

# ***CUSHMAN***<sup>®</sup>

A Textron Company

## **S E R V I C E   P A R T S** **M A N U A L**



**TUG**

**605248**

*E l e c t r i c   T h r e e   W h e e l e d   V e h i c l e s*

RELEASED: 2006

REVISED: AUGUST 2009



# **SERVICE PARTS MANUAL**

## **ELECTRIC POWERED UTILITY VEHICLES**

### **TUG STARTING MODEL YEAR 2006+**

**To obtain a copy of the limited warranty applicable to the vehicle, call or write a local Distributor, authorized Branch or the Warranty Department with vehicle serial number and manufacturer code.**

E-Z-GO Division of TEXTRON, Inc. reserves the right to make design changes without obligation to make these changes on units previously sold and the information contained in this manual is subject to change without notice.

E-Z-GO Division of TEXTRON, Inc. is not liable for errors in this manual or for incidental or consequential damages that result from the use of the material in this manual.

**CUSTOMER SERVICE DEPARTMENT IN USA PHONE: 1-800-241-5855 FAX: 1-800-448-8124**

**OUTSIDE USA PHONE: 001-706-798-4311, FAX: 001-706-771-4609**

**E-Z-GO DIVISION OF TEXTRON, INC., P.O.BOX 388, AUGUSTA, GEORGIA USA 30906-3852**

## **NOTES**

**The use of non Original Equipment Manufacturer (OEM) parts may void the warranty.**

**Tampering with or adjusting the governor to permit vehicle to operate at above factory specifications will void the vehicle warranty.**

**When servicing engines, all adjustments and replacement components must be per original vehicle specifications in order to maintain the United States of America Federal and State emission certification applicable at the time of manufacture.**

### **BATTERY PROLONGED STORAGE**

**All batteries will self discharge over time. The rate of self discharge varies depending on the ambient temperature and the age and condition of the batteries.**

**A fully charged battery will not freeze in winter temperatures unless the temperature falls below -75° F (-60° C).**

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# HOW TO USE THE SERVICE PARTS MANUAL

This manual is divided into several sections:

## GENERAL INFORMATION

- TABLE OF CONTENTS
- HOW TO USE THE SERVICE PARTS MANUAL

## ILLUSTRATED PARTS BREAKDOWN

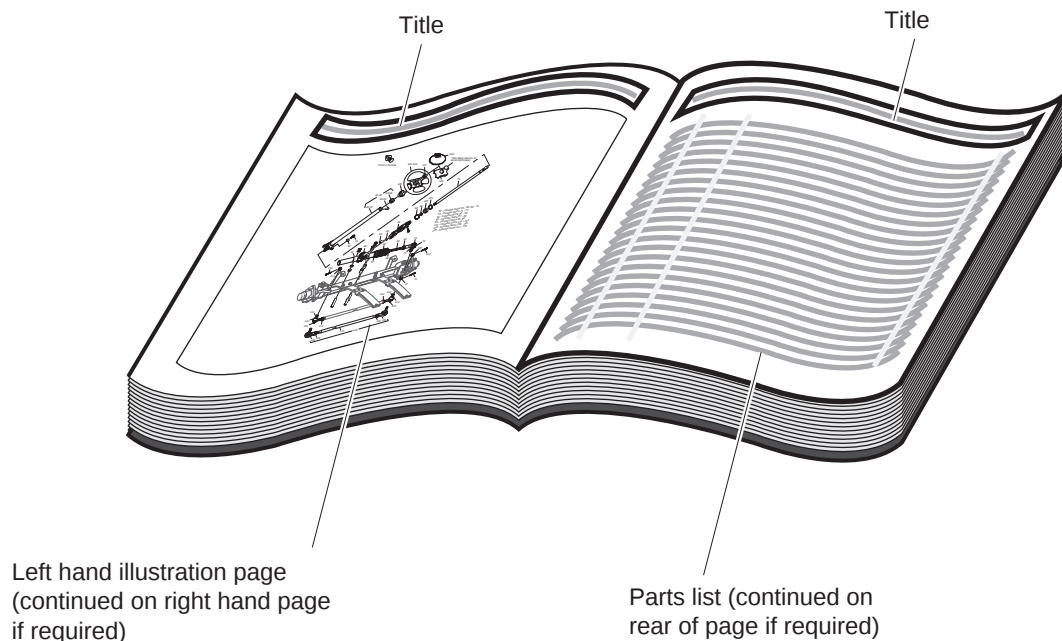
- Contains illustrations and parts lists for all systems of the vehicle

## USE OF THE MANUAL

To use this manual, consult the TABLE OF CONTENTS (page iii) to locate the information or illustration required.

Introduction of some revisions varies due to supply of components; therefore, it is possible that various combinations of components may be found that are not directly reflected by each illustration. Consult the illustration that best suits your situation. Locate the serial number plate (see BODY located in the Illustrated Parts Breakdown section of this manual for its location) and note the complete number shown on the plate. It is important that the serial number of your vehicle and its model number be supplied to Service Parts when ordering any replacement components.

# HOW TO USE THE SERVICE PARTS MANUAL



## 1. WHEN THE PART NUMBER IS NOT KNOWN

- Determine the function and application of the part required. Turn to the INDEX OF MAJOR COMPONENTS and select the most appropriate component description.
- Turn to the page number indicated and locate the part description in the parts list. Read the full accompanying description for specific information regarding the part that was not shown in the index.
- From the parts list, obtain the item number assigned to it and confirm that the part selected is correct by verifying it with the pictorial representation on the illustrated page.

## 2. IF YOU KNOW THE PART NUMBER

- Turn to the page number indicated and locate the part number in the parts list. Refer to the accompanying description for specific information regarding the part.
- From the parts list, obtain the item number assigned to it and confirm that the part selected is correct by verifying it with the pictorial representation on the illustrated page.

Should an asterisk (\*) appear in the part number column on the parts list page, read upwards until a part number is found. The part number is the lowest assembly sold by Service Parts. The asterisk (\*) indicates that the part depicted is not available for purchase.

NOTE: Descriptions are indented under the assembly that they are used on. That assembly is, in turn listed under the assembly that it is used on. This process is repeated until the highest final assembly is reached.

**To facilitate the maintenance and repair of the vehicle, a Technician's Repair and Service Manual is available from the Service Parts Department.**

# HOW TO USE THE SERVICE PARTS MANUAL

## ⚠ WARNING ⚠

***When replacement parts are required, use genuine Cushman parts or parts with equivalent characteristics including type, strength and material. Failure to use proper replacement parts may result in product malfunction and possible injury to the operator and/or by standers.***

***Illustrations in this manual are for parts identification ONLY. These illustrations may not depict actual positioning of component parts and should NOT be used as assembly diagrams. Doing so may result in improper assembly, leading to sudden failure.***

Cushman Inc, a Textron Company, reserves the right to make changes at any time, without notice, in specifications and models and also to discontinue models and accessories designed to be used on these models. The right is also reserved to change specifications or parts at any time without incurring any obligation to equip same on models manufactured prior to date of such change.

While the information contained in this parts manual is based on the latest product information available at the time of publication, the continuing accuracy of this parts manual cannot be guaranteed.

## ACCESSORIES

## ⚠ WARNING ⚠

***In some cases accessories must be used in conjunction with other accessories to maintain safe operating conditions for a vehicle. Display of an accessory in this manual does not imply it can be used on any other vehicle. Using an accessory in a non-recommended application may create unsafe operating conditions.***

***NEVER attach ANY electrical device or accessory to this vehicle which is grounded to the vehicle frame.***

## VEHICLE IDENTIFICATION

**THESE IDENTIFICATION NUMBERS MUST APPEAR ON ALL CORRESPONDENCE CONCERNING THE VEHICLE.**

## VEHICLE MODEL NUMBER/

## MODEL YEAR & SERIAL NUMBER

The vehicle model number decal is located on upper left portion of kick panel. The complete (10) ten digit number is required to identify certain parts.



## Model Number, Model Year and Serial Number on Decal

The vehicle serial number and model number are stamped on top of the right rear wheel well under the deck.



## Vehicle Serial and Model Number on Top of Wheel Well

# HOW TO USE THE SERVICE PARTS MANUAL

## SERVICE PUBLICATIONS

Additional Parts Manuals are available:

ALSO

Operator's Manual:

Part No: 841463

Order for a minimum charge at this address:

EZ-GO

1451, MARVIN GRIFFIN RD,

AUGUSTA, GEORGIA – 30906

## IMPORTANT

INDENTED PART NAMES INDICATE THESE PARTS ARE INCLUDED IN THE PRECEDING ASSEMBLY.

INDICATES: PARTS NOT ILLUSTRATED

INDICATES: SEE NOTE BELOW THE PARTS LIST

AFTER YOU IDENTIFY A PART BY THE REFERENCE NUMBER AND THE SIX DIGIT CUSHMAN PART NUMBER, **ALWAYS READ THE DESCRIPTION OF THE PART TO BE SURE IT IS WHAT YOU WANT.**

## TOUCH-UP PAINT

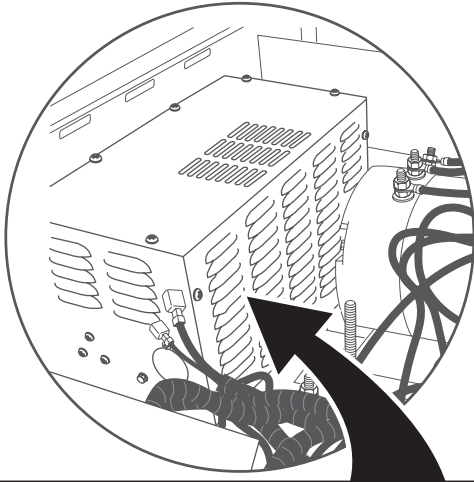
Safety Yellow (lead free)

16 oz. (0.5L) spray can.....Part No. 833252

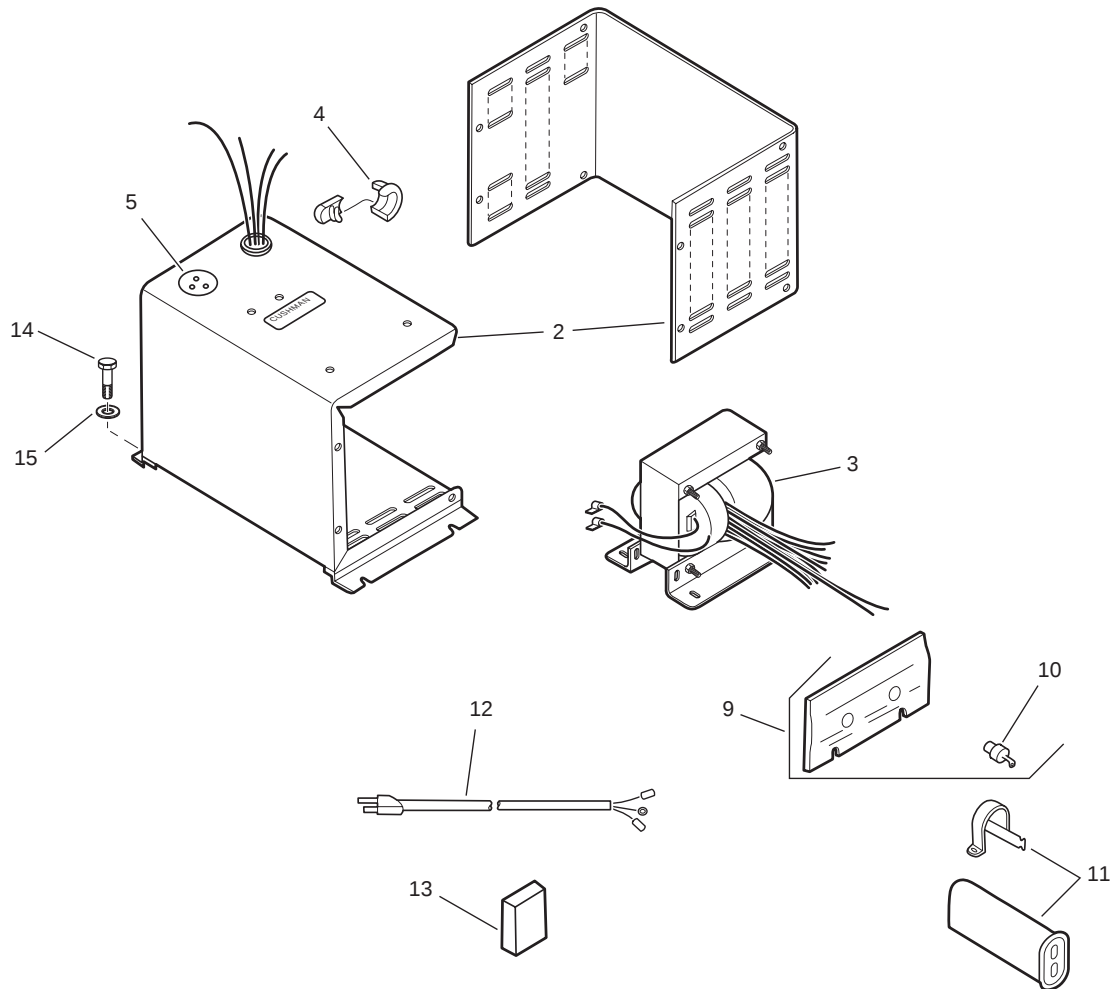
1 qt. (0.95L) can.....Part No. 833251

# **ILLUSTRATED PARTS BREAKDOWN**

# BATTERY CHARGER



1 - INCLUDES ITEMS 2 - 13



# BATTERY CHARGER

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

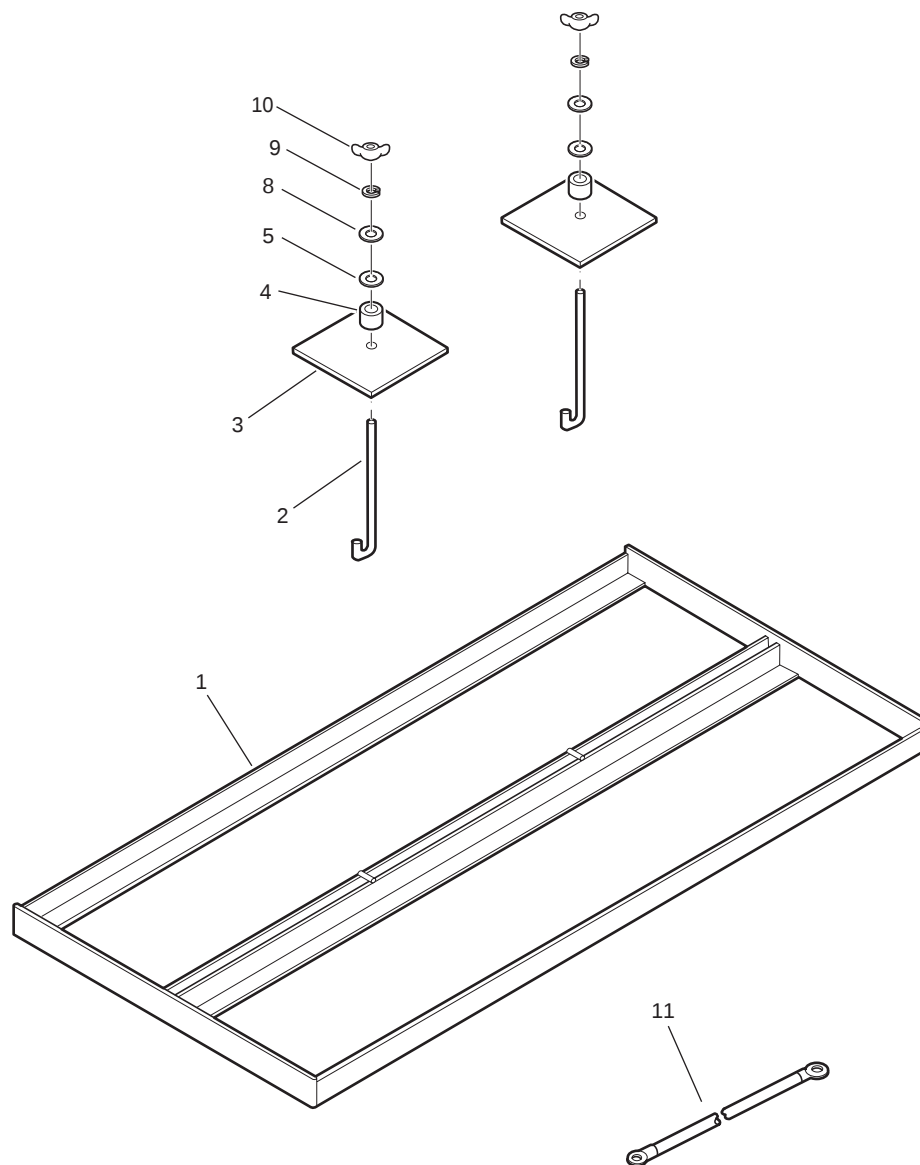
When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

G\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                  | QTY. |
|------|----------|-----------|--------------------------------------------------------------|------|
| 1    | 893090   |           | CHARGER, COMPLETE, MODEL 17670, 25 AMP, 120 VAC, 60 HZ ..... | 1    |
|      |          |           | (1 - INCLUDES ITEMS 2-13)                                    |      |
| 2    | *        |           | CASE, LESTER NO. 24189S .....                                | 1    |
| 3    | *        |           | TRANSFORMER, LESTER NO. 17745S .....                         | 1    |
| 4    | 822048   |           | BUSHING, A.C. CORD .....                                     | 1    |
| 5    | 883844   |           | FUSE .....                                                   | 1    |
| 6    |          |           |                                                              |      |
| 7    |          |           |                                                              |      |
| 8    |          |           |                                                              |      |
| 9    | 886435   |           | HEATSINK WITH DIODES .....                                   | 1    |
| 10   | 892893   |           | RELAY .....                                                  | 1    |
| 11   | 823749   |           | CAPACITOR, 6.0 MFD. ....                                     | 1    |
| 12   | 883216   |           | A.C. CORDSET .....                                           | 1    |
| 13   | 893364   |           | TIMER .....                                                  | 1    |
| 14   | 800026   |           | SCREW, 1/4-20 X 3/4" LG .....                                | 4    |
| 15   | 308090   |           | WASHER, 1/4" .....                                           | 4    |

