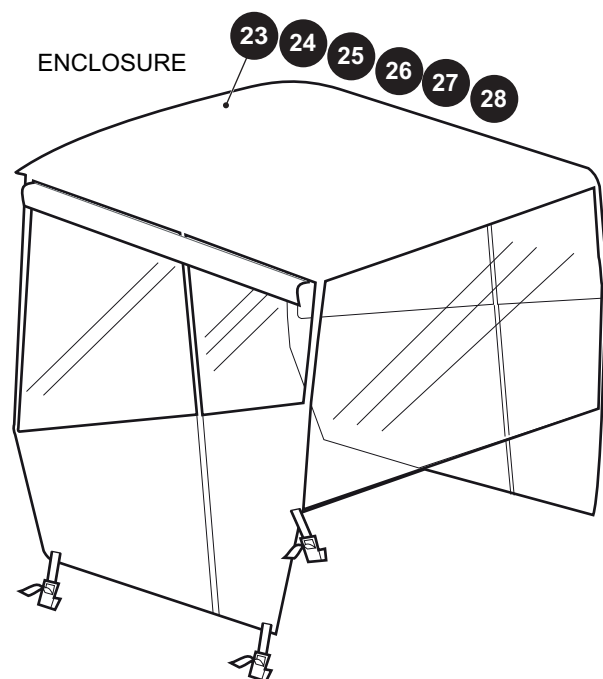
**8** HARDWARE KIT includes item 9 - 16



**A**

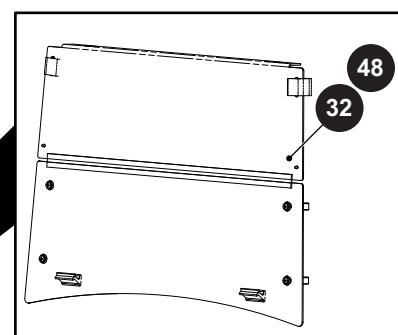


**C**

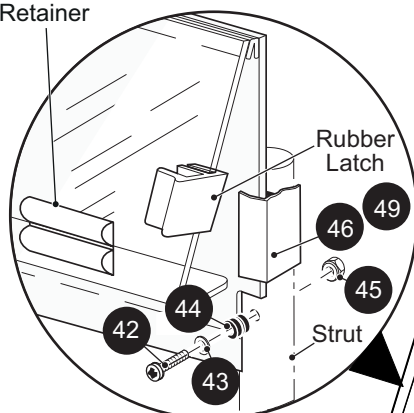


ENCLOSURE

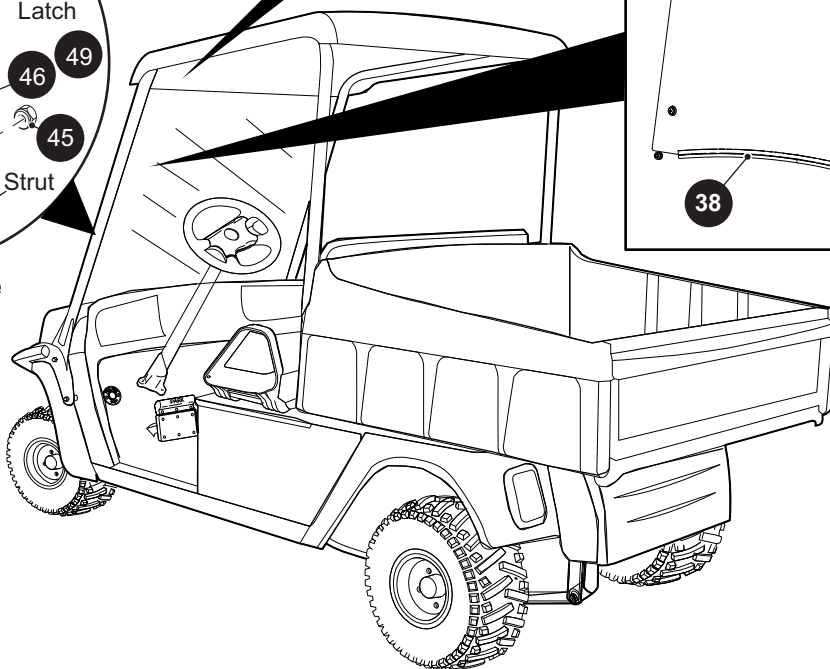
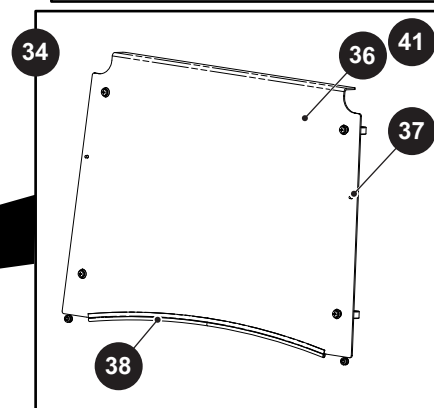
- 33 FULL WINDSHIELD Includes Items 34 - 35
- 35 FULL WINDSHIELD ASSEMBLY Includes Items 36 - 38
- 40 WINDSHIELD KIT (FULL) Includes Items 41 - 46
- 47 WINDSHIELD KIT (SPLIT) Includes Items 48, 49, 42 - 45