# BATTERY RACK & HOLD DOWNS



# BATTERY RACK & HOLD DOWNS

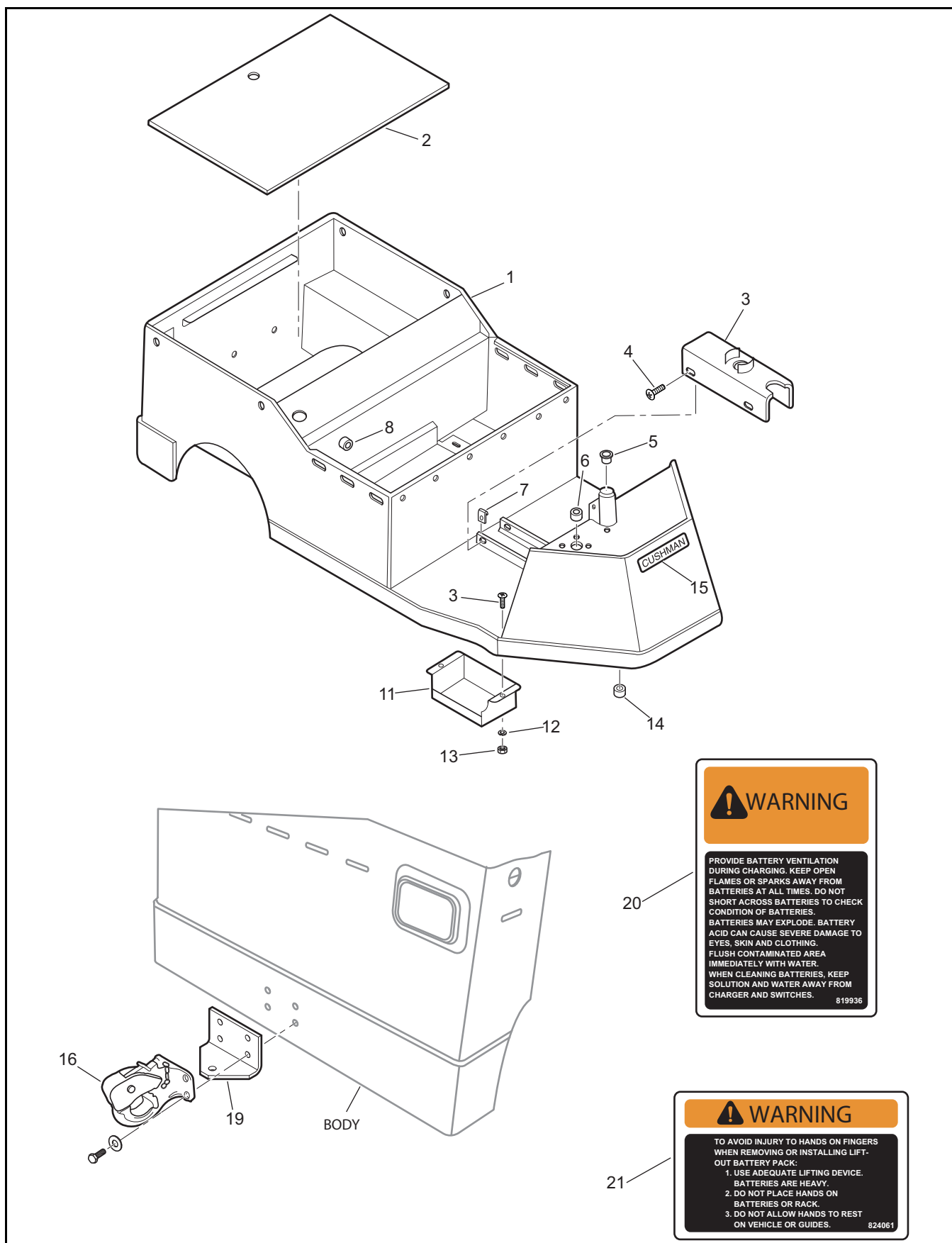
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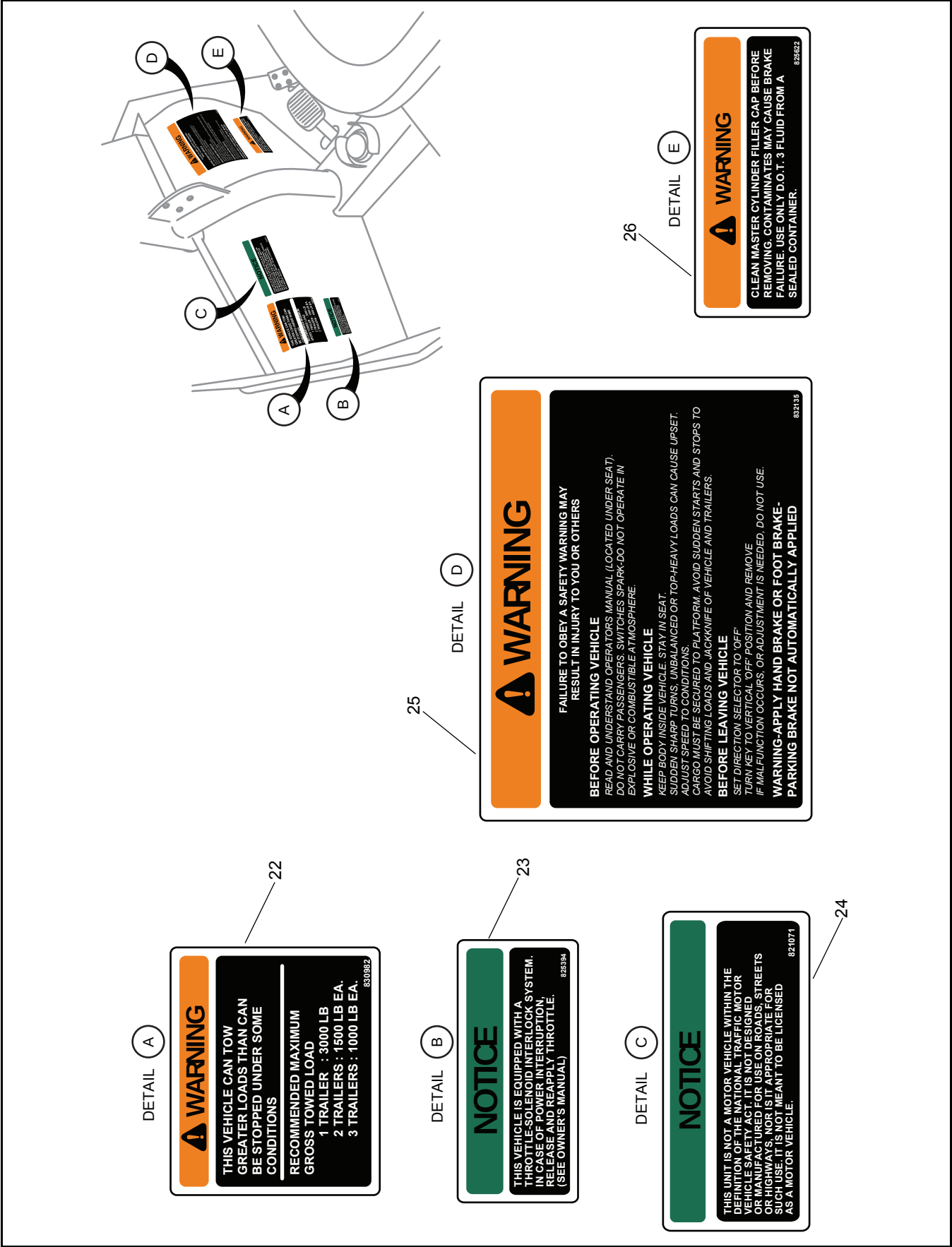
When ordering parts, please specify the model and serial number of the product.

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION             | QTY. |
|------|----------|-----------|-------------------------|------|
| 1    | 893147   |           | RACK, BATTERY .....     | 1    |
| 2    | 806954   |           | 'J' BOLT .....          | 2    |
| 3    | 840695   |           | BATTERY HOLD DOWN ..... | 2    |
| 4    | 818303   |           | SPACER, RUBBER.....     | 2    |
| 5    | 809152   |           | WASHER, 11/32" .....    | 2    |
| 6    |          |           |                         |      |
| 7    |          |           |                         |      |
| 8    | 103867   |           | WASHER, 11/32" .....    | 2    |
| 9    | 306325   |           | LOCK WASHER, 5/16"..... | 2    |
| 10   | 800315   |           | WING NUT, 5/16-18 ..... | 2    |
| 11   | 883078   |           | WIRE 10" .....          | 5    |





# BODY

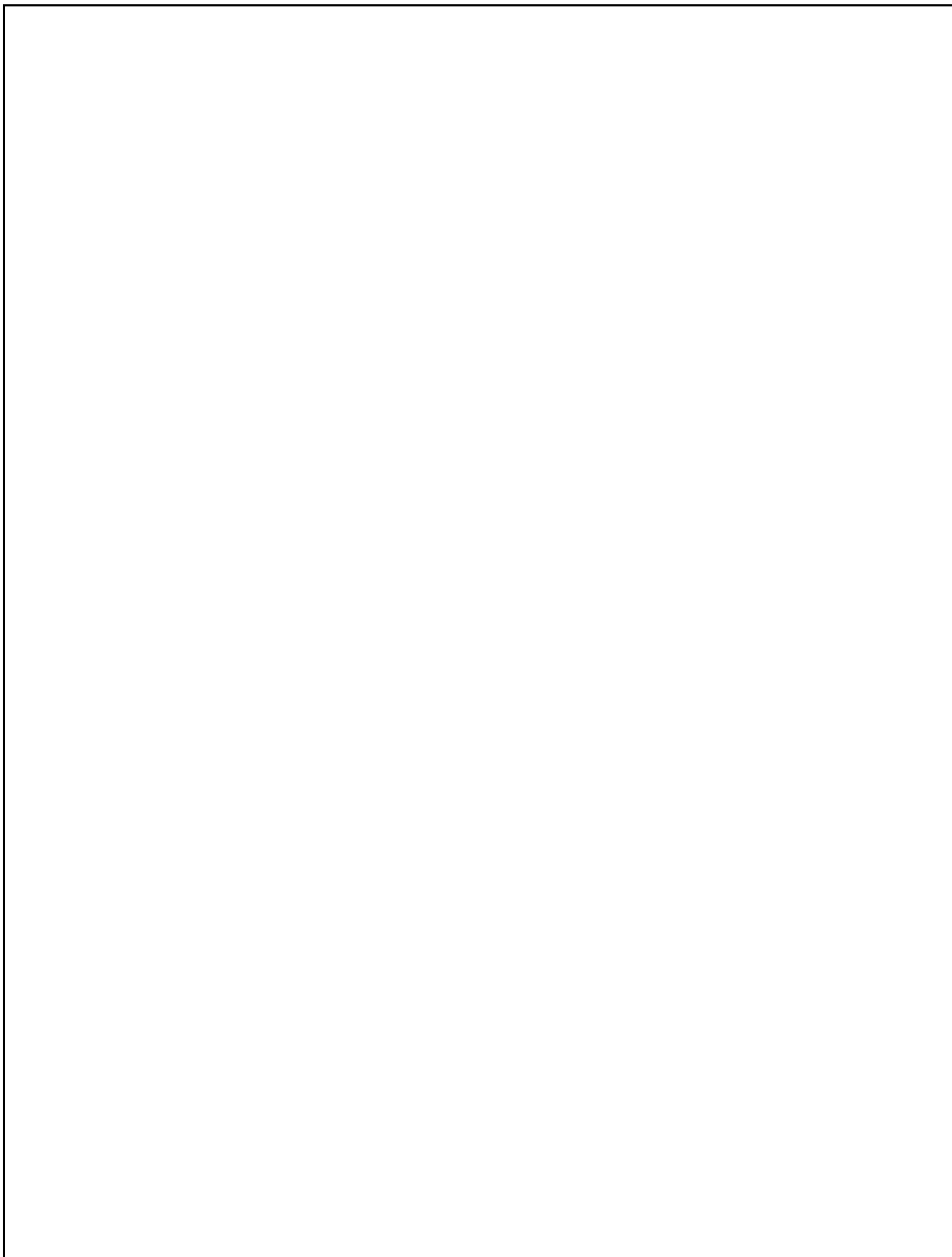
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When ordering parts, please specify the model and serial number of the product.

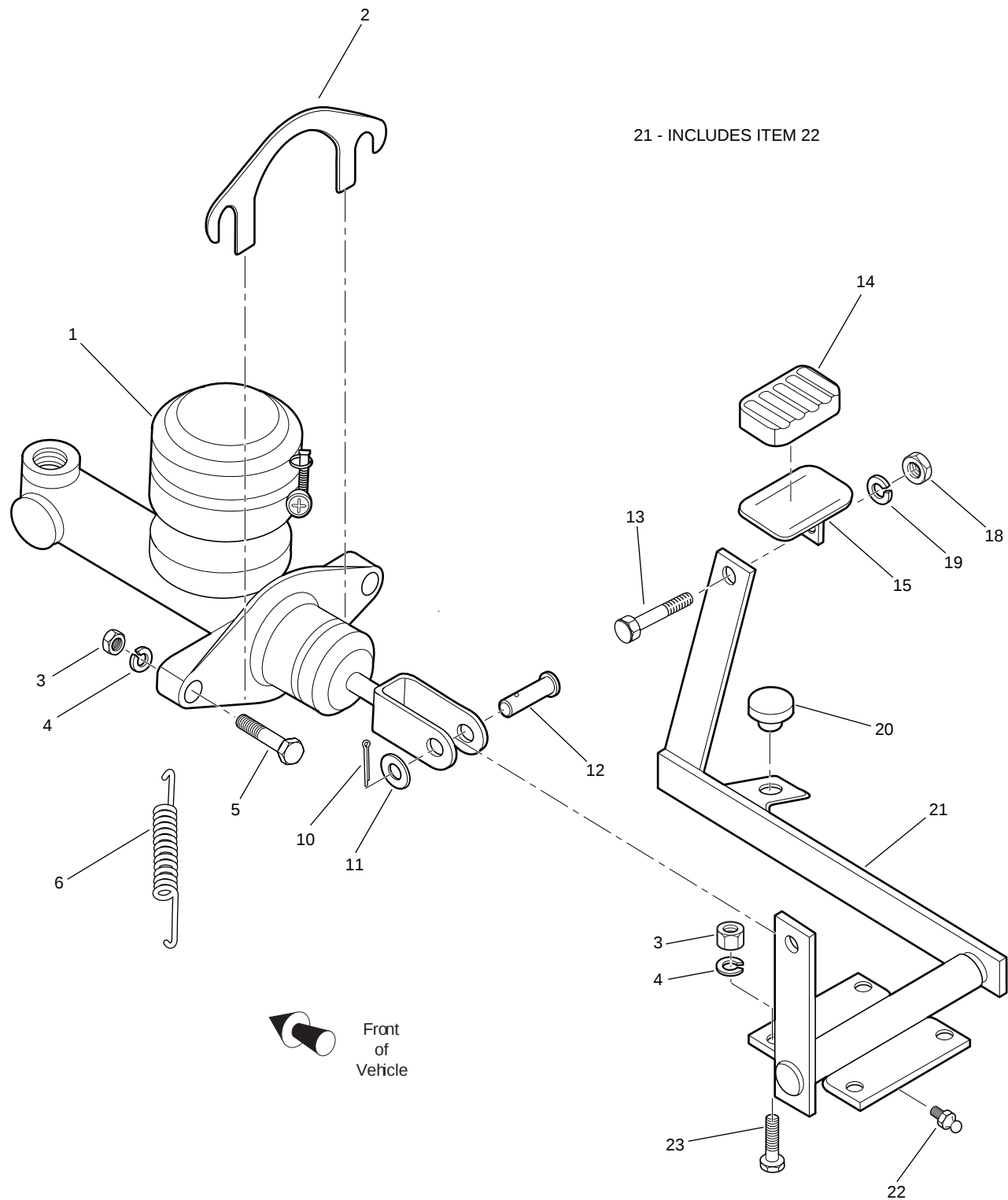
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                                                                                                                      | QTY. |
|------|----------|-----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 1    | XXXXXX   |           | BODY & FRAME, COMPLETE WITH SPINDLE BEARING AND DECALS.....<br>887192 SAFETY YELLOW<br>605591 BURLINGTON GREEN<br>608538 GALVANIZED YELLOW<br>608540 GALVANISED BURLINGTON GREEN | 1    |
| 2    | 831938   |           | DECK, REAR .....                                                                                                                                                                 | 1    |
| 3    | XXXXXX   |           | COVER, MASTER CYLINDER .....<br>887921 SAFETY YELLOW<br>608307 BURLINGTON GREEN                                                                                                  | 1    |
| 4    | 800026   |           | SCREW, 1/4-20 X 3/4" LG.....                                                                                                                                                     | 6    |
| 5    | 869138   |           | BEARING .....                                                                                                                                                                    | 1    |
| 6    | 829997   |           | GROMMET .....                                                                                                                                                                    | 2    |
| 7    | 800279   |           | NUT, 1/4-20 .....                                                                                                                                                                | 4    |
| 8    |          |           |                                                                                                                                                                                  |      |
| 9    |          |           |                                                                                                                                                                                  |      |
| 10   |          |           |                                                                                                                                                                                  |      |
| 11   | 841366   |           | GUARD, ACCELERATOR PEDAL .....                                                                                                                                                   | 1    |
| 12   | 306396   |           | LOCK WASHER, 1/4".....                                                                                                                                                           | 2    |
| 13   | 306375   |           | NUT, 1/4-20 .....                                                                                                                                                                | 2    |
| 14   | 821606   |           | GROMMET .....                                                                                                                                                                    | 1    |
| 15   | 603882   |           | NAME PLATE, CUSHMAN.....                                                                                                                                                         | 1    |
| 16   | 825153   |           | PINTLE HITCH.....                                                                                                                                                                | 1    |
| 17   |          |           |                                                                                                                                                                                  |      |
| 18   |          |           |                                                                                                                                                                                  |      |
| 19   | 822829   |           | HITCH PLATE .....                                                                                                                                                                | 1    |
| 20   | 819936   |           | DECAL, BATTERY CHARGING.....                                                                                                                                                     | 2    |
| 21   | 824061   |           | DECAL, WARNING .....                                                                                                                                                             | 1    |
| 22   | 830982   |           | DECAL, TOWING, WARNING.....                                                                                                                                                      | 1    |
| 23   | 825394   |           | DECAL, INTERLOCK.....                                                                                                                                                            | 1    |
| 24   | 821071   |           | DECAL, NOTICE.....                                                                                                                                                               | 1    |
| 25   | 832135   |           | DECAL, WARNING .....                                                                                                                                                             | 1    |
| 26   | 825622   |           | DECAL, BRAKE FLUID, WARNING.....                                                                                                                                                 | 1    |



# BRAKE - MASTER CYLINDER



# BRAKE - MASTER CYLINDER

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

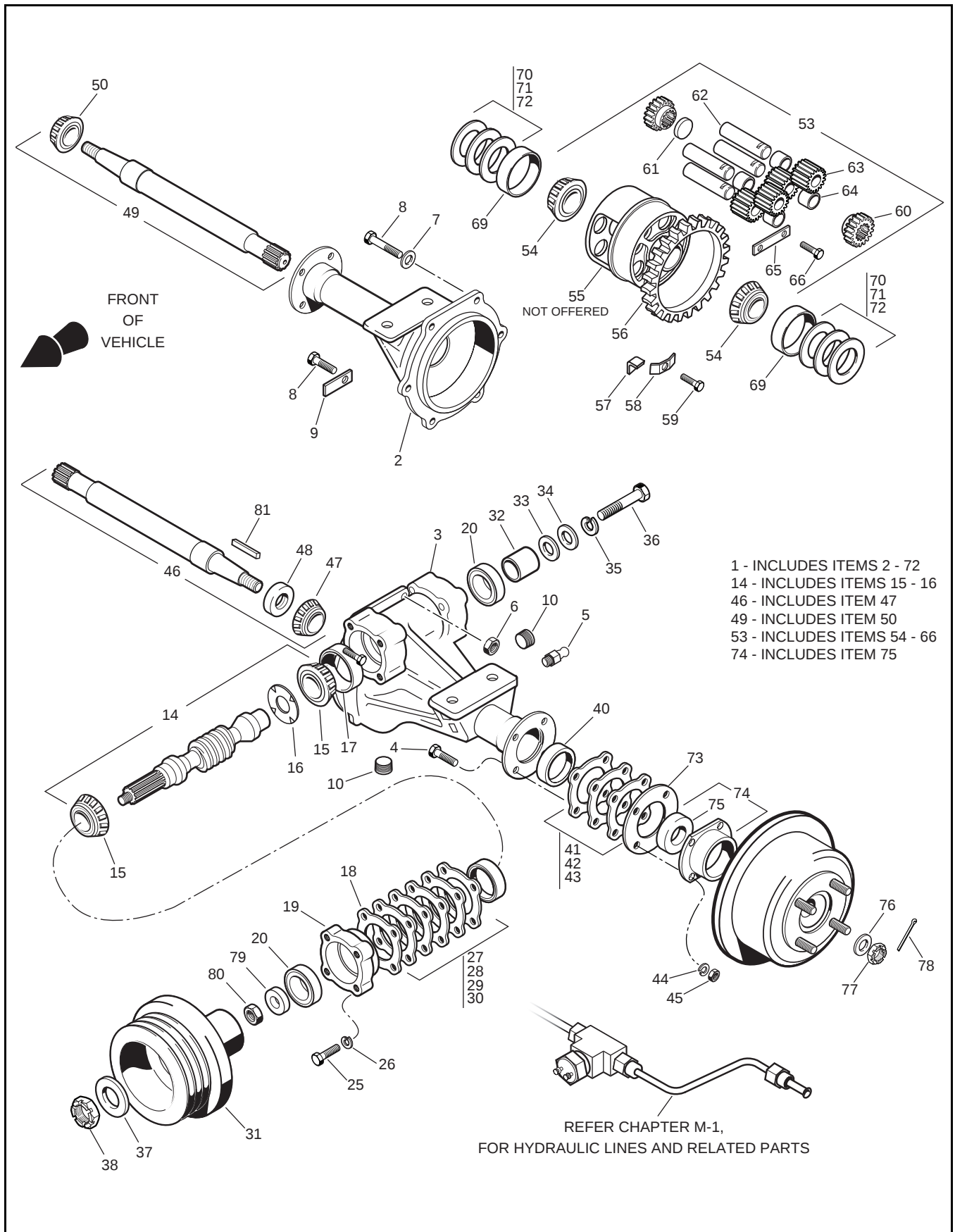
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                         | QTY. |
|------|----------|-----------|-----------------------------------------------------|------|
| 1    | 887364   |           | CYLINDER, MASTER .....                              | 1    |
| 2    | 836873   |           | SHIM .....                                          | 1    |
| 3    | 306932   |           | NUT, 5/16-18 .....                                  | 6    |
| 4    | 306325   |           | LOCK WASHER, 5/16" .....                            | 6    |
| 5    | 306435   |           | BOLT, 5/16-18 X 1 1/4" LG .....                     | 2    |
| 6    | 805444   |           | SPRING, BRAKE PEDAL RETURN .....                    | 1    |
| 7    |          |           |                                                     |      |
| 8    |          |           |                                                     |      |
| 9    |          |           |                                                     |      |
| 10   | 306328   |           | PIN, COTTER, 3/32 X 3/4 .....                       | 1    |
| 11   | 103867   |           | WASHER, 5/16" .....                                 | 1    |
| 12   | 806714   |           | PIN, CLEVIS .....                                   | 1    |
| 13   | 306414   |           | BOLT, 3/8-16 X 1" LG .....                          | 1    |
| 14   | 810152   |           | COVER, BRAKE PEDAL .....                            | 1    |
| 15   | 875212   |           | PEDAL, BRAKE .....                                  | 1    |
| 16   |          |           |                                                     |      |
| 17   |          |           |                                                     |      |
| 18   | 306562   |           | NUT, 3/8-16 .....                                   | 1    |
| 19   | 120177   |           | LOCK WASHER, 3/8 .....                              | 1    |
| 20   | 810149   |           | BUMPER, RUBBER .....                                | 1    |
| 21   | 887771   |           | BRAKE PEDAL & BUSHING (21 - INCLUDES ITEM 22) ..... | 1    |
| 22   | 807439   |           | FITTING, LUBRICATION .....                          | 1    |
| 23   | 306416   |           | BOLT, 5/16-18 X 1" LG .....                         | 4    |

# DIFFERENTIAL



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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                     | QTY. |
|------|----------|-----------|-----------------------------------------------------------------|------|
| 1    | 887996   |           | DIFFERENTIAL, COMPLETE (1 - INCLUDES ITEMS 2 - 72) .....        | 1    |
| 2    | 883436   |           | HOUSING, RIGHT .....                                            | 1    |
| 3    | 880639   |           | HOUSING, LEFT .....                                             | 1    |
| 4    | 806251   |           | BOLT, SPECIAL LG.....                                           | 8    |
| 5    | 827486   |           | VALVE, BREATHER.....                                            | 1    |
| 6    | 800290   |           | NUT, 5/16-18, LOCK.....                                         | 6    |
| 7    | 103867   |           | WASHER, 5/16".....                                              | 5    |
| 8    | 304055   |           | BOLT, 5/16-18 X 1 3/8" LG.....                                  | 6    |
| 9    | 816046   |           | TAG, RATIO (15.67:1) .....                                      | 1    |
| 10   | 800356   |           | PLUG, FILLER DRAIN.....                                         | 2    |
| 11   |          |           |                                                                 |      |
| 12   |          |           |                                                                 |      |
| 13   |          |           |                                                                 |      |
| 14   | 880986   |           | WORM, WITH BEARING & SLINGER (14 - INCLUDES ITEMS 15 - 16)..... | 1    |
| 15   | 814475   |           | BEARING CONE, ROLLER .....                                      | 2    |
| 16   | 886706   |           | SLINGER SET, OIL.....                                           | 1    |
| 17   | 814476   |           | CUP, ROLLER BEARING.....                                        | 2    |
| 18   | 814465   |           | GASKET .....                                                    | 2    |
| 19   | 814226   |           | RETAINER, BEARING.....                                          | 1    |
| 20   | 812335   |           | SEAL.....                                                       | 2    |
| 21   |          |           |                                                                 |      |
| 22   |          |           |                                                                 |      |
| 23   |          |           |                                                                 |      |
| 24   |          |           |                                                                 |      |
| 25   | 551094   |           | BOLT, 3/8-16 X 1 3/4" LG.....                                   | 4    |
| 26   | 120177   |           | LOCK WASHER, 3/8" .....                                         | 4    |
| 27   | 814466   |           | SHIM, .005 .....                                                | AR   |
| 28   | 814467   |           | SHIM, .010 .....                                                | AR   |
| 29   | 814468   |           | SHIM, .030 .....                                                | AR   |
| 30   | 816515   |           | SHIM, .003 .....                                                | AR   |

# DIFFERENTIAL

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                       | QTY. |
|------|----------|-----------|-------------------------------------------------------------------|------|
| 31   | 815597   |           | PULLEY (140 MM).....                                              | 1    |
| 32   | 829455   |           | HUB, REAR .....                                                   | 1    |
| 33   | 816446   |           | WASHER, SPECIAL .....                                             | 1    |
| 34   | 306982   |           | WASHER, 7/16" .....                                               | 1    |
| 35   | 303269   |           | LOCK WASHER, 7/16" .....                                          | 1    |
| 36   | 306838   |           | BOLT, 7/16-14 X 1" LG .....                                       | 1    |
| 37   | 809180   |           | WASHER .....                                                      | 1    |
| 38   | 800198   |           | CONE LOCK NUT, 1/2-20 .....                                       | 2    |
| 39   |          |           |                                                                   |      |
| 40   | 814474   |           | CUP, ROLLER BEARING.....                                          | 2    |
| 41   | 805320   |           | SHIM, .005 .....                                                  | AR   |
| 42   | 805321   |           | SHIM, .010 .....                                                  | AR   |
| 43   | 805322   |           | SHIM, .030 .....                                                  | AR   |
| 44   | 306325   |           | LOCK WASHER, 5/16" .....                                          | 8    |
| 45   | 306932   |           | NUT, 5/16-18 .....                                                | 8    |
| 46   | 882052   |           | AXLE, LEFT, 15 7/8" (403 MM) (46 - INCLUDES ITEM 47).....         | 1    |
| 47   | 814473   |           | BEARING CONE, ROLLER .....                                        | 1    |
| 48   | 814477   |           | SEAL, REAR AXLE.....                                              | 2    |
| 49   | 883422   |           | AXLE, RIGHT, 14 9/16" (370 MM) (49 - INCLUDES ITEM 50).....       | 1    |
| 50   | 814473   |           | BEARING CONE, ROLLER .....                                        | 1    |
| 51   |          |           |                                                                   |      |
| 52   |          |           |                                                                   |      |
| 53   | 880176   |           | GEAR CARRIER, (15.67:1 RATIO) (53 - INCLUDES ITEMS 54 - 66) ..... | 1    |
| 54   | 386767   |           | BEARING CONE, CARRIER.....                                        | 2    |
| 55   |          |           | HOUSING, CARRIER .....                                            | 1    |
| 56   | 816038   |           | GEAR, WORM (15.67:1 RATIO) .....                                  | 1    |
| 57   | 816824   |           | PLATE, LOCKING .....                                              | 2    |
| 58   | 816823   |           | PLATE, RETAINER .....                                             | 2    |
| 59   | 306555   |           | BOLT, 5/16-18 X 3/4" LG .....                                     | 2    |
| 60   | 842093   |           | GEAR, AXLE SHAFT .....                                            | 2    |

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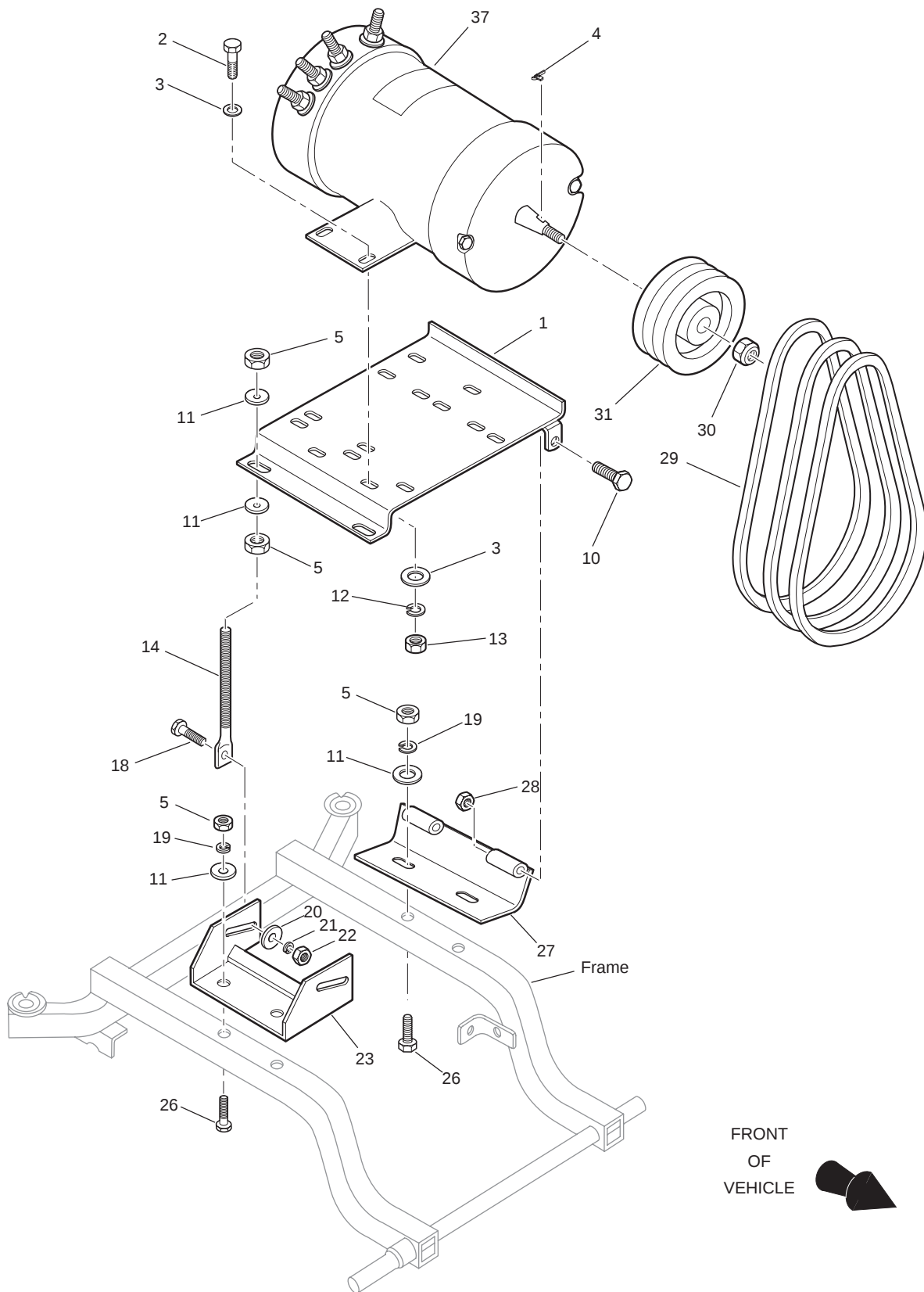
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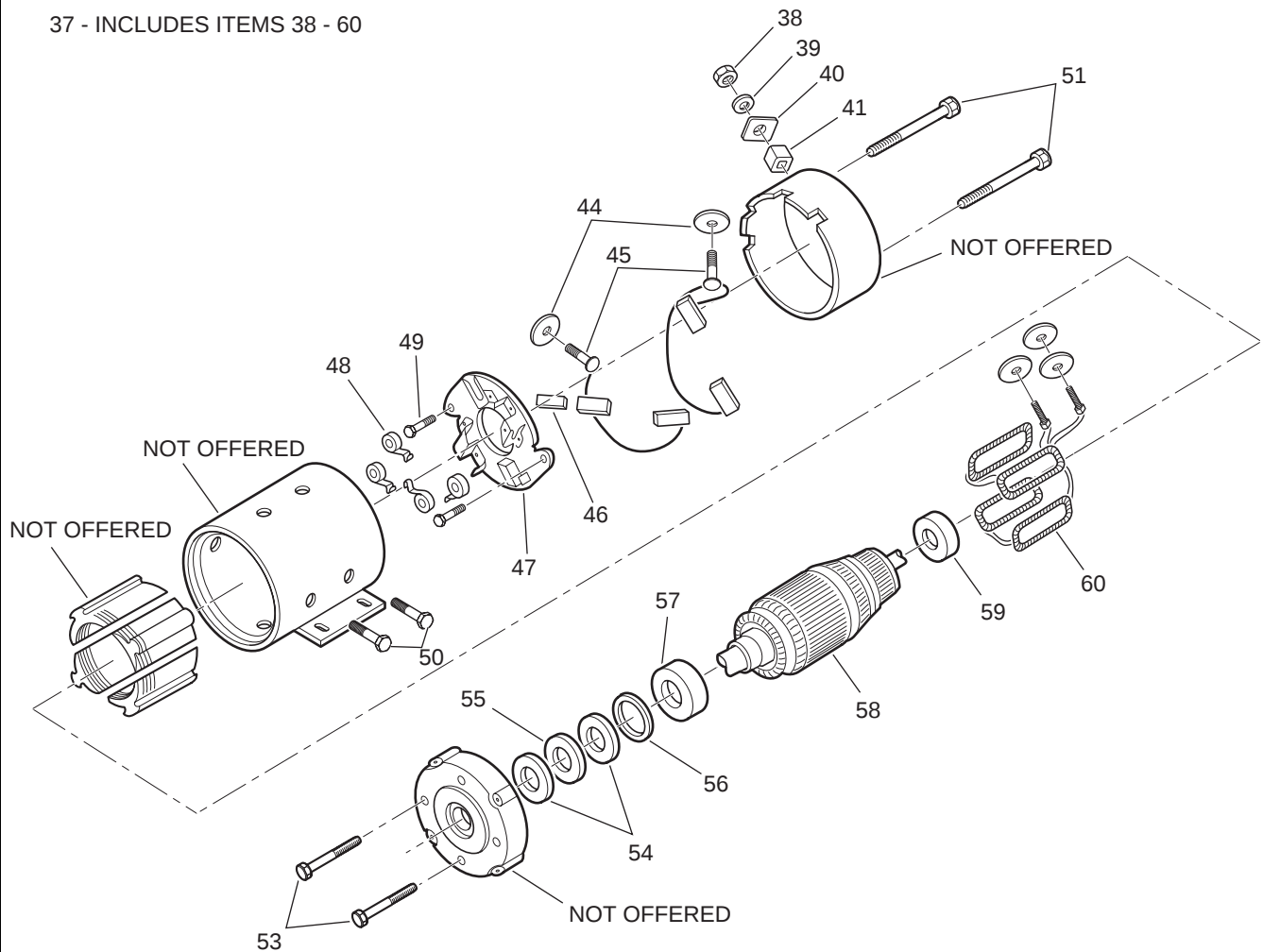
G\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 | 2 | 3 | 4 | 5 | DESCRIPTION                                  | QTY. |
|------|----------|---|---|---|---|---|----------------------------------------------|------|
| 61   | 814484   |   |   |   |   |   | SPACER.....                                  | 1    |
| 62   | 816825   |   |   |   |   |   | SHAFT, DIFFERENTIAL GEAR.....                | 4    |
| 63   | 842094   |   |   |   |   |   | GEAR, DIFFERENTIAL PLANET.....               | 4    |
| 64   | 814483   |   |   |   |   |   | SPACER.....                                  | 4    |
| 65   | 815794   |   |   |   |   |   | PLATE, LOCKING.....                          | 3    |
| 66   | 306835   |   |   |   |   |   | BOLT, SPECIAL LG.....                        | 6    |
| 67   |          |   |   |   |   |   |                                              |      |
| 68   |          |   |   |   |   |   |                                              |      |
| 69   | 320122   |   |   |   |   |   | CUP, ROLLER BEARING.....                     | 2    |
| 70   | 814469   |   |   |   |   |   | SHIM, .003.....                              | AR   |
| 71   | 814470   |   |   |   |   |   | SHIM, .005.....                              | AR   |
| 72   | 814471   |   |   |   |   |   | SHIM, .010.....                              | AR   |
| 73   | 808303   |   |   |   |   |   | GASKET, BEARING.....                         | 2    |
| 74   | 879476   |   |   |   |   |   | SEAL & RETAINER (74 - INCLUDES ITEM 75)..... | 2    |
| 75   | 814488   |   |   |   |   |   | SEAL, BEARING.....                           | 1    |
| 76   | 836674   |   |   |   |   |   | WASHER, SPECIAL.....                         | 2    |
| 77   | 805843   |   |   |   |   |   | NUT, 5/8-18, CASTLE.....                     | 2    |
| 78   | 304636   |   |   |   |   |   | PIN, COTTER, 1/8 X 1 1/8.....                | 2    |
| 79   | 809180   |   |   |   |   |   | WASHER, SPECIAL.....                         | 1    |
| 80   | 800198   |   |   |   |   |   | NUT, 1/2-20, CONELOCK.....                   | 1    |
| 81   | 805875   |   |   |   |   |   | KEY, HUB.....                                | 2    |

# DRIVE MOTOR



37 - INCLUDES ITEMS 38 - 60



# DRIVE MOTOR

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                      | QTY. |
|------|----------|-----------|----------------------------------|------|
| 1    | 887778   |           | MOUNTING PLATE .....             | 1    |
| 2    | 306416   |           | BOLT, 5/16 - 18 X 1" LG .....    | 4    |
| 3    | 103867   |           | WASHER, 5/16" .....              | 8    |
| 4    | 551041   |           | KEY, WOODRUFF # 6 .....          | 1    |
| 5    | 304364   |           | NUT, 7/16 - 14 .....             | 8    |
| 6    |          |           |                                  |      |
| 7    |          |           |                                  |      |
| 8    |          |           |                                  |      |
| 9    |          |           |                                  |      |
| 10   | 2702117  |           | BOLT, 3/8 - 16 X 2" LG .....     | 2    |
| 11   | 306982   |           | WASHER, 7/16" .....              | 8    |
| 12   | 306325   |           | LOCK WASHER, 5/16" .....         | 4    |
| 13   | 306932   |           | NUT, 5 - 16 - 18 .....           | 4    |
| 14   | 815558   |           | ADJUSTING ROD .....              | 2    |
| 15   |          |           |                                  |      |
| 16   |          |           |                                  |      |
| 17   |          |           |                                  |      |
| 18   | 306414   |           | BOLT, 3/8 - 16 X 1" LG .....     | 2    |
| 19   | 303269   |           | LOCK WASHER, 7/16" .....         | 4    |
| 20   | 306981   |           | WASHER, 3/8" .....               | 2    |
| 21   | 120177   |           | LOCK WASHER, 3/8" .....          | 2    |
| 22   | 306562   |           | NUT, 3/8 - 16 .....              | 2    |
| 23   | 881759   |           | BRACKET .....                    | 1    |
| 24   |          |           |                                  |      |
| 25   |          |           |                                  |      |
| 26   | 311397   |           | BOLT, 7/16 - 14 X 3" LG .....    | 4    |
| 27   | 880093   |           | SUPPORT MOUNT .....              | 1    |
| 28   | 800292   |           | NUT, CENTRE LOCK, 3/8 - 16 ..... | 2    |
| 29   | 883921   |           | V-BELT SET (3) .....             | 1    |
| 30   | 800198   |           | NUT, CONE LOCK, 1/2 - 20 .....   | 2    |