Windshield Retainer



Front of Vehicle



# WEATHER PROTECTION

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                    | QTY. |
|------|----------|-----------|------------------------------------------------|------|
| 1    | 75048G01 |           | SPACER, 1/2" .....                             | 2    |
| 2    | 624174   |           | CANOPY STRUTS KIT (Includes Items 3 - 8) ..... | 1    |
| 3    | 626077   |           | CANOPY SUPPORT, (DRIVER SIDE FRONT) .....      | 1    |
| 4    | 626078   |           | CANOPY SUPPORT, (PASSENGER SIDE FRONT).....    | 1    |
| 5    | 626084   |           | CANOPY SUPPORT, (DRIVER SIDE REAR).....        | 1    |
| 6    | 626085   |           | CANOPY SUPPORT, (PASSENGER SIDE REAR) .....    | 1    |
| 7    | 617641   |           | CANOPY SUPPORT, CROSS TUBE.....                | 1    |
| 8    | 624119   |           | HARDWARE KIT (Includes Items 9 - 16).....      | 1    |
| 9    | 619586   |           | SPACER, 3/4" .....                             | 2    |
| 10   | 11098G6  |           | LOCK NUT, PLASTIC INSERT 5/16 -18 .....        | 4    |
| 11   | 00438G7  |           | HEX HEAD BOLT, 5/16-18 X 7/8" .....            | 4    |
| 12   | 11098G5  |           | LOCK NUT, PLASTIC INSERT 3/8-16.....           | 8    |
| 13   | 00428G2  |           | HEX HEAD BOLT, 3/8-16 X 1/4" .....             | 8    |
| 14   | 00560G1  |           | FLAT WASHER, 3/8" .....                        | 16   |
| 15   | 00915G1  |           | BONDED SEAL WASHER, 1/4" .....                 | 5    |
| 16   | 601476   |           | LOCK NUT M6-1 .....                            | 5    |
| 17   | 624829   |           | CANOPY, BLACK .....                            | 1    |
| 18   | 602063   |           | BOLT, TORX M6-1X40 .....                       | 5    |
| 19   |          |           |                                                |      |
| 20   |          |           |                                                |      |
| 21   |          |           |                                                |      |
| 22   |          |           |                                                |      |
| 23   | 624831   |           | TOP ENCLOSURE (GREEN).....                     | 1    |
| 24   | 624830   |           | TOP ENCLOSURE (GRAY).....                      | 1    |
| 25   | 624832   |           | TOP ENCLOSURE (WHITE) .....                    | 1    |
| 26   | 624829   |           | OP ENCLOSURE (BLACK).....                      | 1    |
| 27   | 624833   |           | TOP ENCLOSURE (TAN).....                       | 1    |
| 28   | *        |           | VELCRO .....                                   | AR   |
| 29   |          |           |                                                |      |
| 30   |          |           |                                                |      |
| 31   |          |           |                                                |      |