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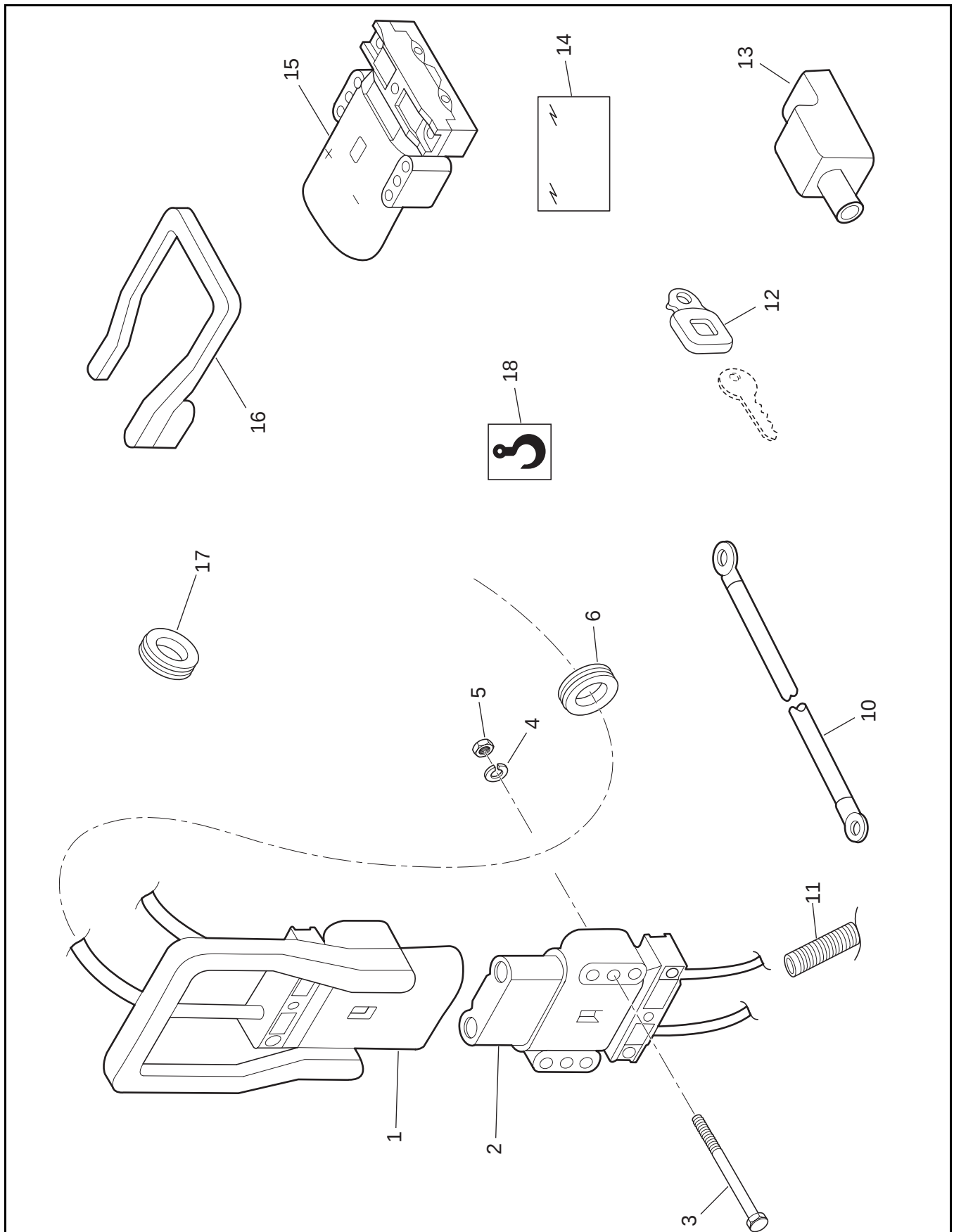
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                     | QTY. |
|------|----------|-----------|-------------------------------------------------|------|
| 31   | 815582   |           | PULLEY, 4 1/2" O.D (114 MM).....                | 1    |
| 32   |          |           |                                                 |      |
| 33   |          |           |                                                 |      |
| 34   |          |           |                                                 |      |
| 35   |          |           |                                                 |      |
| 36   |          |           |                                                 |      |
| 37   | 885535   |           | MOTOR, 3 HP (37 - INCLUDES ITEMS 38 - 60) ..... | 1    |
| 38   | 306932   |           | NUT, 5/16 - 18 .....                            | 8    |
| 39   | 824713   |           | WASHER .....                                    | 4    |
| 40   | 824718   |           | WASHER, INSULATING.....                         | 4    |
| 41   | 824711   |           | BUSHING.....                                    | 4    |
| 42   |          |           |                                                 |      |
| 43   |          |           |                                                 |      |
| 44   | 824710   |           | WASHER, INSULATING.....                         | 5    |
| 45   | 886026   |           | BRUSH .....                                     | 2    |
| 46   | *        |           | BOLT POLE PIECE .....                           | 1    |
| 47   | *        |           | BRUSH & SPRINGS.....                            | 1    |
| 48   | 824754   |           | BRUSH SPRING.....                               | 4    |
| 49   | 823023   |           | BOLT, HOLDER.....                               | 2    |
| 50   | *        |           | BOLT, POLE .....                                | 8    |
| 51   | *        |           | BOLT CLAMP .....                                | 2    |
| 52   |          |           |                                                 |      |
| 53   | *        |           | BOLT MOTOR CLAMP.....                           | 2    |
| 54   | *        |           | WASHER SPRING .....                             | 2    |
| 55   | *        |           | SPACER .....                                    | 1    |
| 56   | *        |           | SHIM .....                                      | AR   |
| 57   | 826681   |           | BEARING PULLEY .....                            | 1    |
| 58   | 836253   |           | ARMATURE.....                                   | 1    |
| 59   | 832498   |           | BEARING COMMUTATOR.....                         | 1    |
| 60   | 889712   |           | FIELD COIL .....                                | 1    |

# EC CONVERSION KIT



# EC CONVERSION KIT

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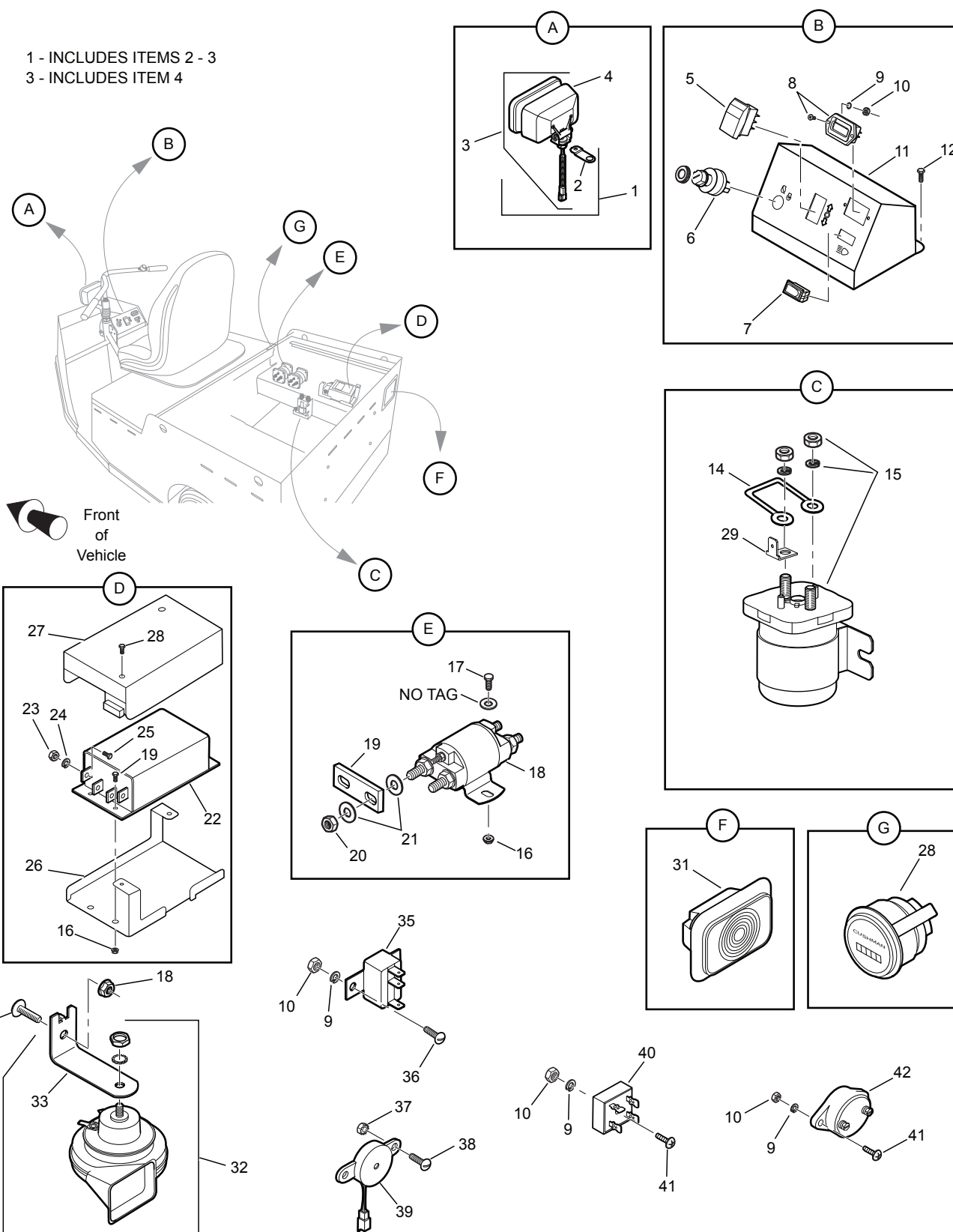
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                         | QTY. |
|------|----------|-----------|-------------------------------------|------|
| 1    | 891657   |           | CONNECTOR, 36V, COMPLETE .....      | 1    |
| 2    | 891693   |           | CONNECTOR, BATTERY 36V, EC .....    | 1    |
| 3    | 800024   |           | BOLT, 1/4-20 X 1 1/2" LG .....      | 2    |
| 4    | 306396   |           | LOCK WASHER, 1/4".....              | 2    |
| 5    | 306375   |           | NUT, 1/4-20.....                    | 2    |
| 6    | 813997   |           | GROMMET .....                       | 1    |
| 7    |          |           |                                     |      |
| 8    |          |           |                                     |      |
| 9    |          |           |                                     |      |
| 10   | 882954   |           | WIRE, 6 GA, (BLACK).....            | 5    |
| 11   | 825947   |           | TUBING .....                        | AR   |
| 12   | 837297   |           | COVER, KEY HEAD .....               | 2    |
| 13   | 837462   |           | BOOT, BATTERY TERMINAL .....        | 12   |
| 14   | 837408   |           | DECAL, BATTERY IDENTIFICATION ..... | 1    |
| 15   | 836890   |           | CONNECTOR .....                     | 1    |
| 16   | 836889   |           | HANDLE .....                        | 1    |
| 17   | 828247   |           | GROMMET .....                       | 1    |
| 18   | 837322   |           | DECAL .....                         | 3    |

# ELECTRICAL COMPONENTS

1 - INCLUDES ITEMS 2 - 3  
3 - INCLUDES ITEM 4



# ELECTRICAL COMPONENTS

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| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                               | QTY. |
|------|-----------|-----------|-----------------------------------------------------------|------|
| 1    | 892942    |           | HEADLIGHT SET(ACCESSORY) (1 - INCLUDES ITEMS 2 - 3) ..... | 1    |
| 2    | 840854    |           | BRACKET, HEADLIGHT .....                                  | 1    |
| 3    | 892523    |           | HEADLIGHT (3 - INCLUDES ITEM 4) .....                     | 1    |
| 4    | 840860    |           | BULB, HEADLIGHT .....                                     | 1    |
| 5    | 836354    |           | SWITCH, FORWARD / REVERSE .....                           | 1    |
| 6    | 886311    |           | SWITCH, IGNITION .....                                    | 1    |
| 7    | 830640    |           | SWITCH, ROCKER .....                                      | 1    |
| 8    | 841111    |           | GAUGE BATTERY CONDITION .....                             | 1    |
| 9    | 120052    |           | WASHER, #10 .....                                         | 9    |
| 10   | 306531    |           | NUT, #10-24 .....                                         | 7    |
| 11   | XXXXXX    |           | PANEL, CONTROL .....                                      | 1    |
|      |           |           | 840496 SAFETY YELLOW                                      |      |
|      |           |           | 608221 BURLINGTON GREEN                                   |      |
| 12   | 548013    |           | SCREW, TAPPING, 1/4-20 X 1/2" LG .....                    | 2    |
| 13   |           |           |                                                           |      |
| 14   | 893142    |           | RESISTOR .....                                            | 1    |
| 15   | 20468G1   |           | SOLENOID, 36 HD .....                                     | 1    |
| 16   | 548910    |           | NUT, 1/4-20 .....                                         | 10   |
| 17   | 800026    |           | BOLT, 1/4-20 X 1 3/4" LG .....                            | 11   |
| 18   | 20468-05  |           | SOLENOID .....                                            | 2    |
| 19   | 840273    |           | BAR, SOLENOID BUS .....                                   | 2    |
| 20   | 306320    |           | NUT, 5/16 X 24 .....                                      | 4    |
| 21   | 103867    |           | WASHER, 5/16" .....                                       | 8    |
| 22   | 893392    |           | CONTROLLER, SPEED .....                                   | 1    |
| 23   | 306932    |           | NUT, 5/16-18 .....                                        | 4    |
| 24   | 306325    |           | LOCK WASHER, 5/16" .....                                  | 4    |
| 25   | 306450    |           | BOLT, 5/16-18 X 3/4" LG .....                             | 4    |
| 26   | 2703811   |           | SPLASH COVER BRACKET .....                                | 1    |
| 27   | 2703740.7 |           | CONTROLLER SPLASH SHIELD .....                            | 1    |
| 28   | 800869    |           | SCREW, 1/4 - 20 X 0.38 .....                              | 2    |
| 29   | 73446G01  |           | FASTON- TAB 90DEG .....                                   | 2    |

# ELECTRICAL COMPONENTS

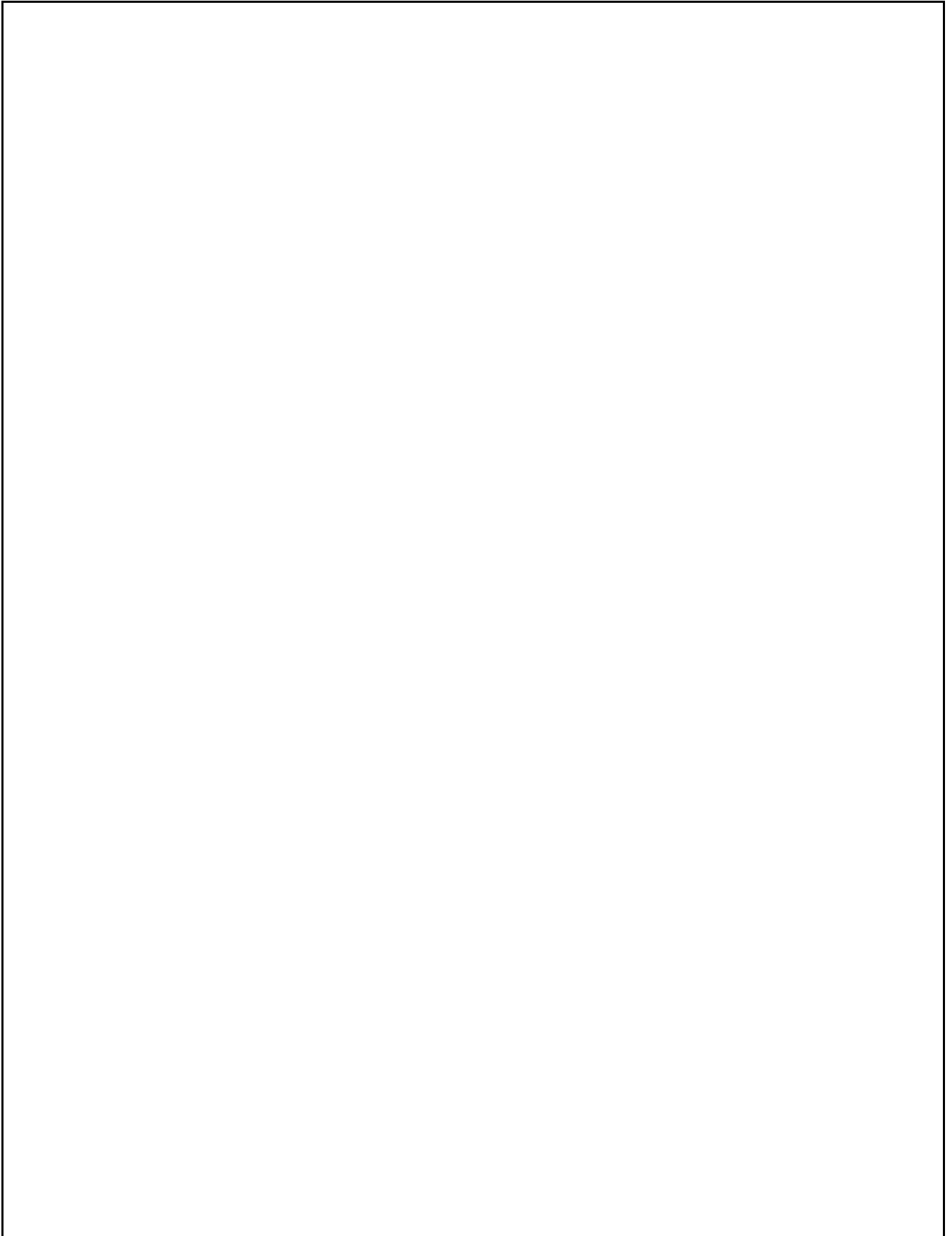
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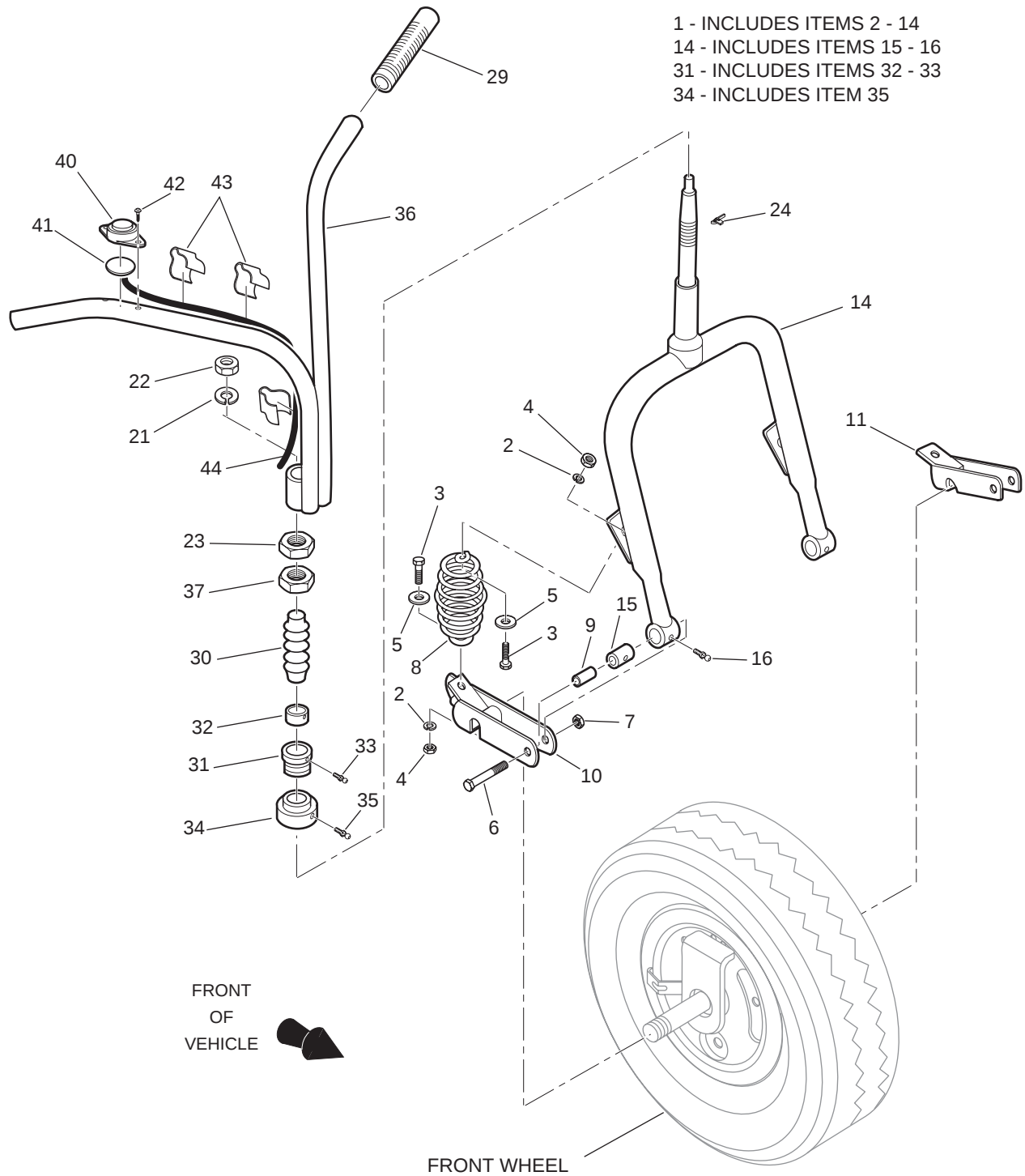
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                       | QTY. |
|------|----------|-----------|-----------------------------------|------|
| 30   | 885240   |           | HOUR METER .....                  | 1    |
| 31   | 892676   |           | LIGHT, RED (TAIL LIGHT) .....     | 1    |
| 32   | 886425   |           | HORN .....                        | 1    |
| 33   | 829694   |           | BRACKET, HORN .....               | 1    |
| 34   | 800017   |           | SCREW, 1/4-20 X 1" LG .....       | 1    |
| 35   | 829780   |           | CIRCUIT BREAKER, 20 AMP .....     | 1    |
| 36   | 800271   |           | SCREW, #10-24 X 1/2" LG .....     | 2    |
| 37   | 800587   |           | NUT, #4-40 WITH LOCK WASHER ..... | 2    |
| 38   | 800439   |           | SCREW, #4-40 X 3/4" LG .....      | 2    |
| 39   | 890000   |           | BUZZER .....                      | 1    |
| 40   | 840679   |           | RECTIFIER BRIDGE .....            | 1    |
| 41   | 800299   |           | SCREW, #10-24 X 1" LG .....       | 3    |
| 42   | 824800   |           | CIRCUIT BREAKER (150 AMP) .....   | 1    |



# FORK AND HANDLE BAR



# FORK AND HANDLE BAR

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                    | QTY. |
|------|----------|-----------|------------------------------------------------|------|
| 1    | 884127   |           | FORK COMPLETE (1 - INCLUDES ITEMS 2 - 14)..... | 1    |
| 2    | 120177   |           | LOCK WASHER, 3/8" .....                        | 4    |
| 3    | 306414   |           | BOLT, 3/8 - 16 X 1" LG .....                   | 4    |
| 4    | 306562   |           | NUT, 3/8 - 16 .....                            | 4    |
| 5    | 306981   |           | WASHER, 3/8" .....                             | 4    |
| 6    | 311396   |           | BOLT, 7/16 - 14 X 2" LG .....                  | 2    |
| 7    | 800293   |           | NUT, 7/16 - 14 .....                           | 2    |
| 8    | 805383   |           | SPRING .....                                   | 2    |
| 9    | 808969   |           | SPACER .....                                   | 2    |
| 10   | 882188   |           | ARM SIDE (RIGHT) .....                         | 1    |
| 11   | 894070   |           | ARM SIDE (LEFT) .....                          | 1    |
| 12   |          |           |                                                |      |
| 13   |          |           |                                                |      |
| 14   | 884064   |           | FORK (14 - INCLUDES ITEMS 15 - 16) .....       | 1    |
| 15   | 805189   |           | BEARING, FORK .....                            | 1    |
| 16   | 807439   |           | GREASE FITTING, 1/4 - 28 .....                 | 1    |
| 17   |          |           |                                                |      |
| 18   |          |           |                                                |      |
| 19   |          |           |                                                |      |
| 20   |          |           |                                                |      |
| 21   | 120166   |           | LOCK WASHER, 1/2" .....                        | 1    |
| 22   | 301988   |           | NUT, 1/2 - 20 .....                            | 1    |
| 23   | 305134   |           | NUT, 7/8 - 14 .....                            | 2    |
| 24   | 551041   |           | WOODRUFF KEY, #6 .....                         | 2    |
| 25   |          |           |                                                |      |
| 26   |          |           |                                                |      |
| 27   |          |           |                                                |      |
| 28   |          |           |                                                |      |
| 29   | 807472   |           | HAND GRIP .....                                | 2    |
| 30   | 831909   |           | BOOT .....                                     | 1    |

# FORK AND HANDLE BAR

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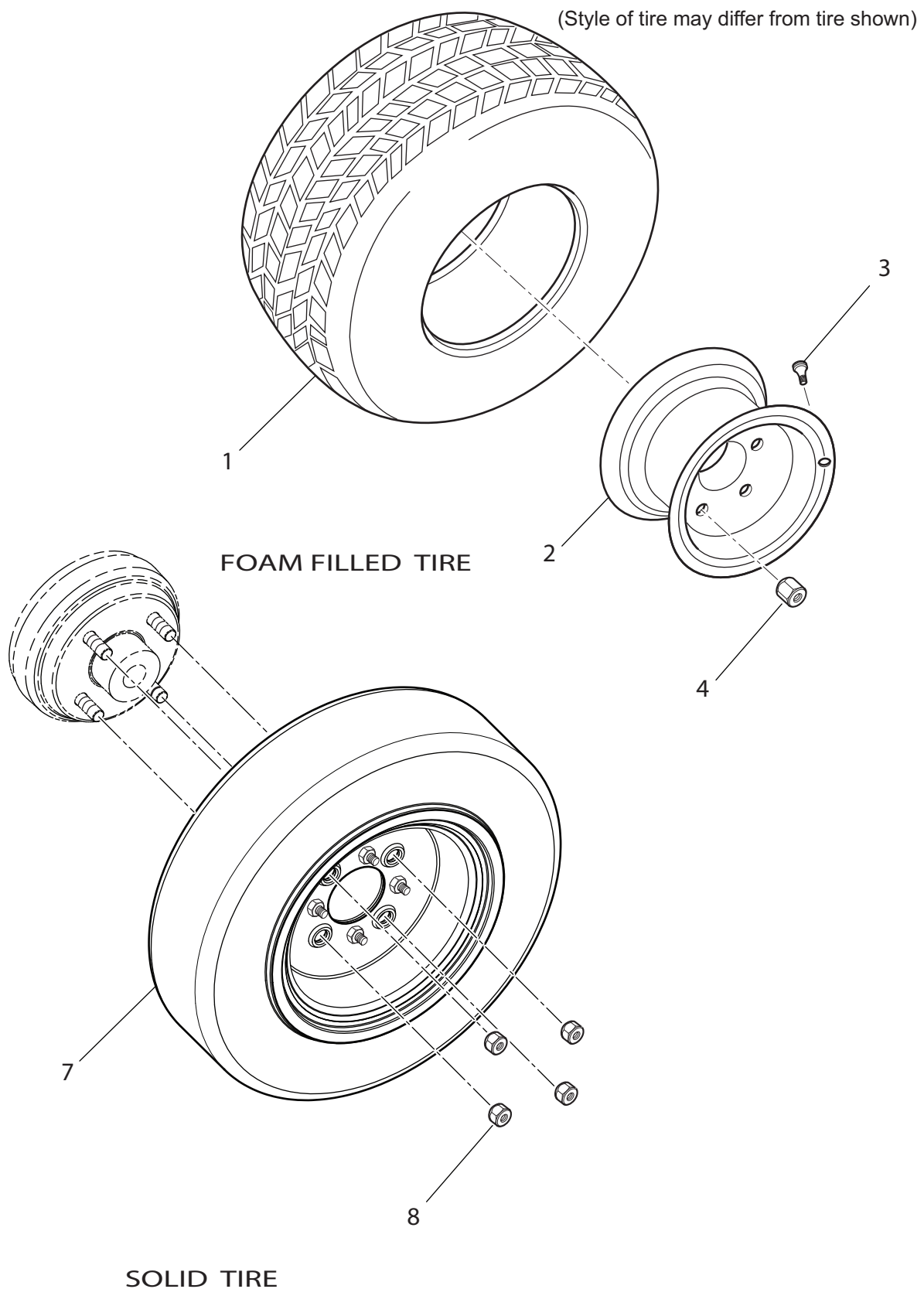
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                       | QTY. |
|------|----------|-----------|---------------------------------------------------|------|
| 31   | 880363   |           | BEARING UPPER (31 - INCLUDES ITEMS 32 - 33) ..... | 1    |
| 32   | 816198   |           | BEARING .....                                     | 1    |
| 33   | 807439   |           | GREASE FITTING, 1/4 - 28 .....                    | 1    |
| 34   | 880364   |           | BEARING LOWER (34 - INCLUDES ITEM 35) .....       | 1    |
| 35   | 815695   |           | GREASE FITTING, 10 - 32 .....                     | 1    |
| 36   | 885010   |           | HANDLE BAR .....                                  | 1    |
| 37   | 840411   |           | NUT, SPINDLE 7/8 - 14 .....                       | 1    |
| 38   |          |           |                                                   |      |
| 39   |          |           |                                                   |      |
| 40   | 806791   |           | HORN BUTTON .....                                 | 1    |
| 41   | 807290   |           | INSULATOR .....                                   | 1    |
| 42   | 800144   |           | SCREW, # 10 - 16 X 5/8" LG .....                  | 2    |
| 43   | 809069   |           | CLAMP HORN .....                                  | 3    |



# FRONT & REAR WHEELS AND TIRES



## FRONT & REAR WHEELS AND TIRES

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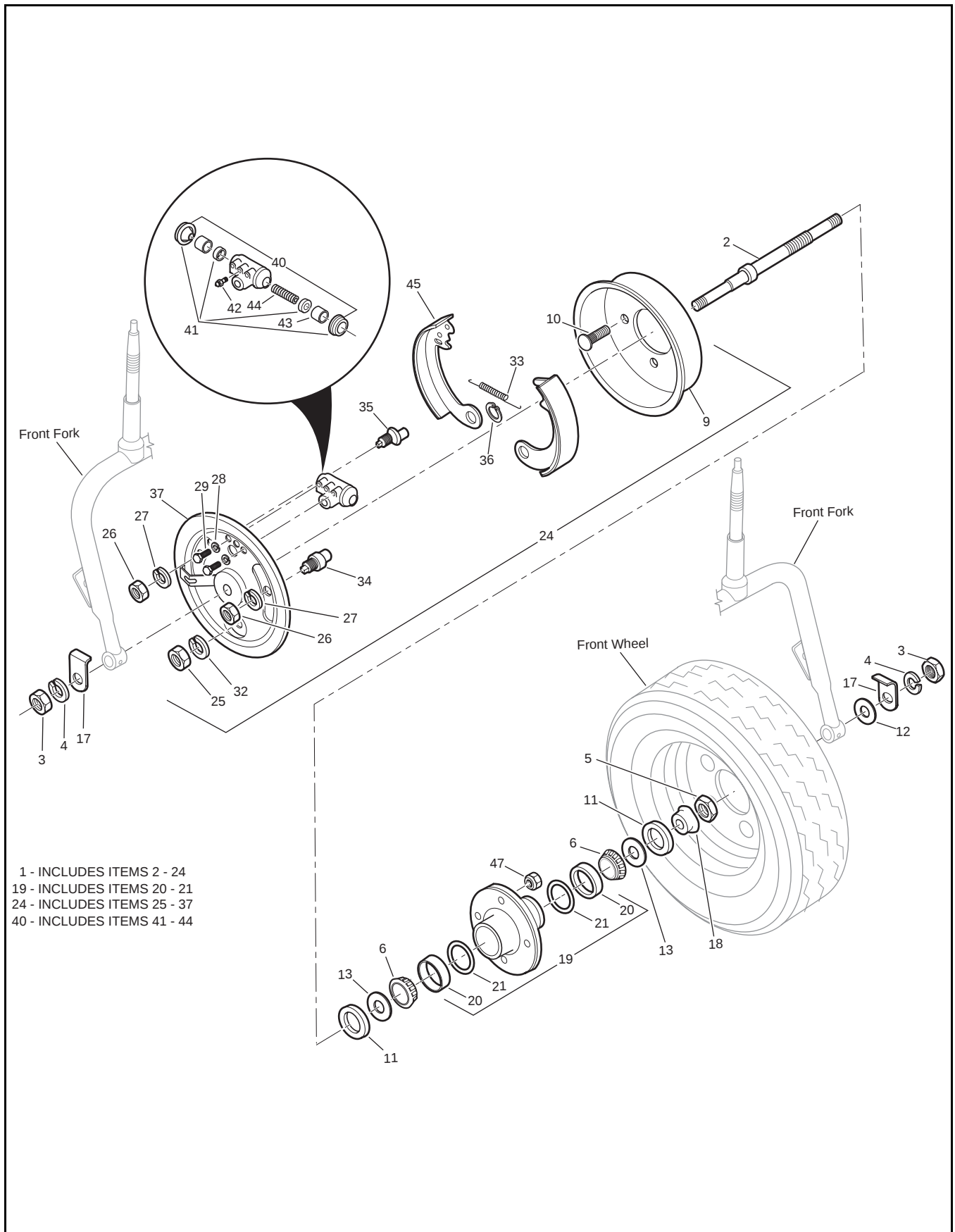
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# FRONT AXLE, HUB AND BRAKES



# FRONT AXLE, HUB AND BRAKES

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                       | QTY. |
|------|----------|-----------|-------------------------------------------------------------------|------|
| 1    | 887194   |           | FRONT AXLE, HUB, BRAKE COMPLETE (1 - INCLUDES ITEMS 2 - 24) ..... | 1    |
| 2    | 887193   |           | AXLE FRONT .....                                                  | 1    |
| 3    | 304104   |           | NUT, 5/8 - 18 .....                                               | 2    |
| 4    | 306494   |           | LOCK WASHER, 5/8" .....                                           | 2    |
| 5    | 307665   |           | NUT, 3/8 - 16 .....                                               | 1    |
| 6    | 385174   |           | CONE BEARING .....                                                | 2    |
| 7    |          |           |                                                                   |      |
| 8    |          |           |                                                                   |      |
| 9    | 805030   |           | BRAKE DRUM .....                                                  | 1    |
| 10   | 806274   |           | BOLT, WHEEL MOUNT .....                                           | 4    |
| 11   | 807630   |           | SEAL .....                                                        | 2    |
| 12   | 809156   |           | THRUST WASHER .....                                               | 1    |
| 13   | 809229   |           | SLINGER .....                                                     | 2    |
| 14   |          |           |                                                                   |      |
| 15   |          |           |                                                                   |      |
| 16   |          |           |                                                                   |      |
| 17   | 832492   |           | WASHER FRONT AXLE .....                                           | 2    |
| 18   | 836719   |           | NUT .....                                                         | 1    |
| 19   | 876409   |           | HUB ASSEMBLY (19 - INCLUDES ITEMS 20 - 21) .....                  | 1    |
| 20   | 808088   |           | ROLLER BEARING .....                                              | 2    |
| 21   | 809268   |           | RING .....                                                        | 2    |
| 22   |          |           |                                                                   |      |
| 23   |          |           |                                                                   |      |
| 24   | 878482   |           | SHIELD & BRAKE SHOES (24 - INCLUDES ITEMS 25 - 37) .....          | 1    |
| 25   | 304104   |           | NUT, 5/8 - 18 .....                                               | 1    |
| 26   | 306319   |           | NUT, 3/8 - 24 .....                                               | 2    |
| 27   | 306353   |           | LOCK WASHER, 3/8" .....                                           | 2    |
| 28   | 306396   |           | LOCK WASHER, 1/4" .....                                           | 2    |
| 29   | 306419   |           | BOLT, 1/4 - 20 X 1/2" LG .....                                    | 2    |
| 30   |          |           |                                                                   |      |