# WEATHER PROTECTION

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                  | QTY. |
|------|----------|-----------|--------------------------------------------------------------|------|
| 32   | 619075   |           | SPLIT WINDSHIELD.....                                        | 1    |
| 33   | 619074   |           | FULL WINDSHIELD (INCLUDES ITEMSs 34 - 35) .....              | 1    |
| 34   | 619071   |           | WINDSHIELD HARDWARE KIT .....                                | 2    |
| 35   | 619070   |           | FULL WINDSHIELD ASSEMBLY (INCLUDES ITEMS 36 - 38) .....      | 1    |
| 36   | 619072   |           | FULL WINDSHIELD.....                                         | 1    |
| 37   | 604115   |           | WINDSHIELD ISOLATER GROMMET .....                            | 2    |
| 38   | 625100   |           | WINDSHIELD MOLDING.....                                      | 1    |
| 39   |          |           |                                                              |      |
| 40   | 71966G03 |           | WINDSHIELD KIT (FULL) (INCLUDES ITEMS 41 - 46) .....         | 1    |
| 41   | 71960G01 |           | WINDSHIELD (FULL).....                                       | 1    |
| 42   | 71956G03 |           | HEX HEAD BOLT, 1/4 - 20 X 1 3/4" LG .....                    | 2    |
| 43   | 71956G04 |           | STAINLESS STEEL WASHER, 1/4" .....                           | 4    |
| 44   | 71956G06 |           | RUBBER GROMMET .....                                         | 2    |
| 45   | 71956G05 |           | STAINLESS STEEL LOCK NUT, 1/4 - 20.....                      | 2    |
| 46   | 615662   |           | SASH, 26" LG.....                                            | 2    |
| 47   | 71966G04 |           | WINDSHIELD KIT (SPLIT) (INCLUDES ITEMS 48, 49, 42 - 45)..... | 1    |
| 48   | 617544   |           | SPORT WINDSHIELD.....                                        | 1    |
| 49   | 615661   |           | SASH, 12" LG. ....                                           | 2    |

## Notes:

A full-page sheet of graph paper featuring a uniform grid of thin, light gray lines on a white background. The grid consists of small squares covering the entire area.

## Notes:

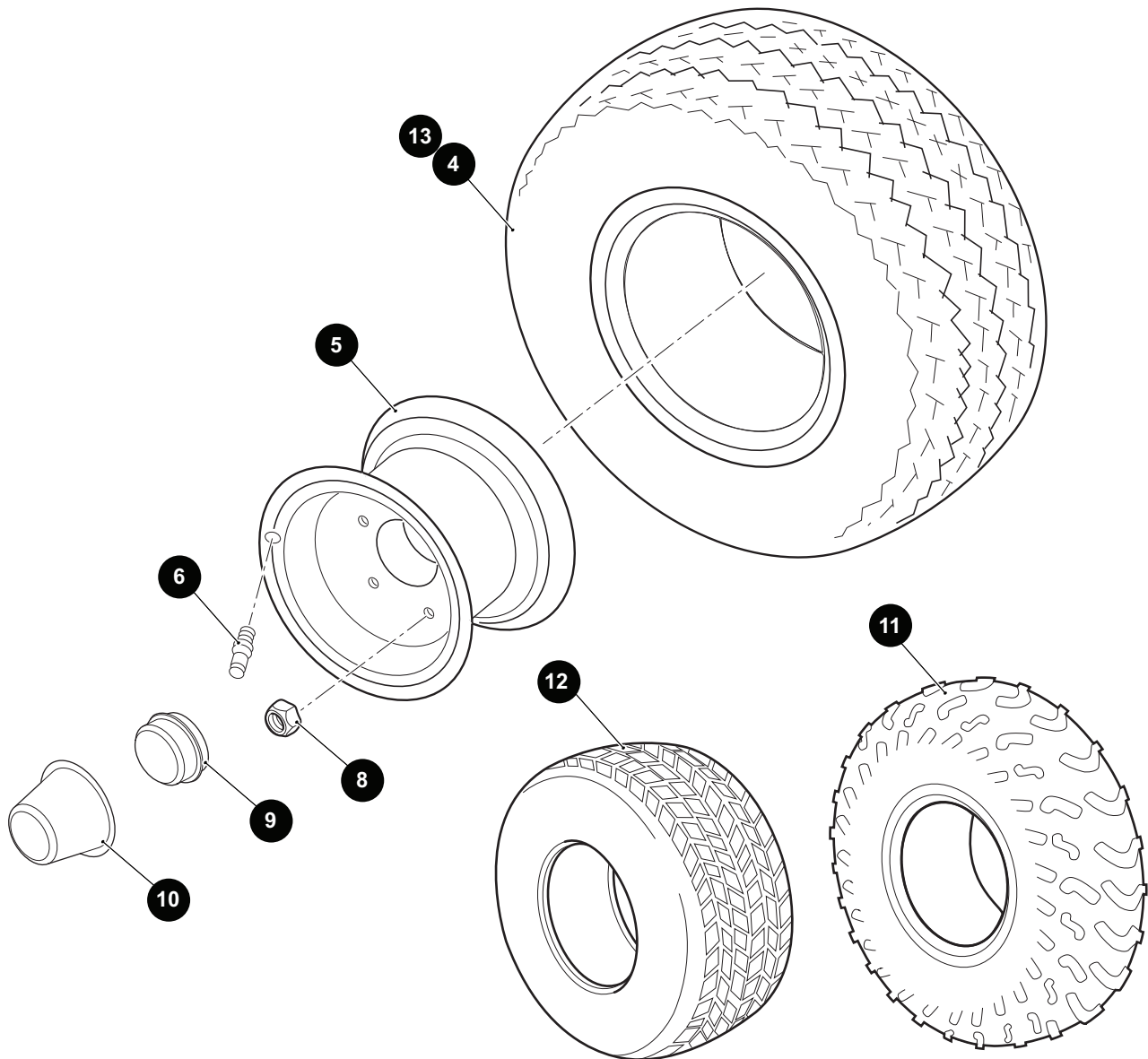
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# WHEELS AND TIRES