# FRONT AXLE, HUB AND BRAKES

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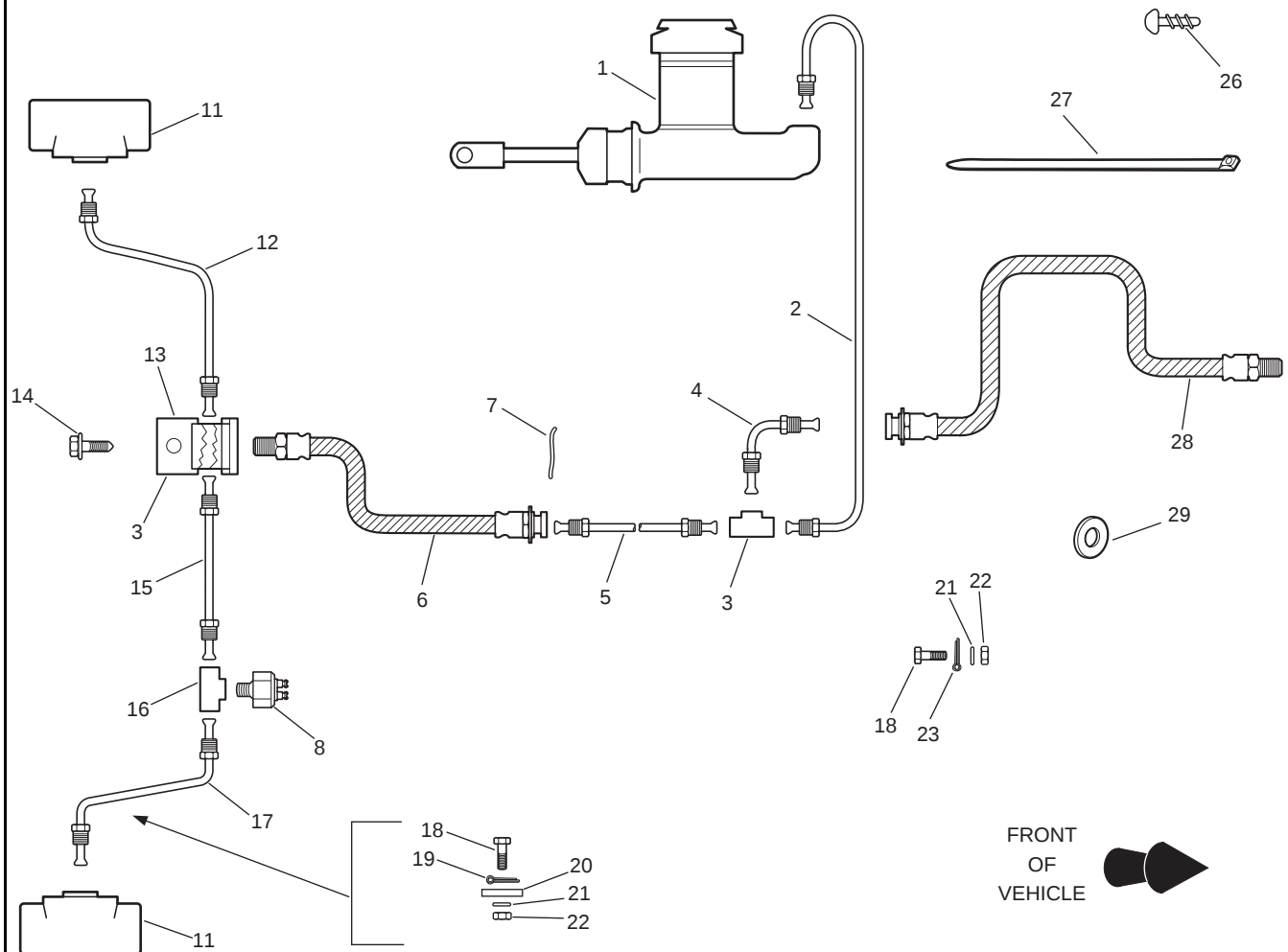
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| ITEM | PART NO. | 1 | 2 | 3 | 4 | 5 | DESCRIPTION                                        | QTY. |
|------|----------|---|---|---|---|---|----------------------------------------------------|------|
| 31   |          |   |   |   |   |   |                                                    |      |
| 32   | 306494   |   |   |   |   |   | LOCK WASHER, 5/8".....                             | 3    |
| 33   | 805441   |   |   |   |   |   | SPRING.....                                        | 1    |
| 34   | 829348   |   |   |   |   |   | PIN .....                                          | 1    |
| 35   | 806761   |   |   |   |   |   | PIN, ADJUSTMENT .....                              | 2    |
| 36   | 809252   |   |   |   |   |   | SNAP RING.....                                     | 1    |
| 37   | 878483   |   |   |   |   |   | SHIELD DUST.....                                   | 1    |
| 38   |          |   |   |   |   |   |                                                    |      |
| 39   |          |   |   |   |   |   |                                                    |      |
| 40   | 886371   |   |   |   |   |   | WHEEL CYLINDER (40 - INCLUDES ITEMS 41 - 44) ..... | 1    |
| 41   | 811775   |   |   |   |   |   | WHEEL CYLINDER REPAIR KIT .....                    | 1    |
| 42   | 811794   |   |   |   |   |   | SCREW, BLEEDER.....                                | 1    |
| 43   | 811910   |   |   |   |   |   | PISTON.....                                        | 2    |
| 44   | 811911   |   |   |   |   |   | SPRING .....                                       | 1    |
| 45   | 887284   |   |   |   |   |   | BRAKE SHOE .....                                   | 2    |
| 46   |          |   |   |   |   |   |                                                    |      |
| 47   | 805860   |   |   |   |   |   | WHEEL NUT .....                                    | 4    |



# HYDRAULIC LINES AND RELATED PARTS



# HYDRAULIC LINES AND RELATED PARTS

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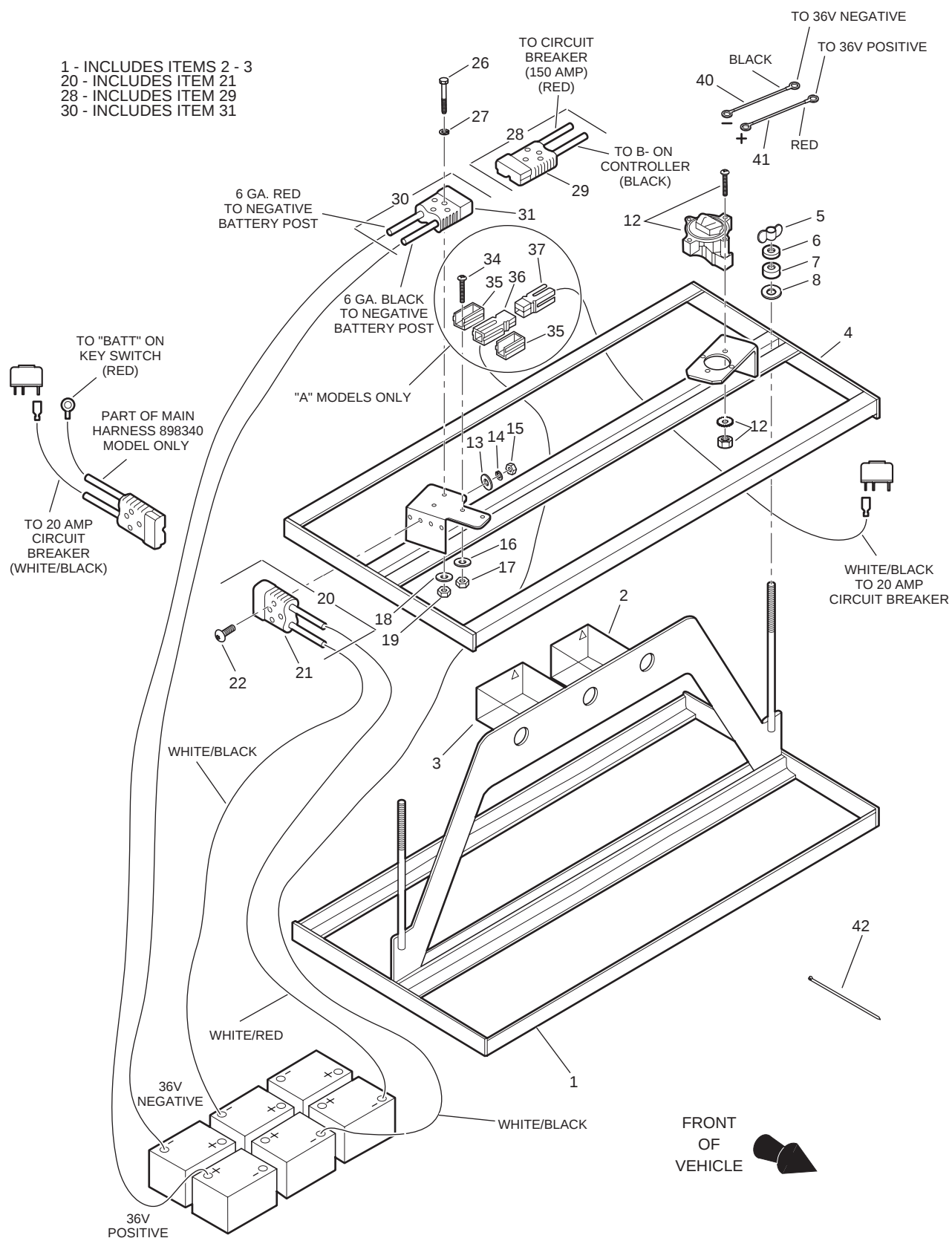
\* Indicates a component that is not available as an individual part.

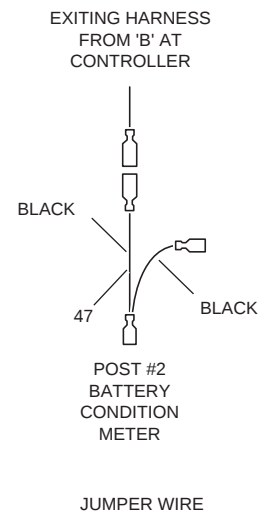
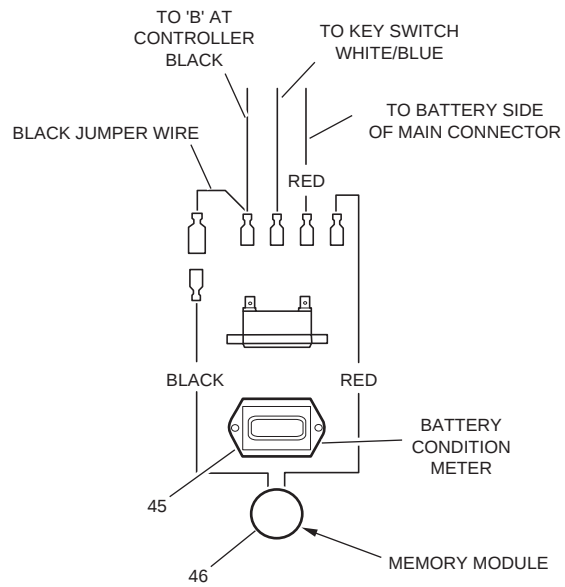
G\*\* Indicates consult Customer Service Department for additional information.

| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                                 | QTY. |
|------|----------|-----------|-----------------------------------------------------------------------------|------|
| 1    | 887364   |           | CYLINDER, MASTER .....                                                      | 1    |
| 2    | 831930   |           | TUBE, HYDRAULIC, MASTER CYLINDER TO TEE .....                               | 1    |
| 3    | 820008   |           | FITTING, HYDRAULIC, TEE.....                                                | 2    |
| 4    | 831977   |           | TUBE, HYDRAULIC, TEE TO FRONT BRAKE HOSE .....                              | 1    |
| 5    | 2703211  |           | TUBE, HYDRAULIC, TEE TO REAR BRAKE HOSE.....                                | 1    |
| 6    | 817938   |           | HOSE, FLEXIBLE, REAR .....                                                  | 1    |
| 7    | 809137   |           | CLIP, HYDRAULIC FITTING.....                                                | 1    |
| 8    | 21510-G1 |           | SWITCH, STOPLIGHT .....                                                     | 1    |
| 9    |          |           |                                                                             |      |
| 10   |          |           |                                                                             |      |
| 11   | 841354   |           | CYLINDER, WHEEL (SEE WHEEL CYLINDER SECTION FOR<br>REPLACEMENT PARTS) ..... | 2    |
| 12   | 831976   |           | TUBE, HYDRAULIC, TEE TO LEFT BRAKE CYLINDER .....                           | 1    |
| 13   | 832584   |           | BRACKET .....                                                               | 1    |
| 14   | 112050   |           | SCREW, 1/4 X 5/8" LG.....                                                   | 1    |
| 15   | 831975   |           | TUBE, HYDRAULIC, TEE TO BRAKE LIGHT SWITCH .....                            | 1    |
| 16   | 826587   |           | FITTING, HYDRAULIC, TEE.....                                                | 1    |
| 17   | 831974   |           | TUBE, HYDRAULIC, TEE TORIGHT BRAKE CYLINDER .....                           | 1    |
| 18   | 300646   |           | BOLT, 1/4-20 X 3/4" LG .....                                                | 2    |
| 19   | 812445   |           | CLAMP .....                                                                 | 1    |
| 20   | 832287   |           | BRACKET .....                                                               | 1    |
| 21   | 306396   |           | LOCK WASHER, 1/4".....                                                      | 2    |
| 22   | 306375   |           | NUT, 1/4-20 X 3/4 .....                                                     | 2    |
| 23   | 814924   |           | CLAMP .....                                                                 | 1    |
| 24   |          |           |                                                                             |      |
| 25   |          |           |                                                                             |      |
| 26   | 112050   |           | SCREW, TAPPING .....                                                        | 1    |
| 27   | 320107   |           | WIRE TIE, 7" (178 MM).....                                                  | 1    |
| 28   | 826603   |           | HOSE, FLEXIBLE, 38 1/2", FRONT .....                                        | 1    |
| 29   | 809231   |           | GROMMET .....                                                               | 1    |

# LIFT OUT BATTERY RACK

- 1 - INCLUDES ITEMS 2 - 3
- 20 - INCLUDES ITEM 21
- 28 - INCLUDES ITEM 29
- 30 - INCLUDES ITEM 31





# LIFT OUT BATTERY RACK

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

When ordering parts, please specify the model and serial number of the product.

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                            | QTY. |
|------|----------|-----------|--------------------------------------------------------|------|
|      | 887637   |           | LIFT OUT BATTERY RACK SET .....                        | 1    |
| 1    | 887197   |           | RACK, BATTERY W/DECALS (1 - INCLUDES ITEMS 2 - 3)..... | 2    |
| 2    | 819936   |           | DECAL, WARNING, BATTERY CHARGING .....                 | 2    |
| 3    | 824061   |           | DECAL, LIFT OUT, WARNING .....                         | 2    |
| 4    | 887783   |           | HOLD DOWN, BATTERY .....                               | 2    |
| 5    | 800315   |           | WING NUT, 5/16-18.....                                 | 4    |
| 6    | 103867   |           | WASHER, 5/16" .....                                    | 4    |
| 7    | 818303   |           | SPACER, RUBBER .....                                   | 4    |
|      | 883078   |           | WIRE, BATTERY CONNECTION.....                          | 5    |
| 8    | 809152   |           | WASHER, SPECIAL .....                                  | 4    |
| 9    |          |           |                                                        |      |
| 10   |          |           |                                                        |      |
| 11   |          |           |                                                        |      |
| 12   | 885278   |           | RECEPTACLE WITH HARDWARE, 50 AMP .....                 | 2    |
| 13   | 308087   |           | WASHER, #6 .....                                       | 4    |
| 14   | 306990   |           | LOCK WASHER, #6 .....                                  | 4    |
| 15   | 302437   |           | NUT, #6-32 .....                                       | 4    |
| 16   | 120052   |           | LOCK WASHER, #10 .....                                 | 4    |
| 17   | 306531   |           | NUT, #10-24 .....                                      | 4    |
| 18   | 308090   |           | WASHER, 1/4" .....                                     | 8    |
| 19   | 800059   |           | NUT, 1/4-20, LOCK.....                                 | 4    |
| 20   | 887205   |           | WIRE ASS'Y (50 AMP) (20 - INCLUDES ITEM 21).....       | 1    |
| 21   | 825341   |           | PLUG (50 AMP) .....                                    | 1    |
| 22   | 313062   |           | SCREW, #6-32 X 1" LG .....                             | 4    |
| 23   |          |           |                                                        |      |
| 24   |          |           |                                                        |      |
| 25   |          |           |                                                        |      |
| 26   | 303459   |           | SCREW, 1/4-20 X 1 1/2" LG .....                        | 4    |
| 27   | 306396   |           | LOCK WASHER, 1/4" .....                                | 4    |
| 28   | 887204   |           | WIRE (28 - INCLUDES ITEM 29) .....                     | 1    |

# LIFT OUT BATTERY RACK

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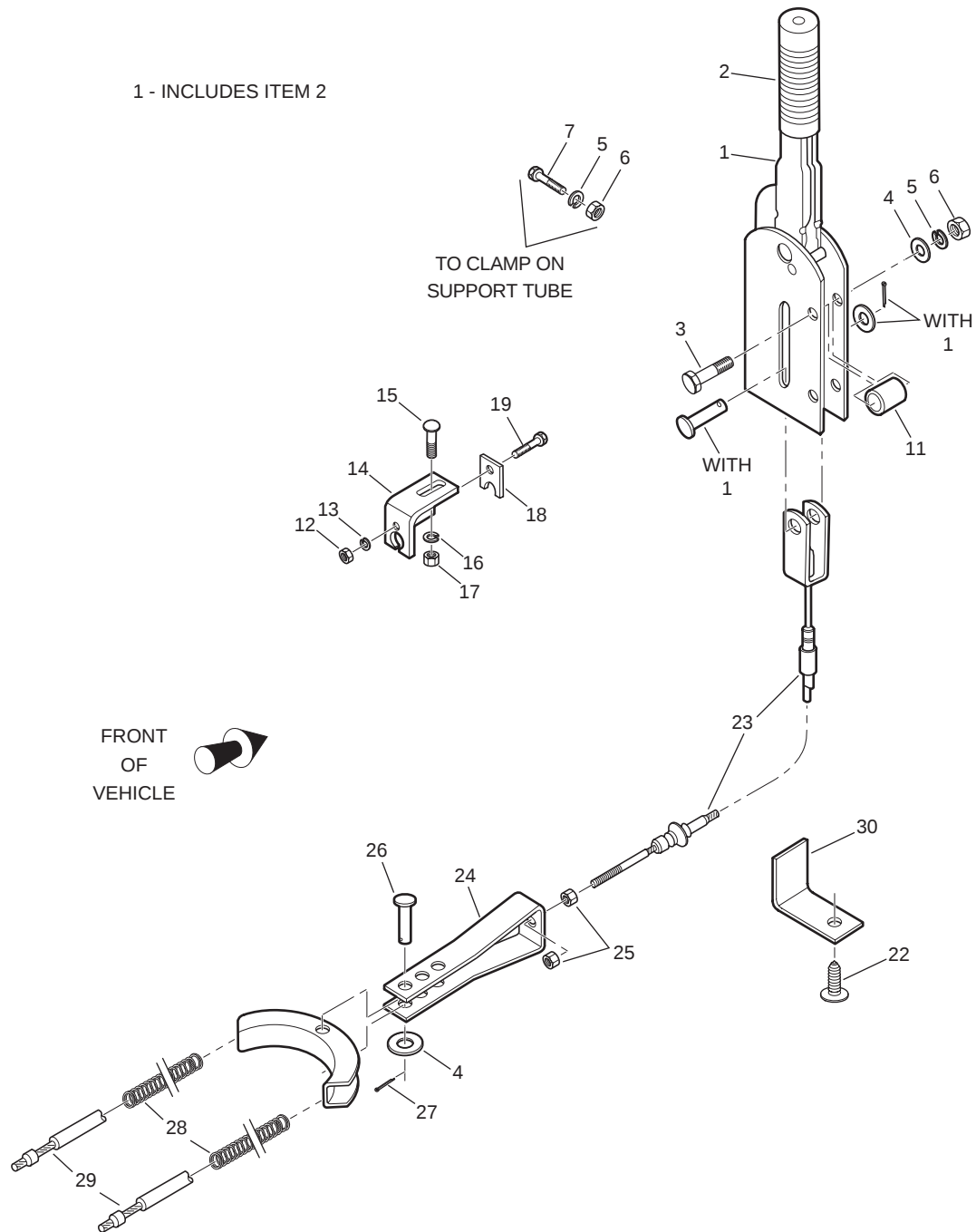
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| ITEM | PART NO. | 1 | 2 | 3 | 4 | 5 | DESCRIPTION                                            | QTY. |
|------|----------|---|---|---|---|---|--------------------------------------------------------|------|
| 29   | 822821   |   |   |   |   |   | PLUG, 175 AMP .....                                    | 1    |
|      | 822904   |   |   |   |   |   | BUSHING .....                                          | 1    |
| 30   | 884045   |   |   |   |   |   | WIRE, BATTERY DISCONNECT (30 - INCLUDES ITEM 31) ..... | 2    |
| 31   | 822821   |   |   |   |   |   | PLUG (175 AMP) .....                                   | 1    |
|      | 822904   |   |   |   |   |   | BUSHING .....                                          | 2    |
| 34   | 800271   |   |   |   |   |   | SCREW, #10-24" .....                                   | 4    |
| 35   | 841821   |   |   |   |   |   | MOUNT,CONNECTOR BODY .....                             | 4    |
| 36   | 893557   |   |   |   |   |   | WIRE ASS'Y, SINGLE .....                               | 2    |
| 37   | 893558   |   |   |   |   |   | WIRE ASS'Y, SINGLE .....                               | 1    |
| 38   |          |   |   |   |   |   |                                                        |      |
| 39   |          |   |   |   |   |   |                                                        |      |
| 40   | 887819   |   |   |   |   |   | WIRE, CHARGER RECEPTACLE, BLACK.....                   | 1    |
| 41   | 887818   |   |   |   |   |   | WIRE, CHARGER RECEPTACLE, RED .....                    | 1    |
| 42   | 320107   |   |   |   |   |   | WIRE TIE, 7" .....                                     | 6    |
| 43   |          |   |   |   |   |   |                                                        |      |
| 44   |          |   |   |   |   |   |                                                        |      |
| 45   | 841851   |   |   |   |   |   | GAUGE, BATTERY CONDITION METER.....                    | 1    |
| 46   | 841852   |   |   |   |   |   | BATTERY, BATTERY CONDITION METER .....                 | 1    |
| 47   | 893700   |   |   |   |   |   | HARNESS, JUMPER CONDITION METER .....                  | 1    |

# PARK BRAKE LEVER



# PARK BRAKE LEVER

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

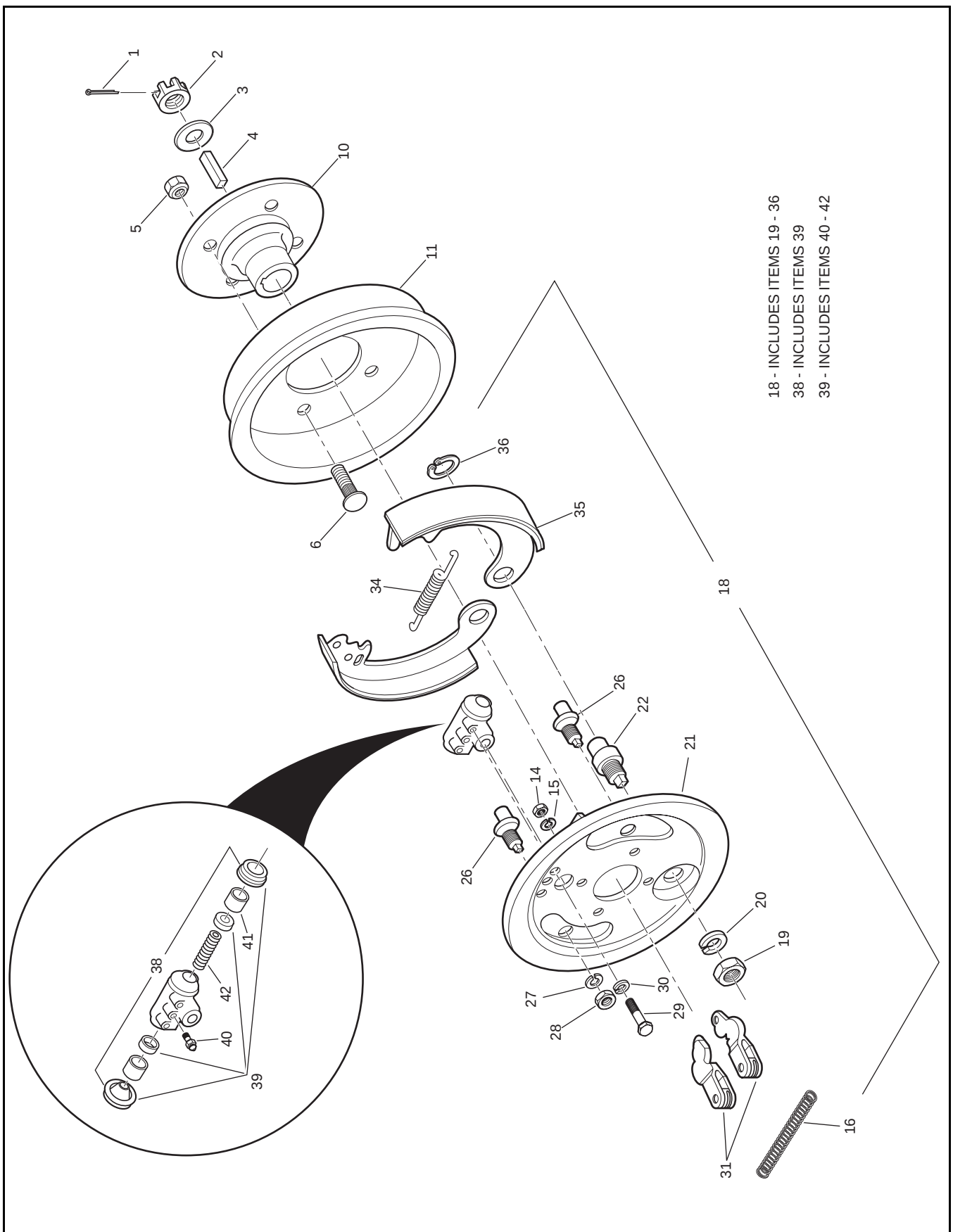
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                 | QTY. |
|------|----------|-----------|-------------------------------------------------------------|------|
| 1    | 831263   |           | LEVER, PARK BRAKE WITH HARDWARE (1 - INCLUDES ITEM 2) ..... | 1    |
| 2    | 807472   |           | GRIP, HAND .....                                            | 1    |
| 3    | 306423   |           | BOLT, 5/16-18 X 1 3/4" LG .....                             | 2    |
| 4    | 103867   |           | WASHER, 5/16" .....                                         | 3    |
| 5    | 306325   |           | LOCK WASHER, 5/16" .....                                    | 3    |
| 6    | 306932   |           | NUT, 5/16-18 .....                                          | 3    |
| 7    | 306416   |           | BOLT, 5/16-18 X 1" LG .....                                 | 1    |
| 8    |          |           |                                                             |      |
| 9    |          |           |                                                             |      |
| 10   |          |           |                                                             |      |
| 11   | 831540   |           | SPACER .....                                                | 2    |
| 12   | 306375   |           | NUT, 1/4-20 .....                                           | 1    |
| 13   | 306396   |           | LOCK WASHER, 1/4" .....                                     | 1    |
| 14   | 879859   |           | BRACKET, CABLE .....                                        | 1    |
| 15   | 800073   |           | BOLT, CARRIAGE, 3/8-16 X 1 1/4" LG .....                    | 1    |
| 16   | 120177   |           | LOCK WASHER, 3/8" .....                                     | 1    |
| 17   | 306562   |           | NUT, 3/8-16 .....                                           | 1    |
| 18   | 325380   |           | CLAMP (CABLE) .....                                         | 1    |
| 19   | 300646   |           | BOLT, 1/4-20 X 3/4" LG .....                                | 1    |
| 20   |          |           |                                                             |      |
| 21   |          |           |                                                             |      |
| 22   | 800331   |           | SCREW, #14A X 3/4" LG .....                                 | 1    |
| 23   | 831094   |           | PARK BRAKE CABLE ( FRONT) .....                             | 1    |
| 24   | 829637   |           | BRACKET, PARK BRAKE .....                                   | 1    |
| 25   | 306320   |           | NUT, 5/16-24 .....                                          | 2    |
| 26   | 814079   |           | PIN, CLEVIS .....                                           | 1    |
| 27   | 306328   |           | PIN, COTTER, 3/32 X 3/4 .....                               | 1    |
| 28   | 810380   |           | SPRING .....                                                | 2    |
| 29   | 831093   |           | PARK BRAKE CABLE (REAR) .....                               | 1    |
| 30   | 831978   |           | RETAINER CABLE .....                                        | 1    |

# REAR WHEEL BRAKE



# REAR WHEEL BRAKE

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                 | QTY. |
|------|----------|-----------|-------------------------------------------------------------|------|
| 1    | 304636   |           | COTTER PIN, 1/8 X 1 1/8" .....                              | 2    |
| 2    | 805843   |           | NUT, 5/8 - 18.....                                          | 2    |
| 3    | 836674   |           | WASHER.....                                                 | 2    |
| 4    | 805875   |           | KEY .....                                                   | 2    |
| 5    | 805860   |           | WHEEL NUT .....                                             | 8    |
| 6    | 806274   |           | BOLT .....                                                  | 8    |
| 7    |          |           |                                                             |      |
| 8    |          |           |                                                             |      |
| 9    |          |           |                                                             |      |
| 10   | 821152   |           | WHEEL HUB .....                                             | 2    |
| 11   | 805030   |           | BRAKE DRUM .....                                            | 2    |
| 12   |          |           |                                                             |      |
| 13   |          |           |                                                             |      |
| 14   | 306932   |           | NUT, 5/16 - 18.....                                         | 8    |
| 15   | 306325   |           | LOCK WASHER, 5/16".....                                     | 8    |
| 16   | 810380   |           | SPRING.....                                                 | 2    |
| 17   |          |           |                                                             |      |
| 18   | 886291   |           | SHIELD WITH BRAKE SHOES (18 - INCLUDES ITEMS 19 - 38) ..... | 1    |
| 19   | 304104   |           | NUT, 5/8 - 18 .....                                         | 1    |
| 20   | 306494   |           | LOCK WASHER, 5/8" .....                                     | 1    |
| 21   | 876519   |           | SHIELD DUST .....                                           | 1    |
| 22   | 829348   |           | PIN .....                                                   | 1    |
| 23   |          |           |                                                             |      |
| 24   |          |           |                                                             |      |
| 25   |          |           |                                                             |      |
| 26   | 806761   |           | ADJUSTMENT PIN .....                                        | 2    |
| 27   | 306353   |           | LOCK WASHER, 3/8" .....                                     | 2    |
| 28   | 306319   |           | NUT, 3/8 - 24 .....                                         | 2    |
| 29   | 306419   |           | BOLT, 1/4 - 20 X 1/2" LG .....                              | 2    |
| 30   | 306396   |           | LOCK WASHER, 1/4" .....                                     | 2    |

# REAR WHEEL BRAKE

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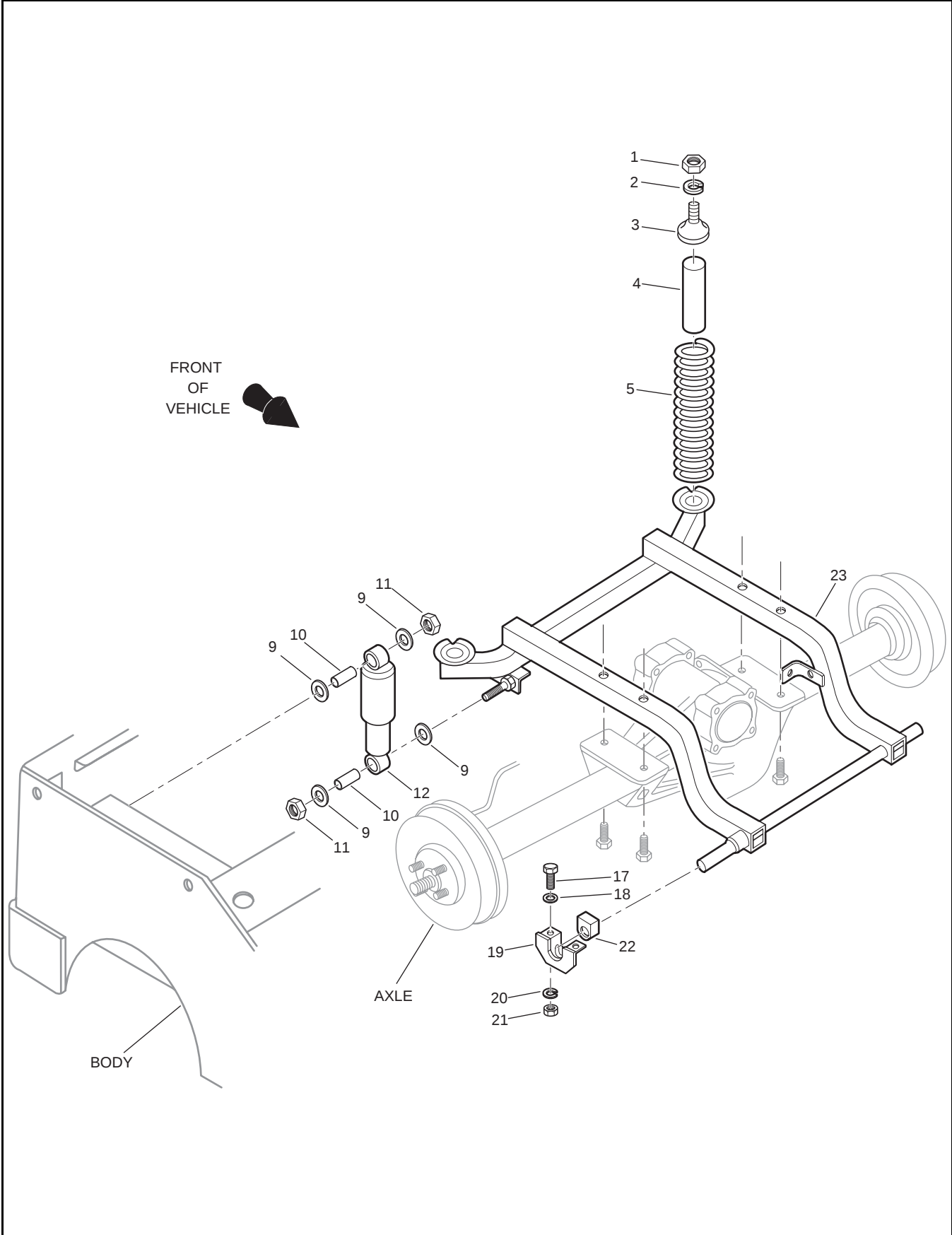
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                                  | QTY. |
|------|----------|-----------|--------------------------------------------------------------|------|
| 31   | 876732   |           | BRAKE LEVER .....                                            | 2    |
| 32   |          |           |                                                              |      |
| 33   |          |           |                                                              |      |
| 34   | 805441   |           | SPRING .....                                                 | 1    |
| 35   | 887284   |           | BRAKE SHOE WITH LINERS .....                                 | 2    |
| 36   | 809252   |           | RETAINING RING .....                                         | 1    |
| 37   |          |           |                                                              |      |
| 38   | 841354   |           | WHEEL CYLINDER COMPLETE (38 - INCLUDES ITEM 39).....         | 1    |
| 39   | 841450   |           | WHEEL CYLINDER REPAIR KIT (39 - INCLUDES ITEMS 40 - 42)..... | 1    |
| 40   | 811794   |           | SCREW, BLEEDER .....                                         | 1    |
| 41   | 841451   |           | PISTON .....                                                 | 1    |
| 42   | 841452   |           | SPRING .....                                                 | 1    |



## REAR WHEEL FRAME & SHOCK ABSORBER



# REAR WHEEL FRAME & SHOCK ABSORBER

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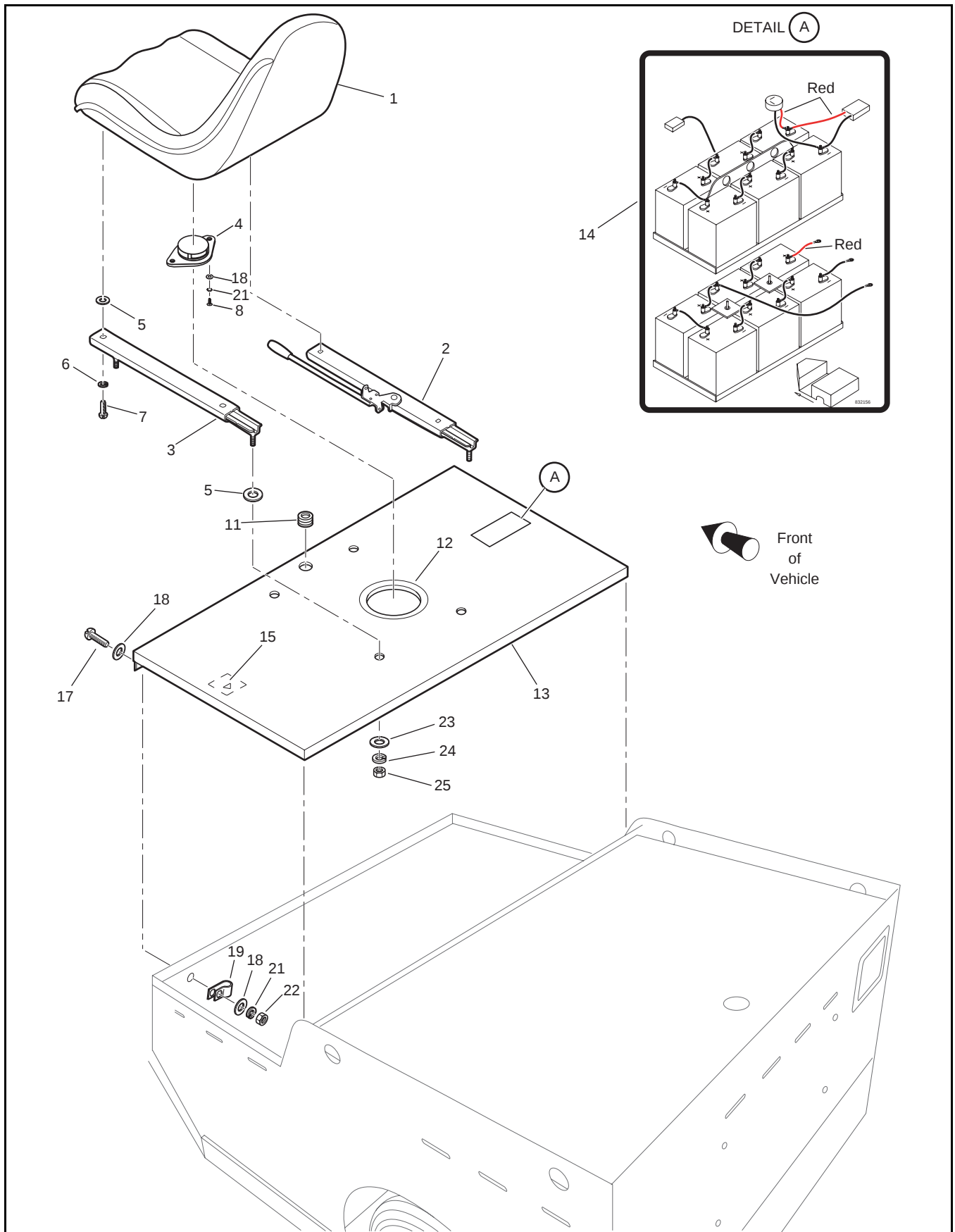
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                      | QTY. |
|------|----------|-----------|----------------------------------|------|
| 1    | 308332   |           | NUT, 1/2 - 13.....               | 2    |
| 2    | 120166   |           | LOCK WASHER, 1/2".....           | 2    |
| 3    | 876660   |           | RETAINER .....                   | 2    |
| 4    | 825435   |           | SPRING BUMPER .....              | 2    |
| 5    | 805437   |           | REAR SPRING.....                 | 2    |
| 6    |          |           |                                  |      |
| 7    |          |           |                                  |      |
| 8    |          |           |                                  |      |
| 9    | 825500   |           | CUP WASHER .....                 | 4    |
| 10   | 823621   |           | BUSHING .....                    | 2    |
| 11   | 800294   |           | LOCK NUT, 7/16 - 14 .....        | 2    |
| 12   | 807332   |           | SHOCK ABSORBER.....              | 1    |
| 13   |          |           |                                  |      |
| 14   |          |           |                                  |      |
| 15   |          |           |                                  |      |
| 16   |          |           |                                  |      |
| 17   | 306835   |           | BOLT, 3/8 - 16 X 1 1/4" LG ..... | 4    |
| 18   | 306981   |           | WASHER, 3/8" .....               | 4    |
| 19   | 887782   |           | RETAINER .....                   | 2    |
| 20   | 120177   |           | LOCK WASHER, 3/8".....           | 4    |
| 21   | 306562   |           | NUT, 3/8 - 16.....               | 4    |
| 22   | 816667   |           | RUBBER BUSHING .....             | 2    |
| 23   | 887196   |           | FRAME.....                       | 1    |