**1** TIRE AND WHEEL ASSEMBLY Includes Items 4, 5, 6

**2** TIRE AND WHEEL ASSEMBLY Includes Items 4, 5, 6

(Style of tire may differ from tire shown)





# WHEELS AND TIRES

When ordering parts, please specify the model and serial number of the product.

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                      | QTY. |
|------|----------|-----------|------------------------------------------------------------------|------|
| 1    | 28630G04 |           | TIRE & WHEEL ASSEMBLY (DRIVER SIDE) (INCLUDES ITEM 4, 5, 6)..... | 1    |
| 2    | 28630G05 |           | TIRE & WHEEL ASSEMBLY (PASSENGER SIDE) (INCLUDES ITEM 4, 5, 6)   | 1    |
| 3    |          |           |                                                                  |      |
| 4    | 28630G01 |           | TIRE, 22 X 9 - 10 .....                                          | 1    |
| 5    | 15172G02 |           | WHEEL RIM (4 LUG) .....                                          | 1    |
| 6    | 11657G1  |           | VALVE STEM.....                                                  | 1    |
| 7    |          |           |                                                                  |      |
| 8    | 14723G1  |           | LUG NUT, 1/2-20.....                                             | A/R  |
| 9    | 12091G2  |           | SPINDLE CAP .....                                                | 1    |
| 10   | 74175G1  |           | DUST CAP .....                                                   | 1    |
| 11   | 605624   |           | TIRE, 20 X 10 - 10 TURF SAVER (OPTIONAL) .....                   | 1    |
| 12   | 607253   |           | TIRE, 22 X 11 - 10 TERRA TRAC (OPTIONAL) .....                   | 1    |
| 13   | 623939   |           | WHEEL TIRE SHIPPING .....                                        | 1    |

## WHEELS AND TIRES

## Notes:

This image shows a full page of blank graph paper. The background is a very light gray, and it is covered by a precise grid of thin, medium-gray lines. The grid consists of small, identical squares that extend across the entire visible area of the page, providing a structured space for drawing or writing.





# CUSHMAN™

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Service Parts Manuals, as well as Repair and Service Manuals  
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ISO 9001  
ISO 14001

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