# SEATING



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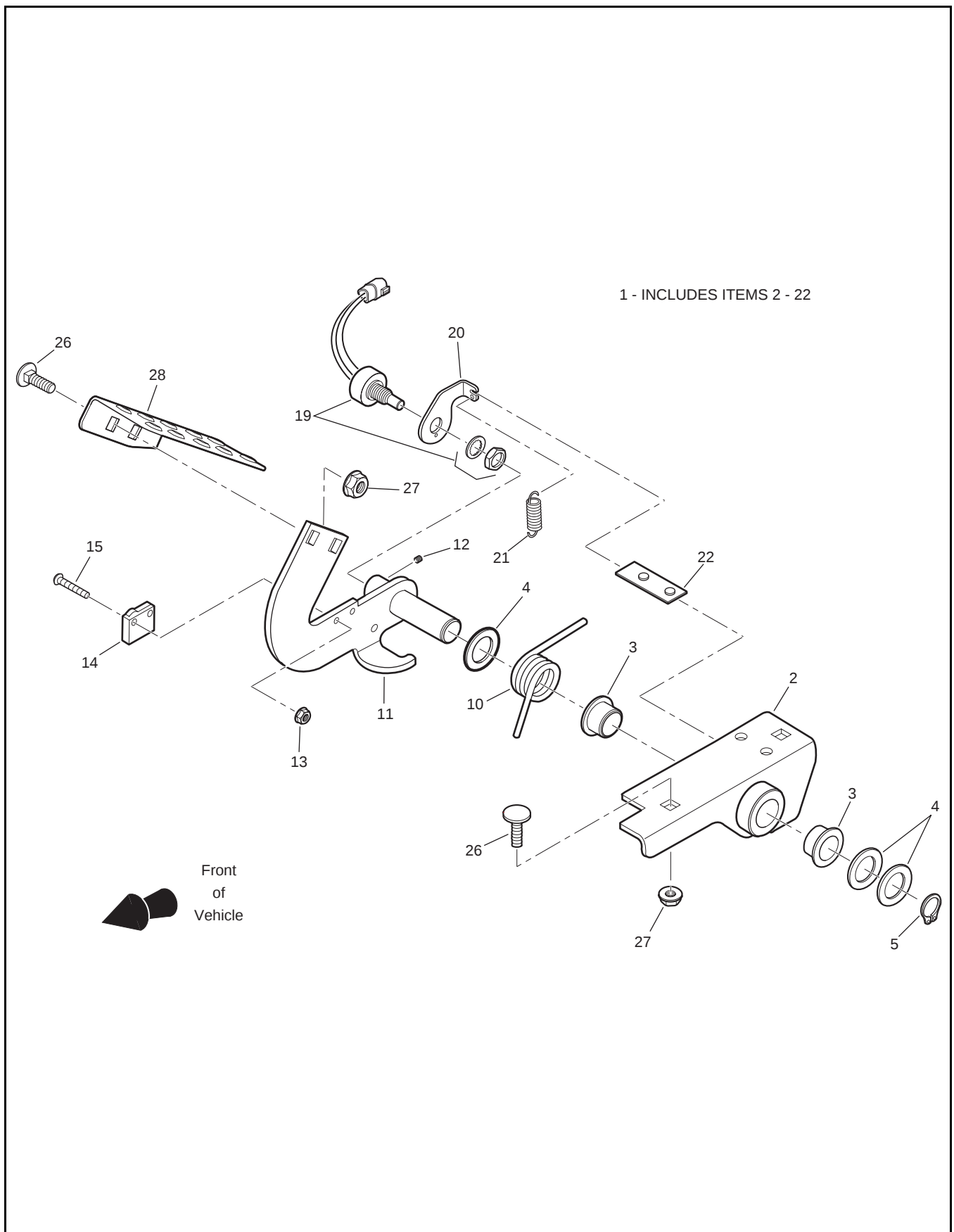
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| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                     | QTY. |
|------|-----------|-----------|---------------------------------|------|
| 1    | 198057    |           | SEAT .....                      | 1    |
| 2    | 831188    |           | SEAT ADJUSTER (RIGHT) .....     | 1    |
| 3    | 831187    |           | SEAT ADJUSTER (LEFT) .....      | 1    |
| 4    | 158135-01 |           | SEAT SWITCH .....               | 1    |
| 5    | 831053    |           | SPACER .....                    | 8    |
| 6    | 306325    |           | LOCK WASHER, 5/16" .....        | 4    |
| 7    | 548901    |           | BOLT, .31 - 18 X 1/2" LG .....  | 4    |
| 8    | 548013    |           | SCREW, 1/4-20 X 1 3/4" LG ..... | 1    |
| 9    |           |           |                                 |      |
| 10   |           |           |                                 |      |
| 11   | 810446    |           | GROMMET .....                   | 1    |
| 12   | 7156      |           | TRIM BLACK .....                | AR   |
| 13   | 887777    |           | SEAT PANEL .....                | 1    |
| 14   | 832156    |           | DECAL ( WIRING) .....           | 1    |
| 15   | 819936    |           | DECAL (WARNING) .....           | 1    |
| 16   |           |           |                                 |      |
| 17   | 800215    |           | BOLT, # 10 - 24 X 5/8" LG ..... | 6    |
| 18   | 308089    |           | WASHER, # 10 .....              | 6    |
| 19   | 814924    |           | CLAMP .....                     | 3    |
| 20   |           |           |                                 |      |
| 21   | 120052    |           | LOCK WASHER, # 10 .....         | 6    |
| 22   | 306531    |           | NUT, # 10 - 24 .....            | 6    |
| 23   | 103867    |           | WASHER, 5/16" .....             | 4    |
| 24   | 306325    |           | LOCK WASHER, 5/16" .....        | 4    |
| 25   | 306932    |           | NUT, 5/16 - 18 .....            | 4    |

# SPEED CONTROL PEDAL



# SPEED CONTROL PEDAL

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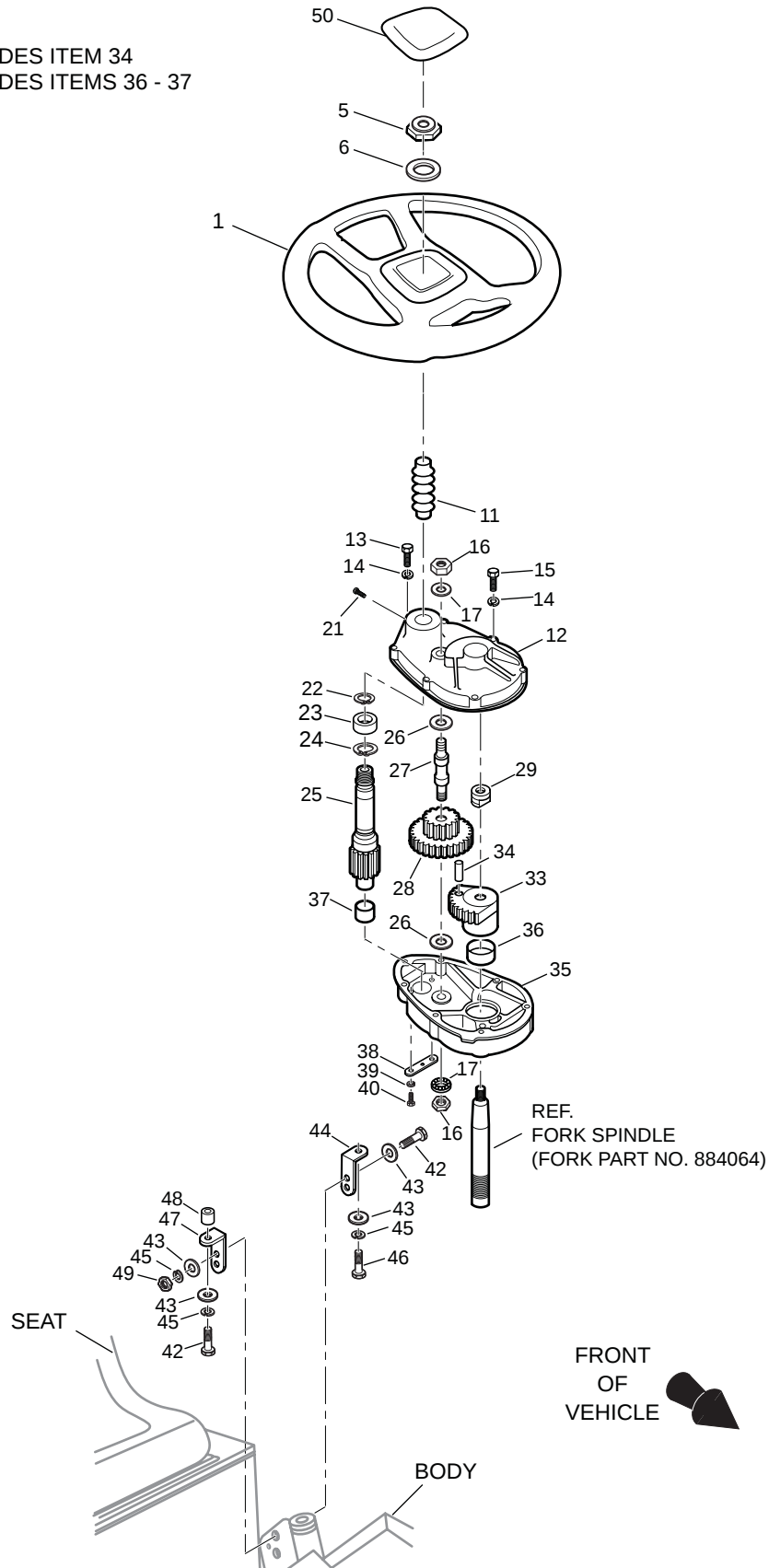
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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                                              | QTY. |
|------|----------|-----------|----------------------------------------------------------|------|
| 1    | 897184   |           | SPEED CONTROL ASSEMBLY (1 - INCLUDES ITEMS 2 - 22) ..... | 1    |
| 2    | 897183   |           | BRACKET, SPEED CONTROL MOUNT .....                       | 1    |
| 3    | 840494   |           | BEARING, FLANGED .....                                   | 2    |
| 4    | 548478   |           | SPACER .....                                             | 3    |
| 5    | 833104   |           | RETAINING RING .....                                     | 1    |
| 6    |          |           |                                                          |      |
| 7    |          |           |                                                          |      |
| 8    |          |           |                                                          |      |
| 9    |          |           |                                                          |      |
| 10   | 840435   |           | TORSION SPRING .....                                     | 1    |
| 11   | 897182   |           | SPEED CONTROL ARM .....                                  | 1    |
| 12   | 800225   |           | SCREW, SET, #10-24 X 1/4" LG .....                       | 1    |
| 13   | 800587   |           | NUT (WITH LOCK WASHER), #4-40 .....                      | 2    |
| 14   | 829754   |           | SWITCH .....                                             | 1    |
| 15   | 316056   |           | SCREW, #6-32 X 3/4" LG .....                             | 2    |
| 16   |          |           |                                                          |      |
| 17   |          |           |                                                          |      |
| 18   |          |           |                                                          |      |
| 19   | 4119768  |           | POTENTIOMETER, 30 DEG. ....                              | 1    |
| 20   | 869184   |           | BRACKET, POT MOUNT .....                                 | 1    |
| 21   | 805421   |           | INDEX SPRING .....                                       | 1    |
| 22   | 840688   |           | TAB .....                                                | 1    |
| 23   |          |           |                                                          |      |
| 24   |          |           |                                                          |      |
| 25   |          |           |                                                          |      |
| 26   | 800557   |           | BOLT, CARRIAGE, 5/16-18 X 3/4" LG.....                   | 4    |
| 27   | 548911   |           | LOCK NUT, 5/16-18 .....                                  | 4    |
| 28   | 840419   |           | SPEED CONTROL PEDAL .....                                | 1    |

# STEERING KIT

33 - INCLUDES ITEM 34  
35 - INCLUDES ITEMS 36 - 37



# STEERING KIT

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| ITEM | PART NO. | 1 2 3 4 5 | DESCRIPTION                   | QTY. |
|------|----------|-----------|-------------------------------|------|
|      | 885009   |           | STEERING SET, COMPLETE.....   | 1    |
| 1    | 892228   |           | WHEEL, STEERING.....          | 1    |
| 2    |          |           |                               |      |
| 3    |          |           |                               |      |
| 4    |          |           |                               |      |
| 5    | 816652   |           | NUT, HORN BUTTON.....         | 1    |
| 6    | 311496   |           | WASHER, 5/8" .....            | 1    |
| 7    |          |           |                               |      |
| 8    |          |           |                               |      |
| 9    |          |           |                               |      |
| 10   |          |           |                               |      |
| 11   | 831909   |           | BOOT.....                     | 1    |
| 12   | 832555   |           | HOUSING, UPPER .....          | 1    |
| 13   | 302030   |           | BOLT, 1/4-20 X 1 1/4" LG..... | 3    |
| 14   | 306396   |           | LOCK WASHER, 1/4" .....       | 7    |
| 15   | 306832   |           | BOLT, 1/4-20 X 2" LG.....     | 4    |
| 16   | 800612   |           | NUT, 7/16-20.....             | 2    |
| 17   | 816449   |           | KNURLED WASHER .....          | 2    |
| 18   |          |           |                               |      |
| 19   |          |           |                               |      |
| 20   |          |           |                               |      |
| 21   | 800022   |           | BOLT, #10-24 X 3/8" LG.....   | 2    |
|      | 807035   |           | TERMINAL.....                 | 1    |
| 22   | 816455   |           | RETAINING RING.....           | 1    |
| 23   | 816456   |           | BALL BEARING .....            | 1    |
| 24   | 816447   |           | RETAINING RING.....           | 1    |
| 25   | 816660   |           | SHAFT, PINION GEAR.....       | 1    |
| 26   | 816446   |           | SHIM.....                     | 2    |
| 27   | 816452   |           | STUD .....                    | 1    |
| 28   | 830168   |           | GEAR, CLUSTER .....           | 1    |

# STEERING KIT

THE USE OF NON U.L. PARTS WILL VOID ANY U.L. LISTING.

When ordering parts, please specify the model and serial number of the product.

\* Indicates a component that is not available as an individual part.

G\*\* Indicates consult Customer Service Department for additional information.

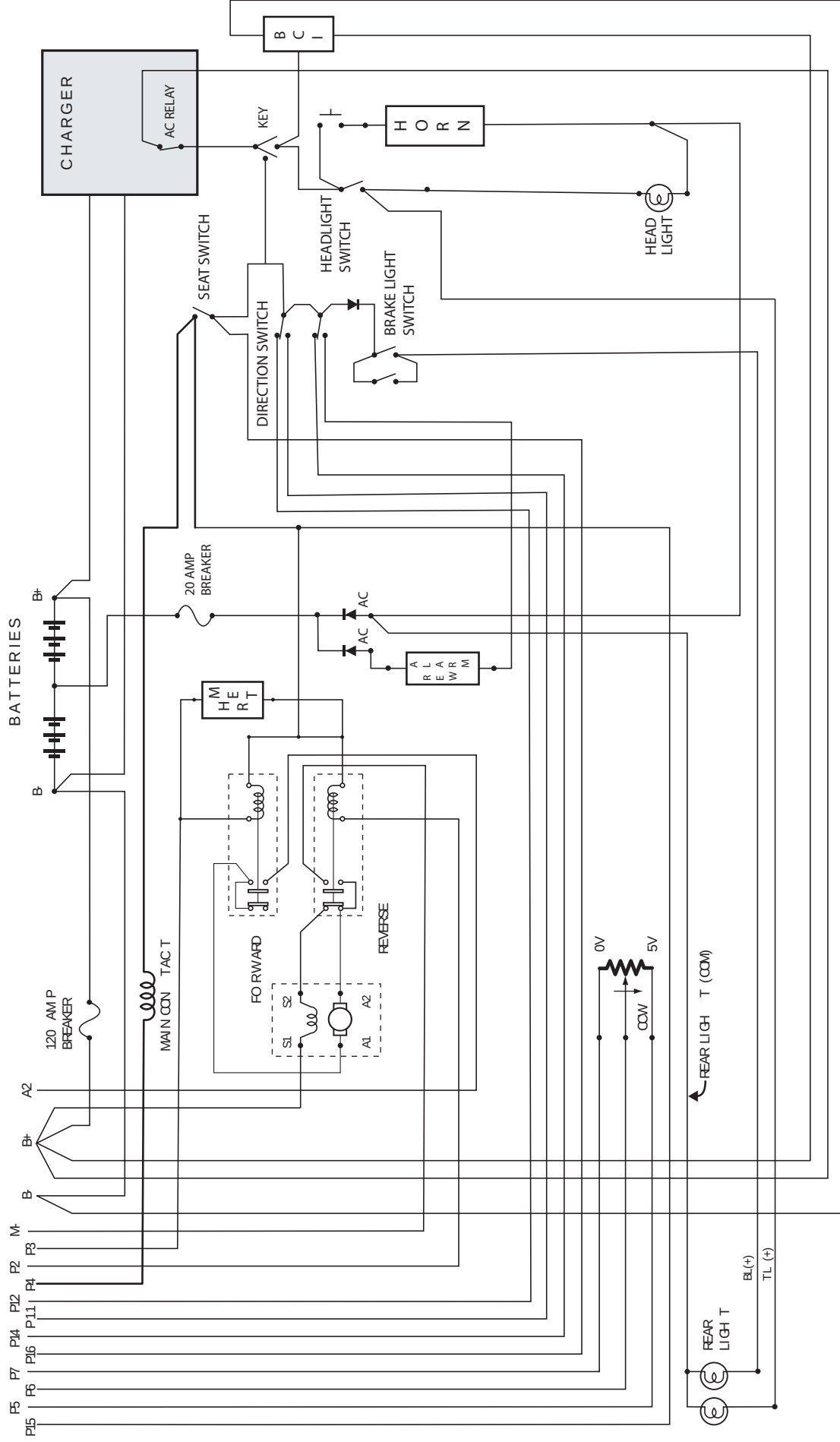
| ITEM | PART NO.  | 1 2 3 4 5 | DESCRIPTION                                        | QTY. |
|------|-----------|-----------|----------------------------------------------------|------|
| 29   | 825672    |           | NUT, STEERING BUSHING .....                        | 1    |
| 30   |           |           |                                                    |      |
| 31   |           |           |                                                    |      |
| 32   |           |           |                                                    |      |
| 33   | 886913    |           | GEAR DRIVEN (33 - INCLUDES ITEM 34) .....          | 1    |
| 34   | 310546    |           | PIN, ROLL, 1/2 X 1 1/2 .....                       | 1    |
| 35   | 833182    |           | HOUSING, LOWER (35 - INCLUDES ITEMS 36 - 37) ..... | 1    |
| 36   | 830370    |           | BUSHING .....                                      | 1    |
| 37   | 515511    |           | BUSHING .....                                      | 1    |
| 38   | 823932    |           | PLATE, RETANER .....                               | 1    |
| 39   | 306325    |           | LOCK WASHER, 5/16" .....                           | 2    |
| 40   | 306322    |           | BOLT, 5/16-18 X 7/8" LG .....                      | 2    |
| 41   |           |           |                                                    |      |
| 42   | 302600    |           | BOLT, 3/8-16 X 1 1/2" LG .....                     | 3    |
| 43   | 306981    |           | WASHER, 3/8" .....                                 | 6    |
| 44   | 825493    |           | SUPPORT HOUSING (LEFT) .....                       | 1    |
| 45   | 120177    |           | LOCK WASHER, 3/8" .....                            | 4    |
| 46   | 306835    |           | BOLT, 3/8-16 X 1 1/4" LG .....                     | 1    |
| 47   | 825492    |           | SUPPORT HOUSING (RIGHT) .....                      | 1    |
| 48   | 808935    |           | SPACER .....                                       | 1    |
| 49   | 306562    |           | NUT, 3/8 - 16 .....                                | 2    |
| 50   | 840017    |           | COVER, STEERING WHEEL .....                        | 1    |
|      | 26339-G01 |           | TERMINAL, RING .....                               | 2    |
|      | 17618-G1  |           | WIRE TIE .....                                     | 1    |
|      | 20058-G1  |           | MOUNTING BASE, ADHESIVE .....                      | 1    |





**ALL WIRING IN MAIN HARNESS  
897160 UNLESS NOTED**

# CONTROLLER





# ***CUSHMAN***<sup>®</sup>

A Textron Company



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